

Approval body for construction products
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and
Laender Governments



European Technical Assessment

ETA-05/0162
of 6 December 2021

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

MÜPRO Through Anchor vz / fvz / sh / A2 / A4 / HCR

Product family
to which the construction product belongs

Mechanical fastener for use in concrete

Manufacturer

MÜPRO Services GmbH
Borsigstraße 14
65205 Wiesbaden
DEUTSCHLAND

Manufacturing plant

MÜPRO Werk 1, Deutschland

This European Technical Assessment
contains

15 pages including 3 annexes which form an integral part
of this assessment

This European Technical Assessment is
issued in accordance with Regulation (EU)
No 305/2011, on the basis of

EAD 330232-01-0601, Edition 05/2021

This version replaces

ETA-05/0162 issued on 3 June 2021

European Technical Assessment

ETA-05/0162

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Specific Part

1 Technical description of the product

The MÜPRO Through Anchor vz / fvz / sh / A2 / A4 / HCR is a fastener made of zinc coated steel or stainless steel which is placed into a drilled hole and anchored by application of the installation torque.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the fastener is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

| Essential characteristic | Performance |
|--|-------------------------|
| Characteristic resistance to tension load (static and quasi static action) Method A | See Annex B4, C1 and C2 |
| Characteristic resistance to shear load (static and quasi static action) | See Annex C3 |
| Displacements | See Annex C4 |
| Characteristic resistance and displacements for seismic performance categories C1 and C2 | No performance assessed |

3.2 Safety in case of fire (BWR 2)

| Essential characteristic | Performance |
|--------------------------|-------------------------|
| Reaction to fire | Class A1 |
| Resistance to fire | No performance assessed |

3.3 Aspects of durability linked with the Basic Works Requirements

| Essential characteristic | Performance |
|--------------------------|--------------|
| Durability | See Annex B1 |

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with the European Assessment Document EAD 330232-01-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 6 December 2021 by Deutsches Institut für Bautechnik

Dipl.-Ing. Beatrix Wittstock
Head of Section

beglaubigt:
Baderschneider

MÜPRO Through Anchor vz / fvz / sh / A2 / A4 / HCR

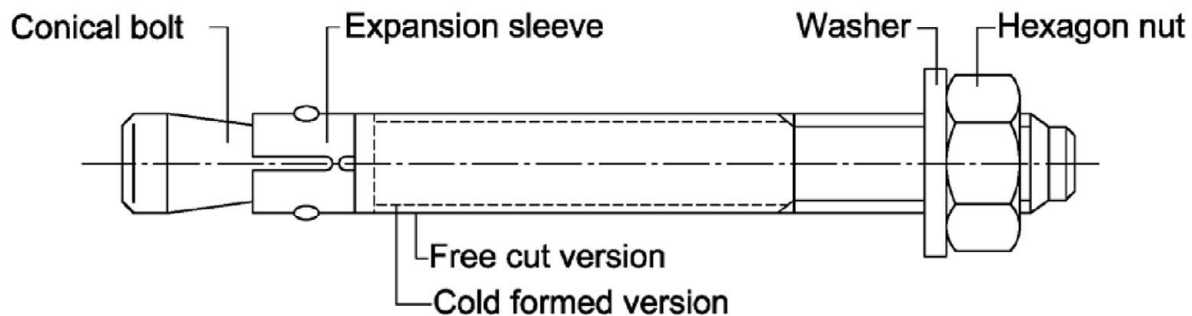


Table A1: Dimensions

| Fastener size | Fastener length L | | | Wrench size [SW] |
|---------------|--|--|--|------------------|
| | Embedment depth $h_{ef,1}$ | Embedment depth $h_{ef,2}$ | Embedment depth $h_{ef,3}$ | |
| M6 | $t_{fix,hef,1} + 47,4$ | $t_{fix,hef,2} + 57,4$ | $t_{fix,hef,3} + 77,4$ | 10 |
| M8 | $t_{fix,hef,1} + 57,4$ | $t_{fix,hef,2} + 66,4$ | $t_{fix,hef,3} + 92,4$ | 13 |
| M10 | $t_{fix,hef,1} + 68,0$ | $t_{fix,hef,2} + 74,0$ | $t_{fix,hef,3} + 106,0$ | 17 |
| M12 | $t_{fix,hef,1} + 82,3$ | $t_{fix,hef,2} + 97,3$ | $t_{fix,hef,3} + 132,3$ | 19 |
| M16 | $t_{fix,hef,1} + 103,0$ ($t_{fix,hef,1} + 101,8$) ¹⁾ | $t_{fix,hef,2} + 121,0$ ($t_{fix,hef,2} + 117,8$) ¹⁾ | $t_{fix,hef,3} + 159,0$ ($t_{fix,hef,3} + 157,8$) ¹⁾ | 24 |
| M20 | $t_{fix,hef,1} + 120,7$ | $t_{fix,hef,2} + 142,7$ | $t_{fix,hef,3} + 157,7$ | 30 |

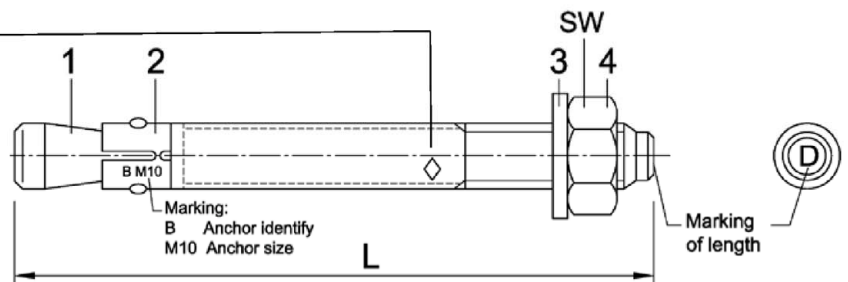
¹⁾ Fastener version Through Anchor A2 / A4 / HCR

Marking: e.g.: $\diamond 15/21$

- \diamond Identifying mark of manufacturing plant
- 15 maximum thickness of fixture for $h_{ef,2}$
- 21 maximum thickness of fixture for $h_{ef,1}$

additional marking:

- A2 stainless steel
- A4 stainless steel
- HCR high corrosion resistant steel



| Marking of length | A | B | C | D | E | F | G | H | I | J | K | L | M |
|-------------------------------|------|------|------|------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| Length of fastener min \geq | 38,1 | 50,8 | 63,5 | 76,2 | 88,9 | 101,6 | 114,3 | 127,0 | 139,7 | 152,4 | 165,1 | 177,8 | 190,5 |
| Length of fastener max $<$ | 50,8 | 63,5 | 76,2 | 88,9 | 101,6 | 114,3 | 127,0 | 139,7 | 152,4 | 165,1 | 177,8 | 190,5 | 203,2 |

| Marking of length | N | O | P | Q | R | S | T | U | V | W | X | Y | Z |
|-------------------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| Length of fastener min \geq | 203,2 | 215,9 | 228,6 | 241,3 | 254,0 | 279,4 | 304,8 | 330,2 | 355,6 | 381,0 | 406,4 | 431,8 | 457,2 |
| Length of fastener max $<$ | 215,9 | 228,6 | 241,3 | 254,0 | 279,4 | 304,8 | 330,2 | 355,6 | 381,0 | 406,4 | 431,8 | 457,2 | 483,0 |

Dimensions in mm

MÜPRO Through Anchor vz / fvz / sh / A2 / A4 / HCR

Product description
Marking and Dimensions

Annex A1

Table A2: Materials

| Part | Designation | Material |
|---------------------------|--------------------|--|
| Through Anchor vz | electroplated | $\geq 5 \mu\text{m}$ acc. to EN ISO 4042:2018 |
| Through Anchor fvz | hot-dip galvanized | $\geq 40 \mu\text{m}$ (in average $50 \mu\text{m}$) acc. to EN ISO 10684:2011 or EN ISO 1461:2009 |
| Through Anchor sh | sherardized | $\geq 45 \mu\text{m}$ acc. to EN ISO 17668:2016 |
| 1 | Conical bolt | Cold formed or machined steel |
| 2 | Expansion sleeve | Stainless steel according CRC II ¹⁾ , acc. to EN 10088:2014 |
| 3 | Washer | Steel, zinc plated |
| 4 | Hexagon nut | Property class 8 acc. to EN ISO 898-2:2012 |
| Through Anchor A2 | | |
| 1 | Conical bolt | Stainless steel according CRC II ¹⁾ , coated |
| 2 | Expansion sleeve | Stainless steel according CRC II ¹⁾ , acc. to EN 10088:2014 |
| 3 | Washer | Stainless steel according CRC II ¹⁾ |
| 4 | Hexagon nut | Stainless steel according CRC II ¹⁾ , property class 70, coated, EN ISO 3506-2:2020 |
| Through Anchor A4 | | |
| 1 | Conical bolt | Stainless steel according CRC III ¹⁾ , coated |
| 2 | Expansion sleeve | Stainless steel according CRC II ¹⁾ or CRC III ¹⁾ , acc. to EN 10088:2014 |
| 3 | Washer | Stainless steel according CRC III ¹⁾ |
| 4 | Hexagon nut | Stainless steel according CRC III ¹⁾ , property class 70, coated, EN ISO 3506-2:2020 |
| Through Anchor HCR | | |
| 1 | Conical bolt | Stainless steel according CRC V ¹⁾ , coated |
| 2 | Expansion sleeve | Stainless steel according CRC III ¹⁾ , acc. to EN 10088:2014 |
| 3 | Washer | Stainless steel according CRC V ¹⁾ |
| 4 | Hexagon nut | Stainless steel according CRC V ¹⁾ , property class 70, coated, EN ISO 3506-2:2020, EN 10088:2014 |

¹⁾ Corrosion resistance class according to EN 1993-1-4:2015, Annex A, Table A.3

MÜPRO Through Anchor vz / fvz / sh / A2 / A4 / HCR

Product description
Materials

Annex A2

Specifications of intended use

| MÜPRO Through Anchor vz / fvz / sh / A2 / A4 / HCR | | M6 | M8 | M10 | M12 | M16 | M20 |
|--|--------------------------------|----|----|-----|-----|-----|-----|
| Through Anchor vz | electroplated | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| Through Anchor fvz | hot-dip galvanized | - | ✓ | ✓ | ✓ | ✓ | ✓ |
| Through Anchor sh | sherardized | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| Through Anchor A2 | stainless steel | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| Through Anchor A4 | stainless steel | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| Through Anchor HCR | high corrosion resistant steel | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| all versions | static or quasi-static action | ✓ | | | | | |
| | uncracked concrete | ✓ | | | | | |

Base materials:

- Compacted reinforced or unreinforced normal weight concrete without fibres according to EN 206:2013 + A1:2016
- Strength classes C20/25 to C50/60 according to EN 206:2013 + A1:2016

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions (all materials)
- For all other conditions:

| Fastener version | Use according to EN 1993-1-4:2015 corresponding to the corrosion resistance class CRC according to Annex A, Table A.2 |
|--------------------|---|
| Through Anchor A2 | CRC II |
| Through Anchor A4 | CRC III |
| Through Anchor HCR | CRC V |

Design:

- Fasteners are designed under the responsibility of an engineer experienced in anchorages and concrete work
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the fastener is indicated on the design drawings (e.g. position of the fastener relative to reinforcement or to supports, etc.)
- Fasteners are designed according to EN 1992-4:2018 and Technical Report TR 055, Edition February 2018

Installation:

- Fastener installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site
- Hole drilling by hammer drill bit or vacuum drill bit
- Use of the fastener only as supplied by the manufacturer without exchanging the components of the fastener

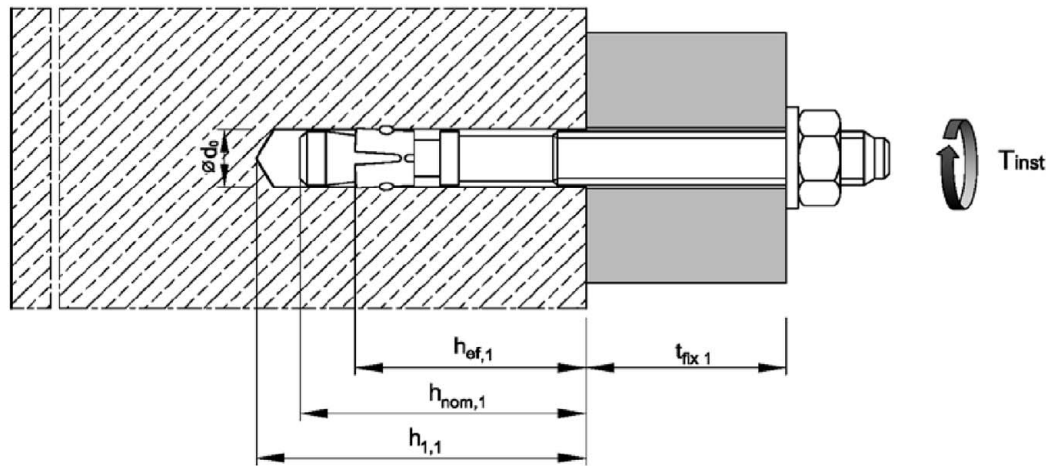
MÜPRO Through Anchor vz / fvz / sh / A2 / A4 / HCR

Intended use
Specifications

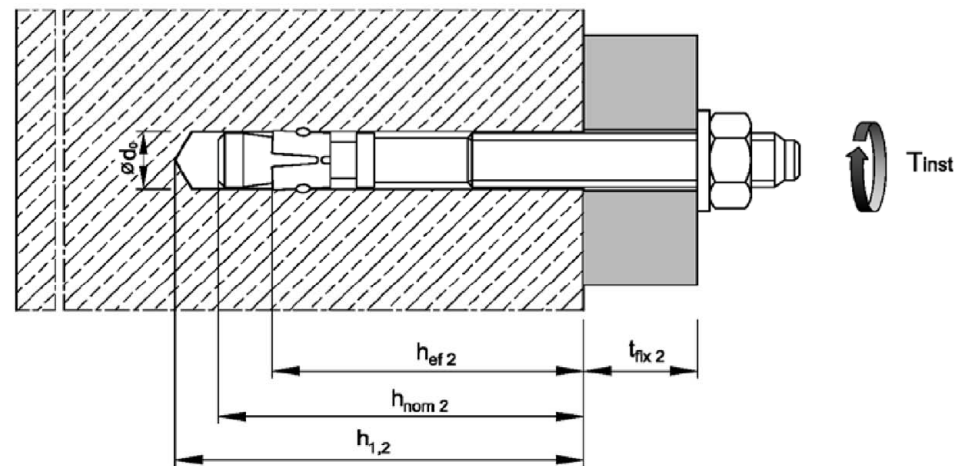
Annex B1

Installation parameters

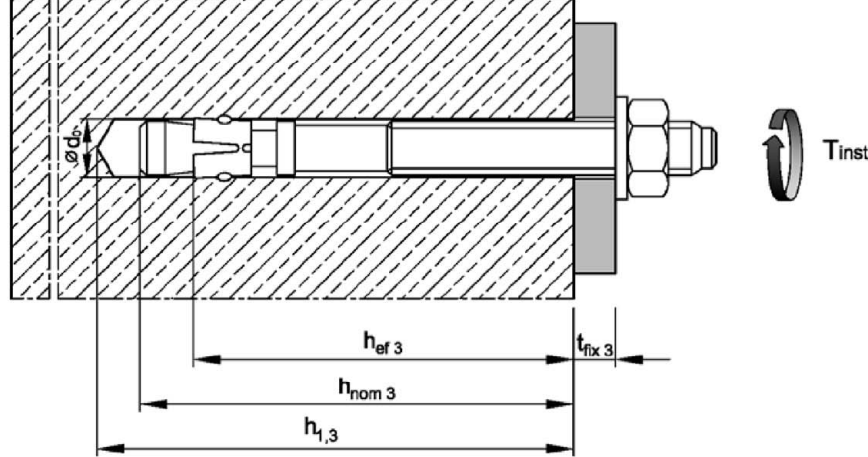
Effective embedment depths $h_{ef,1}$



Effective embedment depths $h_{ef,2}$



Effective embedment depths $h_{ef,3}$



MÜPRO Through Anchor vz / fvz / sh / A2 / A4 / HCR

Intended use
Installation parameters

Annex B2

Table B1: Installation parameters

| Fastener size | | | M6 | M8 | M10 | M12 | M16 | M20 |
|--|------------------------------|-----------------------|------|------|-------|------|-----------------------|-------|
| Nominal drill hole diameter | | $d_0 =$ [mm] | 6 | 8 | 10 | 12 | 16 | 20 |
| Cutting diameter of drill bit | | $d_{cut} \leq$ [mm] | 6,40 | 8,45 | 10,45 | 12,5 | 16,5 | 20,55 |
| Installation torque | Through Anchor vz | $T_{inst} =$ [Nm] | 8 | 15 | 30 | 50 | 100 | 200 |
| | Through Anchor fvz | $T_{inst} =$ [Nm] | - | 15 | 30 | 40 | 90 | 120 |
| | Through Anchor sh | $T_{inst} =$ [Nm] | 5 | 15 | 30 | 40 | 90 | 120 |
| | Through Anchor A2 / A4 / HCR | $T_{inst} =$ [Nm] | 6 | 15 | 25 | 50 | 100 | 160 |
| Diameter of clearance hole in the fixture | | $d_f \leq$ [mm] | 7 | 9 | 12 | 14 | 18 | 22 |
| Embedment depth $h_{ef,1}$ | | | | | | | | |
| Effective embedment depth | | $h_{ef,1} \geq$ [mm] | 30 | 35 | 42 | 50 | 64 | 78 |
| Depth of drill hole | | $h_{1,1} \geq$ [mm] | 45 | 55 | 65 | 75 | 95 | 110 |
| Embedment depth | | $h_{nom,1} \geq$ [mm] | 39 | 47 | 56 | 67 | 84 | 99 |
| Embedment depth $h_{ef,2}$ | | | | | | | | |
| Effective embedment depth | | $h_{ef,2} \geq$ [mm] | 40 | 44 | 48 | 65 | 82 (80) ¹⁾ | 100 |
| Depth of drill hole | | $h_{1,2} \geq$ [mm] | 55 | 65 | 70 | 90 | 110 | 130 |
| Embedment depth | | $h_{nom,2} \geq$ [mm] | 49 | 56 | 62 | 82 | 102 | 121 |
| Embedment depth $h_{ef,3}$ | | | | | | | | |
| Effective embedment depth | | $h_{ef,3} \geq$ [mm] | 60 | 70 | 80 | 100 | 120 | 115 |
| Depth of drill hole | | $h_{1,3} \geq$ [mm] | 75 | 91 | 102 | 125 | 148 | 145 |
| Embedment depth | | $h_{nom,3} \geq$ [mm] | 69 | 82 | 94 | 117 | 140 | 136 |

¹⁾ Fastener version Through Anchor A2 / A4 / HCR

MÜPRO Through Anchor vz / fvz / sh / A2 / A4 / HCR

Intended use
Installation data

Annex B3

Table B2: Minimum spacings and edge distances for Through Anchor vz / fvz¹⁾ / sh

| Fastener size | | | M6 | M8 | M10 | M12 | M16 | M20 |
|--|-----------|------|-----|-----|-----|-----|-----|-----|
| Embedment depth $h_{ef,1}$ | | | | | | | | |
| Minimum member thickness | h_{min} | [mm] | 80 | 80 | 100 | 100 | 130 | 160 |
| Minimum spacing | s_{min} | [mm] | 35 | 40 | 55 | 100 | 100 | 140 |
| Minimum edge distance | c_{min} | [mm] | 40 | 45 | 65 | 100 | 100 | 140 |
| Embedment depth $h_{ef,2}$ | | | | | | | | |
| Minimum member thickness | h_{min} | [mm] | 100 | 100 | 100 | 130 | 170 | 200 |
| Minimum spacing | s_{min} | [mm] | 35 | 40 | 55 | 75 | 90 | 105 |
| Minimum edge distance | c_{min} | [mm] | 40 | 45 | 65 | 90 | 105 | 125 |
| Embedment depth $h_{ef,3}$ | | | | | | | | |
| Minimum member thickness | h_{min} | [mm] | 120 | 126 | 132 | 165 | 208 | 215 |
| Minimum spacing | s_{min} | [mm] | 35 | 40 | 55 | 75 | 90 | 105 |
| Minimum edge distance | c_{min} | [mm] | 40 | 45 | 65 | 90 | 105 | 125 |

¹⁾ Fastener version Through Anchor fvz: M8-M20

Table B3: Minimum spacings and edge distances for Through Anchor A2 / A4 / HCR

| Fastener size | | | M6 | M8 | M10 | M12 | M16 | M20 |
|--|--------------|------|-----|-----|-----|-----|-----|-----|
| Embedment depth $h_{ef,1}$ | | | | | | | | |
| Minimum member thickness | h_{min} | [mm] | 80 | 80 | 100 | 100 | 130 | 160 |
| Minimum spacing | s_{min} | [mm] | 35 | 60 | 55 | 100 | 110 | 140 |
| Minimum edge distance | c_{min} | [mm] | 40 | 60 | 65 | 100 | 110 | 140 |
| Embedment depth $h_{ef,2}$ | | | | | | | | |
| Minimum member thickness | h_{min} | [mm] | 100 | 100 | 100 | 130 | 160 | 200 |
| Minimum spacing | s_{min} | [mm] | 35 | 35 | 45 | 60 | 80 | 100 |
| | for $c \geq$ | [mm] | 40 | 65 | 70 | 100 | 120 | 150 |
| Minimum edge distance | c_{min} | [mm] | 35 | 45 | 55 | 70 | 80 | 100 |
| | for $s \geq$ | [mm] | 60 | 110 | 80 | 100 | 140 | 180 |
| Embedment depth $h_{ef,3}$ | | | | | | | | |
| Minimum member thickness | h_{min} | [mm] | 120 | 126 | 132 | 165 | 200 | 215 |
| Minimum spacing | s_{min} | [mm] | 35 | 35 | 45 | 60 | 80 | 100 |
| | for $c \geq$ | [mm] | 40 | 65 | 70 | 100 | 120 | 150 |
| Minimum edge distance | c_{min} | [mm] | 35 | 45 | 55 | 70 | 80 | 100 |
| | for $s \geq$ | [mm] | 60 | 110 | 80 | 100 | 140 | 180 |

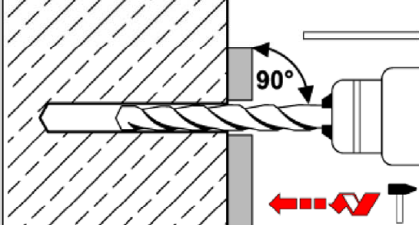
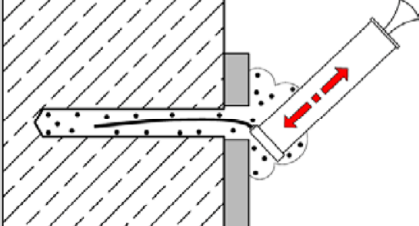
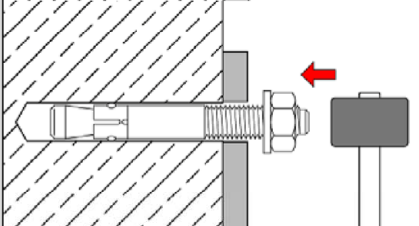
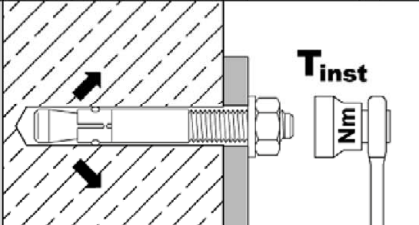
Intermediate values by linear interpolation

MÜPRO Through Anchor vz / fvz / sh / A2 / A4 / HCR

Intended use
Minimum spacings and edge distances

Annex B4

Installation instructions

| | | |
|---|---|---|
| 1 |  | Drill hole perpendicular to concrete surface, positioning of the drill holes without damaging the reinforcement. If using a vacuum drill bit, proceed with step 3. |
| 2 |  | Blow out dust. Alternatively, vacuum clean down to the bottom of the hole. |
| 3 |  | Drive in fastener, such that the selected embedment depth is met. |
| 4 |  | Apply installation torque T_{inst} as specified in Table B1. |

MÜPRO Through Anchor vz / fvz / sh / A2 / A4 / HCR

Intended use
Installation instructions

Annex B5

Table C1: Characteristic values for **tension loads for Through Anchor vz / fvz¹⁾ / sh**

| Fastener size | | | | M6 | M8 | M10 | M12 | M16 | M20 |
|---|--------------------|-----------------|------------------|--|--------------------|------|---|---|--|
| Installation factor | | γ_{inst} | [-] | 1,0 | | | | | |
| Steel failure | | | | | | | | | |
| Characteristic resistance | | $N_{Rk,s}$ | [kN] | 8,7 | 15,3 | 26 | 35 | 65 | 107 |
| Partial factor | | γ_{Ms} | [-] | 1,5 | | | | 1,6 | |
| Pull-out | | | | | | | | | |
| Characteristic resistance in uncracked concrete C20/25 | for $h_{ef,1}$ | $N_{Rk,p}$ | [kN] | 6,5 ²⁾ | 10,2 ²⁾ | 13,4 | 17,4 | 25,2 | 33,9 |
| | for $h_{ef,2}$ | $N_{Rk,p}$ | [kN] | 10 | 13 | 16,4 | 25,8 | 36,5 | 49,2 |
| | for $h_{ef,3}$ | $N_{Rk,p}$ | [kN] | 10 | 13 | 16,4 | 26 | 40 | 55 |
| Increasing factor for $N_{Rk,p}$ $N_{Rk,p} = \psi_c \cdot N_{Rk,p} (C20/25)$ | | ψ_c | [-] | $\left(\frac{f_{ck}}{20}\right)^{0,5}$ | | | $\left(\frac{f_{ck}}{20}\right)^{0,29}$ | $\left(\frac{f_{ck}}{20}\right)^{0,33}$ | $\left(\frac{f_{ck}}{20}\right)^{0,5}$ |
| Splitting | | | | | | | | | |
| Characteristic resistance in uncracked concrete C20/25 | | $N^0_{Rk,sp}$ | [kN] | $\min [N_{Rk,p} ; N^0_{Rk,c} \text{ }^3)]$ | | | | | |
| Embedment depth $h_{ef,1}$ | | | | | | | | | |
| Spacing | | $S_{cr,sp}$ | [mm] | 180 | 210 | 230 | 240 | 320 | 400 |
| Edge distance | | $C_{cr,sp}$ | [mm] | 90 | 105 | 115 | 120 | 160 | 200 |
| Embedment depth $h_{ef,2}$ | | | | | | | | | |
| Spacing | | $S_{cr,sp}$ | [mm] | 160 | 220 | 240 | 330 | 410 | 500 |
| Edge distance | | $C_{cr,sp}$ | [mm] | 80 | 110 | 120 | 165 | 205 | 250 |
| Embedment depth $h_{ef,3}$ | | | | | | | | | |
| Spacing | | $S_{cr,sp}$ | [mm] | 360 | 420 | 480 | 600 | 720 | 690 |
| Edge distance | | $C_{cr,sp}$ | [mm] | 180 | 210 | 240 | 300 | 360 | 345 |
| Concrete cone failure | | | | | | | | | |
| Effective embedment depth | for $h_{ef,1}$ | [mm] | 30 ²⁾ | 35 ²⁾ | 42 | 50 | 64 | 78 | |
| | for $h_{ef,2}$ | [mm] | 40 | 44 | 48 | 65 | 82 | 100 | |
| | for $h_{ef,3}$ | [mm] | 60 | 70 | 80 | 100 | 120 | 115 | |
| Spacing | | $S_{cr,N}$ | [mm] | 3 $h_{ef} (1,2,3)$ | | | | | |
| Edge distance | | $C_{cr,N}$ | [mm] | 1,5 $h_{ef} (1,2,3)$ | | | | | |
| Factor | uncracked concrete | $k_{ucr,N}$ | [-] | 11,0 | | | | | |
| | cracked concrete | $k_{cr,N}$ | [-] | No performance assessed | | | | | |

¹⁾ Fastener version Through Anchor fvz: M8-M20

²⁾ Restricted to the use of structural components with $h_{ef} < 40\text{mm}$ which are statically indeterminate and subject to internal exposure conditions only

³⁾ $N^0_{Rk,c}$ according to EN 1992-4:2018

MÜPRO Through Anchor vz / fvz / sh / A2 / A4 / HCR

Performance

Characteristic values for **tension loads for Through Anchor vz / fvz / sh**

Annex C1

Table C2: Characteristic values for tension loads for Through Anchor A2 / A4 / HCR

| Fastener size | | | | M6 | M8 | M10 | M12 | M16 | M20 |
|--|--------------------|-----------------|------------------|---|-----------------|------|------|------|------|
| Installation factor | | γ_{inst} | [-] | 1,0 | | | | | |
| Steel failure | | | | | | | | | |
| Characteristic resistance | | $N_{Rk,s}$ | [kN] | 10 | 18 | 30 | 44 | 88 | 134 |
| Partial factor | | γ_{Ms} | [-] | 1,50 | | | | | |
| Pull-out | | | | | | | | | |
| Characteristic resistance in uncracked concrete C20/25 | for $h_{ef,1}$ | $N_{Rk,p}$ | [kN] | 6,5 ¹⁾ | 9 ¹⁾ | 12 | 17,4 | 25,2 | 33,9 |
| | for $h_{ef,2}$ | $N_{Rk,p}$ | [kN] | 8 | 15 | 16,4 | 25 | 35,2 | 49,2 |
| | for $h_{ef,3}$ | $N_{Rk,p}$ | [kN] | 8 | 15 | 16,4 | 25 | 42 | 60 |
| Increasing factor for $N_{Rk,p}$ $N_{Rk,p} = \psi_c \cdot N_{Rk,p} (C20/25)$ | | ψ_c | [-] | $\left(\frac{f_{ck}}{20}\right)^{0,5}$ | | | | | |
| Splitting | | | | | | | | | |
| Characteristic resistance in uncracked concrete C20/25 | | $N^0_{Rk,sp}$ | [kN] | min [$N_{Rk,p}$; $N^0_{Rk,c} \text{ }^{2)}$] | | | | | |
| Embedment depth $h_{ef,1}$ | | | | | | | | | |
| Spacing | | $S_{cr,sp}$ | [mm] | 180 | 180 | 180 | 180 | 180 | 180 |
| Edge distance | | $C_{cr,sp}$ | [mm] | 90 | 90 | 90 | 90 | 90 | 90 |
| Embedment depth $h_{ef,2}$ | | | | | | | | | |
| The higher one of the decisive resistances of Case 1 and Case 2 is applicable | | | | | | | | | |
| Case 1 | | | | | | | | | |
| Characteristic resistance in uncracked concrete C20/25 | | $N^0_{Rk,sp}$ | [kN] | 6 | 9 | 12 | 20 | 30 | 40 |
| Spacing | | $S_{cr,sp}$ | [mm] | 3 h_{ef} | | | | | |
| Edge distance | | $C_{cr,sp}$ | [mm] | 1,5 h_{ef} | | | | | |
| Increasing factor for $N^0_{Rk,sp}$ $N^0_{Rk,sp} = \psi_c \cdot N^0_{Rk,sp} (C20/25)$ | | ψ_c | [-] | $\left(\frac{f_{ck}}{20}\right)^{0,5}$ | | | | | |
| Case 2 | | | | | | | | | |
| Spacing | | $S_{cr,sp}$ | [mm] | 160 | 220 | 240 | 340 | 410 | 560 |
| Edge distance | | $C_{cr,sp}$ | [mm] | 80 | 110 | 120 | 170 | 205 | 280 |
| Embedment depth $h_{ef,3}$ | | | | | | | | | |
| Spacing | | $S_{cr,sp}$ | [mm] | 360 | 420 | 480 | 600 | 720 | 690 |
| Edge distance | | $C_{cr,sp}$ | [mm] | 180 | 210 | 240 | 300 | 360 | 345 |
| Concrete cone failure | | | | | | | | | |
| Effective Embedment depth | for $h_{ef,1}$ | [mm] | 30 ¹⁾ | 35 ¹⁾ | 42 | 50 | 64 | 78 | |
| | for $h_{ef,2}$ | [mm] | 40 | 44 | 48 | 65 | 80 | 100 | |
| | for $h_{ef,3}$ | [mm] | 60 | 70 | 80 | 100 | 120 | 115 | |
| Spacing | | $S_{cr,N}$ | [mm] | 3 h_{ef} | | | | | |
| Edge distance | | $C_{cr,N}$ | [mm] | 1,5 h_{ef} | | | | | |
| Factor | uncracked concrete | $k_{ucr,N}$ | [-] | 11,0 | | | | | |
| | cracked concrete | $k_{cr,N}$ | [-] | No performance assessed | | | | | |

¹⁾ Restricted to the use of structural components with $h_{ef} < 40\text{mm}$ which are statically indeterminate and subject to internal exposure conditions only

²⁾ $N^0_{Rk,c}$ according to EN 1992-4:2018

MÜPRO Through Anchor vz / fvz / sh / A2 / A4 / HCR

Performance

Characteristic values for tension loads for Through Anchor A2 / A4 / HCR

Annex C2

Table C3: Characteristic values for **shear loads**

| Fastener size | | | | M6 | M8 | M10 | M12 | M16 | M20 | |
|---|---|----------------------|------------------------|------------------|------------------|-----|-----|--------------------------|-----|----|
| Installation factor | | | γ_{inst} | [-] | 1,0 | | | | | |
| Steel failure without lever arm | | | | | | | | | | |
| Characteristic resistance | Through Anchor vz / fvz ¹⁾ / sh | $V^0_{\text{Rk,s}}$ | [kN] | 5 | 11 | 17 | 25 | 44 | 69 | |
| | Through Anchor A2 / A4 / HCR | $V^0_{\text{Rk,s}}$ | [kN] | 7 | 12 | 19 | 27 | 50 | 86 | |
| Ductility factor | | | k_7 | [-] | 1,0 | | | | | |
| Steel failure with lever arm | | | | | | | | | | |
| Characteristic bending resistance | Through Anchor vz / fvz ¹⁾ / sh | $M^0_{\text{Rk,s}}$ | [Nm] | 9 | 23 | 45 | 78 | 186 | 363 | |
| | Through Anchor A2 / A4 / HCR | $M^0_{\text{Rk,s}}$ | [Nm] | 10 | 24 | 49 | 85 | 199 | 454 | |
| Partial factor for $V^0_{\text{Rk,s}}$ and $M^0_{\text{Rk,s}}$ | Through Anchor vz / fvz ¹⁾ / sh | γ_{Ms} | [-] | 1,25 | | | | 1,33 | | |
| | Through Anchor A2 / A4 / HCR | γ_{Ms} | [-] | 1,25 | | | | | 1,4 | |
| Concrete pry-out failure | | | | | | | | | | |
| Factor for h_{ef} | Through Anchor vz / fvz ¹⁾ / sh | k_8 | [-] | 1,0 | 2,3 | 2,5 | 2,9 | 2,8 | 3,1 | |
| | Through Anchor A2 / A4 / HCR | k_8 | [-] | 1,0 | 2,3 | 2,8 | 2,8 | 3,0 | 3,3 | |
| Concrete edge failure | | | | | | | | | | |
| Effective length of fastener in shear loading | for $h_{\text{ef},1}$ | l_f | [mm] | 30 ²⁾ | 35 ²⁾ | 42 | 50 | 64 | 78 | |
| | for $h_{\text{ef},2}$ | l_f | [mm] | 40 | 44 | 48 | 65 | 82 (80) ³⁾ | 100 | |
| | for $h_{\text{ef},3}$ | l_f | [mm] | 60 | 70 | 80 | 100 | 120 | 115 | |
| Outside diameter of fastener | | | d_{nom} | [mm] | 6 | 8 | 10 | 12 | 16 | 20 |

¹⁾ Fastener version Through Anchor fvz: M8-M20

²⁾ Restricted to the use of structural components which are statically indeterminate and subject to internal exposure conditions only

³⁾ Fastener version Through Anchor A2 / A4 / HCR

MÜPRO Through Anchor vz / fvz / sh / A2 / A4 / HCR

Performance
Characteristic values for **shear loads**

Annex C3

Table C5: Displacements under tension loads

| Fastener size | | | M6 | M8 | M10 | M12 | M16 | M20 |
|---|--------------------|------|-----|-----|-----|------|------|------|
| Embedment depth $h_{ef,1}$ | | | | | | | | |
| Through Anchor v_z / $fv_z^{1)}$ / sh | | | | | | | | |
| Tension load | N | [kN] | 2,9 | 5,0 | 6,5 | 8,5 | 12,3 | 16,6 |
| Displacement | δ_{N0} | [mm] | 0,3 | 0,4 | | | | |
| | $\delta_{N\infty}$ | [mm] | 0,6 | 1,8 | | | | |
| Through Anchor A2 / A4 / HCR | | | | | | | | |
| Tension load | N | [kN] | 2,9 | 4,3 | 5,7 | 8,5 | 12,3 | 16,6 |
| Displacement | δ_{N0} | [mm] | 0,4 | 0,7 | 0,4 | 0,4 | 0,6 | 1,5 |
| | $\delta_{N\infty}$ | [mm] | 1,3 | | | | | 2,9 |
| Embedment depth $h_{ef,2}$ and $h_{ef,3}$ | | | | | | | | |
| Through Anchor v_z / $fv_z^{1)}$ / sh | | | | | | | | |
| Tension load | N | [kN] | 4,3 | 5,8 | 7,6 | 11,9 | 16,7 | 23,8 |
| Displacement | δ_{N0} | [mm] | 0,4 | 0,5 | | | | |
| | $\delta_{N\infty}$ | [mm] | 0,7 | 2,3 | | | | |
| Through Anchor A2 / A4 / HCR | | | | | | | | |
| Tension load | N | [kN] | 3,6 | 5,7 | 7,6 | 11,9 | 17,2 | 24,0 |
| Displacement | δ_{N0} | [mm] | 0,7 | 0,9 | 0,5 | 0,6 | 0,9 | 2,1 |
| | $\delta_{N\infty}$ | [mm] | 1,8 | | | | | 4,2 |

¹⁾ Fastener version Through Anchor fvz: M8-M20

Table C6: Displacements under shear loads

| Fastener size | | | M6 | M8 | M10 | M12 | M16 | M20 |
|--|--------------------|------|-----|-----|------|------|------|------|
| Through Anchor vz / fvz¹⁾ / sh | | | | | | | | |
| Shear load | V | [kN] | 2,9 | 6,3 | 9,7 | 14,3 | 23,6 | 37,0 |
| Displacement | δ_{V0} | [mm] | 1,2 | 1,5 | 1,6 | 2,6 | 3,1 | 4,4 |
| | $\delta_{V\infty}$ | [mm] | 2,4 | 2,2 | 2,4 | 3,9 | 4,6 | 6,6 |
| Through Anchor A2 / A4 / HCR | | | | | | | | |
| Shear load | V | [kN] | 4,0 | 6,9 | 10,9 | 15,4 | 28,6 | 43,7 |
| Displacement | δ_{V0} | [mm] | 1,1 | 2,0 | 1,2 | 2,0 | 2,2 | 2,1 |
| | $\delta_{V\infty}$ | [mm] | 1,7 | 3,0 | 1,8 | 3,0 | 3,3 | 3,2 |

¹⁾ Fastener version Through Anchor fvz: M8-M20

MÜPRO Through Anchor vz / fvz / sh / A2 / A4 / HCR

Performance
Displacements

Annex C4