Deutsches Institut für Bautechnik

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Approval body for construction products and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and Laender Governments

Designated according to Article 29 of Regulation (EU) No 305/2011 and member of EOTA (European Organisation for Technical Assessment)

European Technical Assessment

ETA-20/0339 of 8 June 2021

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:	Deutsches Institut für Bautechnik
Trade name of the construction product	Screw Anchor KSA / SA
Product family to which the construction product belongs	Mechanical fastener for use in concrete
Manufacturer	Hilti Aktiengesellschaft 9494 SCHAAN FÜRSTENTUM LIECHTENSTEIN
Manufacturing plant	Hilti Werke
This European Technical Assessment contains	22 pages including 3 annexes which form an integral part of this assessment
This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of	EAD 330011-00-0601, Edition 07/2014 and EAD 330232-01-0601, Edition 05/2021
This version replaces	ETA-20/0339 issued on 28 July 2020

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Specific Part

1 Technical description of the product

The Screw Anchor KSA / SA is an anchor made of galvanised steel of sizes 6 and 8. The anchor is screwed into a predrilled cylindrical drill hole. The special thread of the anchor cuts an internal thread into the member while setting. The anchorage is characterised by mechanical interlock in the special thread.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi-static loading) Method A	See Annex B4, C1
Characteristic resistance to shear load (static and quasi-static loading)	See Annex C2
Characteristic resistance and displacements for seismic performance Category C1 and C2	See Annex C3, C4 and C7
Displacements (static and quasi-static loading)	See Annex C6

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	See Annex C5

3.3 Aspects of durability linked with the Basic Works Requirements

Essential characteristic	Performance
Durability	See Annex B1

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with the European Assessment Document EAD 330232-01-0601 and the European Assessment Document EAD 330011-00-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

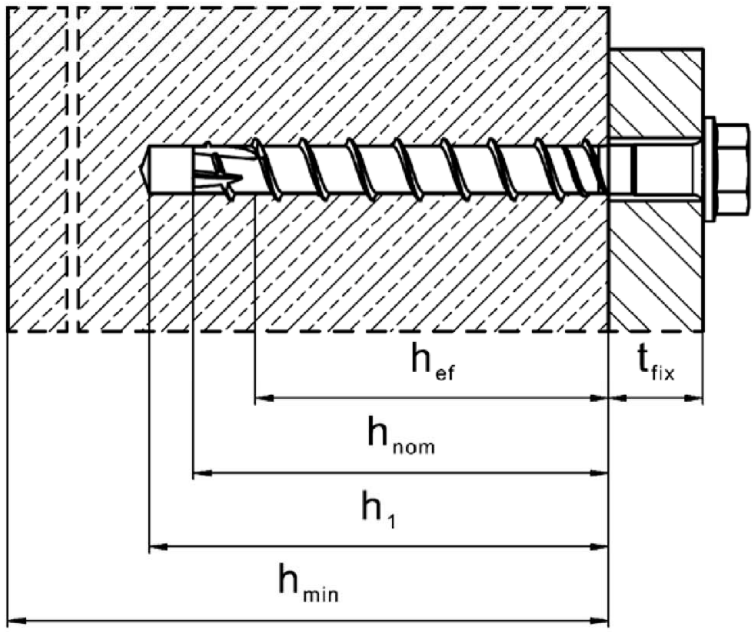
Issued in Berlin on 8 June 2021 by Deutsches Institut für Bautechnik

Dipl.-Ing. Beatrix Wittstock
Head of Section

beglaubigt:
Baderschneider

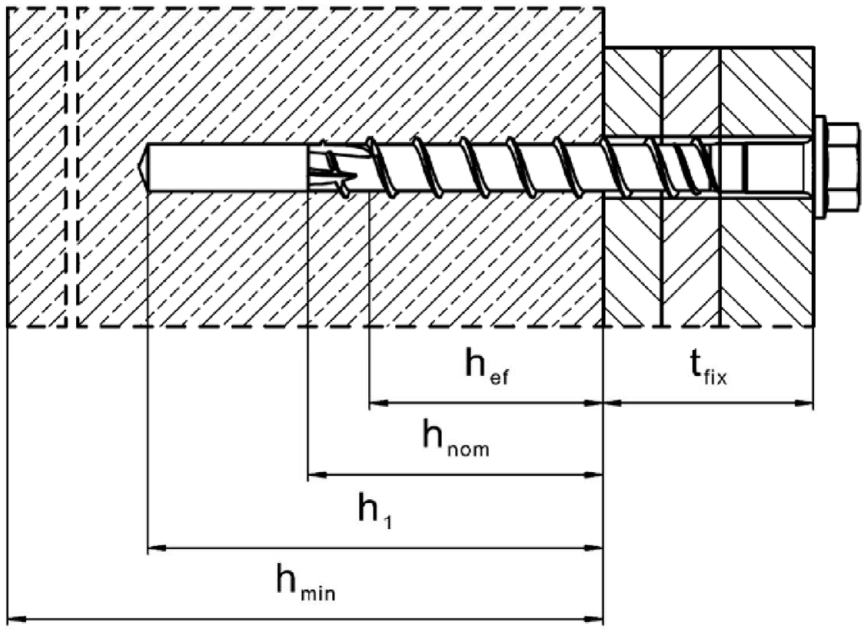
Deutsches Institut für Bautechnik

Installed condition without adjustment



KSA / SA (hexagon head configuration sizes 6 and 8)

Installed condition with adjustment



KSA / SA (hexagon head configuration size 8 – h_{nom2}, h_{nom3})

Screw anchor KSA / SA	**Annex A1**
Product description Installed condition	

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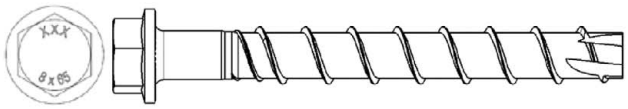
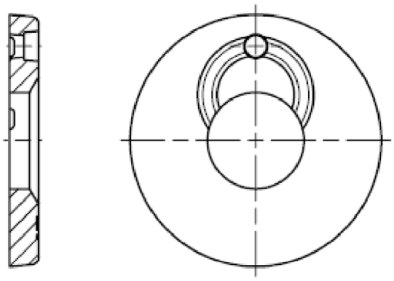
Table A1: Screw types

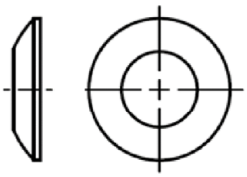
	KSA / SA, sizes 6 and 8, hexagonal head configuration, galvanized

Hilti filling set

Sealing washer



Spherical washer



Injection mortar Hilti HIT-HY 200-A
Foil pack 330 ml and 500 ml

Marking:
HILTI HIT
Production number and production line
Expiry date mm/yyyy

Product name: "Hilti HIT-HY 200-A"

Static mixer Hilti HIT-RE-M

Screw anchor KSA / SA	**Annex A2**
Production description Screw types Components of filling set	

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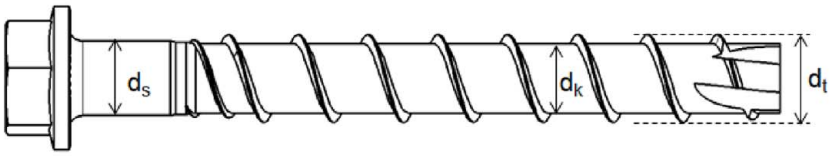
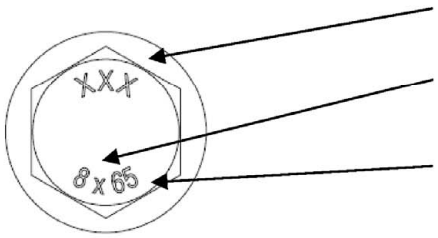
Table A2: Materials

Part	Designation	Material	
KSA / SA screw anchor	Size 6 all lengths	$f_{yk} \geq 745$ N/mm², $f_{uk} \geq 930$ N/mm²	Carbon steel Rupture elongation $A_5 \leq 8\%$
	Size 8 all lengths	$f_{yk} \geq 695$ N/mm², $f_{uk} \geq 810$ N/mm²	

Table A3: Fastener dimensions and marking

Fastener size KSA / SA		6		8		
Nominal embedment depth	h_{nom1}	h_{nom2}	h_{nom1}	h_{nom2}	h_{nom3}	
[mm]	40	55	50	60	70	
Threaded outer diameter d_t [mm]	7,85		10,30			
Core diameter d_k [mm]	5,85		7,85			
Shaft diameter d_s [mm]	6,15		8,45			
Stressed section A_s [mm²]	26,9		48,4			





KSA, SSA

8 : screw diameter

65 : screw length

Screw anchor KSA / SA	**Annex A3**
Production description Materials and fastener dimensions	

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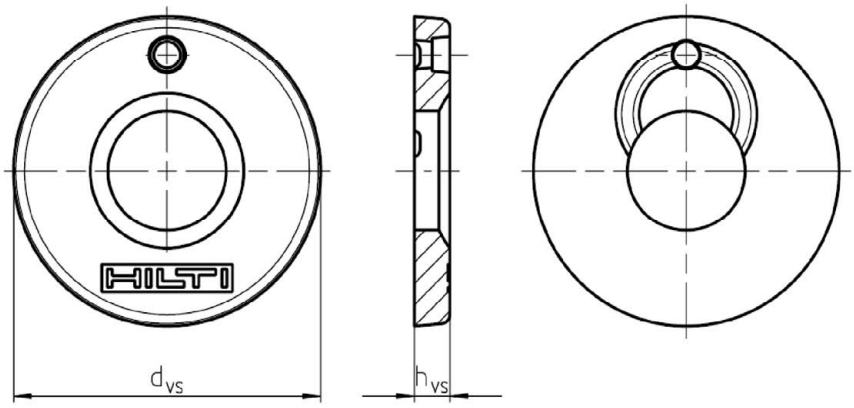
Table A4: Hilti filling washer dimensions

Fastener size	Hilti filling set size	Hilti filling washer	
		Diameter d_{vs} [mm]	Thickness h_{vs} [mm]
KSA / SA 8	M10	42	5

Hilti filling washer



Screw anchor KSA / SA	**Annex A4**
Production description Filling washer dimensions	

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Specifications of intended use

Anchorages subject to:

- Static and quasi-static loadings: all sizes and all embedment depths.
- Seismic action for performance category C1:
  KSA / SA size 6, standard and maximum embedment depth (h_{nom1}, h_{nom2}).
  KSA / SA size 8, standard and maximum embedment depth (h_{nom2}, h_{nom3}).
- Seismic action for performance category C2:
  KSA / SA sizes 8, maximum embedment depth (h_{nom3}).
- Fire exposure: All sizes and all embedment depths.

Base materials:

- Compacted, reinforced or unreinforced normal weight concrete without fibres according to EN 206:2013+A1:2016.
- Strength classes C20/25 to C50/60 according to EN 206:2013+A1:2016.
- Uncracked or cracked concrete.

Use conditions (Environmental conditions):

- Anchorages subject to dry internal conditions.

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the fastener is indicated on the design drawings (e. g. position of the fastener relative to reinforcement or to supports, etc.).
- The anchorages are designed in accordance to EN 1992-4:2018 and Technical Report TR 055, Edition February 2018
- Fasteners with an effective embedment depth less than 40 mm shall be used under dry internal exposure conditions for fixing of statically indeterminate structural components only, when the load in case of failure of one fastener can be distributed to other fasteners.

Screw anchor KSA / SA	**Annex B1**
Intended use Specifications	

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Specifications of intended use

Installation:

- Hammer drilling: all sizes and all embedment depths.
- Fastener installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- In case of aborted hole: new drilling at a minimum distance away of twice the depth of the aborted hole or smaller distance if the aborted hole is filled with high strength mortar and if under shear or oblique tension load it is not the direction of the load application.
- After installation further turning of the fastener must not be possible.
- The head of the fastener must be supported on the fixture and is not damaged.
- Adjustability according to Annex B7 for:
  KSA / SA size 8 (h_{nom2} = 60 mm and h_{nom3} = 70 mm)
- Installation with Hilti filling set according to Annex B6.

Screw anchor KSA / SA	**Annex B2**
Intended use Specifications	

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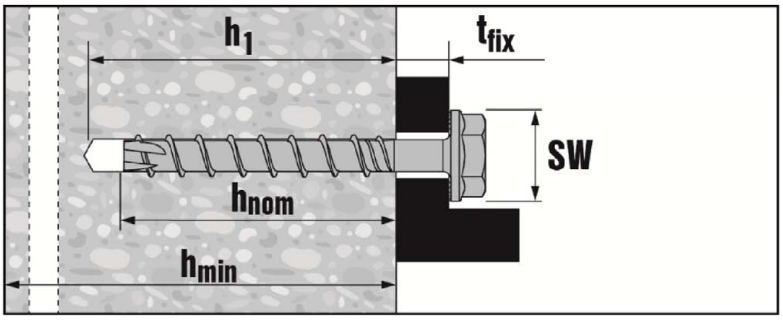
Table B1: Installation parameters

Fastener size KSA / SA			**6**		**8**		
Nominal embedmenth depth	h_{nom}	[mm]	40	55	50	60	70
Nominal drill hole diameter	d_0	[mm]	6		8		
Cutting diameter of drill bit	$d_{cut} \leq$	[mm]	6,40		8,45		
Clearance hole diameter	$d_f \leq$	[mm]	9		12		
Wrench size	SW	[mm]	13		13		
Countersunk head diameter	d_h	[mm]	-		18		
Depth of drill hole in floor/ wall position	$h_1 \geq$	[mm]	50	65	60	70	80
Depth of drill hole in ceiling position	$h_1 \geq$	[mm]	43	58	-	80	90
Installation Torque	T_{inst}	[Nm]	20	25	-		
Setting tool[1)]	Strength class		≥ C20/25	Hilti SIW 14 A or Hilti SIW 22 A	Hilti SIW 14 A or Hilti SIW 22 A or Hilti SIW 22 T-A		

[1)] Installation with other impact screw driver of equivalent power is possible.



Installation parameters for KSA / SA

Screw anchor KSA / SA	**Annex B3**
Intended use Installation parameters	

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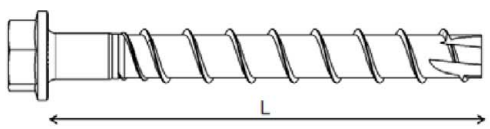
Table B2: Minimum thickness of concrete member, minimum edge distance and spacing

Fastener size KSA / SA				**6**		**8**		
				h_{nom1}	h_{nom2}	h_{nom1}	h_{nom2}	h_{nom3}
Nominal embedmenth depth		h_{nom}	[mm]	40	55	50	60	70
Minumum thickness of concrete member		h_{min}	[mm]	80	100	100	100	120
Cracked and non-cracked concrete	Minimum spacing	s_{min}	[mm]	35	35	50 40 if c ≥ 50	50	50
	Minimum edge distance	c_{min}	[mm]	35	35	40	40	40

Table B3: Standard[1)] screw lengths and maximum thickness of fixture

Fastener size KSA / SA	**6**		**8**		
Nominal embedment depth [mm]	h_{nom1} 40	h_{nom2} 55	h_{nom1} 50	h_{nom2} 60	h_{nom3} 70
Length of screw [mm]	Thickness of fixture [mm]				
	t_{fix1}	t_{fix2}	t_{fix1}	t_{fix2}	t_{fix3}
45	5	-	-	-	-
55	-	-	5	-	-
60	20	5	-	-	-
65	-	-	15	5	-
75	-	-	25	15	5
80	40	25	-	-	-
85	-	-	35	25	15
100	60	45	50	40	30
120	80	65	70	60	50
150	-	-	100	90	80

[1)] non-standard lengths, in the range 45 mm ≤ L ≤ 150 mm, are also in the scope of this ETA.



Screw anchor KSA / SA	**Annex B4**
Intended use Minimum concrete thickness and minimum edge distance and spacing Standard screw lengths and thickness of fixture	

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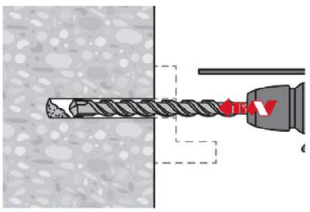
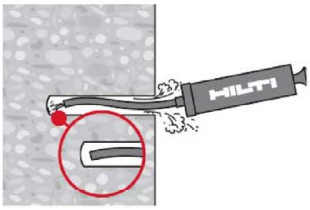
Installation instructions

Hole drilling

Hammer drilling (HD):



Drill hole cleaning



Clean the drill hole.
Hole cleaning is not required when 3x ventilation[1)] after drilling is executed and one of the following conditions is fulfilled:
- drilling is in the vertical upwards orientation; or
- drilling is in vertical downwards direction and the drilling depth is increased[2)] by additional $3*d_0$.

[1)] Moving the drill bit in and out of the drill hole 3 times after the recommended drilling depth h_1 is achieved. This procedure shall be done with both revolution and hammer functions activated in the drilling machine. For more details read the relevant Instruction for use.
[2)] It shall be ensured that the thickness of the concrete member h fulfills the following equation: $h \geq h_1 + \Delta h$, with $\Delta h = \max(2*d_0; 30\ mm)$. Δh is the minimum distance between the drilling end and the opposite end of the concrete member.

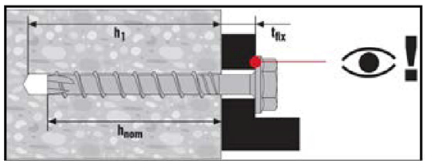
Fastener setting

a) Setting by impact screw driver

b) Setting by torque wrench

Setting parameters listed in Table B1

Setting check



Screw anchor KSA / SA	**Annex B5**
Intended use Installation instructions without adjustment	

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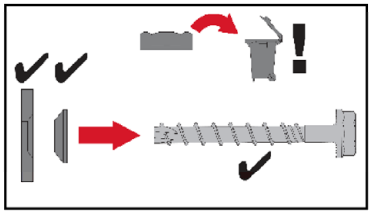
Fastener setting with Hilti filling set

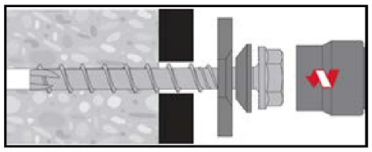
Installation of sealing washer



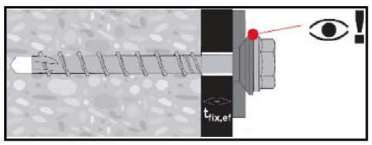
Size Seismic Set	Size KSA / SA	$t_{fix,effective}$ (mm)
M10	8	t_{fix} – 7 mm

The maximum fixture thickness t_{fix} is reduced by the overall thickness of the Hilti Filling Set after installation.

Setting by impact screw driver



Setting check



Injection of mortar

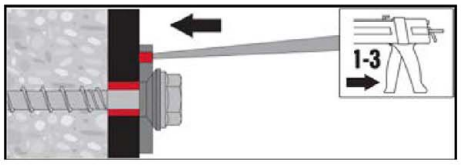


Table B4: Maximum working time and minimum curing time HY 200-A

Temperature in the base material T	Maximum working time t_{work}	Minimum curing time t_{cure}
> 0 °C to 5 °C	25 min	2 h
> 5 °C to 10 °C	15 min	75 min
> 10 °C to 20 °C	7 min	45 min
> 20 °C to 30 °C	4 min	30 min
> 30 °C to 40 °C	3 min	30 min

Screw anchor KSA / SA	**Annex B6**
Intended use Installation instructions with Hilti filling set	

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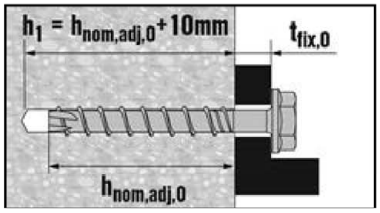
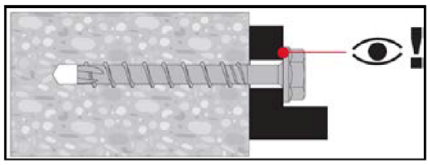
Fastener setting with adjustment

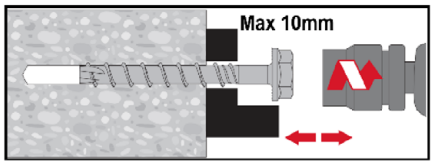
Drilling depth and fixture thickness



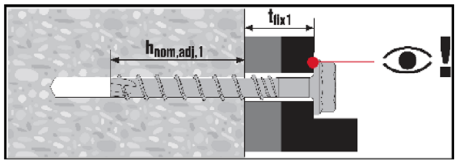
Adjusting process

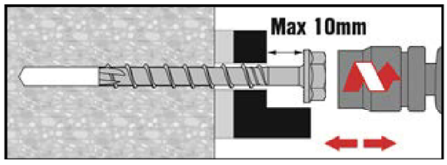
1st step



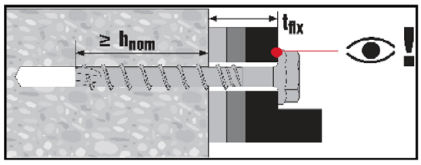


2nd step





Setting check



A screw can be adjusted maximum two times. The total allowed thickness of shims added during the adjustment process is 10 mm. The final embedment depth after adjustment process must be larger or equal than h_{nom2} or h_{nom3}.

Screw anchor KSA / SA	**Annex B7**
Intended use Installation instructions with adjustment	

Deutsches Institut für Bautechnik DIBt

Table C1: Characteristic values under static and quasi-static tension and shear loads

Fastener size KSA / SA				6		8		
				h_{nom1}	h_{nom2}	h_{nom1}	h_{nom2}	h_{nom3}
Nominal embedment depth		h_{nom}	[mm]	40	55	50	60	70
Adjustment								
Total max. thickness of adjustment layers		t_{adj}	[mm]	-[2)]	-[2)]	-[2)]	10	10
Max. number of adjustments		n_a	[-]	-[2)]	-[2)]	-[2)]	2	2
Steel failure for tension load								
Characteristic resistance		$N_{Rk,s}$	[kN]	24		39,2		
Partial factor		$\gamma_{Ms,N}$[1)]	[-]	1,4				
Pull-out failure								
Characteristic resistance in non-cracked concrete C20/25		$N_{Rk,p}$	[kN]	7	9	9	12	16
Characteristic resistance in cracked concrete C20/25		$N_{Rk,p}$	[kN]	2,5	6	6	9	12
Increasing factor for concrete ψ_c	C30/37		[-]	1,22				
	C40/50		[-]	1,41				
	C50/60		[-]	1,58				
Concrete cone and splitting failure								
Effective embedment depth		h_{ef}	[mm]	30	42	40	46,4	54,9
Characteristic resistance to prevent splitting		$N^0_{Rk,sp}$	[kN]	7	9	9	12	16
Factor for	Cracked	$k_{cr,N}$	[-]	7,7				
	Non-cracked	$k_{ucr,N}$	[-]	11,0				
Concrete cone failure	Edge distance	$c_{cr,N}$	[mm]	1,5 h_{ef}				
	Spacing	$s_{cr,N}$	[mm]	3 h_{ef}				
Splitting failure	Edge distance	$c_{cr,sp}$	[mm]	60	63	60	70	85
	Spacing	$s_{cr,sp}$	[mm]	120	126	120	140	170
Installation factor		γ_{inst}	[-]	1,2		1,0		

[1)] In absence of other national regulations.
[2)] No performance assessed.

Screw anchor KSA / SA

Annex C1

Performances
Characteristics values under static and quasi-static tension and shear loads in concrete

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Table C1 continued

Fastener size KSA / SA			**6**		**8**		
			h_{nom1}	h_{nom2}	h_{nom1}	h_{nom2}	h_{nom3}
Nominal embedment depth	h_{nom}	[mm]	40	55	50	60	70
Adjustment							
Total max. thickness of adjustment layers	t_{adj}	[mm]	-[2)]	-[2)]	-[2)]	10	10
Max. number of adjustments	n_a	[-]	-[2)]	-[2)]	-[2)]	2	2
Steel failure for shear load							
Characteristic resistance	$V^0_{Rk,s}$	[kN]	12,5		19		22
Partial factor	$\gamma_{Ms,V}$[1)]	[-]	1,5				
Ductility factor	k_7	[-]	0,8				
Characteristic resistance	$M^0_{Rk,s}$	[Nm]	21		46		
Concrete pry-out failure							
Pry-out factor	k_8	[-]	1,0	1,5	1,0	2,0	
Concrete edge failure							
Effective length of fastener	$l_f = h_{ef}$	[mm]	30	42	40	46,4	54,9
Outside diameter of fastener	d_{nom}	[mm]	6		8		

[1)] In absence of other national regulations.
[2)] No performance assessed.

Screw anchor KSA / SA	**Annex C2**
Performances Characteristics values under static and quasi-static tension and shear loads in concrete	

Deutsches Institut für Bautechnik DIBt

Table C2: Characteristic values under seismic loading, performance category C1

Fastener size KSA / SA				**6**		**8**	
				h_{nom1}	h_{nom2}	h_{nom2}	h_{nom3}
Nominal embedment depth		h_{nom}	[mm]	40	55	60	70
Steel failure for tension and shear load							
Characteristic resistance		$N_{Rk,s,C1}$	[kN]	24		39,2	
Partial factor		$\gamma_{Ms,N}$ [1)]	[-]	1,4			
Characteristic resistance		$V_{Rk,s,C1}$	[kN]	5		11,9	
Partial factor		$\gamma_{Ms,V}$ [1)]	[-]	1,5			
Pull-out failure							
Characteristic resistance in cracked concrete		$N_{Rk,p,C1}$	[kN]	2,5	4	9	12
Concrete cone failure							
Effective embedment depth		h_{ef}	[mm]	30	42	46,4	54,9
Concrete cone failure	Edge distance	$c_{cr,N}$	[mm]	1,5 h_{ef}			
	Spacing	$s_{cr,N}$	[mm]	3 h_{ef}			
Installation factor		γ_{inst}	[-]	1,2		1,0	
Concrete pry-out failure							
Pry-out factor		k_8	[-]	1,0	1,5	2,0	
Concrete edge failure							
Effective length of fastener		$l_f = h_{ef}$	[mm]	30	42	46,4	54,9
Outside diameter of fastener		d_{nom}	[mm]	6		8	

[1)] In absence of other national regulations.

Screw anchor KSA / SA	**Annex C3**
Performances Characteristic values under seismic loading, performance category C1 in concrete	

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Table C3: Characteristic values under seismic loading, performance category C2

Fastener size KSA / SA				**8** h_{nom3}
Nominal embedment depth		h_{nom}	[mm]	70
Adjustment				
Total max. thickness of adjustment layers		t_{adj}	[mm]	10
Max. number of adjustments		n_a	[-]	2
Steel failure for tension load				
Characteristic resistance		$N_{Rk,s,C2}$	[kN]	39,2
Partial factor		$\gamma_{Ms,N}$ [1)]	[-]	1,4
Pull out failure				
Characteristic resistance in cracked concrete		$N_{Rk,p,C2}$	[kN]	3,2
Concrete cone failure				
Effective embedment depth		h_{ef}	[mm]	54,9
Concrete cone failure	Edge distance	$c_{cr,N}$	[mm]	1,5 h_{ef}
	Spacing	$s_{cr,N}$	[mm]	3 h_{ef}
Installation factor		γ_{inst}	[-]	1,0
Steel failure for shear load				
Installation with Hilti filling set				
Factor for annular gap		α_{gap}	[-]	1,0
Characteristic resistance		$V_{Rk,s,C2}$	[kN]	14,7
Partial factor		$\gamma_{Ms,V}$ [1)]	[-]	1,5
Installation without Hilti filling set				
Factor for annular gap		α_{gap}	[-]	0,5
Characteristic resistance		$V_{Rk,s,C2}$	[kN]	10,8
Partial factor		$\gamma_{Ms,V}$ [1)]	[-]	1,5
Concrete pry-out failure				
Pry-out factor		k_8	[-]	2,0
Concrete edge failure				
Effective length of fastener		$l_f = h_{ef}$	[mm]	54,9
Outside diameter of fastener		d_{nom}	[mm]	8

[1)] In absence of other national regulations.

Screw anchor KSA / SA	**Annex C4**
Performances Characteristic values under seismic loading, performance category C2 in concrete	

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Table C4: Characteristic values under fire exposure

Fastener KSA / SA				6		8		
				h_{nom1}	h_{nom2}	h_{nom1}	h_{nom2}	h_{nom3}
Nominal embedment depth		h_{nom}	[mm]	40	55	50	60	70
Steel failure for tension and shear load ($F_{Rk,s,fi} = N_{Rk,s,fi} = V_{Rk,s,fi}$)								
Characteristic resistance	R30	$N_{Rk,s,fi}$	[kN]	0,5	1,6	3,2	3,5	3,8
	R60	$N_{Rk,s,fi}$	[kN]	0,5	1,2	2,4	2,6	2,8
	R90	$N_{Rk,s,fi}$	[kN]	0,5	0,8	1,6	1,6	1,9
	R120	$N_{Rk,s,fi}$	[kN]	0,4	0,7	1,2	1,2	1,5
	R30	$M^0_{Rk,s,fi}$	[Nm]	0,4	1,4	3,8	4,1	4,4
	R60	$M^0_{Rk,s,fi}$	[Nm]	0,4	1,1	2,8	3,0	3,4
	R90	$M^0_{Rk,s,fi}$	[Nm]	0,4	0,7	1,9	1,9	2,3
	R120	$M^0_{Rk,s,fi}$	[Nm]	0,3	0,6	1,5	1,4	1,7
Pull-out failure								
Characteristic resistance	R30 R60 R90	$N_{Rk,p,fi}$	[kN]	0,6	1,5	1,5	2,3	3,0
	R120	$N_{Rk,p,fi}$	[kN]	0,5	1,2	1,2	1,8	2,4
Concrete cone failure								
Characteristic resistance	R30 R60 R90	$N^0_{Rk,c,fi}$	[kN]	0,8	1,8	1,8	2,6	4,0
	R120	$N^0_{Rk,c,fi}$	[kN]	0,7	1,5	1,4	2,1	3,2
Edge distance								
	R30 to R120	$c_{cr,fi}$	[mm]	2 h_{ef}				
In case of fire attack from more than one side, the minimum edge distance shall be ≥ 300 mm								
Fastener spacing								
	R30 to R120	$s_{cr,fi}$	[mm]	2 $c_{cr,fi}$				
Concrete pry-out failure								
	R30 to R120	k_8	[-]	1,0	1,5	1,0	2,0	
The anchorage depth shall be increased for wet concrete by at least 30 mm compared to the given value								

Screw anchor KSA / SA

Annex C5

Performances
Characteristic values under fire exposure in concrete

Deutsches Institut für Bautechnik DIBt

Table C5: Displacements under tension loads

Fastener size KSA / SA				**6**		**8**		
				h_{nom1}	h_{nom2}	h_{nom1}	h_{nom2}	h_{nom3}
Nominal embedment depth			[mm]	40	55	50	60	70
Cracked concrete C20/25 to C50/60	Tension Load	N	[kN]	1,0	2,4	4,3	5,7	7,6
	Displacement	δ_{N0}	[mm]	0,1	0,1	0,3	0,4	0,3
		$\delta_{N\infty}$	[mm]	0,6	0,6	0,7	0,7	0,6
Non-cracked concrete C20/25 to C50/60	Tension Load	N	[kN]	2,8	3,6	6,6	8,9	11,8
	Displacement	δ_{N0}	[mm]	0,2	0,2	0,1	0,2	0,1
		$\delta_{N\infty}$	[mm]	0,3		0,3		

Table C6: Displacements under shear loads

Fastener size KSA / SA				**6**		**8**		
				h_{nom1}	h_{nom2}	h_{nom1}	h_{nom2}	h_{nom3}
Nominal embedment depth			[mm]	40	55	50	60	70
Cracked concrete C20/25 to C50/60	Shear Load	V	[kN]	6,0		8,1		
	Displacement	δ_{V0}	[mm]	1,1	1,9	2,5	3,4	2,9
		$\delta_{V\infty}$	[mm]	2,0	2,8	3,7	5,1	4,4

Screw anchor KSA / SA	**Annex C6**
Performances Displacement values in case of static and quasi-static loading	

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Table C7: Displacements under tension load for seismic performance category C2

Fastener size KSA / SA			**8** h_{nom3}
Nominal embedment depth			70
Displacement DLS	$\delta_{N,C2\ (DLS)}$	[mm]	0,35
Displacement ULS	$\delta_{N,C2\ (ULS)}$	[mm]	0,65

Table C8: Displacements under shear load for seismic performance category C2

Fastener size KSA / SA			**8** h_{nom3}
Nominal embedment depth			70
Installation with Hilti filling set			
Displacement DLS	$\delta_{V,C2\ (DLS)}$	[mm]	1,81
Displacement ULS	$\delta_{V,C2\ (ULS)}$	[mm]	4,60
Installation without Hilti filling set			
Displacement DLS	$\delta_{V,C2\ (DLS)}$	[mm]	3,93
Displacement ULS	$\delta_{V,C2\ (ULS)}$	[mm]	5,55

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Screw anchor KSA / SA	**Annex C7**
Performances Displacement values in case of seismic performance category C2	