

Approval body for construction products
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and
Laender Governments



European Technical Assessment

ETA-20/0700
of 6 November 2020

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

RAPTOR Ceiling Anchor

Product family
to which the construction product belongs

Fasteners for use in concrete for
redundant non-structural systems

Manufacturer

RAPTOR A/S
Skanderborgvej 277
8260 VIBY J
DÄNEMARK

Manufacturing plant

RAPTOR A/S

This European Technical Assessment
contains

8 pages including 3 annexes which form an integral part
of this assessment

This European Technical Assessment is
issued in accordance with Regulation (EU)
No 305/2011, on the basis of

EAD 330747-00-0601, Edition 06/2018

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Specific Part

1 Technical description of the product

The RAPTOR Ceiling Anchor is an anchor made of galvanized steel which is placed into a drilled hole and anchored by deformation-controlled expansion.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	See Annex C 1

3.2 Safety and accessibility in use (BWR 4)

Essential characteristic	Performance
Characteristic resistance for all load directions and modes of failure for simplified design	See Annex C 1
Durability	See Annex B 1

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with European Assessment Document EAD No. 330747-00-0601, the applicable European legal act is: [97/161/EC].

The system to be applied is: 2+

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 6 November 2020 by Deutsches Institut für Bautechnik

Dipl.-Ing. Beatrix Wittstock
Head of Section

beglaubigt:
Baderschneider

Product installation conditions, product marking and product dimensions

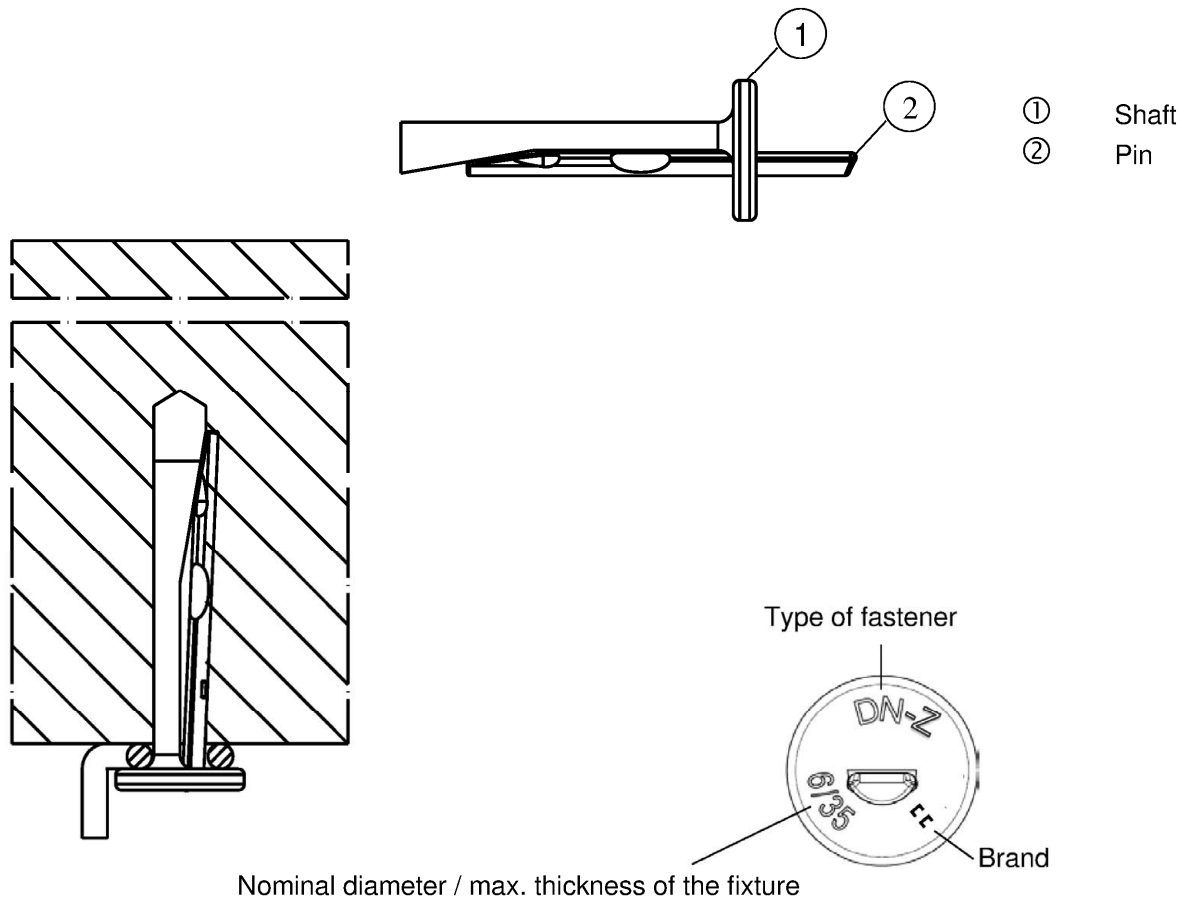
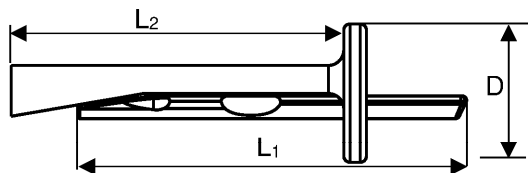


Table A1.1: Dimensions

Size	RAPTOR CEILING ANCHOR	
	6/40	6/70
Length of the pin L_1	43	73
Length of the shaft L_2	37,5	67,5
Diameter of the head $D \geq$	13	



(Fig. not to scale)

RAPTOR Ceiling Anchor

Product description

Product installation conditions, product marking and product dimensions

Annex A 1

Specifications of intended use

Anchorage subject to:

Size	RAPTOR CEILING ANCHOR 6
Static and quasi-static loads	✓
Only for use in concrete for redundant non-structural systems	
Fire exposure	

Base materials:

- Compacted reinforced and unreinforced normal weight concrete without fibres according to EN 206:2013
- Strength classes C12/15 to C50/60 according to EN 206:2013
- Cracked and non-cracked concrete

Use conditions (Environmental conditions):

- Anchorage subject to dry internal conditions

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work
- Verifiable calculation notes and drawings have to be prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.).
- Design of fastenings according to EN 1992-4:2018, Design Method B and Technical Report TR 055

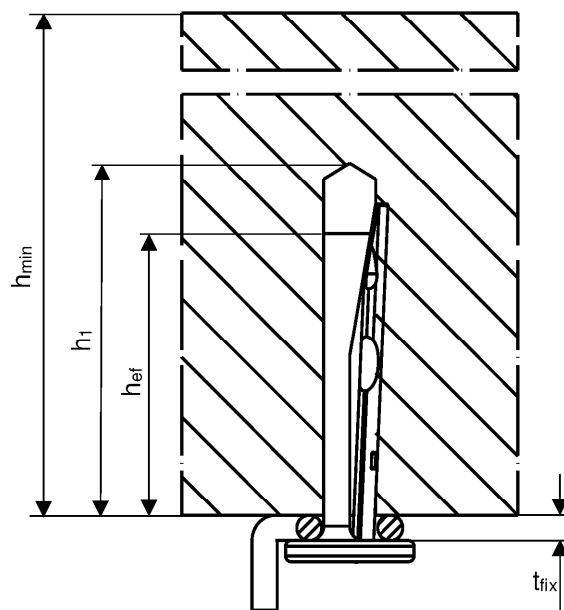
RAPTOR Ceiling Anchor

Intended use
Specifications

Annex B 1

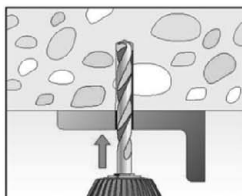
Table B2.1: Installation parameters

Size			RAPTOR CEILING ANCHOR	
			6/40	6/70
Thickness of the fixture	t_{fix}	\leq	5	35
Nominal drill hole diameter	d_0		6	
Diameter of clearance hole in the fixture	d_f	\leq	7	
Maximum bit diameter	$d_{cut,max}$		6,40	
Effective embedment depth	h_{ef}	[mm]	32	
Depth of drill hole	h_1	with hole cleaning	37	
to deepest point		without hole cleaning	42	
Minimum thickness of concrete member	h_{min}		80	

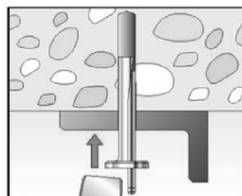


Installation instructions

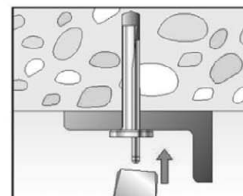
- Hammer or hollow drilling only
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site
- Positioning of the drill holes without damaging the reinforcement
- In case of aborted hole: New drilling at a minimum distance twice the depth of aborted hole away of or smaller distance if the aborted hole is filled with high strength mortar and if under shear or oblique tension load it is not in the direction of the load application



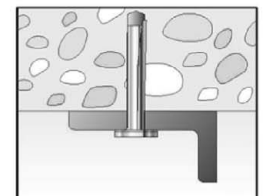
1: Drill the hole



2: Set the fastener



3: Set the pin, until
flush to the surface



4: Installed fastener

(Fig. not to scale)

RAPTOR Ceiling Anchor

Intended use

Installation parameters and installation instructions

Annex B 2

Table C1.1: Characteristic resistance

Size		RAPTOR CEILING
For all load directions and for all failures modes		
Effective embedment depth	h_{ef} [mm]	32
Characteristic resistance in cracked and non- cracked concrete	C12/15	1,5
	C20/25 to C50/60	2,0
Characteristic edge distance	$C_{cr,N} = C_{min}$	60
	spacing	50
Partial factor	γ_M [-]	1,5
Installation factor	γ_{inst} [-]	1,0
Shear load with lever arm		
Characteristic bending resistance	$M^0_{Rk,s}$ [Nm]	4,4
Partial factor for steel failure	$\gamma_{Ms}^{1)}$ [-]	1,25

¹⁾ In absence of other national regulations

Table C1.2: Characteristic resistance under fire exposure for all effective embedment depths

Size		RAPTOR CEILING ANCHOR 6
Steel failure for tension and shear load		
R30	$F_{Rk,s,fi30}^{1)}$	1,00
R60	$F_{Rk,s,fi60}^{1)}$	0,50
R90	$F_{Rk,s,fi90}^{1)}$	0,34
R120	$F_{Rk,s,fi120}^{1)}$	0,26
R30 – R120	Characteristic resistance with lever arm $M^0_{Rk,s,fi}$ [Nm]	No performance assessed
Spacing and edge distance		
R30 – R120	$S_{cr,fi}$ [mm]	200
	$C_{cr,fi}$	150

¹⁾ $N_{Rk,s,fi} = N_{Rk,p,fi} = V_{Rk,s,fi} = F_{Rk,s,fi}$

For fire exposure from more than one side $c_{min} \geq 300$ mm

RAPTOR Ceiling Anchor

Performances

Characteristic resistance and characteristic resistance under fire exposure

Annex C 1