



Approval body for construction products and types of construction

#### **Bautechnisches Prüfamt**

An institution established by the Federal and Laender Governments



### European Technical Assessment

### ETA-18/0878 of 16 April 2021

English translation prepared by DIBt - Original version in German language

#### **General Part**

Technical Assessment Body issuing the European Technical Assessment:	Deutsches Institut für Bautechnik
Trade name of the construction product	PFEIFER Tension Rod System UMIX
Product family to which the construction product belongs	Prefabricated tension rod system with special end connectors
Manufacturer	Pfeifer Seil- und Hebetechnik GmbH DrKarl-Lenz-Str. 66 87700 Memmingen DEUTSCHLAND
Manufacturing plant	T1 T2
This European Technical Assessment contains	30 pages including 25 annexes which form an integral part of this assessment
This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of	EAD 200032-00-0602
This version replaces	ETA-18/0878 issued on 7 June 2019

Deutsches Institut für Bautechnik Kolonnenstraße 30 B | 10829 Berlin | GERMANY | Phone: +49 30 78730-0 | Fax: +49 30 78730-320 | Email: dibt@dibt.de | www.dibt.de



#### European Technical Assessment ETA-18/0878 English translation prepared by DIBt

Page 2 of 30 | 16 April 2021

The European Technical Assessment is issued by the Technical Assessment Body in its official language. Translations of this European Technical Assessment in other languages shall fully correspond to the original issued document and shall be identified as such.

Communication of this European Technical Assessment, including transmission by electronic means, shall be in full. However, partial reproduction may only be made with the written consent of the issuing Technical Assessment Body. Any partial reproduction shall be identified as such.

This European Technical Assessment may be withdrawn by the issuing Technical Assessment Body, in particular pursuant to information by the Commission in accordance with Article 25(3) of Regulation (EU) No 305/2011.



Page 3 of 30 | 16 April 2021

European Technical Assessment ETA-18/0878 English translation prepared by DIBt

#### Specific Part

#### 1 Technical description of the product

The construction product is a prefabricated tension rod system of different system sizes made of steel and stainless steel and is used as a kit (see Annexes B1 and B2). The tension rod system consists of tension rods with external threads which are connected to each other and to the corresponding structure by special connecting devices. The tension rods are connected to the corresponding structure by fork end connectors with two eye loops and internal thread. The fork end connectors are connected by double shear pin connections to corresponding connecting plates or intersection plates. The tension rods can be connected to each other by couplers, connectors, intersection couplers or by a double shear pin with a spade end connection.

The tension rod system comprises tension rods, fork end connectors, pins, connecting plates, intersection plates, couplers, connectors, intersection couplers, spade end connectors and adapters with metric ISO threads M 8 to M 120.

Drawings of the tension rod system and the components as well as the essential dimensions of the components are given in the Annexes to this ETA.

Dimensions and tolerances not indicated in the Annexes shall correspond to the indications laid down in the technical documentation<sup>1</sup> to this European Technical Assessment.

## 2 Specification of the intended use in accordance with the applicable European Assessment Document

The tension rod system is intended for the use in structures with static or quasi-static loads according to EN 1990:2002, where no verification of fatigue relating to EN 1993-1-9:2005 is necessary.

The intended use comprises for instance the suspension of roof structures or vertical glazings as well as bracings and truss structures.

The tension rod system is not subjected to systematic bending.

The fork end connectors may also be connected to compression struts. The compression struts themselves are not part of the ETA.

The performances given in Section 3 are only valid if the tension rod system is used in compliance with the specifications and conditions given the Annexes.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the tension rod system of at least 25 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

1

The technical documentation to this European Technical Assessment is deposited with Deutsches Institut für Bautechnik and, as far as relevant for the tasks of the approved bodies involved in the attestation of conformity procedure is handed over to the approved bodies.



### European Technical Assessment

ETA-18/0878

#### Page 4 of 30 | 16 April 2021

English translation prepared by DIBt

#### 3 Performance of the product and references to the methods used for its assessment

#### 3.1 Mechanical resistance and stability (BWR 1)

3.1.1 Fork end connector, pin, connecting plate, intersection plate, coupler, connector, intersection coupler, spade end connector and adapter

Essential characteristic	Performance
Geometry incl. tolerances	
Dimensions incl. tolerances	See Annexes D1, D2, D4 to D8, E1, E2 and E4 to E8
Thread incl. tolerances	
Material	See Annex C1 and C2
Load bearing capacity	See Annex A1, A2, F1 and F2
Resistance to corrosion	See Annex AT, AZ, FT and FZ

#### 3.1.2 Tension rod

Essential characteristic	Performance
Nominal rod diameter	See Annexes D3 and E3
Thread incl. tolerances	See Annexes D3 and E3
Yield strength	
Tensile strength	See Annexes C1 and C2
Material	
Tension resistance	
Compression force	See Annex A1, A2, F1 and F2
Resistance to corrosion	

#### 3.2 Safety in case of fire (BWR 2)

Tension rod, fork end connector, pin, connecting plate, intersection plate, coupler, connector, intersection coupler, spade end connector and adapter

Essential characteristic	Performance
Reaction to fire	Class A1 according to EN 13501-1:2007+A1:2009

The components of the tension rod system satisfy the requirements for performance class A1 of the characteristic reaction to fire, in accordance with the provisions of EC decision 96/603/EC (as amended).

#### 3.3 Safety and accessibility in use (BWR 4)

Same as BWR 1.



## European Technical Assessment ETA-18/0878

#### Page 5 of 30 | 16 April 2021

English translation prepared by DIBt

# 4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with European Assessment Document EAD No. 200032-00-0602, the applicable European legal act is: 98/214/EC.

The system to be applied is: 2+

# 5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 16 April 2021 by Deutsches Institut für Bautechnik

Dr.-Ing. Ronald Schwuchow Head of Section

*beglaubigt:* Bertram English translation prepared by DIBt



#### Annex A

#### A.1 Assumptions concerning design

The design of the tension rod system is carried out under the following conditions:

The loading is static or quasi-static according to EN 1990:2002 without need of verification of fatigue relating to EN 1993-1-9:2005.

The tension rod systems are not used, when constructions are susceptible to vibrations under wind loads or wind-induced cross vibrations of the entire construction appear.<sup>1</sup>

Dimensions, material properties and minimum screw-in lengths are observed. The minimum screw-in length in the Annexes D1, D2, D4, D5, D7, E1, E2, E4, E5 und E7 corresponds to the screw-in length "ET" less the permissible adjustment length "VW". In Annex D6 and E6, the minimum screw-in length corresponds to the screw-in length "ET".

The tension rod system is not subjected to systematic bending.

The verification concept stated in EN 1990:2002 as well as the design values of resistance stated below are used for design.

The rules given in EN 1090-2:2018 and EN ISO 12944:1998 are taken into account.

Design is carried out by the designer of the structure experienced in the field of steel structures.

If connection plates other than those assessed in the ETA are used, these are calculated according to EN 1993-1-8:2005.

Design tension resistance of the entire tension rod system:

The design value  $F_{t,Rd}$  of the tension resistance of the entire tension rod system (tension rod, fork end connector, pin, connecting plate, intersection plate, coupler, connector, intersection coupler, spade end connector and adapter) is the minimum value of the design tension resistance  $F_{t,Rd, Tension Rod}$  of the tension rod.

The design values shall be determined according to EN 1993-1-1:2005 and EN 1993-1-8:2005 as follows:

#### $\mathbf{F}_{t,Rd, \text{ Tension Rod}} = \min \left\{ \mathbf{A} \cdot \mathbf{f}_{y,k} / \gamma_{M0}; \mathbf{0.9} \cdot \mathbf{A}_{S} \cdot \mathbf{f}_{u,k} / \gamma_{M2} \right\}$

- A = net cross section of the unthreaded part of the tension rod
- $A_{\rm S}$  = of the threaded part tensile stress area of the tension rod
- $f_{y,k}$  = characteristic value of the yield strength of the tension rod material according to  $R_{p0,2}$  given in Annex C
- $f_{u,k}$  = characteristic value of the tensile strength of the tension rod material according to  $R_m$  given in Annex C

with:

- $\gamma_{M0}$  = 1.0 for steel
- $\gamma_{M0}$  = 1.1 for stainless steel

 $\gamma_{M2} = 1.25$ 

The values given for the partial safety factors  $\gamma_{M0}$  and  $\gamma_{M2}$  are recommended minimum values. They should be used in cases where no values are given in national regulations of the Member State where the tension rod system is used or in the respective National Annex to Eurocode 3.



#### Design values of the compression force of tension rods

The design value of the compression force  $F_{c,Rd}$  of tension rods in combination with fork end connectors according to Annex D1 and E1 is the minimum of

- the design value of the compression force of struts in the cross-section of the thread and
- the design value of the compression force of struts calculated according to EN 1993-1-1:2005.

Design value of the compression force of struts in the cross-section of the thread  $F_{c,Rd}$  should be determined as follows:

$$F_{c,Rd} = \left[\frac{\gamma_{M2}}{A_{s} \cdot f_{u,c}} + \frac{\left(\frac{B - T_{GL}}{2} + \frac{H}{50}\right) \cdot \gamma_{M0}}{W_{pl,S} \cdot f_{y,c}}\right]^{-1}$$

Where:

A<sub>s</sub> tensile stress area of the thread

- $f_{y,c}$  characteristic value of the yield strength of the strut, where  $f_{y,c} = R_{eH}$  characteristic value of the yield strength of the strut according to product standard
- $f_{u,c}$  characteristic value of the tension resistance of the strut, where  $f_{u,c} = R_m$  characteristic value of the tensile strength of the strut according to product standard

The dimensions of B, T<sub>GL</sub> and H are stated in Annex D1 and E1.

Recommended values for the partial safety factors  $\gamma_{M0}$  and  $\gamma_{M2}$  are:

 $\gamma_{M0}$  = 1.00 for steel

 $\gamma_{M0}$  = 1.10 for stainless steel

γ<sub>M2</sub> = 1.25

The design value of the compression force of struts has to be determined according to EN 1993-1-1:2005 considering the additional bending strength in consequence of one-sided contact of the gusset plates.

In addition EN 1993-1-1:2005 applies for verification against buckling.

#### A.2 Assumptions concerning Installation

The installation of the tension rod system is carried out under the following conditions:

The installation is only carried out according to the manufacturer's instructions. The manufacturer hands over the assembly instructions to the assembler. From the assembly instructions it is followed that, prior to installation, all components of the tension rod system shall be checked for their perfect condition and that damaged components shall not be used.

The fork end connectors are not subjected to sudden or impact loads (for instance pins of fork end connectors may not be adjusted by hammer blows).

The minimum screw-in lengths are marked in an appropriate way. The keeping of the minimum screw-in lengths in accordance with A.1 and the Annexes D1, D2, D4, D5, D7, E1, E2, E4, E5 und E7 is checked by the assembler. How to do this is described in the assembly instructions. The compliance of the screw-in lengths shall be attested with a written confirmation by a person responsible for the construction site.

All relevant components shall be checked continuously regarding corrosion damage after installation. The result of the checks should be recorded.

The conformity of the installed tension rod system with the provisions of the ETA is attested by the executing assembler.

English translation prepared by DIBt



### A.3 Indications to the manufacturer

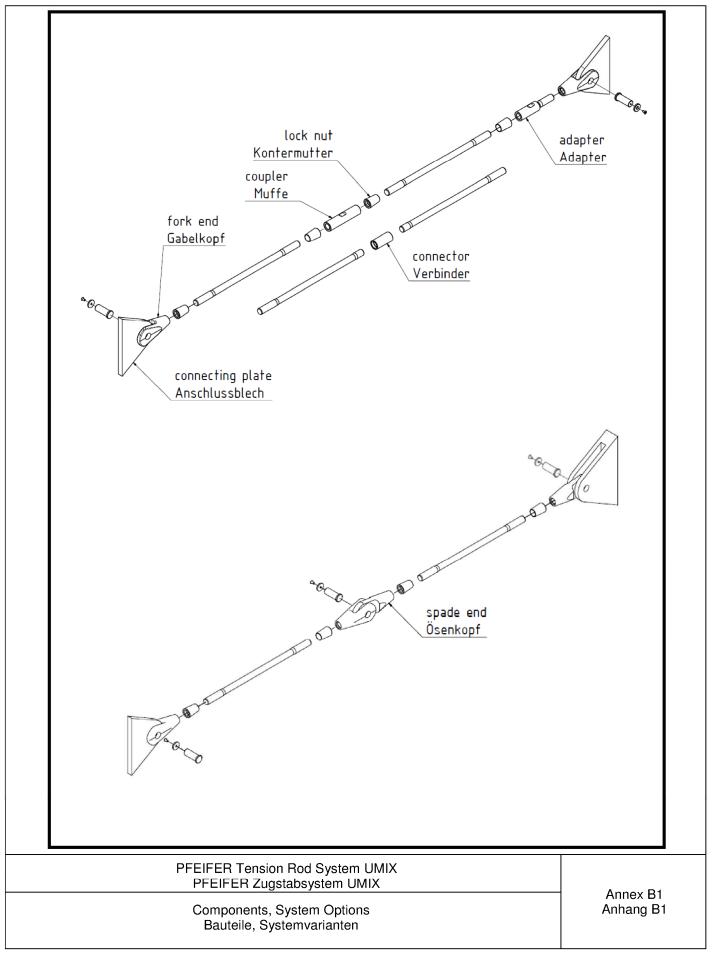
The manufacturer shall ensure that the information on the specific conditions is given to those who are concerned. This information may be given by reproduction of the European Technical Assessment. In addition all essential installation data (e.g. the minimum screw-in length in accordance with A.1 and the Annexes D1, D2, D4, D5, D7, E1, E2, E4, E5 und E7) shall be shown clearly on the package and/or on an enclosed instruction sheet, preferably using illustration(s).

The prefabricated tension rod system should be packaged and delivered as a complete unit only (Tension rod, fork end connector with pin, connecting plate, intersection plate, coupler, connector, intersection coupler, spade end connector and adapter).

The fork end connectors used for the connection to compression struts may also be delivered separately.

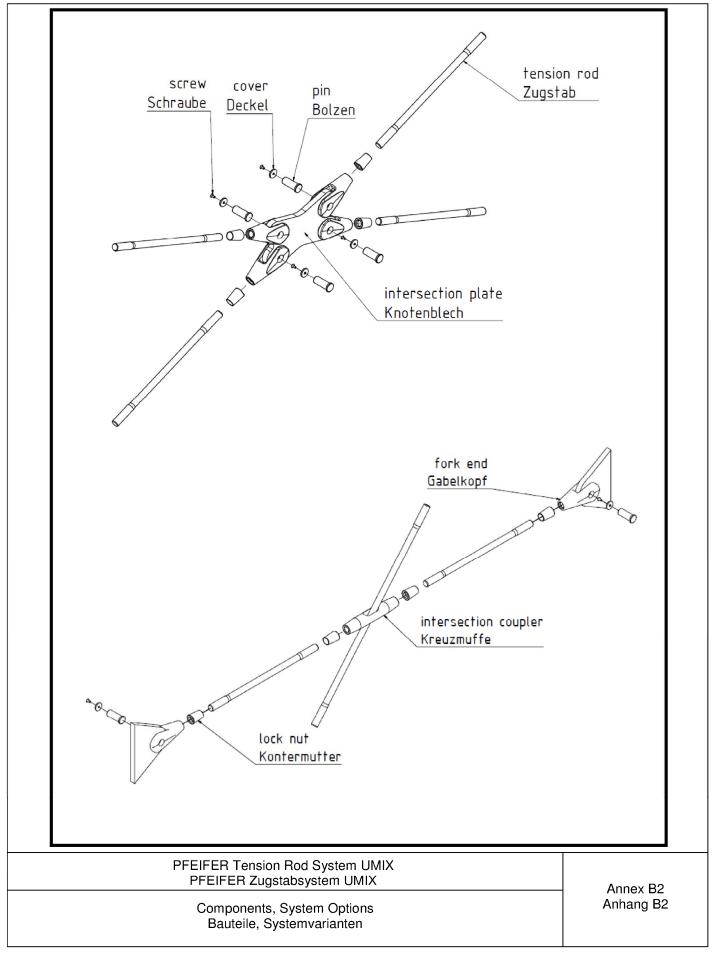
## Page 9 of European Technical Assessment ETA-18/0878 of 16 April 2021





## Page 10 of European Technical Assessment ETA-18/0878 of 16 April 2021





## Page 11 of European Technical Assessment ETA-18/0878 of 16 April 2021

English translation prepared by DIBt



		-	ade, mechanical p en, Mechanische		-				
	Steel g Stahls		Mechanical properties (minimum values) Mechanische Eigenschaften (Mindestwerte)						
Components Bauteile	Symbol Kurzname	Material-No. Werkstoff Nr.	Thickness Erzeugnissdicke t in mm		Tensile strength Zugfestigkeit R <sub>m</sub> in N/mm²	Elongation Bruchdehnung A <sub>5</sub> in %	Impact strength Kerbschlagarbeit α <sub>k</sub> in J/°C (ISO-V)		
Fork end	EN-GJS-400-18-LT	5.3103		according	g to/gemäß EN 15	63:2012-03			
Gabelkopf	S355J2	1.0577		according	co/gemäß EN 100	25-2:2005-04			
Pin/Bolzen	34CrNiMo6+QT	1.6582	ассо	27/-20					
Spade End/ Ösenkopf	S355J2	1.0577		according	co/gemäß EN 100	25-2:2005-04			
Lock Nut/ Kontermutter	S355J2	1.0577		according	co/gemäß EN 100	25-2:2005-04			
Tension Rod/ Zugstab	S520*			530	710	17	27/-20		
Connecting Plate/ Anschlussblech	S355J2	1.0577		according	co/gemäß EN 100	25-2:2005-04			
Adapter	S520*/S600*			530	710	17	27/-20		
Addpter	34CrNiMo6+QT	1.6582	based on/in Anl	based on/in Anlehnung an EN ISO 683-2:2018-09 12		12	27/-20		
Coupler/	S520*/S600*			530	710	17	27/-20		
Muffe	34CrNiMo6+QT	1.6582	based on/in Anl	based on/in Anlehnung an EN ISO 683-2:2018-09 12		27/-20			
Intersection Coupler/	\$520*/\$600*			530	710	17	27/-20		
Kreuzmuffe	34CrNiMo6+QT	1.6582	based on/in Anl	ehnung an EN IS	0 683-2:2018-09	12	27/-20		
Connector/	\$520*/\$600*			530	710	17	27/-20		
Verbinder	34CrNiMo6+QT	1.6582	based on/in Anl	ehnung an EN IS	iO 683-2:2018-09	12	27/-20		
ntersection Plate/ Knotenblech	S355J2	1.0577		according	co/gemäß EN 100	25-2:2019-10			

PFEIFER Tension Rod System UMIX PFEIFER Zugstabsystem UMIX

Table 1.1 Material / Steel grade, Mechanical Properties (minimum values)Tabelle 1.1 Material / Stahlsorten, Mechanische Eigenschaften (Mindestwerte)

Annex C1 Anhang C1

## Page 12 of European Technical Assessment ETA-18/0878 of 16 April 2021

English translation prepared by DIBt



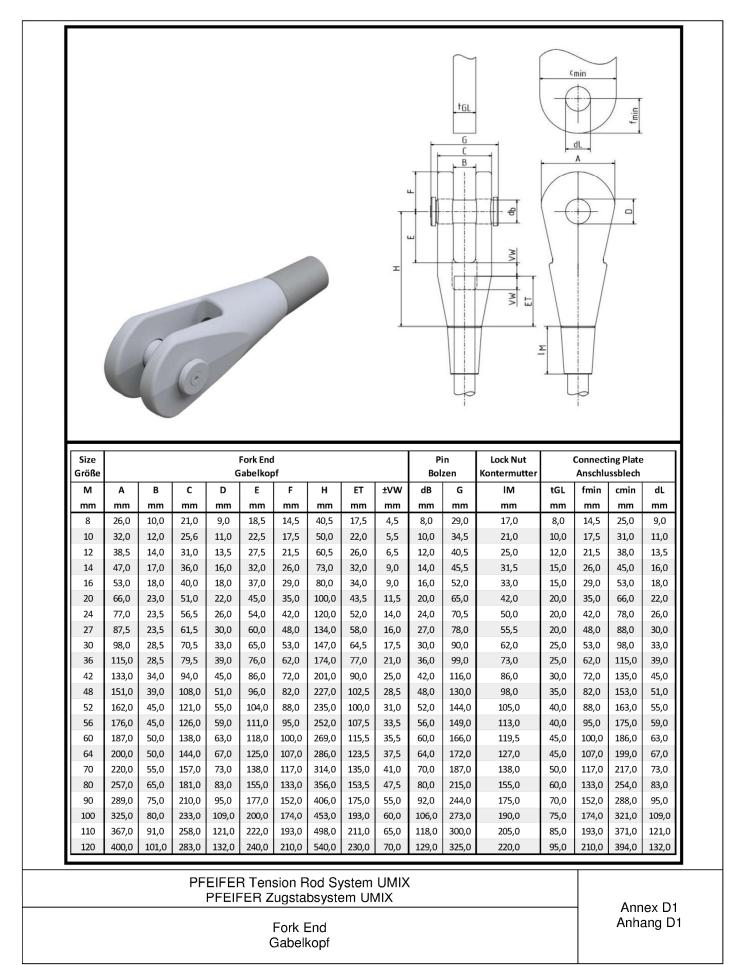
	Steel grad Stahlsori						
Components Bauteile	Bauteile Symbol N Kurzname W		Thickness Erzeugnissdicke t in mm	Yield strength Streckgrenze R <sub>p0,2</sub> in N/mm <sup>2</sup>	Eigenschaften (N Tensile strength Zugfestigkeit R <sub>m</sub> in N/mm <sup>2</sup>	Elongation Bruchdehnung A <sub>5</sub> in %	Impact strength Kerbschlagarbe it α <sub>k</sub> in J/°C (ISO-V)
Fork end Gabelkopf	GX2CrNiMoN22-5-3	1.4470	aci	cording to / gemä	iß EN 10283:2019	-06	30/20 27/-20
Pin/Bolzen	X5CrNiCuNb 16-4	1.4542		according to	) / gemäß EN 100	88-5:2009-07	
Spade End/ Ösenkopf	GX2CrNiMoN22-5-3	1.4470	according to / gemäß EN 10283:2019-06		30/20 27/-20		
	X2CrNiMoN29-7-2	1.4477		580	710	17	100/20 40/-40
Tension Rod/ Zugstab	X2CrNiMoCuWN25-7-4	1.4501		580	710	17	100/20 40/-40
	X2CrNiMoN22-5-3	1.4462		580	710	17	100/20 40/-40
Lock Nut/ Kontermutter	X2CrNiMo17-12-2	1.4404		according to	) / gemäß EN 100	88-5:2009-07	
Connecting Plate/ Anschlussblech	S355J2 **	1.0577		according t	o/gemäß EN 1002	25-2:2005-04	
	X2CrNiMoN29-7-2	1.4477		580	790	17	100/20 40/-40
Adapter	X2CrNiMoCuWN25-7-4	1.4501		580	790	17	100/20 40/-40
	X2CrNiMoN22-5-3	1.4462		580	790	17	100/20 40/-40
	X2CrNiMoN29-7-2	1.4477		580	790	17	100/20 40/-40
Coupler/ Muffe	X2CrNiMoCuWN25-7-4	1.4501		580	790	17	100/20 40/-40
	X2CrNiMoN22-5-3	1.4462		580	790	17	100/20 40/-40
Intersection	X2CrNiMoN29-7-2	1.4477		580	790	17	100/20 40/-40
Coupler / Kreuzmuffe	X2CrNiMoCuWN25-7-4	1.4501		580	790	17	100/20 40/-40
	X2CrNiMoN22-5-3	1.4462		580	790	17	100/20 40/-40
	X2CrNiMoN29-7-2	1.4477		580	790	17	100/20 40/-40
Connector/ Verbinder	X2CrNiMoCuWN25-7-4	1.4501		580	790	17	100/20 40/-40
	X2CrNiMoN22-5-3	1.4462		580	790	17	100/20 40/-40
Intersection Plate/ Knotenblech	S355J2 **	1.0577		according t	o/gemäß EN 1002	25-2:2005-04	

#### PFEIFER Tension Rod System UMIX stainless steel PFEIFER Zugstabsystem UMIX nichtrostender Stahl

Table 1.2 Material / Steel grade, Mechanical Properties (minimum values) Tabelle 1.2 Material / Stahlsorten, Mechanische Eigenschaften (Mindestwerte) Annex C2 Anhang C2

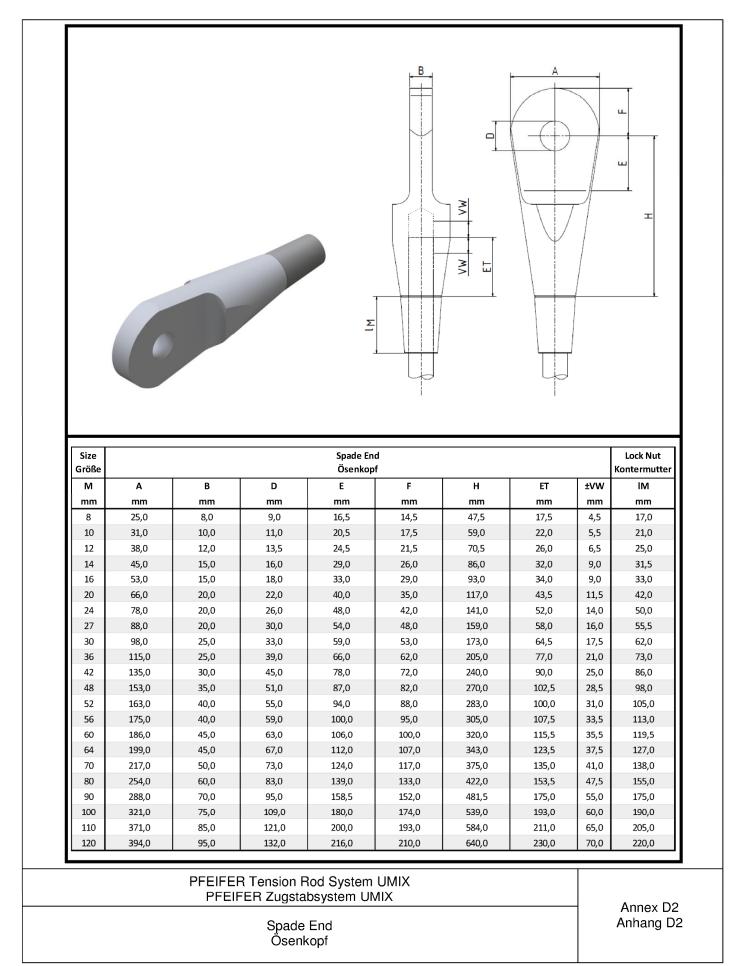
### Page 13 of European Technical Assessment ETA-18/0878 of 16 April 2021





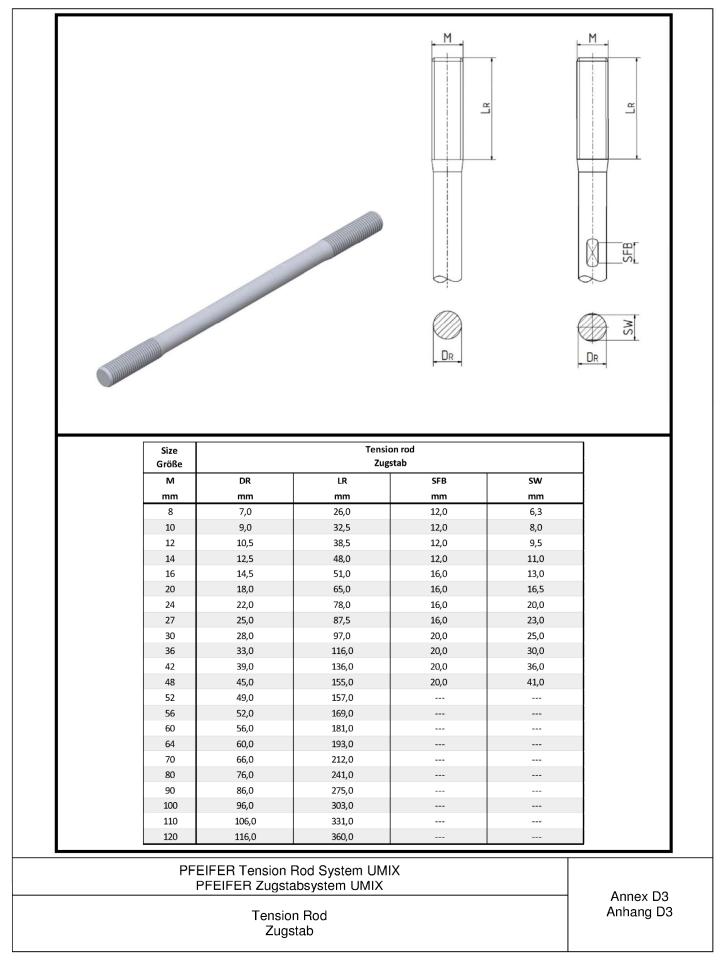
## Page 14 of European Technical Assessment ETA-18/0878 of 16 April 2021





## Page 15 of European Technical Assessment ETA-18/0878 of 16 April 2021

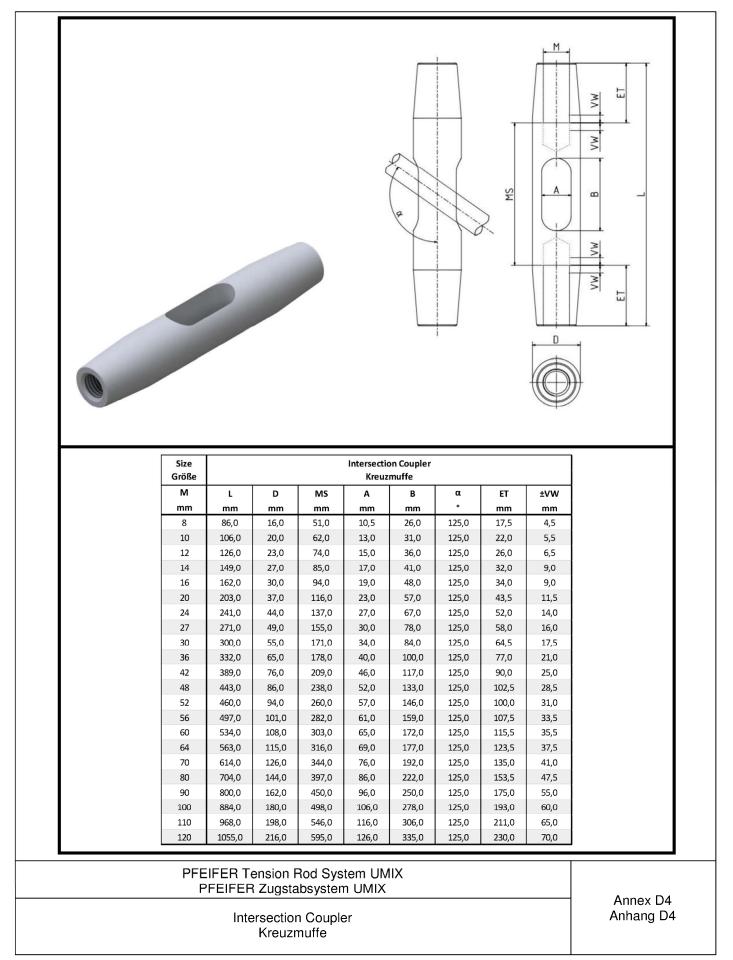




### Page 16 of European Technical Assessment ETA-18/0878 of 16 April 2021

English translation prepared by DIBt

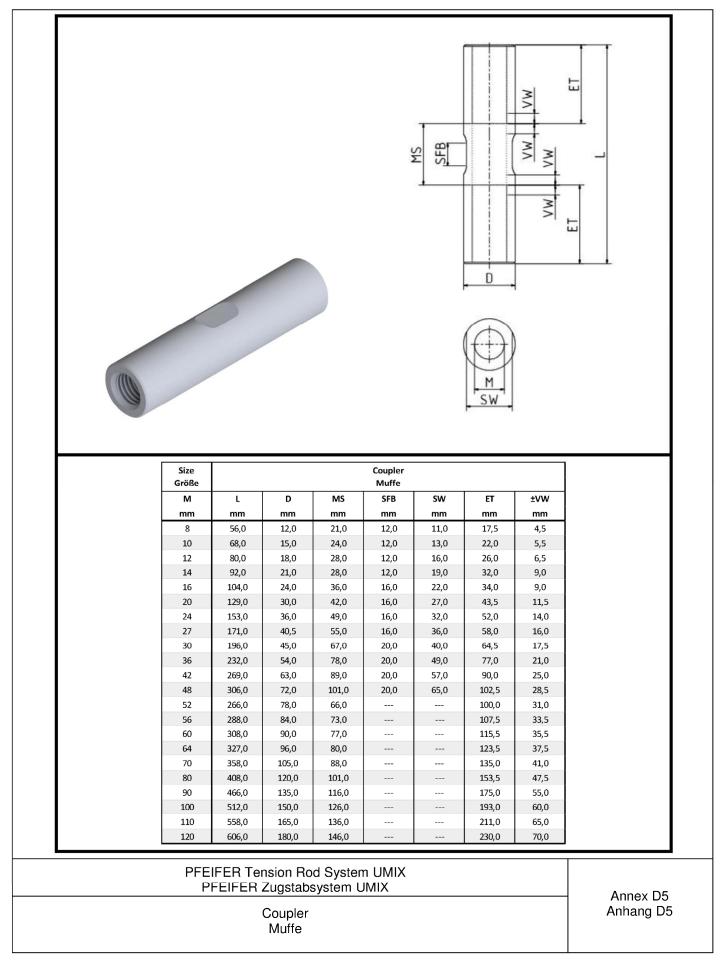




Electronic copy of the ETA by DIBt: ETA-18/0878

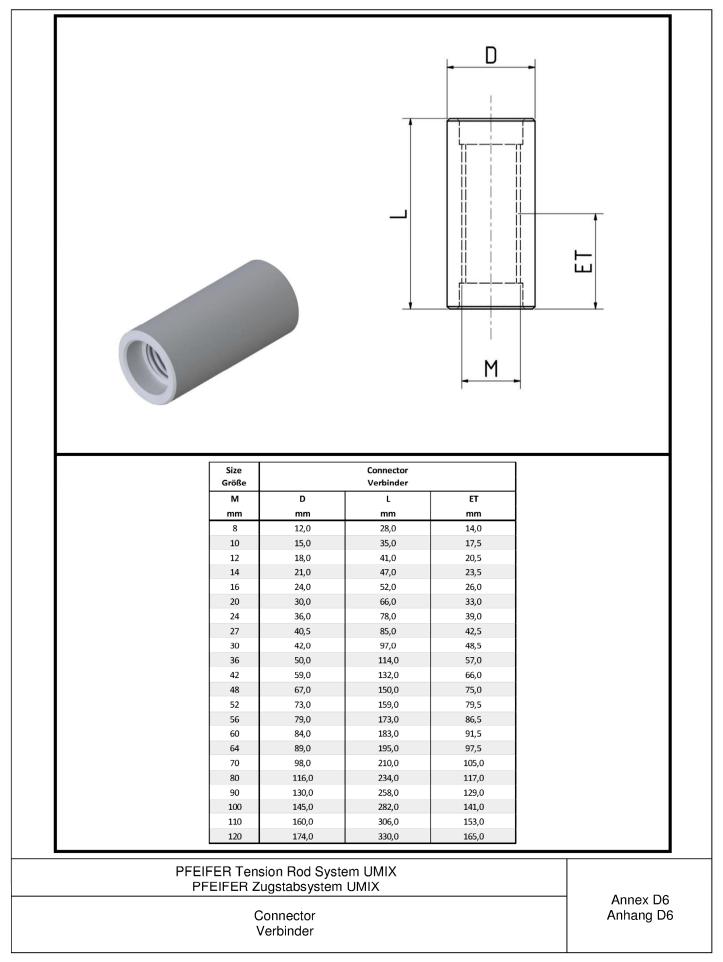
### Page 17 of European Technical Assessment ETA-18/0878 of 16 April 2021





## Page 18 of European Technical Assessment ETA-18/0878 of 16 April 2021





#### Page 19 of European Technical Assessment ETA-18/0878 of 16 April 2021



						SFB	M SW M D	
Size Größe				Adapter Adapter				
Size Größe M	L	D	LR	Adapter Adapter SFB	SW	ET	±VW	
Größe M mm	mm	mm	mm	Adapter SFB mm	mm	mm	mm	
Größe M mm 8	<b>mm</b> 60,0	<b>mm</b> 12,0	<b>mm</b> 20,0	Adapter SFB mm 12,0	<b>mm</b> 11,0	<b>mm</b> 17,5	<b>mm</b> 4,5	
Größe M mm	mm	mm	mm	Adapter SFB mm	mm	mm	mm	
Größe M mm 8 10	<b>mm</b> 60,0 74,0	<b>mm</b> 12,0 15,0	mm 20,0 25,0	Adapter SFB mm 12,0 12,0	mm 11,0 13,0	mm 17,5 22,0	<b>mm</b> 4,5 5,5	
Größe M mm 8 10 12 14 16	mm 60,0 74,0 89,0 107,0 113,5	mm 12,0 15,0 18,0 21,0 24,0	mm 20,0 25,0 30,0 37,0 39,0	Adapter SFB mm 12,0 12,0 12,0 12,0 12,0 16,0	mm 11,0 13,0 16,0 19,0 22,0	mm 17,5 22,0 26,0 32,0 34,0	mm 4,5 5,5 6,5 9,0 9,0	
Größe M mm 8 10 12 14 16 20	mm           60,0           74,0           89,0           107,0           113,5           144,0	mm 12,0 15,0 18,0 21,0 24,0 30,0	mm 20,0 25,0 30,0 37,0 39,0 50,0	Adapter           SFB           mm           12,0           12,0           12,0           12,0           12,0           16,0           16,0	mm 11,0 13,0 16,0 19,0 22,0 27,0	mm 17,5 22,0 26,0 32,0 34,0 43,5	mm 4,5 5,5 6,5 9,0 9,0 11,5	
Größe M mm 8 10 12 14 16 20 24	mm           60,0           74,0           89,0           107,0           113,5           144,0           172,0	mm 12,0 15,0 18,0 21,0 24,0 30,0 36,0	mm 20,0 25,0 30,0 37,0 39,0 50,0 60,0	Adapter           SFB           mm           12,0           12,0           12,0           12,0           16,0           16,0           16,0	mm 11,0 13,0 16,0 19,0 22,0 27,0 32,0	mm 17,5 22,0 26,0 32,0 34,0 43,5 52,0	mm 4,5 5,5 6,5 9,0 9,0 11,5 14,0	
Größe M mm 8 10 12 14 16 20	mm 60,0 74,0 89,0 107,0 113,5 144,0 172,0 191,0	mm 12,0 15,0 18,0 21,0 24,0 30,0	mm 20,0 25,0 30,0 37,0 39,0 50,0	Adapter           SFB           mm           12,0           12,0           12,0           12,0           12,0           16,0           16,0	mm 11,0 13,0 16,0 19,0 22,0 27,0	mm 17,5 22,0 26,0 32,0 34,0 43,5	mm 4,5 5,5 6,5 9,0 9,0 11,5 14,0 16,0	
Größe M mm 8 10 12 14 16 20 24 24 27	mm 60,0 74,0 89,0 107,0 113,5 144,0 172,0 191,0 214,0 242,0	mm 12,0 15,0 18,0 21,0 24,0 30,0 36,0 40,5	mm 20,0 25,0 30,0 37,0 39,0 50,0 60,0 68,0 75,0 90,0	Adapter SFB mm 12,0 12,0 12,0 12,0 12,0 16,0 16,0 16,0 16,0 16,0 20,0 20,0	mm 11,0 13,0 16,0 22,0 27,0 32,0 36,0 40,0 49,0	mm 17,5 22,0 26,0 32,0 34,0 43,5 52,0 58,0 64,5 77,0	mm 4,5 5,5 6,5 9,0 9,0 11,5 14,0 16,0 17,5 21,0	
Größe           M           mm           8           10           12           14           16           20           24           27           30           36           42	mm 60,0 74,0 89,0 107,0 113,5 144,0 172,0 191,0 214,0 242,0 283,0	mm 12,0 15,0 18,0 21,0 24,0 30,0 36,0 40,5 45,0 54,0 63,0	mm 20,0 25,0 30,0 37,0 39,0 50,0 60,0 68,0 75,0 90,0 106,0	Adapter SFB mm 12,0 12,0 12,0 12,0 12,0 16,0 16,0 16,0 16,0 16,0 20,0 20,0 20,0	mm 11,0 13,0 16,0 19,0 22,0 27,0 32,0 36,0 40,0 49,0 57,0	mm 17,5 22,0 26,0 32,0 34,0 43,5 52,0 58,0 64,5 77,0 90,0	mm 4,5 5,5 6,5 9,0 9,0 11,5 14,0 16,0 17,5 21,0 25,0	
Größe M mm 8 10 12 14 14 16 20 24 27 30 24 27 30 36 42 48	mm 60,0 74,0 89,0 107,0 113,5 144,0 172,0 191,0 214,0 242,0 283,0 322,0	mm 12,0 15,0 18,0 21,0 24,0 30,0 36,0 40,5 45,0 54,0 63,0 72,0	mm 20,0 25,0 30,0 37,0 39,0 50,0 60,0 68,0 75,0 90,0 106,0 121,0	Adapter SFB mm 12,0 12,0 12,0 12,0 16,0 16,0 16,0 16,0 20,0 20,0 20,0 20,0	mm 11,0 13,0 16,0 19,0 22,0 27,0 32,0 36,0 40,0 49,0 57,0 65,0	mm 17,5 22,0 26,0 32,0 34,0 43,5 52,0 58,0 64,5 77,0 90,0 102,5	mm 4,5 5,5 6,5 9,0 9,0 11,5 14,0 16,0 17,5 21,0 25,0 28,5	
Größe           M           mm           8           10           12           14           16           20           24           27           30           36           42           48           52	mm 60,0 74,0 89,0 107,0 113,5 144,0 172,0 191,0 214,0 242,0 283,0 322,0 336,0	mm 12,0 15,0 18,0 21,0 24,0 30,0 36,0 40,5 45,0 54,0 63,0 72,0 78,0	mm 20,0 25,0 30,0 37,0 39,0 50,0 60,0 68,0 75,0 90,0 106,0 121,0 131,0	Adapter SFB mm 12,0 12,0 12,0 12,0 16,0 16,0 16,0 16,0 20,0 20,0 20,0 20,0 20,0 20,0	mm 11,0 13,0 16,0 19,0 22,0 27,0 32,0 36,0 40,0 49,0 57,0 65,0 	mm 17,5 22,0 26,0 32,0 34,0 43,5 52,0 58,0 64,5 77,0 90,0 102,5 100,0	mm 4,5 5,5 6,5 9,0 9,0 11,5 14,0 16,0 17,5 21,0 25,0 28,5 31,0	
Größe M mm 8 10 12 14 14 16 20 24 27 30 24 27 30 36 42	mm 60,0 74,0 89,0 107,0 113,5 144,0 172,0 191,0 214,0 242,0 283,0 322,0	mm 12,0 15,0 18,0 21,0 24,0 30,0 36,0 40,5 45,0 54,0 63,0 72,0	mm 20,0 25,0 30,0 37,0 39,0 50,0 60,0 68,0 75,0 90,0 106,0 121,0	Adapter SFB mm 12,0 12,0 12,0 12,0 16,0 16,0 16,0 16,0 20,0 20,0 20,0 20,0	mm 11,0 13,0 16,0 19,0 22,0 27,0 32,0 36,0 40,0 49,0 57,0 65,0	mm 17,5 22,0 26,0 32,0 34,0 43,5 52,0 58,0 64,5 77,0 90,0 102,5	mm 4,5 5,5 6,5 9,0 9,0 11,5 14,0 16,0 17,5 21,0 25,0 28,5	
Größe           M           mm           8           10           12           14           16           20           24           27           30           36           42           48           52           56	mm 60,0 74,0 89,0 107,0 113,5 144,0 172,0 191,0 214,0 242,0 242,0 242,0 243,0 322,0 336,0 362,0 380,0 412,0	mm 12,0 15,0 18,0 21,0 24,0 30,0 36,0 40,5 45,0 54,0 63,0 72,0 78,0 84,0 90,0 96,0	mm 20,0 25,0 30,0 37,0 50,0 60,0 68,0 75,0 90,0 106,0 121,0 131,0 141,0 151,0 161,0	Adapter SFB mm 12,0 12,0 12,0 12,0 12,0 16,0 16,0 16,0 16,0 20,0 20,0 20,0 20,0 20,0 20,0 20,0 2	mm 11,0 13,0 16,0 19,0 22,0 27,0 32,0 36,0 40,0 49,0 57,0 65,0  	mm 17,5 22,0 26,0 32,0 34,0 43,5 52,0 58,0 64,5 77,0 90,0 102,5 100,0 107,5	mm 4,5 5,5 6,5 9,0 9,0 11,5 14,0 16,0 17,5 21,0 25,0 28,5 31,0 33,5	
Größe           M           mm           8           10           12           14           16           20           24           27           30           36           42           48           52           56           60           64           70	mm 60,0 74,0 89,0 107,0 113,5 144,0 172,0 191,0 214,0 242,0 242,0 243,0 322,0 336,0 362,0 380,0 412,0 459,0	mm 12,0 15,0 18,0 24,0 30,0 36,0 40,5 45,0 54,0 63,0 72,0 78,0 84,0 90,0 96,0 105,0	mm 20,0 25,0 30,0 37,0 50,0 60,0 68,0 75,0 90,0 106,0 121,0 131,0 141,0 151,0 161,0 176,0	Adapter SFB mm 12,0 12,0 12,0 12,0 14,0 16,0 16,0 16,0 16,0 20,0 20,0 20,0 20,0 20,0 20,0	mm 11,0 13,0 16,0 19,0 22,0 27,0 32,0 36,0 40,0 49,0 57,0 65,0     	mm 17,5 22,0 32,0 34,0 43,5 52,0 58,0 64,5 77,0 90,0 102,5 100,0 107,5 115,5 123,5 135,0	mm 4,5 5,5 9,0 9,0 11,5 14,0 16,0 17,5 21,0 25,0 28,5 31,0 33,5 35,5 37,5 41,0	
Größe           M           mm           8           10           12           14           16           20           24           27           30           36           42           48           52           56           60           64           70           80	mm 60,0 74,0 89,0 107,0 113,5 144,0 172,0 191,0 214,0 242,0 242,0 283,0 322,0 336,0 362,0 380,0 412,0 459,0 520,0	mm 12,0 15,0 18,0 21,0 24,0 30,0 36,0 40,5 45,0 54,0 63,0 72,0 78,0 84,0 90,0 96,0 105,0 120,0	mm 20,0 25,0 30,0 37,0 39,0 50,0 60,0 68,0 75,0 90,0 106,0 121,0 131,0 141,0 151,0 161,0 176,0 201,0	Adapter SFB mm 12,0 12,0 12,0 12,0 14,0 16,0 16,0 16,0 16,0 16,0 20,0 20,0 20,0 20,0 20,0 20,0 10 10 10 10 10 10 10 10 10 10 10 10 10	mm 11,0 13,0 16,0 19,0 22,0 27,0 32,0 36,0 40,0 40,0 49,0 57,0 65,0      	mm 17,5 22,0 26,0 32,0 34,0 43,5 52,0 58,0 64,5 77,0 90,0 102,5 100,0 107,5 115,5 123,5 135,0 153,5	mm 4,5 5,5 9,0 9,0 11,5 14,0 16,0 17,5 21,0 25,0 28,5 31,0 33,5 35,5 37,5 41,0 47,5	
Größe         M         mm         8         10         12         14         16         20         24         27         30         36         42         52         56         60         64         70         80         90	mm 60,0 74,0 89,0 107,0 113,5 144,0 172,0 191,0 214,0 242,0 242,0 242,0 336,0 322,0 336,0 362,0 380,0 412,0 459,0 550,0 586,0	mm 12,0 15,0 18,0 21,0 24,0 30,0 36,0 40,5 45,0 54,0 63,0 72,0 78,0 84,0 90,0 96,0 105,0 120,0 135,0	mm 20,0 25,0 30,0 37,0 39,0 50,0 60,0 68,0 75,0 90,0 106,0 121,0 131,0 141,0 151,0 141,0 151,0 161,0 176,0 201,0 230,0	Adapter SFB mm 12,0 12,0 12,0 12,0 14,0 16,0 16,0 16,0 16,0 20,0 20,0 20,0 20,0 20,0 20,0 10 10 10 10 10 10 10 10 10 10 10 10 10	mm 11,0 13,0 16,0 19,0 22,0 27,0 32,0 36,0 40,0 49,0 57,0 65,0        	mm 17,5 22,0 26,0 32,0 34,0 43,5 52,0 58,0 64,5 77,0 90,0 102,5 100,0 107,5 115,5 123,5 135,0 153,5 175,0	mm 4,5 5,5 9,0 9,0 111,5 14,0 16,0 17,5 21,0 25,0 28,5 31,0 28,5 31,0 33,5 35,5 37,5 41,0 47,5 55,0	
Größe           M           mm           8           10           12           14           16           20           24           27           30           36           42           48           52           56           60           64           70           80	mm 60,0 74,0 89,0 107,0 113,5 144,0 172,0 191,0 214,0 242,0 242,0 283,0 322,0 336,0 362,0 380,0 412,0 459,0 520,0	mm 12,0 15,0 18,0 21,0 24,0 30,0 36,0 40,5 45,0 54,0 63,0 72,0 78,0 84,0 90,0 96,0 105,0 120,0	mm 20,0 25,0 30,0 37,0 39,0 50,0 60,0 68,0 75,0 90,0 106,0 121,0 131,0 141,0 151,0 161,0 176,0 201,0	Adapter SFB mm 12,0 12,0 12,0 12,0 14,0 16,0 16,0 16,0 16,0 16,0 20,0 20,0 20,0 20,0 20,0 20,0 10 10 10 10 10 10 10 10 10 10 10 10 10	mm 11,0 13,0 16,0 19,0 22,0 27,0 32,0 36,0 40,0 40,0 49,0 57,0 65,0      	mm 17,5 22,0 26,0 32,0 34,0 43,5 52,0 58,0 64,5 77,0 90,0 102,5 100,0 107,5 115,5 123,5 135,0 153,5	mm 4,5 5,5 9,0 9,0 11,5 14,0 16,0 17,5 21,0 25,0 28,5 31,0 33,5 35,5 37,5 41,0 47,5	
Größe           M           mm           8           10           12           14           16           20           24           27           30           36           42           52           56           60           64           70           80           90           100	mm 60,0 74,0 89,0 107,0 113,5 144,0 172,0 191,0 214,0 242,0 242,0 242,0 242,0 336,0 322,0 336,0 362,0 362,0 362,0 520,0 586,0 643,0	mm 12,0 15,0 18,0 21,0 24,0 30,0 36,0 40,5 45,0 54,0 63,0 72,0 78,0 84,0 90,0 96,0 105,0 120,0 135,0 150,0	mm 20,0 25,0 30,0 37,0 39,0 50,0 60,0 68,0 75,0 90,0 106,0 121,0 131,0 141,0 151,0 161,0 176,0 201,0 230,0 233,0	Adapter SFB mm 12,0 12,0 12,0 12,0 16,0 16,0 16,0 16,0 16,0 20,0 20,0 20,0 20,0 20,0 20,0 10 10 10 10 10 10 10 10 10 10 10 10 10	mm 11,0 13,0 16,0 19,0 22,0 27,0 32,0 36,0 40,0 40,0 49,0 57,0 65,0           	mm 17,5 22,0 26,0 32,0 34,0 43,5 52,0 58,0 64,5 77,0 90,0 102,5 100,0 107,5 115,5 123,5 135,0 153,5 175,0 193,0	mm 4,5 5,5 6,5 9,0 9,0 111,5 14,0 16,0 17,5 21,0 25,0 28,5 31,0 28,5 31,0 33,5 35,5 37,5 41,0 47,5 55,0 60,0	

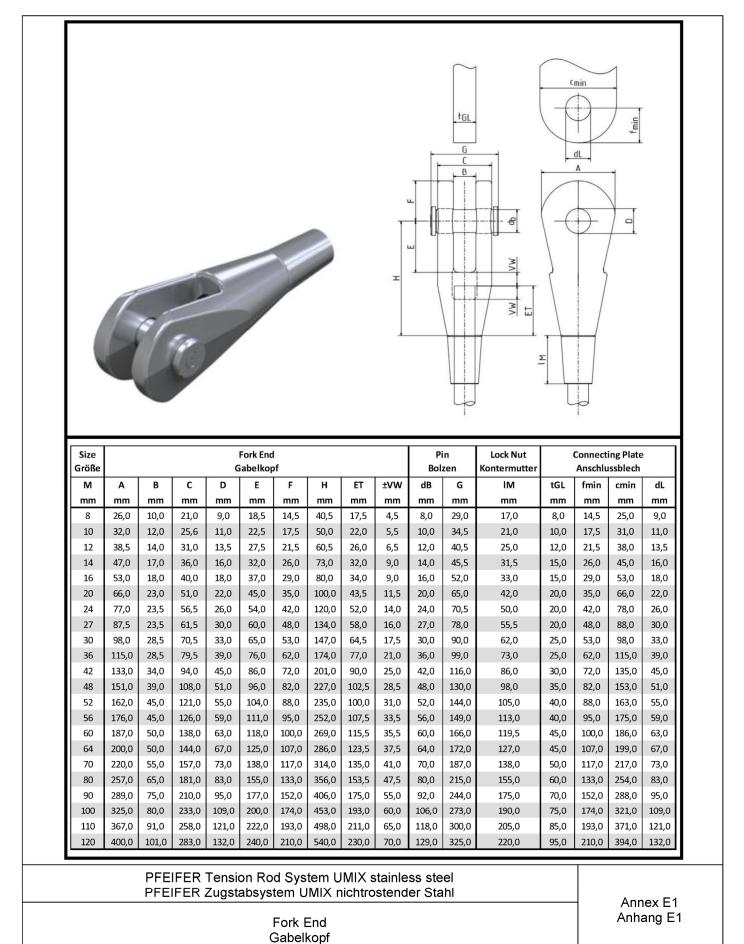
#### Page 20 of European Technical Assessment ETA-18/0878 of 16 April 2021



Size Intersection Plate Größe Knotenblech	0
Größe Knotenblech	Size
	м
mm mm mm mm °	
8         8,0         9,0         14,5         83,0         40-90           10         10,0         11,0         17,5         103,0         40-90	
10         10,0         11,0         10,0         1	
14 15,0 16,0 26,0 148,0 40-90	
16         15,0         18,0         29,0         165,0         40-90	16
20         20,0         22,0         35,0         205,0         40-90           24         22.0         22.0         24.0         24.0         20.0         20.0	
24         20,0         26,0         42,0         245,0         40-90           27         20,0         30,0         48,0         270,0         40-90	
27         20,0         30,0         40,0         270,0         40-90           30         25,0         33,0         53,0         309,0         40-90	
36 25,0 39,0 62,0 356,0 40-90	
42         30,0         45,0         72,0         410,0         40-90	36
	42
	42 48
60         45,0         63,0         100,0         585,0         40-50	42 48 52
64         45,0         67,0         107,0         626,0         40-90	42 48 52 56
	42 48 52 56 60
	42 48 52 56 60 64 70
80 60,0 83,0 133,0 784,0 40-90	42 48 52 56 60 64 70 80
80         60,0         83,0         133,0         784,0         40-90           90         70,0         95,0         152,0         885,0         40-90	42 48 52 56 60 64 70 80 90
80 60,0 83,0 133,0 784,0 40-90	42 48 52 56 60 64 70 80 90 100

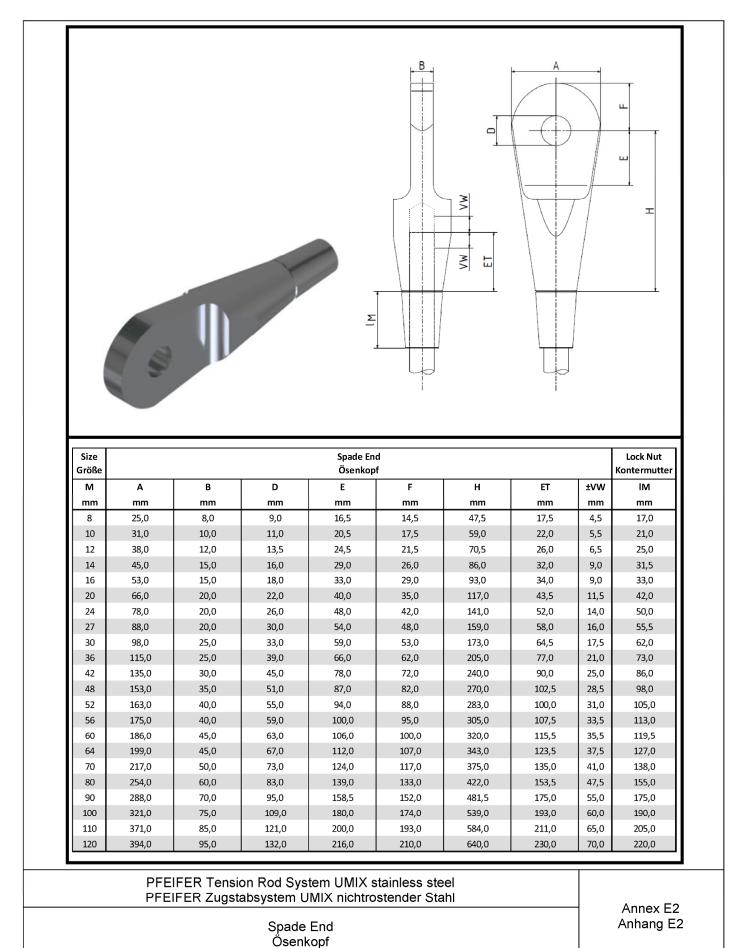
### Page 21 of European Technical Assessment ETA-18/0878 of 16 April 2021





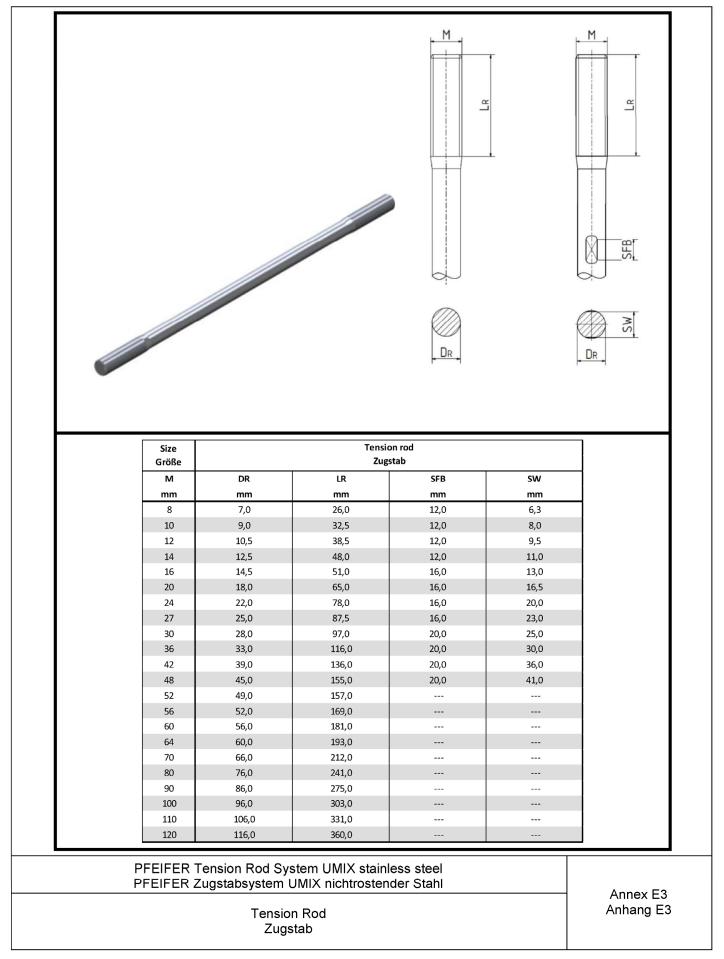
## Page 22 of European Technical Assessment ETA-18/0878 of 16 April 2021





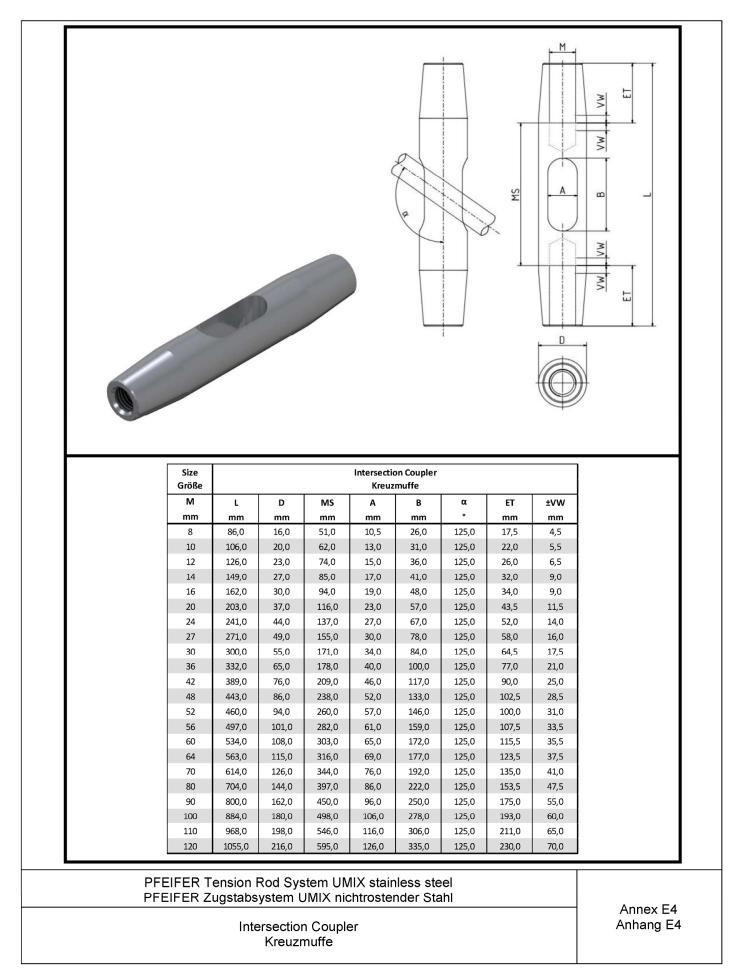
## Page 23 of European Technical Assessment ETA-18/0878 of 16 April 2021





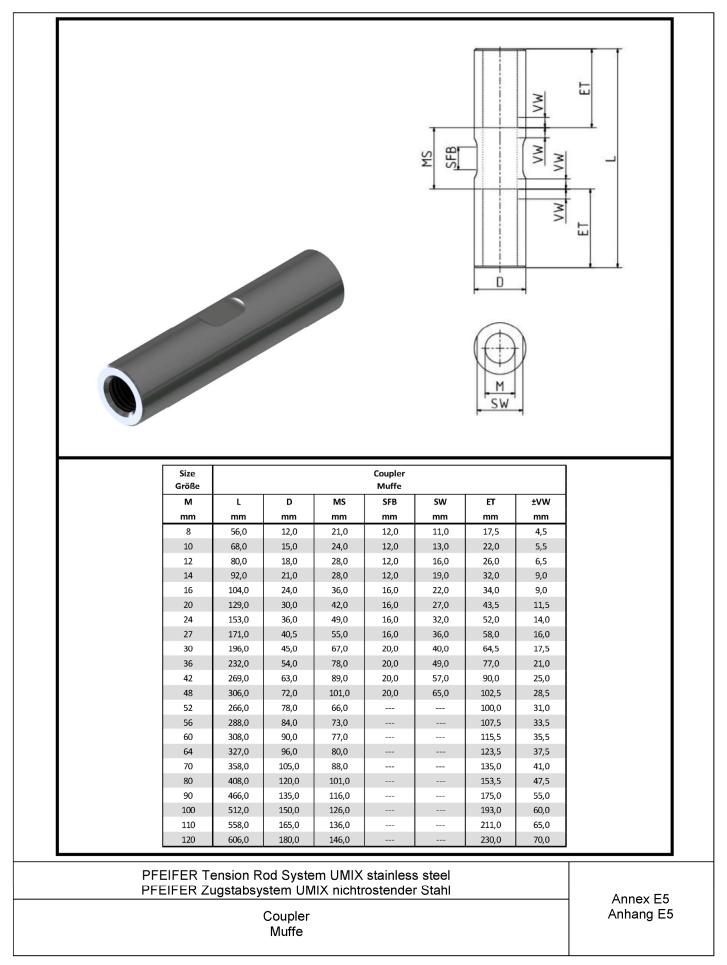
### Page 24 of European Technical Assessment ETA-18/0878 of 16 April 2021





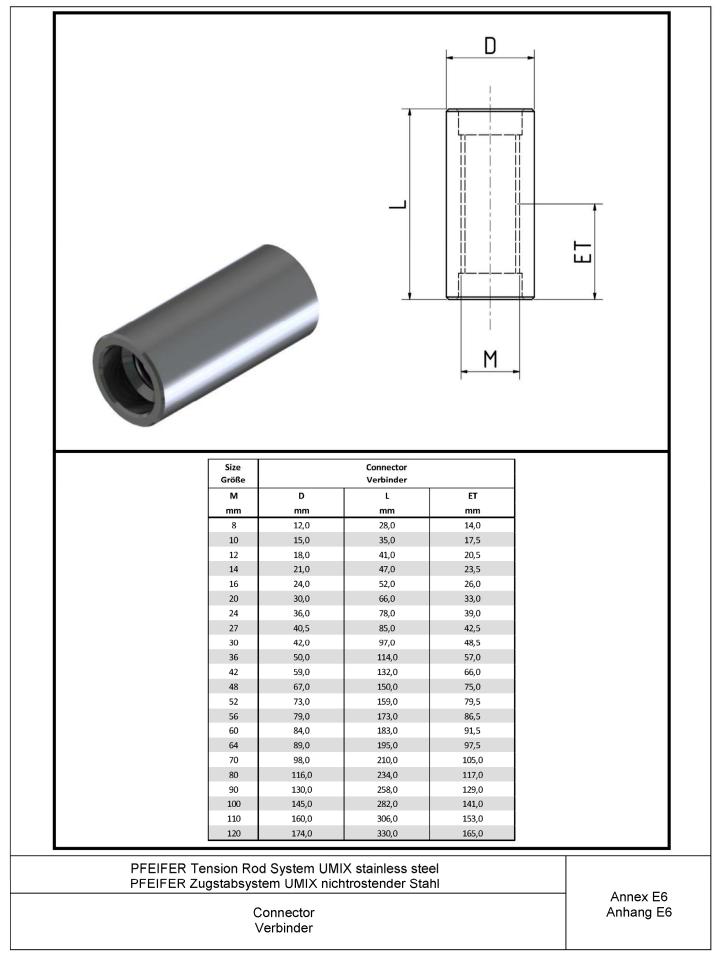
### Page 25 of European Technical Assessment ETA-18/0878 of 16 April 2021





## Page 26 of European Technical Assessment ETA-18/0878 of 16 April 2021





#### Page 27 of European Technical Assessment ETA-18/0878 of 16 April 2021



							SFB	SW SW	
	Size				Adapter				
	Größe M	L	D	LR	Adapter SFB	sw	ET	±VW	
	mm	mm	mm	mm	mm	mm	mm	mm	
	8	60,0	12,0	20,0	12,0	11,0	17,5	4,5	
	10	74,0	15,0	25,0	12,0	13,0	22,0	5,5	
	12	89,0	18,0	30,0	12,0	16,0	26,0	6,5	
	14 16	107,0 113,5	21,0 24,0	37,0 39,0	12,0 16,0	19,0 22,0	32,0 34,0	9,0 9,0	
	20	113,5	30,0	50,0	16,0	22,0	43,5	9,0	
	24	172,0	36,0	60,0	16,0	32,0	52,0	14,0	
	27	191,0	40,5	68,0	16,0	36,0	58,0	16,0	
	30	214,0	45,0	75,0	20,0	40,0	64,5	17,5	
	36	242,0	54,0	90,0	20,0	49,0	77,0	21,0	
	42	283,0	63,0	106,0	20,0	57,0	90,0	25,0	
	48 52	322,0 336,0	72,0 78,0	121,0 131,0	20,0	65,0	102,5 100,0	28,5 31,0	
	52	362,0	78,0 84,0	131,0			100,0	31,0	
	60	380,0	90,0	151,0			115,5	35,5	
	64	412,0	96,0	161,0			123,5	37,5	
	70	459,0	105,0	176,0			135,0	41,0	
	80	520,0	120,0	201,0			153,5	47,5	
	90 100	586,0 643,0	135,0 150,0	230,0 253,0			175,0 193,0	55,0 60,0	
	110	691,0	165,0	255,0			211,0	65,0	
	120	750,0	180,0	300,0			230,0	70,0	
PFEI	FER Tens FER Zugs	sion Rod stabsyste	System	UMIX s	stender	Steel Stahl			Annex E7

### Page 28 of European Technical Assessment ETA-18/0878 of 16 April 2021



	•				n* ≥ cmin connecting plate of fork end (Ann n* ≥ cmin Anschlussblech von Gabelkopf (An	
Size				Intersecti	on Plate	
Größe						
	+C1		£	Knoten		_
м	tGL mm	dL mm	f mm	AK	blech Anwendungsbereich / application range α °	-
	tGL mm 8,0	dL mm 9,0	f mm 14,5		Anwendungsbereich / application range $\alpha$	-
M mm	<b>mm</b> 8,0 10,0	<b>mm</b> 9,0 11,0	mm 14,5 17,5	AK mm 83,0 103,0	Anwendungsbereich / application range α ° 40-90 40-90	-
M mm 8 10 12	<b>mm</b> 8,0 10,0 12,0	<b>mm</b> 9,0 11,0 13,5	mm 14,5 17,5 21,5	AK mm 83,0 103,0 125,0	Anwendungsbereich / application range α ° 40-90 40-90 40-90	
M mm 8 10 12 14	mm 8,0 10,0 12,0 15,0	mm 9,0 11,0 13,5 16,0	mm 14,5 17,5 21,5 26,0	AK mm 83,0 103,0 125,0 148,0	Anwendungsbereich / application range α ° 40-90 40-90 40-90 40-90	
M mm 8 10 12 14 16	mm 8,0 10,0 12,0 15,0 15,0	mm 9,0 11,0 13,5 16,0 18,0	mm 14,5 17,5 21,5 26,0 29,0	AK mm 83,0 103,0 125,0 148,0 165,0	Anwendungsbereich / application range α ° 40-90 40-90 40-90 40-90 40-90 40-90	
M mm 8 10 12 14	mm 8,0 10,0 12,0 15,0	mm 9,0 11,0 13,5 16,0	mm 14,5 17,5 21,5 26,0	AK mm 83,0 103,0 125,0 148,0	Anwendungsbereich / application range α ° 40-90 40-90 40-90 40-90	
M mm 8 10 12 14 16 20 24 27	mm 8,0 10,0 12,0 15,0 20,0 20,0 20,0	mm 9,0 11,0 13,5 16,0 18,0 22,0 26,0 30,0	mm 14,5 17,5 21,5 26,0 29,0 35,0 42,0 48,0	AK mm 83,0 103,0 125,0 148,0 165,0 205,0 245,0 245,0 270,0	Anwendungsbereich / application range α ° 40-90 40-90 40-90 40-90 40-90 40-90 40-90 40-90 40-90 40-90	
M mm 8 10 12 14 16 20 24 27 30	mm 8,0 10,0 12,0 15,0 20,0 20,0 20,0 20,0 25,0	mm 9,0 11,0 13,5 16,0 18,0 22,0 26,0 30,0 33,0	mm 14,5 17,5 21,5 26,0 29,0 35,0 42,0 48,0 53,0	AK mm 83,0 103,0 125,0 148,0 165,0 205,0 245,0 270,0 309,0	Anwendungsbereich / application range α ° 40-90 40-90 40-90 40-90 40-90 40-90 40-90 40-90 40-90 40-90 40-90 40-90 40-90 40-90 40-90 40-90 40-90 40-90	
M mm 8 10 12 14 16 20 24 27 30 36	mm 8,0 10,0 12,0 15,0 20,0 20,0 20,0 20,0 25,0 25,0	mm 9,0 11,0 13,5 16,0 18,0 22,0 26,0 30,0 33,0 33,0 39,0	mm 14,5 17,5 21,5 26,0 29,0 35,0 42,0 48,0 53,0 62,0	AK mm 83,0 103,0 125,0 148,0 165,0 205,0 245,0 270,0 309,0 356,0	Anwendungsbereich / application range α ° 40-90 40-90 40-90 40-90 40-90 40-90 40-90 40-90 40-90 40-90 40-90 40-90 40-90 40-90 40-90 40-90 40-90 40-90 40-90	
M mm 8 10 12 14 16 20 24 27 30 36 42	mm 8,0 10,0 12,0 15,0 20,0 20,0 20,0 20,0 25,0 25,0 30,0	mm 9,0 11,0 13,5 16,0 22,0 26,0 30,0 33,0 33,0 39,0 45,0	mm 14,5 17,5 21,5 26,0 29,0 35,0 42,0 48,0 53,0 62,0 72,0	AK mm 83,0 103,0 125,0 148,0 165,0 205,0 245,0 270,0 309,0 356,0 410,0	Anwendungsbereich / application range α ° 40-90	
M mm 8 10 12 14 16 20 24 27 30 36	mm 8,0 10,0 12,0 15,0 20,0 20,0 20,0 20,0 25,0 25,0	mm 9,0 11,0 13,5 16,0 18,0 22,0 26,0 30,0 33,0 33,0 39,0	mm 14,5 17,5 21,5 26,0 29,0 35,0 42,0 48,0 53,0 62,0	AK mm 83,0 103,0 125,0 148,0 165,0 205,0 245,0 270,0 309,0 356,0	Anwendungsbereich / application range α ° 40-90 40-90 40-90 40-90 40-90 40-90 40-90 40-90 40-90 40-90 40-90 40-90 40-90 40-90 40-90 40-90 40-90 40-90 40-90	
M mm 8 10 12 14 16 20 24 27 30 36 42 48 52 56	mm 8,0 10,0 12,0 15,0 20,0 20,0 20,0 25,0 25,0 30,0 35,0 40,0 40,0	mm 9,0 11,0 13,5 16,0 18,0 22,0 26,0 30,0 33,0 33,0 33,0 39,0 45,0 51,0 55,0 59,0	mm 14,5 17,5 21,5 26,0 29,0 35,0 42,0 48,0 53,0 62,0 72,0 82,0 88,0 95,0	AK mm 83,0 103,0 125,0 148,0 165,0 205,0 245,0 245,0 309,0 356,0 410,0 475,0 509,0 551,0	Anwendungsbereich / application range α           °           40-90	
M mm 8 10 12 14 16 20 24 27 30 36 42 48 52 56 60	mm           8,0           10,0           12,0           15,0           20,0           20,0           20,0           20,0           25,0           30,0           35,0           40,0           45,0	mm 9,0 11,0 13,5 16,0 18,0 22,0 26,0 30,0 33,0 39,0 45,0 51,0 55,0 59,0 63,0	mm 14,5 17,5 21,5 26,0 29,0 35,0 42,0 48,0 53,0 62,0 72,0 82,0 88,0 95,0 100,0	AK mm 83,0 103,0 125,0 148,0 165,0 205,0 245,0 245,0 309,0 356,0 410,0 475,0 509,0 551,0 585,0	Anwendungsbereich / application range α ° 40-90 40-9	
M mm 8 10 12 14 16 20 24 27 30 36 42 48 52 56 60 60 64	mm           8,0           10,0           12,0           15,0           20,0           20,0           20,0           20,0           25,0           30,0           35,0           40,0           45,0           45,0	mm 9,0 11,0 13,5 16,0 18,0 22,0 26,0 30,0 33,0 33,0 33,0 45,0 51,0 55,0 59,0 63,0 67,0	mm 14,5 17,5 21,5 26,0 29,0 35,0 42,0 48,0 53,0 62,0 72,0 82,0 88,0 95,0 100,0 107,0	AK mm 83,0 103,0 125,0 148,0 165,0 205,0 245,0 270,0 309,0 356,0 410,0 4175,0 509,0 551,0 585,0 626,0	Anwendungsbereich / application range α           °           40-90	
M mm 8 10 12 14 16 20 24 27 30 36 42 48 52 56 60	mm           8,0           10,0           12,0           15,0           20,0           20,0           20,0           20,0           25,0           30,0           35,0           40,0           45,0	mm 9,0 11,0 13,5 16,0 18,0 22,0 26,0 30,0 33,0 39,0 45,0 51,0 55,0 59,0 63,0	mm 14,5 17,5 21,5 26,0 29,0 35,0 42,0 48,0 53,0 62,0 72,0 82,0 88,0 95,0 100,0	AK mm 83,0 103,0 125,0 148,0 165,0 205,0 245,0 245,0 309,0 356,0 410,0 475,0 509,0 551,0 585,0	Anwendungsbereich / application range α ° 40-90 40-9	
M           mm           8           10           12           14           16           20           24           27           30           36           42           48           52           56           60           64           70           80           90	mm           8,0           10,0           12,0           15,0           20,0           20,0           20,0           20,0           20,0           25,0           30,0           35,0           40,0           45,0           50,0           60,0           70,0	mm 9,0 11,0 13,5 16,0 22,0 26,0 26,0 30,0 33,0 33,0 45,0 51,0 55,0 59,0 63,0 67,0 73,0 83,0 95,0	mm 14,5 17,5 21,5 26,0 29,0 35,0 42,0 48,0 53,0 62,0 72,0 82,0 88,0 95,0 100,0 107,0 117,0 133,0 152,0	AK mm 83,0 103,0 125,0 148,0 165,0 205,0 245,0 270,0 309,0 356,0 410,0 475,0 509,0 551,0 585,0 626,0 683,0 784,0 885,0	Anwendungsbereich / application range α           °           40-90	
M           mm           8           10           12           14           16           20           24           27           30           36           42           48           52           56           60           64           70           80           90           100	mm           8,0           10,0           12,0           15,0           20,0           20,0           20,0           20,0           20,0           20,0           30,0           35,0           40,0           45,0           50,0           60,0           70,0           75,0	mm 9,0 11,0 13,5 16,0 22,0 26,0 30,0 33,0 33,0 33,0 45,0 55,0 55,0 55,0 59,0 63,0 67,0 73,0 83,0 95,0 109,0	mm 14,5 17,5 26,0 29,0 35,0 42,0 48,0 53,0 62,0 72,0 82,0 88,0 95,0 100,0 107,0 117,0 133,0 152,0 174,0	AK mm 83,0 103,0 125,0 148,0 165,0 205,0 245,0 245,0 309,0 356,0 410,0 475,0 551,0 551,0 551,0 585,0 626,0 683,0 784,0 885,0 971,0	Anwendungsbereich / application range a ° 40-90	
M           mm           8           10           12           14           16           20           24           27           30           36           42           48           52           56           60           64           70           80           90           1000	mm           8,0           10,0           12,0           15,0           20,0           20,0           20,0           20,0           20,0           20,0           20,0           30,0           35,0           40,0           45,0           50,0           60,0           75,0           85,0	mm 9,0 11,0 13,5 16,0 22,0 26,0 30,0 33,0 33,0 33,0 45,0 55,0 55,0 59,0 63,0 67,0 73,0 83,0 95,0 109,0 121,0	mm 14,5 17,5 26,0 29,0 35,0 42,0 48,0 53,0 62,0 72,0 82,0 88,0 95,0 100,0 107,0 117,0 133,0 152,0 174,0 193,0	AK           mm           83,0           103,0           125,0           148,0           165,0           205,0           245,0           270,0           309,0           356,0           410,0           475,0           509,0           551,0           585,0           626,0           683,0           784,0           885,0           971,0           1080,0	Anwendungsbereich / application range a ° 40-90	
M           mm           8           10           12           14           16           20           24           27           30           36           42           48           52           56           60           64           70           80           90           100	mm           8,0           10,0           12,0           15,0           20,0           20,0           20,0           20,0           20,0           20,0           30,0           35,0           40,0           45,0           50,0           60,0           70,0           75,0	mm 9,0 11,0 13,5 16,0 22,0 26,0 30,0 33,0 33,0 33,0 45,0 55,0 55,0 55,0 59,0 63,0 67,0 73,0 83,0 95,0 109,0	mm 14,5 17,5 26,0 29,0 35,0 42,0 48,0 53,0 62,0 72,0 82,0 88,0 95,0 100,0 107,0 117,0 133,0 152,0 174,0	AK mm 83,0 103,0 125,0 148,0 165,0 205,0 245,0 245,0 309,0 356,0 410,0 475,0 551,0 551,0 551,0 585,0 626,0 683,0 784,0 885,0 971,0	Anwendungsbereich / application range a ° 40-90	

## Page 29 of European Technical Assessment ETA-18/0878 of 16 April 2021

English translation prepared by DIBt



Size Größe	Design tension resistance F <sub>t,Rd</sub> Zugtragfähigkeit F <sub>t,Rd</sub>
M mm	kN
8	19
10	30
12	43
14	59
16	80
20	125
24	180
27	235
30	286
36	417
42	573
48	753
52	898
56	1037
60	1207
64	1367
70	1663
80	2220
90	2857
100	3574
110	4371
120	5249

Design values calculated as examples according to Annex A1 using the following calculation formulas and partial safety factors:

 $F_{t,Rd} = F_{t,Rd,Tension \; Rod} \; = \; min \; \{ \; A \; \cdot f_{y,k} / \gamma_{M0} \; ; \; 0.9 \cdot A_S \cdot f_{u,k} / \gamma_{M2} \}$ 

 $\gamma_{M0}$  = 1.0 für Stahl  $\gamma_{M2}$  = 1.25

The values given for the partial safety factors  $\gamma_{M0}$  and  $\gamma_{M2}$  are recommended minimum values. They should be used in cases where no values are given in national regulations of the Member State where the tension rod system is used or in the respective National Annex to Eurocode 3.

PFEIFER Tension Rod System UMIX
PFEIFER Zugstabsystem UMI

Design tension resistance Bemessungswert der Zugtragfähigkeit Annex F1 Anhang F1

## Page 30 of European Technical Assessment ETA-18/0878 of 16 April 2021

English translation prepared by DIBt



Size Größe M mm	Design tension resistance F <sub>t,Rd</sub> Zugtragfähigkeit F <sub>t,Rd</sub> kN		
		8	19
		10	30
		12	43
14	59		
16	80		
20	125		
24	180		
27	235		
30	286		
36	417		
42	573		
48	753		
52	898		
56	1037		
60	1207		
64	1367		
70	1663		
80	2220		
90	2857		
100	3574		
110	4371		
120	5249		

Design values calculated as examples according to Annex A1 using the following calculation formulas and partial safety factors:

 $F_{t,Rd} = F_{t,Rd,Tension Rod} = min \{ A \cdot f_{y,k}/\gamma_{M0}; 0.9 \cdot A_S \cdot f_{u,k}/\gamma_{M2} \}$ 

 $\gamma_{M0}$  = 1.1 for stainless steel  $\gamma_{M2}$  = 1.25

The values given for the partial safety factors  $\gamma_{M0}$  and  $\gamma_{M2}$  are recommended minimum values. They should be used in cases where no values are given in national regulations of the Member State where the tension rod system is used or in the respective National Annex to Eurocode 3.

PFEIFER Tension Rod System UMIX stainless steel PFEIFER Zugstabsystem UMIX nichtrostender Stahl

> Design tension resistance Bemessungswert der Zugtragfähigkeit

Annex F2 Anhang F2