

Approval body for construction products
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and
Laender Governments



European Technical Assessment

ETA-12/0084
of 10 December 2021

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

Injection system Hilti HIT-HY 200-R

Product family
to which the construction product belongs

Bonded fastener for use in concrete

Manufacturer

Hilti Aktiengesellschaft
9494 SCHAAN
FÜRSTENTUM LIECHTENSTEIN

Manufacturing plant

Hilti Plants

This European Technical Assessment
contains

44 pages including 3 annexes which form an integral part
of this assessment

This European Technical Assessment is
issued in accordance with Regulation (EU)
No 305/2011, on the basis of

EAD 330499-01-0601 Edition 04/2020

This version replaces

ETA-12/0084 issued on 28 August 2019

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Specific Part

1 Technical description of the product

The injection system Hilti HIT-HY 200-R is a bonded fastener consisting of a foil pack with injection mortar Hilti HIT-HY 200-R and a steel element according to Annex A.

The steel element is placed into a drilled hole filled with injection mortar and is anchored via the bond between metal part, injection mortar and concrete.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the fastener is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi-static loading)	See Annex C1, C2, C4, C5, C7, C8, C10, C11, B3 to B6
Characteristic resistance to shear load (static and quasi-static loading)	See Annex C3, C6, C9, C12
Displacements under short-term and long-term loading	See Annex C13 to C16
Characteristic resistance and displacements for seismic performance categories C1 and C2	See Annex C17 to C21

3.2 Hygiene, health and the environment (BWR 3)

Essential characteristic	Performance
Content, emission and/or release of dangerous substances	No performance assessed

English translation prepared by DIBt

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with the European Assessment Document EAD 330499-01-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

The following standards and documents are referred to in this European Technical Assessment:

- EN 1992-1-1:2004 + AC:2010 Eurocode 2: Design of concrete structures - Part 1-1: General rules and rules for buildings
- EN 1992-1-2:2004 + AC:2008 Eurocode 2: Design of concrete structures - Part 1-2: General rules - Structural fire design
- EN 1992-4:2018 Eurocode 2 - Design of concrete structures - Part 4: Design of fastenings for use in concrete
- EN 1993-1-4:2006 + A1:2015: Eurocode 3: Design of steel structures - Part 1-4: General rules - Supplementary rules for stainless steels
- EN 1998-1:2004 + AC:2009 Eurocode 8: Design of structures for earthquake resistance - Part 1: General rules, seismic actions and rules for buildings
- EN 10088-1:2014 Stainless steels - Part 1: List of stainless steels
- EN 206:2013 + A1:2016 Concrete - Specification, performance, production and conformity
- EN 10204:2004 Metallic products - Types of inspection documents
- DIN 488-1:2009-08 Reinforcing steels - Part 1: Grades, properties, marking
- EOTA TR 055: Design of fastenings based on EAD 330232-00-0601, EAD 330499-00-0601 and EAD 330747-00-0601, February 2018

Issued in Berlin on 10 Dezember 2021 by Deutsches Institut für Bautechnik

Dipl.-Ing. Beatrix Wittstock
Head of Section

beglaubigt:
Pascal Stiller

Installed condition

Figure A1:

Threaded rod, HAS-U-..., HIT-V-... and AM 8.8

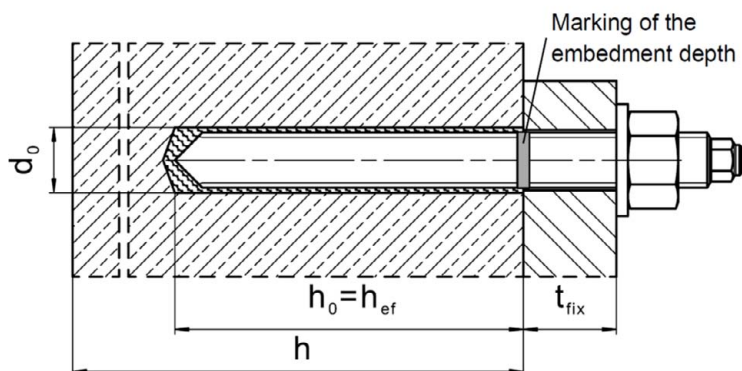


Figure A2:

Threaded rod, HAS-U-..., HIT-V-... and AM 8.8 with Hilti Filling Set

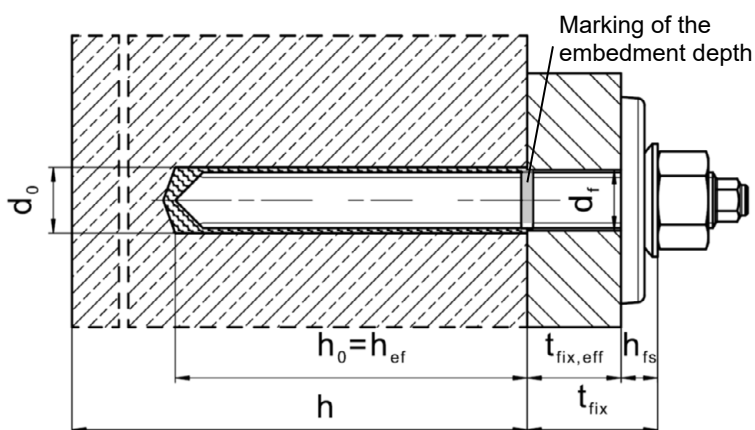
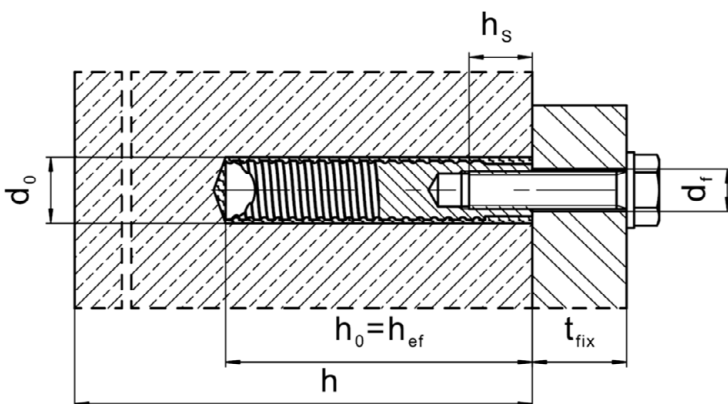


Figure A3:

Internally threaded sleeve HIS-(R)N



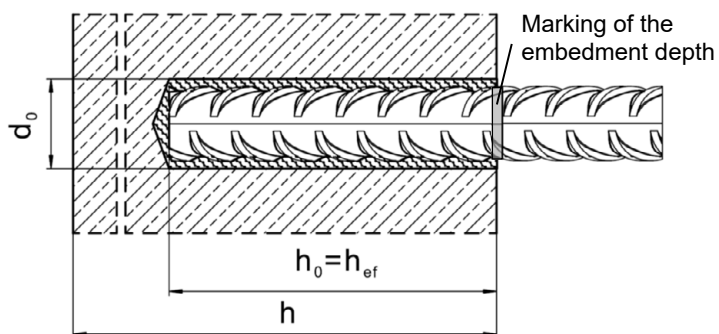
Injection system Hilti HIT-HY 200-R

Product description
Installed condition

Annex A1

Installed condition

Figure A4:
Reinforcing bar



Injection system Hilti HIT-HY 200-R

Product description
Installed condition

Annex A2

English translation prepared by DIBt

Product description: Injection mortar and steel elements

Injection mortar Hilti HIT-HY 200-R: hybrid system with aggregate
330 ml and 500 ml

Marking:
HILTI-HIT
Production number and production line
Expiry date mm/yyyy

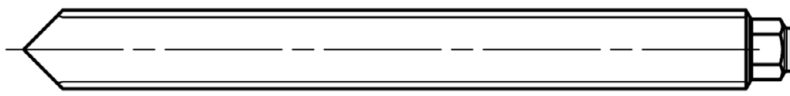


Product name: "Hilti HIT-HY 200-R"

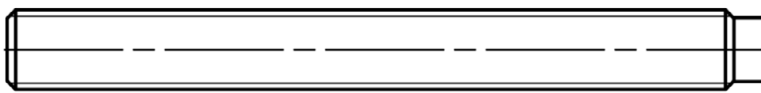
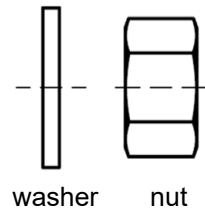
Static mixer Hilti HIT-RE-M



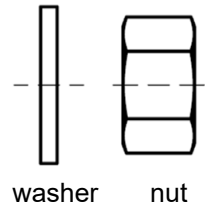
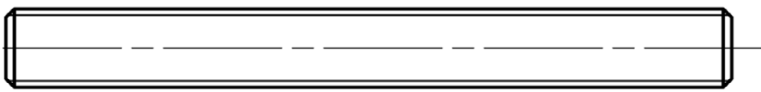
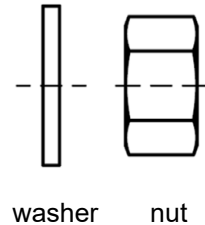
Steel elements



HAS-U-....: M8 to M30



HIT-V-....: M8 to M30



Threaded rod: M8 to M30

Hilti AM 8.8 meter rod electroplated zinc coated: M8 to M30, 1m to 3m

Hilti AM HDG 8.8 meter rod hot dip galvanized: M8 to M30, 1m to 3m

Commercial standard threaded rod:

- Materials and mechanical properties according to Table A1.
- Inspection certificate 3.1 according to EN 10204. The document shall be stored.
- Marking of embedment depth.

Injection system Hilti HIT-HY 200-R

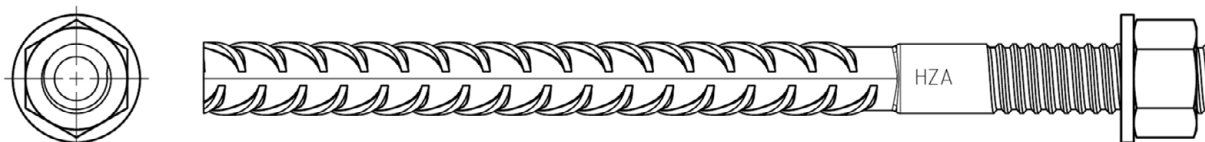
Product description
Injection mortar / Static mixer / Steel elements

Annex A3

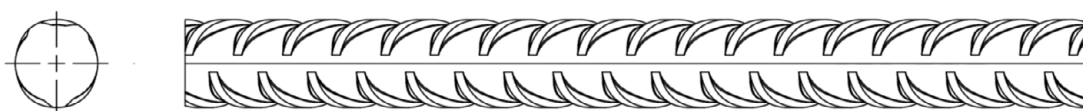
Steel elements



Internally threaded sleeve: HIS-(R)N M8 to M20



Hilti Tension Anchor: HZA M12 to M27 and HZA-R M12 to M24

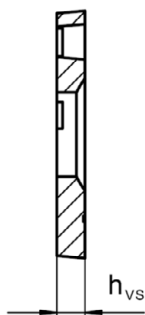
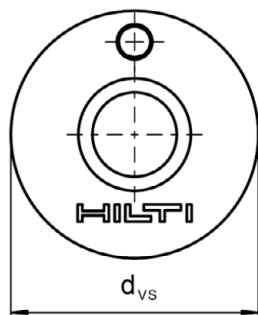


Reinforcing bar (rebar): ϕ 8 to ϕ 32

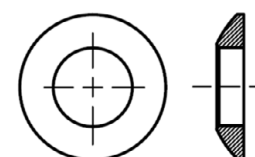
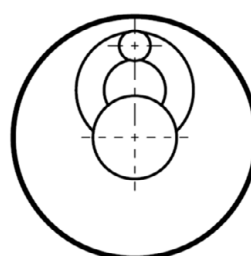
- Materials and mechanical properties according to Table A1
- Dimensions according to Annex B6

Hilti Filling Set to fill the annular gap between steel element and fixture

Sealing washer



Spherical washer



Hilti Filling Set		M16	M20	M24
Diameter of sealing washer	d_{vs} [mm]	52	60	70
Thickness of sealing washer	h_{vs} [mm]	6		
Thickness of Hilti Filling Set	h_{fs} [mm]	11	13	15

Injection system Hilti HIT-HY 200-R

Product description
Injection mortar / Static mixer / Steel elements

Annex A4

Table A1: Materials

Designation	Material
Reinforcing bars (rebars)	
Rebar EN 1992-1-1, Annex C	Bars and de-coiled rods class B or C with f_{yk} and k according to NDP or NCI of EN 1992-1-1/NA $f_{uk} = f_{tk} = k \cdot f_{yk}$
Steel elements made of zinc coated steel	
HAS-U 5.8 (HDG), HIT-V 5.8(F), Threaded rod	Strength class 5.8, $f_{uk} = 500 \text{ N/mm}^2$, $f_{yk} = 400 \text{ N/mm}^2$, Elongation at fracture ($l_0=5d$) > 8% ductile Electroplated zinc coated $\geq 5 \mu\text{m}$, (F) or (HDG) hot dip galvanized $\geq 45 \mu\text{m}$
HAS-U 8.8 (HDG), HIT-V 8.8 (F), Threaded rod	Strength class 8.8, $f_{uk} = 800 \text{ N/mm}^2$, $f_{yk} = 640 \text{ N/mm}^2$, Elongation at fracture ($l_0=5d$) > 12% ductile Electroplated zinc coated $\geq 5 \mu\text{m}$, (F) or (HDG) hot dip galvanized $\geq 45 \mu\text{m}$
Hilti Meter rod AM 8.8 (HDG)	Strength class 8.8, $f_{uk} = 800 \text{ N/mm}^2$, $f_{yk} = 640 \text{ N/mm}^2$ Elongation at fracture ($l_0 = 5d$) > 12% ductile, Electroplated zinc coated $\geq 5 \mu\text{m}$, (F) hot dip galvanized $\geq 45 \mu\text{m}$
Hilti tension anchor HZA	Round steel with threaded part: electroplated zinc coated $\geq 5 \mu\text{m}$ Rebar: Bars class B according to NDP or NCI of EN 1992-1-1/NA
Internally threaded sleeve HIS-N	Electroplated zinc coated $\geq 5 \mu\text{m}$
Washer	Electroplated zinc coated $\geq 5 \mu\text{m}$, hot dip galvanized $\geq 45 \mu\text{m}$
Nut	Strength class of nut adapted to strength class of threaded rod Electroplated zinc coated $\geq 5 \mu\text{m}$, (F) hot dip galvanized $\geq 45 \mu\text{m}$
Hilti Filling Set (F)	Filling washer: Electroplated zinc coated $\geq 5 \mu\text{m}$, (F) hot dip galvanized $\geq 45 \mu\text{m}$ Spherical washer: Electroplated zinc coated $\geq 5 \mu\text{m}$, (F) hot dip galvanized $\geq 45 \mu\text{m}$ Lock nut: Electroplated zinc coated $\geq 5 \mu\text{m}$, (F) hot dip galvanized $\geq 45 \mu\text{m}$

Injection system Hilti HIT-HY 200-R

Product description
Materials

Annex A5

Table A1: continued

Steel elements made of stainless steel corrosion resistance class (CRC) III according EN 1993-1-4	
HAS-U A4, HIT-V-R	For \leq M24: strength class 70, $f_{uk} = 700 \text{ N/mm}^2$, $f_{yk} = 450 \text{ N/mm}^2$; For $>$ M24: strength class 50, $f_{uk} = 500 \text{ N/mm}^2$, $f_{yk} = 210 \text{ N/mm}^2$; Elongation at fracture ($l_0=5d$) $>$ 12% ductile
Threaded rod	For \leq M24: strength class 70, $f_{uk} = 700 \text{ N/mm}^2$, $f_{yk} = 450 \text{ N/mm}^2$; For $>$ M24: strength class 50, $f_{uk} = 500 \text{ N/mm}^2$, $f_{yk} = 210 \text{ N/mm}^2$; Elongation at fracture ($l_0=5d$) $>$ 12% ductile Stainless steel 1.4401, 1.4404, 1.4578, 1.4571, 1.4439, 1.4362 EN 10088-1
Hilti tension anchor HZA-R	Round steel with threaded part: Stainless steel 1.4404, 1.4362, 1.4571 EN 10088-1 Rebar: Bars class B according to NDP or NCI of EN 1992-1-1/NA
Internally threaded sleeve HIS-RN	Stainless steel 1.4401, 1.4571 EN 10088-1
Washer	Stainless steel 1.4401, 1.4404, 1.4578, 1.4571, 1.4439, 1.4362 EN 10088-1
Nut	For \leq M24: strength class 70, $f_{uk} = 700 \text{ N/mm}^2$, $f_{yk} = 450 \text{ N/mm}^2$; For $>$ M24: strength class 50, $f_{uk} = 500 \text{ N/mm}^2$, $f_{yk} = 210 \text{ N/mm}^2$; Stainless steel 1.4401, 1.4404, 1.4578, 1.4571, 1.4439, 1.4362 EN 10088-1
Steel elements made of high corrosion resistant steel corrosion resistance class (CRC) V according EN 1993-1-4	
HAS-U HCR, HIT-V-HCR	For \leq M20: $f_{uk} = 800 \text{ N/mm}^2$, $f_{yk} = 640 \text{ N/mm}^2$, For $>$ M20: $f_{uk} = 700 \text{ N/mm}^2$, $f_{yk} = 400 \text{ N/mm}^2$, Elongation at fracture ($l_0=5d$) $>$ 12% ductile
Threaded rod	For \leq M20: $f_{uk} = 800 \text{ N/mm}^2$, $f_{yk} = 640 \text{ N/mm}^2$, For $>$ M20: $f_{uk} = 700 \text{ N/mm}^2$, $f_{yk} = 400 \text{ N/mm}^2$, Elongation at fracture ($l_0=5d$) $>$ 12% ductile High corrosion resistant steel 1.4529, 1.4565 EN 10088-1
Washer	High corrosion resistant steel 1.4529, 1.4565 EN 10088-1
Nut	For \leq M20: $f_{uk} = 800 \text{ N/mm}^2$, $f_{yk} = 640 \text{ N/mm}^2$, For $>$ M20: $f_{uk} = 700 \text{ N/mm}^2$, $f_{yk} = 400 \text{ N/mm}^2$, High corrosion resistant steel 1.4529, 1.4565 EN 10088-1

Injection system Hilti HIT-HY 200-R

Product description
Materials

Annex A6

Specifications of intended use

Anchorage subject to:

- Static and quasi static loading.
- Seismic performance category C1 and C2 (see Table B1).







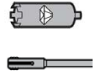
Base material:

- Compacted reinforced or unreinforced normal weight concrete without fibres according to EN 206.
- Strength classes C20/25 to C50/60 according to EN 206.
- Cracked and uncracked concrete.

Temperature in the base material:

- **at installation**
-10 °C to +40 °C for the standard variation of temperature after installation
- **in-service**
Temperature range I: -40 °C to +40 °C
(max. long term temperature +24 °C and max. short term temperature +40 °C)
Temperature range II: -40 °C to +80 °C
(max. long term temperature +50 °C and max. short term temperature +80 °C)
Temperature range III: -40 °C to +120 °C
(max. long term temperature +72 °C and max. short term temperature +120 °C)

Table B1: Specifications of intended use

Steel elements	HIT-HY 200-R with ...			
	HAS-U-..., HIT-V-..., AM 8.8 	Rebar 	HZA(-R) 	HIS-(R)N 
Hammer drilling with hollow drill bit TE-CD or TE-YD 	✓	✓	✓	✓
Hammer drilling 	✓	✓	✓	✓
Diamond drilling with roughening tool TE-YRT 	✓	✓	✓	✓
Static and quasi static loading in cracked and uncracked concrete	M8 to M30	φ 8 to φ 32	M12 to M27	M8 to M20
Seismic performance category C1	M10 to M30	φ 10 to φ 32	M12 to M27	-
Seismic performance category C2	M16 to M24, HAS-U (-8.8, -8.8 HDG, A4, HCR) HIT-V 8.8 (-8.8, -8.8 F, -R, HCR), AM (8.8, 8.8 HDG) Threaded rod (electroplated zinc coated 8.8 and CRC III, V, Table A1)	-	-	-

Injection system Hilti HIT-HY 200-R

Intended Use
Specifications

Annex B1

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions (all materials).
- For all other conditions according EN 1993-1-4 corresponding to corrosion resistance classes Annex A6 Table A1 (stainless steels).

Design:

- Fastenings are designed under the responsibility of an engineer experienced in fastenings and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be fastened. The position of the fastener is indicated on the design drawings (e. g. position of the fastener relative to reinforcement or to supports, etc.).
- The anchorages are designed in accordance with: EN 1992-4 and EOTA Technical Report TR 055.

Installation:

- Use category: dry or wet concrete (not in flooded holes) for all drilling techniques.
- Drilling technique:
 - Hammer drilling,
 - Hammer drilling with Hilti hollow drill bit TE-CD, TE-YD,
 - Diamond coring with roughening with Hilti roughening tool TE-YRT.
- Installation direction D3: downward, horizontal and upward (e.g. overhead) installation admissible for all elements.
- Fastener installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.

Injection system Hilti HIT-HY 200-R	Annex B2
Intended Use Specifications	

Table B2: Installation parameters of threaded rod, HAS-U-..., HIT-V-... and AM 8.8

Threaded rod, HAS-U- ..., HIT-V-..., AM 8.8		M8	M10	M12	M16	M20	M24	M27	M30
Diameter of element	d [mm]	8	10	12	16	20	24	27	30
Nominal diameter of drill bit	d ₀ [mm]	10	12	14	18	22	28	30	35
Effective embedment depth and drill hole depth	h _{ef} = h ₀ [mm]	60 to 160	60 to 200	70 to 240	80 to 320	90 to 400	96 to 480	108 to 540	120 to 600
Maximum diameter of clearance hole in the fixture	d _f [mm]	9	12	14	18	22	26	30	33
Thickness of Hilti Filling Set	h _{fs} [mm]	-	-	-	11	13	15	-	-
Effective fixture thickness with Hilti Filling Set	t _{fix,eff} [mm]	t _{fix,eff} = t _{fix} - h _{fs}							
Minimum thickness of concrete member	h _{min} [mm]	h _{ef} + 30 ≥ 100 mm			h _{ef} + 2 · d ₀				
Maximum installation torque	max T _{inst} [Nm]	10	20	40	80	150	200	270	300
Minimum spacing	s _{min} [mm]	40	50	60	75	90	115	120	140
Minimum edge distance	c _{min} [mm]	40	45	45	50	55	60	75	80

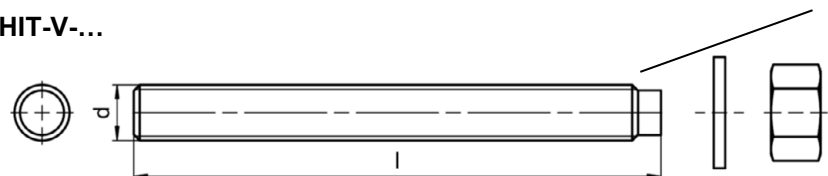
HAS-U-...



Marking:

Steel grade number and length identification letter: e.g. 8L

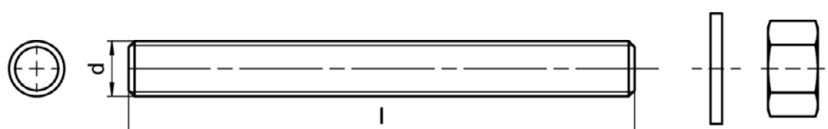
HIT-V-...



Marking:

5.8 - l = HIT-V-5.8 M...x l
 5.8F - l = HIT-V-5.8F M...x l
 8.8 - l = HIT-V-8.8 M...x l
 8.8F - l = HIT-V-8.8F M...x l
 R - l = HIT-V-R M...x l
 HCR - l = HIT-V-HCR M...x l

Hilti meter rod AM (HDG) 8.8



Injection system Hilti HIT-HY 200-R

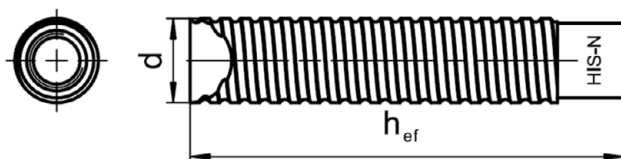
Intended Use
Installation parameters of threaded rod, HAS-U-..., HIT-V-... and AM 8.8

Annex B3

Table B3: Installation parameters of internally threaded sleeve HIS-(R)N

Internally threaded sleeve HIS-(R)N...		M8	M10	M12	M16	M20
Outer diameter of sleeve	d [mm]	12,5	16,5	20,5	25,4	27,6
Nominal diameter of drill bit	d ₀ [mm]	14	18	22	28	32
Effective embedment depth and drill hole depth	h _{ef} = h ₀ [mm]	90	110	125	170	205
Maximum diameter of clearance hole in the fixture	d _f [mm]	9	12	14	18	22
Minimum thickness of concrete member	h _{min} [mm]	120	150	170	230	270
Maximum installation torque	max T _{inst} [Nm]	10	20	40	80	150
Thread engagement length min-max h _s	[mm]	8-20	10-25	12-30	16-40	20-50
Minimum spacing	s _{min} [mm]	60	75	90	115	130
Minimum edge distance	c _{min} [mm]	40	45	55	65	90

Internally threaded sleeve HIS-(R)N...



Marking:

Identifying mark - HILTI and embossing "HIS-N" (for C-steel)
embossing "HIS-RN" (for stainless steel)

Injection system Hilti HIT-HY 200-R

Intended Use

Installation parameters of internally threaded sleeve HIS-(R)N

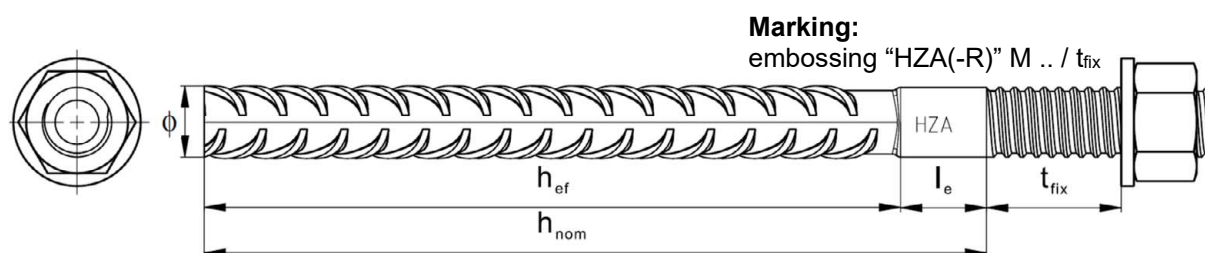
Annex B4

Table B4: Installation parameters of Hilti tension anchor HZA-R

Hilti tension anchor HZA-R ...			M12	M16	M20	M24
Rebar diameter	ϕ	[mm]	12	16	20	25
Nominal embedment depth and drill hole depth	$h_{nom} = h_0$	[mm]	170 to 240	180 to 320	190 to 400	200 to 500
Effective embedment depth ($h_{ef} = h_{nom} - l_e$)	h_{ef}	[mm]	$h_{nom} - 100$			
Length of smooth shaft	l_e	[mm]	100			
Nominal diameter of drill bit	d_0	[mm]	16	20	25	32
Maximum diameter of clearance hole in the fixture	d_f	[mm]	14	18	22	26
Maximum installation torque	$\max T_{inst}$	[Nm]	40	80	150	200
Minimum thickness of concrete member	h_{min}	[mm]	$h_{nom} + 2 \cdot d_0$			
Minimum spacing	s_{min}	[mm]	65	80	100	130
Minimum edge distance	c_{min}	[mm]	45	50	55	60

Table B5: Installation parameters of Hilti tension anchor HZA

Hilti tension anchor HZA...			M12	M16	M20	M24	M27
Rebar diameter	ϕ	[mm]	12	16	20	25	28
Nominal embedment depth and drill hole depth	$h_{nom} = h_0$	[mm]	90 to 240	100 to 320	110 to 400	120 to 500	140 to 560
Effective embedment depth ($h_{ef} = h_{nom} - l_e$)	h_{ef}	[mm]	$h_{nom} - 20$				
Length of smooth shaft	l_e	[mm]	20				
Nominal diameter of drill bit	d_0	[mm]	16	20	25	32	35
Maximum diameter of clearance hole in the fixture	d_f	[mm]	14	18	22	26	30
Maximum installation torque	$\max T_{inst}$	[Nm]	40	80	150	200	270
Minimum thickness of concrete member	h_{min}	[mm]	$h_{nom} + 2 \cdot d_0$				
Minimum spacing	s_{min}	[mm]	65	80	100	130	140
Minimum edge distance	c_{min}	[mm]	45	50	55	60	75



Injection system Hilti HIT-HY 200-R

Intended Use

Installation parameters of Hilti tension anchor HZA(-R)

Annex B5

Table B6: Installation parameters of reinforcing bar

Reinforcing bar (rebar)	ϕ 8	ϕ 10	ϕ 12	ϕ 14	ϕ 16	ϕ 20	ϕ 25	ϕ 26	ϕ 28	ϕ 30	ϕ 32	
Diameter ϕ [mm]	8	10	12	14	16	20	25	26	28	30	32	
Effective embedment depth and drill hole depth $h_{ef} = h_0$ [mm]	60 to 160	60 to 200	70 to 240	75 to 280	80 to 320	90 to 400	100 to 500	104 to 520	112 to 560	120 to 600	128 to 640	
Nominal diameter of drill bit d_0 [mm]	10 / 12 ¹⁾	12 / 14 ¹⁾	14 ¹⁾	16 ¹⁾	18	20	25	32	32	35	37	40
Minimum thickness of concrete member h_{min} [mm]	$h_{ef} + 30$ ≥ 100 mm			$h_{ef} + 2 \cdot d_0$								
Minimum spacing s_{min} [mm]	40	50	60	70	80	100	125	130	140	150	160	
Minimum edge distance c_{min} [mm]	40	45	45	50	50	65	70	75	75	80	80	

¹⁾ Each of the two given values can be used.

Reinforcing bar



For rebar bolt

- Minimum value of related rib area $f_{R,min}$ according to EN 1992-1-1
- Rib height of the bar h_{rib} shall be in the range $0,05 \cdot \phi \leq h_{rib} \leq 0,07 \cdot \phi$
(ϕ : Nominal diameter of the bar; h_{rib} : Rib height of the bar)

Injection system Hilti HIT-HY 200-R

Intended Use
Installation parameters of reinforcing bar (rebar)

Annex B6

Table B7: Maximum working time and minimum curing time HIT-HY 200-R

Temperature in the base material T ¹⁾	Maximum working time t _{work}	Minimum curing time t _{cure}
-10 °C to -5 °C	3 h	20 h
> -5 °C to 0 °C	2 h	8 h
> 0 °C to 5 °C	1 h	4 h
> 5 °C to 10 °C	40 min	2,5 h
> 10 °C to 20 °C	15 min	1,5 h
> 20 °C to 30 °C	9 min	1 h
> 30 °C to 40 °C	6 min	1 h









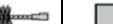

¹⁾ The minimum foil pack temperature is 0 °C.

Injection system Hilti HIT-HY 200-R

Intended Use
Maximum working time and minimum curing time




Annex B7

Table B8: Parameters of drilling, cleaning and setting tools

Steel elements				Drill and clean					Installation
Threaded rod, HAS-U-..., HIT-V-..., AM 8.8	HIS-(R)N	Rebar	HZA(-R)	Hammer drilling		Diamond coring		Brush	Piston plug
					Hollow drill bit ¹⁾		Roughening tool		
									
Size	size	size	size	d ₀ [mm]	d ₀ [mm]	d ₀ [mm]	d ₀ [mm]	HIT-RB	HIT-SZ
M8	-	φ8	-	10	-	-	-	10	-
M10	-	φ8 / φ10	-	12	12	-	-	12	12
M12	M8	φ10 / φ12	-	14	14	-	-	14	14
-	-	φ12	M12	16	16	-	-	16	16
M16	M10	φ14	-	18	18	18	18	18	18
-	-	φ16	M16	20	20	20	20	20	20
M20	M12	-	-	22	22	22	22	22	22
-	-	φ20	M20	25	25	25	25	25	25
M24	M16	-	-	28	28	28	28	28	28
M27	-	-	-	30	-	30	30	30	30
-	M20	φ25 / φ26	M24	32	32	32	32	32	32
M30	-	φ28	M27	35	35	35	35	35	35
-	-	φ30	-	37	-	-	-	37	37
-	-	φ32	-	40	-	-	-	40	40

¹⁾ With vacuum cleaner Hilti VC 20/40/60 (automatic filter cleaning activated) or vacuum cleaner with activated automatic filter cleaning as well as volumetric flow rate at turbine ≥ 57 l/s, volumetric flow rate at end of hose ≥ 106 m³/h and partial vacuum ≥ 16 kPa.

Cleaning alternatives

<p>Manual Cleaning (MC): Hilti hand pump for blowing out drill holes with diameters d₀ ≤ 20 mm and drill hole depths h₀ ≤ 10·d.</p>	
<p>Compressed air cleaning (CAC): Air nozzle with an orifice opening of minimum 3,5 mm in diameter.</p>	
<p>Automatic Cleaning (AC): Cleaning is performed during drilling with Hilti TE-CD and TE-YD drilling system including vacuum cleaner..</p>	

Injection system Hilti HIT-HY 200-R

Intended Use
Parameters of drilling, cleaning and setting tools
Cleaning alternatives

Annex B8

Table B9: Hilti roughening tool TE-YRT – tool parameters




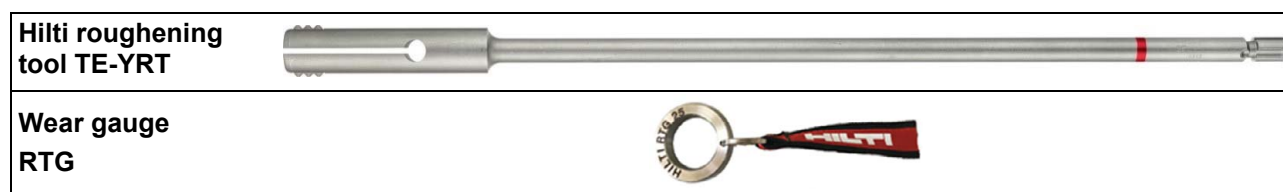
Associated components			
Diamond coring		Roughening tool TE-YRT	Wear gauge RTG...
			
d ₀ [mm]		d ₀ [mm]	size
nominal	measured		
18	17,9 to 18,2	18	18
20	19,9 to 20,2	20	20
22	21,9 to 22,2	22	22
25	24,9 to 25,2	25	25
28	27,9 to 28,2	28	28
30	29,9 to 30,2	30	30
32	31,9 to 32,2	32	32
35	34,9 to 35,2	35	35

Table B10: Hilti roughening tool TE-YRT – roughening and blowing times

	Roughening time t _{roughen}	Minimum blowing time t _{blowing}
h _{ef} [mm]	t _{roughen} [sec] = h _{ef} [mm] / 10	t _{blowing} [sec] = t _{roughen} [sec] + 20
0 to 100	10	30
101 to 200	20	40
201 to 300	30	50
301 to 400	40	60
401 to 500	50	70
501 to 600	60	80

Hilti roughening tool TE-YRT and wear gauge RTG



Injection system Hilti HIT-HY 200-R

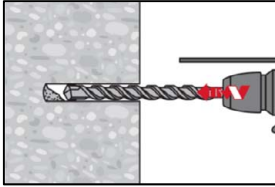
Intended Use
Parameters for use of the Hilti Roughening tool TE-YRT

Annex B9

Installation instruction

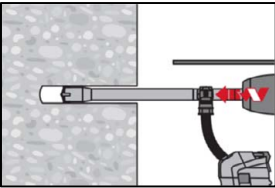
Hole drilling

a) Hammer drilling



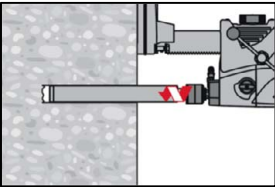
Drill hole to the required embedment depth with a hammer drill set in rotation-hammer mode using an appropriately sized carbide drill bit.

b) Hammer drilling with Hilti hollow drill bit

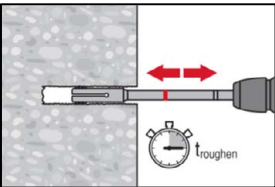


Drill hole to the required embedment depth with an appropriately sized Hilti TE-CD or TE-YD hollow drill bit attached to Hilti vacuum cleaner VC 20/40/60 or with a vacuum cleaner according to Table B8, in each case with automatic cleaning of the filter activated. This drilling system removes the dust and cleans the drill hole during drilling when used in accordance with the user's manual. After drilling is completed, proceed to the "injection preparation" step in the installation instruction.

c) Diamond coring with roughening with Hilti roughening tool TE-YRT:



Diamond coring is permissible when suitable diamond core drilling machines and the corresponding core bits are used.
For the use in combination with Hilti roughening tool TE-YRT see parameters in Table B9.



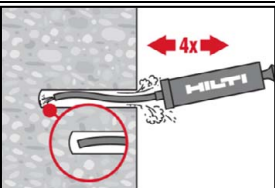
Before roughening water needs to be removed from the drill hole.
Check usability of the roughening tool with the wear gauge RTG.
Roughen the drill hole over the whole length to the required h_{ef} .
Roughening time $t_{roughen}$ see Table B10.

Drill hole cleaning

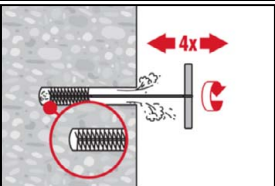
Just before injection of the mortar, the drill hole must be free of dust and debris.
Inadequate hole cleaning = poor load values.

Manual Cleaning (MC)

Uncracked concrete only.
For drill hole diameters $d_0 \leq 20$ mm and drill hole depths $h_0 \leq 10 \cdot d$.



The Hilti hand pump may be used for blowing out drill holes up to diameters $d_0 \leq 20$ mm and drill hole depths $h_0 \leq 10 \cdot d$.
Blow out at least 4 times from the back of the drill hole until return air stream is free of noticeable dust.

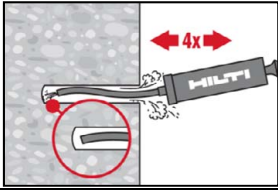
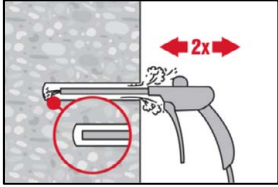
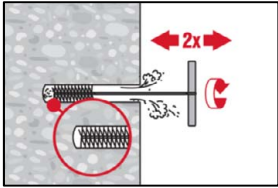
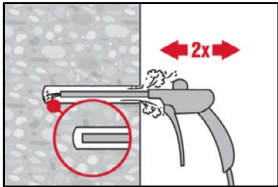
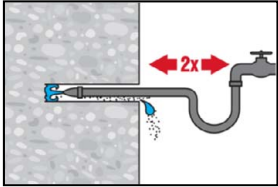
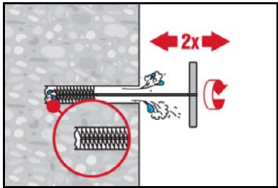
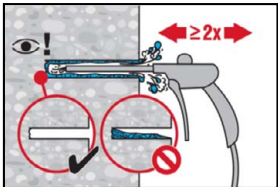


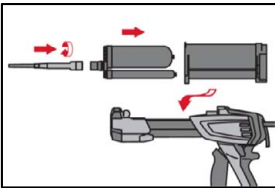
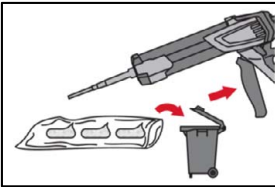
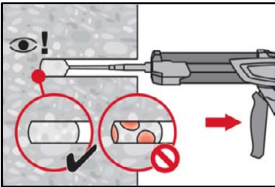
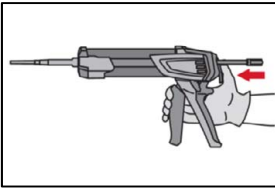
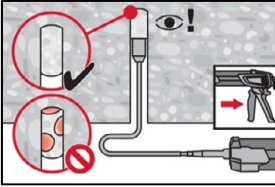
Brush 4 times with the specified brush (see Table B8) by inserting the steel brush Hilti HIT-RB to the back of the hole (if needed with extension) in a twisting motion and removing it. The brush must produce natural resistance as it enters the drill hole (brush $\varnothing \geq$ drill hole \varnothing) - if not the brush is too small and must be replaced with the proper brush diameter.

Injection system Hilti HIT-HY 200-R

Intended Use
Installation instructions

Annex B10

	<p>Blow out again with the Hilti hand pump at least 4 times until return air stream is free of noticeable dust.</p>
<p>Compressed air cleaning (CAC) for all drill hole diameters d_0 and all drill hole depths h_0</p>	
	<p>Blow 2 times from the back of the hole (if needed with nozzle extension) over the whole length with oil-free compressed air (min. 6 bar at 6 m³/h) until return air stream is free of noticeable dust. For drill hole diameters ≥ 32 mm the compressor has to supply a minimum air flow of 140 m³/h.</p>
	<p>Brush 2 times with the specified brush (see Table B8) by inserting the steel brush Hilti HIT-RB to the back of the hole (if needed with extension) in a twisting motion and removing it. The brush must produce natural resistance as it enters the drill hole (brush $\varnothing \geq$ drill hole \varnothing) - if not the brush is too small and must be replaced with the proper brush diameter.</p>
	<p>Blow again with compressed air 2 times until return air stream is free of noticeable dust.</p>
<p>Cleaning of diamond cored holes with roughening with Hilti roughening tool TE-YRT.</p>	
	<p>Flush 2 times by inserting a water hose (water-line pressure) to the back of the hole until water runs clear.</p>
	<p>Brush 2 times with the specified brush (see Table B8) by inserting the steel brush Hilti HIT-RB to the back of the hole (if needed with extension) in a twisting motion and removing it. The brush must produce natural resistance as it enters the drill hole (brush $\varnothing \geq$ drill hole \varnothing) - if not the brush is too small and must be replaced with the proper brush diameter.</p>
	<p>Blow 2 times from the back of the hole (if needed with nozzle extension) over the whole length with oil-free compressed air (min. 6 bar at 6 m³/h) until return air stream is free of noticeable dust and water. Remove all water from the drillhole until drillhole is completely dried before mortar injection ($t_{blowing}$ see Table B10). For drill hole diameters ≥ 32 mm the compressor has to supply a minimum air flow of 140 m³/h.</p>
<p>Injection system Hilti HIT-HY 200-R</p>	
<p>Intended Use Installation instructions</p>	<p>Annex B11</p>

<p>Injection preparation</p>							
	<p>Tightly attach Hilti mixing nozzle HIT-RE-M to foil pack manifold. Do not modify the mixing nozzle. Observe the instruction for use of the dispenser. Check foil pack holder for proper function. Insert foil pack into foil pack holder and put holder into dispenser.</p>						
	<p>The foil pack opens automatically as dispensing is initiated. Depending on the size of the foil pack, an initial amount of adhesive has to be discarded. Discarded quantities are</p> <table border="0"> <tr> <td>2 strokes</td> <td>for 330 ml foil pack,</td> </tr> <tr> <td>3 strokes</td> <td>for 500 ml foil pack,</td> </tr> <tr> <td>4 strokes</td> <td>for 500 ml foil pack ≤ 5 °C.</td> </tr> </table> <p>The minimum foil pack temperature is 0°C.</p>	2 strokes	for 330 ml foil pack,	3 strokes	for 500 ml foil pack,	4 strokes	for 500 ml foil pack ≤ 5 °C.
2 strokes	for 330 ml foil pack,						
3 strokes	for 500 ml foil pack,						
4 strokes	for 500 ml foil pack ≤ 5 °C.						
<p>Inject adhesive from the back of the drill hole without forming air voids.</p>							
	<p>Inject the adhesive starting at the back of the hole, slowly withdrawing the mixer with each trigger pull. Fill approximately 2/3 of the drill hole to ensure that the annular gap between the steel element and the concrete is completely filled with adhesive along the embedment length. In water saturated concrete it is required to set the fastener immediately after cleaning the drillhole.</p>						
	<p>After injection is completed, depressurize the dispenser by pressing the release trigger. This will prevent further adhesive discharge from the mixer.</p>						
	<p>Overhead installation and/or installation with embedment depth $h_{ef} > 250\text{mm}$. For overhead installation the injection is only possible with the aid of extensions and piston plugs. Assemble HIT-RE-M mixer, extension(s) and appropriately sized piston plug (see Table B8). Insert piston plug to back of the hole and inject adhesive. During injection the piston plug will be naturally extruded out of the drill hole by the adhesive pressure.</p>						
<p>Injection system Hilti HIT-HY 200-R</p>							
<p>Intended Use Installation instructions</p>	<p>Annex B12</p>						

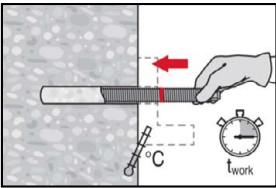
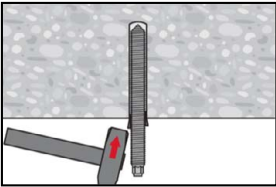
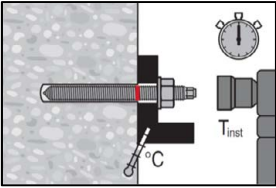
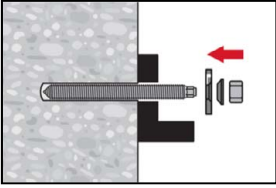
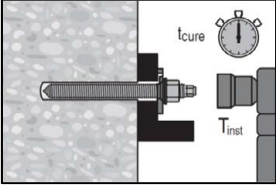
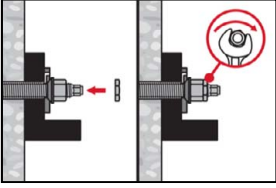
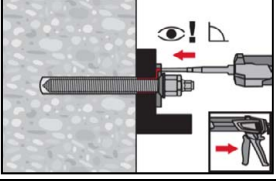
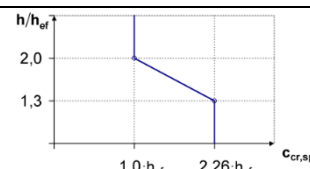
<p>Setting the steel element</p>	
	<p>Before use, verify that the element is dry and free of oil and other contaminants. Mark and set steel element to the required embedment depth before working time t_{work} has elapsed. The working time t_{work} is given in Table B7.</p>
	<p>For overhead installation use piston plugs and fix embedded parts with e.g. wedges (Hilti HIT-OHW).</p>
	<p>Loading: After required curing time t_{cure} (see Table B7) the fastening can be loaded. The applied installation torque shall not exceed the values $\max T_{inst}$ given in Table B2 to Table B5.</p>
<p>Installation of Hilti Filling Set</p>	
	<p>Use Hilti Filling Set with standard nut. Observe the correct orientation of filling washer and spherical washer.</p>
	<p>The applied installation torque shall not exceed the values $\max T_{inst}$ given in Table B2 to Table B5.</p>
	<p>Optional: Installation of lock nut. Tighten with a $\frac{1}{4}$ to $\frac{1}{2}$ turn. (Not for size M24.)</p>
	<p>Fill the annular gap between steel element and fixture with 1-3 strokes of a Hilti injection mortar HIT-HY ... or HIT-RE Follow the installation instructions supplied with the respective Hilti injection mortar. After required curing time t_{cure} the fastening can be loaded.</p>
<p>Injection system Hilti HIT-HY 200-R</p>	
<p>Intended Use Installation instructions</p>	<p>Annex B13</p>

Table C1: Essential characteristics for threaded rod, HAS-U-..., HIT-V-... and AM 8.8 under tension load in concrete

Threaded rod, HAS-U-..., HIT-V-... and AM 8.8		M8	M10	M12	M16	M20	M24	M27	M30
For a working life of 50 years									
Installation factor									
Hammer drilling	γ_{inst}	[-]	1,0						
Hammer drilling with Hilti hollow drill bit TE-CD or TE-YD	γ_{inst}	[-]	1)	1,0					
Diamond coring with roughening with Hilti roughening tool TE-YRT	γ_{inst}	[-]	1)			1,0			
Steel failure									
Characteristic resistance	$N_{Rk,s}$	[kN]	$A_s \cdot f_{uk}$						
Partial factor grade 5.8	$\gamma_{Ms,N^{(2)}}$	[-]	1,5						
Partial factor grade 8.8	$\gamma_{Ms,N^{(2)}}$	[-]	1,5						
Partial factor HAS-U A4, HIT-V-R, Threaded rod CRC III (Table A1)	$\gamma_{Ms,N^{(2)}}$	[-]	1,87					2,86	
Partial factor HAS-U HCR, HIT-V-HCR, Threaded rod CRC V (Table A1)	$\gamma_{Ms,N^{(2)}}$	[-]	1,5				2,1		
Concrete cone failure									
Factor for uncracked concrete	$K_{ucr,N}$	[-]	11,0						
Factor for cracked concrete	$K_{cr,N}$	[-]	7,7						
Edge distance	$c_{cr,N}$	[mm]	$1,5 \cdot h_{ef}$						
Spacing	$s_{cr,N}$	[mm]	$3,0 \cdot h_{ef}$						
Splitting failure									
Edge distance $c_{cr,sp}$ [mm] for	$h / h_{ef} \geq 2,0$		$1,0 \cdot h_{ef}$						
	$2,0 > h / h_{ef} > 1,3$		$4,6 \cdot h_{ef} - 1,8 \cdot h$						
	$h / h_{ef} \leq 1,3$		$2,26 \cdot h_{ef}$						
Spacing	$s_{cr,sp}$	[mm]	$2 \cdot c_{cr,sp}$						



- 1) No performance assessed.
2) In absence of national regulations.

Injection system Hilti HIT-HY 200-R

Performances
Essential characteristics under tension load in concrete

Annex C1

Table C1: continued

Threaded rod, HAS-U-..., HIT-V-... and AM 8.8	M8	M10	M12	M16	M20	M24	M27	M30
Combined pullout and concrete cone failure for a working life of 50 years								
Characteristic bond resistance in uncracked concrete C20/25								
Temperature range I: 40 °C / 24 °C $\tau_{Rk,ucr}$ [N/mm ²]	18							
Temperature range II: 80 °C / 50 °C $\tau_{Rk,ucr}$ [N/mm ²]	15							
Temperature range III: 120 °C / 72 °C $\tau_{Rk,ucr}$ [N/mm ²]	13							
Characteristic bond resistance in cracked concrete C20/25								
Temperature range I: 40 °C / 24 °C τ_{cr} [N/mm ²]	7,5	8,5		9,0				
Temperature range II: 80 °C / 50 °C $\tau_{Rk,cr}$ [N/mm ²]	6,0	7,0		7,5				
Temperature range III: 120 °C / 72 °C $\tau_{Rk,cr}$ [N/mm ²]	5,5	6,0		6,5				
Influence factors ψ on bond resistance τ_{Rk} in cracked and uncracked concrete								
Influence of concrete strength class: $\tau_{Rk} = \tau_{Rk,(C20/25)} \cdot \psi_c$								
Temperature range I to III :	ψ_c	[-]		$(f_{ck}/20)^{0,1}$				
Influence of sustained load								
Temperature range I: 40 °C / 24 °C ψ_{sus}^0 [-]	0,74							
Temperature range II: 80 °C / 50 °C ψ_{sus}^0 [-]	0,89							
Temperature range III: 120 °C / 72 °C ψ_{sus}^0 [-]	0,72							

Injection system Hilti HIT-HY 200-R

Performances
Essential characteristics under tension load in concrete

Annex C2

Table C2: Essential characteristics for threaded rod, HAS-U-..., HIT-V-... and AM 8.8 under shear load in concrete

Threaded rod, HAS-U-..., HIT-V-..., AM 8.8			M8	M10	M12	M16	M20	M24	M27	M30	
For a working life of 50 years											
Steel failure without lever arm											
Characteristic resistance	$V_{Rk,s}^0$	[kN]	$k_6 \cdot A_s \cdot f_{uk}$								
Factor grade 5.8	k_6	[-]	0,6								
Factor grade 8.8	k_6	[-]	0,5								
Factor HAS-U A4, HIT-V-R, Threaded rod CRC III (Table A1)	k_6	[-]	0,5								
Factor HAS-U HCR, HIT-V-HCR, Threaded rod CRC V (Table A1)	k_6	[-]	0,5								
Partial factor grade 5.8	$\gamma_{Ms,V}^{1)}$	[-]	1,25								
Partial factor grade 8.8	$\gamma_{Ms,V}^{1)}$	[-]	1,25								
Partial factor HAS-U A4, HIT-V-R, Threaded rod CRC III (Table A1)	$\gamma_{Ms,V}^{1)}$	[-]	1,56						2,38		
Partial factor HAS-U HCR, HIT-V-HCR, Threaded rod CRC V (Table A1)	$\gamma_{Ms,V}^{1)}$	[-]	1,25				1,75				
Ductility factor	k_7	[-]	1,0								
Steel failure with lever arm											
Characteristic resistance	$M_{Rk,s}^0$	[Nm]	$1,2 \cdot W_{el} \cdot f_{uk}$								
Ductility factor	k_7	[-]	1,0								
Concrete pry-out failure											
Pry-out factor	k_8	[-]	2,0								
Concrete edge failure											
Effective length of fastener	l_f	[mm]	$\min(h_{ef}, 12 \cdot d_{nom})$							$\min(h_{ef}, 8 \cdot d_{nom}, 300)$	
Outside diameter of fastener	d_{nom}	[mm]	8	10	12	16	20	24	27	30	

¹⁾ In absence of national regulations.

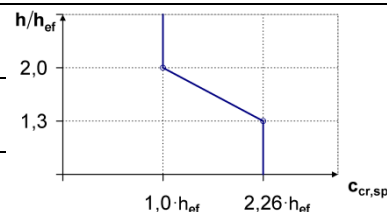
Injection system Hilti HIT-HY 200-R

Performances
Essential characteristics under shear load in concrete

Annex C3

Table C3: Essential characteristics for internally threaded sleeve HIS-(R)N under tension load in concrete

HIS-(R)N			M8	M10	M12	M16	M20
For a working life of 50 years							
Installation factor							
Hammer drilling	γ_{inst}	[-]	1,0				
Hammer drilling with Hilti hollow drill bit TE-CD or TE-YD	γ_{inst}	[-]	1,0				
Diamond coring with roughening with Hilti roughening tool TE-YRT	γ_{inst}	[-]	1)	1,0			
Steel failure							
Characteristic resistance HIS-N with screw or threaded rod grade 8.8	$N_{Rk,s}$	[kN]	25	46	67	125	116
Partial factor	$\gamma_{Ms,N^{2)}$	[-]	1,50				
Characteristic resistance HIS-RN with screw or threaded rod grade 70	$N_{Rk,s}$	[kN]	26	41	59	110	166
Partial factor	$\gamma_{Ms,N^{2)}$	[-]	1,87				2,4
Concrete cone failure							
Factor for uncracked concrete	$k_{ucr,N}$	[-]	11,0				
Factor for cracked concrete	$k_{cr,N}$	[-]	7,7				
Edge distance	$c_{cr,N}$	[mm]	$1,5 \cdot h_{ef}$				
Spacing	$s_{cr,N}$	[mm]	$3,0 \cdot h_{ef}$				
Splitting failure							
Edge distance $c_{cr,sp}$ [mm] for	$h / h_{ef} \geq 2,0$		$1,0 \cdot h_{ef}$				
	$2,0 > h / h_{ef} > 1,3$		$4,6 h_{ef} - 1,8 h$				
	$h / h_{ef} \leq 1,3$		$2,26 h_{ef}$				
Spacing	$s_{cr,sp}$	[mm]	$2 \cdot c_{cr,sp}$				



- 1) No performance assessed.
2) In absence of national regulations.

Injection system Hilti HIT-HY 200-R

Performances
Essential characteristics under tension load in concrete

Annex C4

Table C3: continued

HIS-(R)N		M8	M10	M12	M16	M20
Combined pullout and concrete cone failure for a working life of 50 years						
Effective embedment depth	h_{ef} [mm]	90	110	125	170	205
Effective fastener diameter	d_1 [mm]	12,5	16,5	20,5	25,4	27,6
Characteristic bond resistance in uncracked concrete C20/25						
Temperature range I:	40 °C / 24 °C	$\tau_{Rk,ucr}$ [N/mm ²]	13			
Temperature range II:	80 °C / 50 °C	$\tau_{Rk,ucr}$ [N/mm ²]	11			
Temperature range III:	120 °C / 72 °C	$\tau_{Rk,ucr}$ [N/mm ²]	9,5			
Characteristic bond resistance in cracked concrete C20/25						
Temperature range I:	40 °C / 24 °C	$\tau_{Rk,cr}$ [N/mm ²]	7			
Temperature range II:	80 °C / 50 °C	$\tau_{Rk,cr}$ [N/mm ²]	5,5			
Temperature range III:	120 °C / 72 °C	$\tau_{Rk,cr}$ [N/mm ²]	5			
Influence factors ψ on bond resistance τ_{Rk} in cracked and uncracked concrete						
Influence of concrete strength class: $\tau_{Rk} = \tau_{Rk,(C20/25)} \cdot \psi_c$						
Temperature range I to III :	ψ_c [-]	$(f_{ck}/20)^{0,1}$				
Influence of sustained load						
Temperature range I:	40 °C / 24 °C	ψ_{sus}^0 [-]	0,74			
Temperature range II:	80 °C / 50 °C	ψ_{sus}^0 [-]	0,89			
Temperature range III:	120 °C / 72 °C	ψ_{sus}^0 [-]	0,72			

Injection system Hilti HIT-HY 200-R

Performances
Essential characteristics under tension load in concrete

Annex C5

Table C4: Essential characteristics for internally threaded sleeve HIS-(R)N under shear load in concrete

HIS-(R)N		M8	M10	M12	M16	M20
For a working life of 50 years						
Steel failure without lever arm						
Characteristic resistance HIS-N with screw or threaded rod grade 8.8	$V_{Rk,s}^0$ [kN]	13	23	34	63	58
Partial factor	$\gamma_{Ms,V}^{1)}$ [-]	1,25				
Characteristic resistance HIS-RN with screw or threaded rod grade 70	$V_{Rk,s}^0$ [kN]	13	20	30	55	83
Partial factor	$\gamma_{Ms,V}^{1)}$ [-]	1,56				2,0
Ductility factor	k_7 [-]	1,0				
Steel failure with lever arm						
Characteristic resistance HIS-N with screw or threaded rod grade 8.8	$M_{Rk,s}^0$ [Nm]	30	60	105	266	519
Characteristic resistance HIS-RN with screw or threaded rod grade 70	$M_{Rk,s}^0$ [Nm]	26	52	92	233	454
Ductility factor	k_7 [-]	1,0				
Concrete pry-out failure						
Pry-out factor	k_8 [-]	2,0				
Concrete edge failure						
Effective length of fastener	l_f [mm]	90	110	125	170	205
Outside diameter of fastener	d_{nom} [mm]	12,5	16,5	20,5	25,4	27,6

¹⁾ In absence of national regulations.

Injection system Hilti HIT-HY 200-R

Performances
Essential characteristics under shear load in concrete

Annex C6

Table C5: Essential characteristics for Hilti tension anchor HZA / HZA-R under tension load in concrete

Hilti tension anchor HZA, HZA-R			M12	M16	M20	M24	M27
For a working life of 50 years							
Installation factor							
Hammer drilling	γ_{inst}	[-]	1,0				
Hammer drilling with Hilti hollow drill bit TE-CD or TE-YD	γ_{inst}	[-]	1,0				
Diamond coring with roughening with Hilti roughening tool TE-YRT	γ_{inst}	[-]	1)	1,0			
Steel failure							
Characteristic resistance HZA	$N_{Rk,s}$	[kN]	46	86	135	194	253
Characteristic resistance HZA-R	$N_{Rk,s}$	[kN]	62	111	173	248	1)
Partial factor	$\gamma_{Ms,N^2)}$	[-]	1,4				
Concrete cone failure							
Effective anchorage depth	HZA	h_{ef}	[mm]	h_{nom}			
	HZA-R	h_{ef}	[mm]	h_{nom}			
Factor for uncracked concrete	$k_{ucr,N}$	[-]	11,0				
Factor for cracked concrete	$k_{cr,N}$	[-]	7,7				
Edge distance	$c_{cr,N}$	[mm]	$1,5 \cdot h_{ef}$				
Spacing	$s_{cr,N}$	[mm]	$3,0 \cdot h_{ef}$				
Splitting failure relevant for uncracked concrete							
Edge distance $c_{cr,sp}$ [mm] for	$h / h_{ef} \geq 2,0$		$1,0 \cdot h_{ef}$				
	$2,0 > h / h_{ef} > 1,3$		$4,6 \cdot h_{ef} - 1,8 \cdot h$				
	$h / h_{ef} \leq 1,3$		$2,26 \cdot h_{ef}$				
Spacing	$s_{cr,sp}$	[mm]	$2 \cdot c_{cr,sp}$				

1) No performance assessed.

2) In absence of national regulations.

Injection system Hilti HIT-HY 200-R

Performances
Essential characteristics under tension load in concrete

Annex C7

Table C5: continued

Hilti tension anchor HZA, HZA-R			M12	M16	M20	M24	M27	
Diameter of rebar	d	[mm]	12	16	20	25	28	
Effective anchorage depth	HZA	h_{ef} [mm]	$h_{nom} - 20$					
	HZA-R	h_{ef} [mm]	$h_{nom} - 100$					1)
Combined pull-out and concrete cone failure for a working life of 50 years								
Characteristic bond resistance in uncracked concrete C20/25								
Temperature range I:	40 °C / 24 °C	$\tau_{RK,ucr}$ [N/mm ²]	12					
Temperature range II:	80 °C / 50 °C	$\tau_{RK,ucr}$ [N/mm ²]	10					
Temperature range III:	120 °C / 72 °C	$\tau_{RK,ucr}$ [N/mm ²]	8,5					
Characteristic bond resistance in cracked concrete C20/25								
Temperature range I:	40 °C / 24 °C	$\tau_{RK,cr}$ [N/mm ²]	7					
Temperature range II:	80 °C / 50 °C	$\tau_{RK,cr}$ [N/mm ²]	5,5					
Temperature range III:	120 °C / 72 °C	$\tau_{RK,cr}$ [N/mm ²]	5					
Influence factors ψ on bond resistance τ_{RK} in cracked and uncracked concrete								
Influence of concrete strength class: $\tau_{RK} = \tau_{RK,(C20/25)} \cdot \psi_c$								
Temperature range I to III :	ψ_c	[-]	$(f_{ck}/20)^{0,1}$					
Influence of sustained load								
Temperature range I:	40 °C / 24 °C	ψ_{sus}^0	[-]	0,74				
Temperature range II:	80 °C / 50 °C	ψ_{sus}^0	[-]	0,89				
Temperature range III:	120 °C / 72 °C	ψ_{sus}^0	[-]	0,72				

1) No performance assessed

Injection system Hilti HIT-HY 200-R

Performances
Essential characteristics under tension load in concrete

Annex C8

Table C6: Essential characteristics for Hilti tension anchor HZA, HZA-R under shear load in concrete

Hilti tension anchor HZA, HZA-R		M12	M16	M20	M24	M27
For a working life of 50 years						
Steel failure without lever arm						
Characteristic resistance HZA	$V_{Rk,s}^0$ [kN]	23	43	67	97	126
Characteristic resistance HZA-R	$V_{Rk,s}^0$ [kN]	31	55	86	124	¹⁾
Partial factor	$\gamma_{Ms,V}^{2)}$ [-]	1,5				
Ductility factor	k_7 [-]	1,0				
Steel failure with lever arm						
Characteristic resistance HZA	$M_{Rk,s}^0$ [Nm]	72	183	357	617	915
Characteristic resistance HZA-R	$M_{Rk,s}^0$ [Nm]	97	234	457	790	¹⁾
Ductility factor	k_7 [-]	1,0				
Concrete pry-out failure						
Pry-out factor	k_8 [-]	2,0				
Concrete edge failure						
Effective length of fastener	l_f [mm]	min (h_{nom} ; $12 \cdot d_{nom}$)				min (h_{nom} ; $8 \cdot d_{nom}$; 300)
Outside diameter of fastener	d_{nom} [mm]	12	16	20	24	27

¹⁾ No performance assessed.

²⁾ In absence of national regulations.

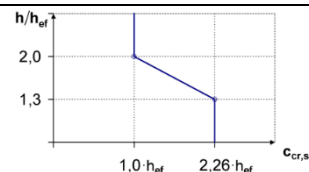
Injection system Hilti HIT-HY 200-R

Performances
Essential characteristics under shear load in concrete

Annex C9

Table C7: Essential characteristics for rebar under tension load in concrete

Rebar		Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 25	Ø 26	Ø 28	Ø 30	Ø 32	
For a working life of 50 years													
Installation factor													
Hammer drilling	γ_{inst}	[-]		1,0									
Hammer drilling with Hilti hollow drill bit TE-CD or TE-YD	γ_{inst}	[-]		1,0									
Diamond coring with roughening with Hilti roughening tool TE-YRT	γ_{inst}	[-]		1)		1,0							
Steel failure													
Characteristic resistance	$N_{RK,s}$	[kN]		$A_s \cdot f_{uk}^{2)}$									
Characteristic resistance Rebar B500B acc. to DIN 488-1	$N_{RK,s}$	[kN]	28	43	62	85	111	173	270	292	339	388	442
Partial factor	$\gamma_{Ms,N}^{3)}$	[-]		1,4									
Concrete cone failure													
Factor for uncracked concrete	$k_{ucr,N}$	[-]		11,0									
Factor for cracked concrete	$k_{cr,N}$	[-]		7,7									
Edge distance	$c_{cr,N}$	[mm]		$1,5 \cdot h_{ef}$									
Spacing	$s_{cr,N}$	[mm]		$3,0 \cdot h_{ef}$									
Splitting failure relevant for uncracked concrete													
Edge distance $c_{cr,sp}$ [mm] for	$h / h_{ef} \geq 2,0$		$1,0 \cdot h_{ef}$										
	$2,0 > h / h_{ef} > 1,3$		$4,6 \cdot h_{ef} - 1,8 \cdot h$										
	$h / h_{ef} \leq 1,3$		$2,26 \cdot h_{ef}$										
Spacing	$s_{cr,sp}$	[mm]		$2 c_{cr,sp}$									



- 1) No performance assessed.
2) f_{uk} according to rebar specification.
3) In absence of national regulations.

Injection system Hilti HIT-HY 200-R

Performances
Essential characteristics under tension load in concrete

Annex C10

Table C7: continued

Rebar	φ 8	φ 10	φ 12	φ 14	φ 16	φ 20	φ 25	φ 26	φ 28	φ 30	φ 32
Diameter of rebar d [mm]	8	10	12	14	16	20	25	26	28	30	32
Combined pull-out and concrete cone failure for a working life of 50 years											
Characteristic bond resistance in uncracked concrete C20/25											
Temperature range I: 40°C/24°C $\tau_{Rk,ucr}$ [N/mm ²]	12										
Temperature range II: 80°C/50°C $\tau_{Rk,ucr}$ [N/mm ²]	10										
Temperature range III: 120°C/72°C $\tau_{Rk,ucr}$ [N/mm ²]	8,5										
Characteristic bond resistance in cracked concrete C20/25											
Temperature range I: 40°C/24°C $\tau_{Rk,cr}$ [N/mm ²]	1) ¹⁾	5	7								
Temperature range II: 80°C/50°C $\tau_{Rk,cr}$ [N/mm ²]	1) ¹⁾	4	5,5								
Temperature range III: 120°C/72°C $\tau_{Rk,cr}$ [N/mm ²]	1) ¹⁾	3,5	5								
Influence factors ψ on bond resistance τ_{Rk} in cracked and uncracked concrete											
Influence of concrete strength class: $\tau_{Rk} = \tau_{Rk,(C20/25)} \cdot \psi_c$											
Temperature range I to III : ψ_c [-]	$(f_{ck}/20)^{0,1}$										
Influence of sustained load											
Temperature range I: 40°C/24°C ψ_{sus}^0 [-]	0,74										
Temperature range II: 80°C/50°C ψ_{sus}^0 [-]	0,89										
Temperature range III: 120°C/72°C ψ_{sus}^0 [-]	0,72										

¹⁾ No performance assessed.

Injection system Hilti HIT-HY 200-R

Performances
Essential characteristics under tension load in concrete

Annex C11

Table C8: Essential characteristics for rebar under shear load in concrete

Rebar	ϕ 8	ϕ 10	ϕ 12	ϕ 14	ϕ 16	ϕ 20	ϕ 25	ϕ 26	ϕ 28	ϕ 30	ϕ 32	
For a working life of 50 years												
Steel failure without lever arm												
Characteristic resistance	$V_{Rk,s}^0$ [kN]	$0,5 \cdot A_s \cdot f_{uk}^{(1)}$										
Characteristic resistance Rebar B500B acc. to DIN 488-1	$V_{Rk,s}^0$ [kN]	14	22	31	42	55	86	135	146	169	194	221
Partial factor	$\gamma_{Ms,V}^{(2)}$ [-]	1,5										
Ductility factor	k_7 [-]	1,0										
Steel failure with lever arm												
Characteristic resistance	$M_{Rk,s}^0$ [Nm]	$1,2 \cdot W_{el} \cdot f_{uk}^{(1)}$										
Characteristic resistance Rebar B500B acc. to DIN 488-1	$M_{Rk,s}^0$ [Nm]	33	65	112	178	265	518	1012	1139	1422	1749	2123
Ductility factor	k_7 [-]	1,0										
Concrete pry-out failure												
Pry-out factor	k_8 [-]	2,0										
Concrete edge failure												
Effective length of fastener	l_f [mm]	$\min(h_{ef}; 12 \cdot d_{nom})$						$\min(h_{nom}; 8 \cdot d_{nom}; 300)$				
Outside diameter of fastener	d_{nom} [mm]	8	10	12	14	16	20	25	26	28	30	32

¹⁾ f_{uk} according to rebar specification

²⁾ In absence of national regulations.

Injection system Hilti HIT-HY 200-R

Performances
Essential characteristics under shear load in concrete

Annex C12

Table C9: Displacements under tension load

Threaded rod, HAS-U-..., HIT-V-..., AM 8.8		M8	M10	M12	M16	M20	M24	M27	M30	
Uncracked concrete temperature range I : 40°C / 24°C										
Displacement	δ_{N0}	[mm/(N/mm ²)]	0,02	0,03	0,03	0,04	0,06	0,07	0,07	0,08
	$\delta_{N\infty}$	[mm/(N/mm ²)]	0,04	0,05	0,06	0,08	0,10	0,13	0,14	0,16
Uncracked concrete temperature range II : 80°C / 50°C										
Displacement	δ_{N0}	[mm/(N/mm ²)]	0,03	0,04	0,05	0,06	0,08	0,09	0,10	0,12
	$\delta_{N\infty}$	[mm/(N/mm ²)]	0,04	0,05	0,06	0,09	0,11	0,13	0,15	0,16
Uncracked concrete temperature range III : 120°C / 72°C										
Displacement	δ_{N0}	[mm/(N/mm ²)]	0,04	0,05	0,06	0,08	0,10	0,12	0,13	0,16
	$\delta_{N\infty}$	[mm/(N/mm ²)]	0,04	0,05	0,07	0,09	0,11	0,13	0,15	0,17
Cracked concrete temperature range I : 40°C / 24°C										
Displacement	δ_{N0}	[mm/(N/mm ²)]	0,07							
	$\delta_{N\infty}$	[mm/(N/mm ²)]	0,16							
Cracked concrete temperature range II : 80°C / 50°C										
Displacement	δ_{N0}	[mm/(N/mm ²)]	0,10							
	$\delta_{N\infty}$	[mm/(N/mm ²)]	0,22							
Cracked concrete temperature range III : 120°C / 72°C										
Displacement	δ_{N0}	[mm/(N/mm ²)]	0,13							
	$\delta_{N\infty}$	[mm/(N/mm ²)]	0,29							

Table C10: Displacements under shear load

Threaded rod, HAS-U-..., HIT-V-..., AM 8.8		M8	M10	M12	M16	M20	M24	M27	M30	
Displacement	δ_{V0}	[mm/kN]	0,06	0,06	0,05	0,04	0,04	0,03	0,03	0,03
	$\delta_{V\infty}$	[mm/kN]	0,09	0,08	0,08	0,06	0,06	0,05	0,05	0,05

Injection system Hilti HIT-HY 200-R

Performances
Displacements with threaded rod, HAS-U-..., HIT-V-... and AM 8.8

Annex C13

Table C11: Displacements under tension load

HIS-(R)N		M8	M10	M12	M16	M20	
Uncracked concrete temperature range I : 40°C / 24°C							
Displacement	δ_{N0}	[mm/(N/mm ²)	0,03	0,05	0,06	0,07	0,08
	$\delta_{N\infty}$	[mm/(N/mm ²)	0,06	0,09	0,11	0,13	0,14
Uncracked concrete temperature range II : 80°C / 50°C							
Displacement	δ_{N0}	[mm/(N/mm ²)	0,05	0,06	0,08	0,10	0,11
	$\delta_{N\infty}$	[mm/(N/mm ²)	0,07	0,09	0,11	0,13	0,15
Uncracked concrete temperature range III : 120°C / 72°C							
Displacement	δ_{N0}	[mm/(N/mm ²)	0,06	0,08	0,10	0,13	0,14
	$\delta_{N\infty}$	[mm/(N/mm ²)	0,07	0,09	0,11	0,14	0,15
Cracked concrete temperature range I : 40°C / 24°C							
Displacement	δ_{N0}	[mm/(N/mm ²)	0,11				
	$\delta_{N\infty}$	[mm/(N/mm ²)	0,16				
Cracked concrete temperature range II : 80°C / 50°C							
Displacement	δ_{N0}	[mm/(N/mm ²)	0,15				
	$\delta_{N\infty}$	[mm/(N/mm ²)	0,22				
Cracked concrete temperature range III : 120°C / 72°C							
Displacement	δ_{N0}	[mm/(N/mm ²)	0,20				
	$\delta_{N\infty}$	[mm/(N/mm ²)	0,29				

Table C12: Displacements under shear load

HIS-(R)N		M8	M10	M12	M16	M20	
Displacement	δ_{V0}	[mm/kN]	0,06	0,06	0,05	0,04	0,04
	$\delta_{V\infty}$	[mm/kN]	0,09	0,08	0,08	0,06	0,06

Injection system Hilti HIT-HY 200-R

Performances
Displacements with HIS-(R)N

Annex C14

Table C13: Displacements under tension load

Hilti tension anchor HZA, HZA-R		M12	M16	M20	M24	M27
Uncracked concrete temperature range I : 40°C / 24°C						
Displacement	δ_{N0} [mm/(N/mm ²)]	0,03	0,04	0,06	0,07	0,08
	$\delta_{N\infty}$ [mm/(N/mm ²)]	0,06	0,08	0,13	0,13	0,15
Uncracked concrete temperature range II : 80°C / 50°C						
Displacement	δ_{N0} [mm/(N/mm ²)]	0,05	0,06	0,08	0,10	0,11
	$\delta_{N\infty}$ [mm/(N/mm ²)]	0,06	0,09	0,14	0,14	0,15
Uncracked concrete temperature range III : 120°C / 72°C						
Displacement	δ_{N0} [mm/(N/mm ²)]	0,06	0,08	0,10	0,12	0,14
	$\delta_{N\infty}$ [mm/(N/mm ²)]	0,07	0,09	0,14	0,14	0,16
Cracked concrete temperature range I : 40°C / 24°C						
Displacement	δ_{N0} [mm/(N/mm ²)]	0,11				
	$\delta_{N\infty}$ [mm/(N/mm ²)]	0,16				
Cracked concrete temperature range II : 80°C / 50°C						
Displacement	δ_{N0} [mm/(N/mm ²)]	0,15				
	$\delta_{N\infty}$ [mm/(N/mm ²)]	0,22				
Cracked concrete temperature range III : 120°C / 72°C						
Displacement	δ_{N0} [mm/(N/mm ²)]	0,20				
	$\delta_{N\infty}$ [mm/(N/mm ²)]	0,29				

Table C14: Displacements under shear load

Hilti tension anchor HZA, HZA-R		M12	M16	M20	M24	M27
Displacement	δ_{V0} [mm/kN]	0,05	0,04	0,04	0,03	0,03
	$\delta_{V\infty}$ [mm/kN]	0,08	0,06	0,06	0,05	0,05

Injection system Hilti HIT-HY 200-R

Performances
Displacements with HZA and HZA-R

Annex C15

Table C15: Displacements under tension load

Rebar		φ 8	φ 10	φ 12	φ 14	φ 16	φ 20	φ 25	φ 26	φ 28	φ 30	φ 32	
Uncracked concrete temperature range I : 40°C / 24°C													
Displacement	δ_{N0} [mm/(N/mm ²)]	0,02	0,03	0,03	0,04	0,04	0,06	0,07	0,08	0,08	0,09	0,09	
	$\delta_{N\infty}$ [mm/(N/mm ²)]	0,04	0,05	0,06	0,07	0,08	0,10	0,13	0,14	0,15	0,16	0,17	
Uncracked concrete temperature range II : 80°C / 50°C													
Displacement	δ_{N0} [mm/(N/mm ²)]	0,03	0,04	0,05	0,05	0,06	0,08	0,10	0,11	0,11	0,12	0,12	
	$\delta_{N\infty}$ [mm/(N/mm ²)]	0,04	0,05	0,06	0,07	0,09	0,11	0,14	0,15	0,15	0,16	0,17	
Uncracked concrete temperature range III : 120°C / 72°C													
Displacement	δ_{N0} [mm/(N/mm ²)]	0,04	0,05	0,06	0,07	0,08	0,10	0,12	0,13	0,14	0,15	0,16	
	$\delta_{N\infty}$ [mm/(N/mm ²)]	0,04	0,05	0,07	0,08	0,09	0,11	0,14	0,15	0,16	0,17	0,18	
Cracked concrete temperature range I : 40°C / 24°C													
Displacement	δ_{N0} [mm/(N/mm ²)]							0,11					
	$\delta_{N\infty}$ [mm/(N/mm ²)]							0,16					
Cracked concrete temperature range II : 80°C / 50°C													
Displacement	δ_{N0} [mm/(N/mm ²)]							0,15					
	$\delta_{N\infty}$ [mm/(N/mm ²)]							0,22					
Cracked concrete temperature range III : 120°C / 72°C													
Displacement	δ_{N0} [mm/(N/mm ²)]							0,20					
	$\delta_{N\infty}$ [mm/(N/mm ²)]							0,29					

Table C16: Displacements under shear load

Rebar		φ 8	φ 10	φ 12	φ 14	φ 16	φ 20	φ 25	φ 26	φ 28	φ 30	φ 32
Displacement	δ_{V0} [mm/kN]	0,06	0,05	0,05	0,04	0,04	0,04	0,03	0,03	0,03	0,03	0,03
	$\delta_{V\infty}$ [mm/kN]	0,09	0,08	0,07	0,06	0,06	0,05	0,05	0,05	0,04	0,04	0,04

Injection system Hilti HIT-HY 200-R

Performances
Displacements with rebar

Annex C16

Table C17: Essential characteristics for threaded rod, HAS-U-..., HIT-V-... and AM 8.8 under tension load for seismic performance category C1

Threaded rod, HAS-U-..., HIT-V-... and AM 8.8	M10	M12	M16	M20	M24	M27	M30
For a working life of 50 years							
Steel failure							
Characteristic resistance	$N_{Rk,s,C1}$ [kN]			$A_s \cdot f_{uk}$			
Combined pullout and concrete cone failure for a working life of 50 years							
Characteristic bond resistance in cracked concrete C20/25							
Temperature range I: 40 °C / 24 °C	$\tau_{Rk,C1}$ [N/mm ²]	5,2	7,0				
Temperature range II: 80 °C / 50 °C	$\tau_{Rk,C1}$ [N/mm ²]	3,9	5,7				
Temperature range III: 120 °C / 72 °C	$\tau_{Rk,C1}$ [N/mm ²]	3,5	4,8				

Table C18: Essential characteristics for threaded rod, HAS-U-..., HIT-V-... and AM 8.8 under shear load for seismic performance category C1

Threaded rod, HAS-U-..., HIT-V-..., AM 8.8	M10	M12	M16	M20	M24	M27	M30
For a working life of 50 years							
Annular gap factor without Hilti filling set	α_{gap} [-]	0,5					
Annular gap factor with Hilti filling set	α_{gap} [-]	1,0					
Steel failure without lever arm							
Characteristic resistance	$V_{Rk,s,C1}$ [kN]			$0,35 \cdot A_s \cdot f_{uk}$			

Injection system Hilti HIT-HY 200-R

Performances

Essential characteristics under tension and shear load for seismic performance category C1

Annex C17

Table C19: Essential characteristics for Hilti tension anchor HZA, HZA-R under tension load for seismic performance category C1

Hilti tension anchor HZA, HZA-R			M12	M16	M20	M24	M27
For a working life of 50 years							
Steel failure							
Characteristic resistance HZA	$N_{Rk,s,C1}$	[kN]	46	86	135	194	253
Characteristic resistance HZA-R	$N_{Rk,s,C1}$	[kN]	62	111	173	248	¹⁾
Partial factor	$\gamma_{Ms,N,C1}$ ²⁾	[-]	1,4				
Combined pull-out and concrete cone failure							
Diameter of rebar	d	[mm]	12	16	20	25	28
Characteristic bond resistance in cracked concrete C20/25							
Temperature range I:	40°C / 24°C	$\tau_{Rk,C1}$	[N/mm ²]		6,1		
Temperature range II:	80°C / 50°C	$\tau_{Rk,C1}$	[N/mm ²]		4,8		
Temperature range III:	120°C / 72°C	$\tau_{Rk,C1}$	[N/mm ²]		4,4		
Influence factors ψ on bond resistance $\tau_{Rk,C1}$ in cracked concrete							
Influence of concrete strength class: $\tau_{Rk} = \tau_{Rk,(C20/25)} \cdot \psi_c$							
Temperature range I to III :	ψ_c	[-]	1,0				

¹⁾ No performance assessed.

²⁾ In absence of national regulations.

Table C20: Essential characteristics for Hilti tension anchor HZA, HZA-R under shear load for seismic performance category C1

Hilti tension anchor HZA, HZA-R			M12	M16	M20	M24	M27
For a working life of 50 years							
Annular gap factor without Hilti filling set	α_{gap}	[-]	0,5				
Steel failure without lever arm							
Characteristic resistance HZA	$V_{Rk,s,C1}$	[kN]	16	30	47	68	88
Characteristic resistance HZA-R	$V_{Rk,s,C1}$	[kN]	22	39	60	124	¹⁾
Partial factor	$\gamma_{Ms,V,C1}$ ²⁾	[-]	1,5				

¹⁾ No performance assessed.

²⁾ In absence of national regulations.

Injection system Hilti HIT-HY 200-R

Performances
Essential characteristics under tension and shear load for seismic performance category C1

Annex C18

Table C21: Essential characteristics for rebar under tension load for seismic performance category C1

Rebar		φ 10	φ 12	φ 14	φ 16	φ 20	φ 25	φ 26	φ 28	φ 30	φ 32	
For a working life of 50 years												
Steel failure												
Characteristic resistance	$N_{Rk,s,C1}$	[kN]	$A_s \cdot f_{uk}^{1)}$									
Characteristic resistance for rebar B500B acc. to DIN 488-1	$N_{Rk,s,C1}$	[kN]	43	62	85	111	173	270	292	339	388	442
Combined pull-out and concrete cone failure												
Diameter of rebar	d	[mm]	10	12	14	16	20	25	26	28	30	32
Characteristic bond resistance in cracked concrete C20/25												
Temperature range I: 40°C/24°C	$\tau_{Rk,C1}$	[N/mm ²]	4,4	6,1								
Temperature range II: 80°C/50°C	$\tau_{Rk,C1}$	[N/mm ²]	3,5	4,8								
Temperature range III: 120°C/72°C	$\tau_{Rk,C1}$	[N/mm ²]	3	4,4								
Influence factors ψ on bond resistance $\tau_{Rk,C1}$ in cracked concrete												
Influence of concrete strength class: $\tau_{Rk} = \tau_{Rk,(C20/25)} \cdot \psi_c$												
Temperature range I to III :	ψ_c	[-]	1,0									

¹⁾ f_{uk} according to rebar specification

Table C22: Essential characteristics for rebar under shear loads for seismic performance category C1

Rebar		φ 10	φ 12	φ 14	φ 16	φ 20	φ 25	φ 26	φ 28	φ 30	φ 32	
For a working life of 50 years												
Annular gap factor without Hilti filling set	α_{gap}	[-]	0,5									
Steel failure without lever arm												
Characteristic resistance	$V_{Rk,s,C1}$	[kN]	$0,35 \cdot A_s \cdot f_{uk}^{1)}$									
Characteristic resistance for rebar B500B acc. to DIN 488-1	$V_{Rk,s,C1}$	[kN]	15	22	29	39	60	95	102	118	135	155

¹⁾ f_{uk} according to rebar specification

Injection system Hilti HIT-HY 200-R

Performances
Essential characteristics under tension and shear load for seismic performance category C1

Annex C19

Table C23: Essential characteristics for threaded rod, HAS-U-..., HIT-V... and AM 8.8 under tension load for seismic performance category C2

Threaded rod, HAS-U-..., HIT-V-..., AM 8.8	M16	M20	M24	
For a working life of 50 years				
Steel failure				
Characteristic resistance HAS-U (-8.8, -8.8 HDG, A4, HCR), HIT-V (-8.8, -8.8 F, -,R, HCR) , AM (8.8, 8.8 HDG) Threaded rod (electroplated zinc coated 8.8 and CRC III, V, Table A1)	$N_{Rk,s,C2}$ [kN]	$A_s \cdot f_{uk}$		
Combined pullout and concrete cone failure				
Characteristic bond resistance in cracked concrete C20/25 in hammer drilled holes and hammer drilled holes with Hilti hollow drill bit TE-CD or TE-YD				
Temperature range I: 40 °C/24 °C	$\tau_{Rk,C2}$ [N/mm ²]	3,9	4,3	3,5
Temperature range II: 80 °C/50 °C	$\tau_{Rk,C2}$ [N/mm ²]	3,3	3,7	2,9
Temperature range III: 120 °C/72 °C	$\tau_{Rk,C2}$ [N/mm ²]	2,8	3,2	2,5
Influence factors ψ on bond resistance $\tau_{Rk,C2}$ in cracked concrete				
Influence of concrete strength class: $\tau_{Rk} = \tau_{Rk,(C20/25)} \cdot \psi_c$				
Temperature range I to III :	ψ_c [-]	1,0		

Table C24: Essential characteristics for threaded rod, HAS-U-..., HIT-V... and AM 8.8 under shear load for seismic performance category C2

Threaded rod, HAS-U-..., HIT-V-..., AM 8.8	M16	M20	M24	
For a working life of 50 years				
Annular gap factor without Hilti filling set	α_{gap} [-]	0,5		
Annular gap factor with Hilti filling set	α_{gap} [-]	1,0		
Steel failure without lever arm with Hilti Filling Set				
Characteristic resistance				
HAS-U 8.8, HIT-V 8.8, AM 8.8	$V_{Rk,s,C2}$ [kN]	46	77	103
Steel failure without lever arm without Hilti Filling Set				
Characteristic resistance				
HAS-U 8.8, HIT-V 8.8, AM 8.8	$V_{Rk,s,C2}$ [kN]	40	71	90
HAS-U A4, HIT-V-R	$V_{Rk,s,C2}$ [kN]	35	62	79
HAS-U-HCR, HIT-V-HCR	$V_{Rk,s,C2}$ [kN]	40	71	79
HAS-U 8.8 HDG, HIT-V-F 8.8, AM-HDG 8.8	$V_{Rk,s,C2}$ [kN]	30	46	66
Threaded rod, electroplated zinc coated 8.8	$V_{Rk,s,C2}$ [kN]	28	50	63
Threaded rod CRC III (Table A1)	$V_{Rk,s,C2}$ [kN]	25	43	55
Threaded rod CRC V (Table A1)	$V_{Rk,s,C2}$ [kN]	28	50	55

Injection system Hilti HIT-HY 200-R

Performances
Essential characteristics under tension and shear load
for seismic performance category C2

Annex C20

Table C25: Displacements under tension load for seismic performance category C2

Threaded rod, HAS-U-..., HIT-V-..., AM 8.8...		M16	M20	M24
Displacement DLS, HAS-U (-8.8, -8.8 HDG, A4, HCR), HIT-V (-8.8, -8.8 F, -,R, HCR), AM (8.8, 8.8 HDG), Threaded rod (electroplated zinc coated 8.8 and CRC III, V, Table A1)	$\delta_{N,C2(DLS)}$ [mm]	0,2	0,5	0,4
Displacement ULS, HAS-U (-8.8, -8.8 HDG, A4, HCR), HIT-V (-8.8, -8.8 F, -,R, HCR), AM (8.8, 8.8 HDG), Threaded rod (electroplated zinc coated 8.8 and CRC III, V, Table A1)	$\delta_{N,C2(ULS)}$ [mm]	0,6	0,8	1,0

Table C26: Displacements under shear load for seismic performance category C2

Threaded rod, HAS-U-..., HIT-V-..., AM 8.8...		M16	M20	M24
Installation with Hilti Filling Set				
Displacement DLS, HAS-U 8.8, HIT-V 8.8, AM 8.8	$\delta_{V,C2(DLS)}$ [mm]	1,2	1,4	1,1
Displacement ULS, HAS-U 8.8, HIT-V 8.8, AM 8.8	$\delta_{V,C2(ULS)}$ [mm]	3,2	3,8	2,6
Installation without Hilti Filling Set				
Displacement DLS, HAS-U (-8.8, A4, HCR), HIT-V (-8.8, -R, HCR), AM 8.8, Threaded rod (electroplated zinc coated 8.8 and CRC III, V, Table A1)	$\delta_{V,C2(DLS)}$ [mm]	3,2	2,5	3,5
Displacement DLS, HAS-U 8.8 HDG, HIT-V-F 8.8, AM HDG 8.8	$\delta_{V,C2(DLS)}$ [mm]	2,3	3,8	3,7
Displacement ULS, HAS-U (-8.8, A4, HCR), HIT-V (-8.8, -R, HCR), AM 8.8, Threaded rod (electroplated zinc coated 8.8 and CRC III, V, Table A1)	$\delta_{V,C2(ULS)}$ [mm]	9,2	7,1	10,2
Displacement ULS, HAS-U 8.8 HDG, HIT-V-F 8.8, AM HDG 8.8	$\delta_{V,C2(ULS)}$ [mm]	4,3	9,1	8,4

Injection system Hilti HIT-HY 200-R

Performances
Displacements for seismic performance category C2

Annex C21