

Approval body for construction products and types of construction

Bautechnisches Prüfamt

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European Technical Assessment

ETA-20/0745
of 7 December 2020

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

"MIG-hrp" (heat resistant protector)

Product family to which the construction product belongs

Renderings and rendering kits intended for fire resisting applications

Manufacturer

MIG Material Innovative Gesellschaft mbH
Am Grarock 3
33154 Salzkotten
DEUTSCHLAND

Manufacturing plant

95359-1¹

This European Technical Assessment contains

11 pages including 5 pages annexes, which form an integral part of this assessment

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of

EAD 350140-00-1106, Edition September 2017

¹ Address known at DIBt

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Specific Part

1 Technical description of the product

Object of this European Technical Assessment (ETA) is the rendering kit for establishing the fire protective rendering "MIG-hrp". The final product will be assessed in accordance with EAD 350140-00-1106² option 2.

The rendering kit consists of the factory-made mineral dry mix "MIG-hrp" and the factory-made dry priming plaster "MIG 262" for executing the fire protective rendering in-situ.

For fire-tests of the rendering "MIG-hrp" on steel elements the 2-components primer "SikaCor EG-1" on the basis of epoxy-resin was used, but this primer is not part of the assessment.

The dry mix for the fire protective rendering "MIG-hrp" is a homogeneous factory-made powder of light grey colour. The product essentially consists of the binder – a cement as described in ETA-13/0417 -, light aggregates and a small amount of additives³. The dry mix "MIG-hrp" meets the requirements of EN 998-1⁴, class CS II.

The priming plaster "MIG 262" bases on Portland cement and is used as a thin layer to ensure the adhesion on the substrate. The component "MIG 262" meets the requirements of EN 998-1⁴, class CS VI. To improve the adhesion on the substrate, the fresh plaster should be applied of a thickness of at least 1 mm. If the fire protective layer will not be applied directly after setting, at least the next day, the plaster shall be roughened mechanically.

The fire protective rendering arises from mixing mechanically the dry mix "MIG-hrp" with a defined amount of clean water in an appropriate mixing unit and applying it directly on the pre-treated substrate.

The application of the fresh mortar may be carried out manually or by ordinary equipment for wet application e. g. plastering machine or proportioning pump and if necessary in more than one step or layer.

The applied rendering "MIG-hrp" is a two-layers product that hardens and forms the final product, which sticks completely on the substrate (steel, concrete) and delays effectively the input of heat in case of fire.

The thickness of the fire protective rendering applied depends on the intended period of fire resistance, on the substrate and on the type of element to protect.

The technical characteristics of the final fire protective rendering "MIG-hrp" and of components are given in Annex 1.

2 Specification of the intended use in accordance with the applicable European Assessment Document (EAD) N° 350140-00-1106

The fire protective rendering kit "MIG-hrp" is intended to protect horizontal areas (Type 1), vertical areas (Type 2) and load-bearing elements made from concrete, reinforced concrete or prestressed concrete (Type 3) with and without lathwork.

The performance given in section 3 is only valid, if the construction product "maxi tip 160" in use considers the instructions and the conditions stated in section 3.4.

The test and assessment methods on which this European Technical Assessment (ETA) is based, lead to the assumption of working life of the fire protective rendering "maxi tip 160" of at least 25 years in final use.

² "Renderings and rendering kits intended for fire resisting applications", Edition September 2017, Official Journal of the EU N° C 435/07 of 15 December 2017, p 152

³ The chemical composition of the components "MIG-hrp" and "MIG 262" are deposited with DIBt.

⁴ EN 998-1:2017-02 Specification for mortar for masonry – Part 1: Rendering and plastering mortar

The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for this assessment

3.1 Safety in case of fire (BWR 2)

3.1.1 Reaction to fire

Essential characteristic	Performance
Reaction to fire*	Class A1 in accordance with EN 13501-1 ⁵

* the final product contains less than 1 % combustible ingredients

3.1.2 Resistance to fire

3.1.2.1 Resistance to fire and necessary thickness of the rendering on steel elements for the classification of the steel elements protected by "MIG-hrp"

The fire tests and the assessment of the results concerning the fire protective contribution of the rendering "MIG-hrp" on steel elements were carried out in accordance with EN 13381-4⁶ taking in account the EAD 350140-00-1106².

Under the condition that the tolerances in thickness and density of the fire protective rendering do not exceed 10 % of the nominal statement, the assessment considers the following for the design of the minimum thickness of the rendering:

- steel beams and steel columns with open cross sections⁷
- section factors (surface extent/surface area; A_m/V) of $\leq 80 \text{ m}^{-1}$ up to 310 m^{-1}
- fire resistance periods of 30 minutes up to 120 minutes

The results for designing the minimum thickness of the rendering "MIG-hrp" for open cross sections depending on the intended fire resistance period, the section factor and the kind of element to protect are shown in Annex 2, table 1 to 4.

The design of the rendering's minimum thickness for hollow steel profiles shall be done in accordance with EN 13381-4⁶, considering the type of cross section (circular or rectangular hollow profiles) and using the tables for design of Annex 2. In doing so, the rendering's minimum thickness shall be rounded up.

3.1.2.2 Resistance to fire and necessary equivalent depth of concrete coverage for classification of concrete elements, reinforced concrete elements and prestressed concrete elements protected by "MIG-hrp"

The fire tests were done in accordance with EN 13381-3⁸ and EN 1363-1⁹ and the assessment of the results concerning the fire protective contribution of the rendering "MIG-hrp" on reinforced concrete and prestressed concrete were done in accordance with EN 13381-3⁸ and EN 1992-1-2¹⁰.

5	EN 13501-1:2019-05	Fire classification of construction products and building elements, Part 1 Classification using test data from reaction to fire tests
6	EN 13381-4:2013-08	Test methods for determining the contribution to the fire resistance of structural members Part 4: Applied passive protection to steel members
7		Tested: H-Profile; results applicable for I-, T-, U- und L-profiles
8	EN 13381-3:2015-06	Test methods for determining the contribution to the fire resistance of structural members; Part 3: Applied protection to concrete members
9	EN 1363-1:2012-10	Fire resistance tests; Part 1: General requirements
10	EN 1992-1-2:2010-12	Eurocode 2: Design of concrete structures; Part 1-2: General rules – structural fire design

Under the precondition that the tolerances in density of the fire protective rendering do not exceed 10 % of the nominal statement, the assessment considers the following for the design of the equivalent thickness of the rendering:

- concrete elements of a density between 1980 kg/m³ and 2675 kg/m³
- fire resistance periods of 30 minutes up to 240 minutes
- one-sided impact of fire (walls and ceilings)

The minimal dry thickness of the fire protective rendering "MIG-hrp" on concrete elements and elements made of reinforced or prestressed concrete refer to the axial distance "a" of the reinforcement and the critical temperature "T_{kr}" on the reinforcement of the element to protect. (see EUROCODE 2).

In doing so, 1 mm applied rendering can substitute ca 2 mm to 4 mm normal concrete. The design of the necessary minimum thickness of the rendering for elements one-sided flame stressed (ceilings and walls) shall be done in accordance with Annex 3 depending on the intended period of fire resistance.

3.3 Hygiene, health and the environment (BWR 3)

Essential characteristic	Performance
Content and release of dangerous substances	No dangerous substances ¹¹

The manufacturer's detailed written declaration concerning the chemical composition of the components of the rendering kit "MIG-hrp" as described in clause 1 was assessed by DIBt and is deposited with DIBt.

3.4 General aspects of durability

Durability testing shall be an integral part of assessing the basic works and performance requirements. The following specific provisions for use shall be complied with to ensure the durability of the performance.

The tests and the assessment of the relevant fire performance under climatic conditions of type Z₂ – product intended for use under frost-protected indoor conditions at permanent relative humidity under 85 % RF - were carried out in accordance with EAD 350140-00-1106², clause 2.2.12

Result:

The final rendering "MIG-hrp" without any lathing is fit for use as a rendering for fire protective application on load-bearing steel elements or on elements of concrete, reinforced concrete or prestressed concrete to improve or maintain the fire resistance of the element under use conditions of type Z₂.

3.5 General aspects of establishing the fire protective rendering

For establishing the fire protective rendering "MIG-hrp" only the components described in section 1 shall be used.

The manufacturer's instructions for executing shall be considered when establishing the fire protective rendering "MIG-hrp".

It is in the responsibility of the manufacturer to ensure that all necessary information is communicated completely and correctly to the establisher. The full fire protective performance of the rendering can only be assumed, if the execution on site is carried out by trained workers, who have some experience with this kind of product.

¹¹ In accordance with the Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 (published in the Official Journal of the EU N° L 353 of 31/12/2008, p 1)

English translation prepared by DIBt

Depending on the steel grade and the real intended environmental conditions, it may be advisable to protect the steel substrate against corrosion. As a suitable primer the 2-components primer on the basis of epoxy resin "SikaCor EG-1" of Sika Deutschland GmbH can be recommended.

When establishing the fire protective rendering "MIG-hrp", at least some samples should be prepared in parallel for determining the density, to demonstrate the conformity of the executed rendering with the requirements of his ETA.

Furthermore it is necessary to control the depth of the freshly applied rendering e. g. by a penetration needle or depth gauge. The results shall be recorded. The determined thickness of the protective layer shall never fall below the required minimum thickness.

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with the European Assessment Document ETAG 018, part 3 the Decision of the commission N° 1999/454/EC of 22 June 1999 (OJ of the EU L 178 of 14 July 1999, p 42), amended by EC Decision 2001/596/EC of 8 January 2001(OJ of the EU L 209 of 2 August 2001, p 33) is the legal basis for AVCP. System 1 applies for the assessment and verification of constancy of performance (AVCP). See Annex 2 in conjunction with Article 65 (2) of the Regulation (EU) N° 305/2011 and the following table:

Product	Intended use	performance	System
Rendering kit "MIG-hrp"	fire protective application on load-bearing steel elements, elements of concrete, reinforced concrete and prestressed concrete for improvement or maintenance of fire resistance	reaction to fire, period of fire resistance relevant characteristics	1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

The technical details necessary for the implementation of the system 1 for assessment and verification of constancy of performance are laid down in the control plan (confidential part of this ETA) deposited with Deutsches Institut für Bautechnik.

The CE-marking for the kit shall be affixed on every component (stick-on label or directly on the packing unit) and the commercially accompanying documents. The declaration of performance shall be done in accordance with this ETA.

Issued in Berlin on 7 December 2020 by Deutsches Institut für Bautechnik

Otto Fechner
Head of Section

beglaubigt:
Dr.-Ing. Dierke

ANNEX 1

TECHNICAL CHARACTERISTICS OF THE RENDERING

"MIG-hrp" (heat resistant protector)

Characteristic	Nominal level as tested	Test method
dry mix "MIG-hrp"		
apparent density	480 kg/m ³ ±10 % kg/m ³	See control plan
priming plaster "MIG 262"		
tensile bond strength	≥ 0,08 N/mm ²	
compression strength after 28 d	≥ 10,0 N/mm ²	
rendering product "MIG-hrp" (heat resistant protector)		
density, dry	480 kg/m ³ ± 100 kg/m ³	
compression strength after 28 d	≥ 1,5 N/mm ²	
Depth/thickness of the rendering without lathwork	10 mm bis 40 mm Toleranz: + 0,5 mm	

ANNEX 2

Fire protective rendering "MIG-hrp" (heat resistant protector) Design of the minimum thicknesses for open steel profiles

Tab. 1 Fire resistance period 30 min

Design temperature [°C]	300	350	400	450	500	550	600	650	700	750
A_m/V [m ⁻¹]	minimum thickness of applied dry rendering [mm]									
≤ 80	10,0	10,0	10,0	10,0	10,0	10,0	10,0	10,0	10,0	10,0
80	10,0	10,0	10,0	10,0	10,0	10,0	10,0	10,0	10,0	10,0
90	11,0	10,0	10,0	10,0	10,0	10,0	10,0	10,0	10,0	10,0
100	11,5	10,0	10,0	10,0	10,0	10,0	10,0	10,0	10,0	10,0
110	12,0	10,0	10,0	10,0	10,0	10,0	10,0	10,0	10,0	10,0
120	12,5	10,5	10,0	10,0	10,0	10,0	10,0	10,0	10,0	10,0
130	13,0	11,0	10,0	10,0	10,0	10,0	10,0	10,0	10,0	10,0
140	13,5	11,5	10,0	10,0	10,0	10,0	10,0	10,0	10,0	10,0
150	13,5	12,0	10,0	10,0	10,0	10,0	10,0	10,0	10,0	10,0
160	14,0	12,5	10,5	10,0	10,0	10,0	10,0	10,0	10,0	10,0
170	14,0	12,5	11,0	10,0	10,0	10,0	10,0	10,0	10,0	10,0
180	14,5	13,0	11,0	10,0	10,0	10,0	10,0	10,0	10,0	10,0
190	14,5	13,0	11,5	10,0	10,0	10,0	10,0	10,0	10,0	10,0
200	14,5	13,5	11,5	10,0	10,0	10,0	10,0	10,0	10,0	10,0
210	15,0	13,5	12,0	10,0	10,0	10,0	10,0	10,0	10,0	10,0
220	15,0	13,5	12,0	10,5	10,0	10,0	10,0	10,0	10,0	10,0
230	15,0	13,5	12,0	10,5	10,0	10,0	10,0	10,0	10,0	10,0
240	15,0	14,0	12,5	11,0	10,0	10,0	10,0	10,0	10,0	10,0
250	15,5	14,0	12,5	11,0	10,0	10,0	10,0	10,0	10,0	10,0
260	15,5	14,0	12,5	11,0	10,0	10,0	10,0	10,0	10,0	10,0
270	15,5	14,0	13,0	11,0	10,0	10,0	10,0	10,0	10,0	10,0
280	15,5	14,0	13,0	11,5	10,0	10,0	10,0	10,0	10,0	10,0
290	15,5	14,5	13,0	11,5	10,0	10,0	10,0	10,0	10,0	10,0
300	15,5	14,5	13,0	11,5	10,0	10,0	10,0	10,0	10,0	10,0
310	16,0	14,5	13,0	12,0	11,5	10,0	10,0	10,0	10,0	10

Tab. 2 Fire resistance period 60 min

Design temperature [°C]	300	350	400	450	500	550	600	650	700	750
A_m/V [m ⁻¹]	minimum thickness of applied dry rendering [mm]									
≤ 80	18,0	16,0	13,5	10,5	10,0	10,0	10,0	10,0	10,0	10,0
80	18,5	17,0	14,5	12,0	10,0	10,0	10,0	10,0	10,0	10,0
90	19,5	18,0	16,0	14,0	11,0	10,0	10,0	10,0	10,0	10,0
100	20,5	18,5	17,0	15,0	12,5	10,0	10,0	10,0	10,0	10,0
110	21,0	19,5	18,0	16,0	13,5	11,5	10,0	10,0	10,0	10,0
120	21,5	20,0	18,5	16,5	14,5	12,5	10,0	10,0	10,0	10,0
130	22,0	20,5	19,0	17,0	15,5	13,0	11,0	10,0	10,0	10,0
140	22,0	21,0	19,5	17,5	16,0	14,0	12,0	10,0	10,0	10,0
150	22,5	21,0	20,0	18,0	16,5	14,5	12,5	10,5	10,0	10,0
160	23,0	21,5	20,0	18,5	17,0	15,0	13,0	11,0	10,0	10,0
170	23,0	22,0	20,5	19,0	17,5	15,5	14,0	12,0	10,0	10,0
180	23,0	22,0	20,5	19,0	17,5	16,0	14,5	12,5	10,0	10,0
190	23,5	22,0	21,0	19,5	18,0	16,5	15,0	13,0	11,0	10,0
200	23,5	22,5	21,0	20,0	18,0	17,0	15,0	13,0	11,5	10,0
210	24,0	22,5	21,5	20,0	18,5	17,0	15,5	13,5	11,5	10,0
220	24,0	23,0	21,5	20,0	19,0	17,0	15,5	14,0	12,0	10,0
230	24,0	23,0	21,5	20,5	19,0	17,5	16,0	14,0	12,5	10,0
240	24,0	23,0	22,0	20,5	19,0	17,5	16,0	14,5	13,0	11,0
250	24,5	23,0	22,0	20,5	19,5	18,0	16,5	15,0	13,0	11,5
260	24,5	23,0	22,0	21,0	19,5	18,0	16,5	15,0	13,5	11,5
270	24,5	23,5	22,0	21,0	19,5	18,5	17,0	15,0	13,5	12,0
280	24,5	23,5	22,5	21,0	20,0	18,5	17,0	15,5	14,0	12,0
290	24,5	23,5	22,5	21,0	20,0	18,5	17,0	15,5	14,0	12,5
300	25,0	23,5	22,5	21,5	20,0	18,5	17,0	16,0	14,0	12,5
310	25,0	23,5	22,5	21,5	20,0	19,0	17,5	16,0	14,5	13,0

English translation prepared by DIBt

Tab. 3 Fire resistance period 90 min

Design temperature [°C]	300	350	400	450	500	550	600	650	700	750
A_m/V [m ⁻¹]	minimum thickness of applied dry rendering [mm]									
≤ 80	26,5	25,0	23,5	22,0	20,0	17,0	13,5	10,0	10,0	10,0
80	27,5	26,0	25,0	23,0	21,0	18,5	16,0	12,0	10,0	10,0
90	28,5	27,0	26,0	24,5	22,5	20,5	18,0	15,0	11,5	10,0
100	29,0	28,0	26,5	25,5	23,5	22,0	20,0	17,0	14,5	11,0
110	29,5	28,5	27,5	26,0	24,5	23,0	21,0	19,0	16,5	13,5
120	30,0	29,0	28,0	27,0	25,5	24,0	22,0	20,0	18,0	15,0
130	30,5	29,5	28,5	27,5	26,0	24,5	23,0	21,0	19,0	16,5
140	31,0	30,0	29,0	28,0	26,5	25,0	23,5	22,0	20,0	17,5
150	31,5	30,5	30,0	28,0	27,0	25,5	24,0	22,5	20,5	18,5
160		30,5	30,0	28,5	27,5	26,0	24,5	23,0	21,0	19,5
170		31,0	30,0	29,0	27,5	26,5	25,0	23,5	22,0	20,0
180		31,0	30,0	29,0	28,0	26,5	25,5	24,0	22,0	20,5
190		31,5	30,5	29,5	28,0	27,0	25,5	24,0	22,5	21,0
200			30,5	29,5	28,5	27,0	26,0	24,5	23,0	21,5
210			31,0	30,0	28,5	27,5	26,0	25,0	23,5	22,0
220			31,0	30,0	29,0	27,5	26,5	25,0	23,5	22,0
230			31,0	30,0	29,0	26,0	26,5	25,5	24,0	22,5
240			31,5	30,5	29,0	28,0	27,0	25,5	24,0	22,5
250			31,5	30,5	29,5	28,0	27,0	25,5	24,5	23,0
260			31,5	30,5	29,5	28,0	27,0	26,0	24,5	23,0
270				30,5	29,5	28,5	27,0	26,0	24,5	23,5
280				30,5	29,5	28,5	27,5	26,0	25,0	23,5
290				31,0	30,0	28,5	27,5	26,0	25,0	23,5
300				31,0	30,0	29,0	27,5	26,5	25,0	24,0
310				31,0	30,0	29,0	27,5	26,5	25,0	24,0

Tab. 4 Fire resistance period 120 min

Design temperature [°C]	300	350	400	450	500	550	600	650	700	750
A_m/V [m ⁻¹]	minimum thickness of applied dry rendering [mm]									
≤ 80					31,5	30,0	28,5	26,5	23,5	19,5
80						31,5	30,0	28,0	25,5	22,5
90							31,5	30,0	28,0	25,6
100								31,5	29,5	27,5
110									31,0	29,0
120										30,0
130										31,0
140										31,5

ANNEX 3

Fire protective rendering "MIG-hrp" (heat resistant protector)

Design of the rendering for concrete structures with two-dimensional fire impact (walls, ceilings)
in accordance with EN 13381-3, Annex C

