

Approval body for construction products
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and
Laender Governments



European Technical Assessment

ETA-11/0458
of 18 June 2021

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

"AESTUVER" fire protective board

Product family
to which the construction product belongs

Fire protective board

Manufacturer

James Hardie Europe GmbH
Bennigsen-Platz 1
40474 Düsseldorf
DEUTSCHLAND

Manufacturing plant

10

This European Technical Assessment
contains

50 pages including 6 annexes which form an integral part
of this assessment

This European Technical Assessment is
issued in accordance with Regulation (EU)
No 305/2011, on the basis of

EAD 350142-00-1106

This version replaces

ETA-11/0458 issued on 30 September 2014

European Technical Assessment

ETA-11/0458

English translation prepared by DIBt

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Specific Part

1 Technical description of the product

"AESTUVER" fire protective boards are special cement-bonded, glass fibre-reinforced boards, produced from a mixture of cement, lightweight mineral aggregates and water. The fire protective boards are produced in a multi-layer design. Table 1 contains the dimensions as well as the density of the assessed boards¹.

Table 1 Dimensions and dry apparent density of "AESTUVER" fire protective board

| Board thickness ² mm | Length/width mm | Tolerance mm | Dry apparent density kg/m ³ |
|------------------------------------|--------------------|-----------------|---|
| 10 ± 1 | ≤ 3000 x ≤ 1250 | ± 2 | 950 ± 15 % |
| 15 ± 1 | | | 800 ± 15 % |
| 20 ± 1 | | | 700 ± 15 % |
| 25 ± 1 | | | 690 ± 15 % |
| 30 ± 1 | | | 680 ± 15 % |
| 40 ± 1 | | | 650 ± 15 % |
| 50 ± 1 | | | 650 ± 15 % |
| 60 ± 1 | | | 640 ± 15 % |

2 Specification of the intended use in accordance with the applicable European Assessment Document

The "AESTUVER" fire protective boards may be used as fire-protective cladding for building elements or as components of fire-resistant building elements.

The intended use is the field of application according to the use types 1 to 10 in accordance with EAD 350142-00-1106.

The fire protective boards "AESTUVER" may be used for interior and exterior applications.

Within the framework of this European Technical Assessment, the use types indicated in the following table have been evaluated with regard to resistance-to-fire performance.

¹ Material specifications and the manufacturing process of "AESTUVER" fire protection boards are deposited with Deutsches Institut für Bautechnik.
² Intermediate board thicknesses are possible.

Tabelle 2 Overview of the evaluated designs with regard to fire resistance of fire protective boards "AESTUVER"

| Design | Intended use according to EAD 350142-00-1106 (use type) | Classification in accordance with EN 13501-2 |
|---|---|--|
| Load-bearing concrete elements with cladding of 15 mm thick "AESTUVER" fire protective boards | Type 3 | Depending on the component to be protected |
| Load-bearing steel elements with cladding of 15 to 60 mm thick "AESTUVER" fire protective boards | Type 4 | R 15 bis R 240 |
| Trapezoidal steel profile ceiling (load-bearing) with cladding of 15 mm thick "AESTUVER" fire protective boards | Type 10 | RE 120 REI 30 |

Annex B of the Assessment lists designs for which an evaluation of the fire resistance was carried out. Concerning the fire resistance performance, this European Technical Assessment applies to claddings and building elements in accordance with the specifications of this Annex B only.

The performances in section 3 can only be assumed if the fire protective board is used

- according to the specifications and under the conditions according to Annex A and B and
- according to the manufacturer's specifications according to section 5.

The performance has only been assessed for fire protective boards without additional coating or painting of the surfaces.

The provisions made in this European technical assessment are based on an assumed working life of the fire protective boards of 25 years (provided the fire protective boards are subject to an appropriate use according to the provisions of this assessment). The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Safety in case of fire (BWR 2)

| Essential characteristic | Performance |
|-------------------------------|---|
| Reaction to fire | Class A1 according to EN 13501-1 See annex A |
| Resistance to fire | See annex A and B |
| Durability and serviceability | Type X according to EAD 350142-00-1106 See annex A |

3.2 Hygiene, health and the environment (BWR3)

| Essential characteristic | Performance |
|---|---|
| Water permeability | Resistant in accordance with EN 12467 |
| Content, emission and/or release of dangerous substances | |
| Substances classified as Carc. 1A/1B ^{a)} | None of these raw materials are actively used in the manufacture of the construction product. ^{b)} |
| Substances classified as Muta. 1A/1B ^{a)} | |
| | |
| Substances classified as Acute Tox. 1, 2, 3; Repr. 1A/1B; STOT SE 1 and STOT RE 1 ^{a)} | |
| SVOC and VOC | No performance assessed. |
| Use scenarios regarding BWR 3: IA1 | |

^{a)} In accordance with Regulation (EC) No 1272/2008.

^{b)} Assessment based on the detailed manufacturers' statements on dangerous substances.

3.3 Safety and accessibility in use (BWR 4)

| Essential characteristic | Performance |
|--|-------------|
| Flexural strength | See annex A |
| Dimensional stability | See annex A |
| Tensile strength perpendicular to the plane of the board | See annex A |
| Tensile strength parallel with the plane of the board | See annex A |
| Compressive strength | See annex A |

3.4 Energy economy and heat retention (BWR 6)

| Essential characteristics | Performance |
|---------------------------------------|-------------------------|
| Thermal resistance | No performance assessed |
| Water vapour transmission coefficient | See annex A |

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with EAD No. 350142-00-1106, the applicable European legal act for the verification of constancy of performance is: 1999/454/EC.

The system to be applied is: 1

In addition, with regard to reaction to fire for products covered by this EAD the applicable European legal act is: 1999/454/EC

The systems to be applied are: 1/3/4

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

The manufacturer shall provide instructions for processing, packaging, transport and storage as well as assembly, use, maintenance and repair of the construction product.

Issued in Berlin on 18 June 2021 by Deutsches Institut für Bautechnik

Otto Fechner
Head of Section

beglaubigt:
Dreyer

1 Characteristics of the product

1.1 Safety in case of fire

1.1.1 Reaction to fire of "AESTUVER" fire protective board

According to Decisions 96/603/EC and 2000/605/EC of the European Commission¹, the uncoated "AESTUVER" fire protective boards are classified A1 according to EN 13501-1.

1.1.2 Resistance to fire

The resistance-to-fire performance of claddings and building elements executed by using the "AESTUVER" fire protective boards can be found in Annex B.

1.1.3 Durability and serviceability

The "AESTUVER" fire protective boards are suitable for use in the following use category specified in EAD 350142-00-1106, without any changes in its fire protection properties being expected:

Type X: Fire protective boards intended for all uses (internal, semi-exposed and exposed)

Concerning durability, the following characteristics have been tested:

| Essential characteristic | Performance |
|---|---------------------------------------|
| Resistance to deterioration caused by water | Resistant in accordance with EN 12467 |
| Resistance to soak/dry | Resistant in accordance with EN 12467 |
| Resistance to freeze/thaw | Resistant in accordance with EN 12467 |
| Resistance to heat/rain | Resistant in accordance with EN 12467 |

Durability is only ensured if the special provisions for intended use according to Annexes A and B and the manufacturer's specifications according to Section 5 are complied with.

1.2 Safety and accessibility in use

1.2.1 Flexural strength

Mean value of the modulus of rupture (MOR) of the "AESTUVER" fire protective boards determined in accordance with EN 12467, section 7.3.2

| Thickness d | Mean value of the modulus of rupture (MOR) |
|-------------|--|
| ≥ 10 mm | at least 3,5 MPa |
| ≥ 15 mm | at least 3,0 MPa |
| ≥ 30 mm | at least 2,0 MPa |
| 60 mm | at least 1,5 MPa |

¹ Official Journal of the European Communities L 267/23 of 19.10.1996 and L258/36 of 12.10.2000

"AESTUVER" fire protective board

Characteristics of the product

Safety in case of fire

Safety and accessibility in use

Annex A1

1.2.2 Dimensional stability

Relative change in length and thickness of the "AESTUVER" fire protective boards after a change in the relative humidity, tested in accordance with EN 318

| Thickness d | Relative change in length |
|-----------------|--|
| 10 mm and 20 mm | 0.3 mm/m when the relative air humidity changes from 65 % to 85 %* |
| | -0.4 mm/m when the relative air humidity changes from 65 % to 30 %** |

| Thickness d | Relative change in thickness |
|-------------|---|
| 10 mm | 0.0 % when the relative air humidity changes from 65 % to 85 %* |
| | -0.1 % when the relative air humidity changes from 65 % to 30 %** |
| 20 mm | 0.1 % when the relative air humidity changes from 65 % to 85 %* |
| | -0.1 % when the relative air humidity changes from 65 % to 30 %** |

* swelling behaviour

** shrinking behaviour

1.2.3 Tensile strength perpendicular to the plane of the board in accordance with EN 319

| Thickness d | Average tensile strength perpendicular to the plane of the board |
|-------------|--|
| 10 mm | at least 1,5 MPa |
| 20 mm | at least 0,8 MPa |

1.2.4 Tensile strength parallel to the plane of the board in accordance with EN 789, section 9

| Thickness d | Average tensile strength parallel to the plane of the board |
|-------------|---|
| 10 mm | at least 1,5 MPa |
| 20 mm | at least 2,6 MPa |

1.2.5 Compressive strength in accordance with EN 789, section 8

| Thickness d | Average compressive strength |
|-------------|------------------------------|
| 10 mm | at least 24,4 MPa |
| 20 mm | at least 9,3 MPa |

1.3 Energy economy and heat retention

1.3.1 Water vapour transmission resistance value in accordance with EN ISO 12572, test condition A

| Thickness d | Water vapour transmission resistance value μ |
|-------------|--|
| 10 mm | 36 |
| 15 mm | 25 |
| 20 mm | 54 |

"AESTUVER" fire protective board

Characteristics of the product

Safety in case of fire

Safety and accessibility in use

Annex A2

2 Designs for which the fire-resistance has been verified within the framework of this European Technical Assessment

Table 2 provides an overview of the fire-resistant designs for which the fire resistance performance has been evaluated in the context of this European Technical Assessment.

For the designs listed in this table and executed in accordance with the specifications given in these Annexes, the fire resistance performance given shall be deemed verified within the framework of this European Technical Assessment.

Table 2 Overview of the evaluated fire resistant designs

| Designs evaluated with regard to fire-resistance within the framework of this ETA | Classification in accordance with EN 13501-2 | Test method | Intended use according to EAD 350142-00-1106 (use type) | Details | Date of addition to this ETA |
|---|--|--------------------------|---|----------------------------|--|
| Load-bearing steel elements with cladding of 15 to 60 mm thick "AESTUVER" fire protective boards | R 15 to R 240 | EN 1363-1 and EN 13381-4 | Type 4 | Annex C Pages 10 to 39 | 30 September 2014 |
| Load-bearing concrete elements with cladding of 15 mm thick "AESTUVER" fire protective boards | Depending on the component to be protected | EN 1363-1 and EN 13381-3 | Type 3 | Annex D Seiten 40 to 45 | 18 June 2021 |
| Trapezoidal steel profile ceiling (load-bearing) with cladding of 15 mm thick "AESTUVER" fire protective boards | RE 120 REI 30 | EN 1363-1 and EN 1365-2 | Type 10 | Annex E Pages 46 to 50 | 5 January 2012 Revised: 27 June 2013 |

"AESTUVER" fire protective board

Overview of designs verified for fire resistance within the framework of this European Technical Assessment

Annex B

3 Load-bearing steel elements clad with "AESTUVER" fire protective boards (use type 4 according to EAD 350142-00-1106)

3.1 Classification

The designs listed in Annex B, Table 2, have been tested and assessed in accordance with EN 1363-1 and EN 13381-4 and found to fulfil the requirements of classes R 15 to R 240 (depending on the design variants 1 to 5, see below) in accordance with EN 13501-2.

This fire resistance performance can only be guaranteed if the requirements set out in sections 3.2 to 3.6 and Annexes C 4 to C 30 are met.

3.2 Steel beams and steel columns (without openings in the web)

| Standard | Steel grade | Type of the profile | Beam maximum height web | Column maximum width |
|------------|--------------|-----------------------------------|---|----------------------|
| EN 10025-1 | S235 to S450 | IPE, HEA, HEM | 496,5 mm (total height beam: plus 2 x thickness flange and weld) | 600 mm |
| | | Angles, U-channels and T-sections | | |
| | | Hollow sections | | |

3.3 Fastening of the fire protective boards

| Fastening | Staples (Design variant 1 to 4) | Screws (Design variant 5) |
|--|--|------------------------------|
| Standard | EN 14592 | ETA-11/0284; EN 14592 |
| Dimensions, position and spacing | Design variant 1 see Annex C 4 to C 9 | See Annex C 28 to C 30 |
| | Design variant 2 see Annex C 10 to C 15 | |
| | Design variant 3 see Annex C 16 to C 21 | |
| | Design variant 4 see Annex C 22 to C 27 | |

3.4 Conditions for installing the fire protective boards

- The fire protective boards shall be butt-jointed. The distance between the fire protective boards and the flange of the steel sections shall be 5 to 50 mm.
- The joints between the fire protective boards shall be lined with one-piece or two-piece "noggins" consisting of the fire protective boards. The dimensions of the noggins shall be:
 - width 150 mm
 - thickness 1 x 15 mm (design variants 2 and 4) and 2 x 15 mm (design variants 1 and 3)
 - thickness 1 x 20 mm (design variants 2, 4 and 5) and 2 x 20 mm (design variants 1 and 3)
- In the joint areas of fire protective boards which are adjacent to the flanges of the steel sections no noggins need to be installed.
- For installation variants, see Annex C 3.
- All joints between the clad steel elements and the adjacent fire-resistant separating building components shall be filled and completely closed with suitable materials with a reaction-to-fire class A1/A2-s1,d0 in accordance with EN 13501-1 and a melting point of > 1000°C.



"AESTUVER" fire protective board

Use type 4 - Protection of load-bearing steel elements
Design of the steel elements and the fire protective boards

Annex C 1

3.5 Design variants

AESTUVER fire protection boards: EN 13381-4 (2013)

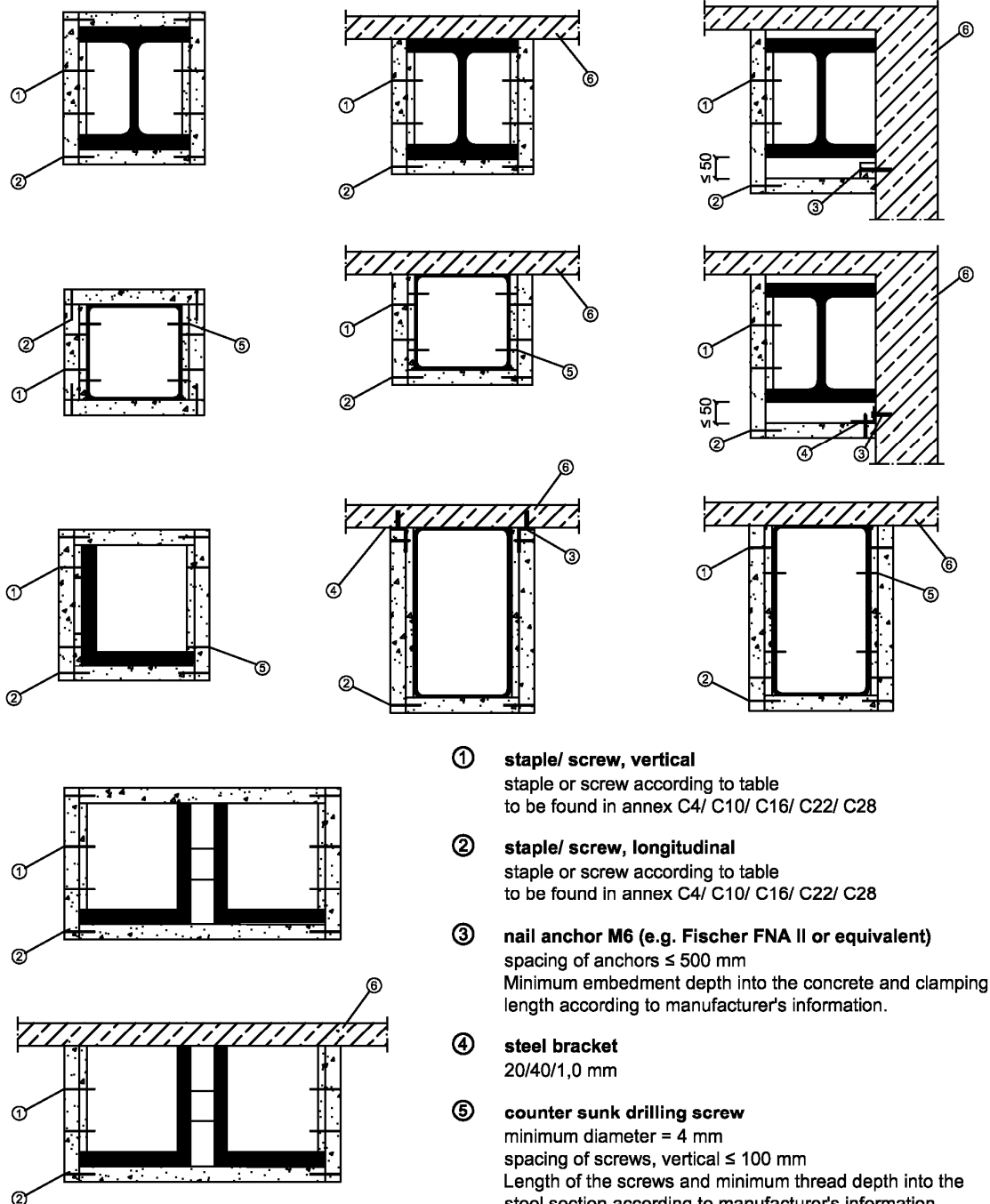
| Beams | | Beams/ Columns | |
|--|---|--|---|
| Number of exposed sides: 3 | | Number of exposed sides: 3/4 | |
|  | |  | |
| thickness of board: 15 - 50 mm | thickness of board: 15 - 50 mm | thickness of board: 15 - 50 mm | thickness of board: 60 mm |
| section factor range: 62 - 279 | section factor range: 46 - 380 | section factor range: 46 - 380 | section factor range: 46 - 380 |
| classes of fire resistance: R15 - R180 | classes of fire resistance: R15 - R150 | classes of fire resistance: R15 - R180 | classes of fire resistance: R15 - R240 |
| staples (high amount) two rows of staples vertically, staples [distance]: 50 mm → lower thickness of board | staples (low amount) staples [distance]: 75 mm → higher thickness of board | staples (high amount) two rows of staples vertically, staples [distance]: 50 mm → lower thickness of board | staples (low amount) staples [distance]: 75 mm → higher thickness of board |
| design variant 1 | design variant 2 | design variant 3 | design variant 4 |
| page 13 from annex C4 | page 19 from annex C10 | page 25 from annex C16 | page 31 from annex C22 |
| Applicable for beams only. | | Applicable for beams and columns. To be used for beams if section factor > 279. | |

"AESTUVER" fire protective board

Use type 4 - Protection of load-bearing steel elements
Design variants

Annex C 2

3.6 Installation variants

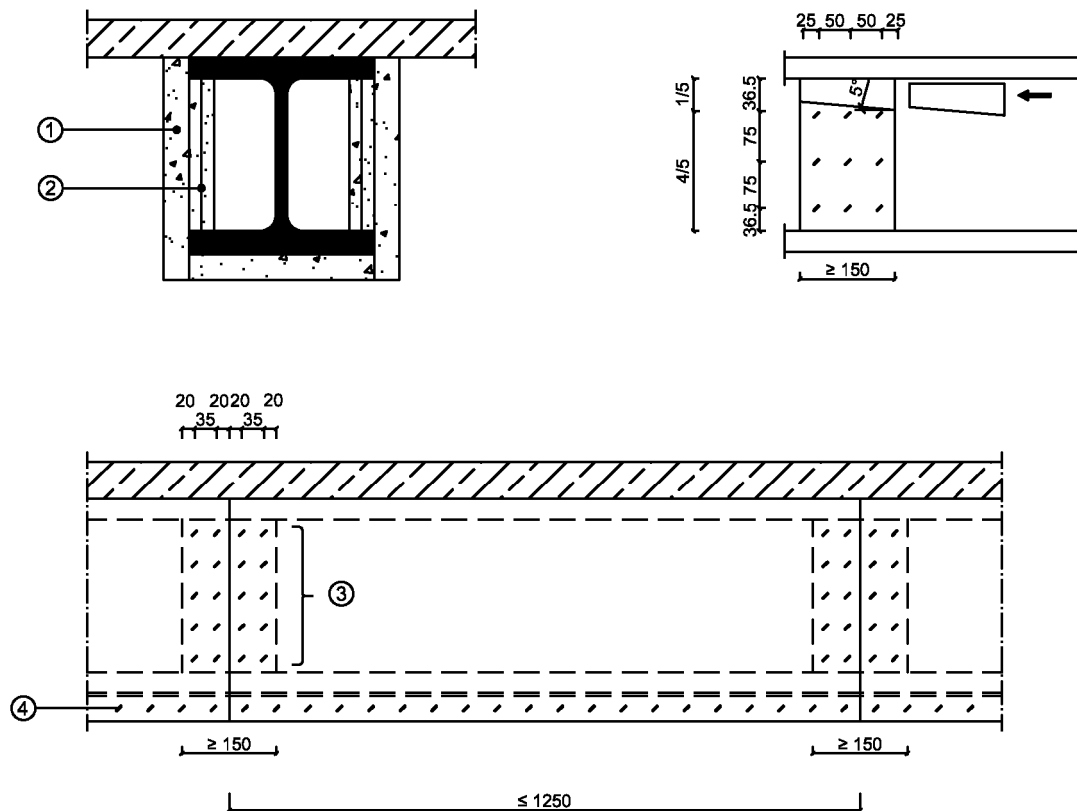


- ① **staple/ screw, vertical**
staple or screw according to table
to be found in annex C4/ C10/ C16/ C22/ C28
- ② **staple/ screw, longitudinal**
staple or screw according to table
to be found in annex C4/ C10/ C16/ C22/ C28
- ③ **nail anchor M6 (e.g. Fischer FNA II or equivalent)**
spacing of anchors ≤ 500 mm
Minimum embedment depth into the concrete and clamping
length according to manufacturer's information.
- ④ **steel bracket**
20/40/1,0 mm
- ⑤ **counter sunk drilling screw**
minimum diameter = 4 mm
spacing of screws, vertical ≤ 100 mm
Length of the screws and minimum thread depth into the
steel section according to manufacturer's information.
- ⑥ **adjacent separating building element**
(solid wall or ceiling)
Fire resistance at least equivalent to the one of the
protected steel sections.

"AESTUVER" fire protective board

Use type 4 - Protection of load-bearing steel elements
Installation variants

Annex C 3



[dimensions in mm]

- ① AESTUVER protective board
thickness = 15-50 mm
- ② AESTUVER protective board ("nogging")
thickness = 15 mm or 20 mm
- ③ staple (vertical, two rows)
length = 40-80 mm
- ④ staple (longitudinal)
length = 40-80 mm

| ① | ② | ③ | ④ |
|-----------------|-------------------|---|---|
| board thickness | nogging thickness | staples vertical | staples longitudinal |
| 15 mm | 2x 15 mm | length: min. 40 mm width/diameter: 11.25 x 1.53 mm spacing: 50 mm, two rows | 40 x 11.25 x 1.53 mm spacing: 100 mm |
| 20 mm | 2x 20 mm | length: min. 45 mm width/diameter: 11.25 x 1.53 mm spacing: 50 mm, two rows | 45 x 11.25 x 1.53 mm spacing: 50 mm |
| 25 mm | 2x 20 mm | length: min. 50 mm width/diameter: 11.25 x 1.53 mm spacing: 50 mm, two rows | 50 x 11.25 x 1.53 mm spacing: 50 mm |
| 30 mm | 2x 20 mm | length: min. 60 mm width/diameter: 11.25 x 1.53 mm spacing: 50 mm, two rows | 60 x 11.25 x 1.53 mm spacing: 50 mm |
| 40 mm | 2x 20 mm | length: min. 70 mm width/diameter: 11.25 x 1.53 mm spacing: 50 mm, two rows | 80 x 11.25 x 2.00 mm spacing: 50 mm |
| 50 mm | 2x 20 mm | length: min. 80 mm width/diameter: 11.25 x 2.00 mm spacing: 50 mm, two rows | 80 x 11.25 x 2.00 mm spacing: 50 mm |

"AESTUVER" fire protective board

Use type 4 – Cladding for protection of load-bearing steel members
Design variant 1 – Cladded steel beams
Fastening of the fire protective boards with staples (high amount in two rows)

Annex C 4

| Fire resistance classification R 30 | | | | | | | | | |
|---|--------------------|--------|--------|--------|--------|--------|--------|--------|--------|
| Section factor (m ⁻¹) | Design temperature | | | | | | | | |
| | 350 °C | 400 °C | 450 °C | 500 °C | 550 °C | 600 °C | 650 °C | 700 °C | 750 °C |
| Thickness of fire protection material to maintain steel temperature below design temperature (mm) | | | | | | | | | |
| 0 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 61,8 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 70 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 80 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 90 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 100 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 110 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 120 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 130 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 140 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 150 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 160 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 170 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 180 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 190 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 200 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 210 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 220 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 230 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 240 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 250 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 260 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 270 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 278,9 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |

"AESTUVER" fire protective board

Use type 4 – Cladding for protection of load-bearing steel members
Design variant 1 – Cladded steel beams
Fastening of the fire protective boards with staples (high amount in two rows)

Annex C 5

Fire resistance classification R 60

| Section factor (m ⁻¹) | Design temperature | | | | | | | | |
|--------------------------------------|---|--------|--------|--------|--------|--------|--------|--------|--------|
| | 350 °C | 400 °C | 450 °C | 500 °C | 550 °C | 600 °C | 650 °C | 700 °C | 750 °C |
| | Thickness of fire protection material to maintain steel temperature below design temperature (mm) | | | | | | | | |
| 0 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 61,8 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 70 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 80 | 20 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 90 | 25 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 100 | 25 | 20 | 20 | 15 | 15 | 15 | 15 | 15 | 15 |
| 110 | 25 | 20 | 20 | 15 | 15 | 15 | 15 | 15 | 15 |
| 120 | 25 | 20 | 20 | 15 | 15 | 15 | 15 | 15 | 15 |
| 130 | 25 | 25 | 20 | 15 | 15 | 15 | 15 | 15 | 15 |
| 140 | 25 | 25 | 20 | 15 | 15 | 15 | 15 | 15 | 15 |
| 150 | 30 | 25 | 20 | 20 | 15 | 15 | 15 | 15 | 15 |
| 160 | 30 | 25 | 20 | 20 | 15 | 15 | 15 | 15 | 15 |
| 170 | 30 | 25 | 20 | 20 | 15 | 15 | 15 | 15 | 15 |
| 180 | 30 | 25 | 20 | 20 | 15 | 15 | 15 | 15 | 15 |
| 190 | 30 | 25 | 20 | 20 | 15 | 15 | 15 | 15 | 15 |
| 200 | 30 | 25 | 25 | 20 | 15 | 15 | 15 | 15 | 15 |
| 210 | 30 | 25 | 25 | 20 | 15 | 15 | 15 | 15 | 15 |
| 220 | 30 | 25 | 25 | 20 | 15 | 15 | 15 | 15 | 15 |
| 230 | 30 | 25 | 25 | 20 | 15 | 15 | 15 | 15 | 15 |
| 240 | 30 | 25 | 25 | 20 | 15 | 15 | 15 | 15 | 15 |
| 250 | 30 | 25 | 25 | 20 | 15 | 15 | 15 | 15 | 15 |
| 260 | 30 | 30 | 25 | 20 | 15 | 15 | 15 | 15 | 15 |
| 270 | 30 | 30 | 25 | 20 | 15 | 15 | 15 | 15 | 15 |
| 278,9 | 30 | 30 | 25 | 20 | 15 | 15 | 15 | 15 | 15 |

"AESTUVER" fire protective board

Use type 4 – Cladding for protection of load-bearing steel members
Design variant 1 – Cladded steel beams
Fastening of the fire protective boards with staples (high amount in two rows)

Annex C 6

| Fire resistance classification R 90 | | | | | | | | | |
|---|--------------------|--------|--------|--------|--------|--------|--------|--------|--------|
| Section factor (m ⁻¹) | Design temperature | | | | | | | | |
| | 350 °C | 400 °C | 450 °C | 500 °C | 550 °C | 600 °C | 650 °C | 700 °C | 750 °C |
| Thickness of fire protection material to maintain steel temperature below design temperature (mm) | | | | | | | | | |
| 0 | 30 | 25 | 20 | 20 | 15 | 15 | 15 | 15 | 15 |
| 61,8 | 30 | 25 | 20 | 20 | 15 | 15 | 15 | 15 | 15 |
| 70 | 30 | 25 | 25 | 20 | 20 | 15 | 15 | 15 | 15 |
| 80 | 30 | 30 | 25 | 20 | 20 | 15 | 15 | 15 | 15 |
| 90 | 35 | 30 | 25 | 25 | 20 | 20 | 15 | 15 | 15 |
| 100 | 35 | 30 | 30 | 25 | 20 | 20 | 15 | 15 | 15 |
| 110 | 35 | 30 | 30 | 25 | 20 | 20 | 15 | 15 | 15 |
| 120 | 35 | 35 | 30 | 25 | 25 | 20 | 15 | 15 | 15 |
| 130 | 40 | 35 | 30 | 25 | 25 | 20 | 20 | 15 | 15 |
| 140 | 40 | 35 | 30 | 30 | 25 | 20 | 20 | 15 | 15 |
| 150 | 40 | 35 | 30 | 30 | 25 | 20 | 20 | 15 | 15 |
| 160 | 40 | 35 | 30 | 30 | 25 | 20 | 20 | 15 | 15 |
| 170 | 40 | 35 | 35 | 30 | 25 | 25 | 20 | 15 | 15 |
| 180 | 40 | 35 | 35 | 30 | 25 | 25 | 20 | 15 | 15 |
| 190 | 40 | 40 | 35 | 30 | 25 | 25 | 20 | 15 | 15 |
| 200 | 40 | 40 | 35 | 30 | 25 | 25 | 20 | 15 | 15 |
| 210 | 40 | 40 | 35 | 30 | 25 | 25 | 20 | 15 | 15 |
| 220 | 45 | 40 | 35 | 30 | 30 | 25 | 20 | 20 | 15 |
| 230 | 45 | 40 | 35 | 30 | 30 | 25 | 20 | 20 | 15 |
| 240 | 45 | 40 | 35 | 30 | 30 | 25 | 20 | 20 | 15 |
| 250 | 45 | 40 | 35 | 30 | 30 | 25 | 20 | 20 | 15 |
| 260 | 45 | 40 | 35 | 30 | 30 | 25 | 20 | 20 | 15 |
| 270 | 45 | 40 | 35 | 35 | 30 | 25 | 20 | 20 | 15 |
| 278,9 | 45 | 40 | 35 | 35 | 30 | 25 | 20 | 20 | 15 |

"AESTUVER" fire protective board

Use type 4 – Cladding for protection of load-bearing steel members
Design variant 1 – Cladded steel beams
Fastening of the fire protective boards with staples (high amount in two rows)

Annex C 7

| Fire resistance classification R 120 | | | | | | | | | |
|---|--------------------|--------|--------|--------|--------|--------|--------|--------|--------|
| Section factor (m ⁻¹) | Design temperature | | | | | | | | |
| | 350 °C | 400 °C | 450 °C | 500 °C | 550 °C | 600 °C | 650 °C | 700 °C | 750 °C |
| Thickness of fire protection material to maintain steel temperature below design temperature (mm) | | | | | | | | | |
| 0 | 40 | 35 | 30 | 25 | 25 | 20 | 20 | 15 | 15 |
| 61,8 | 40 | 35 | 30 | 25 | 25 | 20 | 20 | 15 | 15 |
| 70 | 40 | 35 | 30 | 30 | 25 | 25 | 20 | 20 | 15 |
| 80 | 45 | 40 | 35 | 30 | 25 | 25 | 20 | 20 | 20 |
| 90 | 45 | 40 | 35 | 30 | 30 | 25 | 25 | 20 | 20 |
| 100 | 45 | 40 | 40 | 35 | 30 | 25 | 25 | 20 | 20 |
| 110 | 50 | 45 | 40 | 35 | 30 | 30 | 25 | 25 | 20 |
| 120 | 50 | 45 | 40 | 35 | 35 | 30 | 25 | 25 | 20 |
| 130 | 50 | 45 | 40 | 35 | 35 | 30 | 25 | 25 | 20 |
| 140 | 50 | 45 | 40 | 40 | 35 | 30 | 30 | 25 | 20 |
| 150 | 50 | 45 | 45 | 40 | 35 | 30 | 30 | 25 | 20 |
| 160 | - | 50 | 45 | 40 | 35 | 35 | 30 | 25 | 25 |
| 170 | - | 50 | 45 | 40 | 35 | 35 | 30 | 25 | 25 |
| 180 | - | 50 | 45 | 40 | 35 | 35 | 30 | 25 | 25 |
| 190 | - | 50 | 45 | 40 | 40 | 35 | 30 | 30 | 25 |
| 200 | - | 50 | 45 | 40 | 40 | 35 | 30 | 30 | 25 |
| 210 | - | 50 | 45 | 45 | 40 | 35 | 30 | 30 | 25 |
| 220 | - | 50 | 45 | 45 | 40 | 35 | 30 | 30 | 25 |
| 230 | - | 50 | 50 | 45 | 40 | 35 | 35 | 30 | 25 |
| 240 | - | 50 | 50 | 45 | 40 | 35 | 35 | 30 | 25 |
| 250 | - | 50 | 50 | 45 | 40 | 35 | 35 | 30 | 25 |
| 260 | - | 50 | 50 | 45 | 40 | 35 | 35 | 30 | 25 |
| 270 | - | - | 50 | 45 | 40 | 40 | 35 | 30 | 25 |
| 278,9 | - | - | 50 | 45 | 40 | 40 | 35 | 30 | 25 |

"AESTUVER" fire protective board

Use type 4 – Cladding for protection of load-bearing steel members
Design variant 1 – Cladded steel beams
Fastening of the fire protective boards with staples (high amount in two rows)

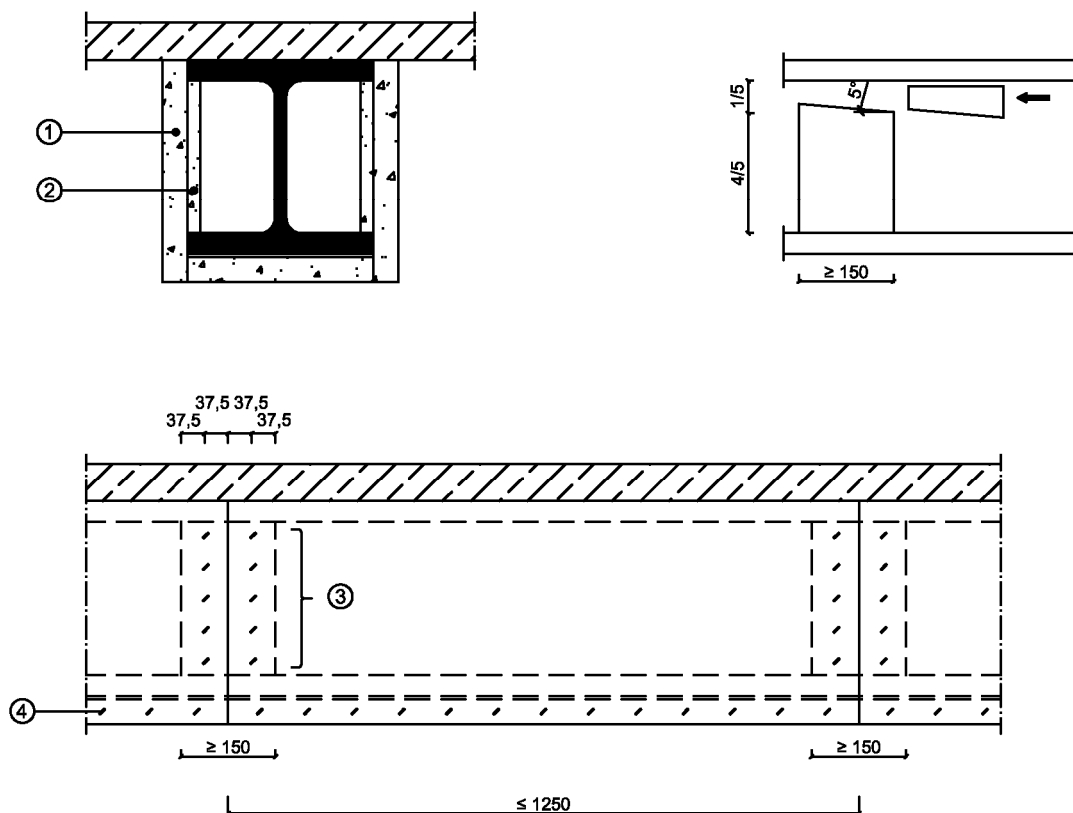
Annex C 8

| Fire resistance classification R 180 | | | | | | | | | |
|---|--------------------|--------|--------|--------|--------|--------|--------|--------|--------|
| Section factor (m ⁻¹) | Design temperature | | | | | | | | |
| | 350 °C | 400 °C | 450 °C | 500 °C | 550 °C | 600 °C | 650 °C | 700 °C | 750 °C |
| Thickness of fire protection material to maintain steel temperature below design temperature (mm) | | | | | | | | | |
| 0 | - | - | 50 | 45 | 40 | 35 | 30 | 30 | 25 |
| 61,8 | - | - | 50 | 45 | 40 | 35 | 30 | 30 | 25 |
| 70 | - | - | 50 | 45 | 40 | 40 | 35 | 30 | 30 |
| 80 | - | - | - | 50 | 45 | 40 | 35 | 35 | 30 |
| 90 | - | - | - | 50 | 45 | 45 | 40 | 35 | 35 |
| 100 | - | - | - | - | 50 | 45 | 40 | 40 | 35 |
| 110 | - | - | - | - | 50 | 45 | 45 | 40 | 35 |
| 120 | - | - | - | - | - | 50 | 45 | 40 | 40 |
| 130 | - | - | - | - | - | 50 | 45 | 45 | 40 |
| 140 | - | - | - | - | - | 50 | 50 | 45 | 40 |
| 150 | - | - | - | - | - | - | 50 | 45 | 40 |
| 160 | - | - | - | - | - | - | 50 | 45 | 45 |
| 170 | - | - | - | - | - | - | 50 | 50 | 45 |
| 180 | - | - | - | - | - | - | - | 50 | 45 |
| 190 | - | - | - | - | - | - | - | 50 | 45 |
| 200 | - | - | - | - | - | - | - | 50 | 45 |
| 210 | - | - | - | - | - | - | - | 50 | 50 |
| 220 | - | - | - | - | - | - | - | 50 | 50 |
| 230 | - | - | - | - | - | - | - | - | 50 |
| 240 | - | - | - | - | - | - | - | - | 50 |
| 250 | - | - | - | - | - | - | - | - | 50 |
| 260 | - | - | - | - | - | - | - | - | 50 |
| 270 | - | - | - | - | - | - | - | - | 50 |
| 278,9 | - | - | - | - | - | - | - | - | 50 |

"AESTUVER" fire protective board

Use type 4 – Cladding for protection of load-bearing steel members
Design variant 1 – Cladded steel beams
Fastening of the fire protective boards with staples (high amount in two rows)

Annex C 9



[dimensions in mm]

- ① AESTUVER protection board
thickness = 15-50 mm
- ② AESTUVER protection board ("nogging")
thickness = 15 mm or 20 mm
- ③ staple (vertical, one row)
length = 30-70 mm
- ④ staple (longitudinal)
length = 40-80 mm

| ① | ② | ③ | ④ |
|-----------------|-------------------|--|--|
| board thickness | nogging thickness | staples vertical | staples longitudinal |
| 15 mm | 15 mm | length: min. 30 mm width/diameter: 11.25 x 1.53 mm spacing: 50 mm, one row | 40 x 11.25 x 1.53 mm spacing: 75 mm |
| 20 mm | 20 mm | length: min. 40 mm width/diameter: 11.25 x 1.53 mm spacing: 50 mm, one row | 45 x 11.25 x 1.53 mm spacing: 75 mm |
| 25 mm | 20 mm | length: min. 45 mm width/diameter: 11.25 x 1.53 mm spacing: 50 mm, one row | 50 x 11.25 x 1.53 mm spacing: 75 mm |
| 30 mm | 20 mm | length: min. 50 mm width/diameter: 11.25 x 1.53 mm spacing: 50 mm, one row | 60 x 11.25 x 1.53 mm spacing: 75 mm |
| 40 mm | 20 mm | length: min. 60 mm width/diameter: 11.25 x 1.53 mm spacing: 50 mm, one row | 80 x 11.25 x 2.00 mm spacing: 75 mm |
| 50 mm | 20 mm | length: min. 70 mm width/diameter: 11.25 x 1.53 mm spacing: 50 mm, one row | 80 x 11.25 x 2.00 mm spacing: 75 mm |

"AESTUVER" fire protective board

Use type 4 – Cladding for protection of load-bearing steel members
Design variant 2 – Cladded steel beams
Fastening of the fire protective boards with staples (low amount in one row)

Annex C 10

| Fire resistance classification R 30 | | | | | | | | | |
|---|--------------------|--------|--------|--------|--------|--------|--------|--------|--------|
| Section factor | Design temperature | | | | | | | | |
| (m ⁻¹) | 350 °C | 400 °C | 450 °C | 500 °C | 550 °C | 600 °C | 650 °C | 700 °C | 750 °C |
| Thickness of fire protection material to maintain steel temperature below design temperature (mm) | | | | | | | | | |
| 0 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 61,8 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 70 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 80 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 90 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 100 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 110 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 120 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 130 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 140 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 150 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 160 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 170 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 180 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 190 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 200 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 210 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 220 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 230 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 240 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 250 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 260 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 270 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 278,9 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |

"AESTUVER" fire protective board

Use type 4 – Cladding for protection of load-bearing steel members
Design variant 2 – Cladded steel beams
Fastening of the fire protective boards with staples (low amount in one row)

Annex C 11

| Fire resistance classification R 60 | | | | | | | | | |
|---|--------------------|--------|--------|--------|--------|--------|--------|--------|--------|
| Section factor (m ⁻¹) | Design temperature | | | | | | | | |
| | 350 °C | 400 °C | 450 °C | 500 °C | 550 °C | 600 °C | 650 °C | 700 °C | 750 °C |
| Thickness of fire protection material to maintain steel temperature below design temperature (mm) | | | | | | | | | |
| 0 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 61,8 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 70 | 20 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 80 | 25 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 90 | 25 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 100 | 25 | 20 | 20 | 15 | 15 | 15 | 15 | 15 | 15 |
| 110 | 25 | 25 | 20 | 15 | 15 | 15 | 15 | 15 | 15 |
| 120 | 30 | 25 | 20 | 15 | 15 | 15 | 15 | 15 | 15 |
| 130 | 30 | 25 | 20 | 15 | 15 | 15 | 15 | 15 | 15 |
| 140 | 30 | 25 | 20 | 20 | 15 | 15 | 15 | 15 | 15 |
| 150 | 30 | 25 | 20 | 20 | 15 | 15 | 15 | 15 | 15 |
| 160 | 30 | 25 | 25 | 20 | 15 | 15 | 15 | 15 | 15 |
| 170 | 30 | 25 | 25 | 20 | 15 | 15 | 15 | 15 | 15 |
| 180 | 30 | 30 | 25 | 20 | 15 | 15 | 15 | 15 | 15 |
| 190 | 30 | 30 | 25 | 20 | 15 | 15 | 15 | 15 | 15 |
| 200 | 35 | 30 | 25 | 20 | 15 | 15 | 15 | 15 | 15 |
| 210 | 35 | 30 | 25 | 20 | 15 | 15 | 15 | 15 | 15 |
| 220 | 35 | 30 | 25 | 20 | 15 | 15 | 15 | 15 | 15 |
| 230 | 35 | 30 | 25 | 20 | 15 | 15 | 15 | 15 | 15 |
| 240 | 35 | 30 | 25 | 20 | 15 | 15 | 15 | 15 | 15 |
| 250 | 35 | 30 | 25 | 20 | 15 | 15 | 15 | 15 | 15 |
| 260 | 35 | 30 | 25 | 20 | 15 | 15 | 15 | 15 | 15 |
| 270 | 35 | 30 | 25 | 20 | 15 | 15 | 15 | 15 | 15 |
| 278,9 | 35 | 30 | 25 | 20 | 15 | 15 | 15 | 15 | 15 |

"AESTUVER" fire protective board

Use type 4 – Cladding for protection of load-bearing steel members
Design variant 2 – Cladded steel beams
Fastening of the fire protective boards with staples (low amount in one row)

Annex C 12

| Fire resistance classification R 90 | | | | | | | | | |
|---|--------------------|--------|--------|--------|--------|--------|--------|--------|--------|
| Section factor (m ⁻¹) | Design temperature | | | | | | | | |
| | 350 °C | 400 °C | 450 °C | 500 °C | 550 °C | 600 °C | 650 °C | 700 °C | 750 °C |
| Thickness of fire protection material to maintain steel temperature below design temperature (mm) | | | | | | | | | |
| 0 | 30 | 30 | 25 | 20 | 20 | 15 | 15 | 15 | 15 |
| 61,8 | 30 | 30 | 25 | 20 | 20 | 15 | 15 | 15 | 15 |
| 70 | 35 | 30 | 25 | 20 | 20 | 15 | 15 | 15 | 15 |
| 80 | 35 | 30 | 30 | 25 | 20 | 20 | 15 | 15 | 15 |
| 90 | 40 | 35 | 30 | 25 | 20 | 20 | 15 | 15 | 15 |
| 100 | 40 | 35 | 30 | 25 | 25 | 20 | 15 | 15 | 15 |
| 110 | 40 | 35 | 30 | 30 | 25 | 20 | 15 | 15 | 15 |
| 120 | 45 | 40 | 35 | 30 | 25 | 20 | 20 | 15 | 15 |
| 130 | 45 | 40 | 35 | 30 | 25 | 20 | 20 | 15 | 15 |
| 140 | 45 | 40 | 35 | 30 | 25 | 25 | 20 | 15 | 15 |
| 150 | 45 | 40 | 35 | 30 | 30 | 25 | 20 | 15 | 15 |
| 160 | 45 | 40 | 35 | 30 | 30 | 25 | 20 | 15 | 15 |
| 170 | 45 | 40 | 35 | 35 | 30 | 25 | 20 | 15 | 15 |
| 180 | 45 | 40 | 40 | 35 | 30 | 25 | 20 | 15 | 15 |
| 190 | 45 | 45 | 40 | 35 | 30 | 25 | 20 | 20 | 15 |
| 200 | 50 | 45 | 40 | 35 | 30 | 25 | 20 | 20 | 15 |
| 210 | 50 | 45 | 40 | 35 | 30 | 25 | 20 | 20 | 15 |
| 220 | 50 | 45 | 40 | 35 | 30 | 25 | 25 | 20 | 15 |
| 230 | 50 | 45 | 40 | 35 | 30 | 25 | 25 | 20 | 15 |
| 240 | 50 | 45 | 40 | 35 | 30 | 30 | 25 | 20 | 15 |
| 250 | 50 | 45 | 40 | 35 | 30 | 30 | 25 | 20 | 15 |
| 260 | 50 | 45 | 40 | 35 | 35 | 30 | 25 | 20 | 15 |
| 270 | 50 | 45 | 40 | 35 | 35 | 30 | 25 | 20 | 15 |
| 278,9 | 50 | 45 | 40 | 40 | 35 | 30 | 25 | 20 | 15 |

"AESTUVER" fire protective board

Use type 4 – Cladding for protection of load-bearing steel members
Design variant 2 – Cladded steel beams
Fastening of the fire protective boards with staples (low amount in one row)

Annex C 13

Fire resistance classification R 120

| Section factor (m ⁻¹) | Design temperature | | | | | | | | |
|--------------------------------------|---|--------|--------|--------|--------|--------|--------|--------|--------|
| | 350 °C | 400 °C | 450 °C | 500 °C | 550 °C | 600 °C | 650 °C | 700 °C | 750 °C |
| | Thickness of fire protection material to maintain steel temperature below design temperature (mm) | | | | | | | | |
| 0 | 45 | 40 | 35 | 30 | 25 | 25 | 20 | 20 | 15 |
| 61,8 | 45 | 40 | 35 | 30 | 25 | 25 | 20 | 20 | 15 |
| 70 | 50 | 40 | 35 | 35 | 30 | 25 | 25 | 20 | 20 |
| 80 | 50 | 45 | 40 | 35 | 30 | 30 | 25 | 20 | 20 |
| 90 | - | 45 | 40 | 35 | 35 | 30 | 25 | 25 | 20 |
| 100 | - | 50 | 45 | 40 | 35 | 30 | 25 | 25 | 20 |
| 110 | - | 50 | 45 | 40 | 35 | 35 | 30 | 25 | 20 |
| 120 | - | 50 | 45 | 40 | 40 | 35 | 30 | 25 | 25 |
| 130 | - | - | 50 | 45 | 40 | 35 | 30 | 25 | 25 |
| 140 | - | - | 50 | 45 | 40 | 35 | 30 | 30 | 25 |
| 150 | - | - | 50 | 45 | 40 | 35 | 35 | 30 | 25 |
| 160 | - | - | 50 | 45 | 40 | 40 | 35 | 30 | 25 |
| 170 | - | - | 50 | 50 | 45 | 40 | 35 | 30 | 25 |
| 180 | - | - | - | 50 | 45 | 40 | 35 | 30 | 25 |
| 190 | - | - | - | 50 | 45 | 40 | 35 | 30 | 30 |
| 200 | - | - | - | 50 | 45 | 40 | 35 | 35 | 30 |
| 210 | - | - | - | 50 | 45 | 40 | 40 | 35 | 30 |
| 220 | - | - | - | 50 | 45 | 45 | 40 | 35 | 30 |
| 230 | - | - | - | 50 | 45 | 45 | 40 | 35 | 30 |
| 240 | - | - | - | 50 | 50 | 45 | 40 | 35 | 30 |
| 250 | - | - | - | - | 50 | 45 | 40 | 35 | 30 |
| 260 | - | - | - | - | 50 | 45 | 40 | 35 | 30 |
| 270 | - | - | - | - | 50 | 45 | 40 | 35 | 30 |
| 278,9 | - | - | - | - | 50 | 45 | 40 | 35 | 30 |

"AESTUVER" fire protective board

Use type 4 – Cladding for protection of load-bearing steel members
Design variant 2 – Cladded steel beams
Fastening of the fire protective boards with staples (low amount in one row)

Annex C 14

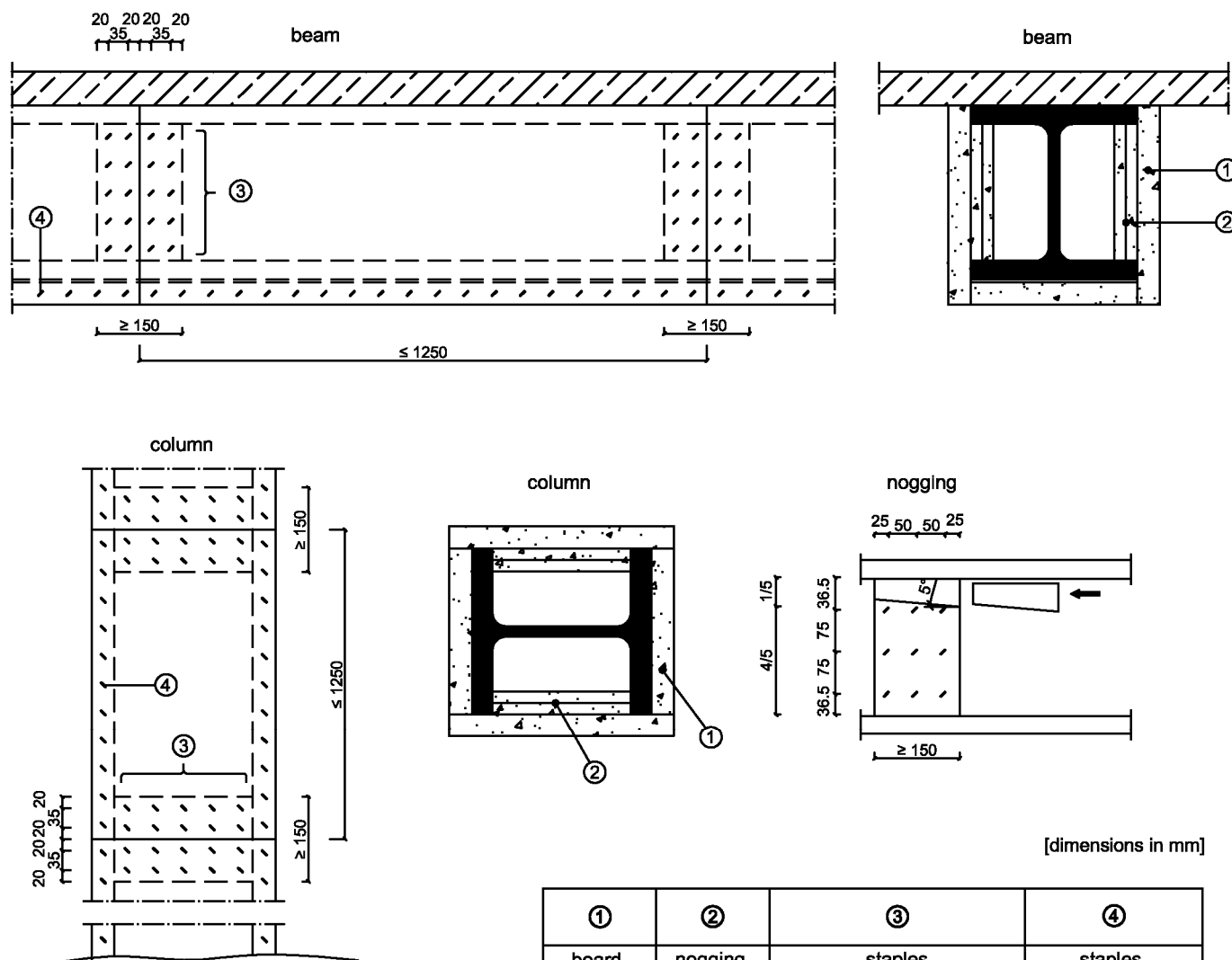
Fire resistance classification R 150

| Section factor (m ⁻¹) | Design temperature | | | | | | | | |
|--------------------------------------|---|--------|--------|--------|--------|--------|--------|--------|--------|
| | 350 °C | 400 °C | 450 °C | 500 °C | 550 °C | 600 °C | 650 °C | 700 °C | 750 °C |
| | Thickness of fire protection material to maintain steel temperature below design temperature (mm) | | | | | | | | |
| 0 | - | 50 | 45 | 40 | 35 | 35 | 30 | 25 | 25 |
| 61,8 | - | 50 | 45 | 40 | 35 | 35 | 30 | 25 | 25 |
| 70 | - | - | 50 | 45 | 40 | 35 | 30 | 30 | 25 |
| 80 | - | - | 50 | 45 | 40 | 40 | 35 | 30 | 30 |
| 90 | - | - | - | 50 | 45 | 40 | 35 | 35 | 30 |
| 100 | - | - | - | 50 | 45 | 45 | 40 | 35 | 30 |
| 110 | - | - | - | - | 50 | 45 | 40 | 35 | 35 |
| 120 | - | - | - | - | 50 | 45 | 40 | 40 | 35 |
| 130 | - | - | - | - | - | 50 | 45 | 40 | 35 |
| 140 | - | - | - | - | - | 50 | 45 | 40 | 35 |
| 150 | - | - | - | - | - | 50 | 45 | 40 | 40 |
| 160 | - | - | - | - | - | 50 | 50 | 45 | 40 |
| 170 | - | - | - | - | - | - | 50 | 45 | 40 |
| 180 | - | - | - | - | - | - | 50 | 45 | 40 |
| 190 | - | - | - | - | - | - | 50 | 45 | 45 |
| 200 | - | - | - | - | - | - | 50 | 50 | 45 |
| 210 | - | - | - | - | - | - | - | 50 | 45 |
| 220 | - | - | - | - | - | - | - | 50 | 45 |
| 230 | - | - | - | - | - | - | - | 50 | 45 |
| 240 | - | - | - | - | - | - | - | 50 | 45 |
| 250 | - | - | - | - | - | - | - | 50 | 50 |
| 260 | - | - | - | - | - | - | - | - | 50 |
| 270 | - | - | - | - | - | - | - | - | 50 |
| 278,9 | - | - | - | - | - | - | - | - | 50 |

"AESTUVER" fire protective board

Use type 4 – Cladding for protection of load-bearing steel members
Design variant 2 – Cladded steel beams
Fastening of the fire protective boards with staples (low amount in one row)

Annex C 15



- ① AESTUVER protection board
thickness = 15-50 mm
- ② AESTUVER protection board ("nogging")
thickness = 15 mm or 20 mm
- ③ staple (vertical, two rows)
length = 40-80 mm
- ④ staple (longitudinal)
length = 40-80 mm

| ① | ② | ③ | ④ |
|--------------------|----------------------|---|---|
| board thickness | nogging thickness | staples vertical | staples longitudinal |
| 15 mm | 2x 15 mm | length: min. 40 mm width/diameter: 11.25 x 1.53 mm spacing: 50 mm, two rows | 40 x 11.25 x 1.53 mm spacing: 100 mm |
| 20 mm | 2x 20 mm | length: min. 45 mm width/diameter: 11.25 x 1.53 mm spacing: 50 mm, two rows | 45 x 11.25 x 1.53 mm spacing: 50 mm |
| 25 mm | 2x 20 mm | length: min. 50 mm width/diameter: 11.25 x 1.53 mm spacing: 50 mm, two rows | 50 x 11.25 x 1.53 mm spacing: 50 mm |
| 30 mm | 2x 20 mm | length: min. 60 mm width/diameter: 11.25 x 1.53 mm spacing: 50 mm, two rows | 60 x 11.25 x 1.53 mm spacing: 50 mm |
| 40 mm | 2x 20 mm | length: min. 70 mm width/diameter: 11.25 x 1.53 mm spacing: 50 mm, two rows | 80 x 11.25 x 2.00 mm spacing: 50 mm |
| 50 mm | 2x 20 mm | length: min. 80 mm width/diameter: 11.25 x 2.00 mm spacing: 50 mm, two rows | 80 x 11.25 x 2.00 mm spacing: 50 mm |

"AESTUVER" fire protective board

Use type 4 – Cladding for protection of load-bearing steel members
Design variant 3 – Cladded steel beams and columns
Fastening of the fire protective boards with staples (high amount in two rows)

Annex C 16

| Fire resistance classification R 30 | | | | | | | | | |
|---|--------------------|--------|--------|--------|--------|--------|--------|--------|--------|
| Section factor (m ⁻¹) | Design temperature | | | | | | | | |
| | 350 °C | 400 °C | 450 °C | 500 °C | 550 °C | 600 °C | 650 °C | 700 °C | 750 °C |
| Thickness of fire protection material to maintain steel temperature below design temperature (mm) | | | | | | | | | |
| 0 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 45,9 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 50 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 60 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 70 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 80 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 90 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 100 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 110 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 120 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 130 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 140 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 150 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 160 | 20 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 170 | 20 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 180 | 20 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 190 | 20 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 200 | 20 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 210 | 20 | 20 | 20 | 15 | 15 | 15 | 15 | 15 | 15 |
| 220 | 20 | 20 | 20 | 15 | 15 | 15 | 15 | 15 | 15 |
| 230 | 25 | 20 | 20 | 15 | 15 | 15 | 15 | 15 | 15 |
| 240 | 25 | 20 | 20 | 15 | 15 | 15 | 15 | 15 | 15 |
| 250 | 25 | 20 | 20 | 15 | 15 | 15 | 15 | 15 | 15 |
| 260 | 25 | 20 | 20 | 15 | 15 | 15 | 15 | 15 | 15 |
| 270 | 25 | 20 | 20 | 15 | 15 | 15 | 15 | 15 | 15 |
| 280 | 25 | 20 | 20 | 15 | 15 | 15 | 15 | 15 | 15 |
| 290 | 25 | 20 | 20 | 20 | 15 | 15 | 15 | 15 | 15 |
| 300 | 25 | 20 | 20 | 20 | 15 | 15 | 15 | 15 | 15 |
| 310 | 25 | 20 | 20 | 20 | 15 | 15 | 15 | 15 | 15 |
| 320 | 25 | 20 | 20 | 20 | 15 | 15 | 15 | 15 | 15 |
| 330 | 25 | 20 | 20 | 20 | 15 | 15 | 15 | 15 | 15 |
| 340 | 25 | 20 | 20 | 20 | 15 | 15 | 15 | 15 | 15 |
| 350 | 25 | 20 | 20 | 20 | 15 | 15 | 15 | 15 | 15 |
| 360 | 25 | 25 | 20 | 20 | 15 | 15 | 15 | 15 | 15 |
| 370 | 25 | 25 | 20 | 20 | 15 | 15 | 15 | 15 | 15 |
| 380,6 | 25 | 25 | 20 | 20 | 15 | 15 | 15 | 15 | 15 |

"AESTUVER" fire protective board

Use type 4 – Cladding for protection of load-bearing steel members
Design variant 3 – Cladded steel beams and columns
Fastening of the fire protective boards with staples (high amount in two rows)

Annex C 17

| Fire resistance classification R 60 | | | | | | | | | |
|---|--------------------|--------|--------|--------|--------|--------|--------|--------|--------|
| Section factor (m ⁻¹) | Design temperature | | | | | | | | |
| | 350 °C | 400 °C | 450 °C | 500 °C | 550 °C | 600 °C | 650 °C | 700 °C | 750 °C |
| Thickness of fire protection material to maintain steel temperature below design temperature (mm) | | | | | | | | | |
| 0 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 45,9 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 50 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 60 | 25 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 70 | 25 | 20 | 20 | 15 | 15 | 15 | 15 | 15 | 15 |
| 80 | 25 | 25 | 20 | 15 | 15 | 15 | 15 | 15 | 15 |
| 90 | 30 | 25 | 20 | 20 | 15 | 15 | 15 | 15 | 15 |
| 100 | 30 | 25 | 25 | 20 | 15 | 15 | 15 | 15 | 15 |
| 110 | 30 | 25 | 25 | 20 | 20 | 15 | 15 | 15 | 15 |
| 120 | 30 | 30 | 25 | 20 | 20 | 15 | 15 | 15 | 15 |
| 130 | 35 | 30 | 25 | 25 | 20 | 20 | 15 | 15 | 15 |
| 140 | 35 | 30 | 25 | 25 | 20 | 20 | 15 | 15 | 15 |
| 150 | 35 | 30 | 30 | 25 | 25 | 20 | 20 | 15 | 15 |
| 160 | 35 | 30 | 30 | 25 | 25 | 20 | 20 | 15 | 15 |
| 170 | 35 | 30 | 30 | 25 | 25 | 20 | 20 | 20 | 15 |
| 180 | 35 | 35 | 30 | 25 | 25 | 25 | 20 | 20 | 15 |
| 190 | 35 | 35 | 30 | 30 | 25 | 25 | 20 | 20 | 15 |
| 200 | 35 | 35 | 30 | 30 | 25 | 25 | 20 | 20 | 20 |
| 210 | 40 | 35 | 30 | 30 | 25 | 25 | 20 | 20 | 20 |
| 220 | 40 | 35 | 30 | 30 | 25 | 25 | 25 | 20 | 20 |
| 230 | 40 | 35 | 30 | 30 | 30 | 25 | 25 | 20 | 20 |
| 240 | 40 | 35 | 35 | 30 | 30 | 25 | 25 | 20 | 20 |
| 250 | 40 | 35 | 35 | 30 | 30 | 25 | 25 | 20 | 20 |
| 260 | 40 | 35 | 35 | 30 | 30 | 25 | 25 | 25 | 20 |
| 270 | 40 | 35 | 35 | 30 | 30 | 25 | 25 | 25 | 20 |
| 280 | 40 | 35 | 35 | 30 | 30 | 25 | 25 | 25 | 20 |
| 290 | 40 | 35 | 35 | 30 | 30 | 30 | 25 | 25 | 20 |
| 300 | 40 | 35 | 35 | 30 | 30 | 30 | 25 | 25 | 20 |
| 310 | 40 | 40 | 35 | 35 | 30 | 30 | 25 | 25 | 25 |
| 320 | 40 | 40 | 35 | 35 | 30 | 30 | 25 | 25 | 25 |
| 330 | 40 | 40 | 35 | 35 | 30 | 30 | 25 | 25 | 25 |
| 340 | 40 | 40 | 35 | 35 | 30 | 30 | 25 | 25 | 25 |
| 350 | 40 | 40 | 35 | 35 | 30 | 30 | 25 | 25 | 25 |
| 360 | 40 | 40 | 35 | 35 | 30 | 30 | 30 | 25 | 25 |
| 370 | 40 | 40 | 35 | 35 | 30 | 30 | 30 | 25 | 25 |
| 380,6 | 40 | 40 | 35 | 35 | 30 | 30 | 30 | 25 | 25 |

"AESTUVER" fire protective board

Use type 4 – Cladding for protection of load-bearing steel members
Design variant 3 – Cladded steel beams and columns
Fastening of the fire protective boards with staples (high amount in two rows)

Annex C 18

| Fire resistance classification R 90 | | | | | | | | | |
|---|--------------------|--------|--------|--------|--------|--------|--------|--------|--------|
| Section factor (m ⁻¹) | Design temperature | | | | | | | | |
| | 350 °C | 400 °C | 450 °C | 500 °C | 550 °C | 600 °C | 650 °C | 700 °C | 750 °C |
| Thickness of fire protection material to maintain steel temperature below design temperature (mm) | | | | | | | | | |
| 0 | 30 | 25 | 20 | 15 | 15 | 15 | 15 | 15 | 15 |
| 45,9 | 30 | 25 | 20 | 15 | 15 | 15 | 15 | 15 | 15 |
| 50 | 30 | 25 | 20 | 15 | 15 | 15 | 15 | 15 | 15 |
| 60 | 35 | 30 | 25 | 20 | 20 | 15 | 15 | 15 | 15 |
| 70 | 35 | 30 | 30 | 25 | 20 | 20 | 15 | 15 | 15 |
| 80 | 40 | 35 | 30 | 25 | 25 | 20 | 20 | 15 | 15 |
| 90 | 40 | 35 | 35 | 30 | 25 | 25 | 20 | 20 | 15 |
| 100 | 45 | 40 | 35 | 30 | 30 | 25 | 20 | 20 | 15 |
| 110 | 45 | 40 | 35 | 35 | 30 | 25 | 25 | 20 | 20 |
| 120 | 45 | 40 | 40 | 35 | 30 | 30 | 25 | 25 | 20 |
| 130 | 50 | 45 | 40 | 35 | 30 | 30 | 25 | 25 | 20 |
| 140 | 50 | 45 | 40 | 35 | 35 | 30 | 30 | 25 | 25 |
| 150 | 50 | 45 | 40 | 40 | 35 | 30 | 30 | 25 | 25 |
| 160 | 50 | 45 | 40 | 40 | 35 | 35 | 30 | 30 | 25 |
| 170 | 50 | 45 | 45 | 40 | 35 | 35 | 30 | 30 | 25 |
| 180 | 50 | 50 | 45 | 40 | 40 | 35 | 30 | 30 | 25 |
| 190 | - | 50 | 45 | 40 | 40 | 35 | 35 | 30 | 30 |
| 200 | - | 50 | 45 | 40 | 40 | 35 | 35 | 30 | 30 |
| 210 | - | 50 | 45 | 45 | 40 | 35 | 35 | 30 | 30 |
| 220 | - | 50 | 45 | 45 | 40 | 40 | 35 | 35 | 30 |
| 230 | - | 50 | 45 | 45 | 40 | 40 | 35 | 35 | 30 |
| 240 | - | 50 | 50 | 45 | 40 | 40 | 35 | 35 | 30 |
| 250 | - | 50 | 50 | 45 | 40 | 40 | 35 | 35 | 30 |
| 260 | - | 50 | 50 | 45 | 45 | 40 | 35 | 35 | 35 |
| 270 | - | - | 50 | 45 | 45 | 40 | 40 | 35 | 35 |
| 280 | - | - | 50 | 45 | 45 | 40 | 40 | 35 | 35 |
| 290 | - | - | 50 | 45 | 45 | 40 | 40 | 35 | 35 |
| 300 | - | - | 50 | 45 | 45 | 40 | 40 | 35 | 35 |
| 310 | - | - | 50 | 50 | 45 | 40 | 40 | 35 | 35 |
| 320 | - | - | 50 | 50 | 45 | 45 | 40 | 40 | 35 |
| 330 | - | - | 50 | 50 | 45 | 45 | 40 | 40 | 35 |
| 340 | - | - | 50 | 50 | 45 | 45 | 40 | 40 | 35 |
| 350 | - | - | 50 | 50 | 45 | 45 | 40 | 40 | 35 |
| 360 | - | - | 50 | 50 | 45 | 45 | 40 | 40 | 35 |
| 370 | - | - | 50 | 50 | 45 | 45 | 40 | 40 | 35 |
| 380,6 | - | - | - | 50 | 45 | 45 | 40 | 40 | 40 |

"AESTUVER" fire protective board

Use type 4 – Cladding for protection of load-bearing steel members
Design variant 3 – Cladded steel beams and columns
Fastening of the fire protective boards with staples (high amount in two rows)

Annex C 19

Fire resistance classification R 120

| Section factor (m ⁻¹) | Design temperature | | | | | | | | |
|--------------------------------------|---|--------|--------|--------|--------|--------|--------|--------|--------|
| | 350 °C | 400 °C | 450 °C | 500 °C | 550 °C | 600 °C | 650 °C | 700 °C | 750 °C |
| | Thickness of fire protection material to maintain steel temperature below design temperature (mm) | | | | | | | | |
| 0 | 40 | 35 | 30 | 25 | 20 | 15 | 15 | 15 | 15 |
| 45,9 | 40 | 35 | 30 | 25 | 20 | 15 | 15 | 15 | 15 |
| 50 | 40 | 35 | 30 | 25 | 20 | 20 | 15 | 15 | 15 |
| 60 | 45 | 40 | 35 | 30 | 25 | 25 | 20 | 15 | 15 |
| 70 | 50 | 45 | 40 | 35 | 30 | 25 | 25 | 20 | 20 |
| 80 | - | 45 | 40 | 35 | 35 | 30 | 25 | 25 | 20 |
| 90 | - | 50 | 45 | 40 | 35 | 30 | 30 | 25 | 25 |
| 100 | - | 50 | 45 | 40 | 40 | 35 | 30 | 30 | 25 |
| 110 | - | - | 50 | 45 | 40 | 35 | 35 | 30 | 30 |
| 120 | - | - | 50 | 45 | 40 | 40 | 35 | 35 | 30 |
| 130 | - | - | 50 | 50 | 45 | 40 | 35 | 35 | 30 |
| 140 | - | - | - | 50 | 45 | 40 | 40 | 35 | 35 |
| 150 | - | - | - | 50 | 45 | 45 | 40 | 35 | 35 |
| 160 | - | - | - | 50 | 50 | 45 | 40 | 40 | 35 |
| 170 | - | - | - | - | 50 | 45 | 45 | 40 | 35 |
| 180 | - | - | - | - | 50 | 45 | 45 | 40 | 40 |
| 190 | - | - | - | - | 50 | 50 | 45 | 40 | 40 |
| 200 | - | - | - | - | - | 50 | 45 | 45 | 40 |
| 210 | - | - | - | - | - | 50 | 45 | 45 | 40 |
| 220 | - | - | - | - | - | 50 | 50 | 45 | 40 |
| 230 | - | - | - | - | - | 50 | 50 | 45 | 45 |
| 240 | - | - | - | - | - | 50 | 50 | 45 | 45 |
| 250 | - | - | - | - | - | - | 50 | 45 | 45 |
| 260 | - | - | - | - | - | - | 50 | 50 | 45 |
| 270 | - | - | - | - | - | - | 50 | 50 | 45 |
| 280 | - | - | - | - | - | - | 50 | 50 | 45 |
| 290 | - | - | - | - | - | - | 50 | 50 | 45 |
| 300 | - | - | - | - | - | - | - | 50 | 50 |
| 310 | - | - | - | - | - | - | - | 50 | 50 |
| 320 | - | - | - | - | - | - | - | 50 | 50 |
| 330 | - | - | - | - | - | - | - | 50 | 50 |
| 340 | - | - | - | - | - | - | - | 50 | 50 |
| 350 | - | - | - | - | - | - | - | 50 | 50 |
| 360 | - | - | - | - | - | - | - | - | 50 |
| 370 | - | - | - | - | - | - | - | - | 50 |
| 380,6 | - | - | - | - | - | - | - | - | 50 |

"AESTUVER" fire protective board

Use type 4 – Cladding for protection of load-bearing steel members
Design variant 3 – Cladded steel beams and columns
Fastening of the fire protective boards with staples (high amount in two rows)

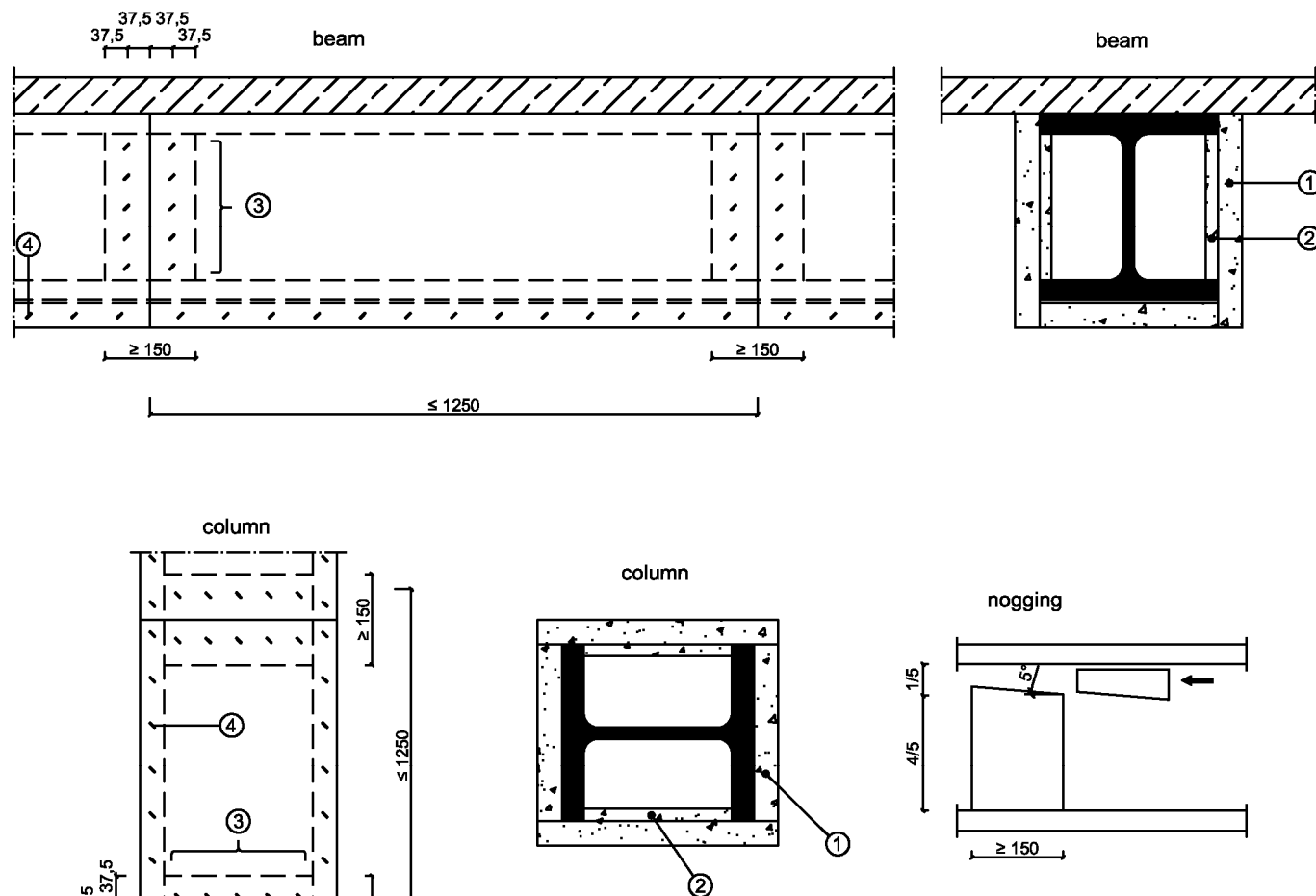
Annex C 20

| Fire resistance classification R 180 | | | | | | | | | |
|---|--------------------|--------|--------|--------|--------|--------|--------|--------|--------|
| Section factor (m ⁻¹) | Design temperature | | | | | | | | |
| | 350 °C | 400 °C | 450 °C | 500 °C | 550 °C | 600 °C | 650 °C | 700 °C | 750 °C |
| Thickness of fire protection material to maintain steel temperature below design temperature (mm) | | | | | | | | | |
| 0 | - | 50 | 45 | 40 | 35 | 30 | 25 | 25 | 20 |
| 45,9 | - | 50 | 45 | 40 | 35 | 30 | 25 | 25 | 20 |
| 50 | - | - | 50 | 40 | 35 | 35 | 30 | 25 | 25 |
| 60 | - | - | - | 50 | 45 | 40 | 35 | 30 | 30 |
| 70 | - | - | - | - | 50 | 45 | 40 | 35 | 35 |
| 80 | - | - | - | - | - | 50 | 45 | 40 | 35 |
| 90 | - | - | - | - | - | 50 | 50 | 45 | 40 |
| 100 | - | - | - | - | - | - | 50 | 45 | 45 |
| 110 | - | - | - | - | - | - | - | 50 | 45 |
| 120 | - | - | - | - | - | - | - | - | 50 |
| 130 | - | - | - | - | - | - | - | - | 50 |
| 140 | - | - | - | - | - | - | - | - | - |
| 150 | - | - | - | - | - | - | - | - | - |
| 160 | - | - | - | - | - | - | - | - | - |
| 170 | - | - | - | - | - | - | - | - | - |
| 180 | - | - | - | - | - | - | - | - | - |
| 190 | - | - | - | - | - | - | - | - | - |
| 200 | - | - | - | - | - | - | - | - | - |
| 210 | - | - | - | - | - | - | - | - | - |
| 220 | - | - | - | - | - | - | - | - | - |
| 230 | - | - | - | - | - | - | - | - | - |
| 240 | - | - | - | - | - | - | - | - | - |
| 250 | - | - | - | - | - | - | - | - | - |
| 260 | - | - | - | - | - | - | - | - | - |
| 270 | - | - | - | - | - | - | - | - | - |
| 280 | - | - | - | - | - | - | - | - | - |
| 290 | - | - | - | - | - | - | - | - | - |
| 300 | - | - | - | - | - | - | - | - | - |
| 310 | - | - | - | - | - | - | - | - | - |
| 320 | - | - | - | - | - | - | - | - | - |
| 330 | - | - | - | - | - | - | - | - | - |
| 340 | - | - | - | - | - | - | - | - | - |
| 350 | - | - | - | - | - | - | - | - | - |
| 360 | - | - | - | - | - | - | - | - | - |
| 370 | - | - | - | - | - | - | - | - | - |
| 380,6 | - | - | - | - | - | - | - | - | - |

"AESTUVER" fire protective board

Use type 4 – Cladding for protection of load-bearing steel members
Design variant 3 – Cladded steel beams
Fastening of the fire protective boards with staples (high amount in two rows)

Annex C 21



[dimensions in mm]

- ① AESTUVER protection board thickness = 15-50 mm
- ② AESTUVER protection board ("nogging") thickness = 15 mm or 20 mm
- ③ staple (vertical, one row) length = 30-70 mm
- ④ staple (longitudinal) length = 40-80 mm

| ① | ② | ③ | ④ |
|-----------------|-------------------|--|--|
| board thickness | nogging thickness | staples vertical | staples longitudinal |
| 15 mm | 15 mm | length: min. 30 mm width/diameter: 11.25 x 1.53 mm spacing: 50 mm, one row | 40 x 11.25 x 1.53 mm spacing: 75 mm |
| 20 mm | 20 mm | length: min. 40 mm width/diameter: 11.25 x 1.53 mm spacing: 50 mm, one row | 45 x 11.25 x 1.53 mm spacing: 75 mm |
| 25 mm | 20 mm | length: min. 45 mm width/diameter: 11.25 x 1.53 mm spacing: 50 mm, one row | 50 x 11.25 x 1.53 mm spacing: 75 mm |
| 30 mm | 20 mm | length: min. 50 mm width/diameter: 11.25 x 1.53 mm spacing: 50 mm, one row | 60 x 11.25 x 1.53 mm spacing: 75 mm |
| 40 mm | 20 mm | length: min. 60 mm width/diameter: 11.25 x 1.53 mm spacing: 50 mm, one row | 80 x 11.25 x 2.00 mm spacing: 75 mm |
| 50 mm | 20 mm | length: min. 70 mm width/diameter: 11.25 x 1.53 mm spacing: 50 mm, one row | 80 x 11.25 x 2.00 mm spacing: 75 mm |

"AESTUVER" fire protective board

Use type 4 – Cladding for protection of load-bearing steel members
Design variant 4 – Cladded steel beams and columns
Fastening of the fire protective boards with staples (low amount in one row)

Annex C 22

Fire resistance classification R 30

| Section factor (m ⁻¹) | Design temperature | | | | | | | | |
|--------------------------------------|---|--------|--------|--------|--------|--------|--------|--------|--------|
| | 350 °C | 400 °C | 450 °C | 500 °C | 550 °C | 600 °C | 650 °C | 700 °C | 750 °C |
| | Thickness of fire protection material to maintain steel temperature below design temperature (mm) | | | | | | | | |
| 0 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 45,9 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 50 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 60 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 70 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 80 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 90 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 100 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 110 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 120 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 130 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 140 | 20 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 150 | 20 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 160 | 20 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 170 | 20 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 180 | 25 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 190 | 25 | 20 | 20 | 15 | 15 | 15 | 15 | 15 | 15 |
| 200 | 25 | 20 | 20 | 15 | 15 | 15 | 15 | 15 | 15 |
| 210 | 25 | 20 | 20 | 15 | 15 | 15 | 15 | 15 | 15 |
| 220 | 25 | 20 | 20 | 15 | 15 | 15 | 15 | 15 | 15 |
| 230 | 25 | 20 | 20 | 15 | 15 | 15 | 15 | 15 | 15 |
| 240 | 25 | 20 | 20 | 15 | 15 | 15 | 15 | 15 | 15 |
| 250 | 25 | 20 | 20 | 20 | 15 | 15 | 15 | 15 | 15 |
| 260 | 25 | 20 | 20 | 20 | 15 | 15 | 15 | 15 | 15 |
| 270 | 25 | 25 | 20 | 20 | 15 | 15 | 15 | 15 | 15 |
| 280 | 25 | 25 | 20 | 20 | 15 | 15 | 15 | 15 | 15 |
| 290 | 25 | 25 | 20 | 20 | 15 | 15 | 15 | 15 | 15 |
| 300 | 25 | 25 | 20 | 20 | 15 | 15 | 15 | 15 | 15 |
| 310 | 25 | 25 | 20 | 20 | 15 | 15 | 15 | 15 | 15 |
| 320 | 25 | 25 | 20 | 20 | 15 | 15 | 15 | 15 | 15 |
| 330 | 25 | 25 | 20 | 20 | 20 | 15 | 15 | 15 | 15 |
| 340 | 25 | 25 | 20 | 20 | 20 | 15 | 15 | 15 | 15 |
| 350 | 25 | 25 | 20 | 20 | 20 | 15 | 15 | 15 | 15 |
| 360 | 25 | 25 | 20 | 20 | 20 | 15 | 15 | 15 | 15 |
| 370 | 25 | 25 | 20 | 20 | 20 | 15 | 15 | 15 | 15 |
| 380,6 | 25 | 25 | 20 | 20 | 20 | 15 | 15 | 15 | 15 |

"AESTUVER" fire protective board

Use type 4 – Cladding for protection of load-bearing steel members
Design variant 4 – Cladded steel beams and columns
Fastening of the fire protective boards with staples (low amount in one row)

Annex C 23

Fire resistance classification R 60

| Section factor (m ⁻¹) | Design temperature | | | | | | | | |
|--------------------------------------|---|--------|--------|--------|--------|--------|--------|--------|--------|
| | 350 °C | 400 °C | 450 °C | 500 °C | 550 °C | 600 °C | 650 °C | 700 °C | 750 °C |
| | Thickness of fire protection material to maintain steel temperature below design temperature (mm) | | | | | | | | |
| 0 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 45,9 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 50 | 20 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 60 | 25 | 20 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| 70 | 30 | 25 | 20 | 15 | 15 | 15 | 15 | 15 | 15 |
| 80 | 30 | 25 | 20 | 20 | 15 | 15 | 15 | 15 | 15 |
| 90 | 30 | 30 | 25 | 20 | 15 | 15 | 15 | 15 | 15 |
| 100 | 35 | 30 | 25 | 20 | 20 | 15 | 15 | 15 | 15 |
| 110 | 35 | 30 | 25 | 25 | 20 | 20 | 15 | 15 | 15 |
| 120 | 35 | 30 | 30 | 25 | 20 | 20 | 15 | 15 | 15 |
| 130 | 35 | 35 | 30 | 25 | 25 | 20 | 20 | 15 | 15 |
| 140 | 40 | 35 | 30 | 25 | 25 | 20 | 20 | 15 | 15 |
| 150 | 40 | 35 | 30 | 30 | 25 | 25 | 20 | 20 | 15 |
| 160 | 40 | 35 | 30 | 30 | 25 | 25 | 20 | 20 | 15 |
| 170 | 40 | 35 | 35 | 30 | 25 | 25 | 20 | 20 | 20 |
| 180 | 40 | 35 | 35 | 30 | 30 | 25 | 25 | 20 | 20 |
| 190 | 40 | 40 | 35 | 30 | 30 | 25 | 25 | 20 | 20 |
| 200 | 40 | 40 | 35 | 30 | 30 | 25 | 25 | 20 | 20 |
| 210 | 45 | 40 | 35 | 35 | 30 | 25 | 25 | 25 | 20 |
| 220 | 45 | 40 | 35 | 35 | 30 | 30 | 25 | 25 | 20 |
| 230 | 45 | 40 | 35 | 35 | 30 | 30 | 25 | 25 | 20 |
| 240 | 45 | 40 | 35 | 35 | 30 | 30 | 25 | 25 | 20 |
| 250 | 45 | 40 | 40 | 35 | 30 | 30 | 25 | 25 | 25 |
| 260 | 45 | 40 | 40 | 35 | 30 | 30 | 30 | 25 | 25 |
| 270 | 45 | 40 | 40 | 35 | 35 | 30 | 30 | 25 | 25 |
| 280 | 45 | 40 | 40 | 35 | 35 | 30 | 30 | 25 | 25 |
| 290 | 45 | 40 | 40 | 35 | 35 | 30 | 30 | 25 | 25 |
| 300 | 45 | 45 | 40 | 35 | 35 | 30 | 30 | 25 | 25 |
| 310 | 45 | 45 | 40 | 35 | 35 | 30 | 30 | 25 | 25 |
| 320 | 45 | 45 | 40 | 35 | 35 | 30 | 30 | 30 | 25 |
| 330 | 45 | 45 | 40 | 35 | 35 | 30 | 30 | 30 | 25 |
| 340 | 45 | 45 | 40 | 40 | 35 | 35 | 30 | 30 | 25 |
| 350 | 45 | 45 | 40 | 40 | 35 | 35 | 30 | 30 | 25 |
| 360 | 45 | 45 | 40 | 40 | 35 | 35 | 30 | 30 | 25 |
| 370 | 45 | 45 | 40 | 40 | 35 | 35 | 30 | 30 | 25 |
| 380,6 | 45 | 45 | 40 | 40 | 35 | 35 | 30 | 30 | 25 |

"AESTUVER" fire protective board

Use type 4 – Cladding for protection of load-bearing steel members
Design variant 4 – Cladded steel beams and columns
Fastening of the fire protective boards with staples (low amount in one row)

Annex C 24

| Fire resistance classification R 90 | | | | | | | | | |
|---|--------------------|--------|--------|--------|--------|--------|--------|--------|--------|
| Section factor (m ⁻¹) | Design temperature | | | | | | | | |
| | 350 °C | 400 °C | 450 °C | 500 °C | 550 °C | 600 °C | 650 °C | 700 °C | 750 °C |
| Thickness of fire protection material to maintain steel temperature below design temperature (mm) | | | | | | | | | |
| 0 | 35 | 25 | 20 | 20 | 15 | 15 | 15 | 15 | 15 |
| 45,9 | 35 | 25 | 20 | 20 | 15 | 15 | 15 | 15 | 15 |
| 50 | 35 | 30 | 25 | 20 | 15 | 15 | 15 | 15 | 15 |
| 60 | 40 | 35 | 30 | 25 | 20 | 15 | 15 | 15 | 15 |
| 70 | 45 | 35 | 30 | 25 | 25 | 20 | 15 | 15 | 15 |
| 80 | 45 | 40 | 35 | 30 | 25 | 25 | 20 | 20 | 15 |
| 90 | 50 | 40 | 35 | 35 | 30 | 25 | 25 | 20 | 20 |
| 100 | 50 | 45 | 40 | 35 | 30 | 30 | 25 | 20 | 20 |
| 110 | 50 | 45 | 40 | 35 | 35 | 30 | 25 | 25 | 20 |
| 120 | - | 50 | 45 | 40 | 35 | 30 | 30 | 25 | 25 |
| 130 | - | 50 | 45 | 40 | 35 | 35 | 30 | 30 | 25 |
| 140 | - | 50 | 45 | 40 | 40 | 35 | 30 | 30 | 25 |
| 150 | - | 50 | 50 | 45 | 40 | 35 | 35 | 30 | 30 |
| 160 | - | - | 50 | 45 | 40 | 40 | 35 | 30 | 30 |
| 170 | - | - | 50 | 45 | 40 | 40 | 35 | 35 | 30 |
| 180 | - | - | 50 | 45 | 45 | 40 | 35 | 35 | 30 |
| 190 | - | - | 50 | 50 | 45 | 40 | 40 | 35 | 35 |
| 200 | - | - | - | 50 | 45 | 40 | 40 | 35 | 35 |
| 210 | - | - | - | 50 | 45 | 45 | 40 | 35 | 35 |
| 220 | - | - | - | 50 | 45 | 45 | 40 | 40 | 35 |
| 230 | - | - | - | 50 | 50 | 45 | 40 | 40 | 35 |
| 240 | - | - | - | 50 | 50 | 45 | 40 | 40 | 35 |
| 250 | - | - | - | 50 | 50 | 45 | 45 | 40 | 35 |
| 260 | - | - | - | - | 50 | 45 | 45 | 40 | 40 |
| 270 | - | - | - | - | 50 | 45 | 45 | 40 | 40 |
| 280 | - | - | - | - | 50 | 45 | 45 | 40 | 40 |
| 290 | - | - | - | - | 50 | 50 | 45 | 40 | 40 |
| 300 | -- | - | - | - | 50 | 50 | 45 | 45 | 40 |
| 310 | - | - | - | - | 50 | 50 | 45 | 45 | 40 |
| 320 | - | - | - | - | 50 | 50 | 45 | 45 | 40 |
| 330 | - | - | - | - | - | 50 | 45 | 45 | 40 |
| 340 | - | - | - | - | - | 50 | 45 | 45 | 40 |
| 350 | - | - | - | - | - | 50 | 50 | 45 | 40 |
| 360 | - | - | - | - | - | 50 | 50 | 45 | 45 |
| 370 | - | - | - | - | - | 50 | 50 | 45 | 45 |
| 380,6 | - | - | - | - | - | 50 | 50 | 45 | 45 |

"AESTUVER" fire protective board

Use type 4 – Cladding for protection of load-bearing steel members
Design variant 4 – Cladded steel beams and columns
Fastening of the fire protective boards with staples (low amount in one row)

Annex C 25

| Fire resistance classification R 120 | | | | | | | | | |
|---|--------------------|--------|--------|--------|--------|--------|--------|--------|--------|
| Section factor (m ⁻¹) | Design temperature | | | | | | | | |
| | 350 °C | 400 °C | 450 °C | 500 °C | 550 °C | 600 °C | 650 °C | 700 °C | 750 °C |
| Thickness of fire protection material to maintain steel temperature below design temperature (mm) | | | | | | | | | |
| 0 | 45 | 40 | 30 | 25 | 25 | 20 | 15 | 15 | 15 |
| 45,9 | 45 | 40 | 30 | 25 | 25 | 20 | 15 | 15 | 15 |
| 50 | 50 | 40 | 35 | 30 | 25 | 20 | 20 | 15 | 15 |
| 60 | - | 45 | 40 | 35 | 30 | 25 | 25 | 20 | 15 |
| 70 | - | 50 | 45 | 40 | 35 | 30 | 25 | 25 | 20 |
| 80 | - | - | 50 | 45 | 40 | 35 | 30 | 25 | 25 |
| 90 | - | - | 50 | 45 | 40 | 40 | 35 | 30 | 30 |
| 100 | - | - | - | 50 | 45 | 40 | 35 | 35 | 30 |
| 110 | - | - | - | 50 | 45 | 45 | 40 | 35 | 35 |
| 120 | - | - | - | - | 50 | 45 | 40 | 40 | 35 |
| 130 | - | - | - | - | 50 | 45 | 45 | 40 | 35 |
| 140 | - | - | - | - | - | 50 | 45 | 40 | 40 |
| 150 | - | - | - | - | - | 50 | 45 | 45 | 40 |
| 160 | - | - | - | - | - | - | 50 | 45 | 40 |
| 170 | - | - | - | - | - | - | 50 | 45 | 45 |
| 180 | - | - | - | - | - | - | 50 | 50 | 45 |
| 190 | - | - | - | - | - | - | - | 50 | 45 |
| 200 | - | - | - | - | - | - | - | 50 | 50 |
| 210 | - | - | - | - | - | - | - | 50 | 50 |
| 220 | - | - | - | - | - | - | - | - | 50 |
| 230 | - | - | - | - | - | - | - | - | 50 |
| 240 | - | - | - | - | - | - | - | - | 50 |
| 250 | - | - | - | - | - | - | - | - | 50 |
| 260 | - | - | - | - | - | - | - | - | - |
| 270 | - | - | - | - | - | - | - | - | - |
| 280 | - | - | - | - | - | - | - | - | - |
| 290 | - | - | - | - | - | - | - | - | - |
| 300 | - | - | - | - | - | - | - | - | - |
| 310 | - | - | - | - | - | - | - | - | - |
| 320 | - | - | - | - | - | - | - | - | - |
| 330 | - | - | - | - | - | - | - | - | - |
| 340 | - | - | - | - | - | - | - | - | - |
| 350 | - | - | - | - | - | - | - | - | - |
| 360 | - | - | - | - | - | - | - | - | - |
| 370 | - | - | - | - | - | - | - | - | - |
| 380,6 | - | - | - | - | - | - | - | - | - |

"AESTUVER" fire protective board

Use type 4 – Cladding for protection of load-bearing steel members
Design variant 4 – Cladded steel beams and columns
Fastening of the fire protective boards with staples (low amount in one row)

Annex C 26

| Fire resistance classification R 150 | | | | | | | | | |
|---|--------------------|--------|--------|--------|--------|--------|--------|--------|--------|
| Section factor (m ⁻¹) | Design temperature | | | | | | | | |
| | 350 °C | 400 °C | 450 °C | 500 °C | 550 °C | 600 °C | 650 °C | 700 °C | 750 °C |
| Thickness of fire protection material to maintain steel temperature below design temperature (mm) | | | | | | | | | |
| 0 | - | 50 | 45 | 35 | 30 | 25 | 25 | 20 | 15 |
| 45,9 | - | 50 | 45 | 35 | 30 | 25 | 25 | 20 | 15 |
| 50 | - | - | 45 | 40 | 35 | 30 | 25 | 25 | 20 |
| 60 | - | - | 50 | 45 | 40 | 35 | 30 | 30 | 25 |
| 70 | - | - | - | 50 | 45 | 40 | 35 | 35 | 30 |
| 80 | - | - | - | - | 50 | 45 | 40 | 35 | 35 |
| 90 | - | - | - | - | - | 50 | 45 | 40 | 40 |
| 100 | - | - | - | - | - | - | 50 | 45 | 40 |
| 110 | - | - | - | - | - | - | 50 | 50 | 45 |
| 120 | - | - | - | - | - | - | - | 50 | 45 |
| 130 | - | - | - | - | - | - | - | - | 50 |
| 140 | - | - | - | - | - | - | - | - | 50 |
| 150 | - | - | - | - | - | - | - | - | - |
| 160 | - | - | - | - | - | - | - | - | - |
| 170 | - | - | - | - | - | - | - | - | - |
| 180 | - | - | - | - | - | - | - | - | - |
| 190 | - | - | - | - | - | - | - | - | - |
| 200 | - | - | - | - | - | - | - | - | - |
| 210 | - | - | - | - | - | - | - | - | - |
| 220 | - | - | - | - | - | - | - | - | - |
| 230 | - | - | - | - | - | - | - | - | - |
| 240 | - | - | - | - | - | - | - | - | - |
| 250 | - | - | - | - | - | - | - | - | - |
| 260 | - | - | - | - | - | - | - | - | - |
| 270 | - | - | - | - | - | - | - | - | - |
| 280 | - | - | - | - | - | - | - | - | - |
| 290 | - | - | - | - | - | - | - | - | - |
| 300 | - | - | - | - | - | - | - | - | - |
| 310 | - | - | - | - | - | - | - | - | - |
| 320 | - | - | - | - | - | - | - | - | - |
| 330 | - | - | - | - | - | - | - | - | - |
| 340 | - | - | - | - | - | - | - | - | - |
| 350 | - | - | - | - | - | - | - | - | - |
| 360 | - | - | - | - | - | - | - | - | - |
| 370 | - | - | - | - | - | - | - | - | - |
| 380,6 | - | - | - | - | - | - | - | - | - |

"AESTUVER" fire protective board

Use type 4 – Cladding for protection of load-bearing steel members
Design variant 4 – Cladded steel beams and columns
Fastening of the fire protective boards with staples (low amount in one row)

Annex C 27

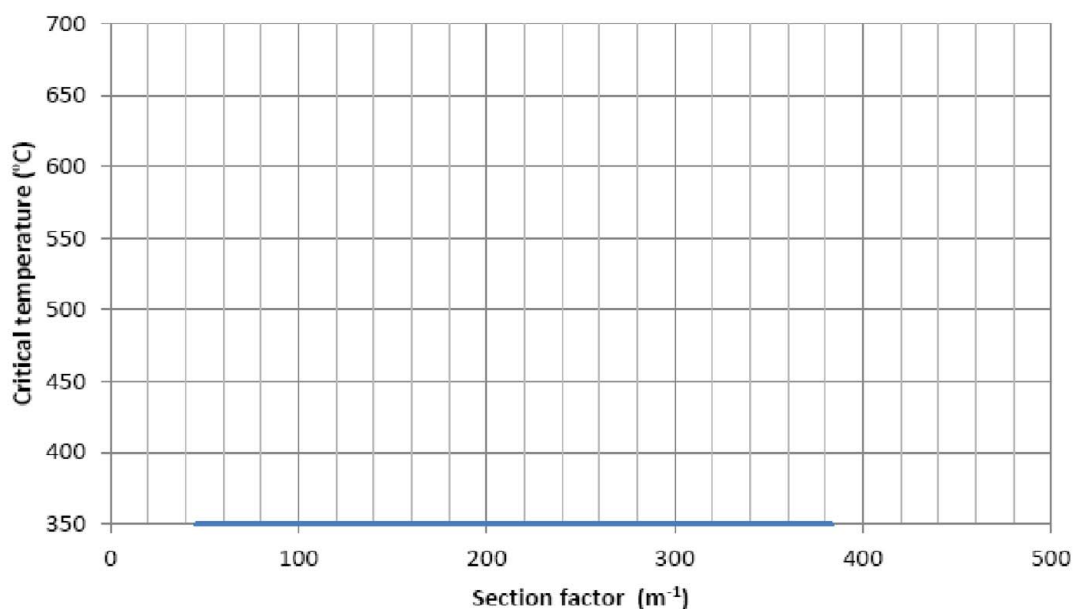


- | ① | ② | ③ | ④ |
|--------------------|----------------------|--|-------------------------------|
| board thickness | nogging thickness | screws vertical | screws longitudinal |
| 60 mm | 20 mm | length: min. 80 mm diameter: 5 mm spacing: 75 mm, two rows | 5 x 120 mm spacing: 150 mm |

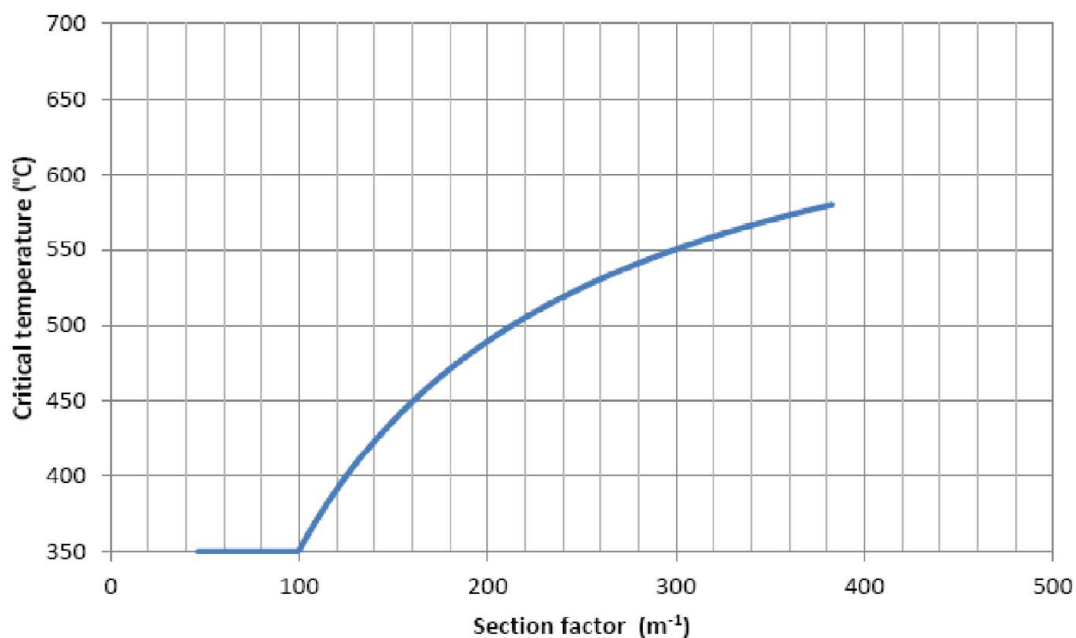
Use type 4 – Cladding for protection of load-bearing steel members
Design variant 5 – Cladded steel beams and columns
Fastening of the fire protective boards with screws

Annex C 28

R 15 - R 120



R 180

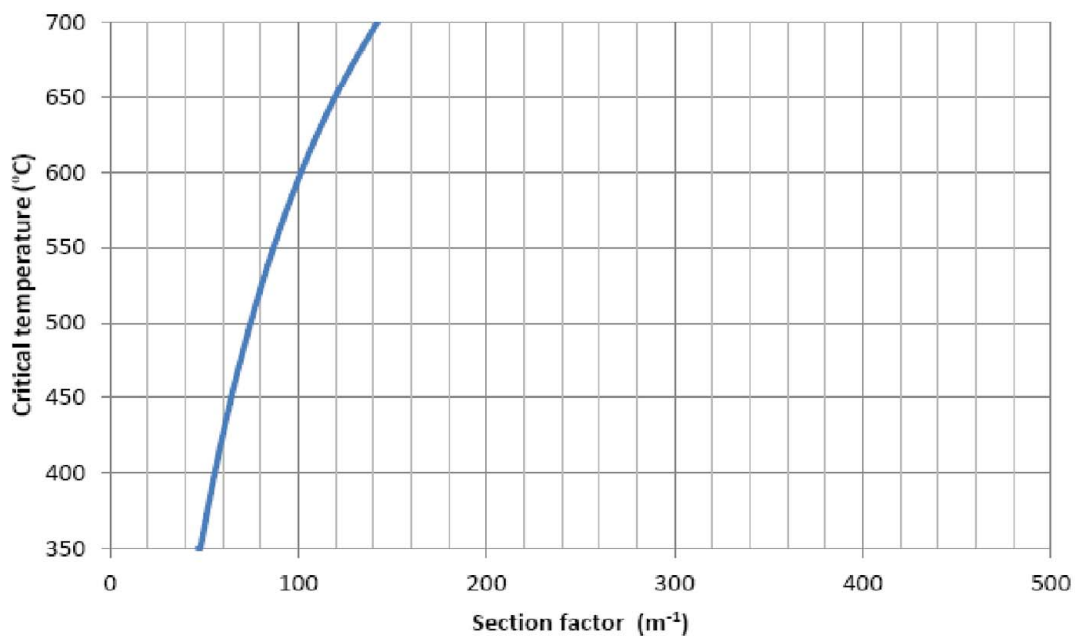


"AESTUVER" fire protective board

Use type 4 – Cladding for protection of load-bearing steel members
Design variant 5 – Cladded steel beams and columns
Fastening of the fire protective boards with screws

Annex C 29

R 240



"AESTUVER" fire protective board

Use type 4 – Cladding for protection of load-bearing steel members
Design variant 5 – Cladded steel beams and columns
Fastening of the fire protective boards with screws

Annex C 30

4 Load-bearing concrete components clad with "AESTUVER" fire protective boards (Use category 3 according to EAD 350142-00-1106)

4.1 Load-bearing concrete slabs/walls clad with 15 mm thick "AESTUVER" fire protective boards

The design described below has been tested and evaluated in accordance with EN 13381-3. It meets the requirements regarding compliance with the temperature criterion according to EN 1363-1 for a one-sided fire exposure of 180 minutes and applies to concrete slabs and concrete walls according to EN 206-1 and EN 1992-1-1 in both horizontal and vertical orientation, which are designed according to the following provisions.

4.1.1 Description of the design

Concrete slab/concrete wall

| | |
|-------------------|---|
| Thickness | ≥ 120 mm |
| Density | 2456 kg/m ³ ± 15 % |
| Concrete strength | ≤ C40/50 |
| Aggregates | Types of concrete with aggregates of any kind |
| Reinforcement | In accordance with EN 13381-3 |

Fire protective boards

15 mm thick "AESTUVER" fire protective boards (1-layer) with maximum dimensions of 2600 mm x 625 mm (length x width) have to be used.

The fire protective boards have to be arranged in such a way that the concrete slab is completely covered with the fire protective boards.

The fire protective boards have to be butt-jointed. The arrangement of the joints is arbitrary. The design must comply with Annex D 3.

Fastening

| | |
|--------------------------------------|------------------------|
| Spacing | ≤ 530 mm |
| Edge distance fire protective boards | 35 - 50 mm |
| Type of fasteners | Fischer FNA II 6x30x15 |

4.1.2 Determination of the contribution of claddings made of 15 mm thick "AESTUVER" fire protective boards to the fire resistance of load-bearing concrete slabs/walls

The claddings made of 15 mm thick "AESTUVER" fire protective boards for the protection of load-bearing concrete slabs/walls have been assessed according to EN 13381-3 with regard to

- the thermal insulation performance according to the criteria of EN 1363-1,
- the adhesion performance under fire exposure of up to 180 minutes according to EN 1363-1,
- the determination of the equivalent thickness of the concrete related to the thermal insulation at a fire exposure of up to 180 minutes according to EN 1363-1.

"AESTUVER" fire protective board

Use type 3 – Protection of load-bearing concrete members
Concrete slabs/walls

Annex D 1

4.1.3 Equivalent thickness for concrete slabs/-walls clad with 15 mm thick „AESTUVER“ fire protective boards

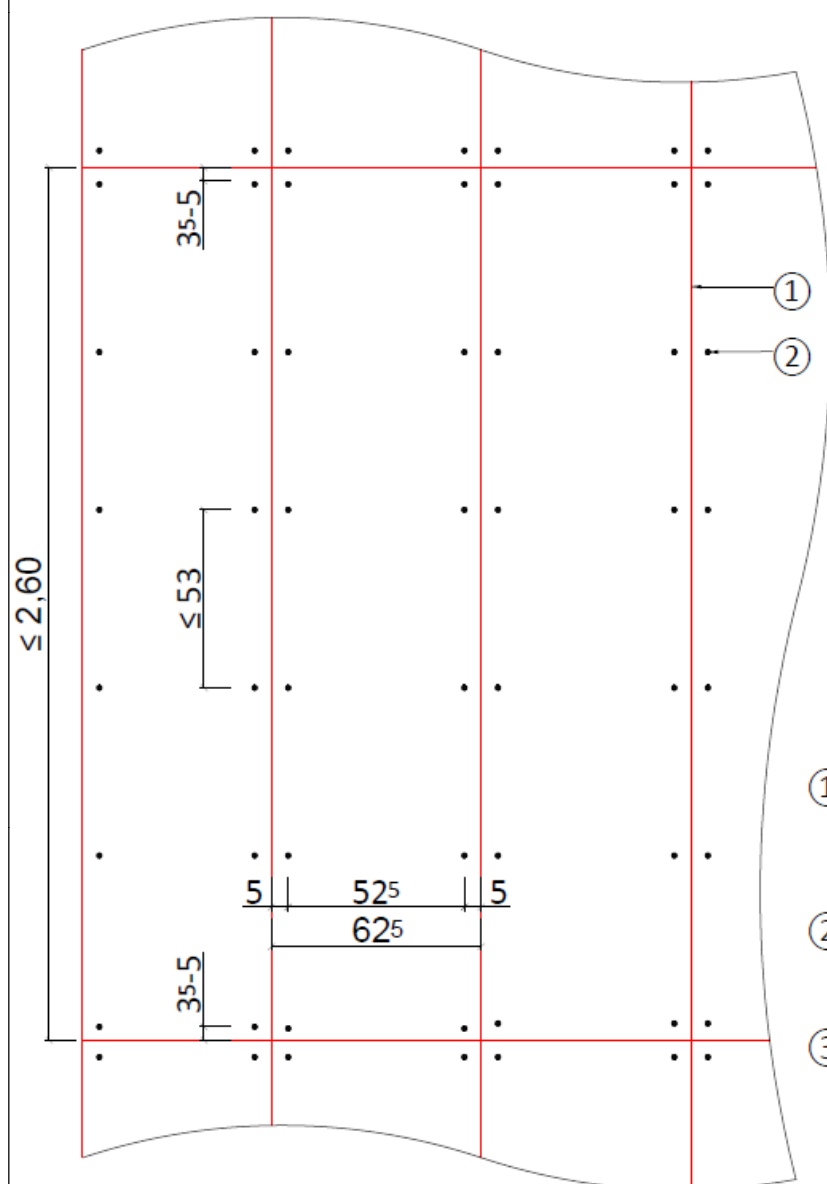
| Duration of exposure [minutes] | Equivalent thickness of concrete ε [mm] | Factor ¹⁾ |
|-----------------------------------|--|----------------------|
| 30 | 35 | $35/15 = 2,33$ |
| 60 | 42 | $42/15 = 2,80$ |
| 90 | 45 | $45/15 = 3,00$ |
| 120 | 46 | $46/15 = 3,07$ |

¹⁾ – ratio of the equivalent concrete thickness ε to the thickness of the „AESTUVER“ fire protective boards (15 mm)

"AESTUVER" fire protective board

Use type 3 – Protection of load-bearing concrete members
Concrete slabs/walls

Annex D 2



- ① AESTUVER fire protection board
according to ETA-11/0458
thickness $t = 15 \text{ mm}$
- ② FISCHER FNA II 6 x 30/15
according to ETA-06/0175
- ③ reinforced concrete ceiling
thickness $t \geq 120 \text{ mm}$

"AESTUVER" fire protective board

Use type 3 – Protection of load-bearing concrete members
Arrangement and execution of the cladding – concrete slabs/walls

Annex D 3

4.2 Load bearing concrete beams/columns clad with 15 mm thick „AESTUVER“ fire protective boards

The design described below has been tested and evaluated according to EN 13381-3. It meets the requirements regarding compliance with the temperature criterion according to EN 1363-1 for a one-sided to four-sided fire exposure of 120 minutes. A fire resistance can be shown depending on the clad component.

4.2.1 Description of the design

Concrete beam/concrete column

| | |
|-------------------|---|
| Height | ≥ 450 mm * |
| Width | ≥ 150 mm ** |
| Density | 2456 kg/m ³ ± 15 % |
| Concrete strength | ≤ C40/50 |
| Aggregates | Types of concrete with aggregates of any kind |
| Reinforcement | In accordance with EN 13381-3 |

* for 1- to 3-sided fire exposure, beams/columns of lower height are possible as long as the cross-sectional area is at least 450 x 150 mm²

** cladding of columns with 4-sided fire exposure is possible as long as the minimum dimensions are 300 mm x 300 mm - if the temperature distribution is calculated in accordance with EN 1992-1-2, smaller cross-sectional dimensions may also be possible

Fire protective boards

15 mm thick „AESTUVER“ fire protective boards (1-layer) with maximum dimensions 2600 mm x 1250 mm (length x width) have to be used.

The fire protective boards have to be arranged in such a way that the concrete beam/concrete column are completely covered with the fire protective boards.

The fire protective boards have to be butt-jointed. The arrangement of the joints is arbitrary. The design must comply with Annex D 6.

Fastening

| | |
|--|---|
| Fastening of "AESTUVER" fire protective boards in concrete | |
| Spacing | ≤ 400 mm |
| Edge distance fire protective boards | 50 mm |
| Types of fasteners | Fischer FNA II 6x30x15 |
| Fastening of "AESTUVER" fire protective boards to each other | |
| Spacing | ≤ 100 mm |
| Types of fasteners | Steel wire clamp 40 x 11,25 mm, ø 1,53 mm |

4.2.2 Determination of the contribution of claddings made of 15 mm thick „AESTUVER“ fire protective boards to the fire resistance of load-bearing concrete beams/columns

The claddings made of 15 mm thick „AESTUVER“ fire protective boards for the protection of load-bearing concrete beams/columns have been assessed according to EN 13381-3 with regard to

- the thermal insulation performance according to the criteria of EN 1363-1,

"AESTUVER" fire protective board

Use type 3 – Protection of load-bearing concrete members
Concrete beams/columns

Annex D 4

- the adhesion performance under fire exposure of up to 120 minutes according to EN 1363-1,
- the determination of the equivalent thickness of the concrete related to the thermal insulation at a fire exposure of up to 120 minutes according to EN 1363-1.

4.2.3 Equivalent thickness for concrete beams/columns clad with 15 mm thick „AESTUVER“ fire protective boards

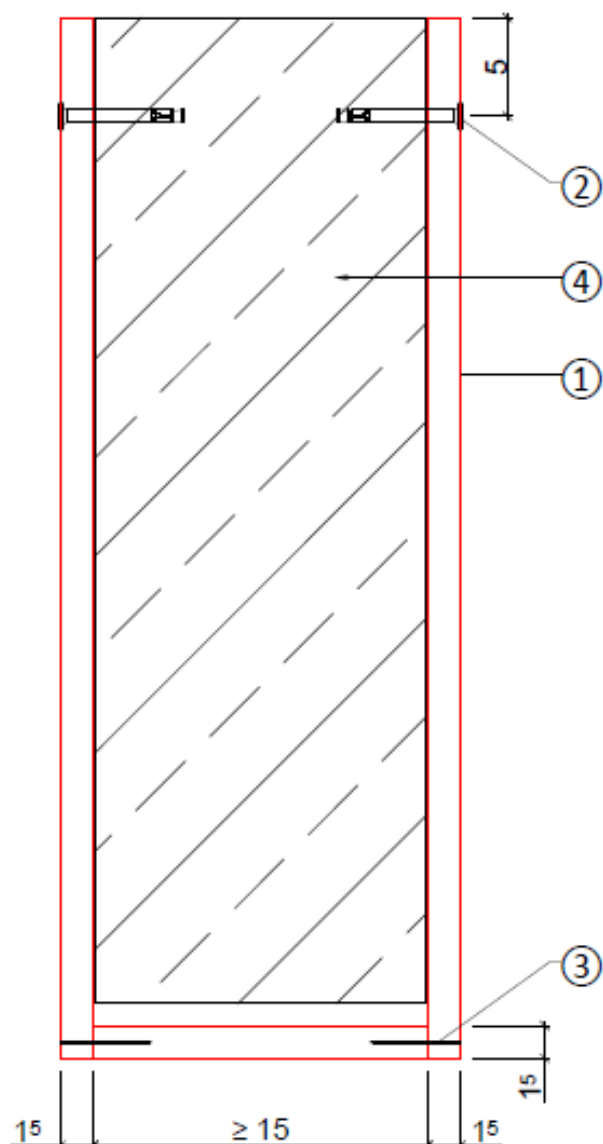
| Duration of exposure [minutes] | Equivalent concrete thickness ϵ [mm] | Factor ¹⁾ |
|-----------------------------------|--|----------------------|
| 30 | 48 | $48/15 = 3,20$ |
| 60 | 56 | $56/15 = 3,73$ |
| 90 | 54 | $54/15 = 3,60$ |
| 120 | 50 | $50/15 = 3,33$ |

¹⁾ – ratio of the equivalent concrete thickness ϵ to the thickness of the „AESTUVER“ fire protective boards (15 mm)

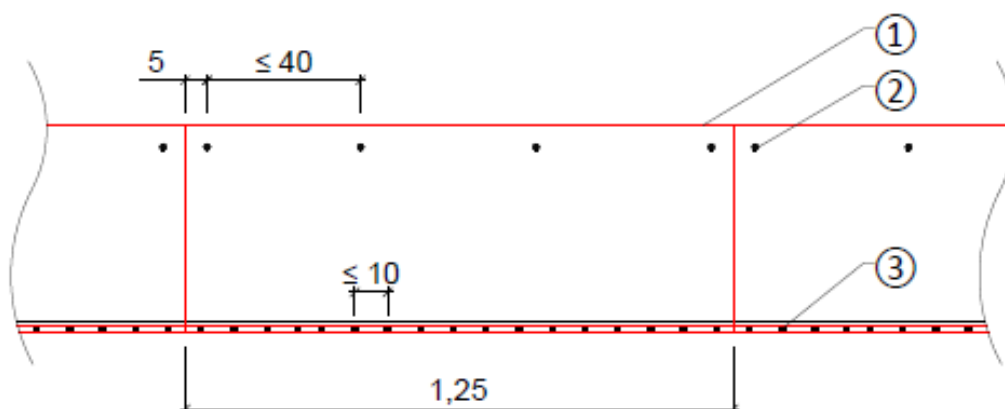
"AESTUVER" fire protective board

Use type 3 – Protection of load-bearing concrete members
Concrete beams/columns

Annex D 5



- ① AESTUVER fire protection board according to ETA-11/0458 thickness $t = 15$ mm
- ② FISCHER FNA II 6 x 30/15 according to ETA-06/0175
- ③ Steel staple 40 x 11,25 x 1,5 mm according to EN14592
- ④ Reinforced concrete beam



"AESTUVER" fire protective board

Use type 3 – Protection of load-bearing concrete members
Arrangement and execution of the cladding – concrete beams/columns

Annex D 6

5 Load-bearing trapezoidal steel profile ceiling cladded with 2-layers of 15 mm thick "AESTUVER" fire protective boards (use type 10)

5.1 Classification

The design listed in Annex B, Table 2, has been tested in accordance with EN 1363-1 and EN 1365-2 and found to fulfil the requirements of class REI 30 and RE 120 in accordance with EN 13501-2.

This fire resistance performance can only be guaranteed if the requirements set out in sections 5.2 to 5.6 hereafter and Annexes E 3 and E 4 are met

5.2 Trapezoidal steel profile ceiling in accordance with EN 14782

| Sheet thickness [mm] | Spacing upper/lower flange [mm] | Permitted span [mm] |
|----------------------|---------------------------------|---|
| $\geq 0,75$ | ≤ 280 | depending on stability requirements, deflection $\leq l/300$ mm |

The trapezoidal steel profiles can be arranged in positive or negative positions. The upper and lower flanges shall be sufficiently wide to secure the fire protective boards.

The suitability and the dimensions of the trapezoidal steel profiles and their fastening shall be determined by measurement or testing in accordance with the stability requirements applicable in the Member State of destination.

5.3 Fastening of the trapezoidal steel profile ceiling

| | Fastened to the adjacent building component | Fastening of the trapezoidal steel profiles to each other |
|-----------------------------------|---|---|
| Position of the fastening devices | Perpendicular to the longitudinal profiles on the lower flange (double-sided), 2 screws per side | Parallel to the longitudinal profiles in the areas where the sheets overlap |
| Spacing of the fastening devices | ≤ 280 mm | ≤ 600 mm |
| Type of fastening devices | Suitable screws with sufficient corrosion protection <ul style="list-style-type: none"> - shaft diameter $d \geq 5.5$ mm - head diameter $d \geq 10.5$ mm - length $l \geq 20$ mm | |

"AESTUVER" fire protective board

Use type 10 - Cladding of a load-bearing trapezoidal steel profile ceiling
Execution of the trapezoidal steel profile ceiling

Annex E 1

5.4 Fire protective boards

15 mm thick "AESTUVER" fire protective boards shall be used.

The fire protective boards shall be arranged in 2 layers beneath the trapezoidal steel profiles at right angles to the load-bearing direction of the trapezoidal steel profiles.

The fire protective boards shall be butt-jointed. The joints between the fire protective boards shall be staggered in accordance with Annex E 3.

5.5 Fastening of the fire protective boards

The fire protective boards shall be fastened on 4 sides to the lower flanges of the trapezoidal steel profiles as described in Table 3. The distance to the edge of the board shall be no less than 25 mm.

Table 3

| | 1st layer of boards | 2nd layer of boards |
|----------------------------------|--------------------------------------|--------------------------------------|
| Position of the fixing | On every second lower flange | On every lower flange |
| Spacing of the fastening devices | ≤ 600 mm | ≤ 300 mm |
| Type of fastening device | Fermacell Powerpanel screws 3.9 x 40 | Fermacell Powerpanel screws 3.9 x 55 |

The technical details of the Fermacell Powerpanel screws are deposited with Deutsches Institut für Bautechnik.

5.6 Connection to adjacent building components

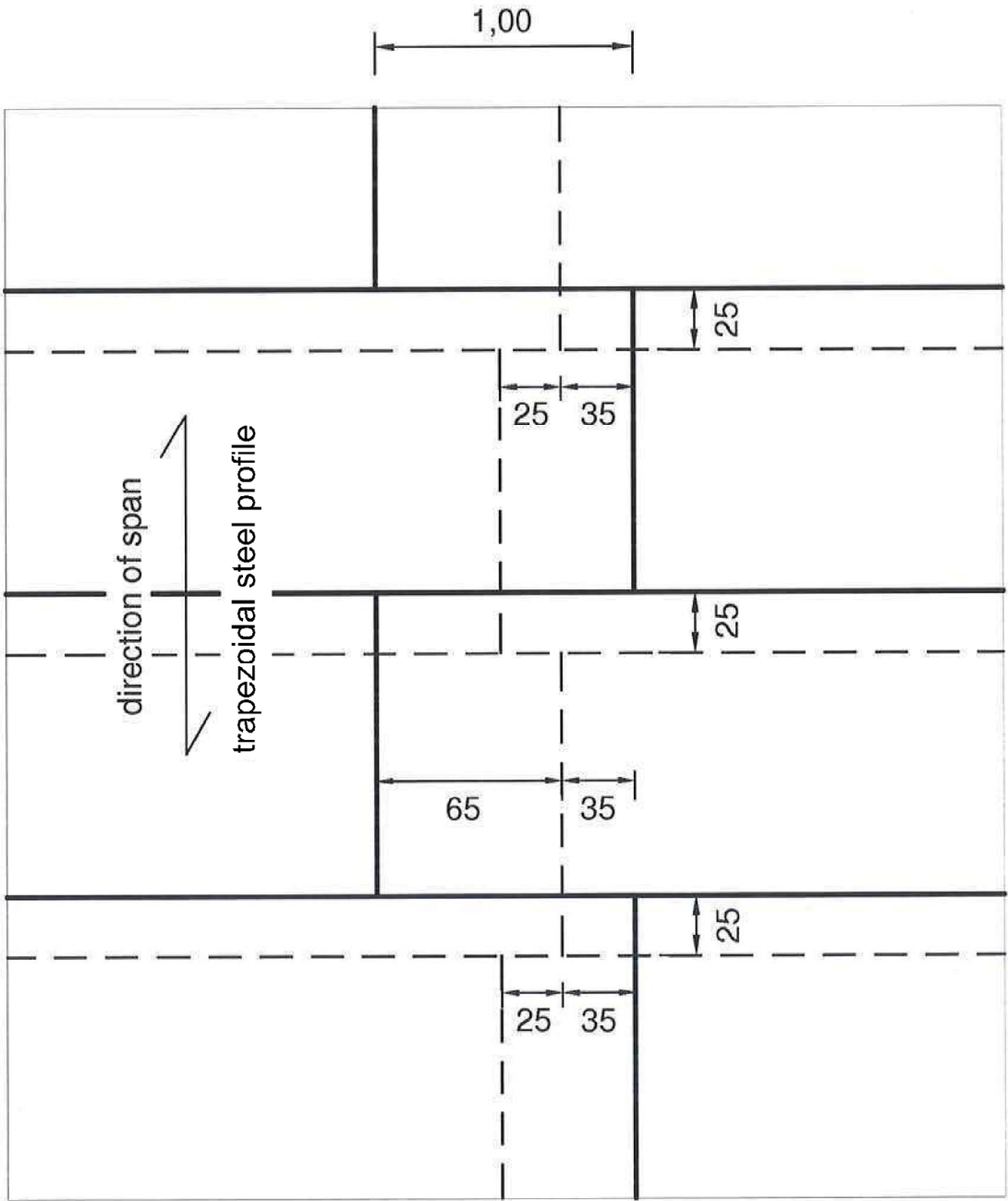
The fire protective boards shall be arranged so that their faces join up with the separating fire-resistant building components, which shall be of at least the same fire resistance class as the trapezoidal steel profiles clad with the fire protective boards.

All joints between the faces of the fire protective boards and the adjacent fire-resistant separating building components shall be completely filled with dimensionally stable mineral wool produced from molten stone and then sealed. The mineral wool shall meet the requirements set out in EN 13162 and shall have a reaction-to-fire class A1/A2-s1,d0 in accordance with EN 13501-1.

"AESTUVER" fire protective board

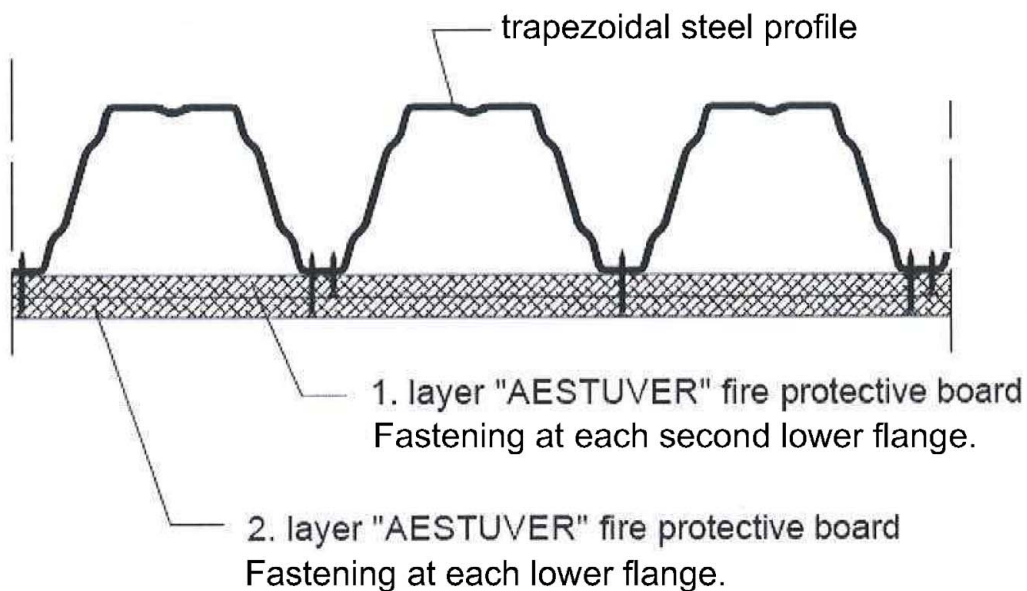
Use type 10 - Cladding of a load-bearing trapezoidal steel profile ceiling
Execution of the trapezoidal steel profile ceiling

Annex E 2



- 1. layer "AESTUVER" fire protective board (to trapezoidal steel profile)
- - 2. layer "AESTUVER" fire protective board

| | |
|--|-----------|
| "AESTUVER" fire protective board | Annex E 3 |
| Use type 10 - Cladding of a load-bearing trapezoidal steel profile ceiling Top view | |



| | 1. layer of board | 2. layer of board |
|---------------------------------------|---|---|
| Position of fixing | At each second lower flange | At each lower flange |
| Center distance of fastening material | ≤ 600 mm | ≤ 300 mm |
| Fastening material | "Fermacell Powerpanel screw" 3.9 mm x 40 mm | "Fermacell Powerpanel screw" 3.9 mm x 55 mm |

"AESTUVER" fire protective board

Use type 10 - Cladding of a load-bearing trapezoidal steel profile ceiling
Cross section

Annex E 4

5 REFERENCE LIST

| | |
|----------------------|--|
| EAD 350142-00-1106 | Fire protective products – Fire protective board, slab and mat products and kits (September 2017) |
| EN 13501-1:2019-05 | Fire classification of construction products and building elements - Part 1: Classification using data from reaction to fire tests |
| EN 13501-2:2016-12 | Fire classification of construction products and building elements - Part 2: Classification using data from resistance tests, excluding ventilation services |
| EN 1363-1:1999-10 | Fire Resistance tests – Part 1: General requirements |
| EN 1365-2:2000-02 | Fire resistance tests for loadbearing elements – Part 2: Floors and roofs |
| EN 13381-3:2015-06 | Test methods for determining the contribution to the fire resistance of structural members – Part 3: Applied protection to concrete members |
| EN 13381-4:2013-08 | Test methods for determining the contribution to the fire resistance of structural members – Part 4: Applied passive protection to steel members |
| EN 10025-1:2005-02 | Hot rolled products of structural steels Part 1: General technical delivery conditions |
| EN 13162:2015-04 | Thermal insulation products for buildings – Factory made mineral wool (MW) products – Specification |
| EN 14782:2006-03 | Self-supporting metal sheet for roofing, external cladding and internal lining - Product specification and requirements |
| EN 318:2002-06 | Wood-based panels – Determination of dimensional changes associated with changes in relative humidity |
| EN 319:1993-08 | Particleboards and fibreboards – Determination of tensile strength perpendicular to the plane of the board |
| EN 789:2005-01 | Timber structures – Test methods – Determination of mechanical properties of wood based panels |
| EN 1062-3:2008-04 | Beschichtungsstoffe – Beschichtungsstoffe und Beschichtungssysteme für mineralische Substrate und Beton im Außenbereich – Teil 3: Bestimmung der Wasserdurchlässigkeit |
| EN 1062-3:2008-04 | Paints and varnishes – Coating materials and coating systems for exterior masonry and concrete Part 3: Determination of liquid water permeability |
| EN 12467:2006-12 | Fibre cement flat sheets – Product specification and test methods |
| EN ISO 12572:2001-09 | Hygrothermal performance of building materials and products - Determination of water vapour transmission properties |
| TR 034 | General BWR3 Checklist for EADs/ETAs – Dangerous substances (October 2015) |

"AESTUVER" fire protective board

List of documents referred to

Annex F