Deutsches Institut für Bautechnik

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Approval body for construction products and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and Laender Governments

Designated according to Article 29 of Regulation (EU) No 305/2011 and member of EOTA (European Organisation for Technical Assessment)

European Technical Assessment ETA-11/0523 of 24 June 2021

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:	Deutsches Institut für Bautechnik
Trade name of the construction product	BTI frame fixing ProCon SXR / ProCon SXRL
Product family to which the construction product belongs	Plastic anchor for multiple use in concrete and masonry for non-structural applications
Manufacturer	BTI Befestigungstechnik GmbH & Co. KG Salzstraße 51 74653 Ingelfingen DEUTSCHLAND
Manufacturing plant	BTI manufacturing plant 1
This European Technical Assessment contains	39 pages including 3 annexes which form an integral part of this assessment
This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of	ETAG 020, March 2012, used as EAD according to Article 66 Paragraph 3 of Regulation (EU) No 305/2011.
This version replaces	ETA-11/0523 issued on 14 December 2015

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Specific Part

1 Technical description of the product

The BTI frame fixing ProCon SXR / ProCon SXRL in the range ProCon SXR 8, ProCon SXRL 8, ProCon SXR 10, ProCon SXRL 10 and ProCon SXRL 14 is a plastic anchor consisting of a plastic sleeve made of polyamide and an accompanying specific screw of galvanised steel, of galvanised steel with an additional organic layer or of stainless steel.

The plastic sleeve is expanded by screwing in the specific screw which presses the sleeve against the wall of the drilled hole.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchors of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	See Annex C 2

3.2 Safety and accessibility (BWR 4)

Essential characteristic	Performance
Characteristic resistance for tension and shear loads	See Annexes C 1, C 3 - C 20
Edge distances and spacing	See Annex B 3, B 4
Displacements	See Annex C 2
Durability	See Annex B 1

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with guideline for European technical approval ETAG 020, March 2012 used as European Assessment Document (EAD) according to Article 66 Paragraph 3 of Regulation (EU) No 305/2011 the applicable European legal act is: 97/463/EC.

The system to be applied is: 2+

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

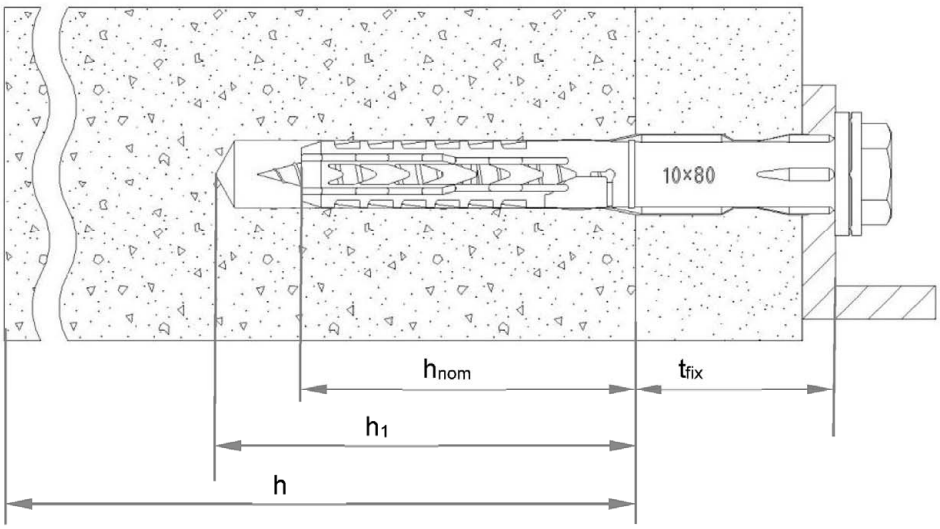
Issued in Berlin on 24 June 2021 by Deutsches Institut für Bautechnik

Dipl.-Ing. Beatrix Wittstock
Head of Section

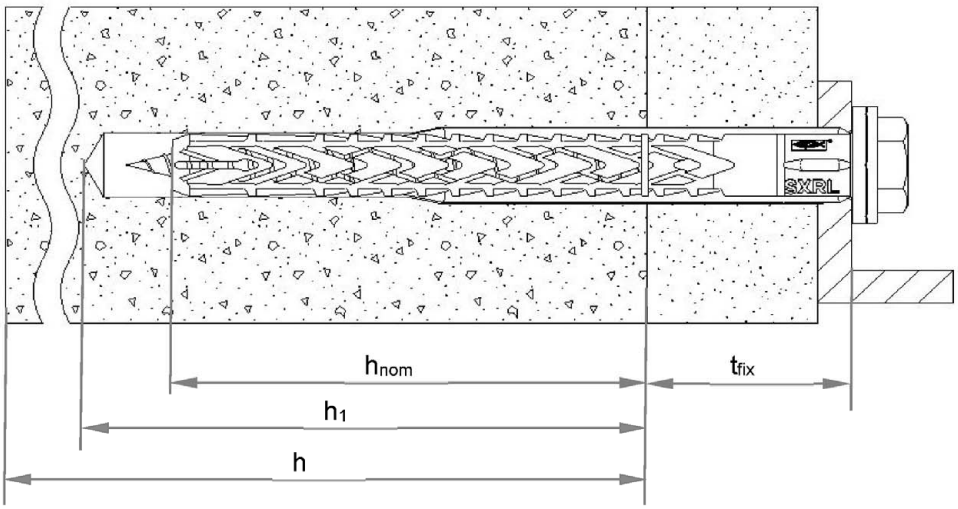
beglaubigt:
Ziegler

Deutsches Institut für Bautechnik DIBt

ProCon SXR



ProCon SXRL (e.g. with h_{nom2})



Legend

h_{nom} = overall plastic anchor embedment depth in the base material

h_1 = depth of drill hole to deepest point

h = thickness of member (wall)

t_{fix} = thickness of fixture and / or non-load bearing layer

BTI frame fixing ProCon SXR / ProCon SXRL	**Annex A 1**
Product description Installed anchor	

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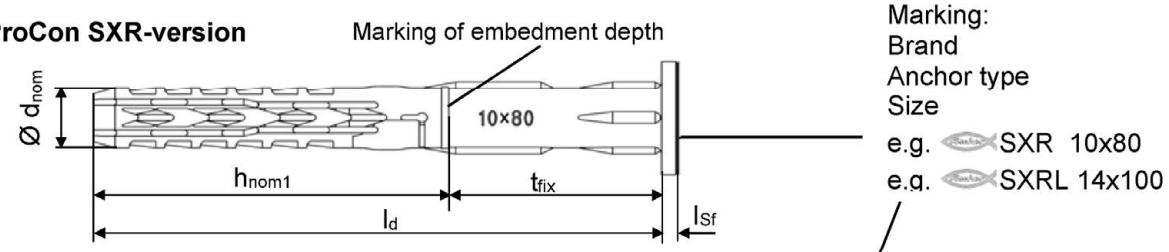
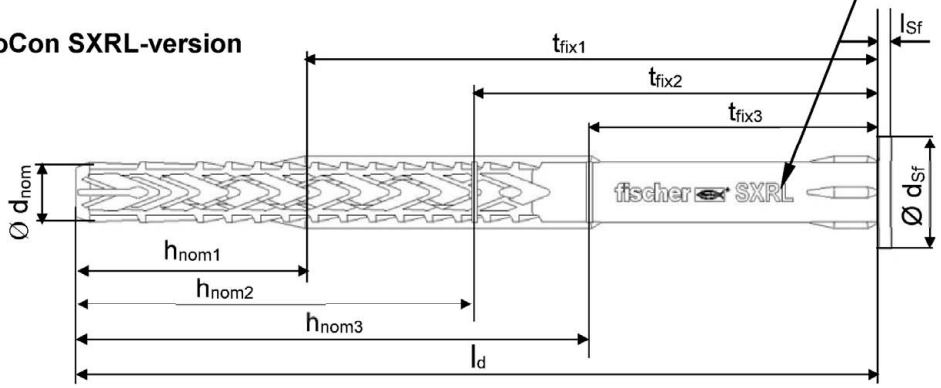
Anchor sleeves – flat collar versions of ProCon SXR and ProCon SXRL

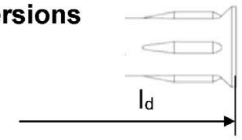
ProCon SXR-version



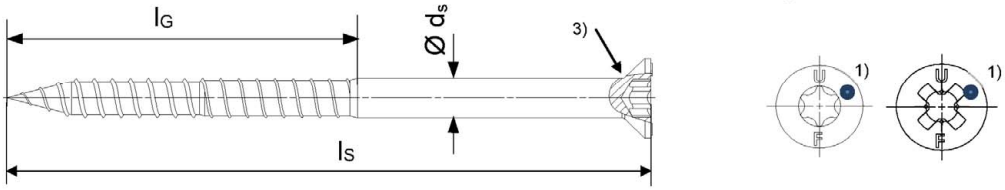
ProCon SXRL-version



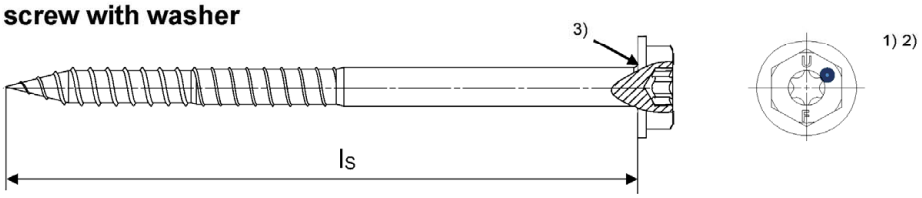
Countersunk sleeve version also available for both versions



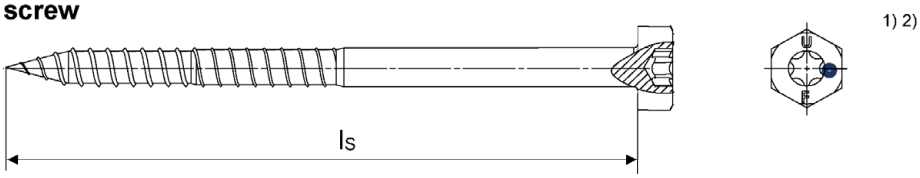
Countersunk screws



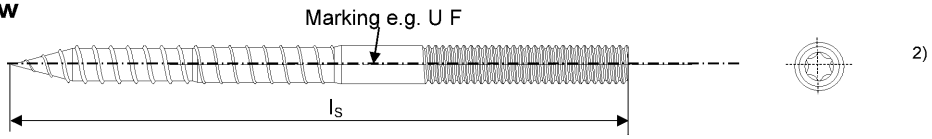
Hexagonal screw with washer



Hexagonal screw



Stud screw



1) Additional marking for the special screw, stainless steel version: e.g. "A4" or "R" or "A2".
2) Internal driving feature for Torx bit is optional for hexagonal head and for stud screw
3) Optional additional version with underhead ribs

BTI frame fixing ProCon SXR / ProCon SXRL	**Annex A 2**
Product description Anchor types / special screws	

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Table A3.1: Dimensions

Anchor type	Anchor sleeve									Special screw		
	h_{nom1} [mm]	h_{nom2} [mm]	h_{nom3} [mm]	Ø d_{nom} [mm]	t_{fix} [mm]	min. l_d [mm]	max. l_d [mm]	l_{sf}[1] [mm]	Ø d_{sf} [mm]	Ø d_s [mm]	l_G [mm]	l_s [mm]
ProCon SXR 8	50	-	-	8	≥ 1	51	360	1,8	> 15,0	6,0	≥ 55	≥ l_d + 6
ProCon SXRL 8	50	70	90	8	≥ 1	51	360	1,8	> 15,0	6,0	≥ 55	≥ l_d + 6
ProCon SXR 10	50	-	-	10	≥ 1	51	360	2,2	> 18,5	7,0	≥ 57	≥ l_d + 7
ProCon SXRL 10	50[2]	70	90	10	≥ 1	51	360	2,2	> 18,5	7,0	≥ 57	≥ l_d + 7
ProCon SXRL 14	-	70	90	14	≥ 1	71	600	3,1	> 24,0	9,6	≥ 63	≥ l_d + 10

1) Only valid for flat collar version
2) Marking optional

Table A3.2: Materials

Name	Material
Anchor sleeve	Polyamide, PA6, colour grey
Special screw	- Steel gvz mit Zn5/Ag or Zn5/An in accordance with EN ISO 4042:2018 **or** - Steel gvz mit Zn5/Ag or Zn5/An in accordance with EN ISO 4042:2018 with additional organic layer (Zn5/Ag/T7 or Zn5/An/T7, resp.) in three layers (total layer thickness ≥ 6 µm) **or** - Stainless steel of corrosion resistance class CRC II in accordance with EN 1993-1-4:2006 + A1:2015 **or** - Stainless steel of corrosion resistance class CRC III in accordance with EN 1993-1-4:2006 + A1:2015

BTI frame fixing ProCon SXR / ProCon SXRL

Product description
Dimensions and materials

Annex A 3

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Specifications of intended use

Anchorages subject to:
- Static and quasi-static loads.

Base materials:
- Reinforced or unreinforced normal weight concrete with strength classes ≥ C12/15 (use category “a”), in accordance with EN 206-1:2000, in accordance with Annex C 1, C 2.
- Thin-walled concrete components (e.g. weather shells) ≥ 40 mm thickness.
- Solid brick masonry (use category “b”), in accordance with to Annex C 3 – C 7.
  Note: The characteristic resistance is also valid for larger brick sizes and higher compressive strength of the masonry unit.
- Hollow brick masonry (use category “c”), in accordance with to Annex B 6 – B 12 and C 7 – C 19.
- Autoclaved aerated concrete (use category “d”), in accordance with Annex C 20.
- Mortar strength class of the masonry ≥ M2,5 in accordance with EN 998-2:2010.
- For other comparable base materials of the base material group “a”, “b”, “c” and “d” the characteristic resistance of the anchor may be determined by job site tests in accordance with ETAG 020, Annex B edition March 2012

Temperature Range:
SXR 8 and 10 and SXRL 8
- c: - 40 °C to 50 °C (max. short term temperature + 50 °C and max long term temperature + 30 °C)
- b: - 40 °C to 80 °C (max. short term temperature + 80 °C and max long term temperature + 50 °C)

SXRL 10 and 14
- c: - 20 °C to 50 °C (max. short term temperature + 50 °C and max long term temperature + 30 °C)
- b: - 20 °C to 80 °C (max. short term temperature + 80 °C and max long term temperature + 50 °C)

Use conditions (Environmental conditions):
- Structures subject to dry internal conditions: Special screw made of zinc coated steel, stainless steel A2 or A4.
- The specific screw made of galvanised steel or galvanised steel with an additional Duplex-coating may also be used in structures subject to external atmospheric exposure, if the area of the head of the screw is protected against moisture and driving rain after mounting of the fixing unit in this way, that intrusion of moisture into the anchor shaft is prevented. Therefore there shall be an external cladding or a ventilated rainscreen mounted in front of the head of the screw and the head of the screw itself shall be coated with a soft plastic, permanently elastic bitumen-oil-combination coating (e.g. undercoating or body cavity protection for cars).
- Structures subject to external atmospheric exposure (including industrial and marine environment) and to permanently damp internal condition, if no particular aggressive conditions exist: Special screw made of stainless steel of corrosion resistance class CRC III.
  Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used).

Design:
- The anchorages are to be designed in accordance with ETAG 020, Annex edition March 2012 under the responsibility of an engineer experienced in anchorages and masonry work.
- Verifiable calculation notes and drawings shall be prepared taking account of the loads to be anchored, the nature and strength of the base materials and the dimensions of the anchorage members as well as of the relevant tolerances. The position of the anchor is indicated on the design drawings.
- Fasteners are only to be used for multiple use for non-structural application, in accordance with ETAG 020 edition March 2012.

Installation:
- Hole drilling by the drilling method in accordance with Annex C3 – C20 for use categories “b”, “c” and “d”.
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- Installation temperature from ProCon SXR 8/10, ProCon SXRL 8, ProCon SXRL 14: - 5 °C to + 40 °C
  ProCon SXRL 10: - 20 °C to + 40 °C
- Exposure to UV due to solar radiation of the not protected anchor ≤ 6 weeks.
- No ingress of water in the borehole at temperatures < 0 °C

BTI frame fixing ProCon SXR / ProCon SXRL	**Annex B 1**
Intended use Specifications	

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Table B2.1: Installation parameters

Anchor type				ProCon SXR 8	ProCon SXRL 8	ProCon SXR 10	ProCon SXRL 10	ProCon SXRL 14
Drill hole diameter	d_0	=	[mm]	8	8	10	10	14
Cutting diameter of drill bit	d_{cut}	≤	[mm]	8,45	8,45	10,45	10,45	14,45
Overall plastic anchor embedment depth in the base material [1) 2)]	h_{nom1}	≥	[mm]	50	50	50	50	-
	h_{nom2}	≥	[mm]	-	70	-	70	70
	h_{nom3}	≥	[mm]	-	90	-	90	90
Depth of drill hole to deepest point [1)]	$h_{1,1}$	≥	[mm]	60	60	60	60	-
	$h_{1,2}$	≥	[mm]	-	80	-	80	85
	$h_{1,3}$	≥	[mm]	-	100	-	100	105
Diameter of clearance hole in the fixture	d_f	≤	[mm]	8,5	9,5	10,5/12,5[3)]	10,5/12,5[3)]	15,4

1) See Annex A 1.

2) For hollow and perforated masonry: If the embedment depth is higher than h_{nom} given in the Table B2.1, job site tests have to be carried out in accordance with ETAG 020, Annex B.

3) See Table C2.1.

Table B2.2: Assignment of h_{nom}, l_d and t_{fix} for use in thin concrete slabs (e.g. weather resistant shells of external wall panels) and pre-stressed concrete core slabs

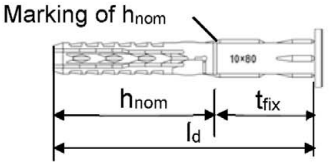
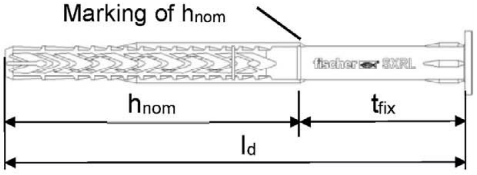
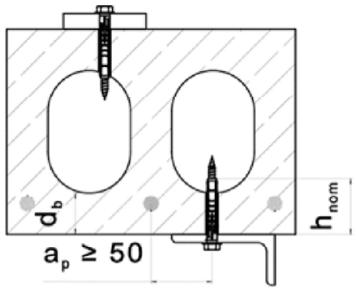
Anchor type	ProCon SXR 10 / ProCon SXRL 10			
	l_d		h_{nom} ≥ 50 mm	
Use category "a"	SXR	SXRL	$t_{fix, min}$	$t_{fix, max}$
Marking of h_{nom}  Marking of h_{nom} 	52	-	1	2
	60	60	1	10
	80	80	21	30
	100	100	41	50
	120	120	61	70
	140	140	81	90
	160	160	101	110
	180	180	121	130
	200	200	141	150
	230	230	171	180
	260	260	201	210
	-	290	231	240
	[mm]			

Table B2.3: Installation parameters for use in pre-stressed hollow concrete core slabs

Anchor type	ProCon SXRL 10				
	Mirror thickness	d_b	≥	[mm]	30
	Overall plastic anchor embedment depth in the base material	h_{nom}		[mm]	50 to 59

BTI frame fixing ProCon SXR / ProCon SXRL

Intended use
Installation parameters, parameters for use in thin skins (weather resistant concrete skins of external wall panels) and pre-stressed hollow concrete core slabs

Annex B 2

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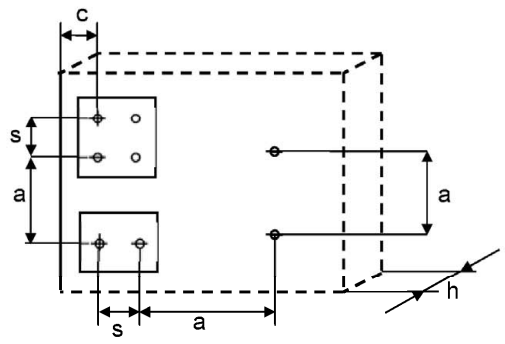
Table B3.1: Minimum thickness of member, edge distance and spacing in concrete

Anchor Type	h_{nom} ≥ [mm]	Concrete Strength class	Min. thickness of member h_{min} [mm]	Characteristic edge distance c_{cr} [mm]	Characteristic spacing s_{cr} [mm]	Minimum spacing and edge distances [1] [mm]
ProCon SXR 8	50	≥ C16/20	100	50	65	s_{min} = 50 for c ≥ 50 c_{min} = 50 for s ≥ 50
		C12/15		70	70	s_{min} = 70 for c ≥ 70 c_{min} = 70 for s ≥ 70
ProCon SXRL 8	50	≥ C16/20	80	60	75	s_{min} = 60 for c ≥ 60 c_{min} = 60 for s ≥ 60
		C12/15		85	90	s_{min} = 85 for c ≥ 85 c_{min} = 85 for s ≥ 85
	70	≥ C16/20	100	60	90	s_{min} = 60 for c ≥ 60 c_{min} = 60 for s ≥ 60
		C12/15		85	105	s_{min} = 85 for c ≥ 85 c_{min} = 85 for s ≥ 85
ProCon SXR 10	50	≥ C16/20	100[4]	100	90	s_{min} = 50 for c ≥ 150 c_{min} = 60 for s ≥ 70
		C12/15		140	100	s_{min} = 70 for c ≥ 210 c_{min} = 85 for s ≥ 100
ProCon SXRL 10	50	≥ C16/20	100[4]	100	105	s_{min} = 50 for c ≥ 100 c_{min} = 50 for s ≥ 125
		C12/15		140	120	s_{min} = 70 for c ≥ 140 c_{min} = 70 for s ≥ 175
	70[2]	≥ C16/20		100	105	s_{min} = 50 for c ≥ 100 c_{min} = 50 for s ≥ 125
		C12/15		140	120	s_{min} = 70 for c ≥ 140 c_{min} = 70 for s ≥ 175
ProCon SXRL 14	70[3]	≥ C16/20	110	100	120	s_{min} = 60 for c ≥ 100 c_{min} = 60 for s ≥ 125
		C12/15		140	135	s_{min} = 85 for c ≥ 140 c_{min} = 85 for s ≥ 175

1) Intermediate values by linear interpolation.
2) Values valid for reinforced concrete.
Please note: Values for non-reinforced concrete are h_{min} = 110 mm and c_{min} = s_{min} = 80 mm for concrete ≥ C16/20 and c_{min} = s_{min} = 110 mm for concrete C12/15.
3) Please note: Values for non-reinforced concrete are h_{min} = 110 mm, c_{min} = 100 mm, s_{min} = 80 mm for concrete ≥ C16/20 and c_{min} = 140 mm, s_{min} = 110 mm for concrete C12/15.
4) Also valid for thin concrete slabs h ≥ 40 mm, h_{nom} = 50 mm to 59 mm

Fixing points with a spacing a ≤ s_{cr} are considered as a group with a maximum characteristic resistance $N_{Rk,p}$ acc. to Table C1.3. For a spacing a > s_{cr} the anchors are considered as single anchors, each with a characteristic resistance $N_{Rk,p}$ acc. to Table C1.3.

Scheme of distance and spacing in concrete



BTI frame fixing ProCon SXR / ProCon SXRL

Intended use
Edge distances and spacings for use in concrete

Annex B 3

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Table B4.1: Minimum thickness of member, edge distance and spacing in masonry

Anchor type			ProCon SXR 8	ProCon SXRL 8	ProCon SXR 10	ProCon SXRL 10	ProCon SXRL 14
Minimum thickness of member	h_{min}	[mm]	100	115	100	110	115
Single anchor							
Minimum spacing	a_{min}	[mm]	250	250	250	250	250
Minimum edge distance	c_{min}	[mm]	100	100	100	100	100
Anchor group							
Minimum spacing perpendicular to free edge	$s_{1,min}$	[mm]	100	100	100	100	100
Minimum spacing parallel to free edge	$s_{2,min}$	[mm]	100	100	100	100	100
Minimum edge distance	c_{min}	[mm]	100	100	100	100	100
Distance between anchor groups and / or single anchors	a	[mm]	250				

Scheme of distance and spacing in masonry and autoclaved aerated concrete

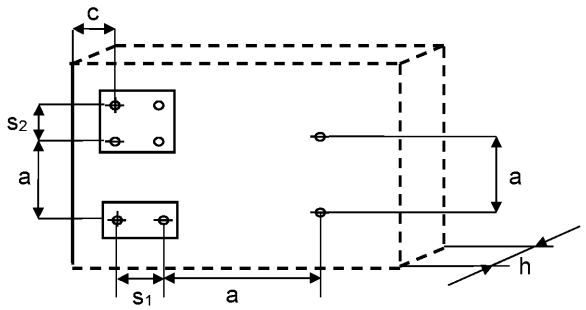

Table B4.2: Minimum thickness of member, edge distance and spacing in autoclaved aerated concrete

Anchor type			ProCon SXRL 8		ProCon SXR 10	ProCon SXRL 10		ProCon SXRL 14			
Compressive strength	f_b	[N/mm²]	≥ 2 to < 6	≥ 6	≥ 2	≥ 2		≥ 2 to < 4		≥ 4	
Nominal embedment depth	h_{nom} ≥	[mm]	70 and 90		50	70	90	70	90	70	90
Minimum thickness of member	h_{min}	[mm]	175		100	100	120	175		300	
Single anchor											
Minimum spacing	a_{min}	[mm]	250	250	250	250		250			
Minimum edge distance	c_{min}	[mm]	60	80	100	120		80		100	120
Anchor group											
Minimum spacing perpendicular to free edge	$s_{1,min}$	[mm]	80	110	200	100 / 120[1)]		80		80	100
Minimum spacing parallel to free edge	$s_{2,min}$	[mm]	80	110	400	100 / 120[1)]		80	100	80	125
Minimum edge distance	c_{min}	[mm]	90	110	100	120		120		120	150
Distance between anchor groups and / or single anchors	a	[mm]	250[2)]								

[1)] Valid for bulk density ρ ≥ 600 kg/m³ [2)] For ProCon SXR 10 a ≥ 400 mm valid

BTI frame fixing ProCon SXR / ProCon SXRL

Intended use
Edge distances and spacing for use in masonry and in autoclaved aerated concrete

Annex B 4

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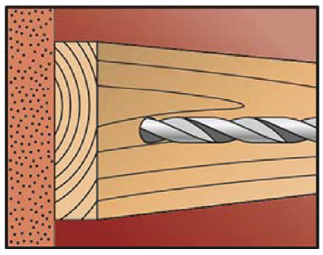
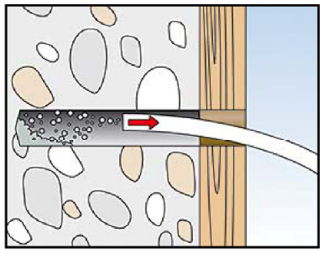
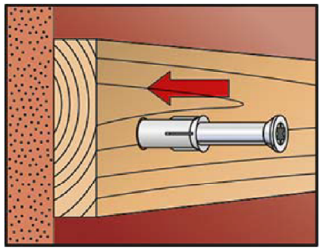
Installation instructions (the following pictures show fixing through timber)



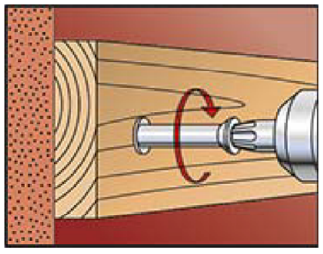
1. Drill the bore hole acc. to Table B2.1 using the drill method described in the corresponding Annex C.



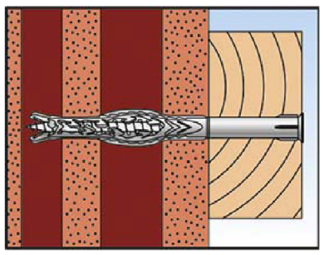
2. Use category „a“, „b“, „d”: Remove dust from borehole.



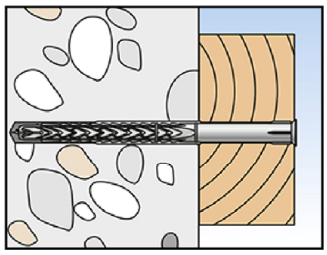
3. Insert anchor (screw and plug) by using a hammer until the collar of the plastic sleeve is flush with the surface of the fixture.



4. The screw is screwed-in until the head of the screw touches the sleeve. The anchor is correctly mounted, when the head of the screw fits tight on the surface and cannot be screwed-in any further.



5. Correctly installed anchor in hollow masonry.



6. Correctly installed anchor in concrete.

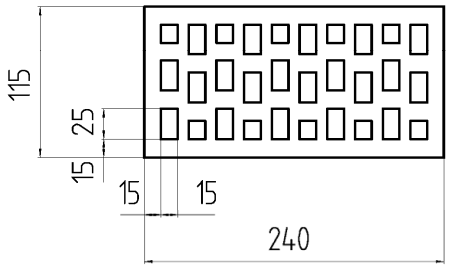
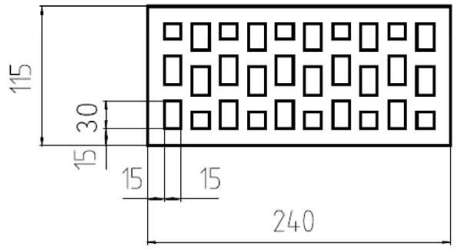
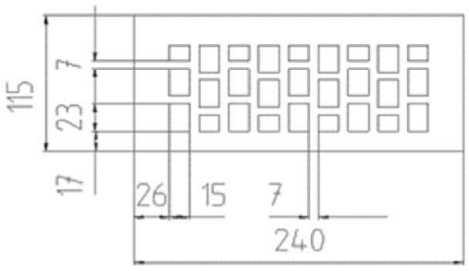
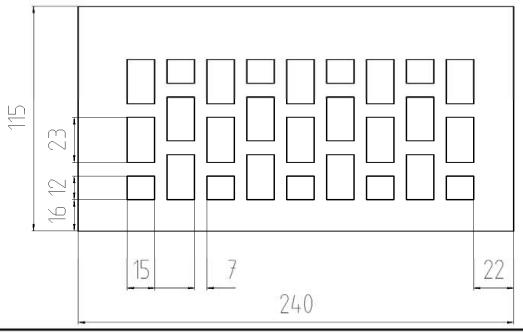
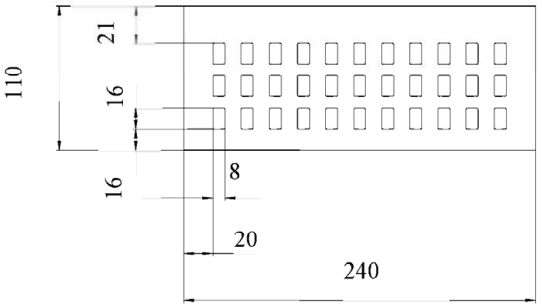
BTI frame fixing ProCon SXR / ProCon SXRL

Intended use
Installation instructions

Annex B 5

Deutsches Institut für Bautechnik DIBt

Table B6.1: Summary of hollow and perforated bricks – see Annex C 7 – C 9

Brick No./ Country	Dimensions	Brick drawing	See Annex
S1/DE	2 DF 240 x 115 x 113 mm		C 7
S2/DE	2 DF 240 x 115 x 113 mm		C 8
S3/DE	NF 240 x 115 x 71 mm		C 8
S4/DE	2 DF 240 x 115 x 113 mm		C 8
S5/DE	DF 240 x 110 x 52 mm		C 9

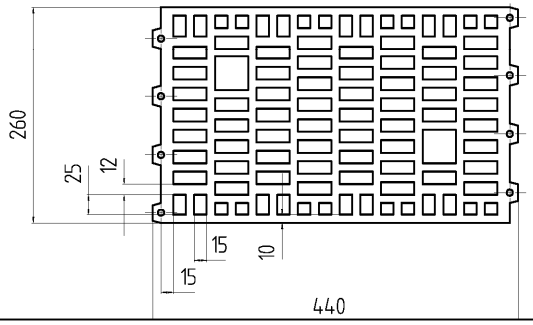
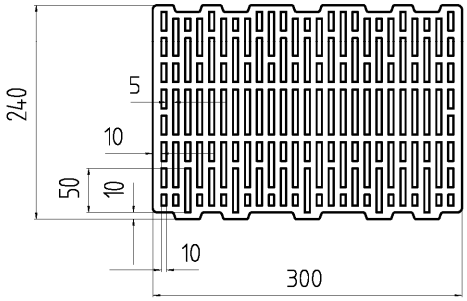
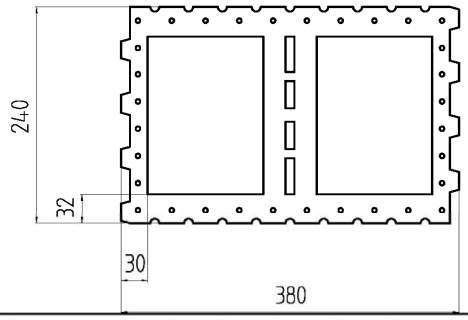
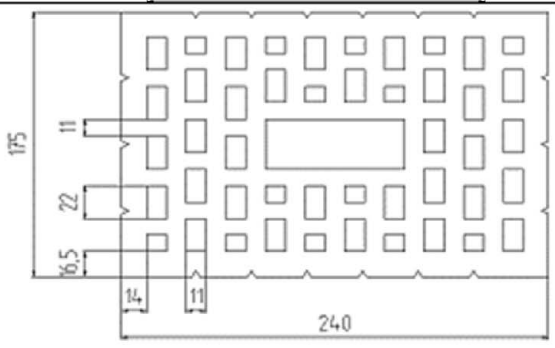
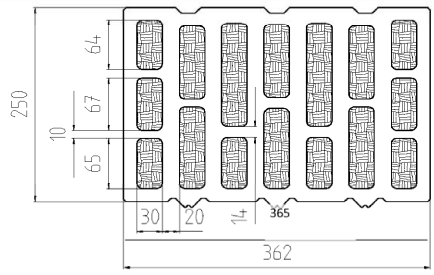
BTI frame fixing ProCon SXR / ProCon SXRL

Intended use
Summary of hollow and perforated bricks

Annex B 6

Deutsches Institut für Bautechnik DIBt

Table B7.1: Summary of hollow and perforated bricks – see Annex C 9 – C 10

Brick No./ Country	Dimensions	Brick drawing	See Annex
S6/DE	10 DF 440 x 240 x 260 mm		C 9
S7/DE	10 DF 300 x 240 x 240 mm		C 9
S8/DE	12 DF 380 x 240 x 240 mm		C 10
S9/DE	3 DF 240 x 175 x 113 mm		C 10
S10/DE	12 DF 365 x 250 x 240 mm		C 10

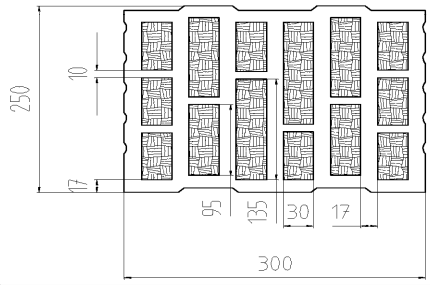
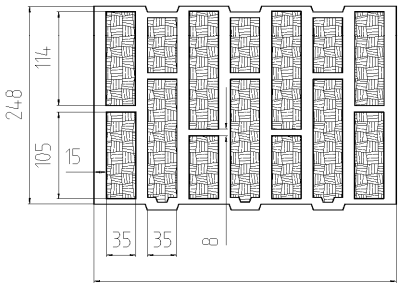
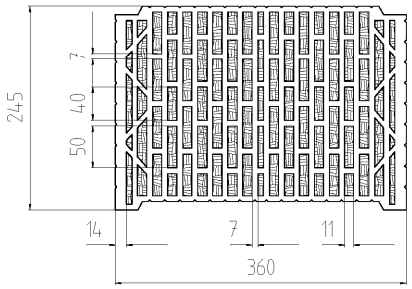
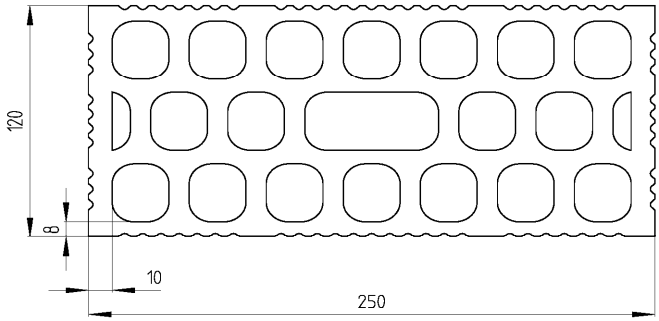
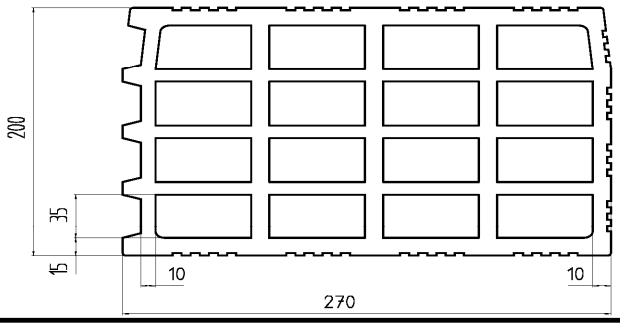
BTI frame fixing ProCon SXR / ProCon SXRL

Intended use
Summary of hollow and perforated bricks

Annex B 7

Deutsches Institut für Bautechnik DIBt

Table B8.1: Summary of hollow and perforated bricks – see Annex C 11 – C 12

Brick No./ Country	Dimensions	Brick drawing	See Annex
S11/DE	10 DF 300 x 250 x 240 mm		C 11
S12/DE	10 DF 365 x 248 x 240 mm		C 11
S13/DE	10 DF 360 x 245 x 240 mm		C 11
S14/IT	250 x 120 x 190 mm		C 12
S15/FR	500 x 200 x 270 mm		C 12

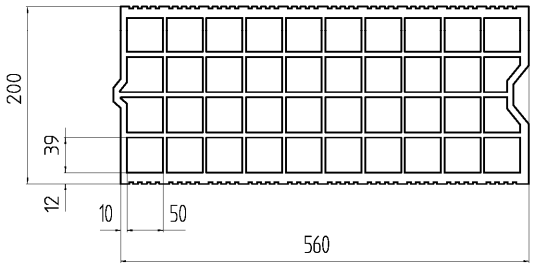
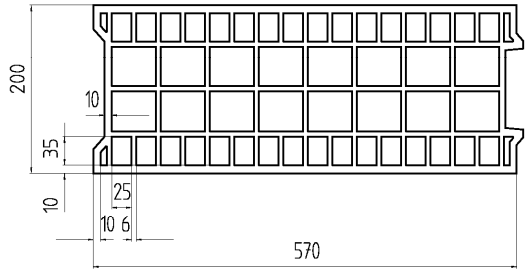
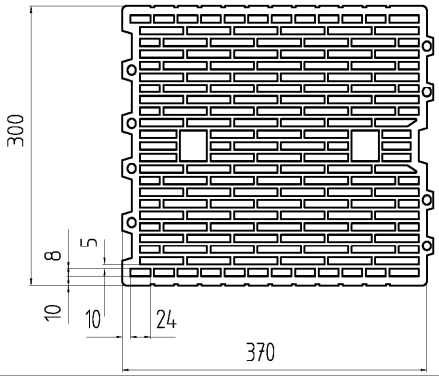
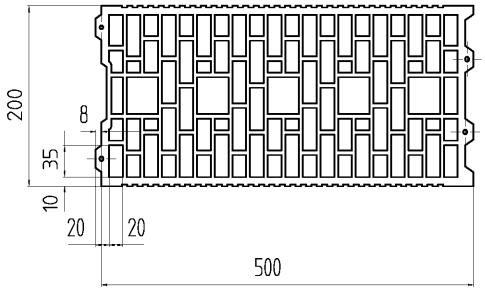
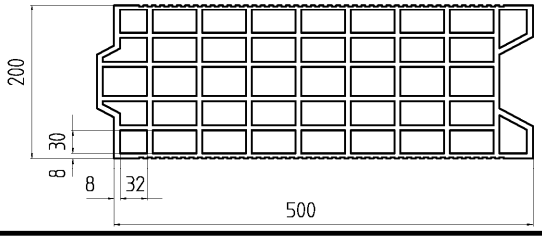
BTI frame fixing ProCon SXR / ProCon SXRL

Intended use
Summary of hollow and perforated bricks

Annex B 8

Deutsches Institut für Bautechnik DIBt

Table B9.1: Summary of hollow and perforated bricks – see Annex C 12 – C 14

Brick No./ Country	Dimensions	Brick drawing	See Annex
S16/FR	560 x 200 x 275 mm		C 12
S17/FR	570 x 200 x 315 mm		C 13
S18/FR	370 x 300 x 250 mm		C 13
S19/FR	500 x 200 x 275 mm		C 13
S20/FR	500 x 200 x 220 mm		C 14

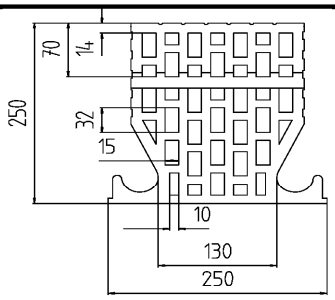
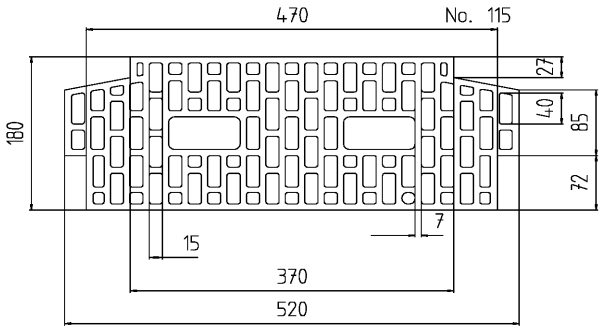
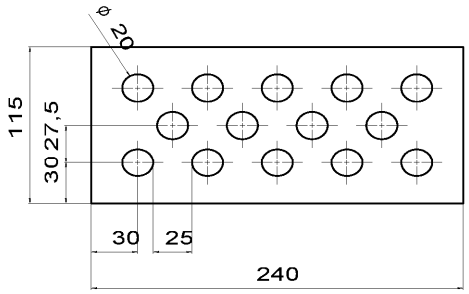
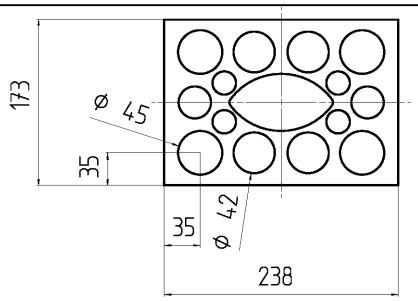
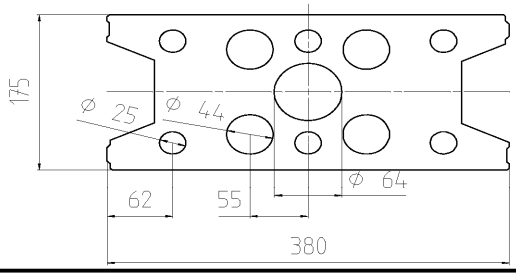
BTI frame fixing ProCon SXR / ProCon SXRL

Intended use
Summary of hollow and perforated bricks

Annex B 9

Deutsches Institut für Bautechnik DIBt

Table B10.1: Summary of hollow and perforated bricks – see Annex C 14 – C 15

Brick No./ Country	Dimensions	Brick drawing	See Annex
S21/DE	250 x 250 x 190 mm		C 14
S22/DE	520 x 180 x 250 mm		C 14
S23/DE	2 DF 240 x 115 x 113 mm		C 15
S24/DE	3 DF 240 x 175 x 113 mm		C 15
S25/DE	9 DF 380 x 175 x 240 mm		C 15

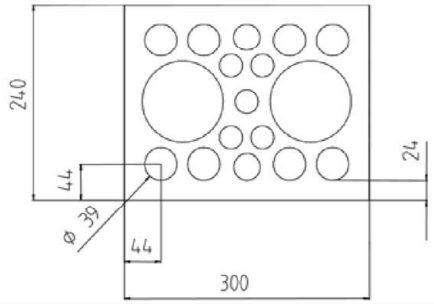
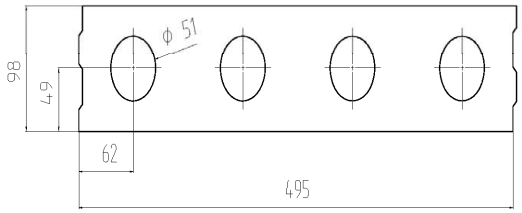
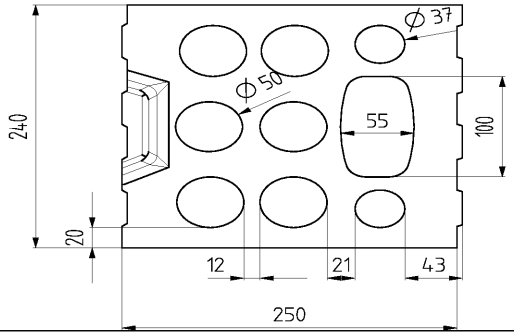
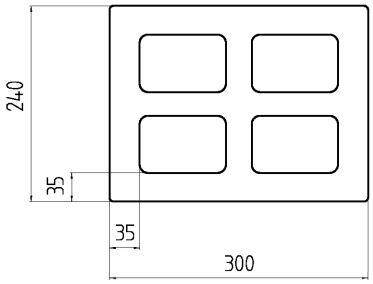
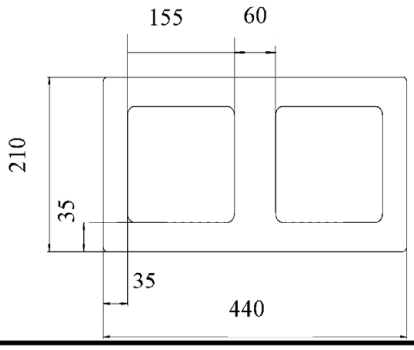
BTI frame fixing ProCon SXR / ProCon SXRL

Intended use
Summary of hollow and perforated bricks

Annex B 10

Deutsches Institut für Bautechnik DIBt

Table B11.1: Summary of hollow and perforated bricks – see Annex C 16 – C 17

Brick No./ Country	Dimensions	Brick drawing	See Annex
S26/DE	5 DF 300 x 240 x 113 mm		C 16
S27/DE	2 DF 495 x 98 x 245 mm		C 16
S28/DE	9 DF 250 x 240 x 240 mm		C 16
S29/DE	300 x 240 x 240 mm		C 17
S30/IE	440 x 210 x 215 mm		C 17

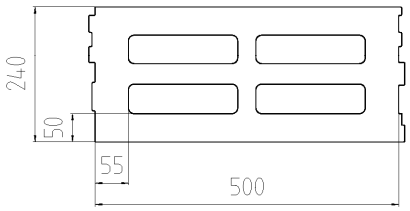
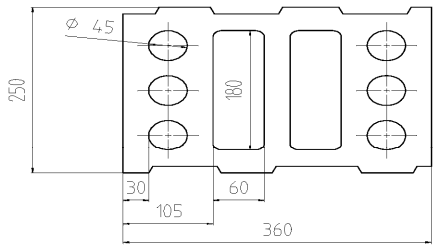
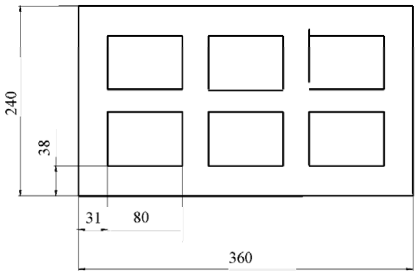
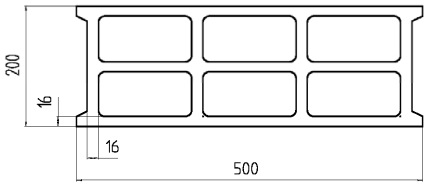
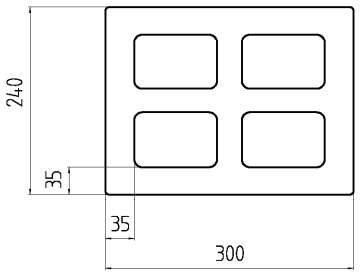
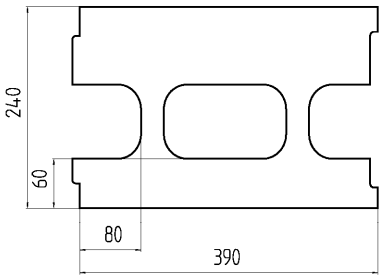
BTI frame fixing ProCon SXR / ProCon SXRL

Intended use
Summary of hollow and perforated bricks

Annex B 11

Deutsches Institut für Bautechnik DIBt

Table B12.1: Summary of hollow and perforated bricks – see Annex C 17 – C 19

Brick No./ Country	Dimensions	Brick drawing	See Annex
S31/DE	500 x 240 x 240 mm		C 17
S32/DE	360 x 250 x 250 mm		C 18
S33/DE	360 x 240 x 240 mm		C 18
S34/FR	500 x 200 x 200 mm		C 18
S35/DE	300 x 240 x 240 mm		C 19
S36/DE	390 x 240 x 240		C 19

BTI frame fixing ProCon SXR / ProCon SXRL

Intended use
Summary of hollow and perforated bricks

Annex B 12

Deutsches Institut für Bautechnik DIBt

Table C1.1: Characteristic resistance of the screw

Failure of expansion element (special screw)		ProCon SXR 8 / ProCon SXRL 8		ProCon SXR 10 / ProCon SXRL 10		ProCon SXRL 14	
		galvanised steel	stainless steel	galvanised steel	stainless steel	galvanised steel	stainless steel
Characteristic tension resistance	$N_{Rk,s}$ [kN]	14,8	14,3	21,7 24,9[2)]	21,7	43,4	42,0
Partial safety factor	γ_{Ms} [1)]	1,50	1,55	1,55	1,55	1,50	1,55
Characteristic shear resistance	$V_{Rk,s}$ [kN]	7,4	7,1	10,8 12,4[2)]	10,8	21,7	21,0
Partial safety factor	γ_{Ms} [1)]	1,25	1,29	1,29	1,29	1,25	1,29

1) In absence of other national regulations.
2) Only for ProCon SXRL 10: "High load" screw version on request only for countersunk screws – head marking is ●●

Table C1.2: Characteristic bending resistance of the screw

Anchor type		ProCon SXR 8 / ProCon SXRL 8		ProCon SXR 10 / ProCon SXRL 10		ProCon SXRL 14			
Material		galvanised steel	stainless steel	galvanised steel	stainless steel	galvanised steel		stainless steel	
Overall plastic anchor embedment depth in the base material						h_{nom2} 70mm	h_{nom3} 90mm	h_{nom2} 70mm	h_{nom3} 90mm
Characteristic bending resistance	$M_{Rk,s}$ [Nm]	12,4	12,0	20,6 23,6[2)]	20,6	48,7	62,5	47,0	60,5
Partial safety factor	γ_{Ms} [1)]	1,25	1,29	1,29	1,29	1,25		1,29	

1) In absence of other national regulations.
2) Only for ProCon SXRL 10: "High load" screw version on request only for countersunk screws – head marking is ●●

Table C1.3: Characteristic resistance for use in concrete (use category "a")

Pull-out failure (plastic sleeve)				ProCon SXR 8	ProCon SXRL 8		ProCon SXR 10	ProCon SXRL 10		ProCon SXRL 14
Embedment depth h_{nom} [mm]				50	50	70	50	50	70	70
Concrete ≥ C12/15										
Characteristic resistance 30/50 °C	$N_{Rk,p}$	[kN]		3,0	4,0	5,0	5,0	5,5	6,5	8,5
Characteristic resistance 50/80 °C	$N_{Rk,p}$	[kN]		2,5 3,0[2)]	4,0	5,0	4,5	5,0	6,5	8,5
Concrete ≥ C12/15 (e.g. weather resistant shells of external wall panels)										
Characteristic resistance 30/50 °C	$N_{Rk,p}$	[kN]	h ≥ 40 mm	[4)]	[4)]	[4)]	3,5	2,5 / 3,0[2)]	[4)]	[4)]
Characteristic resistance 50/80 °C	$N_{Rk,p}$	[kN]	h ≥ 40 mm	[4)]	[4)]	[4)]	3,0	2,5 / 3,0[2)]	[4)]	[4)]
Concrete ≥ C45/55 in pre-stressed concrete core slabs										
Characteristic resistance 50/80 °C	$N_{Rk,p}$	[kN]	d_b ≥ 30 mm	[4)]	[4)]	[4)]	[4)]	3,5 / 4,0[3)]	[4)]	[4)]
			d_b ≥ 40 mm	[4)]	[4)]	[4)]	[4)]	5,5 / 6,0[3)]	[4)]	[4)]
Partial safety factor	γ_{Mc} [1)]			1,8						

1) In absence of other national regulations.
2) Value corresponds to concrete class ≥ C16/20.
3) Only valid for temperature range 30 / 50 °C
4) No performance assessed

BTI frame fixing ProCon SXR / ProCon SXRL

Performances
Characteristic resistance and characteristic bending resistance of the screw
Characteristic resistance for use in concrete

Annex C 1

Deutsches Institut für Bautechnik DIBt

Table C2.1: Displacements[1] under tension and shear loading in concrete and masonry

			Tension load [2]		Shear load [2]	
Anchor type	h_{nom} [mm]	**F** [kN]	δ_{NO} [mm]	$\delta_{N\infty}$ [mm]	δ_{VO} [mm]	$\delta_{V\infty}$ [mm]
ProCon SXR 8	**50**	1,2	0,65	1,30	1,02	1,53
ProCon SXRL 8	**50**	1,6	0,56	1,12	2,00	3,00
	70	2,0	0,64	1,28	2,30	3,45
ProCon SXR 10	**50**	2,0	1,29	2,58	1,15[3]/3,05[4]	1,74[3]/4,58[4]
ProCon SXRL 10	**50**	2,2	0,58	1,16	1,96	2,94
	70	2,6	1,67	3,34	1,15[3]/3,05[4]	1,74[3]/4,58[4]
ProCon SXRL 14	**70**	3,40	0,39	0,63	2,79	4,19

[1] Valid for all ranges of temperatures.
[2] Intermediate values by linear interpolation.
[3] Valid for diameter in the clearance hole ≤ 10,5 mm (see Table B2.1).
[4] Valid for diameter in the clearance hole = 12,5 mm (see Table B2.1).

Table C2.2: Displacements[1] under tension and shear loading in autoclaved aerated concrete

				Tension load [2]		Shear load [2]	
Anchor type	f_b [N/mm²]	h_{nom} [mm]	**F** [kN]	δ_{NO} [mm]	$\delta_{N\infty}$ [mm]	δ_{VO} [mm]	$\delta_{V\infty}$ [mm]
ProCon SXRL 8	**≥ 2**	**70/90**	0,14/0,21	0,45/0,55	0,90/1,10	0,28/0,42	0,42/0,63
	≥ 6	**70/90**	1,07	0,73/0,80	1,46/1,60	2,14	3,21
ProCon SXR 10	**≥ 2**	**50**	0,32	0,03	0,06	0,21	0,31
ProCon SXRL 10	**≥ 2**	**70/90**	0,32	0,23	0,46	0,64	0,96
	≥ 6	**70/90**	1,43	0,65	1,30	2,86	4,29
ProCon SXRL 14	**≥ 2**	**70/90**	0,32/0,43	0,19/0,25	0,38/0,50	0,64/0,86	0,96/1,29
	≥ 3	**70/90**	0,60/0,77	0,23/0,31	0,45/0,63	1,19/1,54	1,79/2,31
	≥ 4	**70/90**	0,88/1,11	0,26/0,38	0,53/0,76	1,75/2,22	2,62/3,33
	≥ 6	**70/90**	1,43/1,79	0,34/0,51	0,68/1,02	2,86/3,58	4,29/5,37

[1] Valid for all ranges of temperatures.
[2] Intermediate values by linear interpolation.

Table C2.3: Values under fire exposure in concrete C20/25 to C50/60 in any load direction, no permanent centric tension load and without lever arm, fastening of façade systems

Anchor type	Fire resistance class	$F_{Rk,fi,90}$	$\gamma_{M,fi}$[1]
ProCon SXR 10 / ProCon SXRL 10 / ProCon SXRL 14	**R 90**	≤ 0,8 kN	1,0

[1] In absence of other national regulations.

If one-side fire load, see Table B3.1 for edge distance. In case of fire attack from more than one side the minimum edge distance shall be c ≥ 300 mm, c ≥ 2 • h_{ef} ; the bigger value is decisive

BTI frame fixing ProCon SXR / ProCon SXRL

Annex C 2

Performances
Displacements under tension and shear loading in concrete, masonry and autoclaved aerated concrete

Deutsches Institut für Bautechnik DIBt

Table C3.1: Characteristic resistance F_{Rk} in [kN] in solid masonry (use category "b")

Base material [*Supplier Title, country*] Geometry, DF or nom. Size (L x W x H) [mm] and drilling method	Min. compressive strength f_b [N/mm²] / bulk density ρ [kg/dm³]	Characteristic resistance F_{Rk} [kN] 50/80°C								
		ProCon SXR 8	ProCon SXRL 8			ProCon SXR 10	ProCon SXRL 10		ProCon SXRL 14	
		h_{nom} [mm]								
		≥ 50	≥ 50	≥ 70	≥ 90	≥ 50	≥ 50	≥ 70	≥ 70	≥ 90
Clay brick Mz, acc. to EN 771-1:2011 *e.g. Schlagmann DE* **3 DF** (240x175x113) hammer drilling	20/1,8	**3,0**	9)	9)	9)	**2,0** **4,0**[4] **4,5**[6]	9)	9)	9)	9)
	10/1,8	**2,0**	9)	9)	9)	**3,0**[4]	9)	9)	9)	9)
Clay brick Mz, acc. to EN 771-1:2011 *e.g. Schlagmann DE* *e.g. Ebersdobler DE* **NF** (240x115x71) hammer drilling	36/1,8	**2,5**	**3,0**	**4,0** **4,5**[3]	8)	**5,0**	**3,5**	**4,0** **5,5**[3]	**4,0** **6,0**[4] **7,0**[6]	8)
	20/1,8	**2,5**	**3,0**	**4,0** **4,5**[3]	8)	**3,0** **3,5**[2]	**3,5**	**4,0** **5,5**[3]	**4,0** **6,0**[4] **7,0**[6]	8)
	12/1,8	**2,0**	**2,0**	**2,5**	8)	**2,0**	**2,0**	**4,0** **5,5**[3]	**3,0** **4,5**[4] **5,0**[6]	8)
	10/1,8	**2,0**	**2,0**	**2,5**	8)	**2,0**	9)	**3,5** **4,5**[3]	**3,0** **4,5**[4] **5,0**[6]	8)
Clay brick Mz, acc. to EN 771-1:2011 *e.g.Wienerberger, DK* **DF** (240x115x52) hammer drilling	28/1,8	**3,0**	**2,5**	**3,0** **3,5**[2]	8)	**3,0**	**3,0** **4,5**[3] **5,0**[5]	**5,5** **6,5**[3]	9)	9)
	20/1,8	**2,0**	**2,5**	**3,0** **3,5**[2]	8)	**2,0**	**3,0** **4,5**[3] **5,0**[5]	**4,0** **4,5**[3]	9)	9)
	16/1,8	**1,5**	**2,5**	**3,0** **3,5**[2]	8)	**1,5**	**3,0** **4,5**[3] **5,0**[5]	**3,0** **3,5**[3]	9)	9)
	12/1,8	**1,5**	**1,5** **2,0**[2]	**2,0** **2,5**[2]	8)	**1,2**	**2,5** **3,5**[3]	**2,5** **3,0**[3]	9)	9)
	10/1,8	**1,5**	**1,2** **1,5**[2]	8)	8)	**1,2**	-	**2,5** **3,0**[3]	9)	9)
Partial safety factor	γ_{Mm}[1]	**2,5**								

1) In absence of other national regulations.
2) Only valid for temperature range 30/50° C.
3) Only valid for edge distance c ≥ 150 mm; intermediate values by linear interpolation.
4) Only valid for edge distance c ≥ 200 mm; intermediate values by linear interpolation.
5) Only valid for edge distance c ≥ 150 mm for temperature range 30/50° C; intermediate values by linear interpolation.
6) Only valid for edge distance c ≥ 200 mm for temperature range 30/50° C; intermediate values by linear interpolation.
8) Values of lower h_{nom} can also be taken for next higher h_{nom}.
9) No performance assessed

BTI frame fixing ProCon SXR / ProCon SXRL

Performances
Characteristic resistance for use in solid masonry

Annex C 3

Deutsches Institut für Bautechnik DIBt

Table C4.1: Characteristic resistance F_{Rk} in [kN] in solid masonry (use category "b")

Base material [*Supplier Title, country*] Geometry, DF or nom. Size (L x W x H) [mm] and drilling method	Min. compressive strength f_b [N/mm²] / bulk density ρ [kg/dm³]	Characteristic resistance F_{Rk} [kN] 50/80°C								
		ProCon SXR 8	ProCon SXRL 8			ProCon SXR 10	ProCon SXRL 10		ProCon SXRL 14	
		h_{nom} [mm]								
		≥ 50	≥ 50	≥ 70	≥ 90	≥ 50	≥ 50	≥ 70	≥ 70	≥ 90
Calcium silicate solid brick KS, acc. to EN 771-2:2011 *e.g. KS Wemding DE* **NF** (240x115x71) hammer drilling	36/2,0	9)	9)	9)	9)	**5,0**	**3,5** **4,0**[3]	8)	9)	9)
	20/2,0	9)	9)	9)	9)	**3,0** **3,5**[2]	**3,5** **4,0**[3]	8)	9)	9)
	20/1,8	**2,5**	**2,5**	**3,0**	8)	**2,5** **4,0**[4]	9)	**3,5**	**4,5** **5,0**[4] **6,0**[6]	8)
	10/2,0	9)	9)	9)	9)	**2,0**	**2,0** **2,5**[3]	8)	9)	9)
	10/1,8	**2,0**	**2,0**	**2,0**	8)	**1,5**	9)	**2,5**	**3,0** **3,5**[4] **4,0**[6]	8)
Calcium silicate solid brick KS, acc. to EN 771-2:2011 *e.g. KS Wemding DE* **12 DF** (495x175x240) hammer drilling	28/2,0	**3,0**	9)	9)	9)	**5,0**	9)	9)	9)	9)
	20/2,0	**3,0**	9)	9)	9)	**4,5**	9)	9)	9)	9)
	20/1,8	9)	9)	9)	9)	9)	9)	**6,5** **8,5**[4]	**4,0** **11,0**[4] **11,5**[6]	8)
	16/1,8	9)	9)	9)	9)	9)	9)	**6,5** **8,5**[4]	**4,0** **11,0**[4] **11,5**[6]	8)
	12/1,8	9)	9)	9)	9)	9)	9)	**6,5** **8,5**[4]	**4,0** **11,0**[4] **11,5**[6]	8)
	10/2,0	**2,5**	9)	9)	9)	**3,0**	9)	9)	9)	9)
	10/1,8	9)	9)	9)	9)	9)	9)	**5,5** **7,0**[4]	**3,5** **9,0**[4] **9,5**[6]	8)
	8/1,8	9)	9)	9)	9)	9)	9)	**4,0** **5,5**[4]	**2,5** **7,5**[4]	8)
Partial safety factor	γ_{Mm}[1]	**2,5**								

1) In absence of other national regulations.
2) Only valid for temperature range 30/50° C.
3) Only valid for edge distance c ≥ 150 mm; intermediate values by linear interpolation.
4) Only valid for edge distance c ≥ 200 mm; intermediate values by linear interpolation.
5) Only valid for edge distance c ≥ 150 mm for temperature range 30/50° C; intermediate values by linear interpolation.
6) Only valid for edge distance c ≥ 200 mm for temperature range 30/50° C; intermediate values by linear interpolation.
8) Values of lower h_{nom} can also be taken for next higher h_{nom}
9) No performance assessed

BTI frame fixing ProCon SXR / ProCon SXRL

Performances
Characteristic resistance for use in solid masonry

Annex C 4

Deutsches Institut für Bautechnik DIBt

Table C5.1: Characteristic resistance F_{Rk} in [kN] in solid masonry (use category "b")

Base material [*Supplier Title, country*] Geometry, DF or nom. Size (L x W x H) [mm] and drilling method	Min. compressive strength f_b [N/mm²] / bulk density ρ [kg/dm³]	Characteristic resistance F_{Rk} [kN] 50/80°C								
		ProCon SXR 8	ProCon SXRL 8			ProCon SXR 10	ProCon SXRL 10		ProCon SXRL 14	
		h_{nom} [mm]								
		≥ 50	≥ 50	≥ 70	≥ 90	≥ 50	≥ 50	≥ 70	≥ 70	≥ 90
Calcium silicate solid brick KS, acc. to EN 771-2:2011 *e.g. KS Wemding DE* **8 DF** (495x115x240) hammer drilling	16/2,0	9)	**3,0** **4,5**[3] **5,0**[6]	**3,5** **5,0**[3] **6,0**[4] **6,5**[6]	8)	9)	**3,5** **5,0**[3] **6,0**[4] **6,5**[6]	8)	9)	9)
	12/2,0	9)	**2,5** **3,0**[3] **3,5**[5]	**2,5** **4,0**[3] **4,5**[4] **5,0**[6]	8)	9)	**2,5** **4,0**[3] **4,5**[4] **5,0**[6]	8)	9)	9)
Lightweight solid brick Vbl, acc. to EN 771-3:2011 *e.g. KLB DE* **2 DF** (240x115x113) hammer drilling	4/1,4	9)	9)	9)	9)	**0,75**	9)	**2,5**	9)	9)
	2/1,4	9)	9)	9)	9)	**0,4**	9)	**1,2**	9)	9)
	2/1,2	**0,9**	**0,4** **0,5**[2]	**0,9** **1,2**[2]	8)	**0,75** **0,9**[3]	**0,4**	8)	**0,9** **1,2**[2]	8)
Lightweight solid brick Vbl, acc. to EN 771-3:2011 *e.g. KLB DE* **8 DF** (490x240x115) hammer drilling	12/1,8	**2,5**	9)	9)	9)	9)	9)	**3,0** **4,5**[3]	9)	9)
	10/1,8	**2,5**	9)	9)	9)	9)	9)	**2,5** **3,5**[3]	9)	9)
	8/1,8	**2,5**	9)	9)	9)	9)	9)	**2,0** **3,0**[3]	9)	9)
	8/1,6	9)	9)	9)	9)	**3,0**	9)	9)	9)	9)
	6/1,8	**2,0**	9)	9)	9)	9)	9)	**1,5** **2,0**[3]	9)	9)
	6/1,6	9)	9)	9)	9)	**2,0**	9)	9)	9)	9)
	4/1,8	**1,2**	9)	9)	9)	9)	9)	**0,9** **1,5**[3]	9)	9)
	2/1,2	9)	9)	9)	9)	**1,2**	9)	9)	9)	9)
	2/1,0	**1,2**	9)	9)	9)	9)	9)	9)	9)	9)
Partial safety factor	γ_{Mm}[1]	**2,5**								

1) In absence of other national regulations.
2) Only valid for temperature range 30/50° C.
3) Only valid for edge distance c ≥ 150 mm; intermediate values by linear interpolation.
4) Only valid for edge distance c ≥ 200 mm; intermediate values by linear interpolation.
5) Only valid for edge distance c ≥ 150 mm for temperature range 30/50° C; intermediate values by linear interpolation.
6) Only valid for edge distance c ≥ 200 mm for temperature range 30/50° C; intermediate values by linear interpolation.
8) Values of lower h_{nom} can also be taken for next higher h_{nom}
9) No performance assessed

BTI frame fixing ProCon SXR / ProCon SXRL

Performances
Characteristic resistance for use in solid masonry

Annex C 5

Deutsches Institut für Bautechnik DIBt

Table C6.1: Characteristic resistance F_{Rk} in [kN] in solid masonry (use category "b")

Base material [*Supplier Title, country*] Geometry, DF or nom. Size (L x W x H) [mm] and drilling method	Min. compressive strength f_b [N/mm²] / bulk density ρ [kg/dm³]	Characteristic resistance F_{Rk} [kN] 50/80°C								
		ProCon SXR 8	ProCon SXRL 8			ProCon SXR 10	ProCon SXRL 10		ProCon SXRL 14	
		h_{nom} [mm]								
		≥ 50	≥ 50	≥ 70	≥ 90	≥ 50	≥ 50	≥ 70	≥ 70	≥ 90
Lightweight solid brick Vbl, acc. to EN 771-3:2011 *e.g. KLB DE* **8 DF** (245x240x240) hammer drilling	10/1,6	9)	**2,0** **2,5**[2]	**3,0** **4,0**[5]	8)	**2,5**	**3,0** **3,5**[5]	**7,5**	**3,5** **6,0**[4] **7,0**[6]	8)
	8/1,6	9)	**1,5** **2,0**[2]	**2,5** **3,5**[5]	8)	**2,5**	**2,5** **3,0**[5]	**6,0**	**3,0** **5,0**[4] **6,0**[6]	8)
	6/1,6	9)	**1,2** **1,5**[2]	**2,0** **2,5**[5]	8)	**2,5**	**2,0**	**4,5**	**2,0** **3,5**[4] **4,5**[6]	8)
	6/1,4	**0,9**	9)	9)	9)	9)	9)	9)	9)	9)
	4/1,6	9)	**0,75** **0,9**[2]	**1,2** **1,5**[5]	8)	**0,9**	**1,2** **1,5**[5]	**3,0**	**1,5** **2,5**[4] **3,0**[6]	8)
	4/1,4	**0,6** **0,75**[2]	9)	9)	9)	9)	9)	9)	9)	9)
	2/1,6	9)	**0,4** **0,5**[2]	**0,6** **0,9**[5]	8)	**0,5**	**0,6**	**1,5**	9)	9)
Lightweight solid brick Vbl, acc. to EN 771-3:2011, *e.g. Liapor Super-K DE* **16 DF** (500x240x248) hammer drilling	2/0,8	9)	9)	9)	9)	9)	9)	**0,5**	9)	9)
Lightweight solid brick Vbl, acc. to EN 771-3:2011, *e.g. Tarmac UK* (440x100x215) hammer drilling	6/1,4	9)	9)	9)	9)	**2,0** **2,5**[4]	9)	**2,0** **3,0**[3]	9)	9)
	4/1,4	9)	9)	9)	9)	**1,2** **1,5**[4]	9)	**1,5** **2,0**[3]	9)	9)
Partial safety factor	γ_{Mm}[1]	**2,5**								

1) In absence of other national regulations.
2) Only valid for temperature range 30/50° C.
3) Only valid for edge distance c ≥ 150 mm; intermediate values by linear interpolation.
4) Only valid for edge distance c ≥ 200 mm; intermediate values by linear interpolation.
5) Only valid for edge distance c ≥ 150 mm for temperature range 30/50° C; intermediate values by linear interpolation.
6) Only valid for edge distance c ≥ 200 mm for temperature range 30/50° C; intermediate values by linear interpolation.
8) Values of lower h_{nom} can also be taken for next higher h_{nom}
9) No performance assessed

BTI frame fixing ProCon SXR / ProCon SXRL

Performances
Characteristic resistance for use in solid masonry

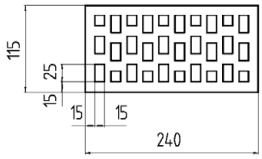
Annex C 6

Table C7.1: Characteristic resistance F_{Rk} in [kN] in solid masonry (use category "b")

Base material [*Supplier Title, country*] Geometry, DF or nom. size (L x W x H) [mm] and drilling method	Min. compressive strength f_b [N/mm²] / bulk density ρ [kg/dm³]	Characteristic resistance F_{Rk} [kN] 50/80°C								
		ProCon SXR 8	ProCon SXRL 8			ProCon SXR 10	ProCon SXRL 10		ProCon SXRL 14	
		h_{nom} [mm]								
		≥ 50	≥ 50	≥ 70	≥ 90	≥ 50	≥ 50	≥ 70	≥ 70	≥ 90
Solid brick normal concrete Vbn, acc. to EN 771-3:2011 *e.g. Adolf Blatt DE* (240x245x240) hammer drilling	20/1,8	**2,5**	9)	9)	9)	**4,5**	9)	9)	9)	9)
	16/1,8	**2,5**	9)	9)	9)	**3,5**	9)	9)	9)	9)
	12/1,8	**2,5**	9)	9)	9)	**3,0**	9)	9)	9)	9)
	10/1,8	**1,5**	9)	9)	9)	**3,0**	9)	9)	9)	9)
	8/1,8	**1,5**	9)	9)	9)	9)	9)	9)	9)	9)
	4/1,8	**0,75**	9)	9)	9)	9)	9)	9)	9)	9)
Solid brick normal concrete Vbn, acc. to EN 771-3:2011 *e.g.Tarmac UK* (440x100x215) hammer drilling	16/1,8	9)	9)	9)	9)	**4,0** **4,5**[2)]	9)	**5,5**	9)	9)
	10/1,8	9)	9)	9)	9)	**2,5** **3,0**[2)]	9)	**3,5**	9)	9)
Partial safety factor	γ_{Mm}[1)]	**2,5**								

Footnotes see C7.2

Table C7.2: Characteristic resistance F_{Rk} in [kN] in hollow or perforated masonry (use category "c")

Base material [*Supplier Title*] Geometry, DF or nom. size (L x W x H) [mm] and drilling method	Min. compressive strength f_b [N/mm²] / bulk density ρ [kg/dm³]	Characteristic resistance F_{Rk} [kN] 50/80°C								
		ProCon SXR 8	ProCon SXRL 8			ProCon SXR 10	ProCon SXRL 10		ProCon SXRL 14	
		h_{nom} [mm]								
		50	50	70	90	50	50	70	70	90
S1 Perforated clay brick HLz Form B, acc. to EN 771-1:2011 *e.g. Wienerberger*  **2 DF** (240x115x113) rotary drilling	20/1,2	**1,2**	9)	9)	9)	**2,5** **3,0**[5)]	9)	**2,0**	9)	9)
	20/1,0	9)	9)	9)	9)	**2,0**	9)	9)	9)	9)
	12/1,2	9)	9)	9)	9)	9)	9)	**1,2**	9)	9)
	10/1,2	9)	9)	9)	9)	**1,5** **2,0**[2)]	9)	9)	9)	9)
	10/1,0	9)	9)	9)	9)	**1,2**	9)	9)	9)	9)
	8/1,2	**0,5**	9)	9)	9)	9)	9)	9)	9)	9)
Partial safety factor	γ_{Mm}[1)]	**2,5**								

1) In absence of other national regulations.
2) Only valid for temperature range 30/50° C.
5) Only valid for edge distance c ≥ 150 mm at temperature range 30/50° C; intermediate values by linear interpolation.
9) No performance assessed

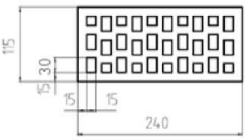
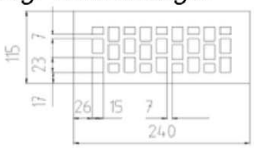
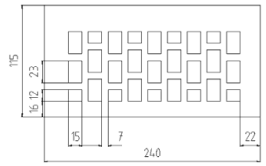
BTI frame fixing ProCon SXR / ProCon SXRL

Performances
Characteristic resistance for use in solid masonry and in hollow or perforated masonry

Annex C 7

Deutsches Institut für Bautechnik DIBt

Table C8.1: Characteristic resistance F_{Rk} in [kN] in hollow or perforated masonry (use category "c")

Base material [*Supplier Title*] Geometry, DF or nom. size (L x W x H) [mm] and drilling method	Min. compressive strength f_b [N/mm²] / bulk density ρ [kg/dm³]	Characteristic resistance F_{Rk} [kN] 50/80°C								
		ProCon SXR 8	ProCon SXRL 8[7]			ProCon SXR 10	ProCon SXRL 10		ProCon SXRL 14[7]	
		h_{nom} [mm]								
		50	50	70	90	50	50	70	70	90
S2 Perforated clay brick HLz acc. to EN 771-1:2011 *e.g. Wienerberger*  **2 DF** (240x115x113) rotary drilling	28/1,2	[9]	**1,2** **1,5**[2]	**1,5** **2,0**[2]	**1,5** **2,0**[2]	[9]	[9]	**2,0**	[9]	[9]
	20/1,2	[9]	**0,9** **1,2**[2]	**0,9** **1,2**[2]	**1,2** **1,5**[2]	[9]	[9]	**1,2**	[9]	[9]
	12/1,0	**0,6**	[9]	[9]	[9]	**0,9**	[9]	**0,75**	[9]	[9]
	10/1,2	[9]	**0,6**	**0,6** **0,75**[2]	**0,6** **0,9**[2]	[9]	[9]	[9]	[9]	[9]
	10/1,0	[9]	[9]	[9]	[9]	**0,75**	[9]	**0,6**	[9]	[9]
	8/1,0	**0,4**	[9]	[9]	[9]	**0,6**	[9]	[9]	[9]	[9]
S3 Perforated clay brick VHLz acc. to EN 771-1:2011, *e.g. Wienerberger*  **NF** (240x115x71) rotary drilling	48/1,6	[9]	[9]	[9]	[9]	[9]	[9]	[9]	**4,5** **5,0**[2]	**4,5** **5,0**[2]
	28/1,6	[9]	[9]	[9]	[9]	[9]	[9]	[9]	**2,5** **3,0**[2]	**2,5** **3,0**[2]
	20/1,6	[9]	[9]	[9]	[9]	[9]	[9]	[9]	**1,5** **2,0**[2]	**1,5** **2,0**[2]
S4 Perforated clay brick VHLz acc. to EN 771-1:2011, *e.g. Wienerberger*  **2 DF** (240x115x113) rotary drilling	48/1,6	[9]	**2,5**	**2,5**	**1,5** **2,0**[2]	**2,5**	[9]	**4,5**	[9]	[9]
	36/1,6	[9]	**2,0**	**2,0**	**1,2** **1,5**[2]	**2,0**	[9]	**3,0**	[9]	[9]
	28/1,6	[9]	**1,5**	**1,5**	**0,9** **1,2**[2]	**1,5**	[9]	**2,5**	[9]	[9]
	20/1,6	[9]	**0,9**	**0,9**	**0,6** **0,9**[2]	**0,9**	[9]	**1,5**	[9]	[9]
	12/1,6	[9]	**0,6**	**0,6**	**0,4** **0,5**[2]	**0,6**	[9]	**0,9**	[9]	[9]
	10/1,6	[9]	[9]	[9]	[9]	-	[9]	**0,9**	[9]	[9]
Partial safety factor	γ_{Mm}[1]	**2,5**								

1) In absence of other national regulations.
2) Only valid for temperature range 30/50° C.
3) Only valid for edge distance c ≥ 150 mm; intermediate values by linear interpolation.
4) Only valid for edge distance c ≥ 200 mm; intermediate values by linear interpolation.
5) Only valid for edge distance c ≥ 150 mm at temperature range 30/50° C; intermediate values by linear interpolation.
6) Only valid for edge distance c ≥ 200 mm at temperature range 30/50° C; intermediate values by linear interpolation.
7) The lowest load of two consecutive embedment depths may be used for the intermediate embedment depths.
9) No performance assessed

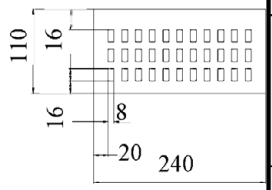
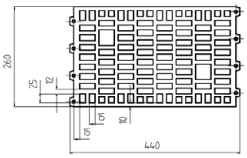
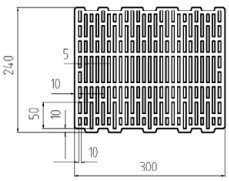
BTI frame fixing ProCon SXR / ProCon SXRL

Performances
Characteristic resistance for use in hollow or perforated masonry

Annex C 8

Deutsches Institut für Bautechnik DIBt

Table C9.1: Characteristic resistance F_{Rk} in [kN] in hollow or perforated masonry (use category "c")

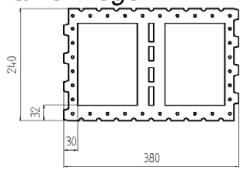
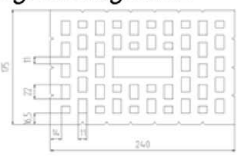
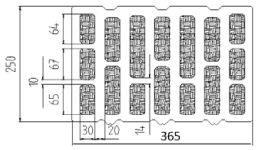
Base material [*Supplier Title*] Geometry, DF or nom. size (L x W x H) [mm] and drilling method	Min. compressive strength f_b [N/mm²] / bulk density ρ [kg/dm³]	Characteristic resistance F_{Rk} [kN] 50/80°C								
		ProCon SXR 8	ProCon SXRL 8			ProCon SXR 10	ProCon SXRL 10		ProCon SXRL 14	
		h_{nom} [mm]								
		50	50	70	90	50	50	70	70	90
S5 Perforated clay brick HLz acc. to EN 771 -1:2011 *e.g. Wienerberger, BS*  **DF**(240x110x52) hammer drilling	28/1,5	**2,5**	9)	9)	9)	**2,5**	9)	9)	9)	9)
	20/1,5	**1,2** **1,5**[2)]	9)	9)	9)	**2,0**	9)	9)	9)	9)
	10/1,5	**0,6** **0,9**[2)]	9)	9)	9)	**1,2**	9)	9)	9)	9)
S6 Perforated clay brick HLz Form B, acc. to EN 771-1:2011 *e.g. Schlagmann*  **10 DF** (260x240x440) rotary drilling	8/0,9	**0,9**	9)	9)	9)	9)	9)	9)	9)	9)
	6/0,9	**0,6**	9)	9)	9)	9)	9)	9)	9)	9)
	4/0,9	**0,4**	9)	9)	9)	9)	9)	9)	9)	9)
S7 Perforated clay brick HLz acc. to EN 771-1:2011 *e.g. Schlagmann Poroton T14*  **10 DF** (300x240x240) rotary drilling	6/0,7	9)	9)	9)	9)	**0,3** **0,4**[2)]	9)	**0,5**	9)	9)
Partial safety factor	γ_{Mm}[1)]	**2,5**								

1) In absence of other national regulations.
2) Only valid for temperature range 30/50° C.
9) No performance assessed

BTI frame fixing ProCon SXR / ProCon SXRL	**Annex C 9**
Performances Characteristic resistance for use in hollow or perforated masonry	

Deutsches Institut für Bautechnik DIBt

Table C10.1: Characteristic resistance F_{Rk} in [kN] in hollow or perforated masonry (use category "c")

Base material [*Supplier Title*] Geometry, DF or nom. size (L x W x H) [mm] and drilling method	Min. compressive strength f_b [N/mm²] / bulk density ρ [kg/dm³]	Characteristic resistance F_{Rk} [kN] 50/80°C								
		ProCon SXR 8	ProCon SXRL 8			ProCon SXR 10	ProCon SXRL 10		ProCon SXRL 14	
		h_{nom} [mm]								
		50	50	70	90	50	50	70	70	90
S8 Perforated clay brick HLz Form B, acc. to EN 771-1:2011 *e.g. Schlagmann Planfüllziegel*  **12 DF** (380x240x240) rotary drilling	6/0,7	**1,2**	9)	9)	9)	**2,0**	9)	9)	9)	9)
	4/0,7	**0,75**	9)	9)	9)	9)	9)	9)	9)	9)
	2/0,7	**0,4**	9)	9)	9)	9)	9)	9)	9)	9)
S9 Perforated clay brick HLz acc. to EN 771-1:2011 *e.g. Schlagmann*  **3 DF** (240x175x113) rotary drilling	12/1,0	9)	9)	9)	9)	9)	9)	9)	**2,0**	**2,5**
	10/1,0	9)	9)	9)	9)	9)	9)	9)	**2,0**	**2,0**
	8/1,0	9)	9)	9)	9)	9)	9)	9)	**1,5**	**1,5**
	6/1,0	9)	9)	9)	9)	9)	9)	9)	**1,2**	**1,2**
S10 Perforated clay brick HLz acc. to EN 771-1:2011 *e.g. Schlagmann Poroton S11*  **12 DF** (365x250x240) rotary drilling	8/0,8	9)	9)	9)	9)	9)	9)	**1,5**	9)	9)
	6/0,8	9)	9)	9)	9)	9)	9)	**1,2**	9)	9)
	4/0,8	9)	9)	9)	9)	9)	9)	**0,75**	9)	9)
Partial safety factor	γ_{Mm} 1)	**2,5**								

1) In absence of other national regulations.
9) No performance assessed

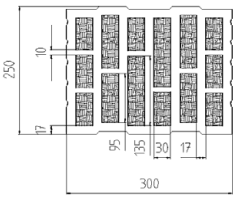
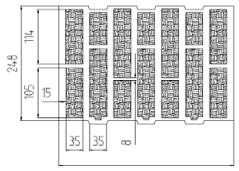
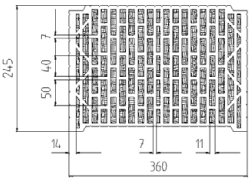
BTI frame fixing ProCon SXR / ProCon SXRL

Performances
Characteristic resistance for use in hollow or perforated masonry

Annex C 10

Deutsches Institut für Bautechnik DIBt

Table C11.1: Characteristic resistance F_{Rk} in [kN] in hollow or perforated masonry (use category "c")

Base material [*Supplier Title*] Geometry, DF or nom. size (L x W x H) [mm] and drilling method	Min. compressive strength f_b [N/mm²] / bulk density ρ [kg/dm³]	Characteristic resistance F_{Rk} [kN] 50/80°C								
		ProCon SXR 8	ProCon SXRL 8			ProCon SXR 10	ProCon SXRL 10		ProCon SXRL 14	
		h_{nom} [mm]								
		50	50	70	90	50	50	70	70	90
S11 Perforated clay brick HLz acc. to EN 771-1:2011 *e.g. Schlagmann Poroton S10*  **10 DF** (300x250x240) rotary drilling	6/0,7	9)	9)	9)	9)	9)	9)	**1,5**	9)	9)
	4/0,7	9)	9)	9)	9)	9)	9)	**0,9**	9)	9)
S12 Perforated clay brick HLz acc. to EN 771-1:2011 *e.g. Schlagmann Poroton T8*  **12 DF** (365x248x240) rotary drilling	4/0,6	9)	9)	9)	9)	9)	9)	**1,2**	9)	9)
	2/0,6	9)	9)	9)	9)	9)	9)	**0,6**	9)	9)
S13 Perforated clay brick HLz acc. to EN 771-1:2011, *e.g. Hörl & Hartmann Coriso WS 09*  (360x245x240) rotary drilling	6/0,8	9)	9)	9)	9)	9)	9)	**0,9**	9)	9)
	4/0,8	9)	9)	9)	9)	9)	9)	**0,6**	9)	9)
	2/0,8	9)	9)	9)	9)	9)	9)	**0,3**	9)	9)
Partial safety factor	γ_{Mm} 1)	**2,5**								

1) In absence of other national regulations.
9) No performance assessed

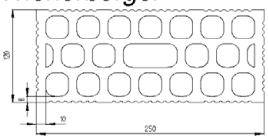
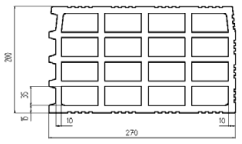
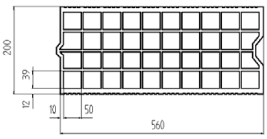
BTI frame fixing ProCon SXR / ProCon SXRL

Performances
Characteristic resistance for use in hollow or perforated masonry

Annex C 11

Deutsches Institut für Bautechnik DIBt

Table C12.1: Characteristic resistance F_{Rk} in [kN] in hollow or perforated masonry (use category "c")

Base material [*Supplier Title*] Geometry, DF or nom. size (L x W x H) [mm] and drilling method	Min. compressive strength f_b [N/mm²] / bulk density ρ [kg/dm³]	Characteristic resistance F_{Rk} [kN] 50/80°C								
		ProCon SXR 8	ProCon SXRL 8[7]			ProCon SXR 10	ProCon SXRL 10		ProCon SXRL 14[7]	
		h_{nom} [mm]								
		50	50	70	90	50	50	70	70	90
S14 Perforated clay brick HLz acc. to EN 771-1:2011 *e.g. Doppio Uni IT Wienerberger*  (250x120x190) rotary drilling	20/0,9	[9]	**1,2**	**0,9** **1,5**[2]	**1,5** **2,0**[2]	[9]	[9]	[9]	[9]	[9]
	16/0,9	[9]	**0,9**	**0,9** **1,2**[2]	**1,2** **1,5**[2]	[9]	[9]	[9]	[9]	[9]
	12/0,9	[9]	**0,75**	**0,6** **0,75**[2]	**0,9** **1,2**[2]	[9]	[9]	[9]	[9]	[9]
S15 Perforated clay brick HLz acc. to EN 771-1:2011,  *e.g. Imerys Gelimatic* (500x200x270) rotary drilling	6/0,6	[9]	[9]	[9]	[9]	**0,6** **0,75**[6]	[9]	**1,5**	[9]	[9]
	4/0,6	[9]	[9]	[9]	[9]	[9]	[9]	**0,9**	[9]	[9]
	2/0,6	[9]	[9]	[9]	[9]	[9]	[9]	**0,5**	[9]	[9]
S16 Perforated clay brick HLz acc. to EN 771-1:2011, *e.g. Imerys Optibric*  (560x200x275) rotary drilling	10/0,6	[9]	[9]	[9]	[9]	**1,2**	[9]	**1,5**	[9]	[9]
	8/0,6	[9]	[9]	[9]	[9]	[9]	[9]	**1,2**	[9]	[9]
	6/0,6	[9]	[9]	[9]	[9]	[9]	[9]	**0,9**	[9]	[9]
	4/0,6	[9]	[9]	[9]	[9]	[9]	[9]	**0,6**	[9]	[9]
Partial safety factor	γ_{Mm}[1]	**2,5**								

1) In absence of other national regulations.
2) Only valid for temperature range 30/50° C.
6) Only valid for edge distance c ≥ 200 mm for temperature range 30/50° C; intermediate values by linear interpolation.
7) The lowest load of two consecutive embedment depths may be used for the intermediate embedment depths.
9) No performance assessed

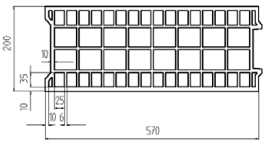
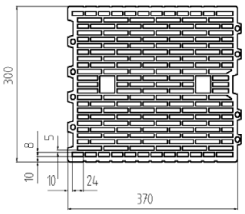
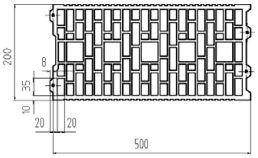
BTI frame fixing ProCon SXR / ProCon SXRL

Performances
Characteristic resistance for use in hollow or perforated masonry

Annex C 12

Deutsches Institut für Bautechnik DIBt

Table C13.1: Characteristic resistance F_{Rk} in [kN] in hollow or perforated masonry (use category "c")

Base material [*Supplier Title*] Geometry, DF or nom. size (L x W x H) [mm] and drilling method	Min. compressive strength f_b [N/mm²] / bulk density ρ [kg/dm³]	Characteristic resistance F_{Rk} [kN] 50/80°C								
		ProCon SXR 8	ProCon SXRL 8[7]			ProCon SXR 10	ProCon SXRL 10		ProCon SXRL 14[7]	
		h_{nom} [mm]								
		50	50	70	90	50	50	70	70	90
S17 Perforated clay brick HLz acc. to EN 771-1:2011, *e.g. Bouyer Leroux BGV*  (570x200x315) rotary drilling	6/0,6	9)	9)	9)	9)	**0,75** **0,9**[3] **1,2**[5]	9)	**0,9**	9)	9)
S18 Perforated clay brick HLz acc. to EN 771-1:2011, *e.g. Wienerberger Porotherm 30 R*  (370x300x250) rotary drilling	10/0,7	9)	9)	9)	9)	**0,5** **0,6**[3]	9)	9)	9)	9)
S19 Perforated clay brick HLz acc. to EN 771-1:2011 *e.g. Wienerberger Porotherm GF R20*  (500x200x275) rotary drilling	10/0,7	9)	9)	9)	9)	**0,6** **0,75**[3]	9)	**0,9**	9)	9)
Partial safety factor	γ_{Mm}[1]	**2,5**								

1) In absence of other national regulations.
3) Only valid for edge distance c ≥ 150 mm; intermediate values by linear interpolation.
5) Only valid for edge distance c ≥ 150 mm for temperature range 30/50° C; intermediate values by linear interpolation.
7) The lowest load of two consecutive embedment depths may be used for the intermediate embedment depths.
9) No performance assessed

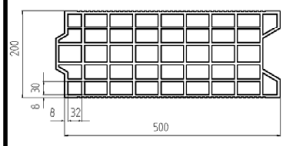
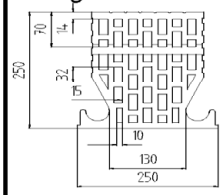
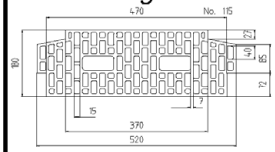
BTI frame fixing ProCon SXR / ProCon SXRL

Performances
Characteristic resistance for use in hollow or perforated masonry

Annex C 13

Deutsches Institut für Bautechnik DIBt

Table C14.1: Characteristic resistance F_{Rk} in [kN] in hollow or perforated masonry (use category "c")

Base material [*Supplier Title*] Geometry, DF or nom. size (L x W x H) [mm] and drilling method	Min. compressive strength f_b [N/mm²] / bulk density ρ [kg/dm³]	Characteristic resistance F_{Rk} [kN] 50/80°C								
		ProCon SXR 8	ProCon SXRL 8[7]			ProCon SXR 10	ProCon SXRL 10		ProCon SXRL 14[7]	
		h_{nom} [mm]								
		50	50	70	90	50	50	70	70	90
S20 Perforated clay brick HLz acc. to EN 771-1:2011, *e.g. Terreal Calibric*  (500x200x220) rotary drilling	8/0,7	[9]	[9]	[9]	[9]	**0,6** **0,75**[6]	[9]	**0,9**	[9]	[9]
	6/0,7	[9]	[9]	[9]	[9]	[9]	[9]	**0,75**	[9]	[9]
	4/0,7	[9]	[9]	[9]	[9]	[9]	[9]	**0,4**	[9]	[9]
S21 Perforated clay ceiling brick DIN 4159:2014-05, *e.g. Hörl & Hartmann ceiling block*  (250x250x190) rotary drilling	10/0,7	[9]	[9]	[9]	[9]	[9]	[9]	**2,0**	[9]	[9]
	8/0,7	[9]	[9]	[9]	[9]	[9]	[9]	**1,5**	[9]	[9]
	6/0,7	[9]	[9]	[9]	[9]	[9]	[9]	**1,2**	[9]	[9]
S22 Perforated clay ceiling brick acc. to EN 15037-3:2011, *e.g. Hörl & Hartmann block for beam-and-block ceilings*  (520x250x180) rotary drilling	8/0,7	[9]	[9]	[9]	[9]	[9]	[9]	**1,5**	[9]	[9]
	6/0,7	[9]	[9]	[9]	[9]	[9]	[9]	**1,2**	[9]	[9]
	4/0,7	[9]	[9]	[9]	[9]	[9]	[9]	**0,9**	[9]	[9]
Partial safety factor	γ_{Mm}[1]	**2,5**								

[1] In absence of other national regulations.
[6] Only valid for edge distance c ≥ 200 mm for temperature range 30/50° C; intermediate values by linear interpolation.
[9] No performance assessed

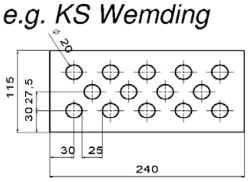
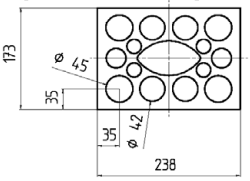
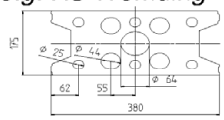
BTI frame fixing ProCon SXR / ProCon SXRL

Performances
Characteristic resistance for use in hollow or perforated masonry

Annex C 14

Deutsches Institut für Bautechnik DIBt

Table C15.1: Characteristic resistance F_{Rk} in [kN] in hollow or perforated masonry (use category "c")

Base material [*Supplier Title*] Geometry, DF or nom. size (L x W x H) [mm] and drilling method	Min. compressive strength f_b [N/mm²] / bulk density ρ [kg/dm³]	Characteristic resistance F_{Rk} [kN] 50/80°C								
		ProCon SXR 8	ProCon SXRL 8[7]			ProCon SXR 10	ProCon SXRL 10		ProCon SXRL 14[7]	
		h_{nom} [mm]								
		50	50	70	90	50	50	70	70	90
S23 Hollow calcium silicate brick *KSL* acc. to EN 771-2:2011 *e.g. KS Wemding*  **2 DF** (240x115x113) hammer drilling	20/1,4	[9]	**2,0**	**2,5**	**2,5**	[9]	[9]	[9]	[9]	[9]
	12/1,4	**2,0**	**1,2**	**1,5**	**1,5**	**2,0** **2,5**[2]	[9]	**2,5**	**1,5** **2,0**[2]	**2,5**
	10/1,4	**1,5**	[9]	[9]	[9]	**2,0**	[9]	**2,0**	**1,5**	**2,0**
	8/1,4	**1,2**	[9]	[9]	[9]	**1,5**	[9]	**1,5**	**1,2**	**1,5**
	6/1,4	**0,9**	[9]	[9]	[9]	[9]	[9]	[9]	**0,9**	**1,2**
S24 Hollow calcium silicate brick KSL acc. to EN 771-2:2011 *e.g. KS Wemding*  **3 DF** (240x175x113) hammer drilling	20/1,4	**1,2** **1,5**[2]	[9]	[9]	[9]	[9]	[9]	[9]	[9]	[9]
	16/1,4	**0,9** **1,2**[2]	[9]	[9]	[9]	[9]	[9]	**2,0**	[9]	[9]
	12/1,4	**0,75** **0,9**[2]	[9]	[9]	[9]	[9]	[9]	**1,5**	[9]	[9]
	10/1,4	**0,6** **0,75**[2]	[9]	[9]	[9]	[9]	[9]	**1,2**	[9]	[9]
	8/1,4	**0,5** **0,6**[2]	[9]	[9]	[9]	[9]	[9]	**1,0**	[9]	[9]
	6/1,4	[9]	[9]	[9]	[9]	[9]	[9]	**0,75**	[9]	[9]
S25 Hollow calcium silicate brick KSL acc. to EN 771-2:2011 *e.g. KS Wemding*  **9 DF** (380x175x240) hammer drilling	20/1,4	[9]	**0,6** **0,75**[2]	**1,5** **2,0**[2]	**0,9** **1,2**[2]	[9]	[9]	**3,5**	**3,5** **4,0**[2]	**1,5** **2,0**[2]
	12/1,4	[9]	**0,4** **0,5**[2]	**0,9** **1,2**[2]	**0,5** **0,75**[2]	[9]	[9]	**2,0**	**2,0** **2,5**[2]	**0,9** **1,2**[2]
	10/1,4	[9]	[9]	[9]	[9]	[9]	[9]	**2,0**	**1,5** **2,0**[2]	**0,75** **0,9**[2]
Partial safety factor	γ_{Mm}[1]	**2,5**								

[1] In absence of other national regulations.
[2] Only valid for temperature range 30/50° C.
[7] The lowest load of two consecutive embedment depths may be used for the intermediate embedment depths.
[9] No performance assessed

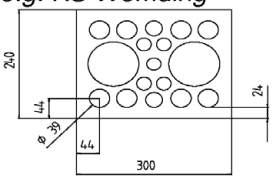
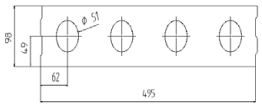
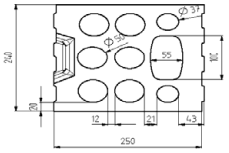
BTI frame fixing ProCon SXR / ProCon SXRL

Performances
Characteristic resistance for use in hollow or perforated masonry

Annex C 15

Deutsches Institut für Bautechnik DIBt

Table C16.1: Characteristic resistance F_{Rk} in [kN] in hollow or perforated masonry (use category "c")

Base material [*Supplier Title*] Geometry, DF or nom. size (L x W x H) [mm] and drilling method	Min. compressive strength f_b [N/mm²] / bulk density ρ [kg/dm³]	Characteristic resistance F_{Rk} [kN] 50/80°C								
		ProCon SXR 8	ProCon SXRL 8			ProCon SXR 10	ProCon SXRL 10		ProCon SXRL 14	
		h_{nom} [mm]								
		50	50	70	90	50	50	70	70	90
S26 Hollow calcium silicate brick KSL acc. to EN 771-2:2011 *e.g. KS Wemding*  **5 DF** (300x240x113) hammer drilling	16/1,4	**2,0**	9)	9)	9)	**3,0** **3,5**[5]	9)	9)	9)	9)
	12/1,4	**1,5**	9)	9)	9)	9)	9)	9)	9)	9)
	10/1,4	**1,2**	9)	9)	9)	**1,5**	9)	9)	9)	9)
	8/1,4	**0,9**	9)	9)	9)	9)	9)	9)	9)	9)
	6/1,4	**0,75** **0,9**[2]	9)	9)	9)	9)	9)	9)	9)	9)
S27 Hollow calcium silicate brick KSL acc. to EN 771-2:2011 *e.g. KS Wemding, P10*  (495x98x245) hammer drilling	6/1,2	**1,2** **1,5**[2]	9)	9)	9)	**1,5** **2,0**[3] **2,5**[5]	9)	9)	9)	9)
	4/1,2	**0,75** **0,9**[2]	9)	9)	9)	9)	9)	9)	9)	9)
	2/1,2	**0,4** **0,5**[2]	9)	9)	9)	9)	9)	9)	9)	9)
S28 Hollow calcium silicate brick KSL acc. to EN 771-2:2011 *e.g. KS Wemding*  **9 DF** (250x240x240) hammer drilling	12/1,4	9)	9)	9)	9)	9)	9)	**2,0**	9)	9)
	10/1,4	9)	9)	9)	9)	9)	9)	**1,5**	9)	9)
	8/1,4	9)	9)	9)	9)	9)	9)	**1,2**	9)	9)
	6/1,4	9)	9)	9)	9)	9)	9)	**0,9**	9)	9)
Partial safety factor	γ_{Mm}[1]	**2,5**								

1) In absence of other national regulations.
2) Only valid for temperature range 30/50° C.
3) Only valid for edge distance c ≥ 150 mm; intermediate values by linear interpolation.
5) Only valid for edge distance c ≥ 150 mm for temperature range 30/50° C; intermediate values by linear interpolation.
9) No performance assessed

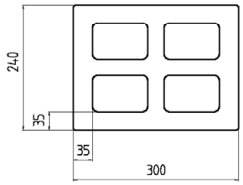
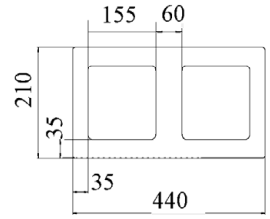
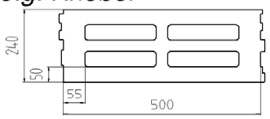
BTI frame fixing ProCon SXR / ProCon SXRL

Performances
Characteristic resistance for use in hollow or perforated masonry

Annex C 16

Deutsches Institut für Bautechnik DIBt

Table C17.1: Characteristic resistance F_{Rk} in [kN] in hollow or perforated masonry (use category "c")

Base material [*Supplier Title*] Geometry, DF or nom. size (L x W x H) [mm] and drilling method	Min. compressive strength f_b [N/mm²] / bulk density ρ [kg/dm³]	Characteristic resistance F_{Rk} [kN] 50/80°C								
		ProCon SXR 8	ProCon SXRL 8[7]			ProCon SXR 10	ProCon SXRL 10		ProCon SXRL 14[7]	
		h_{nom} [mm]								
		50	50	70	90	50	50	70	70	90
S29 Hollow brick light-weight concrete Hbl acc. to EN 771-3:2011, *e.g. KLB*  (300x240x240) hammer drilling	2/1,2	9)	9)	9)	9)	**1,5**	9)	9)	9)	9)
S30 Hollow brick light-weight concrete Hbl acc. to EN 771-3:2011, *e.g.Roadstone masonry*  (440x210x215) hammer drilling	10/1,2	**2,5**	**2,0**	**2,0** 2,5[2]	**0,4** 0,6[2]	9)	9)	**2,5**	**3,0**	9)
	8/1,2	**2,0**	**1,5**	**1,5** 2,0[2]	**0,3** 0,5[2]	**2,5**	9)	**2,0**	**2,5**	9)
	6/1,2	**1,5**	**1,2**	**1,2** 1,5[2]	**0,3**	**2,0**	9)	**1,5**	**2,0**	9)
	4/1,2	9)	9)	9)	9)	9)	9)	**0,9**	**1,2**	9)
	2/1,2	9)	9)	9)	9)	9)	9)	**0,5**	**0,6**	9)
S31 Hollow brick light-weight concrete Hbl acc. to EN 771-3:2011, *e.g. Knobel*  (500x240x240) rotary drilling	6/0,8	9)	**1,5**	**2,5**	**1,5** 2,0[2]	9)	**2,5**	9)	9)	9)
	4/0,8	9)	**0,9**	**1,5**	**0,9** 1,2[2]	9)	**1,5**	9)	9)	9)
	2/0,8	9)	**0,5**	**0,75**	**0,5** 0,6[2]	9)	**0,75**	9)	9)	9)
	2/0,7	9)	**1,5** 2,0[2]	**2,0** 2,5[2]	**1,5** 2,0[2]	9)	**2,0** 2,5[2]	**2,5**	**1,2** 1,5[2]	**0,75**
Partial safety factor	γ_{Mm}[1]	**2,5**								

1) In absence of other national regulations.
2) Only valid for temperature range 30/50° C.
7) The lowest load of two consecutive embedment depths may be used for the intermediate embedment depths.
9) No performance assessed

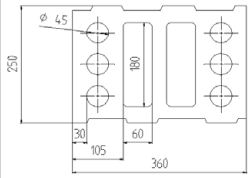
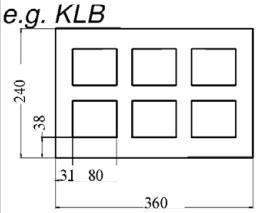
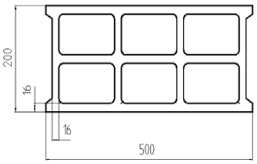
BTI frame fixing ProCon SXR / ProCon SXRL

Performances
Characteristic resistance for use in hollow or perforated masonry

Annex C 17

Deutsches Institut für Bautechnik DIBt

Table C18.1: Characteristic resistance F_{Rk} in [kN] in hollow or perforated masonry (use category "c")

Base material [*Supplier Title*] Geometry, DF or nom. size (L x W x H) [mm] and drilling method	Min. compressive strength f_b [N/mm²] / bulk density ρ [kg/dm³]	Characteristic resistance F_{Rk} [kN] 50/80°C								
		ProCon SXR 8	ProCon SXRL 8			ProCon SXR 10	ProCon SXRL 10		ProCon SXRL 14	
		h_{nom} [mm]								
		50	50	70	90	50	50	70	70	90
S32 Hollow brick lightweight concrete Hbl acc. to EN 771-3:2011, *e.g. KLB*  (360x250x250) hammer drilling	2/0,9	9)	9)	9)	9)	9)	9)	**0,75**	9)	9)
S33 Hollow brick lightweight concrete Hbl acc. to EN 771-3:2011, *e.g. KLB*  (360x240x240) hammer drilling	6/1,0	**1,5**	9)	9)	9)	9)	9)	9)	9)	9)
S34 Hollow brick lightweight concrete Hbl acc. to EN 771-3:2011, *e.g. Sepa Parpaing*  (500x200x200) rotary drilling	6/0,9	9)	9)	9)	9)	9)	9)	**0,5**	9)	9)
	4/0,9	**0,3** **0,4**[2)]	9)	9)	9)	**0,9** **1,2**[4)] **1,5**[6)]	9)	**0,3**	9)	9)
Partial safety factor	γ_{Mm}[1)]	**2,5**								

1) In absence of other national regulations.
2) Only valid for temperature range 30/50° C.
4) Only valid for edge distance c ≥ 200 mm; intermediate values by linear interpolation.
6) Only valid for edge distance c ≥ 200 mm for temperature range 30/50° C; intermediate values by linear interpolation.
9) No performance assessed

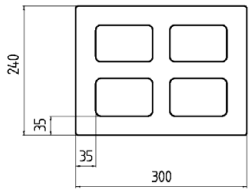
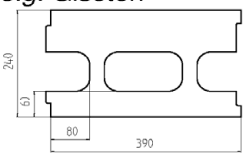
BTI frame fixing ProCon SXR / ProCon SXRL

Performances
Characteristic resistance for use in hollow or perforated masonry

Annex C 18

Deutsches Institut für Bautechnik DIBt

Table C19.1: Characteristic resistance F_{Rk} in [kN] in hollow or perforated masonry (use category "c")

Base material [*Supplier Title*] Geometry, DF or nom. size (L x W x H) [mm] and drilling method	Min. compressive strength f_b [N/mm²] / bulk density ρ [kg/dm³]	Characteristic resistance F_{Rk} [kN] 50/80°C								
		ProCon SXR 8	ProCon SXRL 8			ProCon SXR 10	ProCon SXRL 10		ProCon SXRL 14	
		h_{nom} [mm]								
		50	50	70	90	50	50	70	70	90
S35 Hollow brick normal concrete Hbn acc. to EN 771-3:2011, *e.g. Adolf Blatt*  (300x240x240) hammer drilling	6/1,6	9)	9)	9)	9)	**2,5**	9)	**2,0**	9)	9)
	4/1,6	9)	9)	9)	9)	**1,5**	9)	**1,2**	9)	9)
	2/1,6	9)	9)	9)	9)	**0,75**	9)	**0,6**	9)	9)
S36 Heat insulation brick WDB *e.g. Gisoton*  (390x240x240) hammer drilling	2/0,7	9)	9)	9)	9)	**1,5**	9)	9)	9)	9)
Partial safety factor	γ_{Mm} [1)]	**2,5**								

1) In absence of other national regulations.
9) No performance assessed

Deutsches Institut für Bautechnik DIBt

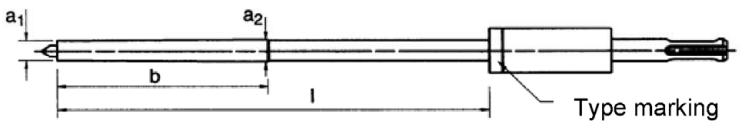
Table C20.1: Characteristic resistance F_{Rk} in [kN] in autoclaved aerated concrete, use category "d"

Base material [*Supplier Title*] Geometry, DF or nom. size (L x W x H) [mm] and drilling method	Min. compressive strength f_{ck} [N/mm²]	Characteristic resistance F_{Rk} [kN] 50/80°C								
		ProCon SXR 8	ProCon SXRL 8			ProCon SXR 10	ProCon SXRL 10		ProCon SXRL 14	
		h_{nom} [mm]								
		≥ 50	≥ 50	≥ 70	≥ 90	≥ 50	≥ 70	≥ 90	≥ 70	≥ 90
Autoclaved aerated concrete, AAC acc. to EN 771-4:2011 e.g. (500x120x300) e.g. (500x250x300) hammer drilling	≥ 6	9)	9)	**1,5** **3,0**[5]	**2,0** **3,0**[5]	**0,75** **0,9**[5]	**2,0** **2,5**[6] **3,0**[4]	**2,5** **3,0**[6] **4,0**[4]	**4,0**	**5,0**
	≥ 4	9)	9)	**0,9** **1,5**[5]	**1,2** **1,5**[5]	**0,75** **0,9**[2]	**1,2** **1,5**[6] **2,0**[4]	**1,5** **2,5**[4]	**2,5**	**3,0**
	≥ 3	9)	9)	**0,6** **0,9**[5]	**0,9** **1,2**[5]	**0,4**[3] **0,5**[2)3)]	**0,9** **1,2**[4]	**0,9** **1,2**[6] **1,5**[4]	**1,5**	**2,0**
	≥ 2	9)	9)	**0,4**	**0,6**	**0,4**[3] **0,5**[2)3)]	**0,5** **0,75**[4]	**0,6** **0,9**[4]	**0,9**	**1,2**
Partial safety factor	γ_{MAAC}[1]	**2,0**								

1) In absence of other national regulations.
2) Only valid for temperature range 30/50° C.
3) For the fixing in autoclaved aerated concrete with a nominal compressive strength f_{ck} < 4 N/mm² the hole is made by using the accompanying AAC hole punch in accordance with Table C20.2.
4) Values valid for member thickness h_{min} ≥ 175 mm.
5) Only valid for edge distance c ≥ 120 mm.
6) Only valid for edge distance c ≥ 180 mm.
9) No performance assessed

Table C20.2: Assignment AAC hole punch type – anchor type (length) only for autoclaved aerated concrete f_{ck} < 4 N/mm² Procon SXR 10

Hole punch only for ProCon SXR 10 h_{nom} = 50 mm, f_{ck} < 4 N/mm²					Anchor type (length)
Type	a_1	a_2	b	l	
GBS 10 x 80	9	10	80	85	SXR 10 x **52** SXR 10 x **60** SXR 10 x **80**
GBS 10 x 100			90	105	SXR 10 x **100**
GBS 10 x 135				140	SXR 10 x **120**
GBS 10 x 160				165	SXR 10 x **140** SXR 10 x **160**
GBS 10 x 185				190	SXR 10 x **180**
GBS 10 x 230				235	SXR 10 x **200** SXR 10 x **230**



BTI frame fixing ProCon SXR / ProCon SXRL

Performances
Characteristic resistance for use in autoclaved aerated concrete

Annex C 20