



Approval body for construction products and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and Laender Governments



European Technical Assessment

ETA-20/0447 of 28 May 2020

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the Deutsches Institut für Bautechnik European Technical Assessment: Trade name of the construction product ISOTHERM-FIX-M / ISOTHERM-FIX-PA / ISOTHERM-FIX-S / ISOTHERM-FIX-M-K / ISOTHERM-FIX-PA-K / **ISOTHERM-FIX-S-K** Product family Nailed-in plastic anchor for fixing of external thermal to which the construction product belongs insulation composite systems with rendering in concrete and masonry Marcopol Sp. z o.o. Manufacturer Producent Scrub ul. Oliwska 100 80-209 CHWASZCZYNO POLEN Manufacturing plant Plant 1 This European Technical Assessment 23 pages including 3 annexes which form an integral part contains of this assessment This European Technical Assessment is EAD 330196-01-0604 issued in accordance with Regulation (EU) No 305/2011, on the basis of

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Specific part

1 Technical description of the product

The nailed-in anchor ISOTHERM-FIX-M / ISOTHERM-FIX-PA / ISOTHERM-FIX-S / ISOTHERM-FIX-M-K / ISOTHERM-FIX-PA-K / ISOTHERM-FIX-S-K consists of a plastic sleeve made of polypropylene (virgin material), a plate and an accompanying specific nail made of glass fibre reinforced polyamide (virgin material) or galvanized steel.

The anchor may in addition be combined with the slip-on-plate TDW 90, TDW 110 and TDW 130.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verification and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 25 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Safety and accessibility in use (BWR 4)

Essential characteristic	Performance
 Characteristic load bearing capacity Characteristic resistance under tension load Minimum edge distance and spacing 	See Annex C 1 – C 2 See Annex B2
Displacements	See Annex C 3 – C 4
Plate stiffness	See Annex C 3

3.2 Energy economy and heat retention (BWR 6)

Essential characteristic	Performance
Point thermal transmittance	See Annex C 5

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with EAD No. 330196-01-0604, the applicable European legal act is: [97/463/EC].

The system to be applied is: 2+



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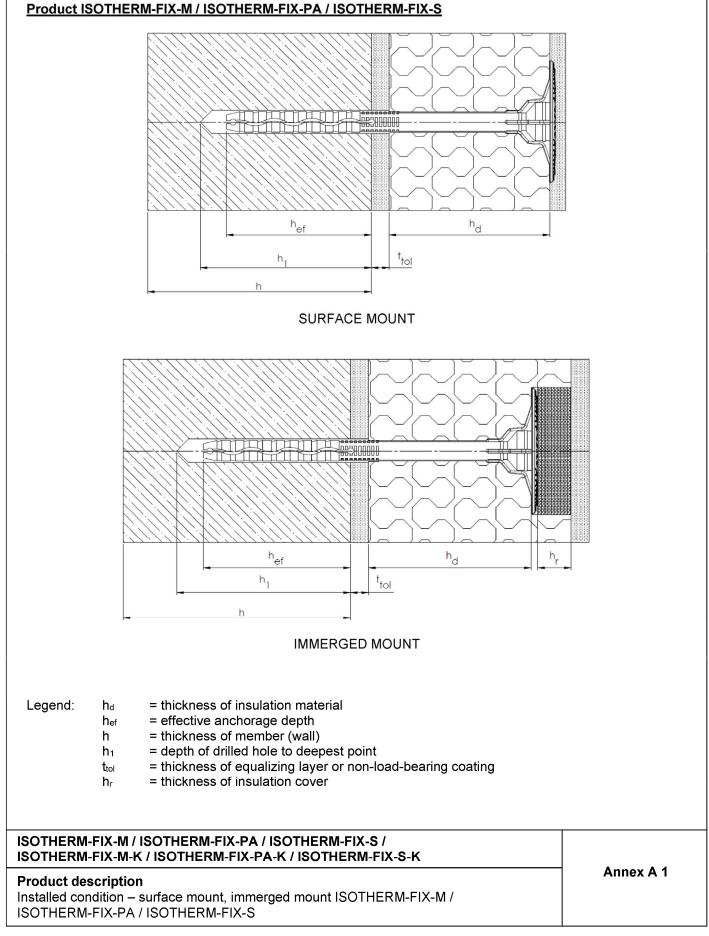
5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

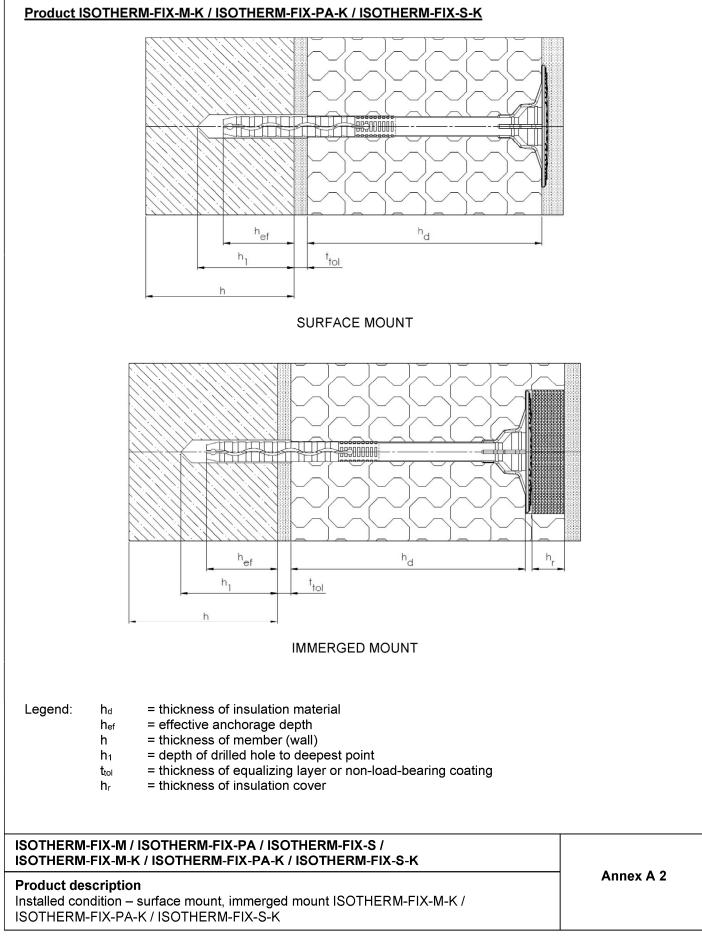
Issued in Berlin on 28 May 2020 by Deutsches Institut für Bautechnik

BD Dipl.-Ing. Andreas Kummerow Head of Department *beglaubigt:* Ziegler



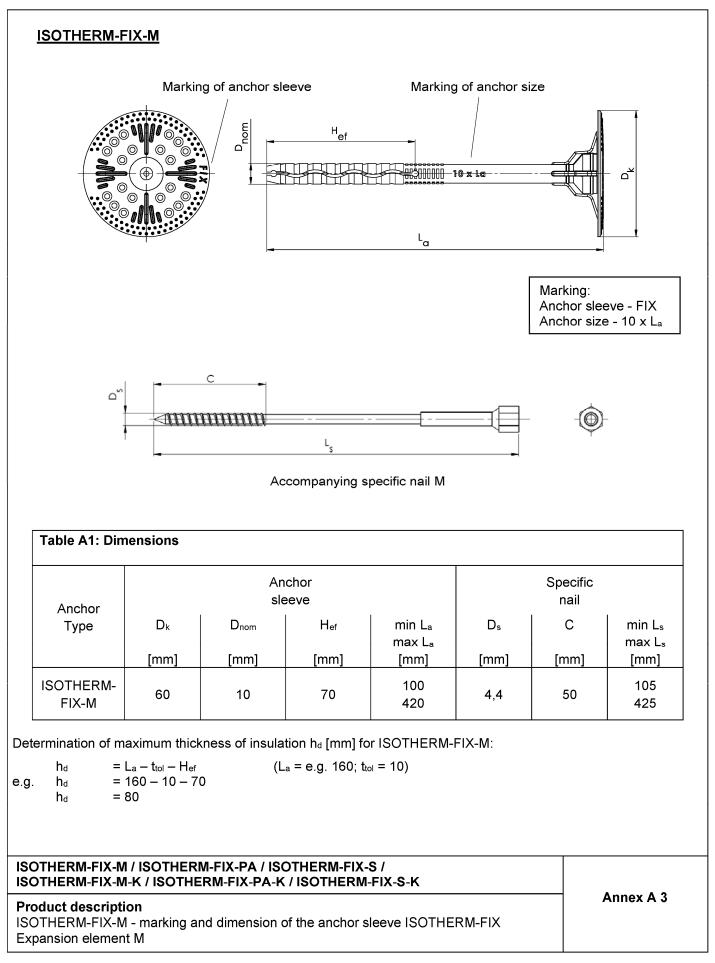




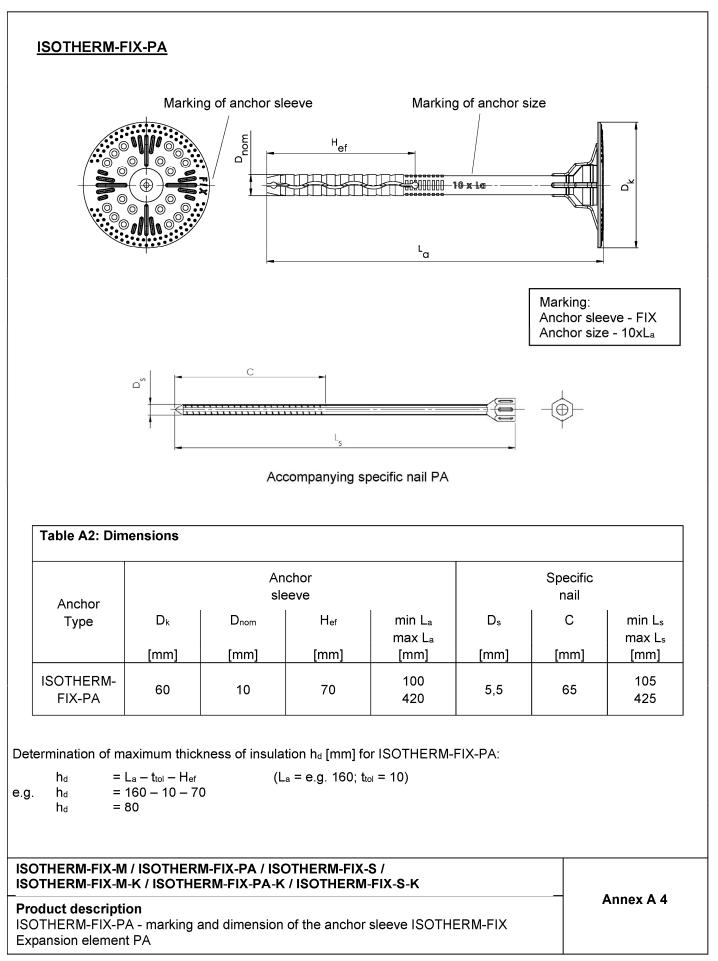


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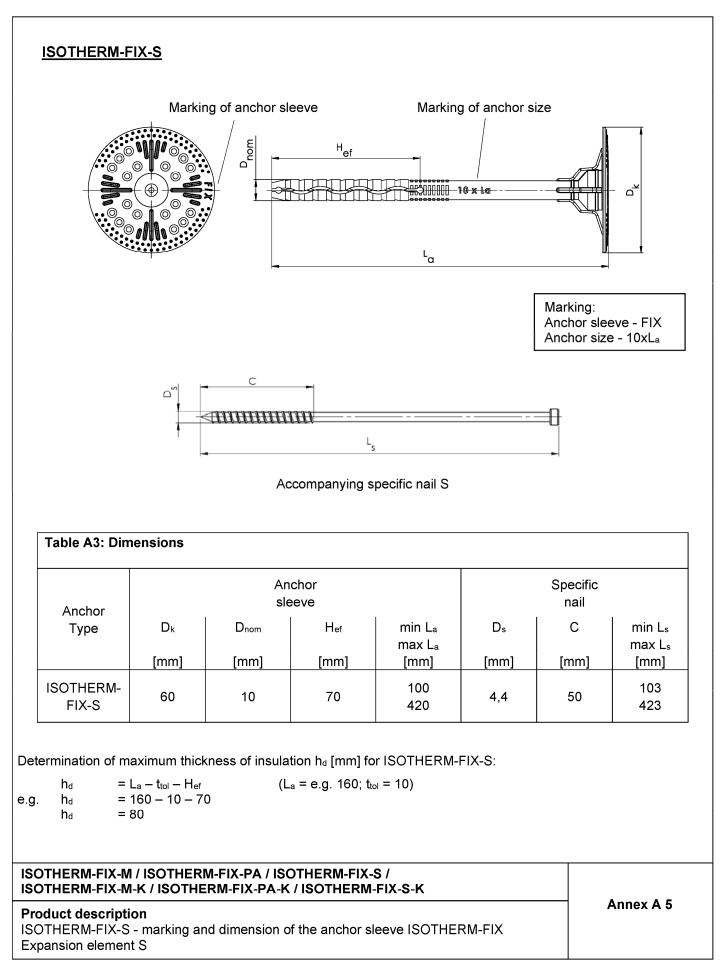




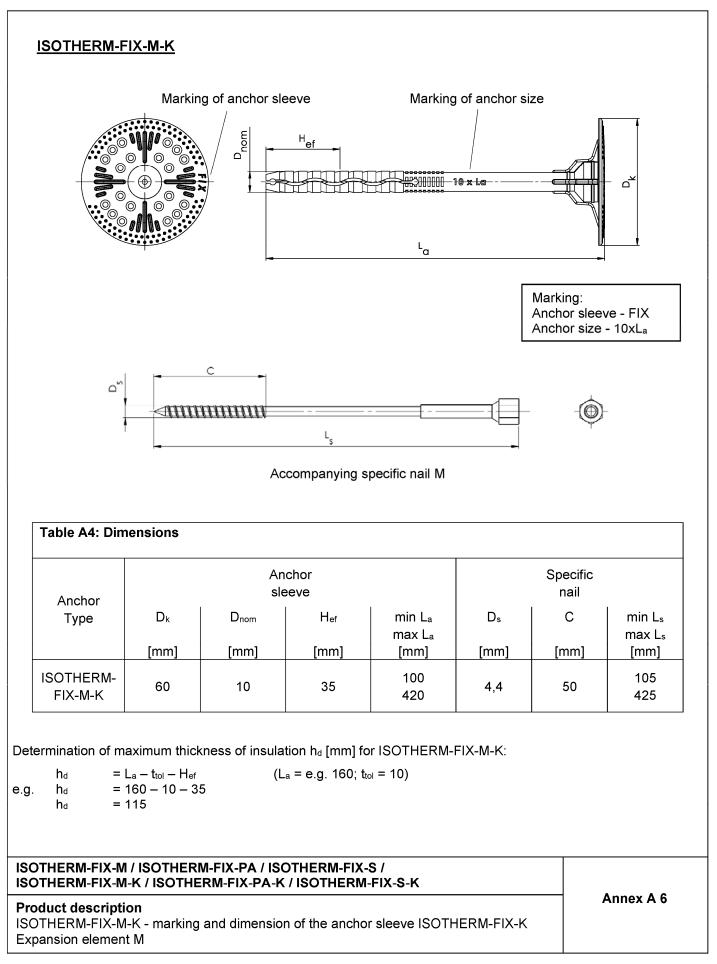




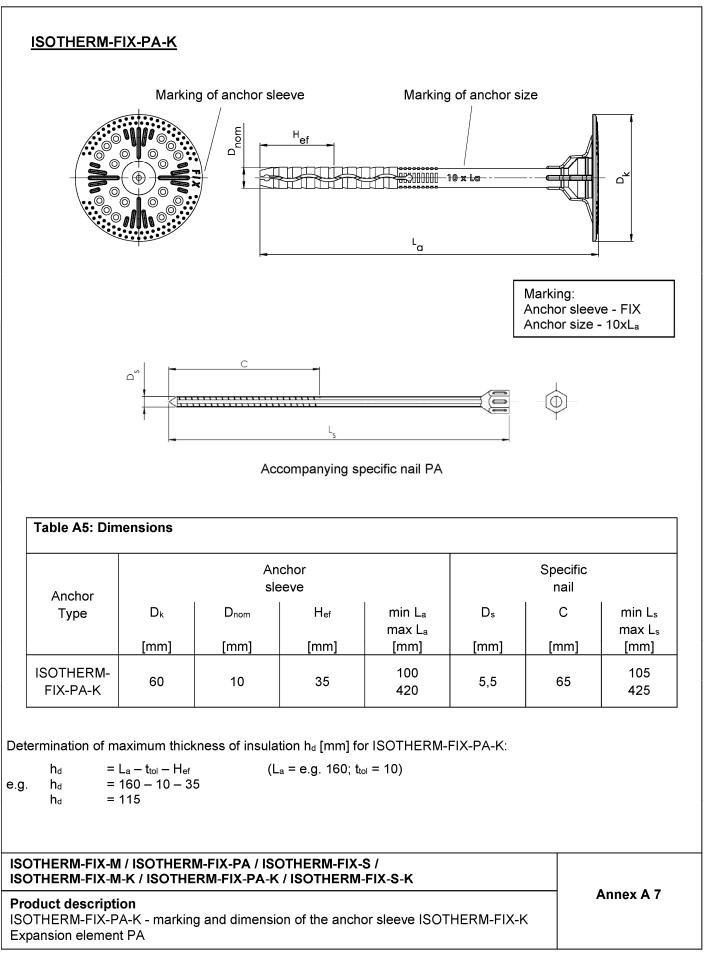




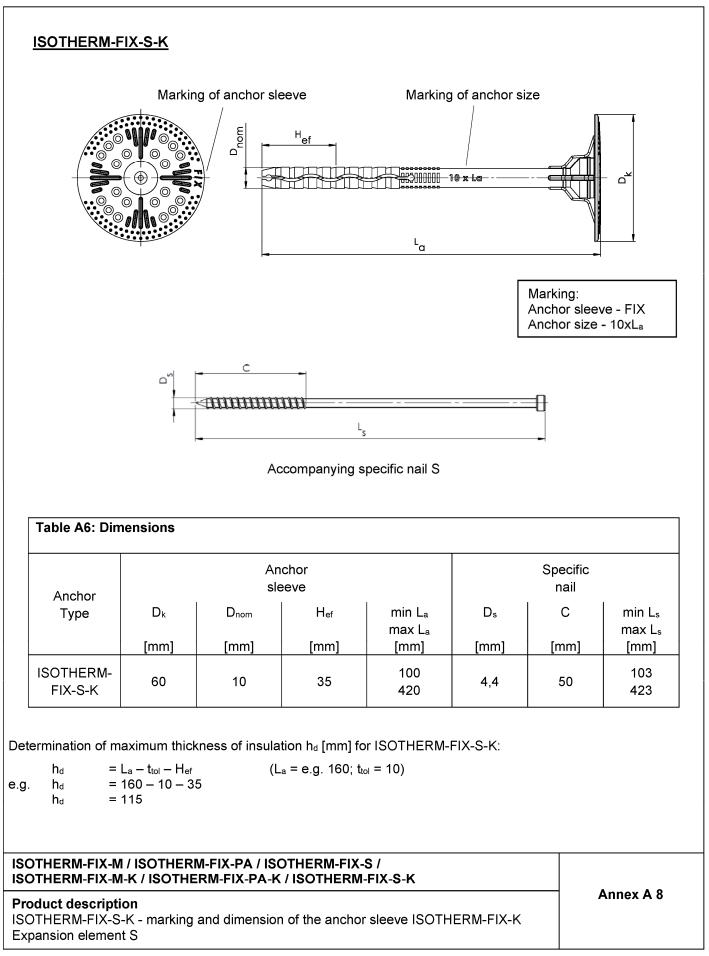












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Table A7: Materials					
Name	Materials				
Anchor sleeve	virgin Polypropylene, colour: natural				
Specific nail M	Carbon steel, electro galvanized ≥ 5 µm in accordance with EN ISO 4042:2018, white passivated				
Specific nail PA	virgin Polyamide + GF, colour: black				
Specific nail S	Carbon steel, electro galvanized ≥ 5 µm in accordance with EN ISO 4042:2018, white passivated				
nsulation cover	Polystyrene, colour: white or gray				

Table A8: Insulation discs, diameters and material

Plate type	Ø D [mm]	Material
TDW 90	90	PP, PA
TDW 110	110	PP, PA
TDW 130	130	PP, PA

ISOTHERM-FIX-M / ISOTHERM-FIX-PA / ISOTHERM-FIX-S /	
ISOTHERM-FIX-M-K / ISOTHERM-FIX-PA-K / ISOTHERM-FIX-S-ł	<

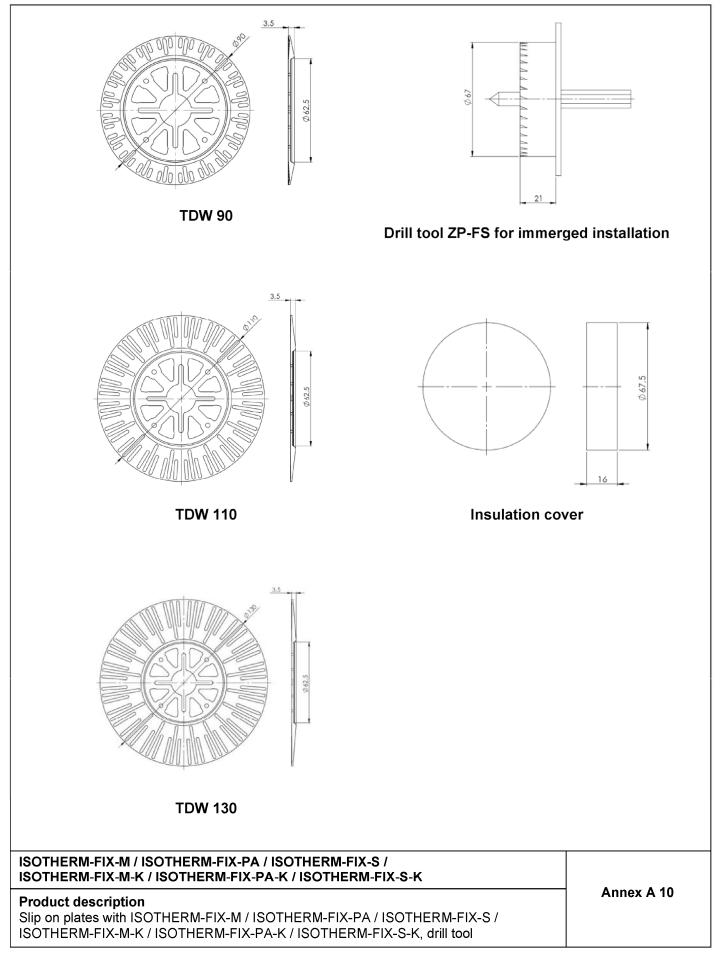
Product description

Materials, Slip on plates with ISOTHERM-FIX-M / ISOTHERM-FIX-PA / ISOTHERM-FIX-S / ISOTHERM-FIX-M-K / ISOTHERM-FIX-PA-K / ISOTHERM-FIX-S-K

Annex A 9

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Specifications of intended use

Anchorages subject to:

• The anchor may only be used for transmission of wind suction loads and shall not be used for the transmission of dead loads of the thermal insulation composite system.

Base materials:

- Normal weight concrete (base material group A) according to Annex C 1
- Solid masonry (base material group B), according to Annex C 1
- Hollow or perforated masonry (base material group C), according to Annex C 1
- · Lightweight aggregate concrete (base material group D), according to Annex C 1
- · Autoclaved aerated concrete (base material group E), according to Annex C 1
- For other base materials of the base material groups A, B, C, D or E the characteristic resistance of the anchor may be determined by job site tests according to EOTA Technical Report TR 051 edition December 2016.

Temperature Range:

• 0°C to +40°C (max. short term temperature +40°C and max. long term temperature +24°C)

Design:

- The anchorages are designed under the responsibility of an engineer experienced in anchorages and masonry work with the partial safety factors $\gamma_M = 2,0$ and $\gamma_F = 1,5$, if there are no other national regulations.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings.
- Fasteners are only to be used for multiple fixings of thermal insulation composite systems.

Installation:

- Hole drilling by the drill modes according to Annex C 1
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- Installation temperature from 0°C to +40°C
- Exposure to UV due to solar radiation of the anchor not protected by rendering \leq 6 weeks

ISOTHERM-FIX-M / ISOTHERM-FIX-PA / ISOTHERM-FIX-S / ISOTHERM-FIX-M-K / ISOTHERM-FIX-PA-K / ISOTHERM-FIX-S-K

Intended use Specifications

Annex B 1



Table B1: Installation parameters for ISOTHERM-FIX-M / ISOTHERM-FIX-PA / ISOTHERM-FIX-S					
Anchor type	ISOTHERM-FIX-M / ISOTHERM-FIX-PA / ISOTHERM-FIX-S				
		ABC	D and E		
Drill hole diameter	d₀[mm] =	10	10		
Cutting diameter of drill bit	d _{cut} [mm] ≤	10,45	10,45		
Depth of drilled hole to deepest point	h₁ [mm] ≥	75	75		
Effective anchorage depth	h _{ef} [mm] ≥	70	70		

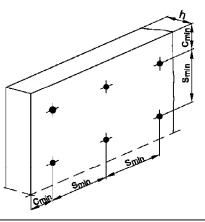
Table B2: Installation parameters for ISOTHERM-FIX-M-K / ISOTHERM-FIX-PA-K / ISOTHERM-FIX-S-K

Anchor type		ISOTHERM-FIX-M-K / ISOTHERM-FIX-PA-K / ISOTHERM-FIX-S-K		
		A B C D and E		
Drill hole diameter	d₀[mm] =	10	10	
Cutting diameter of drill bit	d _{cut} [mm] ≤	10,45	10,45	
Depth of drilled hole to deepest point	h₁ [mm] ≥	40	40	
Effective anchorage depth	h _{ef} [mm] ≥	35	35	

Table B3: Anchor distances and dimensions of members

Minimum spacing	$s_{min} \geq [mm]$	100
Minimum edge distance	$c_{min} \geq [mm]$	100
Minimum thickness of member	h ≥ [mm]	100

Scheme of distance and spacing



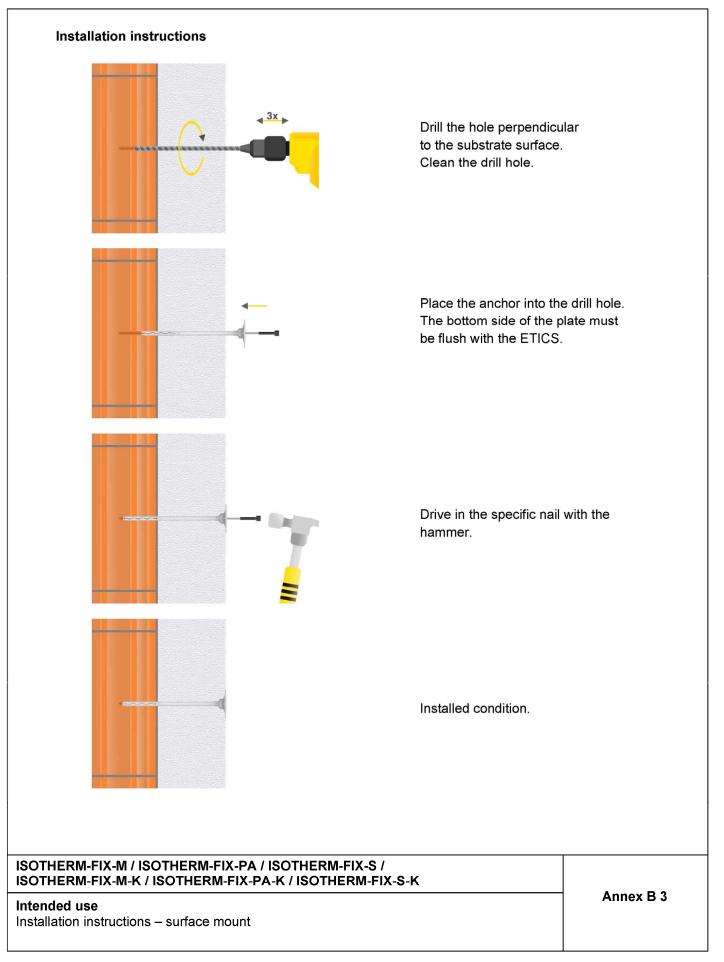
ISOTHERM-FIX-M / ISOTHERM-FIX-PA / ISOTHERM-FIX-S / ISOTHERM-FIX-M-K / ISOTHERM-FIX-PA-K / ISOTHERM-FIX-S-K

Intended use

Installations parameters, Edge distances and spacing Annex B 2

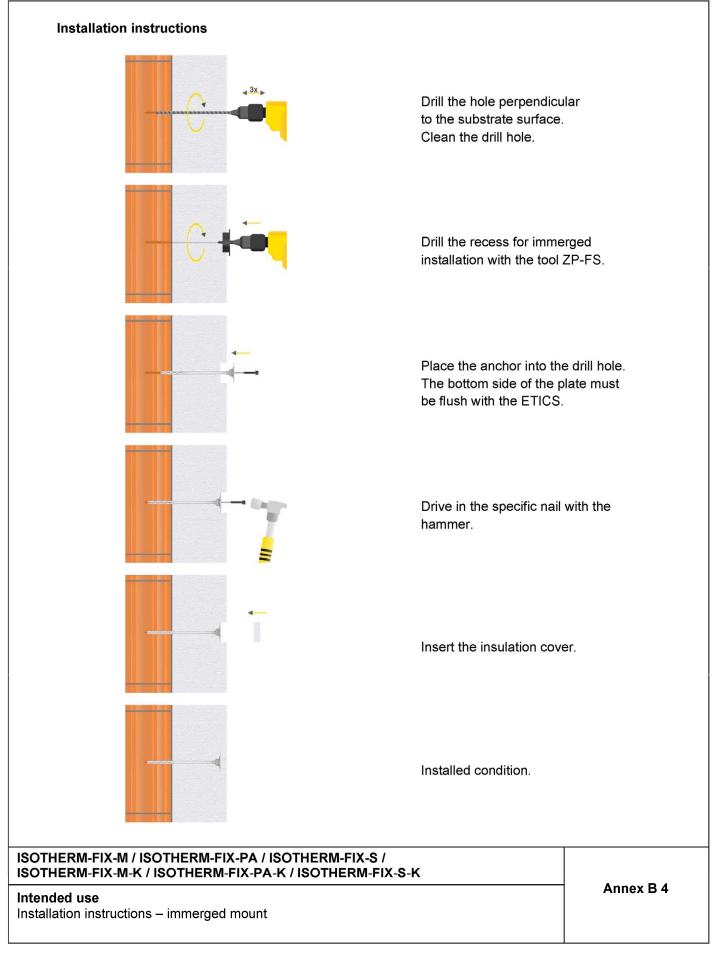
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Anchor type					ISOTHERM-	ISOTHERM
					FIX-PA	-FIX-PA-K
Base materials	Bulk density ρ [kg/dm³]	Compress ive strength f _b [N/mm ²]	General remarks	Drill method	N _{Rk} [KN]	N _{Rk} [KN]
Concrete C12/15 EN 206-1:2000	≥ 2,25	≥ 15		hammer	-	0,70
Concrete C16/20 ÷ C50/60 EN 206-1:2000	≥ 2,30	≥ 25		hammer	-	1,00
Clay bricks, Mz e.g. according to EN 771- 1:2011	≥ 2,00	≥ 20		hammer	0,60	0,50
Calcium silicate bricks, KS e.g. according to EN 771-2:2011	≥ 2,00	≥ 20		hammer	0,60	0,50
Calcium silicate perforated bricks, KSL e.g. according to EN 771-2:2011	≥ 1,60	≥ 12	Vertically perforation more than 15 %, outer web thickness ≥ 20 mm	hammer	0,60	0,50
Vertically perforated clay bricks, HLZ e.g. according to EN 771-1:2011	≥ 1,20	≥ 12	Vertically perforation more than 15 % and less than 50 %, outer web thickness ≥ 12 mm	rotary	0,25	0,50
Vertical perforated clay bricks, Porotherm 25 e.g. according to EN 771-1:2011	≥ 0,80	≥ 10	Vertically perforation more than 15 % and less than 50 %, outer web thickness ≥ 12 mm	rotary	0,20	0,20
Autoclaved aerated concrete, AAC 2 – AAC 7 e.g. according to EN 771-4:2011	≥ 0,35	≥2		rotary	0,50	0,45
Lightweight aggregate concrete, LAC e.g. according to EN 1520:2011 / EN 771-3:2011	≥ 0,88	≥ 5		rotary	-	1,00

ISOTHERM-FIX-M / ISOTHERM-FIX-PA / ISOTHERM-FIX-S / ISOTHERM-FIX-M-K / ISOTHERM-FIX-PA-K / ISOTHERM-FIX-S-K

Performances

Characteristic resistance ISOTHERM FIX-PA / ISOTHERM FIX-PA-K

Annex C 1



Anchor type					ISOTHERM-	ISOTHERM-
					FIX-M	FIX-M-K
					ISOTHERM-	ISO-THERM-
					FIX-S	FIX-S-K
	Bulk	Compressiv		Drill		
Base materials	density	e strength	General remarks	method	NRK	NRK
Dase materials	ρ	f₀	General Terriarks	method	[kN]	[kN]
	[kg/dm³]	[N/mm²]				
Concrete C12/15	≥ 2,25	≥ 15		hammer	0,50	0,40
EN 206-1:2000	= 2,20	_ 10		namner	0,00	0,40
Concrete C16/20 ÷						
C50/60	≥ 2,30	≥ 25		hammer	0,70	0,55
EN 206-1:2000						
Clay bricks, Mz	>	> 00		h a	0.45	0.45
e.g. according to	≥ 2,00	≥ 20		hammer	0,45	0,45
EN 771-1:2011 Calcium silicate bricks,						
KS, e.g. according to	≥ 2,00	≥ 20		hammer	0,45	0,45
EN 771-2:2011	2,00	= 20		nammer	0,45	0,40
Calcium silicate			Vertically			
perforated bricks, KSL			perforation more			
e.g. according to	≥ 1,60	≥ 12	than 15 %, outer	hammer	0,45	0,45
EN 771-2:2011	.,		web thickness ≥ 20		-,	-,
			mm			
Vertically perforated clay			Vertically			
bricks, HLz			perforation more			
e.g. according to	≥ 1,20	≥ 12	than 15 % and	rotary	0,25	0,25
EN 771-1:2011	- 1,20		less than 50 %,	lotary	0,20	0,20
			outer web thickness			
			≥ 12 mm			
Vertical perforated clay			Vertically			
bricks, Porotherm 25			perforation more			
e.g. according to EN 771-1:2011	≥ 0,80	≥ 10	than 15 % and less than 50 %,	rotary	0,10	0,10
771-1.2011			outer web thickness			
			≥ 12 mm			
Autoclaved aerated						
concrete, AAC 2 – AAC 7	> 0.05				0.05	0.00
e.g. according to	≥ 0,35	≥ 2		rotary	0,35	0,20
EN 771-4:2011						
Lightweight aggregate						
concrete, LAC, e.g.						
according to EN	≥ 0,88	≥ 5		rotary	0,70	0,55
1520:2011 / EN 771-						
3:2011						

ISOTHERM-FIX-M / ISOTHERM-FIX-PA / ISOTHERM-FIX-S / ISOTHERM-FIX-M-K / ISOTHERM-FIX-PA-K / ISOTHERM-FIX-S-K

Annex C 2

Performances Characteristic resistance ISOTHERM FIX-M / ISOTHERM FIX-S / ISOTHERM FIX-M-K / ISOTHERM FIX-S-K

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Table C3: Plate stiffness according EOTA Technical Report TR 026:2016-05						
anchor type	diameter of the anchor plate [mm]	load resistance of the anchor plate [kN]	plate stiffness [kN/mm]			
ISOTHERM-FIX	60	1,50	0,3			

Table C4: Displacements ISOTHERM-FIX-PA		
Base materials	Tension load N [kN]	Displacements ^δ (N) [mm]
Clay bricks, Mz 20 (EN 771-1:2011)	0,20	0,33
Calcium silicate bricks KS 20 (EN 771-2:2011)	0,20	0,30
Calcium silicate hollow block KSL 12 (EN 771-1:2011)	0,20	0,26
Vertically perforated clay bricks, HLz 12 (EN 771-1:2011)	0,10	0,43
Vertically perforated clay bricks, Porotherm 25 (EN 771-2:2011)	0,07	0,48
Autoclaved aerated concrete, AAC 2 – AAC 7 (EN 771-4:2011)	0,17	0,28
Lightweight aggregate concrete, LAC 5 (EN 1520:2011 / EN 771-3:2011)	-	-

Table C5: Displacements ISOTHERM-FIX-PA-K

Base materials	Tension load N [kN]	Displacements ^δ (N) [mm]
Concrete C12/15 (EN 206-1:2000)	0,23	0,15
Concrete C16/20 – C50/60 (EN 206-1:2000)	0,30	0,22
Clay bricks, Mz 20 (EN 771-1:2011)	0,17	0,15
Calcium silicate bricks KS 20 (EN 771-2:2011)	0,17	0,15
Calcium silicate hollow block KSL 12 (EN 771-1:2011)	0,17	0,15
Vertically perforated clay bricks, HLz 12 (EN 771-1:2011)	0,17	0,15
Vertically perforated clay bricks, Porotherm 25 (EN 771-2:2011)	0,07	0,11
Autoclaved aerated concrete, AAC 2 – AAC 7 (EN 771-4:2011)	0,15	0,12
Lightweight aggregate concrete, LAC 5 (EN 1520:2011 / EN 771-3:2011)	0,30	0,22

ISOTHERM-FIX-M / ISOTHERM-FIX-PA / ISOTHERM-FIX-S / ISOTHERM-FIX-M-K / ISOTHERM-FIX-PA-K / ISOTHERM-FIX-S-K

Annex C 3

Plate stiffness, displacements

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Table C6: Displacements ISOTHERM-FIX-M / ISOTHERM-FIX-S			
Base materials	Tension load N [kN]	Displacements ^δ (N) [mm]	
Concrete C12/15 (EN 206-1:2000)	0,17	0,22	
Concrete C16/20 – C50/60 (EN 206-1:2000)	0,23	0,31	
Clay bricks, Mz 20 (EN 771-1:2011)	0,15	0,33	
Calcium silicate bricks KS 20 (EN 771-2:2011)	0,15	0,33	
Calcium silicate hollow block KSL 12 (EN 771-1:2011)	0,15	0,23	
Vertically perforated clay bricks, HLZ 12 (EN 771-1:2011)	0,08	0,44	
Vertically perforated clay bricks, Porotherm 25 (EN 771-2:2011)	0,03	0,27	
Autoclaved aerated concrete, AAC 2 – AAC 7 (EN 771-4:2011)	0,12	0,12	
Lightweight aggregate concrete, LAC 5 (EN 1520:2011 / EN 771-3:2011)	0,23	0,25	

Table C7: Displacements ISOTHERM-FIX-M-K / ISOTHERM-FIX-S-K		
Base materials	Tension load N [kN]	Displacements ^δ (N) [mm]
Concrete C12/15 (EN 206-1:2000)	0,13	0,22
Concrete C16/20 – C50/60 (EN 206-1:2000)	0,18	0,30
Clay bricks, Mz 20 (EN 771-1:2011)	0,15	0,28
Calcium silicate bricks KS 20 (EN 771-2:2011)	0,15	0,28
Calcium silicate hollow block KSL 12 (EN 771-1:2011)	0,15	0,37
Vertically perforated clay bricks, HLZ 12 (EN 771-1:2011)	0,08	0,21
Vertically perforated clay bricks, Porotherm 25 (EN 771-2:2011)	0,03	0,12
Autoclaved aerated concrete, AAC 2 – AAC 7 (EN 771-4:2011)	0,07	0,33
Lightweight aggregate concrete, LAC 5 (EN 1520:2011 / EN 771-3:2011)	0,18	0,24

ISOTHERM-FIX-M / ISOTHERM-FIX-PA / ISOTHERM-FIX-S / ISOTHERM-FIX-M-K / ISOTHERM-FIX-PA-K / ISOTHERM-FIX-S-K

Performances Displacements Annex C 4

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Anchor type	Installed condition	Insulation thickness h _D [mm]	Point thermal transmittance χ [W/K]
ISOTHERM-FIX-M / ISOTHERM-FIX-M-K		20	0,003
	surface mount	150	0,003
		375	0,002
	immerged mount	40	0,001
		150	0,002
		395	0,002
ISOTHERM-FIX-PA / ISOTHERM-FIX-PA-K	surface mount	20	0,001
		150	0
		375	0
		40	0
	immerged mount	150	0
		395	0
ISOTHERM-FIX-S / ISOTHERM-FIX-S-K	surface mount	20	0,002
		150	0,003
		375	0,002
	immerged mount	40	0,001
		150	0,002
		395	0,002

ISOTHERM-FIX-M / ISOTHERM-FIX-PA / ISOTHERM-FIX-S / ISOTHERM-FIX-M-K / ISOTHERM-FIX-PA-K / ISOTHERM-FIX-S-K

Performances

Point thermal transmittance

Annex C 5