



Approval body for construction products and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and Laender Governments



European Technical Assessment

ETA-20/0768 of 25 November 2020

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:

Trade name of the construction product

Product family to which the construction product belongs

Manufacturer

Manufacturing plant

This European Technical Assessment contains

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of

Deutsches Institut für Bautechnik

WDB-08, WDB-10, WDB-12

Mechanical fasterners for use in concrete

Klimas Sp. z o.o. Kuznica Kiedrzynska ul. Wincentego Witosa 135/137 42-233 MYKANÓW POLEN

Plant 4

18 pages including 3 annexes which form an integral part of this assessment

EAD 330232-00-0601, Edition 10/2016

Deutsches Institut für Bautechnik Kolonnenstraße 30 B | 10829 Berlin | GERMANY | Phone: +49 30 78730-0 | Fax: +49 30 78730-320 | Email: dibt@dibt.de | www.dibt.de



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Specific Part

1 Technical description of the product

The WDB-08, WDB-10, WDB-12 is an anchor made of galvanized or stainless steel in of sizes 8, 10 and 12. The anchor is screwed into a predrilled cylindrical drill hole. The special thread of the anchor cuts an internal thread into the member while setting. The anchorage is characterised by mechanical interlock in the special thread.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the concrete screw is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the concrete screw of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi-static loading)	see Annex B 3 and C 1
Characteristic resistance to shear load (static and quasi-static loading)	see Annex C 2
Displacements (static and quasi-static loading)	see Annex C 3
Characteristic resistance and displacements for seismic performance categories C1 and C2	No performance assessed
Durability	See Annex B 1

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	See Annex C 4 and C 5

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with European Assessment Documents EAD No. 330232-00-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1



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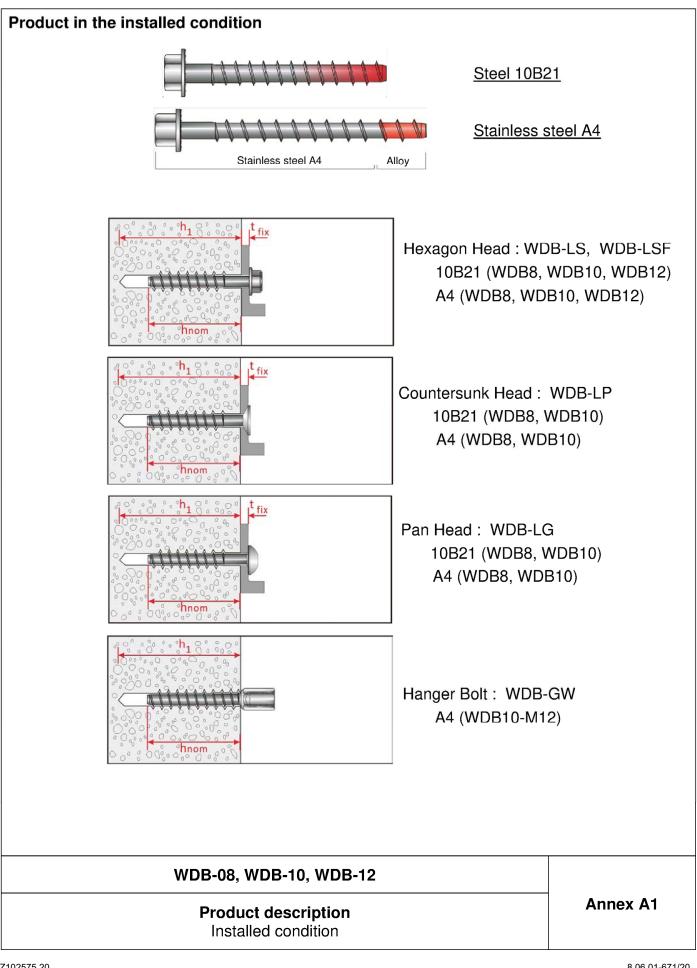
5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 25 November 2020 by Deutsches Institut für Bautechnik

Dipl.-Ing. Beatrix Wittstock Head of Section *beglaubigt:* Baderschneider





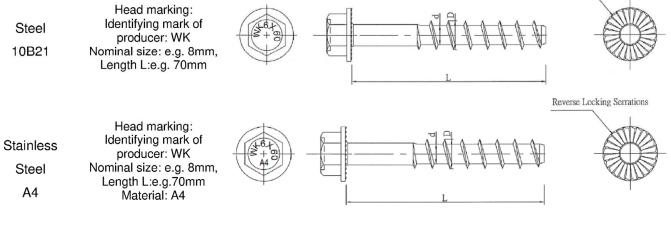


Name						Mater	ial						
Screw													
astener	Head marking WDB	zinc	el 1 : co	0B21 ao ating: e	lectropl	AE-J40 lated (>	5 μm)						
	WDB A4				-	(> 30 µ 1, 1.440	<i>,</i> , ,	-	type –LS	ano –i	_5F)		
						WDB 8			WDB 10	WDE			
	Anchor size / he	ead ty	pes	5	-LS -LSF -LP -LG	-LS -LSF	-LP -LG	-LS -LSF -LP -LG	-LS -LSF -GW	1	-LS -LSF -LP -LG		
	Material				10B21	A	4	10B21	A4		10B21	A4	
	Characteristic y	ield f	yk	N/mm ²	780	640	432	750	640	432	750	640	
	Characteristic tensile strength	f	uk	N/mm ²	870	800	540	850	800	540	850	800	
	Elongation at ruptureAs[%]≤ 8												
		LG.	4-60	+		-		1) WDI	agon was B-LS size B-LS A4 s	8,10,1	2 (10B21 s (stainles	
		100 + 00)-					3) WDI	agon was B-LSF siz B-LSF A4	e 8,10	,12	(10B21 (stainle	,
		10 ++++++++++++++++++++++++++++++++++++	<u>Torx-40</u>					5) WDE	untersunk 3-LP size 8 3-LP A4 si	3,10		(10B21 (stainle:	,
	Torx-40	5×60	orx-40)				I	7) WDE	head 3-LG size 3-LG A4 si	,		(10B21 (stainle	,
			=======================================	-					nger Bolt h 3-GW A4 s ad			I12 inter stainles	
	v	VDB	-08	3, WDI	B-10, [°]	WDB-	12						

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Fastener size				DB 8		WD		WDB 12				
Head type								6, LSF, G, GW			LS, LSF	
Material			10B21	A 4	10B21	A 4	10B21	A 4	10B21	A4	10B21	A 4
Embedment depth	h _{nom}	[mm]	65	85	65	85	75	100	75	100	95	120
Length of feataner	min L	[mm]	70	90	75	95	80	105	85	110	100	125
Length of fastener	max L	[mm]		1:	50			1	50		15	0
Thread diameter	D	[mm]		9	,9			12	2,5		14,	3
Shaft diameter	d	[mm]		7	,4			9	,4		11,	3
Thread pitch	р	[mm]		5	,8			7	,7		8,1	1



WDB-08, WDB-10, WDB-12

Product description Dimensions and markings Annex A3



Specifications of Intended use

Anchorages subject to:

- Static and quasi-static loads: All sizes.
- Fire exposure: All sizes

Base materials:

- Compacted reinforced or unreinforced normal weight concrete without fibres according to EN 206:2013,
- Strength classes C20/25 to C50/60 according to EN 206:2013,
- · Uncracked or cracked concrete: all sizes.

Use conditions (Environmental conditions)

- · Anchorages subject to dry internal conditions. (zinc plated steel and stainless steel)
- Anchorages subject to external atmospheric exposure (including industrial and marine environment) or exposure in permanently damp internal conditions if no particular aggressive conditions exist. (Stainless steel)

Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere or indoor swimming pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used)

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e. g. position of the anchor relative to reinforcement or to supports, etc.).
- Anchorages are designed in accordance with EN 1992-4:2018 and Technical Report TR 055.

Installation:

- Hammer drilling only.
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- In case of aborted hole: new drilling at a minimum distance away of twice the depth of the aborted hole or smaller distance if the aborted hole is filled with high strength mortar and if under shear or oblique tension load it is not the direction of the load application.
- After installation further turning of the anchor shall not be possible.
- The head of the anchor must be fully engaged on the fixture and show no signs of damage.

WDB-08, WDB-10, WDB-12

Intended Use Specifications



Table B1: Installation parameters	(Steel 10B21)
-----------------------------------	---------------

Fastener size				WDB 8		1	NDB 1	0	WDB 12	
Head type			LS LSF	LP	LG	LS LSF	LP	LG	LS LSF	
Material			Steel 10B21							
Diameter of drill bit	d₀	[mm]		8			10		12	
Embedment depth	Embedment depth hnom [mm						75		95	
Min. hole depth in concrete	h₁≥	[mm]		75			85	105		
Effective embedment depth	h _{ef}	[mm]		50,6 58,1					75,4	
Clearance hole in the fixture	df	[mm]		11			13		15	
Thickness of fixture	t _{fix}	[mm]	5-85	10-85	5-85	5-75	10-75	5-75	5-55	
Installation torque	T _{inst}	[Nm]	40	_1)	_1)	60	_1)	_1)	80	
Wrench size (types: LS, LSF)	WS	[mm]	13	-	-	17	-	-	19	
Torx size (types: LP, LG)	ТХ	-	-	4	5	-	5	0	-	
Max. power output, machine setting	T _{max} ≤	[Nm]	185	120	120	350	120	120	350	

1) For the installation of the LP and LG head types only impact screw driver can be used.

Table B2: Installation parameters (Stainless Steel A4)

Fastener size				WDB 8			WD	B 10		WDB 12
Head type			LS LSF	LP	LG	LS LSF	GW	LP	LG	LS LSF
Material						Stain	less A	4		
Diameter of drill bit	d ₀	[mm]		8 10						12
Embedment depth	h _{nom}	[mm]		85 100					120	
Min. hole depth in concrete	h₁≥	[mm]		95 110					130	
Effective embedment depth	h _{ef}	[mm]		51,9		58,7				75,6
Clearance hole	df	[mm]		11			1	3		15
Thickness of fixture	tfix	[mm]	5-65	10-65	5-65	5-50	5-50	10-50	5-50	5-30
Installation torque	Tinst	[Nm]	_1)	_1)	_1)	_1)	_1)	_1)	_1)	_1)
Wrench size (types: LS, LSF, GW)	WS	[mm]	13	-	-	17	19	-	-	19
Torx size (types: LP, LG)	ТХ	-	-	4	5	-	-	5	0	-
Max. torque moment, machine setting	T _{max} ≤	[Nm]	120	120	120	185	185	185	185	185

¹⁾ For the installation of the LP and LG head types only impact screw driver can be used.

WDB-08, WDB-10, WDB-12

Intended Use Installation parameters



Table B3: Minimum thickness of member, Minimum spacing and edge distance

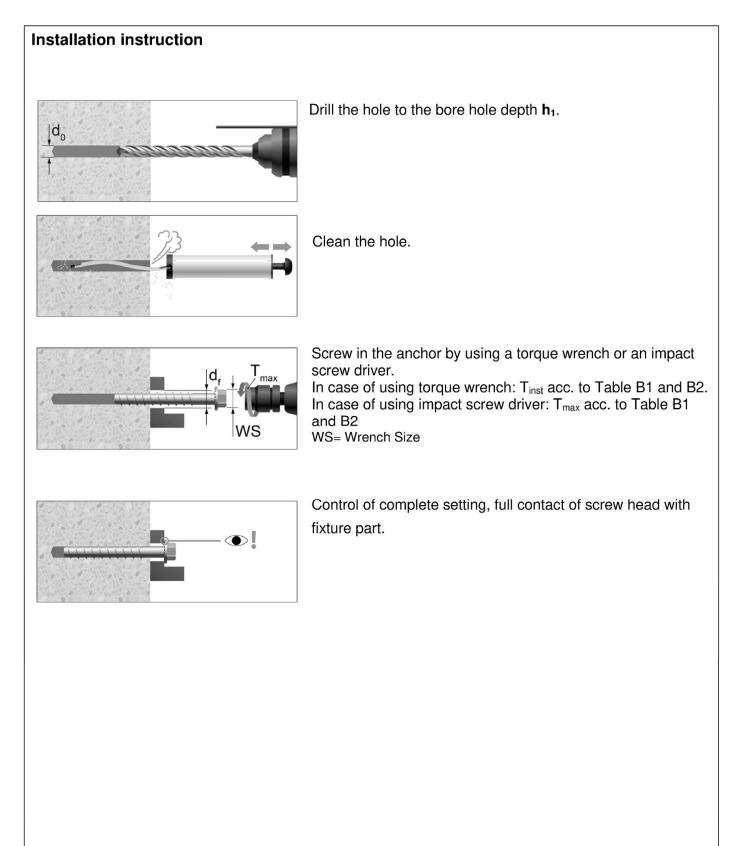
Fastener size			WE	DB 8	WD	B 10	WDB 12		
Head type	e			, LP, LG	LS, LSF, G		LS,LSF		
Material	10B21	A4	10B21	A4	10B21	A 4			
Minimum member thickness	h _{min}	[mm]	110	125	130	140	160	170	
Minimum edge distance	Cmin	[mm]	50	50	60	60	70	70	
Minimum spacing	Smin	[mm]	50	50	60	60	70	70	

WDB-08, WDB-10, WDB-12

Intended Use

Minimum member thickness, minimum edge distance and anchor spacing





WDB-08, WDB-10, WDB-12

Intended Use Installation Instruction



Table C1: Characteristic res	sistance	under ter	nsion	loadi	ng (Si	teel 10	B21)				
Fastener size				WDB	8		WDB 1	0	WDB 12		
Head type			LS LSF	LP	LG	LS LSF	LP	LG	LS LSF		
Material			Steel 10B21								
		Steel	failure								
Characteristic resistance	N _{Rk,s}	[kN]		35,9			57,0		83,0		
Partial factor	γ _{Ms} ¹⁾	[-]		1,4			1,4		1,4		
		Pull-ou	t failur	е					· · ·		
Characteristic resistance in cracked concrete C20/25	N _{Rk,p}	[kN]	4,5 10,0						12,0		
Characteristic resistance in uncracked concrete C20/25	N _{Rk,p}	[kN]	9,0	9,0	6,5	16,0	16,0	11	25,0		
		C30/37				1,2	22		1		
Increasing factors for N _{Rk,p} in cracked or uncracked concrete	Ψc	C40/50				1,4	41				
clacked of unclacked concrete		C50/60				1,	58				
Installation factor	γinst	[-]		1,4			1,0		1,2		
		Concrete c	one fa	ilure							
Effective embedment depth	h _{ef}	[mm]		50,6			58,1		75,4		
Characteristic edge distance	Ccr,N	[mm]					5h _{ef}				
Characteristic spacing	S _{cr,N}	[mm]					٦ _{ef}				
Factor for cracked concrete	k _{cr}	[-]				7	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,, _,, _				
Factor for uncracked concrete	k ucr	[-]				11	,0				
	1	Splitting	g failur	е							
Characteristic resistance in uncracked concrete C20/25	N ⁰ Rk,sp	[kN]				N^0 Rk,sp	= N _{Rk,p}				
Characteristic edge distance for splitting	Ccr,sp	[mm]				1,5	5h _{ef}				
Characteristic anchor spacing for splitting	Scr,sp	[mm]				Зł	Jef				

¹⁾ In absence of other national regulations.

WDB-08, WDB-10, WDB-12

Performance

Characteristic values under tension loading



Fastener size				WDB a	8		WD	B 10		WDB 12		
Head type			LS LSF	LP	LG	LS LSF	GW	LP	LG	LS LSF		
Material			Stainless steel A4									
		Steel	failure									
Characteristic resistance	N _{Rk,s}	[kN]	33,0	22,3	22,3	53,7	53,7	36,2	36,2	78,1		
Partial factor	γ _{Ms} ¹⁾	[-]		1,5			1,	,5		1,5		
		Pull-ou	it failui	e								
Characteristic resistance in cracked concrete C20/25	N _{Rk,p}	[kN]	4,5	4,5	4,0	7,0	7,0	7,0	7,0	12,0		
Characteristic resistance in uncracked concrete C20/25	N _{Rk,p}	[kN]	9,0	5,5	4,0	16,0	16,0	10	7,0	25,0		
Increasing factors for No. in		C30/37			•		1,22					
Increasing factors for N _{Rk,p} in cracked or uncracked concrete	Ψc	C40/50					1,41					
		C50/60					1,58					
Installation factor	γinst	[-]		1,4			1,	,0		1,2		
		Concrete of	cone fa	ilure								
Effective embedment depth	h _{ef}	[mm]		51,9			58	3,7		75,6		
Characteristic edge distance	C cr,N	[mm]					,5h _{ef}					
Characteristic spacing	Scr,N	[mm]					3h _{ef}					
Factor for cracked concrete	k cr	[-]					7,7					
Factor for uncracked concrete	kucr	[-]					11,0					
		Splittin	g failu	re								
Characteristic resistance in uncracked concrete C20/25	N ⁰ Rk,sp	[kN]				N ⁰ Rk,	sp = NF	Rk,p				
Characteristic edge distance for splitting	Ccr,sp	[mm]				1	,5h _{ef}					
Characteristic anchor spacing for	S cr,sp	[mm]	3h _{ef}									

¹⁾ In absence of other national regulations.

WDB-08, WDB-10, WDB-12

Performance

Characteristic values under tension loading



Fastener	Material	Head type	Concrete	Tension load	Displa	cement
size	Material	riedd type	Concrete	N	δΝΟ	δ _{N∞}
[-]	[-]	[-]	[-]	[kN]	[mm]	[mm]
		LS/LSF				
WDB 8		LP		1,5	0,1	0,8
		LG				
	Steel 10B21	LS/LSF	cracked C20/25	1.0		
WDB 10	IUDZI	LP	020/25	4,8	0,2	1,0
		LG				
WDB 12	-	LS/LSF		4,8	0,3	1,2
		LS/LSF		1,5		
WDB 8		LP		1,5	0,1	0,8
	Stainless	LG		1,4		
	steel	LS/LSF/GW	cracked C20/25			
WDB 10	A4	LP	020/25	3,3	0,2	1,0
		LG				
WDB 12		LS/LSF		4,8	0,3	1,2
		LS/LSF		3,1		
WDB 8		LP			0,1	0,8
	Otral	LG		2,2		
	Steel 10B21	LS/LSF	uncracked C20/25	7,6	0.4	1.0
WDB 10	10021	LP LG	020/23	5,2	0,1	1,0
				, ,	~ ~	
WDB 12		LS/LSF		9,9	0,3	1,2
		LS/LSF		3,1		
WDB 8		LP		1,8	0,1	0,8
	Stainless	LG		1,4		
	steel	LS/LSF/GW	uncracked C20/25	7,6	0.4	
WDB 10	A4	LP	020/20	4,8	0,1	1,0
		LG		3,3		
WDB 12		LS/LSF		9,9	0,3	1,2

Table C3: Displacements under tension loads for non-cracked and cracked concrete

WDB-08, WDB-10, WDB-12

Performance

Displacements under tension loading



Table C4: Characteristic resistance under shear loading

Fastener size				WDB 8	3		WDB 10)	WC)B 12
Head type			LS LSF LP LG	LS LSF	LP LG	LS LSF LP LG	LS LSF, GW	LP LG	LS LSF LP LG	LS LSF
Material			10B21	А	4	10B21	А	.4	10B21	Α4
Setting depth	h _{nom}	[mm]	65	8	5	75	1()0	95	120
Effective embedment depth	h _{ef}	[mm]	50,6	51	,9	58,1	58	3,7	75,4	75,6
		Steel	failure w	ithout l	ever ar	m				
Characteristic resistance	V ⁰ Rk,s	[kN]	16,9	16,5	11,2	26,8	26,8	18,1	39,0	39,0
Ductility factor	k 7	[-]				0,	8			
Partial factor	$\gamma_{Ms}^{1)}$	[-]	1,5	,	25	1,5	1,1	25	1,5	1,25
		Stee	l failure	with le	ver arm					
Characteristic resistance	M ⁰ Rk,s	[Nm]	39,1	35,9	24,2	79,0	74,4	50,2	138,8	130.6
Partial factor	$\gamma_{Ms}^{1)}$	[-]	1,5	1,:	25	1,5	1,:	25	1,5	1,25
		Co	ncrete	oryout f	ailure					
k-factor	k ₈	[-]			1	l ,0			2	,0
Partial factor	γ _{Mcp} ¹⁾	[-]				1,	5			
	1	C	oncrete							
Effective length of anchor	ℓf	[mm]	50,6		51,9	58,1		58,7	75,4	75,6
Outside diameter of fastener	d _{nom}	[mm]		7,25			9,24		11	,15
Partial factor	$\gamma Mc^{1)}$	[-]				1,	5			

¹⁾ In absence of other national regulations.

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WDB-08, WDB-10, WDB-12

Performance Characteristic values under shear loading



Fastener size	Material		•	Shear load	Displacement	
		Head type	Concrete	V	δνο	δν∞
[-]	[-]	[-]	[-]	[kN]	[mm]	[mm]
WDB 8		LS/LSF LP LG	Cracked	8,0		2,7
WDB 10	Steel 10B21	LS/LSF LP LG	and uncracked C20/25	12,8	1,8	
WDB 12	-	LS/LSF		18,6		
		LS/LSF		9,4		
WDB 8	Stainless	LP LG	Cracked	6,4		2,7
	steel A4	LS/LSF/GW	and	15,3	1,8	
WDB 10		LP LG	uncracked C20/25	10,3	.,0	
WDB 12		LS/LSF		22,3		

Table C5: Displacements under shear loads for non-cracked and cracked concrete

WDB-08, WDB-10, WDB-12

Performance Displacements under shear loading



Table C6: Characteristic tension resistance values for resistance to fire

Fastener size				WDB 8			WDB 10		WDB 12	
Head type				LS LSF LP LG	LS LSF LP	LG	LS LSF LP LG	LS LSF GW LP LG	LG	LS LSF LP LG
Material	10B21	A4		10B21	A 4	10B21	Α4			
			Ste	el failure						
Characteristic resistance	R30	N _{Rk,s,fi}	[kN]	0,41	C	9,8	1,0	1,7	2,0	2,9
	R60	N _{Rk,s,fi}	[kN]	0,37	C),7	0,9	1,3	1,5	2,4
	R90	N _{Rk,s,fi}	[kN]	0,29	0,5		0,7	1,0	1,3	2,0
	R120	N _{Rk,s,fi}	[kN]	0,21	C),4	0,5	0,9	1,0	1,6
	_	_	Pull-	out failure	!				_	
Characteristic resistance in concrete ≥ C20/25	R30 R60 R90	N _{Rk,p,fi}	[kN]	1,1	1,1	1,0	2,5	1,8	3,0	3,0
	R120	N _{Rk,p,fi}	[kN]	0,9	0,9	0,8	2,0	1,4	2,4	2,4
				e cone fail	ure	,		,	,	,
Characteristic resistance in concrete ≥ C20/25	R30									
	R60	N ⁰ Rk,c,fi	[kN]	3,1	3,3		4,4	4,5	8,5	8,6
	R90									
	R120	N ⁰ Rk,c,fi	[kN]	2,5	2,7		3,5	3,6	6,8	6,8
Effective embedment depth		h _{ef}	[mm]	50,6	51,9		58,1	58,7	75,4	75,6
Minimum member thickness		h _{min}	[mm]	110	1	25	130	140	160	170
Spacing –		S _{cr,N,fi}	[mm]	4h _{ef}						
		Smin	[mm]	50			60		70	
Edge distance		Ccr,N,fi	[mm]	2h _{ef}						
Fire exposure from one side only		Cmin	[mm]	50 60			0	70		
Fire exposure from more than one side				≥ 300 mm						

WDB-08, WDB-10, WDB-12

Performance Characteristic values for resistance to fire (tension)



Fastener size Head type				WDB 8		WDB 10		WDB 12	
				all	all	all	all	all	all
Material					A 4	10B21	A 4	10B21	A 4
		Steel	failure v	vithout lev	/el arm			1	
Characteristic resistance	R30	V _{Rk,s,fi}	[kN]	0,41	0,8	1,0	1,7	2,0	2,9
	R60	V _{Rk,s,fi}	[kN]	0,37	0,7	0,9	1,3	1,5	2,4
	R90	V _{Rk,s,fi}	[kN]	0,29	0,5	0,7	1,0	1,3	2,0
	R120	V _{Rk,s,fi}	[kN]	0,21	0,4	0,5	0,9	1,0	1,6
		Ste	el failure	with leve	l arm				
Characteristic resistance	R30	M ⁰ Rk,p,fi	[Nm]	0,45	0,9	1,4	2,3	3,4	4,9
	R60	M ⁰ Rk,p,fi	[Nm]	0,40	0,7	1,2	1,9	2,5	4,0
	R90	M ⁰ Rk,p,fi	[Nm]	0,31	0,5	0,9	1,5	2,1	3,3
	R120	M ⁰ Rk,p,fi	[Nm]	0,22	0,45	0,7	1,3	1,6	2,6
			Pry-o	ut failure		1		1	
k8 [-			[-]	1		1		2	
Characteristic resistance	R30	VRk,cp,fi	[kN]	3,1	3,3	4,4	4,5	17,0	17,1
	R60								
	R90								
	R120	V _{Rk,cp,fi}	[kN]	2,5	2,7	3,5	3,6	13,6	13,7
			Concrete	edge failu	ıre	I		1	
Characteristic resistance	≤ R90	V _{Rk,c,fi}	[kN]	$V^{0}_{Rk,c,fi} = 0.25 * V^{0}_{Rk,c}^{2)}$					
	R120	V _{Rk,c,fi}	[kN]	$V^0_{Rk,c,fi} = 0.20 * V^0_{Rk,c}^{(2)}$					

WDB-08, WDB-10, WDB-12

Performance

Characteristic values for resistance to fire (shear)