



Approval body for construction products and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and Laender Governments



European Technical Assessment

ETA-20/0768 of 25 November 2020

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:

Trade name of the construction product

Product family to which the construction product belongs

Manufacturer

Manufacturing plant

This European Technical Assessment contains

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of

Deutsches Institut für Bautechnik

WDB-08, WDB-10, WDB-12

Mechanical fasterners for use in concrete

Klimas Sp. z o.o. Kuznica Kiedrzynska ul. Wincentego Witosa 135/137 42-233 MYKANÓW POLEN

Plant 4

18 pages including 3 annexes which form an integral part of this assessment

EAD 330232-00-0601, Edition 10/2016

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Specific Part

1 Technical description of the product

The WDB-08, WDB-10, WDB-12 is an anchor made of galvanized or stainless steel in of sizes 8, 10 and 12. The anchor is screwed into a predrilled cylindrical drill hole. The special thread of the anchor cuts an internal thread into the member while setting. The anchorage is characterised by mechanical interlock in the special thread.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the concrete screw is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the concrete screw of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

| Essential characteristic | Performance |
|--|-------------------------|
| Characteristic resistance to tension load (static and quasi-static loading) | see Annex B 3 and C 1 |
| Characteristic resistance to shear load (static and quasi-static loading) | see Annex C 2 |
| Displacements (static and quasi-static loading) | see Annex C 3 |
| Characteristic resistance and displacements for seismic performance categories C1 and C2 | No performance assessed |
| Durability | See Annex B 1 |

3.2 Safety in case of fire (BWR 2)

| Essential characteristic | Performance |
|--------------------------|-----------------------|
| Reaction to fire | Class A1 |
| Resistance to fire | See Annex C 4 and C 5 |

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with European Assessment Documents EAD No. 330232-00-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1



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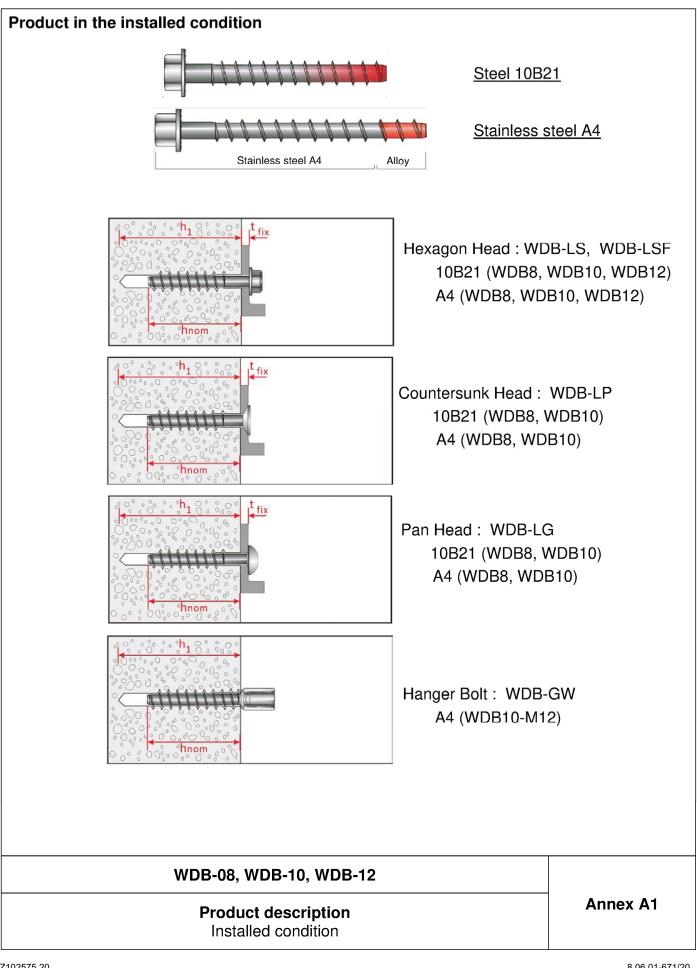
5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 25 November 2020 by Deutsches Institut für Bautechnik

Dipl.-Ing. Beatrix Wittstock Head of Section *beglaubigt:* Baderschneider





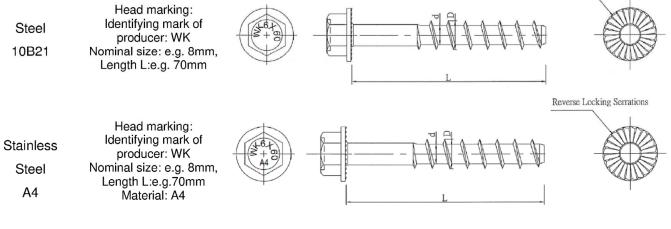


| Name | | | | | | Mater | ial | | | | | | |
|---------|----------------------------------|--|---|---------------------|---------------------------|---------------------|--------------|---------------------------|--|--------|---------------------------|-----------------------|---|
| Screw | | | | | | | | | | | | | |
| astener | Head marking WDB | zinc | el 1 : co | 0B21 ao ating: e | lectropl | AE-J40 lated (> | 5 μm) | | | | | | |
| | WDB A4 | | | | - | (> 30 µ 1, 1.440 | <i>,</i> , , | - | type –LS | ano –i | _5F) | | |
| | | | | | | WDB 8 | | | WDB 10 | WDE | | | |
| | Anchor size / he | ead ty | pes | 5 | -LS -LSF -LP -LG | -LS -LSF | -LP -LG | -LS -LSF -LP -LG | -LS -LSF -GW | 1 | -LS -LSF -LP -LG | | |
| | Material | | | | 10B21 | A | 4 | 10B21 | A4 | | 10B21 | A4 | |
| | Characteristic y | ield f | yk | N/mm ² | 780 | 640 | 432 | 750 | 640 | 432 | 750 | 640 | |
| | Characteristic tensile strength | f | uk | N/mm ² | 870 | 800 | 540 | 850 | 800 | 540 | 850 | 800 | |
| | Elongation at ruptureAs[%]≤ 8 | | | | | | | | | | | | |
| | | LG. | 4-60 | + | | - | | 1) WDI | agon was B-LS size B-LS A4 s | 8,10,1 | 2 (| 10B21 s (stainles | |
| | | 100 + 00 |)- | | | | | 3) WDI | agon was B-LSF siz B-LSF A4 | e 8,10 | ,12 | (10B21 (stainle | , |
| | | 10 ++++++++++++++++++++++++++++++++++++ | <u>Torx-40</u> | | | | | 5) WDE | untersunk 3-LP size 8 3-LP A4 si | 3,10 | | (10B21 (stainle: | , |
| | Torx-40 | 5×60 | orx-40) | | | | I | 7) WDE | head 3-LG size 3-LG A4 si | , | | (10B21 (stainle | , |
| | | | ======================================= | - | | | | | nger Bolt h 3-GW A4 s ad | | | I12 inter stainles | |
| | v | VDB | -08 | 3, WDI | B-10, [°] | WDB- | 12 | | | | | | |

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| Fastener size | | | | DB 8 | | WD | | WDB 12 | | | | |
|--------------------|------------------|------|-------|------------|-------|------------|-------|------------------|-------|-----|---------|------------|
| Head type | | | | | | | | 6, LSF, G, GW | | | LS, LSF | |
| Material | | | 10B21 | A 4 | 10B21 | A 4 | 10B21 | A 4 | 10B21 | A4 | 10B21 | A 4 |
| Embedment depth | h _{nom} | [mm] | 65 | 85 | 65 | 85 | 75 | 100 | 75 | 100 | 95 | 120 |
| Length of feataner | min L | [mm] | 70 | 90 | 75 | 95 | 80 | 105 | 85 | 110 | 100 | 125 |
| Length of fastener | max L | [mm] | | 1: | 50 | | | 1 | 50 | | 15 | 0 |
| Thread diameter | D | [mm] | | 9 | ,9 | | | 12 | 2,5 | | 14, | 3 |
| Shaft diameter | d | [mm] | | 7 | ,4 | | | 9 | ,4 | | 11, | 3 |
| Thread pitch | р | [mm] | | 5 | ,8 | | | 7 | ,7 | | 8,1 | 1 |



WDB-08, WDB-10, WDB-12

Product description Dimensions and markings Annex A3



Specifications of Intended use

Anchorages subject to:

- Static and quasi-static loads: All sizes.
- Fire exposure: All sizes

Base materials:

- Compacted reinforced or unreinforced normal weight concrete without fibres according to EN 206:2013,
- Strength classes C20/25 to C50/60 according to EN 206:2013,
- · Uncracked or cracked concrete: all sizes.

Use conditions (Environmental conditions)

- · Anchorages subject to dry internal conditions. (zinc plated steel and stainless steel)
- Anchorages subject to external atmospheric exposure (including industrial and marine environment) or exposure in permanently damp internal conditions if no particular aggressive conditions exist. (Stainless steel)

Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere or indoor swimming pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used)

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e. g. position of the anchor relative to reinforcement or to supports, etc.).
- Anchorages are designed in accordance with EN 1992-4:2018 and Technical Report TR 055.

Installation:

- Hammer drilling only.
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- In case of aborted hole: new drilling at a minimum distance away of twice the depth of the aborted hole or smaller distance if the aborted hole is filled with high strength mortar and if under shear or oblique tension load it is not the direction of the load application.
- After installation further turning of the anchor shall not be possible.
- The head of the anchor must be fully engaged on the fixture and show no signs of damage.

WDB-08, WDB-10, WDB-12

Intended Use Specifications



| Table B1: Installation parameters | (Steel 10B21) |
|-----------------------------------|---------------|
|-----------------------------------|---------------|

| Fastener size | | | | WDB 8 | | 1 | NDB 1 | 0 | WDB 12 | |
|------------------------------------|--------------------------|------|-------------|-----------|------|-----------|-------|------|-----------|--|
| Head type | | | LS LSF | LP | LG | LS LSF | LP | LG | LS LSF | |
| Material | | | Steel 10B21 | | | | | | | |
| Diameter of drill bit | d₀ | [mm] | | 8 | | | 10 | | 12 | |
| Embedment depth | Embedment depth hnom [mm | | | | | | 75 | | 95 | |
| Min. hole depth in concrete | h₁≥ | [mm] | | 75 | | | 85 | 105 | | |
| Effective embedment depth | h _{ef} | [mm] | | 50,6 58,1 | | | | | 75,4 | |
| Clearance hole in the fixture | df | [mm] | | 11 | | | 13 | | 15 | |
| Thickness of fixture | t _{fix} | [mm] | 5-85 | 10-85 | 5-85 | 5-75 | 10-75 | 5-75 | 5-55 | |
| Installation torque | T _{inst} | [Nm] | 40 | _1) | _1) | 60 | _1) | _1) | 80 | |
| Wrench size (types: LS, LSF) | WS | [mm] | 13 | - | - | 17 | - | - | 19 | |
| Torx size (types: LP, LG) | ТХ | - | - | 4 | 5 | - | 5 | 0 | - | |
| Max. power output, machine setting | T _{max} ≤ | [Nm] | 185 | 120 | 120 | 350 | 120 | 120 | 350 | |

1) For the installation of the LP and LG head types only impact screw driver can be used.

Table B2: Installation parameters (Stainless Steel A4)

| Fastener size | | | | WDB 8 | | | WD | B 10 | | WDB 12 |
|-------------------------------------|--------------------|------|-----------|--------|------|-----------|--------|-------|------|-----------|
| Head type | | | LS LSF | LP | LG | LS LSF | GW | LP | LG | LS LSF |
| Material | | | | | | Stain | less A | 4 | | |
| Diameter of drill bit | d ₀ | [mm] | | 8 10 | | | | | | 12 |
| Embedment depth | h _{nom} | [mm] | | 85 100 | | | | | 120 | |
| Min. hole depth in concrete | h₁≥ | [mm] | | 95 110 | | | | | 130 | |
| Effective embedment depth | h _{ef} | [mm] | | 51,9 | | 58,7 | | | | 75,6 |
| Clearance hole | df | [mm] | | 11 | | | 1 | 3 | | 15 |
| Thickness of fixture | tfix | [mm] | 5-65 | 10-65 | 5-65 | 5-50 | 5-50 | 10-50 | 5-50 | 5-30 |
| Installation torque | Tinst | [Nm] | _1) | _1) | _1) | _1) | _1) | _1) | _1) | _1) |
| Wrench size (types: LS, LSF, GW) | WS | [mm] | 13 | - | - | 17 | 19 | - | - | 19 |
| Torx size (types: LP, LG) | ТХ | - | - | 4 | 5 | - | - | 5 | 0 | - |
| Max. torque moment, machine setting | T _{max} ≤ | [Nm] | 120 | 120 | 120 | 185 | 185 | 185 | 185 | 185 |

¹⁾ For the installation of the LP and LG head types only impact screw driver can be used.

WDB-08, WDB-10, WDB-12

Intended Use Installation parameters



Table B3: Minimum thickness of member, Minimum spacing and edge distance

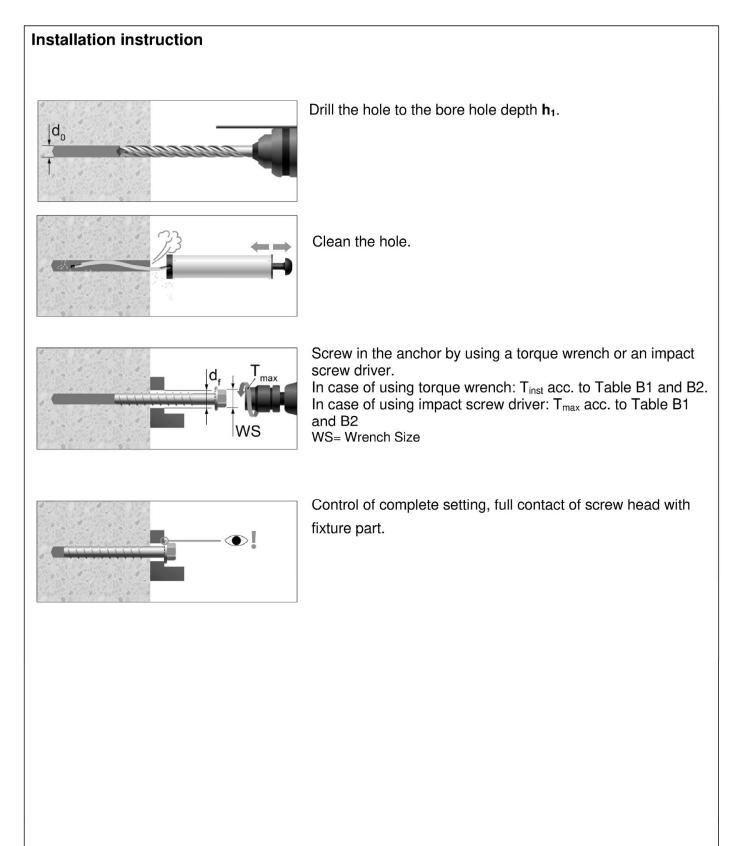
| Fastener size | | | WE | DB 8 | WD | B 10 | WDB 12 | | |
|--------------------------|------------------|------|-------|----------|---------------|------------|--------|-----|--|
| Head type | e | | | , LP, LG | LS, LSF, G | | LS,LSF | | |
| Material | 10B21 | A4 | 10B21 | A4 | 10B21 | A 4 | | | |
| Minimum member thickness | h _{min} | [mm] | 110 | 125 | 130 | 140 | 160 | 170 | |
| Minimum edge distance | Cmin | [mm] | 50 | 50 | 60 | 60 | 70 | 70 | |
| Minimum spacing | Smin | [mm] | 50 | 50 | 60 | 60 | 70 | 70 | |

WDB-08, WDB-10, WDB-12

Intended Use

Minimum member thickness, minimum edge distance and anchor spacing





WDB-08, WDB-10, WDB-12

Intended Use Installation Instruction



| Table C1: Characteristic res | sistance | under ter | nsion | loadi | ng (Si | teel 10 | B21) | | | | |
|--|-------------------------------|------------|-------------|-------|--------|-------------|---|----|-----------|--|--|
| Fastener size | | | | WDB | 8 | | WDB 1 | 0 | WDB 12 | | |
| Head type | | | LS LSF | LP | LG | LS LSF | LP | LG | LS LSF | | |
| Material | | | Steel 10B21 | | | | | | | | |
| | | Steel | failure | | | | | | | | |
| Characteristic resistance | N _{Rk,s} | [kN] | | 35,9 | | | 57,0 | | 83,0 | | |
| Partial factor | γ _{Ms} ¹⁾ | [-] | | 1,4 | | | 1,4 | | 1,4 | | |
| | | Pull-ou | t failur | е | | | | | · · · | | |
| Characteristic resistance in cracked concrete C20/25 | N _{Rk,p} | [kN] | 4,5 10,0 | | | | | | 12,0 | | |
| Characteristic resistance in uncracked concrete C20/25 | N _{Rk,p} | [kN] | 9,0 | 9,0 | 6,5 | 16,0 | 16,0 | 11 | 25,0 | | |
| | | C30/37 | | | | 1,2 | 22 | | 1 | | |
| Increasing factors for N _{Rk,p} in cracked or uncracked concrete | Ψc | C40/50 | | | | 1,4 | 41 | | | | |
| clacked of unclacked concrete | | C50/60 | | | | 1, | 58 | | | | |
| Installation factor | γinst | [-] | | 1,4 | | | 1,0 | | 1,2 | | |
| | | Concrete c | one fa | ilure | | | | | | | |
| Effective embedment depth | h _{ef} | [mm] | | 50,6 | | | 58,1 | | 75,4 | | |
| Characteristic edge distance | Ccr,N | [mm] | | | | | 5h _{ef} | | | | |
| Characteristic spacing | S _{cr,N} | [mm] | | | | | ٦ _{ef} | | | | |
| Factor for cracked concrete | k _{cr} | [-] | | | | 7 | ,,, _,, _ | | | | |
| Factor for uncracked concrete | k ucr | [-] | | | | 11 | ,0 | | | | |
| | 1 | Splitting | g failur | е | | | | | | | |
| Characteristic resistance in uncracked concrete C20/25 | N ⁰ Rk,sp | [kN] | | | | N^0 Rk,sp | = N _{Rk,p} | | | | |
| Characteristic edge distance for splitting | Ccr,sp | [mm] | | | | 1,5 | 5h _{ef} | | | | |
| Characteristic anchor spacing for splitting | Scr,sp | [mm] | | | | Зł | Jef | | | | |

¹⁾ In absence of other national regulations.

WDB-08, WDB-10, WDB-12

Performance

Characteristic values under tension loading



| Fastener size | | | | WDB a | 8 | | WD | B 10 | | WDB 12 | | |
|---|-------------------------------|-------------|--------------------|-------|------|--------------------|-------------------|------|------|-----------|--|--|
| Head type | | | LS LSF | LP | LG | LS LSF | GW | LP | LG | LS LSF | | |
| Material | | | Stainless steel A4 | | | | | | | | | |
| | | Steel | failure | | | | | | | | | |
| Characteristic resistance | N _{Rk,s} | [kN] | 33,0 | 22,3 | 22,3 | 53,7 | 53,7 | 36,2 | 36,2 | 78,1 | | |
| Partial factor | γ _{Ms} ¹⁾ | [-] | | 1,5 | | | 1, | ,5 | | 1,5 | | |
| | | Pull-ou | it failui | e | | | | | | | | |
| Characteristic resistance in cracked concrete C20/25 | N _{Rk,p} | [kN] | 4,5 | 4,5 | 4,0 | 7,0 | 7,0 | 7,0 | 7,0 | 12,0 | | |
| Characteristic resistance in uncracked concrete C20/25 | N _{Rk,p} | [kN] | 9,0 | 5,5 | 4,0 | 16,0 | 16,0 | 10 | 7,0 | 25,0 | | |
| Increasing factors for No. in | | C30/37 | | | • | | 1,22 | | | | | |
| Increasing factors for N _{Rk,p} in cracked or uncracked concrete | Ψc | C40/50 | | | | | 1,41 | | | | | |
| | | C50/60 | | | | | 1,58 | | | | | |
| Installation factor | γinst | [-] | | 1,4 | | | 1, | ,0 | | 1,2 | | |
| | | Concrete of | cone fa | ilure | | | | | | | | |
| Effective embedment depth | h _{ef} | [mm] | | 51,9 | | | 58 | 3,7 | | 75,6 | | |
| Characteristic edge distance | C cr,N | [mm] | | | | | ,5h _{ef} | | | | | |
| Characteristic spacing | Scr,N | [mm] | | | | | 3h _{ef} | | | | | |
| Factor for cracked concrete | k cr | [-] | | | | | 7,7 | | | | | |
| Factor for uncracked concrete | kucr | [-] | | | | | 11,0 | | | | | |
| | | Splittin | g failu | re | | | | | | | | |
| Characteristic resistance in uncracked concrete C20/25 | N ⁰ Rk,sp | [kN] | | | | N ⁰ Rk, | sp = NF | Rk,p | | | | |
| Characteristic edge distance for splitting | Ccr,sp | [mm] | | | | 1 | ,5h _{ef} | | | | | |
| Characteristic anchor spacing for | S cr,sp | [mm] | 3h _{ef} | | | | | | | | | |

¹⁾ In absence of other national regulations.

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Performance

Characteristic values under tension loading



| Fastener | Material | Head type | Concrete | Tension load | Displa | cement |
|----------|----------------|------------|---------------------|--------------|--------|-----------------|
| size | Material | riedd type | Concrete | N | δΝΟ | δ _{N∞} |
| [-] | [-] | [-] | [-] | [kN] | [mm] | [mm] |
| | | LS/LSF | | | | |
| WDB 8 | | LP | | 1,5 | 0,1 | 0,8 |
| | | LG | | | | |
| | Steel 10B21 | LS/LSF | cracked C20/25 | 1.0 | | |
| WDB 10 | IUDZI | LP | 020/25 | 4,8 | 0,2 | 1,0 |
| | | LG | | | | |
| WDB 12 | - | LS/LSF | | 4,8 | 0,3 | 1,2 |
| | | LS/LSF | | 1,5 | | |
| WDB 8 | | LP | | 1,5 | 0,1 | 0,8 |
| | Stainless | LG | | 1,4 | | |
| | steel | LS/LSF/GW | cracked C20/25 | | | |
| WDB 10 | A4 | LP | 020/25 | 3,3 | 0,2 | 1,0 |
| | | LG | | | | |
| WDB 12 | | LS/LSF | | 4,8 | 0,3 | 1,2 |
| | | LS/LSF | | 3,1 | | |
| WDB 8 | | LP | | | 0,1 | 0,8 |
| | Otral | LG | | 2,2 | | |
| | Steel 10B21 | LS/LSF | uncracked C20/25 | 7,6 | 0.4 | 1.0 |
| WDB 10 | 10021 | LP LG | 020/23 | 5,2 | 0,1 | 1,0 |
| | | | | , , | ~ ~ | |
| WDB 12 | | LS/LSF | | 9,9 | 0,3 | 1,2 |
| | | LS/LSF | | 3,1 | | |
| WDB 8 | | LP | | 1,8 | 0,1 | 0,8 |
| | Stainless | LG | | 1,4 | | |
| | steel | LS/LSF/GW | uncracked C20/25 | 7,6 | 0.4 | |
| WDB 10 | A4 | LP | 020/20 | 4,8 | 0,1 | 1,0 |
| | | LG | | 3,3 | | |
| WDB 12 | | LS/LSF | | 9,9 | 0,3 | 1,2 |

Table C3: Displacements under tension loads for non-cracked and cracked concrete

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Performance

Displacements under tension loading



Table C4: Characteristic resistance under shear loading

| Fastener size | | | | WDB 8 | 3 | | WDB 10 |) | WC |)B 12 |
|------------------------------|--------------------------------|-------|-----------------------|-----------|----------|-----------------------|------------------|----------|-----------------------|-----------|
| Head type | | | LS LSF LP LG | LS LSF | LP LG | LS LSF LP LG | LS LSF, GW | LP LG | LS LSF LP LG | LS LSF |
| Material | | | 10B21 | А | 4 | 10B21 | А | .4 | 10B21 | Α4 |
| Setting depth | h _{nom} | [mm] | 65 | 8 | 5 | 75 | 1(|)0 | 95 | 120 |
| Effective embedment depth | h _{ef} | [mm] | 50,6 | 51 | ,9 | 58,1 | 58 | 3,7 | 75,4 | 75,6 |
| | | Steel | failure w | ithout l | ever ar | m | | | | |
| Characteristic resistance | V ⁰ Rk,s | [kN] | 16,9 | 16,5 | 11,2 | 26,8 | 26,8 | 18,1 | 39,0 | 39,0 |
| Ductility factor | k 7 | [-] | | | | 0, | 8 | | | |
| Partial factor | $\gamma_{Ms}^{1)}$ | [-] | 1,5 | , | 25 | 1,5 | 1,1 | 25 | 1,5 | 1,25 |
| | | Stee | l failure | with le | ver arm | | | | | |
| Characteristic resistance | M ⁰ Rk,s | [Nm] | 39,1 | 35,9 | 24,2 | 79,0 | 74,4 | 50,2 | 138,8 | 130.6 |
| Partial factor | $\gamma_{Ms}^{1)}$ | [-] | 1,5 | 1,: | 25 | 1,5 | 1,: | 25 | 1,5 | 1,25 |
| | | Co | ncrete | oryout f | ailure | | | | | |
| k-factor | k ₈ | [-] | | | 1 | l ,0 | | | 2 | ,0 |
| Partial factor | γ _{Mcp} ¹⁾ | [-] | | | | 1, | 5 | | | |
| | 1 | C | oncrete | | | | | | | |
| Effective length of anchor | ℓf | [mm] | 50,6 | | 51,9 | 58,1 | | 58,7 | 75,4 | 75,6 |
| Outside diameter of fastener | d _{nom} | [mm] | | 7,25 | | | 9,24 | | 11 | ,15 |
| Partial factor | $\gamma Mc^{1)}$ | [-] | | | | 1, | 5 | | | |

¹⁾ In absence of other national regulations.

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WDB-08, WDB-10, WDB-12

Performance Characteristic values under shear loading



| Fastener size | Material | | • | Shear load | Displacement | |
|------------------|----------------|--------------------|----------------------------|------------|--------------|------|
| | | Head type | Concrete | V | δνο | δν∞ |
| [-] | [-] | [-] | [-] | [kN] | [mm] | [mm] |
| WDB 8 | | LS/LSF LP LG | Cracked | 8,0 | | 2,7 |
| WDB 10 | Steel 10B21 | LS/LSF LP LG | and uncracked C20/25 | 12,8 | 1,8 | |
| WDB 12 | - | LS/LSF | | 18,6 | | |
| | | LS/LSF | | 9,4 | | |
| WDB 8 | Stainless | LP LG | Cracked | 6,4 | | 2,7 |
| | steel A4 | LS/LSF/GW | and | 15,3 | 1,8 | |
| WDB 10 | | LP LG | uncracked C20/25 | 10,3 | .,0 | |
| WDB 12 | | LS/LSF | | 22,3 | | |

Table C5: Displacements under shear loads for non-cracked and cracked concrete

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Performance Displacements under shear loading



Table C6: Characteristic tension resistance values for resistance to fire

| Fastener size | | | | WDB 8 | | | WDB 10 | | WDB 12 | |
|---|-------------------|------------------------|-------|-----------------------|-----------------|-------|-----------------------|-----------------------------|--------|-----------------------|
| Head type | | | | LS LSF LP LG | LS LSF LP | LG | LS LSF LP LG | LS LSF GW LP LG | LG | LS LSF LP LG |
| Material | 10B21 | A4 | | 10B21 | A 4 | 10B21 | Α4 | | | |
| | | | Ste | el failure | | | | | | |
| Characteristic resistance | R30 | N _{Rk,s,fi} | [kN] | 0,41 | C | 9,8 | 1,0 | 1,7 | 2,0 | 2,9 |
| | R60 | N _{Rk,s,fi} | [kN] | 0,37 | C |),7 | 0,9 | 1,3 | 1,5 | 2,4 |
| | R90 | N _{Rk,s,fi} | [kN] | 0,29 | 0,5 | | 0,7 | 1,0 | 1,3 | 2,0 |
| | R120 | N _{Rk,s,fi} | [kN] | 0,21 | C |),4 | 0,5 | 0,9 | 1,0 | 1,6 |
| | _ | _ | Pull- | out failure | ! | | | | _ | |
| Characteristic resistance in concrete ≥ C20/25 | R30 R60 R90 | N _{Rk,p,fi} | [kN] | 1,1 | 1,1 | 1,0 | 2,5 | 1,8 | 3,0 | 3,0 |
| | R120 | N _{Rk,p,fi} | [kN] | 0,9 | 0,9 | 0,8 | 2,0 | 1,4 | 2,4 | 2,4 |
| | | | | e cone fail | ure | , | | , | , | , |
| Characteristic resistance in concrete ≥ C20/25 | R30 | | | | | | | | | |
| | R60 | N ⁰ Rk,c,fi | [kN] | 3,1 | 3,3 | | 4,4 | 4,5 | 8,5 | 8,6 |
| | R90 | | | | | | | | | |
| | R120 | N ⁰ Rk,c,fi | [kN] | 2,5 | 2,7 | | 3,5 | 3,6 | 6,8 | 6,8 |
| Effective embedment depth | | h _{ef} | [mm] | 50,6 | 51,9 | | 58,1 | 58,7 | 75,4 | 75,6 |
| Minimum member thickness | | h _{min} | [mm] | 110 | 1 | 25 | 130 | 140 | 160 | 170 |
| Spacing – | | S _{cr,N,fi} | [mm] | 4h _{ef} | | | | | | |
| | | Smin | [mm] | 50 | | | 60 | | 70 | |
| Edge distance | | Ccr,N,fi | [mm] | 2h _{ef} | | | | | | |
| Fire exposure from one side only | | Cmin | [mm] | 50 60 | | | 0 | 70 | | |
| Fire exposure from more than one side | | | | ≥ 300 mm | | | | | | |

WDB-08, WDB-10, WDB-12

Performance Characteristic values for resistance to fire (tension)



| Fastener size Head type | | | | WDB 8 | | WDB 10 | | WDB 12 | |
|----------------------------|-------|------------------------|------------|--|------------|--------|------------|--------|------------|
| | | | | all | all | all | all | all | all |
| Material | | | | | A 4 | 10B21 | A 4 | 10B21 | A 4 |
| | | Steel | failure v | vithout lev | /el arm | | | 1 | |
| Characteristic resistance | R30 | V _{Rk,s,fi} | [kN] | 0,41 | 0,8 | 1,0 | 1,7 | 2,0 | 2,9 |
| | R60 | V _{Rk,s,fi} | [kN] | 0,37 | 0,7 | 0,9 | 1,3 | 1,5 | 2,4 |
| | R90 | V _{Rk,s,fi} | [kN] | 0,29 | 0,5 | 0,7 | 1,0 | 1,3 | 2,0 |
| | R120 | V _{Rk,s,fi} | [kN] | 0,21 | 0,4 | 0,5 | 0,9 | 1,0 | 1,6 |
| | | Ste | el failure | with leve | l arm | | | | |
| Characteristic resistance | R30 | M ⁰ Rk,p,fi | [Nm] | 0,45 | 0,9 | 1,4 | 2,3 | 3,4 | 4,9 |
| | R60 | M ⁰ Rk,p,fi | [Nm] | 0,40 | 0,7 | 1,2 | 1,9 | 2,5 | 4,0 |
| | R90 | M ⁰ Rk,p,fi | [Nm] | 0,31 | 0,5 | 0,9 | 1,5 | 2,1 | 3,3 |
| | R120 | M ⁰ Rk,p,fi | [Nm] | 0,22 | 0,45 | 0,7 | 1,3 | 1,6 | 2,6 |
| | | | Pry-o | ut failure | | 1 | | 1 | |
| k8 [- | | | [-] | 1 | | 1 | | 2 | |
| Characteristic resistance | R30 | VRk,cp,fi | [kN] | 3,1 | 3,3 | 4,4 | 4,5 | 17,0 | 17,1 |
| | R60 | | | | | | | | |
| | R90 | | | | | | | | |
| | R120 | V _{Rk,cp,fi} | [kN] | 2,5 | 2,7 | 3,5 | 3,6 | 13,6 | 13,7 |
| | | | Concrete | edge failu | ıre | I | | 1 | |
| Characteristic resistance | ≤ R90 | V _{Rk,c,fi} | [kN] | $V^{0}_{Rk,c,fi} = 0.25 * V^{0}_{Rk,c}^{2)}$ | | | | | |
| | R120 | V _{Rk,c,fi} | [kN] | $V^0_{Rk,c,fi} = 0.20 * V^0_{Rk,c}^{(2)}$ | | | | | |

WDB-08, WDB-10, WDB-12

Performance

Characteristic values for resistance to fire (shear)