

Approval body for construction products
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and
Laender Governments



European Technical Assessment

ETA-21/0930
of 12 November 2021

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

AKI-FIX-M / AKI-FIX-PA / AKI-FIX-S / AKI-FIX-M-K /
AKI-FIX-PA-K / AKI-FIX-S-K

Product family
to which the construction product belongs

Nailed-in plastic anchor for fixing of external thermal
insulation composite systems with rendering in concrete
and masonry

Manufacturer

Akifix S.p.A.
Corso Italia 27
39100 BOLZANO
ITALIEN

Manufacturing plant

Plant 1

This European Technical Assessment
contains

23 pages including 3 annexes which form an integral part
of this assessment

This European Technical Assessment is
issued in accordance with Regulation (EU)
No 305/2011, on the basis of

EAD 330196-01-0604, Edition 10/2017

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Specific Part**1 Technical description of the product**

The nailed-in anchor AKI-FIX-M / AKI-FIX-PA / AKI-FIX-S / AKI-FIX-M-K / AKI-FIX-PA-K / AKI-FIX-S-K consists of a plastic sleeve made of polypropylene (virgin material), a plate and an accompanying specific nail made of glass fibre reinforced polyamide (virgin material) or galvanized steel.

The anchor may in addition be combined with the slip-on-plate TDW 90, TDW 110 and TDW 130.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verification and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 25 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment**3.1 Safety and accessibility in use (BWR 4)**

Essential characteristic	Performance
Characteristic load bearing capacity	
- Characteristic resistance under tension load	See Annex C 1 – C 2
- Minimum edge distance and spacing	See Annex B2
Displacements	See Annex C 3 – C 4
Plate stiffness	See Annex C 3

3.2 Energy economy and heat retention (BWR 6)

Essential characteristic	Performance
Point thermal transmittance	See Annex C 5

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with EAD No. 330196-01-0604, the applicable European legal act is: [97/463/EC].

The system to be applied is: 2+

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

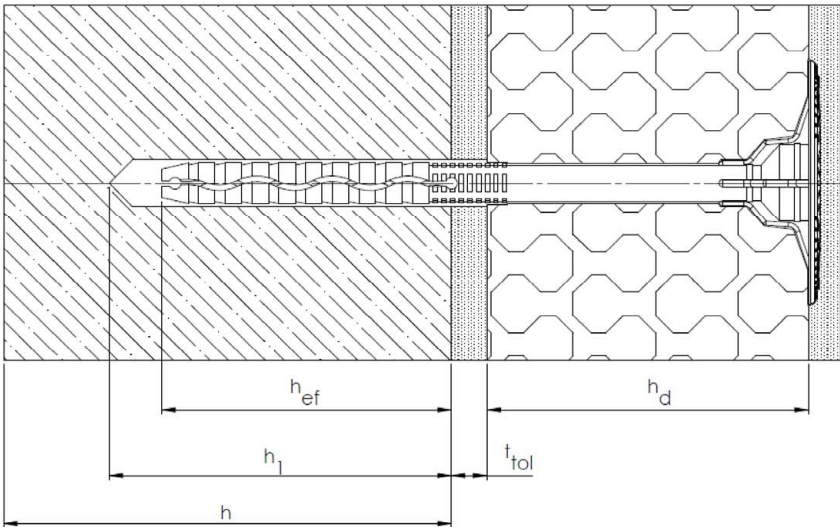
Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 12 November 2021 by Deutsches Institut für Bautechnik

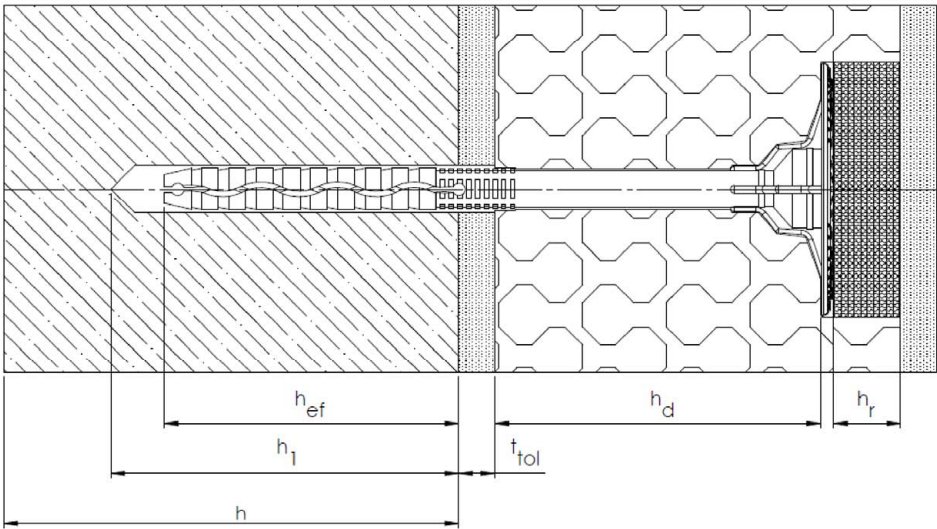
Dipl.-Ing. Beatrix Wittstock
Head of Section

beglaubigt:
Aksünger

Product AKI-FIX-M / AKI-FIX-PA / AKI-FIX-S



SURFACE MOUNT



IMMERGED MOUNT

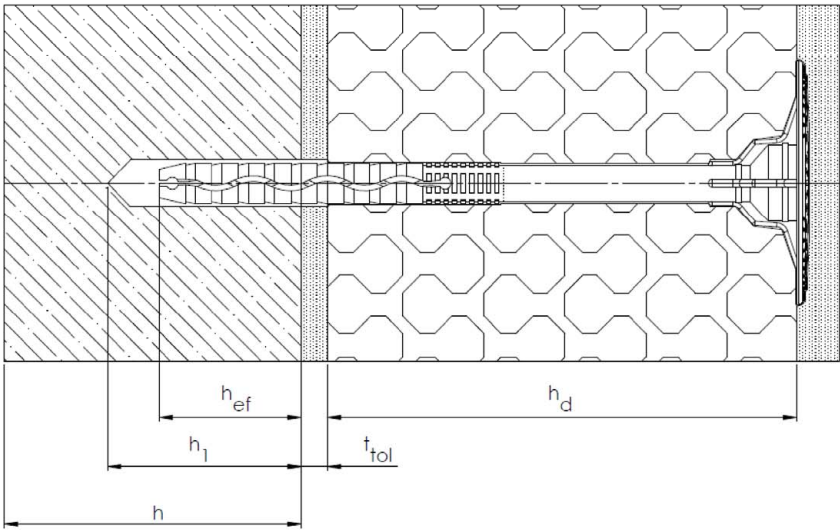
- Legend:
- h_d = thickness of insulation material
 - h_{ef} = effective anchorage depth
 - h = thickness of member (wall)
 - h_1 = depth of drilled hole to deepest point
 - t_{tol} = thickness of equalizing layer or non-load-bearing coating
 - h_r = thickness of insulation cover

AKI-FIX-M / AKI-FIX-PA / AKI-FIX-S / AKI-FIX-M-K / AKI-FIX-PA-K / AKI-FIX-S-K

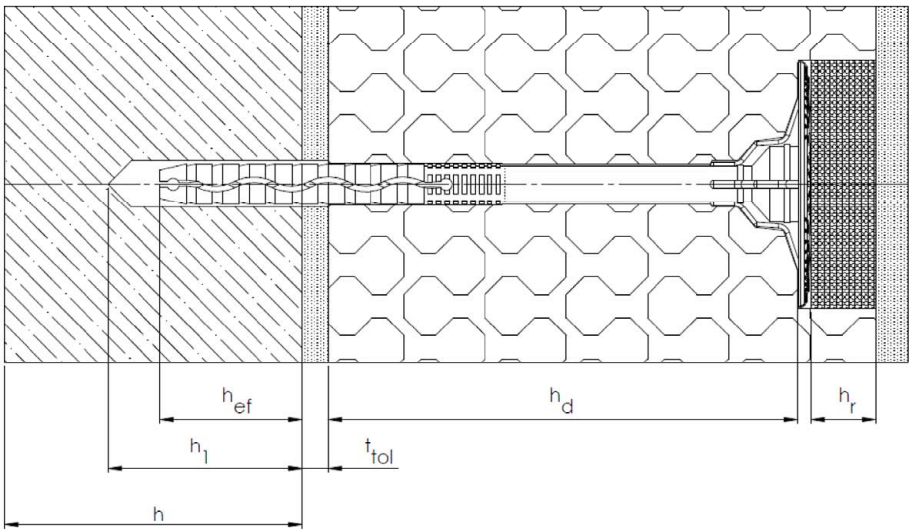
Product description
Installed condition – surface mount, immersed mount AKI-FIX-M /
AKI-FIX-PA / AKI-FIX-S

Annex A 1

Product AKI-FIX-M-K / AKI-FIX-PA-K / AKI-FIX-S-K



SURFACE MOUNT



IMMERGED MOUNT

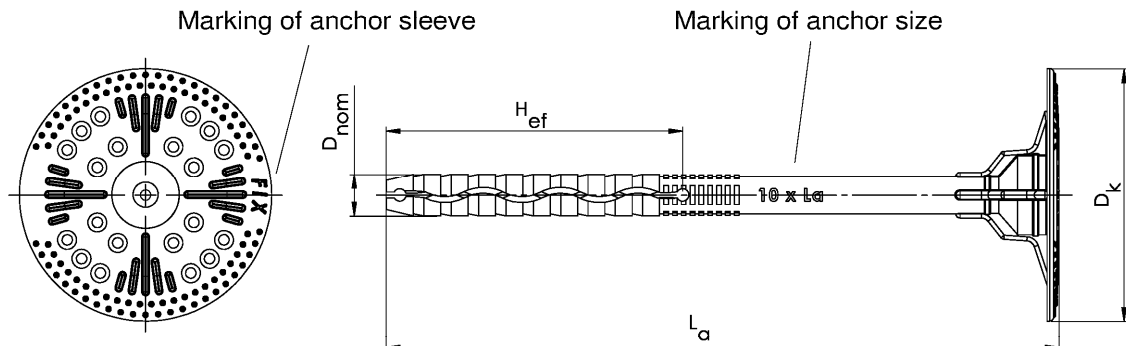
- Legend:
- h_d = thickness of insulation material
 - h_{ef} = effective anchorage depth
 - h = thickness of member (wall)
 - h_1 = depth of drilled hole to deepest point
 - t_{tol} = thickness of equalizing layer or non-load-bearing coating
 - h_r = thickness of insulation cover

AKI-FIX-M / AKI-FIX-PA / AKI-FIX-S / AKI-FIX-M-K / AKI-FIX-PA-K / AKI-FIX-S-K

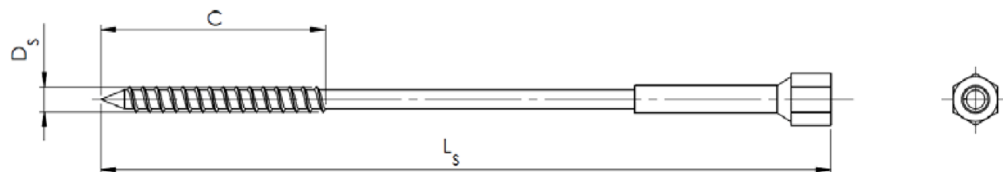
Product description
Installed condition – surface mount, immersed mount AKI-FIX-M-K /
AKI-FIX-PA-K / AKI-FIX-S-K

Annex A 2

AKI-FIX-M



Marking:
Anchor sleeve - FIX
Anchor size - 10 x L_a



Accompanying specific nail M

Table A1: Dimensions

Anchor Type	Anchor sleeve				Specific nail		
	D _k [mm]	D _{nom} [mm]	H _{ef} [mm]	min L _a max L _a [mm]	D _s [mm]	C [mm]	min L _s max L _s [mm]
AKI-FIX-M	60	10	70	100 420	4,4	50	105 425

Determination of maximum thickness of insulation h_d [mm] for AKI-FIX-M:

$$h_d = L_a - t_{tol} - H_{ef} \quad (L_a = \text{e.g. } 160; t_{tol} = 10)$$

e.g. $h_d = 160 - 10 - 70$
 $h_d = 80$

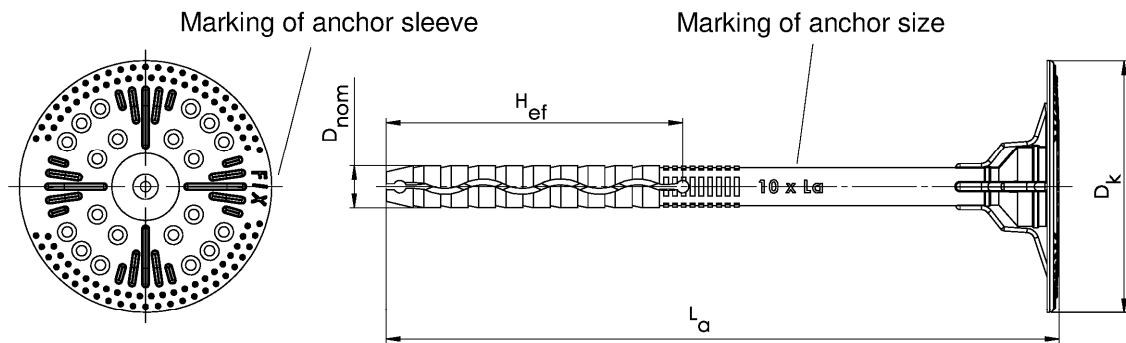
AKI-FIX-M / AKI-FIX-PA / AKI-FIX-S / AKI-FIX-M-K / AKI-FIX-PA-K / AKI-FIX-S-K

Product description

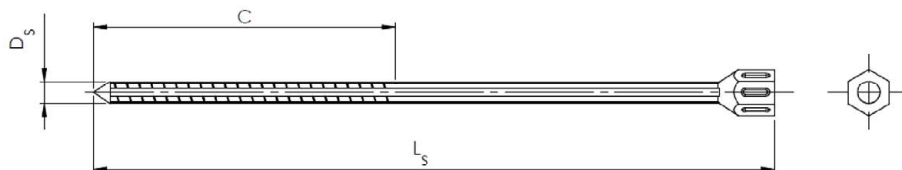
AKI-FIX-M - marking and dimension of the anchor sleeve AKI-FIX
Expansion element M

Annex A 3

AKI-FIX-PA



Marking:
Anchor sleeve - FIX
Anchor size - 10xL_a



Accompanying specific nail PA

Table A2: Dimensions

Anchor Type	Anchor sleeve				Specific nail		
	D _k [mm]	D _{nom} [mm]	H _{ef} [mm]	min L _a max L _a [mm]	D _s [mm]	C [mm]	min L _s max L _s [mm]
AKI-FIX-PA	60	10	70	100 420	5,5	65	105 425

Determination of maximum thickness of insulation h_d [mm] for AKI-FIX-PA:

$$h_d = L_a - t_{tol} - H_{ef} \quad (L_a = \text{e.g. } 160; t_{tol} = 10)$$

e.g. $h_d = 160 - 10 - 70 = 80$

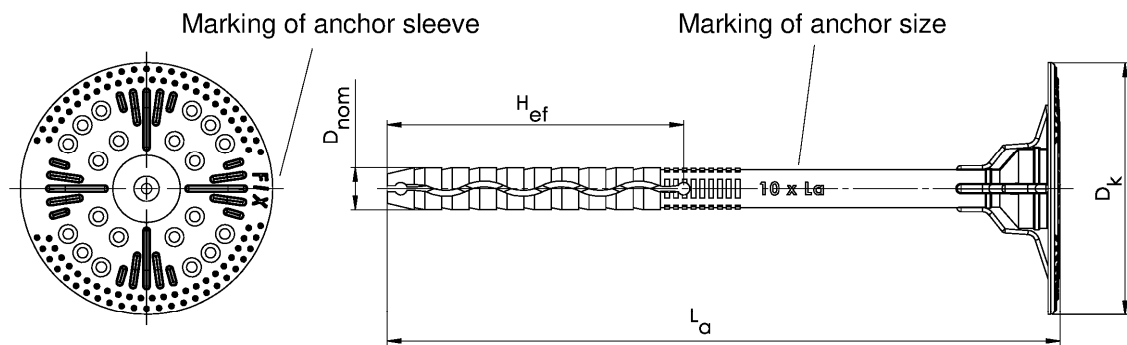
AKI-FIX-M / AKI-FIX-PA / AKI-FIX-S / AKI-FIX-M-K / AKI-FIX-PA-K / AKI-FIX-S-K

Product description

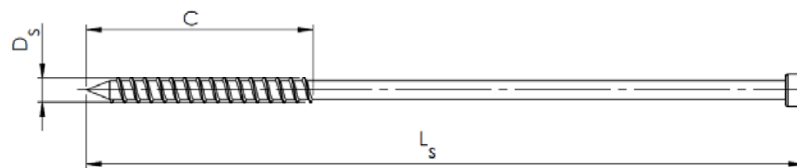
AKI-FIX-PA - marking and dimension of the anchor sleeve AKI-FIX
Expansion element PA

Annex A 4

AKI-FIX-S



Marking:
Anchor sleeve - FIX
Anchor size - 10xL_a



Accompanying specific nail S

Table A3: Dimensions

Anchor Type	Anchor sleeve				Specific nail		
	D _k [mm]	D _{nom} [mm]	H _{ef} [mm]	min L _a max L _a [mm]	D _s [mm]	C [mm]	min L _s max L _s [mm]
AKI-FIX-S	60	10	70	100 420	4,4	50	103 423

Determination of maximum thickness of insulation h_d [mm] for AKI-FIX-S:

$$\begin{aligned}
 h_d &= L_a - t_{tol} - H_{ef} & (L_a = \text{e.g. } 160; t_{tol} = 10) \\
 \text{e.g. } h_d &= 160 - 10 - 70 \\
 h_d &= 80
 \end{aligned}$$

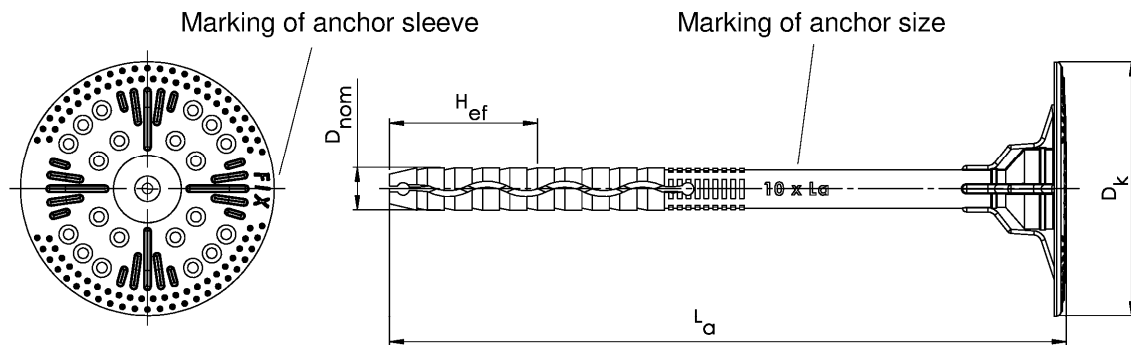
AKI-FIX-M / AKI-FIX-PA / AKI-FIX-S / AKI-FIX-M-K / AKI-FIX-PA-K / AKI-FIX-S-K

Product description

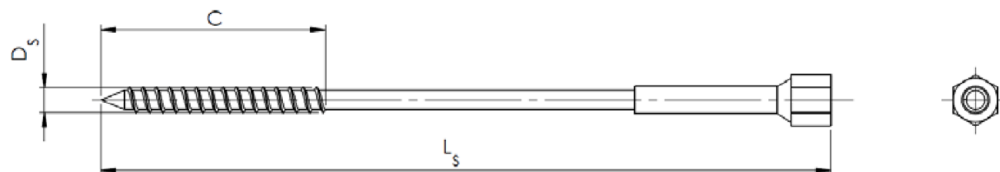
AKI-FIX-S - marking and dimension of the anchor sleeve AKI-FIX
Expansion element S

Annex A 5

AKI-FIX-M-K



Marking:
Anchor sleeve - FIX
Anchor size - 10xL_a



Accompanying specific nail M

Table A4: Dimensions

Anchor Type	Anchor sleeve				Specific nail		
	D _k [mm]	D _{nom} [mm]	H _{ef} [mm]	min L _a max L _a [mm]	D _s [mm]	C [mm]	min L _s max L _s [mm]
AKI-FIX-M-K	60	10	35	100 420	4,4	50	105 425

Determination of maximum thickness of insulation h_d [mm] for AKI-FIX-M-K:

$$h_d = L_a - t_{tol} - H_{ef} \quad (L_a = \text{e.g. } 160; t_{tol} = 10)$$

e.g. $h_d = 160 - 10 - 35 = 115$

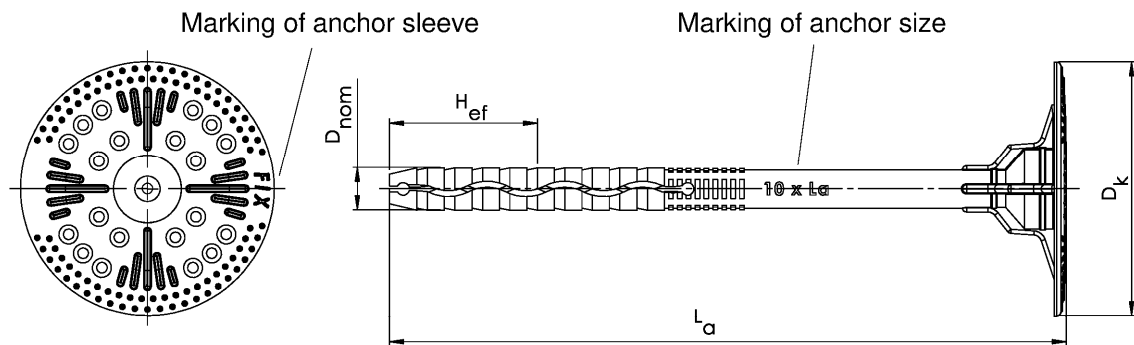
AKI-FIX-M / AKI-FIX-PA / AKI-FIX-S / AKI-FIX-M-K / AKI-FIX-PA-K / AKI-FIX-S-K

Product description

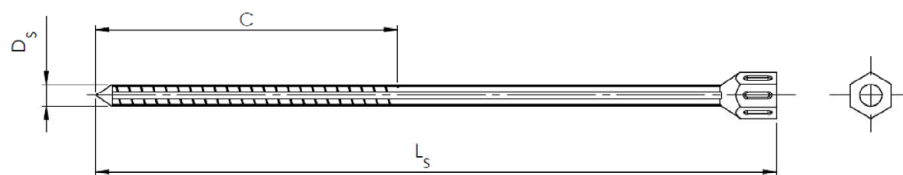
AKI-FIX-M-K - marking and dimension of the anchor sleeve AKI-FIX-K
Expansion element M

Annex A 6

AKI-FIX-PA-K



Marking:
Anchor sleeve - FIX
Anchor size - 10xL_a



Accompanying specific nail PA

Table A5: Dimensions

Anchor Type	Anchor sleeve				Specific nail		
	D _k [mm]	D _{nom} [mm]	H _{ef} [mm]	min L _a max L _a [mm]	D _s [mm]	C [mm]	min L _s max L _s [mm]
AKI-FIX-PA-K	60	10	35	100 420	5,5	65	105 425

Determination of maximum thickness of insulation h_d [mm] for AKI-FIX-PA-K:

$$\begin{aligned}
 h_d &= L_a - t_{tol} - H_{ef} & (L_a = \text{e.g. } 160; t_{tol} = 10) \\
 \text{e.g. } h_d &= 160 - 10 - 35 \\
 h_d &= 115
 \end{aligned}$$

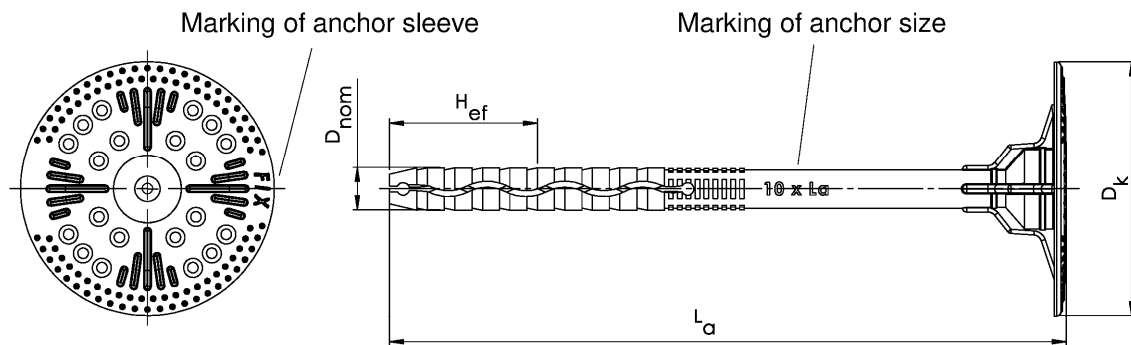
AKI-FIX-M / AKI-FIX-PA / AKI-FIX-S / AKI-FIX-M-K / AKI-FIX-PA-K / AKI-FIX-S-K

Product description

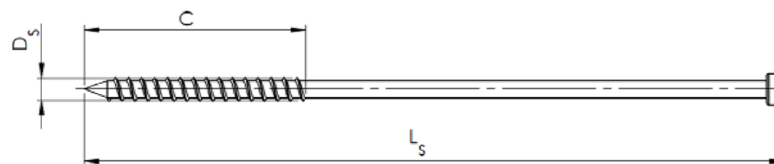
AKI-FIX-PA-K - marking and dimension of the anchor sleeve AKI-FIX-K
Expansion element PA

Annex A 7

AKI-FIX-S-K



Marking:
Anchor sleeve - FIX
Anchor size - 10xL_a



Accompanying specific nail S

Table A6: Dimensions

Anchor Type	Anchor sleeve				Specific nail		
	D _k [mm]	D _{nom} [mm]	H _{ef} [mm]	min L _a max L _a [mm]	D _s [mm]	C [mm]	min L _s max L _s [mm]
AKI-FIX-S-K	60	10	35	100 420	4,4	50	103 423

Determination of maximum thickness of insulation h_d [mm] for AKI-FIX-S-K:

$$\begin{aligned}
 h_d &= L_a - t_{tol} - H_{ef} & (L_a = \text{e.g. } 160; t_{tol} = 10) \\
 \text{e.g. } h_d &= 160 - 10 - 35 \\
 h_d &= 115
 \end{aligned}$$

AKI-FIX-M / AKI-FIX-PA / AKI-FIX-S / AKI-FIX-M-K / AKI-FIX-PA-K / AKI-FIX-S-K

Product description

AKI-FIX-S-K - marking and dimension of the anchor sleeve AKI-FIX-K
Expansion element S

Annex A 8

Table A7: Materials

Name	Materials
Anchor sleeve	virgin Polypropylene, colour: natural
Specific nail M	Carbon steel, electro galvanized $\geq 5 \mu\text{m}$ in accordance with EN ISO 4042:2018, white passivated
Specific nail PA	virgin Polyamide + GF, colour: black
Specific nail S	Carbon steel, electro galvanized $\geq 5 \mu\text{m}$ in accordance with EN ISO 4042:2018, white passivated
Insulation cover	Polystyrene, colour: white or gray

Table A8: Insulation discs, diameters and material

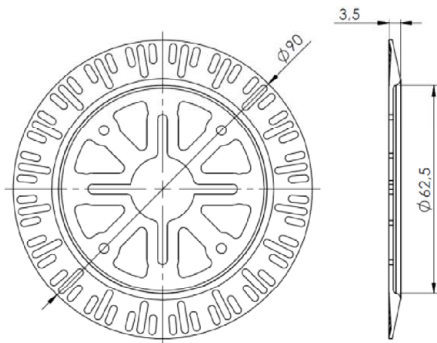
Plate type	Ø D [mm]	Material
TDW 90	90	PP, PA
TDW 110	110	PP, PA
TDW 130	130	PP, PA

AKI-FIX-M / AKI-FIX-PA / AKI-FIX-S / AKI-FIX-M-K / AKI-FIX-PA-K / AKI-FIX-S-K

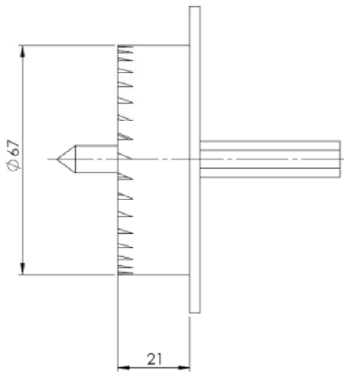
Product description

Materials, Slip on plates with AKI-FIX-M / AKI-FIX-PA / AKI-FIX-S / AKI-FIX-M-K / AKI-FIX-PA-K / AKI-FIX-S-K

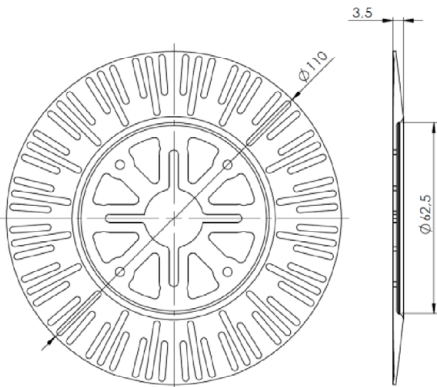
Annex A 9



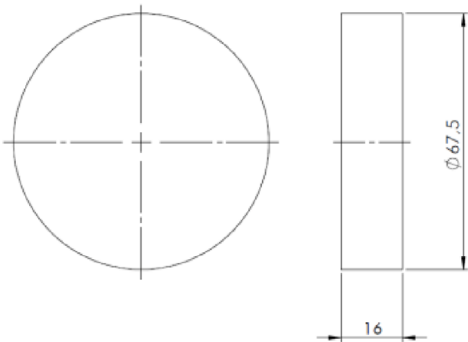
TDW 90



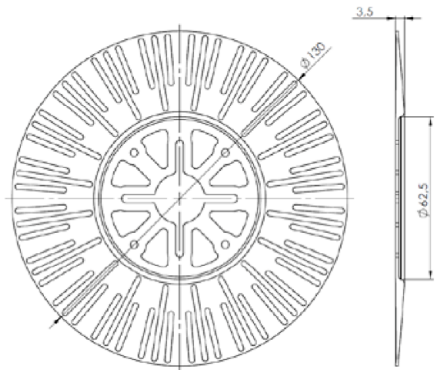
Drill tool ZP-FS for immersed installation



TDW 110



Insulation cover



TDW 130

AKI-FIX-M / AKI-FIX-PA / AKI-FIX-S / AKI-FIX-M-K / AKI-FIX-PA-K / AKI-FIX-S-K

Annex A 10

Product description

Slip on plates with AKI-FIX-M / AKI-FIX-PA / AKI-FIX-S / AKI-FIX-M-K / AKI-FIX-PA-K / AKI-FIX-S-K, drill tool

Specifications of intended use

Anchorage subject to:

- The anchor may only be used for transmission of wind suction loads and shall not be used for the transmission of dead loads of the thermal insulation composite system.

Base materials:

- Compacted normal weight concrete without fibres (base material group A) in accordance with to Annex C 1
- Solid masonry (base material group B), in accordance with Annex C 1
- Hollow or perforated masonry (base material group C), in accordance with Annex C 1
- Lightweight aggregate concrete (base material group D), in accordance with Annex C 1
- Autoclaved aerated concrete (base material group E), in accordance with Annex C 1
- For other base materials of the base material groups A, B, C, D or E the characteristic resistance of the anchor may be determined by job site tests in accordance with EOTA Technical Report TR 051 edition December 2016.

Temperature Range:

- 0°C to +40°C (max. short term temperature +40°C and max. long term temperature +24°C)

Design:

- The anchorages are designed under the responsibility of an engineer experienced in anchorages and masonry work with the partial safety factors $\gamma_M = 2,0$ and $\gamma_F = 1,5$, if there are no other national regulations.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings.
- Fasteners are only to be used for multiple fixings of thermal insulation composite systems.

Installation:

- Hole drilling by the drill modes in accordance with Annex C 1
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- Installation temperature from 0°C to +40°C
- Exposure to UV due to solar radiation of the anchor not protected by rendering ≤ 6 weeks

AKI-FIX-M / AKI-FIX-PA / AKI-FIX-S / AKI-FIX-M-K / AKI-FIX-PA-K / AKI-FIX-S-K

Intended use
Specifications

Annex B 1

Table B1: Installation parameters for AKI-FIX-M / AKI-FIX-PA / AKI-FIX-S

Anchor type		AKI-FIX-M / AKI-FIX-PA / AKI-FIX-S	
		A B C	D and E
Drill hole diameter	d_0 [mm] =	10	10
Cutting diameter of drill bit	d_{cut} [mm] ≤	10,45	10,45
Depth of drilled hole to deepest point	h_1 [mm] ≥	75	75
Effective anchorage depth	h_{ef} [mm] ≥	70	70

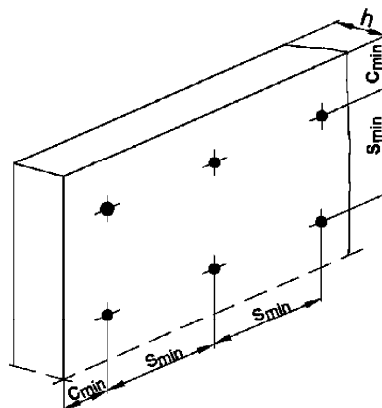
Table B2: Installation parameters for AKI-FIX-M-K / AKI-FIX-PA-K / AKI-FIX-S-K

Anchor type		AKI-FIX-M-K / AKI-FIX-PA-K / AKI-FIX-S-K	
		A B C	D and E
Drill hole diameter	d_0 [mm] =	10	10
Cutting diameter of drill bit	d_{cut} [mm] ≤	10,45	10,45
Depth of drilled hole to deepest point	h_1 [mm] ≥	40	40
Effective anchorage depth	h_{ef} [mm] ≥	35	35

Table B3: Anchor distances and dimensions of members

Minimum spacing	$s_{min} \geq$ [mm]	100
Minimum edge distance	$c_{min} \geq$ [mm]	100
Minimum thickness of member	$h \geq$ [mm]	100

Scheme of distance and spacing



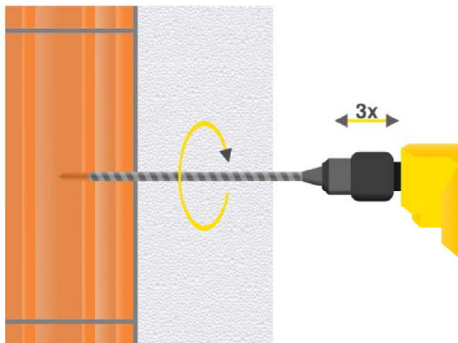
AKI-FIX-M / AKI-FIX-PA / AKI-FIX-S / AKI-FIX-M-K / AKI-FIX-PA-K / AKI-FIX-S-K

Intended use

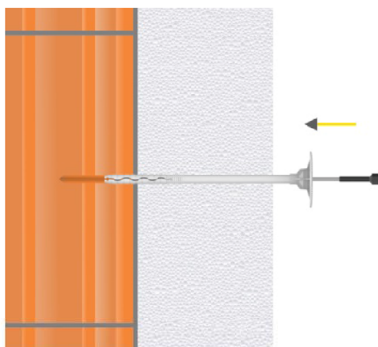
Installations parameters,
Edge distances and spacing

Annex B 2

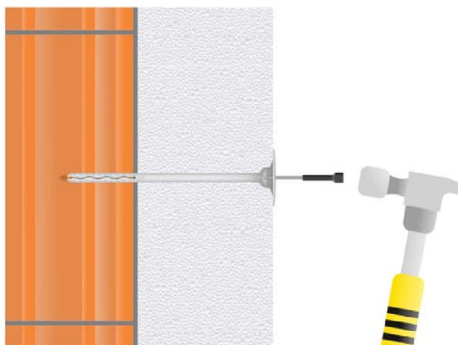
Installation instructions



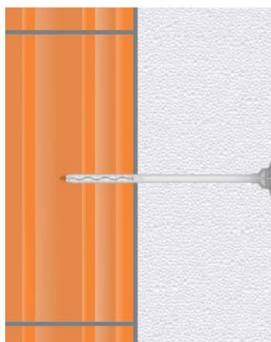
Drill the hole perpendicular
to the substrate surface.
Clean the drill hole.



Place the anchor into the drill hole.
The bottom side of the plate must
be flush with the ETICS.



Drive in the specific nail with the
hammer.



Installed condition.

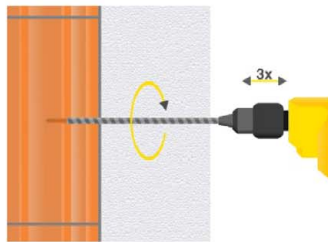
AKI-FIX-M / AKI-FIX-PA / AKI-FIX-S / AKI-FIX-M-K / AKI-FIX-PA-K / AKI-FIX-S-K

Intended use

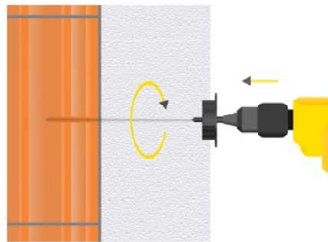
Installation instructions – surface mount

Annex B 3

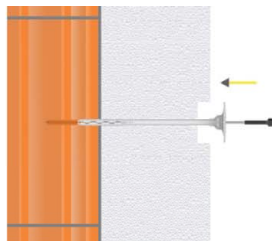
Installation instructions



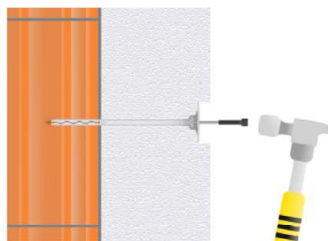
Drill the hole perpendicular to the substrate surface.
Clean the drill hole.



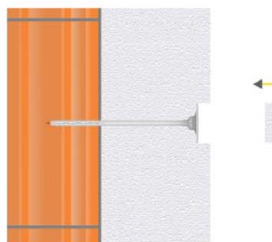
Drill the recess for immersed installation with the tool ZP-FS.



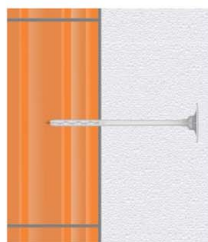
Place the anchor into the drill hole.
The bottom side of the plate must be flush with the ETICS.



Drive in the specific nail with the hammer.



Insert the insulation cover.



Installed condition.

AKI-FIX-M / AKI-FIX-PA / AKI-FIX-S / AKI-FIX-M-K / AKI-FIX-PA-K / AKI-FIX-S-K

Intended use

Installation instructions – immersed mount

Annex B 4

Table C1: Characteristic resistance to tension loads N_{Rk} in concrete and masonry for a single anchor in kN

Anchor type					AKI-FIX-PA	AKI-FIX-PA-K
Base materials	Bulk density ρ [kg/dm ³]	Compressive strength f_b [N/mm ²]	General remarks	Drill method	N_{Rk} [kN]	N_{Rk} [kN]
Concrete C12/15 as per EN 206:2013+A1:2016	$\geq 2,25$	≥ 15	Compacted normal weight concrete without fibres	hammer	¹⁾	0,70
Concrete C16/20 ÷ C50/60 as per EN 206:2013+A1:2016	$\geq 2,30$	≥ 25	Compacted normal weight concrete without fibres	hammer	¹⁾	1,00
Clay bricks, Mz as per EN 771-1:2011+A1:2015	$\geq 2,00$	≥ 20		hammer	0,60	0,50
Calcium silicate bricks, KS as per EN 771-2:2011+A1:2015	$\geq 2,00$	≥ 20		hammer	0,60	0,50
Calcium silicate perforated bricks, KSL as per EN 771-2:2011+A1:2015	$\geq 1,60$	≥ 12	Vertically perforation more than 15 %, outer web thickness ≥ 20 mm	hammer	0,60	0,50
Vertically perforated clay bricks, HLZ as per EN 771-1:2011+A1:2015	$\geq 1,20$	≥ 12	Vertically perforation more than 15 % and less than 50 %, outer web thickness ≥ 12 mm	rotary	0,25	0,50
Vertical perforated clay bricks, Porotherm 25 as per EN 771-1:2011+A1:2015	$\geq 0,80$	≥ 10	Vertically perforation more than 15 % and less than 50 %, outer web thickness ≥ 12 mm	rotary	0,20	0,20
Autoclaved aerated concrete, AAC 2 – AAC 7 as per EN 771-4:2011+A1:2015	$\geq 0,35$	≥ 2		rotary	0,50	0,45
Lightweight aggregate concrete, LAC as per EN 1520:2011, EN 771-3:2011+A1:2015	$\geq 0,88$	≥ 5		rotary	-	1,00

¹⁾ no performance assessed

AKI-FIX-M / AKI-FIX-PA / AKI-FIX-S / AKI-FIX-M-K / AKI-FIX-PA-K / AKI-FIX-S-K

Performances

Characteristic resistance AKI FIX-PA / AKI FIX-PA-K

Annex C 1

Table C2: Characteristic resistance to tension loads N_{Rk} in concrete and masonry for a single anchor in kN

Anchor type					AKI-FIX-M AKI-FIX-S	AKI-FIX-M-K AKI-FIX-S-K
Base materials	Bulk density ρ [kg/dm³]	Compressive strength f_b [N/mm²]	General remarks	Drill method	N_{Rk} [kN]	N_{Rk} [kN]
Concrete C12/15 as per EN 206:2013+A1:2016	≥ 2,25	≥ 15	Compacted normal weight concrete without fibres	hammer	0,50	0,40
Concrete C16/20 ÷ C50/60 as per EN 206:2013+A1:2016	≥ 2,30	≥ 25	Compacted normal weight concrete without fibres	hammer	0,70	0,55
Clay bricks, Mz as per EN 771-1:2011+A1:2015	≥ 2,00	≥ 20		hammer	0,45	0,45
Calcium silicate bricks, KS, as per EN 771-1:2011+A1:2015	≥ 2,00	≥ 20		hammer	0,45	0,45
Calcium silicate perforated bricks, KSL as per EN 771-2:2011+A1:2015	≥ 1,60	≥ 12	Vertically perforation more than 15 %, outer web thickness ≥ 20 mm	hammer	0,45	0,45
Vertically perforated clay bricks, HLz as per EN 771-1:2011+A1:2015	≥ 1,20	≥ 12	Vertically perforation more than 15 % and less than 50 %, outer web thickness ≥ 12 mm	rotary	0,25	0,25
Vertical perforated clay bricks, Porotherm 25 as per EN 771-1:2011+A1:2015	≥ 0,80	≥ 10	Vertically perforation more than 15 % and less than 50 %, outer web thickness ≥ 12 mm	rotary	0,10	0,10
Autoclaved aerated concrete, AAC 2 – AAC 7 as per EN 771-4:2011+A1:2015	≥ 0,35	≥ 2		rotary	0,35	0,20
Lightweight aggregate concrete, LAC, as per EN 1520:2011, EN 771-3:2011+A1:2015	≥ 0,88	≥ 5		rotary	0,70	0,55
AKI-FIX-M / AKI-FIX-PA / AKI-FIX-S / AKI-FIX-M-K / AKI-FIX-PA-K / AKI-FIX-S-K					Annex C 2	
Performances Characteristic resistance AKI FIX-M / AKI FIX-S / AKI FIX-M-K / AKI FIX-S-K						

Table C3: Plate stiffness in accordance with EOTA Technical Report TR 026:2016-05

anchor type	diameter of the anchor plate [mm]	load resistance of the anchor plate [kN]	plate stiffness [kN/mm]
AKI-FIX	60	1,50	0,3

Table C4: Displacements AKI-FIX-PA

Base materials	Tension load N [kN]	Displacements $\delta(N)$ [mm]
Clay bricks, Mz 20 (EN 771-1:2011+A1:2015)	0,20	0,33
Calcium silicate bricks KS 20 (EN 771-2:2011+A1:2015)	0,20	0,30
Calcium silicate hollow block KSL 12 (EN 771-2:2011+A1:2015)	0,20	0,26
Vertically perforated clay bricks, HLz 12 (EN 771-1:2011+A1:2015)	0,10	0,43
Vertically perforated clay bricks, Porothersm 25 (EN 771-2:2011+A1:2015)	0,07	0,48
Autoclaved aerated concrete, AAC 2 – AAC 7 (EN 771-4:2011+A1:2015)	0,17	0,28
Lightweight aggregate concrete, LAC 5 (EN 1520:2011, EN 771-3:2011+A1:2015)	1)	1)

1) no performance assessed

Table C5: Displacements AKI-FIX-PA-K

Base materials	Tension load N [kN]	Displacements $\delta(N)$ [mm]
Concrete C12/15 (EN 206:2013+A1:2016)	0,23	0,15
Concrete C16/20 – C50/60 (EN 206:2013+A1:2016)	0,30	0,22
Clay bricks, Mz 20 (EN 771-1:2011+A1:2015)	0,17	0,15
Calcium silicate bricks KS 20 (EN 771-2:2011+A1:2015)	0,17	0,15
Calcium silicate hollow block KSL 12 (EN 771-1:2011+A1:2015)	0,17	0,15
Vertically perforated clay bricks, HLz 12 (EN 771-1:2011+A1:2015)	0,17	0,15
Vertically perforated clay bricks, Porothersm 25 (EN 771-2:2011+A1:2015)	0,07	0,11
Autoclaved aerated concrete, AAC 2 – AAC 7 (EN 771-4:2011+A1:2015)	0,15	0,12
Lightweight aggregate concrete, LAC 5 (EN 1520:2011, EN 771-3:2011+A1:2015)	0,30	0,22

AKI-FIX-M / AKI-FIX-PA / AKI-FIX-S / AKI-FIX-M-K / AKI-FIX-PA-K / AKI-FIX-S-K

Performances

Plate stiffness, displacements

Annex C 3

Table C6: Displacements AKI-FIX-M / AKI-FIX-S

Base materials	Tension load N [kN]	Displacements $\delta(N)$ [mm]
Concrete C12/15 (EN 206:2013+A1:2016)	0,17	0,22
Concrete C16/20 – C50/60 (EN 206:2013+A1:2016)	0,23	0,31
Clay bricks, Mz 20 (EN 771-1:2011+A1:2015)	0,15	0,33
Calcium silicate bricks KS 20 (EN 771-2:2011+A1:2015)	0,15	0,33
Calcium silicate hollow block KSL 12 (EN 771-1:2011+A1:2015)	0,15	0,23
Vertically perforated clay bricks, HLZ 12 (EN 771-1:2011+A1:2015)	0,08	0,44
Vertically perforated clay bricks, Porotherm 25 (EN 771-2:2011+A1:2015)	0,03	0,27
Autoclaved aerated concrete, AAC 2 – AAC 7 (EN 771-4:2011+A1:2015)	0,12	0,12
Lightweight aggregate concrete, LAC 5 (EN 1520:2011, EN 771-3:2011+A1:2015)	0,23	0,25

Table C7: Displacements AKI-FIX-M-K / AKI-FIX-S-K

Base materials	Tension load N [kN]	Displacements $\delta(N)$ [mm]
Concrete C12/15 (EN 206:2013+A1:2016)	0,13	0,22
Concrete C16/20 – C50/60 (EN 206:2013+A1:2016)	0,18	0,30
Clay bricks, Mz 20 (EN 771-1:2011+A1:2015)	0,15	0,28
Calcium silicate bricks KS 20 (EN 771-2:2011+A1:2015)	0,15	0,28
Calcium silicate hollow block KSL 12 (EN 771-1:2011+A1:2015)	0,15	0,37
Vertically perforated clay bricks, HLZ 12 (EN 771-1:2011+A1:2015)	0,08	0,21
Vertically perforated clay bricks, Porotherm 25 (EN 771-2:2011+A1:2015)	0,03	0,12
Autoclaved aerated concrete, AAC 2 – AAC 7 (EN 771-4:2011+A1:2015)	0,07	0,33
Lightweight aggregate concrete, LAC 5 (EN 1520:2011, EN 771-3:2011+A1:2015)	0,18	0,24

AKI-FIX-M / AKI-FIX-PA / AKI-FIX-S / AKI-FIX-M-K / AKI-FIX-PA-K / AKI-FIX-S-K

Performances
Displacements

Annex C 4

Table C8: Point thermal transmittance in accordance with EOTA Technical Report TR 025:2016-05

Anchor type	Installed condition	Insulation thickness h_D [mm]	Point thermal transmittance χ [W/K]
AKI-FIX-M / AKI-FIX-M-K	surface mount	20	0,003
		150	0,003
		375	0,002
	immersed mount	40	0,001
		150	0,002
		395	0,002
AKI-FIX-PA / AKI-FIX-PA-K	surface mount	20	0,001
		150	0
		375	0
	immersed mount	40	0
		150	0
		395	0
AKI-FIX-S / AKI-FIX-S-K	surface mount	20	0,002
		150	0,003
		375	0,002
	immersed mount	40	0,001
		150	0,002
		395	0,002

AKI-FIX-M / AKI-FIX-PA / AKI-FIX-S / AKI-FIX-M-K / AKI-FIX-PA-K / AKI-FIX-S-K

Performances

Point thermal transmittance

Annex C 5