

Approval body for construction products
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and
Laender Governments

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according to
Article 29 of Regula-
tion (EU) No 305/2011
and member of EOTA
(European Organi-
sation for Technical
Assessment)
★ ★ ★
★ ★

European Technical Assessment

ETA-09/0160
of 1 February 2021

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the
European Technical Assessment:

Trade name of the construction product

Product family
to which the construction product belongs

Manufacturer

Manufacturing plant

This European Technical Assessment
contains

This European Technical Assessment is
issued in accordance with Regulation (EU)
No 305/2011, on the basis of

This version replaces

Deutsches Institut für Bautechnik

Universal Component compound UVT Top

Bonded anchor for use in concrete

BTI Befestigungstechnik GmbH & Co. KG
Salzstraße 51
74653 Ingelfingen
DEUTSCHLAND

BTI Herstellwerk 1

34 pages including 3 annexes which form an integral part
of this assessment

EAD 330499-01-0601, Edition 04/2020

ETA-09/0160 issued on 20 October 2015

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European Technical Assessment**ETA-09/0160**

English translation prepared by DIBt

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Specific Part**1 Technical description of the product**

The "Universal Component compound UVT Top" is a bonded fastener consisting of a cartridge with injection mortar UVT Top, UVT Top S or UVT Top W and a steel element according to Annex A5.

The steel element is placed into a drilled hole filled with injection mortar and is anchored via the bond between metal part, injection mortar and concrete.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment**3.1 Mechanical resistance and stability (BWR 1)**

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi-static loading)	See Annex B 3 to B 6, C 1 to C 8
Characteristic resistance to shear load (static and quasi-static loading)	See Annex C 1 to C 4
Displacements under short-term and long-term loading	See Annex C 9 and C 10
Characteristic resistance and displacements for seismic performance categories C1 and C2	See Annex C 11 to C 14

3.2 Hygiene, health and the environment (BWR 3)

Essential characteristic	Performance
Content, emission and/or release of dangerous substances	No performance assessed

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4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with the European Assessment Document EAD 330499-01-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

Issued in Berlin on 1 February 2021 by Deutsches Institut für Bautechnik

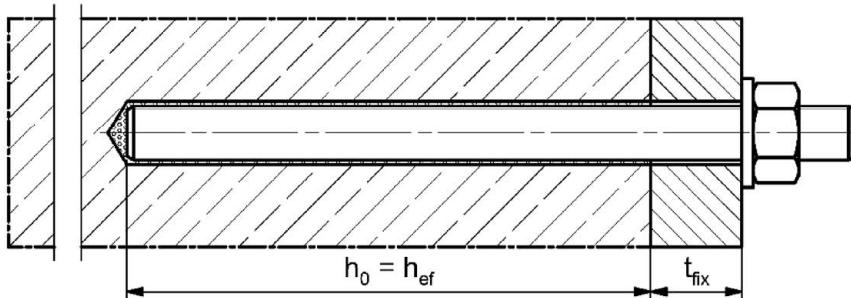
Dipl.-Ing. Beatrix Wittstock
Head of Section

beglaubigt:
Baderschneider

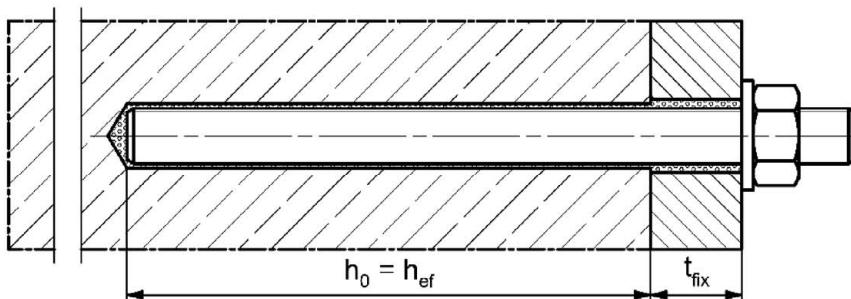
Installation conditions part 1

anchor rod UVT Top A

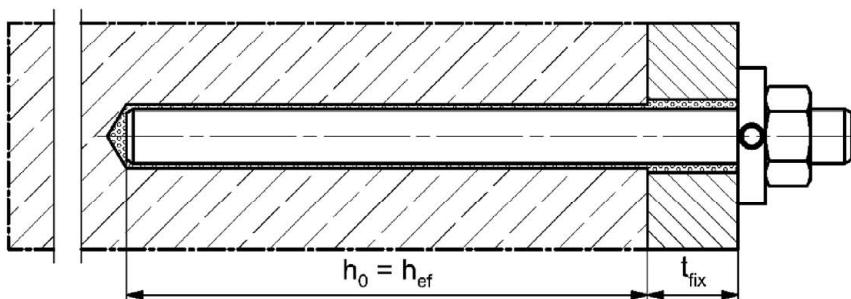
Pre-positioned installation



Push through installation (annular gap filled with mortar)



Pre-positioned or push through installation with subsequently injected filling disc (annular gap filled with mortar)



Figures not to scale

h_0 = drill hole depth

h_{ef} = effective embedment depth

t_{fix} = thickness of fixture

Universal Component compound UVT Top

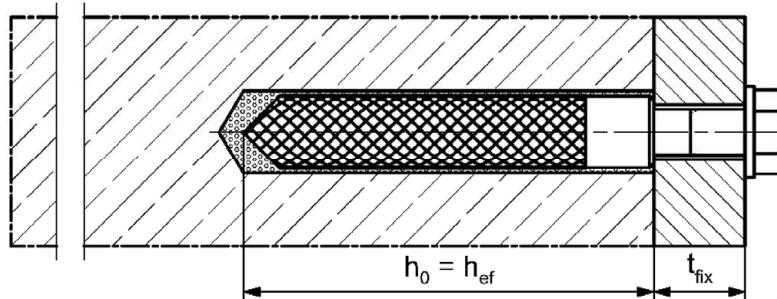
Product description
Installation conditions part 1

Annex A 1

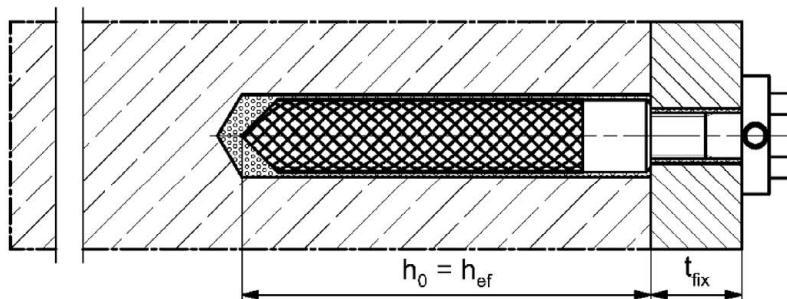
Installation conditions part 2

Internal threaded anchor UVT Top I

Pre-positioned installation



Pre-positioned installation with subsequently injected filling disc (annular gap filled with mortar)



Figures not to scale

h_0 = drill hole depth

h_{ef} = effective embedment depth

t_{fix} = thickness of fixture

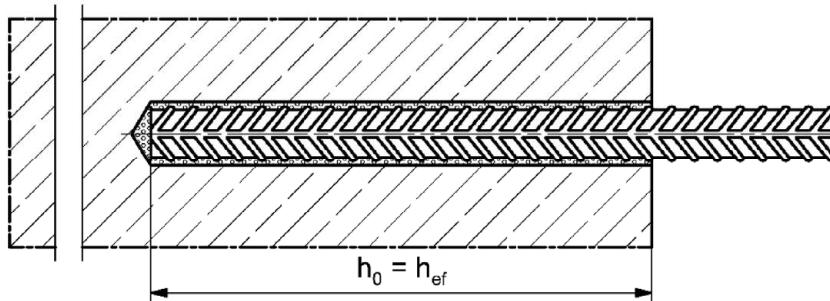
Universal Component compound UVT Top

Product description
Installation conditions part 2

Annex A 2

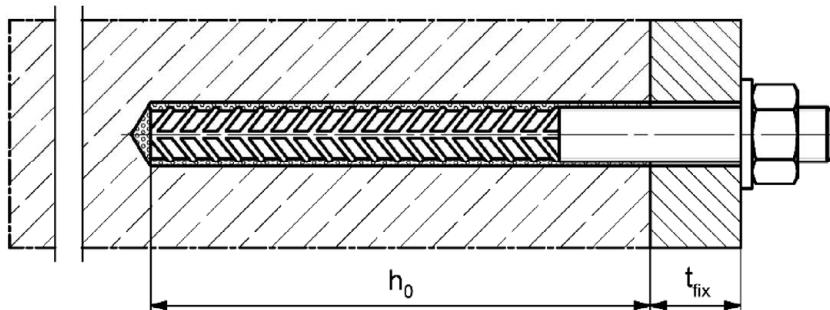
Installation conditions part 3

Reinforcing bar

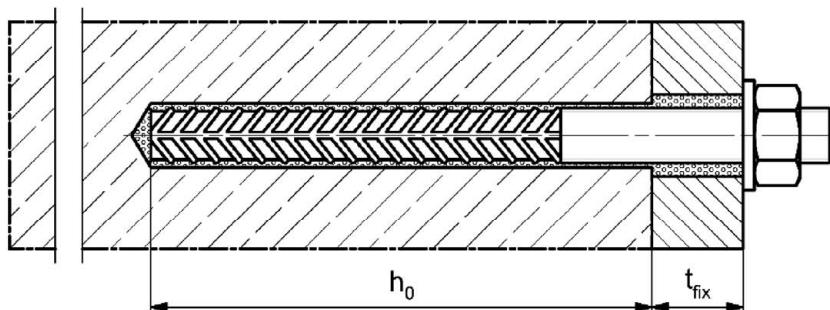


Rebar anchor FRA

Pre-positioned installation



Push through installation (annular gap filled with mortar)



Figures not to scale

h_0 = drill hole depth

h_{ef} = effective embedment depth

t_{fix} = thickness of fixture

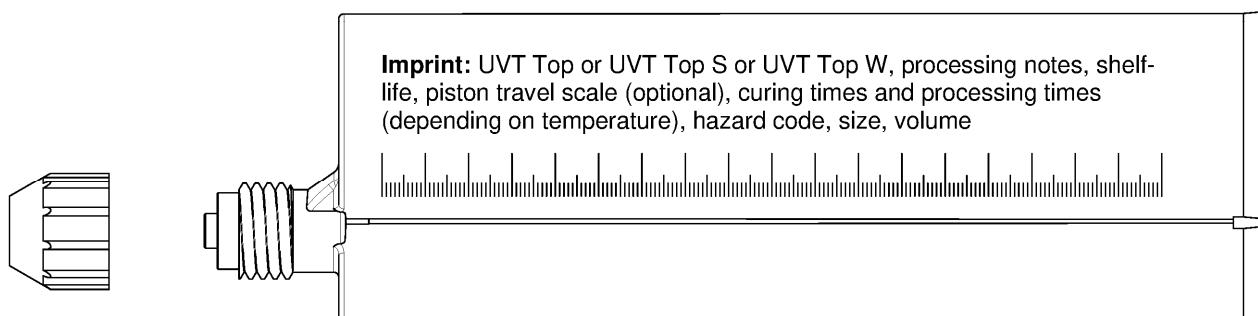
Universal Component compound UVT Top

Product description
Installation conditions part 3

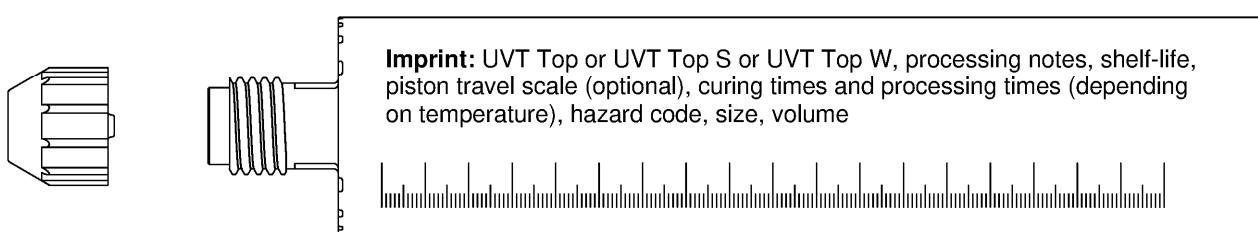
Annex A 3

Overview system components part 1

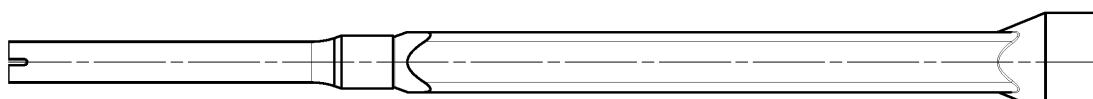
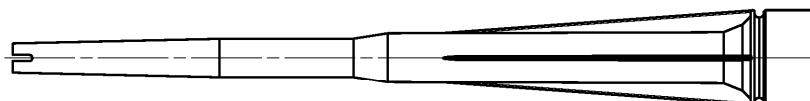
Injection cartridge (shuttle cartridge) with sealing cap; Sizes: 350 ml, 360 ml, 390 ml, 550 ml, 1100 ml, 1500 ml



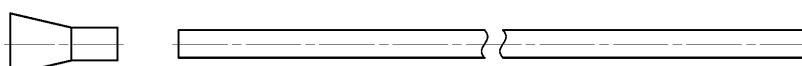
Injection cartridge (coaxial cartridge) with sealing cap; Sizes: 100 ml, 150 ml, 300 ml, 380 ml, 400 ml, 410 ml



Static mixer UVT Top and UVT Top-G



Injection adapter and Extension tube for static mixer



Cleaning brush



Blow-out pump



Figures not to scale

Universal Component compound UVT Top

Product description

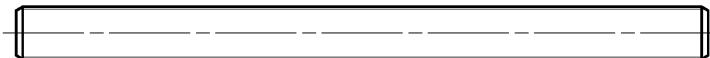
Overview system components part 1;
cartridges / static mixer / accessories

Annex A 4

Overview system components part 2

Anchor rod UVT Top A

Size: M6, M8, M10, M12, M16, M20, M24, M27, M30

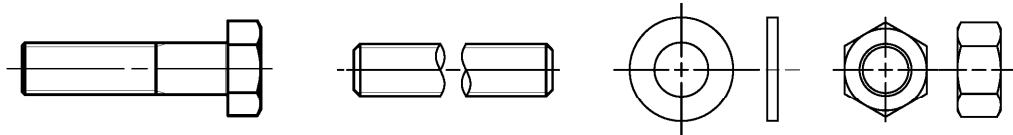


Internal threaded anchor UVT Top I

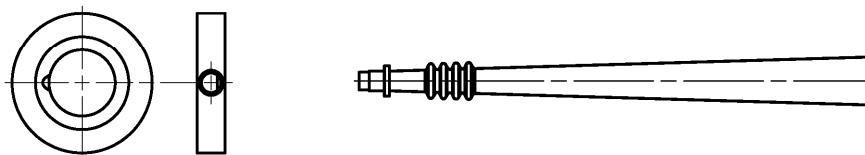
Size: M8, M10, M12, M16, M20



Screw / threaded rod / washer / hexagon nut



Filling disc with injection adapter



Reinforcing bar

Nominal diameter: $\phi 8, \phi 10, \phi 12, \phi 14, \phi 16, \phi 20, \phi 25, \phi 28$



Rebar anchor FRA

Size: M12, M16, M20, M24



Figures not to scale

Universal Component compound UVT Top

Product description

Overview system components part 2;
steel components

Annex A 5

Table A6.1: Materials

Part	Designation	Material		
1	Injection cartridge	Mortar, hardener, filler		
Steel grade	Steel	Stainless steel R	High corrosion resistant steel HCR	
	zinc plated	acc. to EN 10088-1:2014 Corrosion resistance class CRC III acc. to EN 1993-1-4:2015	acc. to EN 10088-1:2014 Corrosion resistance class CRC V acc. to EN 1993-1-4:2015	
2	Anchor rod	Property class 4.8, 5.8 or 8.8; EN ISO 898-1:2013 zinc plated $\geq 5 \mu\text{m}$, ISO 4042:2018/Zn5/An(A2K) or hot dip galvanised $\geq 40 \mu\text{m}$ EN ISO 10684:2004 $f_{uk} \leq 1000 \text{ N/mm}^2$ $A_5 > 12\%$ fracture elongation	Property class 50, 70 or 80 EN ISO 3506-1:2009 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; 1.4062, 1.4662, 1.4462; EN 10088-1:2014 $f_{uk} \leq 1000 \text{ N/mm}^2$ $A_5 > 12\%$ fracture elongation	Property class 50 or 80 EN ISO 3506-1:2009 or property class 70 with $f_{yk} = 560 \text{ N/mm}^2$ 1.4565; 1.4529; EN 10088-1:2014 $f_{uk} \leq 1000 \text{ N/mm}^2$ $A_5 > 12\%$ fracture elongation
		Fracture elongation $A_5 > 8\%$, for applications without requirements for seismic performance category C2		
3	Washer ISO 7089:2000	zinc plated $\geq 5 \mu\text{m}$, ISO 4042:2018/Zn5/An(A2K) or hot dip galvanised $\geq 40 \mu\text{m}$ EN ISO 10684:2004	1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; EN 10088-1:2014	1.4565; 1.4529; EN 10088-1:2014
4	Hexagon nut	Property class 4, 5 or 8; EN ISO 898-2:2012 zinc plated $\geq 5 \mu\text{m}$, ISO 4042:2018/Zn5/An(A2K) or hot dip galvanised $\geq 40 \mu\text{m}$ EN ISO 10684:2004	Property class 50, 70 or 80 EN ISO 3506-1:2009 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; EN 10088-1:2014	Property class 50, 70 or 80 EN ISO 3506-1:2009 1.4565; 1.4529; EN 10088-1:2014
5	internal threaded anchor UVT Top I	Property class 5.8 ISO 898-1:2013 zinc plated $\geq 5 \mu\text{m}$, ISO 4042:2018/Zn5/An(A2K)	Property class 70 EN ISO 3506-1:2009 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; EN 10088-1:2014	Property class 70 EN ISO 3506-1:2009 1.4565; 1.4529; EN 10088-1:2014
6	Commercial standard screw or threaded rod for internal threaded anchor UVT Top I	Property class 5.8 or 8.8; EN ISO 898-1:2013 zinc plated $\geq 5 \mu\text{m}$, ISO 4042:2018/Zn5/An(A2K) $A_5 > 8\%$ fracture elongation	Property class 70 EN ISO 3506-1:2009 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; EN 10088-1:2014 $A_5 > 8\%$ fracture elongation	Property class 70 EN ISO 3506-1:2009 1.4565; 1.4529; EN 10088-1:2014 $A_5 > 8\%$ fracture elongation
7	filling disc similar to DIN 6319-G	zinc plated $\geq 5 \mu\text{m}$, ISO 4042:2018/Zn5/An(A2K) or hot dip galvanised $\geq 40 \mu\text{m}$ EN ISO 10684:2004	1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; EN 10088-1:2014	1.4565; 1.4529; EN 10088-1:2014
8	Reinforcing bar EN 1992-1-1:2004 and AC:2010, Annex C	Bars and de-coiled rods, class B or C with f_{yk} and k according to NDP or NCL of according to EN 1992-1-1/NA $f_{uk} = f_{ik} = k \cdot f_{yk}$		
9	rebar anchor FRA	Rebar part: Bars and de-coiled rods class B or C with f_{yk} and k according to NDP or NCL of EN 1992-1-1:2004+AC:2010 $f_{uk} = f_{ik} = k \cdot f_{yk}$	Threaded part: Property class 70 or 80 EN ISO 3506-1:2009 1.4401, 1.4404, 1.4571, 1.4578, 1.4439, 1.4362, 1.4062 acc. to EN 10088-1:2014 Corrosion resistance class CRC III acc. to EN 1993-1-4:2015 1.4565; 1.4529 acc. to EN 10088-1:2014 Corrosion resistance class CRC V acc. to EN 1993-1-4:2015	
Universal Component compound UVT Top				
Product description Materials				Annex A 6

Specifications of intended use (part 1)

Table B1.1: Overview use and performance categories

Anchorage subject to		UVT Top with ...																					
		Anchor rod	Internal threaded anchor UVT Top I	Reinforcing bar	Rebar anchor FRA																		
Hammer drilling with standard drill bit		all sizes																					
Hammer drilling with hollow drill bit (BTI Absaugbohrer "SDS-plus / SDS" max, fischer "FHD", Heller "Duster Expert"; Bosch „Speed Clean“; Hilti "TE-CD, TE-YD"), DreBo D-Plus, DreBo D-Max		Nominal drill bit diameter (d_0) 12 mm to 35 mm																					
Static and quasi static load, in	uncracked concrete	all sizes	Tables: C1.1 C4.1 C5.1 C9.1	all sizes	Tables: C2.1 C4.1 C6.1 C9.2	all sizes	Tables: C3.1 C4.1 C7.1 C10.1	all sizes	Tables: C3.2 C4.1 C8.1 C10.2														
	cracked concrete	M8 to M30	C1 ¹⁾	-2)	C2 ¹⁾	-2)	-2)	-2)	-2)														
Seismic performance category (only hammer drilling with standard / hollow drill bits)		M10 to M30	Tables: C11.1 C12.1 C13.1																				
		M12 M16 M20 M24	Tables: C11.1 C12.1 C14.1																				
Use category	I1 dry or wet concrete	all sizes																					
	I2 water filled hole	M 12 to M 30	all sizes		-2)		-2)		-2)														
Installation direction		D3 (downward and horizontal and upwards (e.g. overhead) installation)																					
Installation temperature		$T_{i,\min} = -10 \text{ }^\circ\text{C}$ to $T_{i,\max} = +40 \text{ }^\circ\text{C}$																					
In-service temperature	Temperature range I	-40 $\text{ }^\circ\text{C}$ to +80 $\text{ }^\circ\text{C}$		(max. short term temperature +80 $\text{ }^\circ\text{C}$; max. long term temperature +50 $\text{ }^\circ\text{C}$)																			
	Temperature range II	-40 $\text{ }^\circ\text{C}$ to +120 $\text{ }^\circ\text{C}$		(max. short term temperature +120 $\text{ }^\circ\text{C}$; max. long term temperature +72 $\text{ }^\circ\text{C}$)																			
¹⁾ Not for UVT Top S or UVT Top W																							
²⁾ No performance assessed																							
Universal Component compound UVT Top								Annex B 1															
Intended use Specifications (part 1)								Annex B 1															

Specifications of intended use (part 2)

Base materials:

- Compacted reinforced or unreinforced normal weight concrete without fibres of strength classes C20/25 to C50/60 according to EN 206:2013+A1:2016

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions (zinc coated steel, stainless steel or high corrosion resistant steel).
- For all other conditions according to EN1993-1-4:2015 corresponding to corrosion resistance classes to Annex A 6 table A6.1.

Design:

- Anchorages have to be designed by a responsible engineer with experience of concrete anchor design.
- Verifiable calculation notes and drawings are to be prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e. g. position of the anchor relative to reinforcement or to supports, etc.).
- Anchorages are designed in accordance with:
EN 1992-4:2018 and EOTA Technical Report TR 055, Edition February 2018.

Installation:

- Anchor installation is to be carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site
- In case of aborted hole: The hole shall be filled with mortar
- Anchorage depth should be marked and adhered to on installation
- Overhead installation is allowed

Universal Component compound UVT Top

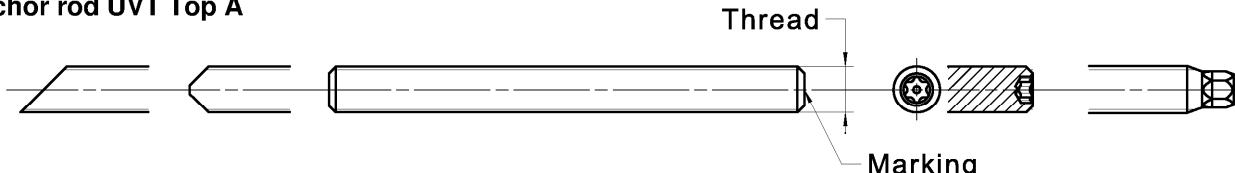
Intended use
Specifications (part 2)

Annex B 2

Table B3.1: Installation parameters for anchor rods

Anchor rods	Thread	M6	M8	M10	M12	M16	M20	M24	M27	M30	
Width across flats	[mm]	10	13	17	19	24	30	36	41	46	
Nominal drill hole diameter		8	10	12	14	18	24	28	30	35	
Drill hole depth		$h_0 = h_{\text{ef}}$									
Effective embedment depth		50	60	60	70	80	90	96	108	120	
embedment depth		72	160	200	240	320	400	480	540	600	
Minimum spacing and minimum edge distance		40	40	45	55	65	85	105	125	140	
Diameter of the clearance hole of the fixture		7	9	12	14	18	22	26	30	33	
pre-positioned installation		9	12	14	16	20	26	30	33	40	
push through installation		$h_{\text{ef}} + 30 (\geq 100)$					$h_{\text{ef}} + 2d_0$				
Minimum thickness of concrete member											
Maximum installation torque	max T_{inst} [Nm]	5	10	20	40	60	120	150	200	300	

Anchor rod UVT Top A



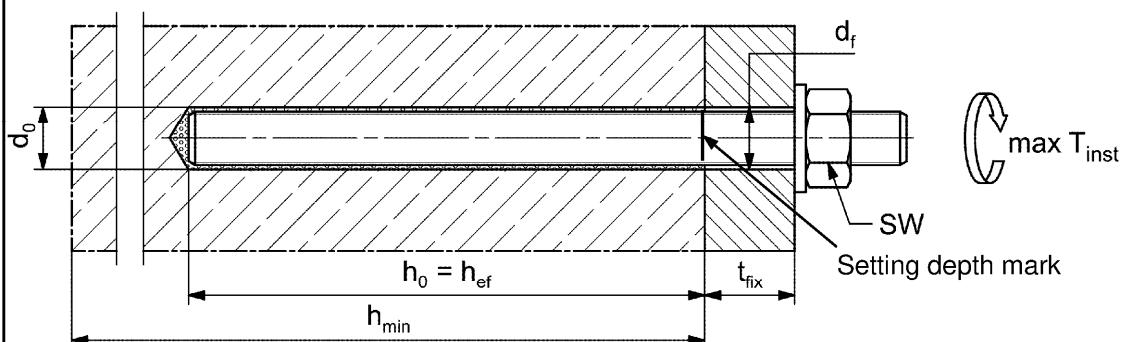
Marking (on random place) anchor rod UVT Top A:

Steel zinc plated PC ¹⁾ 8.8	• or +	Steel hot-dip PC ¹⁾ 8.8	•
High corrosion resistant steel HCR PC ¹⁾ 50	•	High corrosion resistant steel HCR PC ¹⁾ 70	-
High corrosion resistant steel HCR PC ¹⁾ 80	(Stainless steel R property class 50	~
Stainless steel R property class 80	*		

Alternatively: Colour coding according to DIN 976-1: 2016

¹⁾ PC = property class

Installation conditions:



Commercial standard threaded rods, washers and hexagon nuts may also be used if the following requirements are fulfilled

- Materials, dimensions and mechanical properties according to Annex A 6, Table A6.1
- Inspection certificate 3.1 according to EN 10204:2004, the documents have to be stored
- Setting depth is marked

Figures not to scale

Universal Component compound UVT Top

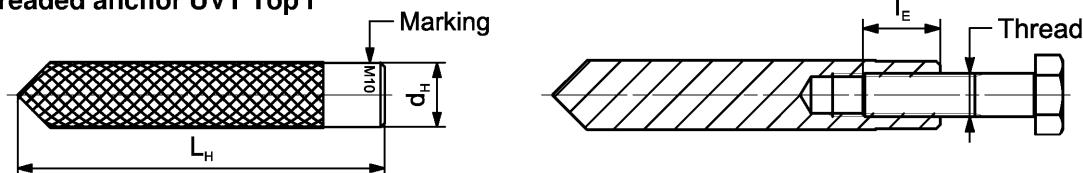
Intended use
Installation parameters anchor rods

Annex B 3

Table B4.1: Installation parameters for **internal threaded anchors UVT Top I**

Internal threaded anchors UVT Top I	Thread	M8	M10	M12	M16	M20
Diameter of anchor $d_{\text{nom}} = d_H$	[mm]	12	16	18	22	28
Nominal drill hole diameter d_0		14	18	20	24	32
Drill hole depth h_0		$h_0 = h_{\text{ef}} = L_H$				
Effective embedment depth $(h_{\text{ef}} = L_H)$		90	90	125	160	200
Minimum spacing and minimum edge distance $S_{\text{min}} = C_{\text{min}}$		55	65	75	95	125
Diameter of clearance hole in the fixture d_f		9	12	14	18	22
Minimum thickness of concrete member h_{min}		120	125	165	205	260
Maximum screw-in depth $l_{E,\text{max}}$		18	23	26	35	45
Minimum screw-in depth $l_{E,\text{min}}$		8	10	12	16	20
Maximum installation torque $\text{max } T_{\text{inst}}$	[Nm]	10	20	40	80	120

Internal threaded anchor UVT Top I



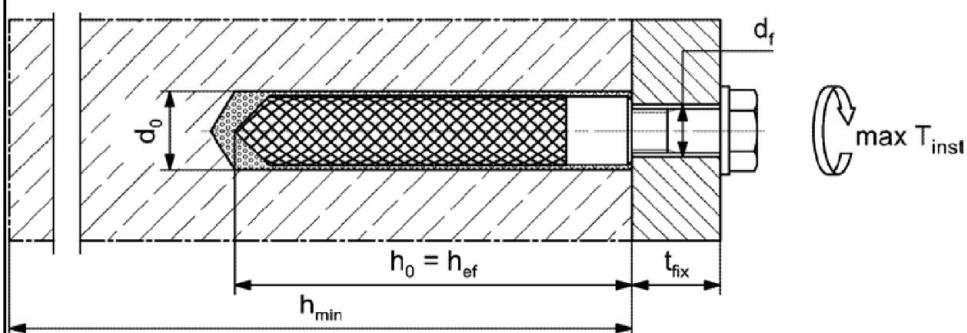
Marking: Anchor size e. g.: **M10**

Stainless steel → additional **R**; e.g.: **M10 R**

High corrosion resistant steel → additional **HCR**; e.g.: **M10 HCR**

Retaining bolt or threaded rods (including nut and washer) must comply with the appropriate material and strength class of Annex A 6, Table A6.1

Installation conditions:



Figures not to scale

Universal Component compound UVT Top

Intended use
Installation parameters internal threaded anchors UVT Top I

Annex B 4

Table B5.1: Installation parameters for reinforcing bars

Nominal diameter of the bar	ϕ	8 ¹⁾	10 ¹⁾	12 ¹⁾	14	16	20	25	28			
Nominal drill hole diameter	d_0 [mm]	10	12	12	14	14	16	18	20	25	30	35
Drill hole depth		$h_0 = h_{\text{ef}}$										
Effective embedment depth		60	60	70	75	80	90	100	112			
		160	200	240	280	320	400	500	560			
Minimum spacing and minimum edge distance		40	45	55	60	65	85	110	130			
Minimum thickness of concrete member	h_{min}	$h_{\text{ef}} + 30$ (≥ 100)				$h_{\text{ef}} + 2d_0$						

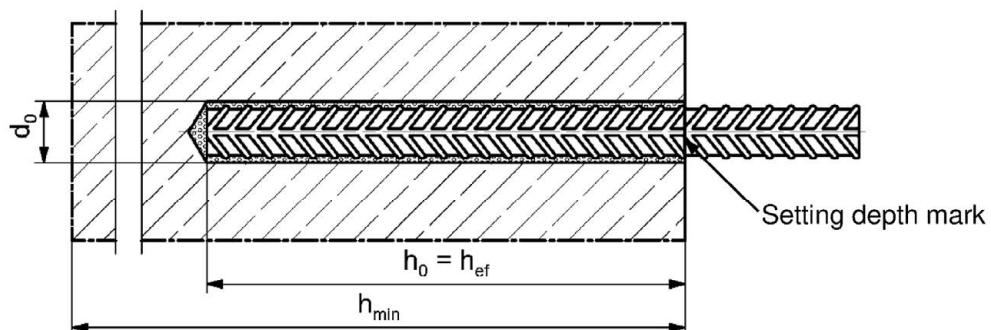
¹⁾ Both drill hole diameters can be used

Reinforcing bar



- The minimum value of related rib area $f_{R,\text{min}}$ must fulfil the requirements of EN 1992-1-1:2004+AC:2010
- The rib height must be within the range: $0,05 \cdot \phi \leq h_{\text{rib}} \leq 0,07 \cdot \phi$
(ϕ = Nominal diameter of the bar, h_{rib} = rib height)

Installation conditions:



Figures not to scale

Universal Component compound UVT Top

Intended use
Installation parameters reinforcing bars

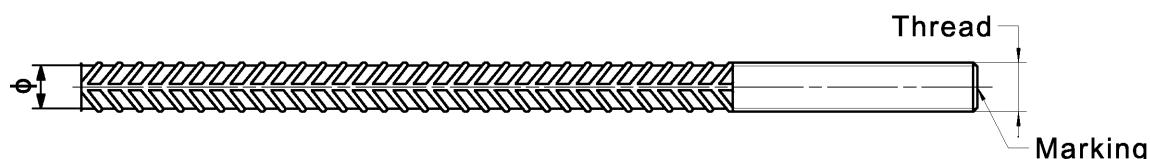
Annex B 5

Table B6.1: Installation parameters for rebar anchor FRA

Rebar anchor FRA	Thread	M12 ¹⁾	M16	M20	M24
Nominal diameter of the bar ϕ		12	16	20	25
Width across flats SW		19	24	30	36
Nominal drill hole diameter d_0	14	16	20	25	30
Drill hole depth h_0		$h_{\text{ef}} + l_e$			
Effective embedment depth h_{ef}	$h_{\text{ef,min}}$	70	80	90	96
	$h_{\text{ef,max}}$	140	220	300	380
Distance concrete surface to welded joint l_e		100			
Minimum spacing and minimum edge distance s_{\min} $= c_{\min}$		55	65	85	105
Diameter of clearance hole in the fixture	pre-positioned anchorage $\leq d_f$	14	18	22	26
	push through anchorage $\leq d_f$	18	22	26	32
Minimum thickness of concrete member	h_{\min}	$h_0 + 30$	$h_0 + 2d_0$		
Maximum installation torque $\max T_{\text{inst}}$	[Nm]	40	60	120	150

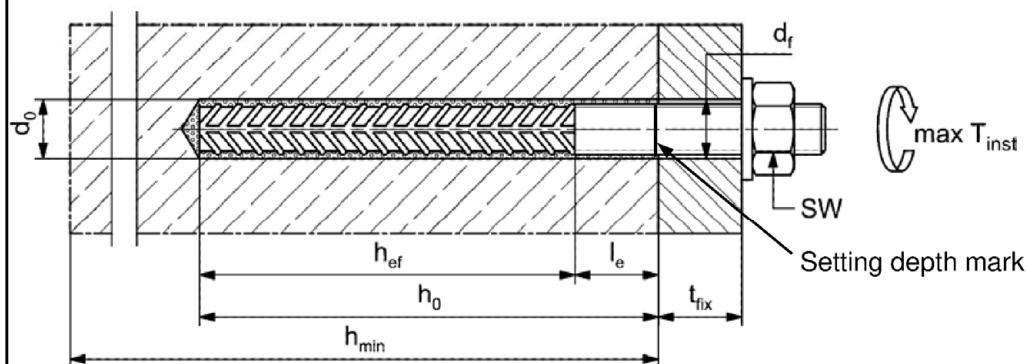
¹⁾ Both drill hole diameters can be used

Rebar anchor FRA



Marking frontal e. g.: FRA (for stainless steel);
FRA HCR (for high corrosion resistant steel)

Installation conditions:



Figures not to scale

Universal Component compound UVT Top

Intended use
Installation parameters rebar anchor FRA

Annex B 6

Table B7.1: Parameters of the **cleaning brush** (steel brush with steel bristles)

The size of the cleaning brush refers to the drill hole diameter

Nominal drill hole diameter	d_0	[mm]	8	10	12	14	16	18	20	24	25	28	30	35
Steel brush diameter	d_b		9	11	14	16		20		25	26	27	30	40

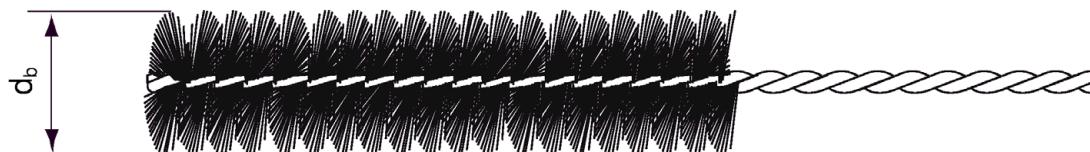


Table B7.2 Maximum processing time of the mortar and minimum curing time
(During the curing time of the mortar the concrete temperature may not fall below the listed minimum temperature)

Temperature at anchoring base [°C]	Maximum processing time t_{work}			Minimum curing time ¹⁾ t_{cure}		
	UVT Top W	UVT Top	UVT Top S	UVT Top W	UVT Top	UVT Top S
-10 to -5 ²⁾	-	-	-	12 h	-	-
> -5 to 0 ²⁾	5 min	-	-	3 h	24 h	-
> 0 to 5 ²⁾	5 min	13 min	-	3 h	3 h	6 h
> 5 to 10	3 min	9 min	20 min	50 min	90 min	3 h
> 10 to 20	1 min	5 min	10 min	30 min	60 min	2 h
> 20 to 30	-	4 min	6 min	-	45 min	60 min
> 30 to 40	-	2 min	4 min	-	35 min	30 min

¹⁾ In wet concrete or water filled holes the curing times must be doubled

²⁾ Minimal cartridge temperature +5°C

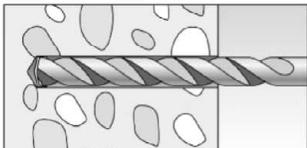
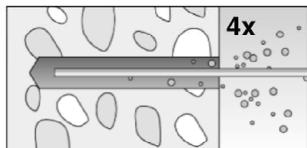
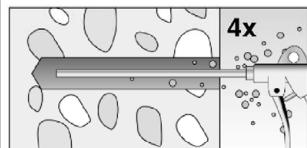
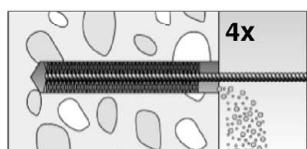
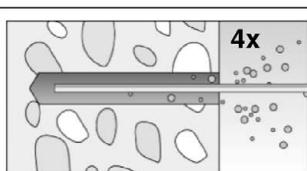
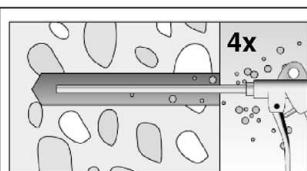
Universal Component compound UVT Top

Intended use
Cleaning brush (steel brush)
Processing time and curing time

Annex B 7

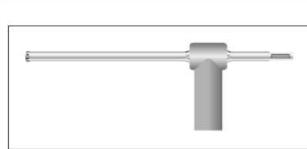
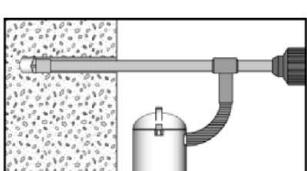
Installation instructions part 1

Drilling and cleaning the hole (hammer drilling with standard drill bit)

1		Drill the hole. Nominal drill hole diameter d_0 and drill hole depth h_0 see tables B3.1, B4.1, B5.1, B6.1		
2		Clean the drill hole: For $h_{ef} \leq 12d$ and $d_0 < 18 \text{ mm}$ blow out the hole four times by hand		For $h_{ef} > 12d$ and / or $d_0 \geq 18 \text{ mm}$ blow out the hole four times with oil-free compressed air ($p \geq 6 \text{ bar}$)
3		Brush the drill hole four times. For deep holes use an extension. Corresponding brushes see table B7.1		
4		Clean the drill hole: For $h_{ef} \leq 12d$ and $d_0 < 18 \text{ mm}$ blow out the hole four times by hand		For $h_{ef} > 12d$ and / or $d_0 \geq 18 \text{ mm}$ blow out the hole four times with oil-free compressed air ($p \geq 6 \text{ bar}$)

Go to step 5

Drilling and cleaning the hole (hammer drilling with hollow drill bit)

1		Check a suitable hollow drill (see table B1.1) for correct operation of the dust extraction
2		Use a suitable dust extraction system, e. g. BTI M-Staubsauger NTS 20 A-M-P / P1 or a comparable dust extraction system with equivalent performance data Drill the hole with hollow drill bit. The dust extraction system has to extract the drill dust nonstop during the drilling process and must be adjusted to maximum power. Nominal drill hole diameter d_0 and drill hole depth h_0 see tables B3.1, B4.1, B5.1, B6.1

Go to step 5

Universal Component compound UVT Top

Intended use
Installation instructions part 1

Annex B 8

Installation instructions part 2

Preparing the cartridge

5		Remove the sealing cap Screw on the static mixer (the spiral in the static mixer must be clearly visible)
6		Place the cartridge into the dispenser
7		Extrude approximately 10 cm of material out until the resin is evenly grey in colour. Do not use mortar that is not uniformly grey

Go to step 8

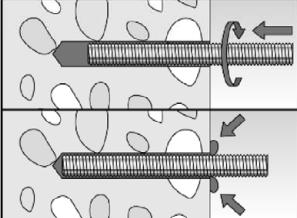
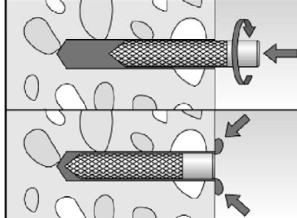
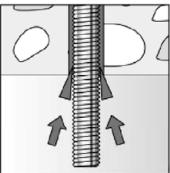
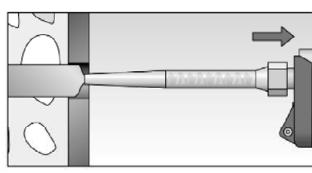
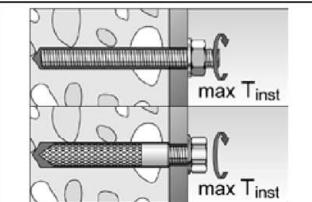
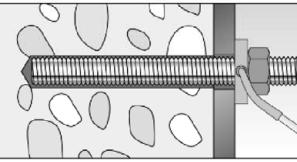
Injection of the mortar

8		Fill approximately 2/3 of the drill hole with mortar. Always begin from the bottom of the hole and avoid bubbles For drill hole depth ≥ 150 mm use an extension tube For overhead installation, deep holes ($h_0 > 250$ mm) or drill hole diameter ($d_0 \geq 40$ mm) use an injection adapter
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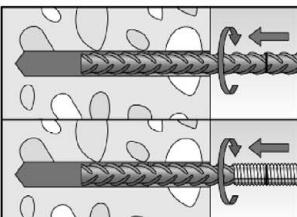
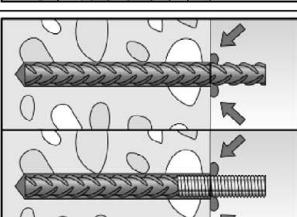
Go to step 9

Installation instructions part 3

Installation of anchor rods or internal threaded anchors UVT Top I

9			<p>Only use clean and oil-free metal parts. Mark the setting depth of the metal part. Push the anchor rod or internal threaded UVT Top I anchor down to the bottom of the hole, turning it slightly while doing so. After inserting the metal parts, excess mortar must be emerged around the anchor element.</p>		
		<p>For overhead installations support the metal part with wedges (e.g. centering wedges).</p>	 For push through installation fill the annular gap with mortar		
10		<p>Wait for the specified curing time t_{cure} see table B7.2</p>	11	 max T_{inst} max T_{inst}	<p>Mounting the fixture max T_{inst} see tables B3.1 and B4.1</p>
Option		<p>After the minimum curing time is reached, the gap between metal part and fixture (annular clearance) may be filled with mortar via the filling disc. Compressive strength $\geq 50 \text{ N/mm}^2$ (e.g. injection mortars UVT Top or UVT Top-Z). ATTENTION: Using filling disc reduces t_{fix} (usable length of the anchor)</p>			

Installation reinforcing bars and rebar anchor FRA

9		<p>Only use clean and oil-free reinforcing bars or rebar anchor FRA. Mark the setting depth. Turn while using force to push the reinforcement bar or the rebar anchor FRA into the filled hole up to the setting depth mark</p>			
		<p>When the setting depth mark is reached, excess mortar must be emerged from the mouth of the drill hole.</p>			
10		<p>Wait for the specified curing time t_{cure} see table B7.2</p>	11	 max T_{inst}	<p>Mounting the fixture max T_{inst} see table B6.1</p>

Universal Component compound UVT Top

Intended use
Installation instructions part 3

Annex B 10

Table C1.1: Characteristic values for steel failure under tension / shear load of anchor rods UVT Top A and standard threaded rods

Anchor rod / standard threaded rod		M6	M8	M10	M12	M16	M20	M24	M27	M30	
Bearing capacity under tension load, steel failure ³⁾											
Characteristic resistance $N_{Rk,s}$	Steel zinc plated	4.8	8	15(13)	23(21)	33	63	98	141	184	224
		5.8	10	19(17)	29(27)	43	79	123	177	230	281
		8.8	16	29(27)	47(43)	68	126	196	282	368	449
	Stainless steel R and high corrosion resistant steel HCR	50	10	19	29	43	79	123	177	230	281
		70	14	26	41	59	110	172	247	322	393
		80	16	30	47	68	126	196	282	368	449
Partial factors ¹⁾											
Partial factor $\gamma_{Ms,N}$	Steel zinc plated	4.8									1,50
		5.8									1,50
		8.8									1,50
	Stainless steel R and high corrosion resistant steel HCR	50									2,86
		70									1,50 ²⁾ / 1,87
		80									1,60
Bearing capacity under shear load, steel failure ³⁾											
without lever arm											
Characteristic resistance $V_{Rk,s}^0$	Steel zinc plated	4.8	4	9(8)	14(13)	20	38	59	85	110	135
		5.8	6	11(10)	17(16)	25	47	74	106	138	168
		8.8	8	15(13)	23(21)	34	63	98	141	184	225
	Stainless steel R and high corrosion resistant steel HCR	50	5	9	15	21	39	61	89	115	141
		70	7	13	20	30	55	86	124	161	197
		80	8	15	23	34	63	98	141	184	225
Ductility factor		k_7	[$-$]								1,0
with lever arm											
Charact. resistance $M_{Rk,s}^0$	Steel zinc plated	4.8	6	15(13)	30(27)	52	133	259	448	665	899
		5.8	7	19(16)	37(33)	65	166	324	560	833	1123
		8.8	12	30(26)	60(53)	105	266	519	896	1333	1797
	Stainless steel R and high corrosion resistant steel HCR	50	7	19	37	65	166	324	560	833	1123
		70	10	26	52	92	232	454	784	1167	1573
		80	12	30	60	105	266	519	896	1333	1797
Partial factors ¹⁾											
Partial factor $\gamma_{Ms,V}$	Steel zinc plated	4.8									1,25
		5.8									1,25
		8.8									1,25
	Stainless steel R and high corrosion resistant steel HCR	50									2,38
		70									1,25 ²⁾ / 1,56
		80									1,33
¹⁾ In absence of other national regulations											
²⁾ Only admissible for high corrosion resist. steel HCR, with $f_yk / f_{uk} \geq 0,8$ and $A_5 > 12\%$ (e.g. anchor rods UVT Top A)											
³⁾ Values in brackets are valid for undersized threaded rods with smaller stress area A_s for hot dip galvanised standard threaded rods according to EN ISO 10684:2004+AC:2009											
Universal Component compound UVT Top											
Performances											
Characteristic values for steel failure under tension / shear load of anchor rods UVT Top A and standard threaded rods											
Annex C 1											

Table C2.1: Characteristic values for steel failure under tension / shear load of internal threaded anchors UVT Top I

internal threaded anchors UVT Top I		M8	M10	M12	M16	M20			
Bearing capacity under tension load, steel failure									
Charact. resistance with screw	N _{Rk,s}	Property class 5.8	[kN]	19	29	43	79	123	
		Property class 8.8		29	47	68	108	179	
		R		26	41	59	110	172	
		HCR		26	41	59	110	172	
Partial factors¹⁾									
Partial factors	γ _{Ms,N}	Property class 5.8	[-]		1,50				
		Property class 8.8			1,50				
		R			1,87				
		HCR			1,87				
Bearing capacity under shear load, steel failure									
Without lever arm									
Charact. resistance with screw	V ⁰ _{Rk,s}	Property class 5.8	[kN]	9,2	14,5	21,1	39,2	62,0	
		Property class 8.8		14,6	23,2	33,7	54,0	90,0	
		R		12,8	20,3	29,5	54,8	86,0	
		HCR		12,8	20,3	29,5	54,8	86,0	
Ductility factor		k ₇	[-]		1,0				
With lever arm									
Charact. resistance with screw	M ⁰ _{Rk,s}	Property class 5.8	[Nm]	20	39	68	173	337	
		Property class 8.8		30	60	105	266	519	
		R		26	52	92	232	454	
		HCR		26	52	92	232	454	
Partial factors¹⁾									
Partial factors	γ _{Ms,V}	Property class 5.8	[-]		1,25				
		Property class 8.8			1,25				
		R			1,56				
		HCR			1,56				
¹⁾ In absence of other national regulations									
Universal Component compound UVT Top									
Performances									
Characteristic values for steel failure under tension / shear load of internal threaded anchor UVT Top I									
Annex C 2									

Table C3.1: Characteristic values for **steel failure** under tension / shear load of **reinforcing bars**

Nominal diameter of the bar	ϕ	8	10	12	14	16	20	25	28
Bearing capacity under tension load, steel failure									
Characteristic resistance	$N_{Rk,s}$ [kN]								$A_s \cdot f_{uk}^1)$
Bearing capacity under shear load, steel failure									
Without lever arm									
Characteristic resistance	$V_{Rk,s}^0$ [kN]								$0,5 \cdot A_s \cdot f_{uk}^1)$
Ductility factor	k_7	[-]							1,0
With lever arm									
Characteristic resistance	$M_{Rk,s}^0$ [Nm]								$1,2 \cdot W_{el} \cdot f_{uk}^1)$

¹⁾ f_{uk} or f_{yk} respectively must be taken from the specifications of the reinforcing bar

Table C3.2: Characteristic values for **steel failure** under tension / shear load of **rebar anchors FRA**

Rebar anchor FRA	M12	M16	M20	M24	
Bearing capacity under tension load, steel failure					
Characteristic resistance	$N_{Rk,s}$ [kN]	63	111	173	270
Partial factor¹⁾					
Partial factor	$\gamma_{Ms,N}$	[-]			1,4
Bearing capacity under shear load, steel failure					
Without lever arm					
Characteristic resistance	$V_{Rk,s}^0$ [kN]	30	55	86	124
Ductility factor	k_7	[-]			1,0
With lever arm					
Characteristic resistance	$M_{Rk,s}^0$ [Nm]	92	233	454	785
Partial factor¹⁾					
Partial factor	$\gamma_{Ms,V}$	[-]			1,56

¹⁾ In absence of other national regulations

Universal Component compound UVT Top

Performances

Characteristic values for steel failure under tension / shear load of reinforcing bars and rebar anchors FRA

Annex C 3

Table C4.1: Characteristic values for **concrete failure** under tension / shear load

Size		All sizes															
Tension load																	
Installation factor γ_{inst} [-] See annex C 5 to C 8 and C 13 to C14																	
Factors for the compressive strength of concrete > C20/25																	
Increasing factor for τ_{Rk}	C25/30	Ψ_c [-]	1,05														
	C30/37		1,10														
	C35/45		1,15														
	C40/50		1,19														
	C45/55		1,22														
	C50/60		1,26														
Splitting failure																	
Edge distance	$h / h_{\text{ef}} \geq 2,0$	$c_{\text{cr,sp}}$ [mm]	1,0 h_{ef}														
	$2,0 > h / h_{\text{ef}} > 1,3$		4,6 $h_{\text{ef}} - 1,8 h$														
	$h / h_{\text{ef}} \leq 1,3$		2,26 h_{ef}														
Spacing $s_{\text{cr,sp}}$																	
Concrete cone failure																	
Uncracked concrete	$k_{\text{ucr},N}$	[-]	11,0														
	Cracked concrete		7,7														
Edge distance	$c_{\text{cr},N}$	[mm]	1,5 h_{ef}														
	Spacing		2 $c_{\text{cr},N}$														
Factors for sustained tension load																	
Temperature range		[-]	50 °C / 80 °C				72 °C / 120 °C										
Factor		Ψ_{sus}^0 [-]	0,74				0,87										
Shear load																	
Installation factor		γ_{inst} [-]	1,0														
Concrete pry-out failure																	
Factor for pry-out failure		k_8 [-]	2,0														
Concrete edge failure																	
Effective length of fastener in shear loading		l_f [mm]	for $d_{\text{nom}} \leq 24 \text{ mm}$: min (h_{ef} ; 12 d_{nom}) for $d_{\text{nom}} > 24 \text{ mm}$: min (h_{ef} ; 8 d_{nom} ; 300 mm)														
Calculation diameters																	
Size			M6	M8	M10	M12	M16	M20	M24	M27	M30						
anchor rods UVT Top A and standard threaded rods		d_{nom} [mm]	6	8	10	12	16	20	24	27	30						
internal threaded anchors UVT Top I			- ¹⁾	12	16	18	22	28	- ¹⁾	- ¹⁾	- ¹⁾						
rebar anchor FRA			- ¹⁾	- ¹⁾	- ¹⁾	12	16	20	25	- ¹⁾	- ¹⁾						
Size (nominal diameter of the bar)		ϕ	8	10	12	14	16	20	25	28							
Reinforcing bar		d_{nom} [mm]	8	10	12	14	16	20	25	28							
¹⁾ Anchortyp not part of the assessment																	
Universal Component compound UVT Top								Annex C 4									
Performances Characteristic values for concrete failure under tension / shear load																	

Table C5.1: Characteristic values for **combined pull-out** and concrete failure for **anchor rods UVT Top A** and **standard threaded rods** in hammer drilled holes; **uncracked or cracked concrete**

Anchor rod / standard threaded rod		M6	M8	M10	M12	M16	M20	M24	M27	M30								
Combined pullout and concrete cone failure																		
Calculation diameter	d [mm]	6	8	10	12	16	20	24	27	30								
Uncracked concrete																		
Characteristic bond resistance in uncracked concrete C20/25																		
Hammer-drilling with standard drill bit or hollow drill bit (dry or wet concrete)																		
Tem- perature range	I: 50 °C / 80 °C	$\tau_{Rk,ucr}$ [N/mm ²]	9,0	11,0	11,0	11,0	10,0	9,5	9,0	8,5								
	II: 72 °C / 120 °C		6,5	9,5	9,5	9,0	8,5	8,0	7,5	7,0								
Hammer-drilling with standard drill bit or hollow drill bit (water filled hole) ¹⁾																		
Tem- perature range	I: 50 °C / 80 °C	$\tau_{Rk,ucr}$ [N/mm ²]	- ²⁾	- ²⁾	- ²⁾	9,5	8,5	8,0	7,5	7,0								
	II: 72 °C / 120 °C		- ²⁾	- ²⁾	- ²⁾	7,5	7,0	6,5	6,0	6,0								
Installation factors																		
Dry or wet concrete	γ_{inst} [-]		1,0															
Water filled hole			- ²⁾	- ²⁾	- ²⁾	1,2 ¹⁾												
Cracked concrete																		
Characteristic bond resistance in cracked concrete C20/25																		
Hammer-drilling with standard drill bit or hollow drill bit (dry or wet concrete)																		
Tem- perature range	I: 50 °C / 80 °C	$\tau_{Rk,cr}$ [N/mm ²]	- ²⁾	5,5	6,0	6,0	6,0	5,5	4,5	4,0								
	II: 72 °C / 120 °C		- ²⁾	4,5	5,0	6,0	6,0	5,0	4,0	3,5								
Hammer-drilling with standard drill bit or hollow drill bit (water filled hole) ¹⁾																		
Tem- perature range	I: 50 °C / 80 °C	$\tau_{Rk,cr}$ [N/mm ²]	- ²⁾	- ²⁾	- ²⁾	5,0	5,0	4,5	4,0	3,5								
	II: 72 °C / 120 °C		- ²⁾	- ²⁾	- ²⁾	4,0	4,0	4,0	3,5	3,0								
Installation factors																		
Dry or wet concrete	γ_{inst} [-]		1,0															
Water filled hole			- ²⁾	- ²⁾	- ²⁾	1,2 ¹⁾												
Universal Component compound UVT Top																		
Performances																		
Characteristic values for combined pull-out and concrete failure for anchor rod UVT Top A and standard threaded rods																		
Annex C 5																		

Table C6.1: Characteristic values for **combined pull-out** and concrete failure for **internal threaded anchors UVT Top I** in hammer drilled holes; **uncracked concrete**

Internal threaded anchor UVT Top I	M8	M10	M12	M16	M20		
Combined pullout and concrete cone failure							
Calculation diameter d [mm]	12	16	18	22	28		
Uncracked concrete							
Characteristic bond resistance in uncracked concrete C20/25							
Hammer-drilling with standard drill bit or hollow drill bit (dry or wet concrete)							
Tem- perature range	I: 50 °C / 80 °C II: 72 °C / 120 °C	$\tau_{Rk,ucr}$ [N/mm ²]	10,5 9,0	10,0 8,0	9,5 8,0	9,0 7,5	8,5 7,0
Hammer-drilling with standard drill bit or hollow drill bit (water filled hole) ¹⁾							
Tem- perature range	I: 50 °C / 80 °C II: 72 °C / 120 °C	$\tau_{Rk,ucr}$ [N/mm ²]	10,0 7,5	9,0 6,5	9,0 6,5	8,5 6,0	8,0 6,0
Installation factors							
Dry or wet concrete	γ_{inst}	[-]	1,0				
Water filled hole			1,2 ¹⁾				

¹⁾ Only with coaxial cartridges: 380 ml, 400 ml, 410 ml

Universal Component compound UVT Top

Performances

Characteristic values for combined pull-out and concrete failure for internal threaded anchors UVT Top I

Annex C 6

Table C7.1: Characteristic values for **combined pull-out** and concrete failure for **reinforcing bars** in hammer drilled holes; **uncracked or cracked concrete**

Nominal diameter of the bar	ϕ	8	10	12	14	16	20	25	28		
Combined pullout and concrete cone failure											
Calculation diameter	d [mm]	8	10	12	14	16	20	25	28		
Uncracked concrete											
Characteristic bond resistance in uncracked concrete C20/25											
Hammer-drilling with standard drill bit or hollow drill bit (dry or wet concrete)											
Tem- perature range	I: 50 °C / 80 °C	$\tau_{Rk,ucr}$	[N/mm ²]	11,0	11,0	11,0	10,0	10,0	9,5	9,0	8,5
	II: 72 °C / 120 °C			9,5	9,5	9,0	8,5	8,5	8,0	7,5	7,0
Installation factor											
Dry or wet concrete	γ_{inst}	[-]					1,0				
Cracked concrete											
Characteristic bond resistance in cracked concrete C20/25											
Hammer-drilling with standard drill bit or hollow drill bit (dry or wet concrete)											
Tem- perature range	I: 50 °C / 80 °C	$\tau_{Rk,cr}$	[N/mm ²]	- ¹⁾	3,0	5,0	5,0	5,0	4,5	4,0	4,0
	II: 72 °C / 120 °C			- ¹⁾	3,0	4,5	4,5	4,5	4,0	3,5	3,5
Installation factor											
Dry or wet concrete	γ_{inst}	[-]					1,0				

¹⁾ No performance assessed

Universal Component compound UVT Top

Performances

Characteristic values for combined pull-out and concrete failure for reinforcing bars

Annex C 7

Table C8.1: Characteristic values for **combined pull-out** and concrete failure for **rebar anchors FRA** in hammer drilled holes; **uncracked or cracked concrete**

Rebar anchor FRA	M12	M16	M20	M24		
Combined pullout and concrete cone failure						
Calculation diameter d [mm]	12	16	20	25		
Uncracked concrete						
Characteristic bond resistance in uncracked concrete C20/25						
Hammer-drilling with standard drill bit or hollow drill bit (dry or wet concrete)						
Tem- perature range	I: 50 °C / 80 °C II: 72 °C / 120 °C	$\tau_{Rk,ucr}$ [N/mm ²]	11,0 9,0	10,0 8,5	9,5 8,0	9,5 7,5
Installation factors						
Dry or wet concrete	γ_{inst}	[\cdot]	1,0			
Cracked concrete						
Characteristic bond resistance in cracked concrete C20/25						
Hammer-drilling with standard drill bit or hollow drill bit (dry or wet concrete)						
Tem- perature range	I: 50 °C / 80 °C II: 72 °C / 120 °C	$\tau_{Rk,cr}$ [N/mm ²]	5,0 4,5	5,0 4,5	4,5 4,0	4,0 3,5
Installation factors						
Dry or wet concrete	γ_{inst}	[\cdot]	1,0			
Universal Component compound UVT Top						
Performances Characteristic values for combined pull-out and concrete failure for rebar anchors FRA				Annex C 8		

Table C9.1: Displacements for anchor rods

Anchor rod	M6	M8	M10	M12	M16	M20	M24	M27	M30
Displacement-Factors for tension load¹⁾									
Uncracked concrete; Temperature range I, II									
δN0-Factor	[mm/(N/mm ²)]	0,09	0,09	0,09	0,10	0,10	0,10	0,11	0,12
δN _∞ -Factor		0,10	0,10	0,10	0,12	0,12	0,12	0,13	0,14
Cracked concrete; Temperature range I, II									
δN0-Factor	[mm/(N/mm ²)]	³⁾ 0,12	0,12	0,12	0,12	0,13	0,13	0,14	0,15
δN _∞ -Factor		³⁾ 0,25	0,27	0,30	0,30	0,30	0,35	0,35	0,40
Displacement-Factors for shear load²⁾									
Uncracked or cracked concrete; Temperature range I, II									
δV0-Factor	[mm/kN]	0,11	0,11	0,11	0,10	0,10	0,09	0,09	0,08
δV _∞ -Factor		0,12	0,12	0,12	0,11	0,11	0,10	0,10	0,09

¹⁾ Calculation of effective displacement:

$$\delta_{N0} = \delta_{N0\text{-Factor}} \cdot \tau_{Ed}$$

$$\delta_{N\infty} = \delta_{N\infty\text{-Factor}} \cdot \tau_{Ed}$$

(τ_{Ed} : Design value of the applied tensile stress)

³⁾ No performance assessed

²⁾ Calculation of effective displacement:

$$\delta_{V0} = \delta_{V0\text{-Factor}} \cdot V_{Ed}$$

$$\delta_{V\infty} = \delta_{V\infty\text{-Factor}} \cdot V_{Ed}$$

(V_{Ed} : Design value of the applied shear force)

Table C9.2: Displacements for internal threaded anchors UVT Top I

Internal threaded anchor UVT Top I	M8	M10	M12	M16	M20
Displacement-Factors for tension load¹⁾					
Uncracked concrete; Temperature range I, II					
δN0-Factor	[mm/(N/mm ²)]	0,10	0,11	0,12	0,13
δN _∞ -Factor		0,13	0,14	0,15	0,16
Displacement-Factors for shear load²⁾					
Uncracked concrete; Temperature range I, II					
δV0-Factor	[mm/kN]	0,12	0,12	0,12	0,12
δV _∞ -Factor		0,14	0,14	0,14	0,14

¹⁾ Calculation of effective displacement:

$$\delta_{N0} = \delta_{N0\text{-Factor}} \cdot \tau_{Ed}$$

$$\delta_{N\infty} = \delta_{N\infty\text{-Factor}} \cdot \tau_{Ed}$$

(τ_{Ed} : Design value of the applied tensile stress)

²⁾ Calculation of effective displacement:

$$\delta_{V0} = \delta_{V0\text{-Factor}} \cdot V_{Ed}$$

$$\delta_{V\infty} = \delta_{V\infty\text{-Factor}} \cdot V_{Ed}$$

(V_{Ed} : Design value of the applied shear force)

Universal Component compound UVT Top

Performances

Displacements for anchor rods and internal threaded anchors UVT Top I

Annex C 9

Table C10.1: Displacements for reinforcing bars

Nominal diameter of the bar ϕ	8	10	12	14	16	20	25	28
Displacement-Factors for tension load¹⁾								
Uncracked concrete; Temperature range I, II								
δ_{N0} -Factor	[mm/(N/mm ²)]	0,09	0,09	0,10	0,10	0,10	0,10	0,11
$\delta_{N\infty}$ -Factor		0,10	0,10	0,12	0,12	0,12	0,13	0,13
Cracked concrete; Temperature range I, II								
δ_{N0} -Factor	[mm/(N/mm ²)]	³⁾	0,12	0,13	0,13	0,13	0,13	0,14
$\delta_{N\infty}$ -Factor		³⁾	0,27	0,30	0,30	0,30	0,35	0,37
Displacement-Factors for shear load²⁾								
Uncracked or cracked concrete; Temperature range I, II								
δ_{V0} -Factor	[mm/kN]	0,11	0,11	0,10	0,10	0,10	0,09	0,08
$\delta_{V\infty}$ -Factor		0,12	0,12	0,11	0,11	0,10	0,10	0,09

¹⁾ Calculation of effective displacement:

$$\delta_{N0} = \delta_{N0}\text{-Factor} \cdot \tau_{Ed}$$

$$\delta_{N\infty} = \delta_{N\infty}\text{-Factor} \cdot \tau_{Ed}$$

(τ_{Ed} : Design value of the applied tensile stress)

²⁾ Calculation of effective displacement:

$$\delta_{V0} = \delta_{V0}\text{-Factor} \cdot V_{Ed}$$

$$\delta_{V\infty} = \delta_{V\infty}\text{-Factor} \cdot V_{Ed}$$

(V_{Ed} : Design value of the applied shear force)

³⁾ No performance assessed

Table C10.2: Displacements for rebar anchors FRA

rebar anchor FRA	M12	M16	M20	M24
Displacement-Factors for tension load¹⁾				
Uncracked concrete; Temperature range I, II				
δ_{N0} -Factor	[mm/(N/mm ²)]	0,10	0,10	0,10
$\delta_{N\infty}$ -Factor		0,12	0,12	0,13
Cracked concrete; Temperature range I, II				
δ_{N0} -Factor	[mm/(N/mm ²)]	0,12	0,13	0,13
$\delta_{N\infty}$ -Factor		0,30	0,30	0,35
Displacement-Factors for shear load²⁾				
Uncracked or cracked concrete; Temperature range I, II				
δ_{V0} -Factor	[mm/kN]	0,10	0,10	0,09
$\delta_{V\infty}$ -Factor		0,11	0,11	0,10
Universal Component compound UVT Top				
Performances Displacements for reinforcing bars and rebar anchors FRA				Annex C 10

Table C11.1: Characteristic values for **steel failure** under tension / shear load of **anchor rods** and **standard threaded rods** under seismic action performance category **C1 or C2**

Anchor rod / standard threaded rod		M10	M12	M16	M20	M24	M27	M30	
Bearing capacity under tension load, steel failure¹⁾									
Anchor rods UVT Top A and standard threaded rods, performance category C1²⁾									
Characteristic resistance $N_{Rk,s,C1}$	Steel zinc plated	Property class 5.8 [kN]	29(27)	43	79	123	177	230	281
			47(43)	68	126	196	282	368	449
	Stainless steel R and high corrosion resistant steel HCR		29	43	79	123	177	230	281
			41	59	110	172	247	322	393
			47	68	126	196	282	368	449
Anchor rods UVT Top A and standard threaded rods, performance category C2²⁾									
Characteristic resistance $N_{Rk,s,C2}$	Steel zinc plated	Property class 5.8 [kN]	.4)	39	72	108	.4)	.4)	.4)
			.4)	61	116	173	.4)	.4)	.4)
	Stainless steel R and high corrosion resistant steel HCR		.4)	39	72	108	.4)	.4)	.4)
			.4)	53	101	152	.4)	.4)	.4)
			.4)	61	116	173	.4)	.4)	.4)
Bearing capacity under shear load, steel failure without lever arm¹⁾									
Anchor rods UVT Top A, performance category C1²⁾									
Characteristic resistance $V_{Rk,s,C1}$	Steel zinc plated	Property class 5.8 [kN]	17(16)	25	47	74	106	138	168
			23(21)	34	63	98	141	184	225
	Stainless steel R and high corrosion resistant steel HCR		15	21	39	61	89	115	141
			20	30	55	86	124	161	197
			23	34	63	98	141	184	225
Standard threaded rods, performance category C1²⁾									
Characteristic resistance $V_{Rk,s,C1}$	Steel zinc plated	Property class 5.8 [kN]	12(11)	17	33	52	74	97	118
			16(14)	24	44	69	99	129	158
	Stainless steel R and high corrosion resistant steel HCR		11	15	27	43	62	81	99
			14	21	39	60	87	113	138
			16	24	44	69	99	129	158
Anchor rods UVT Top A and standard threaded rods, performance category C2²⁾									
Characteristic resistance $V_{Rk,s,C2}$	Steel zinc plated	Property class 5.8 [kN]	.4)	14	27	43	.4)	.4)	.4)
			.4)	22	44	69	.4)	.4)	.4)
	Stainless steel R and high corrosion resistant steel HCR		.4)	14	27	43	.4)	.4)	.4)
			.4)	20	39	60	.4)	.4)	.4)
			.4)	22	44	69	.4)	.4)	.4)
Factor for the annular gap	α_{gap}	[-]					0,5 (1,0) ³⁾		
¹⁾ Partial factors for performance category C1 or C2 see table C12.1; for anchor rods UVT Top A the factor for steel ductility is 1,0									
²⁾ Values in brackets are valid for undersized threaded rods with smaller stress area A_s for hot dip galvanised standard threaded rods according to EN ISO 10684:2004+AC:2009.									
³⁾ Values in brackets are valid for filled annular gaps between the anchor rod and the through-hole in the attachment. It is necessary to use the filling disc according to Annex A 1									
⁴⁾ No performance assessed									
Universal Component compound UVT Top									
Performances									
Characteristic values for steel failure under tension / shear load for anchor rods UVT Top A and standard threaded rods under seismic action (performance category C1/C2)							Annex C 11		

Table C12.1: Partial factors for anchor rods UVT Top A, standard threaded rods under seismic action performance category C1 or C2

Anchor rod / standard threaded rod		M10	M12	M16	M20	M24	M27	M30			
Tension load, steel failure¹⁾											
Partial factor $\gamma_{Ms,N}$	Steel zinc plated Stainless steel R and high corrosion resistant steel HCR	Property class 5.8 8.8 50 70 80	[-]	1,50							
				1,50							
				2,86							
					1,50 ²⁾ / 1,87						
						1,60					
Shear load, steel failure¹⁾											
Partial factor $\gamma_{Ms,V}$	Steel zinc plated Stainless steel R and high corrosion resistant steel HCR	Property class 5.8 8.8 50 70 80	[-]	1,25							
				1,25							
				2,38							
					1,25 ²⁾ / 1,56						
						1,33					
¹⁾ In absence of other national regulations											
²⁾ Only admissible for high corrosion resistant steel HCR, with $f_{yk} / f_{uk} \geq 0,8$ and $A_5 > 12\%$ (e.g. anchor rods UVT Top A)											
Universal Component compound UVT Top											
Performances Partial factors under seismic action (performance category C1 and C2) for anchor rods UVT Top A and standard threaded rods							Annex C 12				

Table C13.1: Characteristic values for **combined pull-out** and concrete failure for **anchor rods UVT Top A** and **standard threaded rods** in hammer drilled holes under seismic action performance category **C1**

Anchor rod / standard threaded rod	M10	M12	M16	M20	M24	M27	M30
Characteristic bond resistance, combined pullout and concrete cone failure							
Hammer-drilling with standard drill bit or hollow drill bit (dry or wet concrete)							
Tem- perature range	I: 50 °C / 80 °C II: 72 °C / 120 °C	$\tau_{Rk,C1}$ [N/mm ²]	4,5 4,0	5,5 4,5	5,5 4,5	5,5 4,0	4,5 3,5
Hammer-drilling with standard drill bit or hollow drill bit (water filled hole ¹⁾)							
Tem- perature range	I: 50 °C / 80 °C II: 72 °C / 120 °C	$\tau_{Rk,C1}$ [N/mm ²]	- ²⁾ - ²⁾	5,0 4,0	5,0 4,0	4,5 4,0	4,0 3,5
Installation factors							
Dry or wet concrete		γ_{inst} [-]			1,0		
Water filled hole			- ²⁾		1,2 ¹⁾		

¹⁾ Only with coaxial cartridges: 380ml, 400 ml, 410 ml

²⁾ No performance assessed

Table C14.1: Characteristic values for **combined pull-out** and concrete failure for **anchor rods UVT Top A** and **standard threaded rods** in hammer drilled holes under seismic action performance category **C2**

Anchor rod / standard threaded rod	M12	M16	M20		
Characteristic bond resistance, combined pullout and concrete cone failure					
Hammer-drilling with standard drill bit or hollow drill bit (dry or wet concrete)					
Tem- perature range	I: 50 °C / 80 °C II: 72 °C / 120 °C	$\tau_{RK,C2}$ [N/mm ²]	1,5 1,3	1,3 1,2	
			2,1 1,9		
Hammer-drilling with standard drill bit or hollow drill bit (water filled hole ³⁾)					
Tem- perature range	I: 50 °C / 80 °C II: 72 °C / 120 °C	$\tau_{RK,C2}$ [N/mm ²]	1,3 1,1	1,1 1,0	
			1,8 1,6		
Installation factors					
Dry or wet concrete	γ_{inst}	[γ_{inst}]	1,0		
Water filled hole		⁴⁾	1,2 ³⁾		
Displacement-Factors for tension load¹⁾					
$\delta_{N,C2}$ (DLS)-Factor		[mm/(N/mm ²)]	0,20		
$\delta_{N,C2}$ (ULS)-Factor			0,38		
			0,13		
			0,21		
			0,18		
			0,24		
Displacement-Factors for shear load²⁾					
$\delta_{V,C2}$ (DLS)-Factor		[mm/kN]	0,18		
$\delta_{V,C2}$ (ULS)-Factor			0,25		
			0,10		
			0,07		
			0,14		
			0,11		
1) Calculation of effective displacement:		2) Calculation of effective displacement:			
$\delta_{N,C2}$ (DLS) = $\delta_{N,C2}$ (DLS)-Factor · τ_{Ed}		$\delta_{V,C2}$ (DLS) = $\delta_{V,C2}$ (DLS)-Factor · V_{Ed}			
$\delta_{N,C2}$ (ULS) = $\delta_{N,C2}$ (ULS)-Factor · τ_{Ed}		$\delta_{V,C2}$ (ULS) = $\delta_{V,C2}$ (ULS)-Factor · V_{Ed}			
(τ_{Ed} : Design value of the applied tensile stress)		(V_{Ed} : Design value of the applied shear force)			
³⁾ Only with coaxial cartridges: 380ml, 400 ml, 410 ml					
⁴⁾ No performance assessed					
Universal Component compound UVT Top					
Performances Characteristic values for combined pull-out and concrete failure under seismic action (performance category C2) for anchor rods UVT Top A and standard threaded rods			Annex C 14		