

Approval body for construction products
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and
Laender Governments



European Technical Assessment

ETA-21/0973
of 17 December 2021

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

Ramset TruBolt Xtrem / TruBolt Xtrem SS

Product family
to which the construction product belongs

Mechanical fasteners for use in concrete

Manufacturer

Ramset
1 Ramset Drive, Chirnside Parc
VIC AUSTRALIA 3116
AUSTRALIEN

Manufacturing plant

Plant 1

This European Technical Assessment
contains

32 pages including 3 annexes which form an integral part
of this assessment

This European Technical Assessment is
issued in accordance with Regulation (EU)
No 305/2011, on the basis of

EAD 330232-01-0601, Edition 05/2021

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Specific Part

1 Technical description of the product

The Ramset TruBolt Xtrem / TruBolt Xtrem SS Torque-controlled expansion anchor is made of galvanized steel (TruBolt Xtrem) or stainless steel (TruBolt Xtrem SS) which is placed into a drilled hole and anchored by application of the installation torque.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the fastener is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the fastener of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

| Essential characteristic | Performance |
|--|------------------------------|
| Characteristic resistance to tension load (static and quasi-static loading) Method A | See Annex B4 to B5, C1 to C4 |
| Characteristic resistance to shear load (static and quasi-static loading) | See Annex C5 to C6 |
| Displacements and Durability | See Annex C7 to C9 |
| Characteristic resistance and displacements for seismic performance category C1 and C2 | See Annex C10 to C15 |

3.2 Safety in case of fire (BWR 2)

| Essential characteristic | Performance |
|--------------------------|----------------------|
| Reaction to fire | Class A1 |
| Resistance to fire | See Annex C16 to C18 |

3.3 Aspects of durability linked with the Basic Works Requirements

| Essential characteristic | Performance |
|--------------------------|--------------|
| Durability | See Annex B1 |

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with the European Assessment Document EAD 330232-01-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

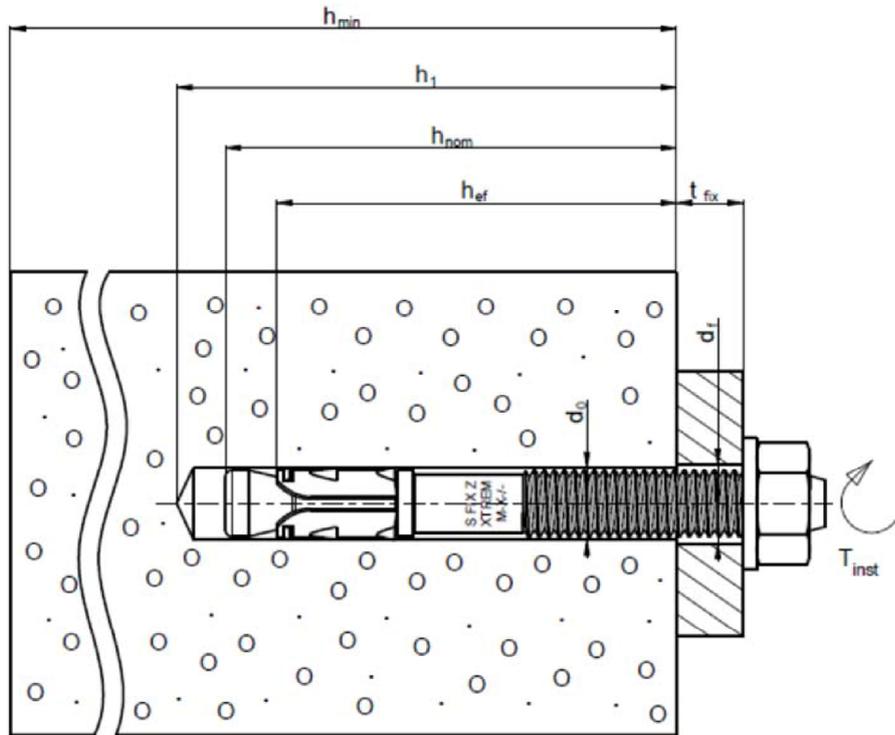
Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 17 December 2021 by Deutsches Institut für Bautechnik

Dipl.-Ing. Beatrix Wittstock
Head of Section

beglaubigt:
Johanna Badershneider

Product and intended



- h_{min} : Minimum thickness of concrete member
- h_1 : Depth of drilled hole to deepest point
- d_0 : Diameter of drilled hole
- d_f : Diameter of clearance hole in the fixture
- h_{nom} : Installation depth
- h_{ef} : Effective embedment depth
- t_{fix} : Thickness of the fixture
- T_{inst} : Installation torque

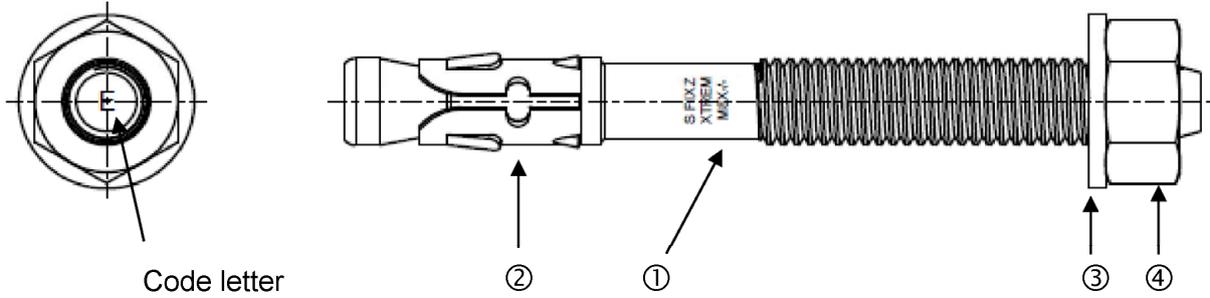
Ramset TruBolt Xtrem, Ramset TruBolt Xtrem SS
Torque-controlled expansion anchor

Product description
Installation condition

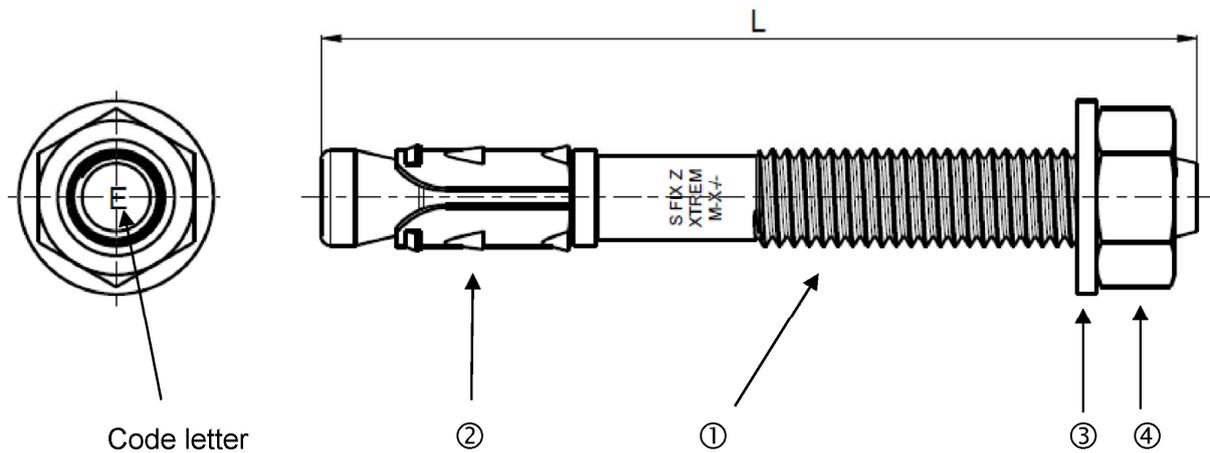
Annex A1

Different parts of the fastener:

- Size M8 - Galvanized steel version



- Size M10 to M20 - Galvanized steel version



Designation of ① to ④, see Table A1, Annex A4

Marking e.g.: **Ramset TruBolt Xtrem 10x100/40-20**

S TRUBOLT XTREM : Marking

M10 : Size of fastener

100 : Length of the bolt

40 : Maximum thickness of the fixture for Reduced Embedment depth $h_{nom,2}$

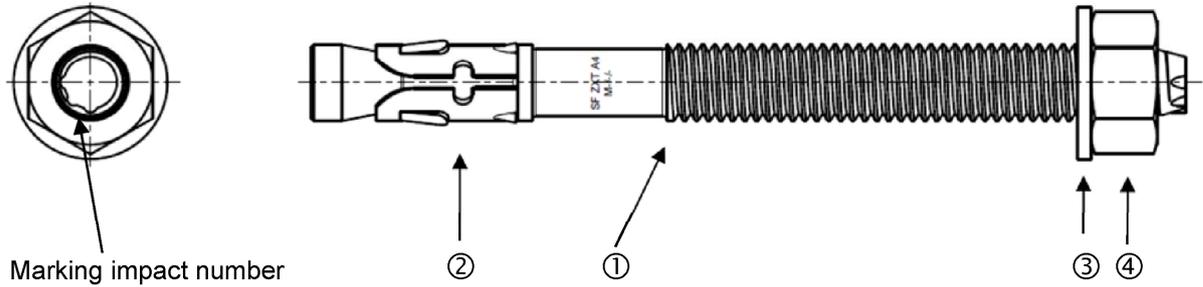
20 : Maximum thickness of the fixture for maximum embedment depth $h_{nom,1}$

Ramset TruBolt Xtrem, Ramset TruBolt Xtrem SS
Torque-controlled expansion anchor

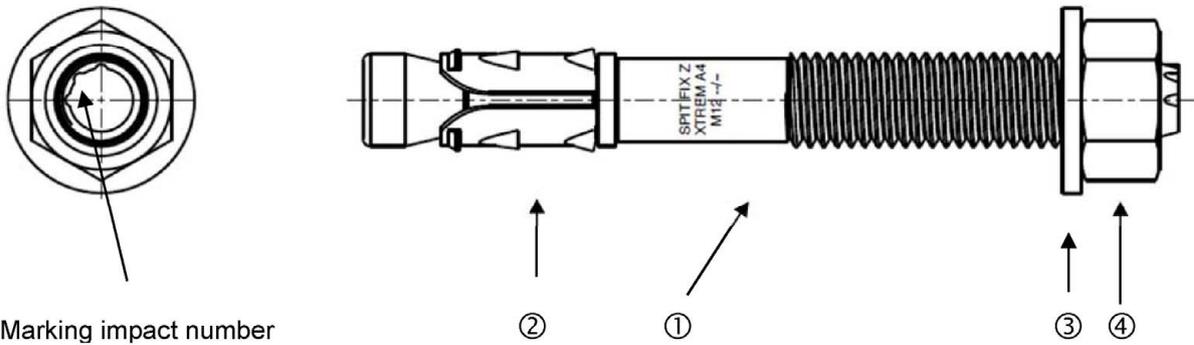
Product description
Product and marking

Annex A2

- Size M8 - Stainless steel version



- Size M10 to M16 - Stainless steel version



Designation of ① to ④, see Table A2, Annex A4.

Marking e.g.: **Ramset TruBolt Xtrem SS M10x95/35-15**

| | |
|----------------------------|--|
| S TRUBOLT XTREM SS: | Marking |
| A4 : | Stainless steel |
| M10 : | Size of fastener |
| 95 : | Length of the bolt |
| 35 : | Maximum thickness of the fixture for Reduced Embedment depth $h_{nom,2}$ |
| 15 : | Maximum thickness of the fixture for maximum embedment depth $h_{nom,1}$ |

Ramset TruBolt Xtrem, Ramset TruBolt Xtrem SS
Torque-controlled expansion anchor

Product description
Product and marking

Annex A3

Table A1: Materials

| Part (see Annex A2 & A3) | Designation | Material |
|---|----------------------|--|
| TruBolt Xtrem (Galvanized steel version) | | |
| ① | Bolt | M8 : Carbon steel, Zinc electroplated (> 5µm), EN ISO 4042:2018 |
| | | M10 - M20 : Carbon steel, Zinc electroplated (>5µm) EN ISO 4042:2018, coated |
| ② | Clip | M8 : Stainless steel (1.4404), scouring |
| | | M10 - M20 : Carbon steel Zinc electroplated (> 5µm) EN ISO 4042:2018 |
| ③ | Washer ¹⁾ | M8-M20 : EN ISO 7092:2000, Zinc electroplated (> 5µm) EN ISO 4042:2018 |
| ④ | Nut | M8 - M10 : Steel , strength class 8, ISO 898-2:2012, Zinc electroplated (> 5µm) EN ISO 4042:2018 |
| | | M12 - M20 : Steel , strength class 8, ISO 898-2:2012, Zinc electroplated (> 5µm) EN ISO 4042:2018, coated |
| TruBolt Xtrem SS (Stainless steel version) | | |
| ① | Bolt | M8 - M16 : Stainless steel A4, EN 10088-3:2014, coated |
| ② | Clip | M8 - M16 : Stainless steel A4, EN 10088-3:2014 |
| ③ | Washer | M8 - M16 : EN ISO 7092:2000, Stainless steel A4 |
| ④ | Nut | M8 - M16 : Stainless steel A4-80, EN ISO 3506-2:2020, coated |

¹⁾ Different washer versions are available (see Table A2)

Table A2 : Washer dimensions

| Washer type | | M8 | M10 | M12 | M16 | M20 |
|-------------------------------------|-----------------------------|------|------|------|------|-----|
| Narrow (standard version) | d ₁ [mm] inner Ø | 8,4 | 10,5 | 13 | 17 | 21 |
| | d ₂ [mm] outer Ø | 16 | 20 | 24 | 30 | 36 |
| Broad | d ₁ [mm] inner Ø | 8,4 | 10,5 | 13 | 17 | 21 |
| | d ₂ [mm] outer Ø | 22.5 | 22 | 32 | 40 | 50 |
| X-broad acc. to EN ISO 7094:2000 | d ₁ [mm] inner Ø | 9 | 11 | 13,5 | 17,5 | - |
| | d ₂ [mm] outer Ø | 28 | 34 | 44 | 56 | - |

**Ramset TruBolt Xtrem, Ramset TruBolt Xtrem SS
Torque-controlled expansion anchor**

**Product description
Material, Washer dimensions**

Annex A4

Specifications of intended use

Table B1 : Overview of use and performance categories TruBolt Xtrem, TruBolt Xtrem SS

| Fasteners subject to | TruBolt Xtrem, TruBolt Xtrem SS | |
|---------------------------------|-----------------------------------|--|
| Static, quasi-static | TruBolt Xtrem TruBolt Xtrem SS | M8 bis M20 M8 bis M16 |
| Seismic performance category C1 | TruBolt Xtrem TruBolt Xtrem SS | M8 bis M20 M8 bis M16 |
| Seismic performance category C2 | TruBolt Xtrem TruBolt Xtrem SS | M10 bis M20 (für $h_{ef,1}$) M10 bis M16 (für $h_{ef,1}$) |
| Fire exposure | TruBolt Xtrem TruBolt Xtrem SS | M8 bis M20 M8 bis M16 |

Base materials:

- Compacted reinforced or unreinforced normal weight concrete without fibres of strength classes C20/25 to C50/60 according to EN 206:2013 + A1:2016
- Cracked or uncracked concrete

Table B2: Use conditions (Environmental conditions)

| | |
|--|---|
| TruBolt Xtrem Galvanized steel version TruBolt Xtrem SS Stainless steel version | Structure subject to dry internal conditions, |
| TruBolt Xtrem SS Stainless steel version | Structures subject to all other conditions corrosion resistance class CRC III according to EN 1993-1-4:2015 Annex A Table A.3 |

Design:

- The fasteners are designed in accordance with EN 1992-4 : 2018 and EOTA Technical Report TR 055, 02/2018 under the responsibility of an engineer experienced in fasteners and concrete work
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the fastener is indicated on the design drawings (e.g. position of the fastener relative to reinforcement or to supports, etc.).

Installation:

- Fastener installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- Use of the fastener only as supplied by the manufacturer without exchanging the components of an fastener.
- Fastener installation in accordance with the manufacturer's specifications and drawings and using the appropriate tools.
- Effective anchorage depth, edge distances and spacing not less than the specified values without minus tolerances.

In case of aborted hole, drilling of new hole at a minimum distance away of twice the depth of the aborted hole, or smaller distance provided that the aborted drill hole is filled with high strength mortar and no shear or oblique tension loads in the direction of aborted hole.

**Ramset TruBolt Xtrem, Ramset TruBolt Xtrem SS
Torque-controlled expansion anchor**

**Intended use
Specifications**

Annex B1

Table B3: Setting data for TruBolt Xtrem

| Ramset TruBolt Xtrem Galvanized Steel version | L [mm] | Code letter | Standard embedment | | | | | Reduced embedment | | | | | Diameter - T _{inst} | | |
|--|-----------|----------------|----------------------------|---------------------------|--------------------------------|--------------------------|----------------------------|----------------------------|---------------------------|--------------------------------|--------------------------|----------------------------|------------------------------|------------------------|---------------------------|
| | | | h _{nom,1} [mm] | h _{ef,1} [mm] | t _{fix,max,1} [mm] | h _{1,1} [mm] | h _{min,1} [mm] | h _{nom,2} [mm] | h _{ef,2} [mm] | t _{fix,max,2} [mm] | h _{1,2} [mm] | h _{min,2} [mm] | d _o [mm] | d _f [mm] | T _{inst} [Nm] |
| | | | (1) | (2) | (3) | (4) | (5) | (1) | (2) | (3) | (4) | (5) | (6) | (7) | (8) |
| 8x65/5 | 68 | B | 55 | 46 | 5 | 65 | 100 | - | - | - | - | - | 8 | 9 | 20 |
| 8x75/15 | 78 | D | | | 15 | | | | | | | | | | |
| 8x90/30 | 93 | E | | | 30 | | | | | | | | | | |
| 8x120/60 | 123 | G | | | 60 | | | | | | | | | | |
| 8x130/70 | 133 | H | | | 70 | | | | | | | | | | |
| 8x140/80 | 143 | I | 80 | | | | | | | | | | | | |
| 10x85/25-5 | 85 | D | 68 | 60 | 5 | 75 | 120 | 48 | 40 | 25 | 55 | 100 | 10 | 12 | 45 |
| 10x90/30-10 | 90 | E | | | 10 | | | | | 30 | | | | | |
| 10x100/40-20 | 100 | F | | | 20 | | | | | 40 | | | | | |
| 10x120/60-40 | 120 | G | | | 40 | | | | | 60 | | | | | |
| 10x140/80-60 | 140 | I | | | 60 | | | | | 80 | | | | | |
| 10x160/100-80 | 160 | - | 80 | 100 | | | | | | | | | | | |
| 12x105/30-10 | 100 | F | 80 | 70 | 10 | 90 | 140 | 60 | 50 | 30 | 70 | 100 | 12 | 14 | 60 |
| 12x115/40-20 | 115 | G | | | 20 | | | | | 40 | | | | | |
| 12x135/60-40 | 135 | I | | | 40 | | | | | 60 | | | | | |
| 12x155/80-60 | 155 | J | | | 60 | | | | | 80 | | | | | |
| 12x180/105-85 | 180 | L | | | 85 | | | | | 105 | | | | | |
| 16x145/45-25 | 142,5 | I | 98 | 85 | 25 | 110 | 170 | 78 | 65 | 45 | 90 | 130 | 16 | 18 | 110 |
| 16x170/70-50 | 167,5 | K | | | 50 | | | | | 70 | | | | | |
| 16x180/80-60 | 177,5 | L | | | 60 | | | | | 80 | | | | | |
| 20x170/30 | 168 | K | 113 | 100 | 30 | 130 | 200 | - | - | - | - | - | 20 | 22 | 160 |
| 20x200/60 | 198 | M | | | 60 | | | | | | | | | | |
| 20x220/80 | 218 | O | | | 80 | | | | | | | | | | |

**Ramset TruBolt Xtrem, Ramset TruBolt Xtrem SS
Torque-controlled expansion anchor**

**Intended use
Specifications**

Annex B2

Table B4: Setting data for for TruBolt Xtrem SS

| | L [mm] | Marking impact number | Standard embedment | | | | | Reduced embedment | | | | | Diameter - T_{inst} | | |
|--|-----------|-----------------------|-------------------------|------------------------|-------------------------|-----------------------|-------------------------|-------------------------|------------------------|-------------------------|-----------------------|-------------------------|-----------------------|-------------------|------------------------|
| | | | $h_{nom,1}$ [m m] | $h_{ef,1}$ [m m] | $t_{fix,max,1}$ [mm] | $h_{1,1}$ [m m] | $h_{min,1}$ [m m] | $h_{nom,2}$ [m m] | $h_{ef,2}$ [m m] | $t_{fix,max,2}$ [mm] | $h_{1,2}$ [m m] | $h_{min,2}$ [m m] | d_0 [m m] | d_f [m m] | T_{inst} [N m] |
| Ramset TruBolt Xtrem SS Stainless steel version | (0) | | (1) | (2) | (3) | (4) | (5) | (1) | (2) | (3) | (4) | (5) | (6) | (7) | (8) |
| 8x55/5 | 56 | 0 | | | - | | | | | - | | | | | |
| 8x70/20-7 | 71 | 1 | 55 | 48 | 7 | 65 | 100 | 42 | 35 | 20 | 52 | 100 | 8 | 9 | 20 |
| 8x90/40-27 | 91 | 3 | | | 27 | | | | | 40 | | | | | |
| 10x70/10 | 70 | 1 | | | 10 | | | | | - | | | | | |
| 10x95/35-15 | 95 | 2 | 68 | 60 | 15 | 75 | 120 | 48 | 40 | 35 | 55 | 100 | 10 | 12 | 45 |
| 10x105/45-25 | 105 | 3 | | | 25 | | | | | 45 | | | | | |
| 10x130/70-50 | 130 | 4 | | | 50 | | | | | 70 | | | | | |
| 12x95/20 | 95 | 1 | | | | | | | | | | | | | |
| 12x110/35-15 | 110 | 2 | 80 | 70 | 15 | 90 | 140 | 60 | 50 | 35 | 70 | 100 | 12 | 14 | 75 |
| 12x120/45-25 | 120 | 3 | | | 25 | | | | | 45 | | | | | |
| 12x140/65-45 | 140 | 4 | | | 45 | | | | | 65 | | | | | |
| 16x120/20 | 120 | 1 | | | | | | | | | | | | | |
| 16x140/40-20 | 140 | 2 | 20 | 40 | | | | | | | | | | | |

Dimensions illustrated in Annex A1 and A2: Installation

- (0) Total length of the bolt, L [mm]
- (1) Minimum installation depth, h_{nom} [mm]
- (2) Effective anchorage depth, h_{ef} [mm]
- (3) Maximum thickness of the fixture, $t_{fix,max}$ [mm]
- (4) Depth of drilled hole to deepest point, h_1 [mm]
- (5) Minimum thickness of the concrete member, h_{min} [mm]
- (6) Diameter of drilled hole, d_0 [mm]
- (7) Diameter of clearance hole in the fixture, d_f [mm]
- (8) Required torque moment, T_{inst} [Nm]

**Ramset TruBolt Xtrem, Ramset TruBolt Xtrem SS
Torque-controlled expansion anchor**

**Intended use
Specifications**

Annex B3

Table B5 : Minimum member thickness, spacing and edge distance for TruBolt Xtrem

| Fastener size | | | M8 | M10 | M12 | M16 | M20 |
|---|--------------|------|-----------------|-----|-----|-----|-----------------|
| TruBolt Xtrem – Standard embedment depth | | | | | | | |
| Effective anchorage depth | $h_{ef,1}$ | [mm] | 46 | 60 | 70 | 85 | 100 |
| Minimum thickness of concrete member | $h_{min,1}$ | [mm] | 100 | 120 | 140 | 170 | 200 |
| Cracked concrete | | | | | | | |
| Minimum spacing | s_{min} | [mm] | 50 | 55 | 60 | 90 | 100 |
| | for $c \geq$ | [mm] | 65 | 70 | 100 | 100 | 120 |
| Minimum edge distance | c_{min} | [mm] | 50 | 55 | 60 | 80 | 100 |
| | for $s \geq$ | [mm] | 75 | 90 | 145 | 110 | 130 |
| Uncracked concrete | | | | | | | |
| Minimum spacing | s_{min} | [mm] | 50 | 55 | 60 | 90 | 130 |
| | for $c \geq$ | [mm] | 90 | 70 | 100 | 105 | 120 |
| Minimum edge distance | c_{min} | [mm] | 50 | 60 | 60 | 90 | 100 |
| | for $s \geq$ | [mm] | 75 | 120 | 145 | 140 | 160 |
| TruBolt Xtrem – reduced embedment depth | | | | | | | |
| Effective anchorage depth | $h_{ef,2}$ | [mm] | - ¹⁾ | 40 | 50 | 65 | - ¹⁾ |
| Minimum thickness of concrete member | $h_{min,2}$ | [mm] | - ¹⁾ | 120 | 140 | 170 | - ¹⁾ |
| Cracked concrete | | | | | | | |
| Minimum spacing | s_{min} | [mm] | - ¹⁾ | 55 | 60 | 90 | - ¹⁾ |
| | for $c \geq$ | [mm] | - ¹⁾ | 70 | 100 | 100 | - ¹⁾ |
| Minimum edge distance | c_{min} | [mm] | - ¹⁾ | 55 | 60 | 80 | - ¹⁾ |
| | for $s \geq$ | [mm] | - ¹⁾ | 90 | 145 | 110 | - ¹⁾ |
| Uncracked concrete | | | | | | | |
| Minimum spacing | s_{min} | [mm] | - ¹⁾ | 55 | 60 | 90 | - ¹⁾ |
| | for $c \geq$ | [mm] | - ¹⁾ | 70 | 100 | 105 | - ¹⁾ |
| Minimum edge distance | c_{min} | [mm] | - ¹⁾ | 60 | 60 | 90 | - ¹⁾ |
| | for $s \geq$ | [mm] | - ¹⁾ | 120 | 145 | 140 | - ¹⁾ |

¹⁾ No performance assessed

**Ramset TruBolt Xtrem, Ramset TruBolt Xtrem SS
Torque-controlled expansion anchor**

**Intended use
Minimum thickness of member, spacing and edge distance**

Annex B4

Table B6 : Minimum member thickness, spacing and edge distance for for TruBolt Xtrem SS

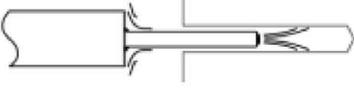
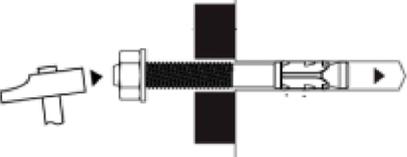
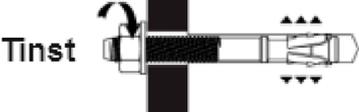
| Fastener size | | | M8 | M10 | M12 | M16 |
|---|--------------|------|-----|-----|-----|-----|
| TruBolt Xtrem SS– Standard embedment depth | | | | | | |
| Effective anchorage depth | $h_{ef,1}$ | [mm] | 46 | 60 | 70 | 85 |
| Minimum thickness of concrete member | $h_{min,1}$ | [mm] | 100 | 120 | 140 | 170 |
| Cracked concrete | | | | | | |
| Minimum spacing | s_{min} | [mm] | 60 | 55 | 60 | 90 |
| | for $c \geq$ | [mm] | 60 | 65 | 100 | 100 |
| Minimum edge distance | c_{min} | [mm] | 60 | 55 | 60 | 80 |
| | for $s \geq$ | [mm] | 60 | 90 | 145 | 110 |
| Uncracked concrete | | | | | | |
| Minimum spacing | s_{min} | [mm] | 50 | 55 | 60 | 90 |
| | for $c \geq$ | [mm] | 60 | 65 | 100 | 105 |
| Minimum edge distance | c_{min} | [mm] | 60 | 60 | 60 | 90 |
| | for $s \geq$ | [mm] | 50 | 120 | 145 | 140 |
| TruBolt Xtrem SS– reduced embedment depth | | | | | | |
| Effective anchorage depth | $h_{ef,2}$ | [mm] | 35 | 40 | 50 | 65 |
| Minimum thickness of concrete member | $h_{min,2}$ | [mm] | 100 | 120 | 140 | 170 |
| Cracked concrete | | | | | | |
| Minimum spacing | s_{min} | [mm] | 60 | 55 | 60 | 90 |
| | for $c \geq$ | [mm] | 60 | 65 | 100 | 100 |
| Minimum edge distance | c_{min} | [mm] | 60 | 55 | 60 | 80 |
| | for $s \geq$ | [mm] | 60 | 90 | 145 | 110 |
| Uncracked concrete | | | | | | |
| Minimum spacing | s_{min} | [mm] | 60 | 55 | 60 | 90 |
| | for $c \geq$ | [mm] | 60 | 65 | 100 | 105 |
| Minimum edge distance | c_{min} | [mm] | 60 | 60 | 60 | 90 |
| | for $s \geq$ | [mm] | 60 | 120 | 145 | 140 |

Ramset TruBolt Xtrem, Ramset TruBolt Xtrem SS
Torque-controlled expansion anchor

Intended used
Minimum thickness of member, spacing and edge distance

Annex B5

Installation instruction

| | |
|--|---|
|  | <p>Drill hole perpendicular to concrete surface, positioning of the drill holes without damaging the reinforcement. In case of aborted hole : new drilling at a minimum distance away of twice the depth of the aborted hole or smaller distance if the aborted drill hole is filled with high strength mortar and if under shear or oblique tension load it is not in the direction of the load application.</p> |
|  | <p>blow out dust beginning from the depth of the bore hole</p> |
|  | <p>Drive in fastener, such that h_{ef} is met. This is ensured, if the thickness of fixture is not greater than the maximum thickness of fixture marked on the fastener according to Annex B2.</p> |
|  <p>T_{inst}</p> | <p>Apply installation torque T_{inst} by using calibrated torque wrench.</p> |

**Ramset TruBolt Xtrem, Ramset TruBolt Xtrem SS
Torque-controlled expansion anchor**

**Intended used
Installation instructions**

Annex B6

**Table C1 : Characteristic resistance under tension loads for TruBolt Xtrem
for static and quasi-static actions in cracked and uncracked concrete**

| Fastener size | | | M8 | M10 | M12 | M16 | M20 |
|--|--------------------|--------|-----------------|------|------|------|-----------------|
| TruBolt Xtrem | | | | | | | |
| Steel failure | | | | | | | |
| Characteristic resistance | $N_{Rk,s}$ | [kN] | 22,1 | 29,3 | 38,2 | 64,7 | 99,1 |
| Partial factor | $\gamma_{Ms}^{1)}$ | [-] | 1,4 | 1,48 | 1,48 | 1,48 | 1,5 |
| Pull-out failure | | | | | | | |
| Standard Embedment depth $h_{ef,1}$ | | | | | | | |
| Effective anchorage depth | $h_{ef,1}$ | [mm] | 46 | 60 | 70 | 85 | 100 |
| Characteristic resistance in uncracked concrete C20/25 | $N_{Rk,p}$ | [kN] | 9 | 20 | 30 | 40 | 49,2 |
| Characteristic resistance in cracked concrete C20/25 | $N_{Rk,p}$ | [kN] | 5 | 9 | 16 | 20 | 30 |
| Partial factor | γ_{inst} | [-] | 1,0 | | | | |
| Reduced Embedment depth $h_{ef,2}$ | | | | | | | |
| Effective anchorage depth | $h_{ef,2}$ | [mm] | - ²⁾ | 40 | 50 | 65 | - ²⁾ |
| Characteristic resistance in uncracked concrete C20/25 | $N_{Rk,p}$ | [kN] | - ²⁾ | 12,4 | 17,4 | 25,8 | - ²⁾ |
| Characteristic resistance in cracked concrete C20/25 | $N_{Rk,p}$ | [kN] | - ²⁾ | 8,7 | 12,2 | 18,0 | - ²⁾ |
| Partial factor | γ_{inst} | [-] | 1,0 | | | | |
| Increasing factor for $N_{Rk,p}$ $N_{Rk,p} = \psi_c \cdot N_{Rk,p}(C20/25)$ | ψ_c | C25/30 | 1,12 | 1,05 | 1,05 | 1,08 | 1,12 |
| | | C30/37 | 1,22 | 1,08 | 1,08 | 1,15 | 1,22 |
| | | C35/45 | 1,32 | 1,12 | 1,12 | 1,22 | 1,32 |
| | | C40/50 | 1,41 | 1,15 | 1,15 | 1,27 | 1,41 |
| | | C45/55 | 1,50 | 1,18 | 1,18 | 1,33 | 1,50 |
| | | C50/60 | 1,58 | 1,20 | 1,20 | 1,38 | 1,58 |

- 1) In absence of other national regulation,
2) No performance assessed

**Ramset TruBolt Xtrem, Ramset TruBolt Xtrem SS
Torque-controlled expansion anchor**

**Characteristic resistance under tension loads for static and
quasi-static actions**

Annex C1

Table C1 continued

| Fastener size | | | M8 | M10 | M12 | M16 | M20 |
|---|-----------------|------|------------------------------------|-----|-----|-------|-----------------|
| TruBolt Xtrem | | | | | | | |
| Concrete cone failure and splitting failure | | | | | | | |
| Standard Embedment depth $h_{ef,1}$ | | | | | | | |
| Effective anchorage depth | $h_{ef,1}$ | [mm] | 46 | 60 | 70 | 85 | 100 |
| Factor for uncracked concrete | $k_{ucr,N}$ | [-] | 11,0 | | | | |
| Factor for cracked concrete | $k_{cr,N}$ | [-] | 7,7 | | | | |
| Characteristic resistance | $N^0_{Rk,sp}$ | [kN] | $\min(N_{Rk,p}; N^0_{Rk,c}^{(2)})$ | | | | |
| Spacing | $s_{cr,N}$ | [mm] | 138 | 180 | 210 | 255 | 300 |
| | $s_{cr,sp}$ | [mm] | 276 | 226 | 252 | 306 | 370 |
| Edge distance | $c_{cr,N}$ | [mm] | 69 | 90 | 105 | 127,5 | 150 |
| | $c_{cr,sp}$ | [mm] | 138 | 113 | 126 | 153 | 185 |
| Partial safety factor | γ_{inst} | [-] | 1,0 | | | | |
| Reduced Embedment depth $h_{ef,2}$ | | | | | | | |
| Effective anchorage depth | $h_{ef,2}$ | [mm] | - ¹⁾ | 40 | 50 | 65 | - ¹⁾ |
| Factor for uncracked concrete | $k_{ucr,N}$ | [-] | 11,0 | | | | |
| Factor for cracked concrete | $k_{cr,N}$ | [-] | 7,7 | | | | |
| Characteristic resistance | $N^0_{Rk,sp}$ | [kN] | $\min(N_{Rk,p}; N^0_{Rk,c}^{(2)})$ | | | | |
| Spacing | $s_{cr,N}$ | [mm] | - ¹⁾ | 120 | 150 | 195 | - ¹⁾ |
| | $s_{cr,sp}$ | [mm] | - ¹⁾ | 226 | 252 | 306 | - ¹⁾ |
| Edge distance | $c_{cr,N}$ | [mm] | - ¹⁾ | 60 | 75 | 97,5 | - ¹⁾ |
| | $c_{cr,sp}$ | [mm] | - ¹⁾ | 113 | 126 | 153 | - ¹⁾ |
| Partial factor | γ_{inst} | [-] | 1,0 | | | | |

¹⁾ No performance assessed

²⁾ $N^0_{Rk,c}$ according to EN 1992-4:2018

**Ramset TruBolt Xtrem, Ramset TruBolt Xtrem SS
Torque-controlled expansion anchor**

**Characteristic resistance under tension loads for static and
quasi-static actions**

Annex C2

**Table C2 : Characteristic resistance under tension loads for TruBolt Xtrem SS
for static and quasi-static actions in cracked and uncracked concrete**

| Fastener size | | | M8 | M10 | M12 | M16 |
|--|--------------------|--------|------|------|------|------|
| TruBolt Xtrem SS | | | | | | |
| Steel failure | | | | | | |
| Characteristic resistance | $N_{Rk,s}$ | [kN] | 16,7 | 36,0 | 52,3 | 91,1 |
| Partial factor | $\gamma_{Ms}^{1)}$ | [-] | 1,81 | 1,76 | 1,76 | 2,11 |
| Pull-out failure | | | | | | |
| Standard Embedment depth $h_{ef,1}$ | | | | | | |
| Effective anchorage depth | $h_{ef,1}$ | [mm] | 48 | 60 | 70 | 85 |
| Characteristic resistance in uncracked concrete C20/25 | $N_{Rk,p}$ | [kN] | 12 | 20 | 30 | 40 |
| Characteristic resistance in cracked concrete C20/25 | $N_{Rk,p}$ | [kN] | 4 | 9 | 16 | 20 |
| Partial factor | γ_{inst} | [-] | 1,0 | | | |
| Reduced Embedment depth $h_{ef,2}$ | | | | | | |
| Effective anchorage depth | $h_{ef,2}$ | [mm] | 35 | 40 | 50 | 65 |
| Characteristic resistance in uncracked concrete C20/25 | $N_{Rk,p}$ | [kN] | 9 | 12,4 | 17,4 | 25,8 |
| Characteristic resistance in cracked concrete C20/25 | $N_{Rk,p}$ | [kN] | 3 | 8,7 | 12,2 | 18,0 |
| Partial factor | γ_{inst} | [-] | 1,0 | | | |
| Increasing factor for $N_{Rk,p}$ $N_{Rk,p} = \psi_c \cdot N_{Rk,p}(C20/25)$ | ψ_c | C25/30 | 1,12 | 1,05 | 1,05 | 1,08 |
| | | C30/37 | 1,22 | 1,08 | 1,08 | 1,15 |
| | | C35/45 | 1,32 | 1,12 | 1,12 | 1,22 |
| | | C40/50 | 1,41 | 1,15 | 1,15 | 1,27 |
| | | C45/55 | 1,50 | 1,18 | 1,18 | 1,33 |
| | | C50/60 | 1,58 | 1,20 | 1,20 | 1,38 |

1) In absence of other national regulation,

**Ramset TruBolt Xtrem, Ramset TruBolt Xtrem SS
Torque-controlled expansion anchor**

**Characteristic resistance under tension load for static and
quasi-static actions**

Annex C3

Table C2 continued

| Fastener size | | | M8 | M10 | M12 | M16 |
|---|-----------------|------|------------------------------------|-----|-----|-------|
| TruBolt Xtrem SS | | | | | | |
| Concrete cone failure and splitting failure | | | | | | |
| Standard Embedment depth $h_{ef,1}$ | | | | | | |
| Effective anchorage depth | $h_{ef,1}$ | [mm] | 48 | 60 | 70 | 85 |
| Factor for uncracked concrete | $k_{ucr,N}$ | [-] | 11,0 | | | |
| Factor for cracked concrete | $k_{cr,N}$ | [-] | 7,7 | | | |
| Characteristic resistance | $N^0_{RK,sp}$ | [kN] | $\min(N_{RK,p}; N^0_{RK,c}^{(1)})$ | | | |
| Spacing | $s_{cr,N}$ | [mm] | 144 | 180 | 210 | 255 |
| | $s_{cr,sp}$ | [mm] | 290 | 226 | 252 | 306 |
| Edge distance | $c_{cr,N}$ | [mm] | 72 | 90 | 105 | 127,5 |
| | $c_{cr,sp}$ | [mm] | 145 | 113 | 126 | 153 |
| Partial factor | γ_{inst} | [-] | 1,0 | | | |
| Reduced Embedment depth $h_{ef,2}$ | | | | | | |
| Effective anchorage depth | $h_{ef,2}$ | [mm] | 35 | 40 | 50 | 65 |
| Factor for uncracked concrete | $k_{ucr,N}$ | [-] | 11,0 | | | |
| Factor for cracked concrete | $k_{cr,N}$ | [-] | 7,7 | | | |
| Characteristic resistance | $N^0_{RK,sp}$ | [kN] | $\min(N_{RK,p}; N^0_{RK,c}^{(1)})$ | | | |
| Spacing | $s_{cr,N}$ | [mm] | 105 | 120 | 150 | 195 |
| | $s_{cr,sp}$ | [mm] | 210 | 226 | 252 | 306 |
| Edge distance | $c_{cr,N}$ | [mm] | 52,5 | 60 | 75 | 97,5 |
| | $c_{cr,sp}$ | [mm] | 105 | 113 | 126 | 153 |
| Partial factor | γ_{inst} | [-] | 1,0 | | | |

¹⁾ $N^0_{RK,c}$ according to EN 1992-4:2018

**Ramset TruBolt Xtrem, Ramset TruBolt Xtrem SS
Torque-controlled expansion anchor**

**Characteristic resistance under tension loads for static and
quasi-static actions**

Annex C4

**Table C3: Characteristic resistance under shear loads for TruBolt Xtrem
for static and quasi-static actions in cracked and uncracked concrete**

| Fastener size | | | M8 | M10 | M12 | M16 | M20 |
|---|--------------------|-------|-----------------|------|------|-------|-----------------|
| TruBolt Xtrem | | | | | | | |
| Steel failure without lever arm | | | | | | | |
| Characteristic resistance | $V_{Rk,s}^0$ | [kN] | 13,7 | 16 | 23 | 45 | 61 |
| Partial factor | $\gamma_{Ms}^{1)}$ | [-] | 1,5 | 1,27 | 1,27 | 1,25 | 1,50 |
| Steel failure with lever arm | | | | | | | |
| Characteristic resistance | $M_{Rk,s}^0$ | [N,m] | 28 | 52,8 | 91,3 | 194,0 | 315,7 |
| Partial factor | $\gamma_{Ms}^{1)}$ | [-] | 1,5 | 1,27 | 1,27 | 1,25 | 1,50 |
| Concrete pry-out failure | | | | | | | |
| Standard Embedment depth $h_{ef,1}$ | | | | | | | |
| Effective anchorage depth | $h_{ef,1}$ | [mm] | 46 | 60 | 70 | 85 | 100 |
| Pryout factor | k_8 | [-] | 1 | 2 | 2 | 2 | 2 |
| Partial factor | γ_{inst} | [-] | 1,0 | | | | |
| Reduced Embedment depth $h_{ef,2}$ | | | | | | | |
| Effective anchorage depth | $h_{ef,2}$ | [mm] | - ²⁾ | 40 | 50 | 65 | - ²⁾ |
| Pryout factor | k_8 | [-] | - ²⁾ | 1 | 1 | 2 | - ²⁾ |
| Partial safety factor | γ_{inst} | [-] | 1,0 | | | | |
| Concrete edge failure | | | | | | | |
| Effective length of fastener under shear loading | $l_{f,1}$ | [mm] | 46 | 60 | 70 | 85 | 100 |
| Effective length of fastener under shear loading with Reduced Embedment depth | $l_{f,2}$ | [mm] | - ²⁾ | 40 | 50 | 65 | - ²⁾ |
| Outside diameter of fastener | d_{nom} | [mm] | 8 | 10 | 12 | 16 | 20 |
| Partial factor | γ_{inst} | [-] | 1,0 | | | | |

1) In absence of other national regulation.

2) No performance assessed

**Ramset TruBolt Xtrem, Ramset TruBolt Xtrem SS
Torque-controlled expansion anchor**

**Characteristic resistance under shear loads for static and
quasi-static actions**

Annex C5

Table C4: Characteristic shear resistance under shear loads for TruBolt Xtrem SS for static and quasi-static actions in cracked and uncracked concrete

| Fastener size | | | M8 | M10 | M12 | M16 |
|---|-----------------|-------|------|------|------|-------|
| TruBolt Xtrem SS | | | | | | |
| Steel failure without lever arm | | | | | | |
| Characteristic resistance | $V_{Rk,s}^0$ | [kN] | 12,4 | 18,7 | 28,2 | 51,9 |
| Partial factor | γ_{Ms}^1 | [-] | 1,51 | 1,47 | 1,47 | 1,75 |
| Steel failure with lever arm | | | | | | |
| Characteristic resistance | $M_{Rk,s}^0$ | [N,m] | 25 | 44,9 | 77,5 | 187,5 |
| Partial factor | γ_{Ms}^1 | [-] | 1,51 | 1,47 | 1,47 | 1,75 |
| Concrete pry-out failure | | | | | | |
| Standard Embedment depth $h_{ef,1}$ | | | | | | |
| Effective anchorage depth | $h_{ef,1}$ | [mm] | 48 | 60 | 70 | 85 |
| Pryout factor | k_8 | [-] | 1 | 2 | 2 | 2 |
| Partial factor | γ_{inst} | [-] | 1,0 | | | |
| Reduced Embedment depth $h_{ef,2}$ | | | | | | |
| Effective anchorage depth | $h_{ef,2}$ | [mm] | 35 | 40 | 50 | 65 |
| Pryout factor | k_8 | [-] | 1 | 1 | 1 | 2 |
| Partial factor | γ_{inst} | [-] | 1,0 | | | |
| Concrete edge failure | | | | | | |
| Effective length of fastener under shear loading | $l_{f,1}$ | [mm] | 48 | 60 | 70 | 85 |
| Effective length of fastener under shear loading with Reduced Embedment depth | $l_{f,2}$ | [mm] | 35 | 40 | 50 | 65 |
| Outside diameter of fastener | d_{nom} | [mm] | 8 | 10 | 12 | 16 |
| Partial factor | γ_{inst} | [-] | 1,0 | | | |

¹⁾ In absence of other national regulation,

**Ramset TruBolt Xtrem, Ramset TruBolt Xtrem SS
Torque-controlled expansion anchor**

Characteristic resistance under shear loads for static and quasi-static actions

Annex C6

Table C5 : Displacement under tension loads for static and quasi-static actions for TruBolt Xtrem

| Fastener size | | | M8 | M10 | M12 | M16 | M20 |
|---|--------------------|------|-----------------|-----|------|------|-----------------|
| TruBolt Xtrem | | | | | | | |
| Displacement under tension loading | | | | | | | |
| Standard Embedment depth $h_{ef,1}$ | | | | | | | |
| Effective anchorage depth | $h_{ef,1}$ | [mm] | 46 | 60 | 70 | 85 | 100 |
| Tension load in cracked concrete C20/25 | N | [kN] | 1,4 | 4,3 | 7,6 | 9,5 | 14,3 |
| Displacements in cracked concrete under tension | δ_{N0} | [mm] | 0,3 | 0,4 | 0,4 | 0,4 | 0,4 |
| | $\delta_{N\infty}$ | [mm] | 1,3 | 1,6 | 1,7 | 1,7 | 1,7 |
| Tension load in uncracked concrete C20/25 | N | [kN] | 3,6 | 9,5 | 14,3 | 19,0 | 23,8 |
| Displacements in uncracked concrete under tension | δ_{N0} | [mm] | 0,1 | 0,4 | 0,4 | 0,4 | 0,4 |
| | $\delta_{N\infty}$ | [mm] | 1,3 | 1,6 | 1,7 | 1,7 | 1,7 |
| Reduced Embedment depth $h_{ef,2}$ | | | | | | | |
| Effective anchorage depth | $h_{ef,2}$ | [mm] | - ¹⁾ | 40 | 50 | 65 | - ¹⁾ |
| Tension load in cracked concrete C20/25 | N | [kN] | - ¹⁾ | 4,1 | 5,8 | 8,6 | - ¹⁾ |
| Displacements in cracked concrete under tension | δ_{N0} | [mm] | - ¹⁾ | 0,3 | 0,3 | 0,4 | - ¹⁾ |
| | $\delta_{N\infty}$ | [mm] | - ¹⁾ | 1,6 | 1,7 | 1,7 | - ¹⁾ |
| Tension load in uncracked concrete C20/25 | N | [kN] | - ¹⁾ | 5,9 | 8,3 | 13,3 | - ¹⁾ |
| Displacements in uncracked concrete under tension | δ_{N0} | [mm] | - ¹⁾ | 0,3 | 0,3 | 0,4 | - ¹⁾ |
| | $\delta_{N\infty}$ | [mm] | - ¹⁾ | 1,6 | 1,7 | 1,7 | - ¹⁾ |

¹⁾ No performance assessed

**Ramset TruBolt Xtrem, Ramset TruBolt Xtrem SS
Torque-controlled expansion anchor**

Displacements under tension loads for static and quasi-static actions

Annex C7

Table C6 : Displacement under tension loads for static and quasi-static actions for TruBolt Xtrem SS

| Fastener size | | | M8 | M10 | M12 | M16 |
|---|--------------------|------|-----|-----|------|------|
| TruBolt Xtrem SS | | | | | | |
| Displacement under tension loading | | | | | | |
| Standard Embedment depth $h_{ef,1}$ | | | | | | |
| Effective anchorage depth | $h_{ef,1}$ | [mm] | 48 | 60 | 70 | 85 |
| Tension load in cracked concrete C20/25 | N | [kN] | 1,6 | 4,3 | 7,6 | 9,5 |
| Displacements in cracked concrete under tension | δ_{N0} | [mm] | 0,6 | 0,4 | 0,4 | 0,4 |
| | $\delta_{N\infty}$ | [mm] | 1,0 | 1,6 | 1,7 | 1,7 |
| Tension load in uncracked concrete C20/25 | N | [kN] | 3,6 | 9,5 | 14,3 | 19,0 |
| Displacements in uncracked concrete under tension | δ_{N0} | [mm] | 0,1 | 0,4 | 0,4 | 0,4 |
| | $\delta_{N\infty}$ | [mm] | 0,4 | 1,6 | 1,7 | 1,7 |
| Reduced Embedment depth $h_{ef,2}$ | | | | | | |
| Effective anchorage depth | $h_{ef,2}$ | [mm] | 35 | 40 | 50 | 65 |
| Tension load in cracked concrete C20/25 | N | [kN] | 1,2 | 4,1 | 5,8 | 8,6 |
| Displacements in cracked concrete under tension | δ_{N0} | [mm] | 0,4 | 0,3 | 0,3 | 0,4 |
| | $\delta_{N\infty}$ | [mm] | 0,5 | 1,6 | 1,7 | 1,7 |
| Tension load in uncracked concrete C20/25 | N | [kN] | 3,6 | 5,9 | 8,3 | 13,3 |
| Displacements in uncracked concrete under tension | δ_{N0} | [mm] | 0,1 | 0,3 | 0,3 | 0,4 |
| | $\delta_{N\infty}$ | [mm] | 0,4 | 1,6 | 1,7 | 1,7 |

Ramset TruBolt Xtrem, Ramset TruBolt Xtrem SS
Torque-controlled expansion anchor

Displacements under tension loads for static and quasi-static actions

Annex C8

Table C7 : Displacement under shear loads for static and quasi-static actions for TruBolt Xtrem

| Fastener size | | | M8 | M10 | M12 | M16 | M20 |
|---|--------------------|------|-----------------|-----|------|------|-----------------|
| TruBolt Xtrem | | | | | | | |
| Displacement under shear loading | | | | | | | |
| Standard Embedment depth $h_{ef,1}$ | | | | | | | |
| Effective anchorage depth | $h_{ef,1}$ | [mm] | 46 | 60 | 70 | 85 | 100 |
| Shear load | V | [kN] | 6,5 | 9 | 12,9 | 25,4 | 34,5 |
| Displacements | δ_{V0} | [mm] | 2,0 | 1,5 | 1,5 | 1,5 | 1,5 |
| | $\delta_{V\infty}$ | [mm] | 3,0 | 2,3 | 2,3 | 2,3 | 2,3 |
| Reduced Embedment depth $h_{ef,2}$ | | | | | | | |
| Effective anchorage depth | $h_{ef,2}$ | [mm] | - ¹⁾ | 40 | 50 | 65 | - ¹⁾ |
| Shear load | V | [kN] | - ¹⁾ | 9,0 | 12,9 | 25,4 | - ¹⁾ |
| Displacements | δ_{V0} | [mm] | - ¹⁾ | 1,5 | 1,5 | 1,5 | - ¹⁾ |
| | $\delta_{V\infty}$ | [mm] | - ¹⁾ | 2,3 | 2,3 | 2,3 | - ¹⁾ |

Table C8 : Displacement under shear loads for static and quasi-static actions for TruBolt Xtrem SS

| Fastener size | | | M8 | M10 | M12 | M16 |
|--|--------------------|------|-----------------|-----|------|------|
| TruBolt Xtrem SS | | | | | | |
| Displacement under shear loading (cracked and uncracked concrete) | | | | | | |
| Standard Embedment depth $h_{ef,1}$ | | | | | | |
| Effective anchorage depth | $h_{ef,1}$ | [mm] | 48 | 60 | 70 | 85 |
| Shear load | V | [kN] | 5,4 | 9,1 | 13,7 | 21,2 |
| Displacements | δ_{V0} | [mm] | 4,2 | 1,6 | 1,6 | 1,7 |
| | $\delta_{V\infty}$ | [mm] | 5,1 | 2,4 | 2,4 | 2,6 |
| Reduced Embedment depth $h_{ef,2}$ | | | | | | |
| Effective anchorage depth | $h_{ef,2}$ | [mm] | - ¹⁾ | 40 | 50 | 65 |
| Shear load | V | [kN] | - ¹⁾ | 9,1 | 13,7 | 21,2 |
| Displacements | δ_{V0} | [mm] | - ¹⁾ | 1,6 | 1,6 | 1,7 |
| | $\delta_{V\infty}$ | [mm] | - ¹⁾ | 2,4 | 2,4 | 2,6 |

¹⁾ No performance assessed

**Ramset TruBolt Xtrem, Ramset TruBolt Xtrem SS
Torque-controlled expansion anchor**

Displacements under shear loads for static and quasi-static actions

Annex C9

Table C9: Characteristic tension resistance for seismic loading for TruBolt Xtrem, category C1

| Fastener size | | | M8 | M10 | M12 | M16 | M20 |
|---------------------------|---------------|------|------|------|------|------|------|
| TruBolt Xtrem | | | | | | | |
| Steel failure | | | | | | | |
| Effective anchorage depth | $h_{ef,1}$ | [mm] | 46 | 60 | 70 | 85 | 100 |
| Characteristic resistance | $N_{Rk,s,C1}$ | [kN] | 18,5 | 29,3 | 38,2 | 64,7 | 99,1 |
| Pull-out failure | | | | | | | |
| Effective anchorage depth | $h_{ef,1}$ | [mm] | 46 | 60 | 70 | 85 | 100 |
| Characteristic resistance | $N_{Rk,p,C1}$ | [kN] | 4,7 | 7,4 | 16,0 | 20,0 | 30,0 |

Table C10 : Characteristic tension resistances under seismic loading for TruBolt Xtrem SS, category C1

| Fastener size | | | M8 | M10 | M12 | M16 |
|--|---------------|------|------|------|------|------|
| TruBolt Xtrem SS - Standard Embedment depth | | | | | | |
| Steel failure | | | | | | |
| Effective anchorage depth | $h_{ef,1}$ | [mm] | 48 | 60 | 70 | 85 |
| Characteristic resistance | $N_{Rk,s,C1}$ | [kN] | 16,7 | 36,0 | 52,3 | 91,1 |
| Pull-out failure | | | | | | |
| Effective anchorage depth | $h_{ef,1}$ | [mm] | 48 | 60 | 70 | 85 |
| Characteristic resistance | $N_{Rk,p,C1}$ | [kN] | 4,0 | 7,4 | 16,0 | 20,0 |

Ramset TruBolt Xtrem, Ramset TruBolt Xtrem SS
Torque-controlled expansion anchor

Characteristic values of tension resistance under seismic actions, category C1

Annex C10

Table C11 : Characteristic shear resistances for seismic loading for TruBolt Xtrem, category C1

| Fastener size | | | | M8 | M10 | M12 | M16 | M20 |
|---------------------------|---------------------|----------------|------|------|-----|-----|-----|-----|
| TruBolt Xtrem | | | | | | | | |
| Steel failure | | | | | | | | |
| Characteristic resistance | | $V_{Rk,s,C1}$ | [kN] | 6 | 16 | 23 | 45 | 61 |
| Factor for fasteners | with annular gap | α_{gap} | [-] | 0,5 | | | | |
| | without annular gap | α_{gap} | [-] | - 1) | | | | |

1) No performance assessed

Table C12 : Characteristic shear resistances for seismic loading for TruBolt Xtrem SS, category C1

| Fastener size | | | | M8 | M10 | M12 | M16 |
|---------------------------|---------------------|----------------|------|------|------|------|------|
| TruBolt Xtrem SS | | | | | | | |
| Steel failure | | | | | | | |
| Characteristic resistance | | $V_{Rk,s,C1}$ | [kN] | 5,7 | 12,2 | 17,8 | 33,7 |
| Factor for fasteners | with annular gap | α_{gap} | [-] | 0,5 | | | |
| | without annular gap | α_{gap} | [-] | - 1) | | | |

1) No performance assessed

**Ramset TruBolt Xtrem, Ramset TruBolt Xtrem SS
Torque-controlled expansion anchor**

**Characteristic shear resistances under seismic actions,
category C1**

Annex C11

Table C13 : Characteristic tension resistances under seismic loading for TruBolt Xtrem, category C2

| Fastener size | | | M10 | M12 | M16 | M20 |
|---------------------------|---------------|------|------|------|------|------|
| TruBolt Xtrem | | | | | | |
| Effective anchorage depth | $h_{ef,1}$ | [mm] | 60 | 70 | 85 | 100 |
| Steel failure | | | | | | |
| Characteristic resistance | $N_{Rk,s,C2}$ | [kN] | 29,3 | 38,2 | 64,7 | 99,1 |
| Pull-out failure | | | | | | |
| Characteristic resistance | $N_{Rk,p,C2}$ | [kN] | 2,8 | 6,0 | 18,0 | 25,6 |

Table C14 : Displacement under tension loads for seismic loading for TruBolt Xtrem, category C2

| Fastener size | | | M10 | M12 | M16 | M20 |
|----------------------|-----------------------|------|-----|-----|-----|-----|
| TruBolt Xtrem | | | | | | |
| Displacement DLS | $\delta_{N,C2 (DLS)}$ | [mm] | 3,1 | 2,1 | 5,1 | 5,0 |
| Displacement ULS | $\delta_{N,C2 (ULS)}$ | [mm] | 14 | 7 | 14 | 13 |

Ramset TruBolt Xtrem, Ramset TruBolt Xtrem SS
Torque-controlled expansion anchor

Characteristic tension resistance and displacements under
tension loads under seismic loading, category C2

Annex C12

Table C15 : Characteristic tension resistances under seismic loading for TruBolt Xtrem SS, category C2

| Fastener size | | | M10 | M12 | M16 |
|---------------------------|---------------|------|------|------|------|
| TruBolt Xtrem SS | | | | | |
| Effective anchorage depth | $h_{ef,1}$ | [mm] | 60 | 70 | 85 |
| Steel failure | | | | | |
| Characteristic resistance | $N_{Rk,s,C2}$ | [kN] | 36,0 | 52,3 | 91,1 |
| Pull-out failure | | | | | |
| Characteristic resistance | $N_{Rk,p,C2}$ | [kN] | 2,6 | 6,0 | 14,6 |

Table C16 : Displacement under tension loads for seismic loading for TruBolt Xtrem SS, category C2

| Fastener size | | | M10 | M12 | M16 |
|-------------------------|-----------------------|------|------|------|------|
| TruBolt Xtrem SS | | | | | |
| Displacement DLS | $\delta_{N,C2 (DLS)}$ | [mm] | 0,5 | 4,3 | 5,0 |
| Displacement ULS | $\delta_{N,C2 (ULS)}$ | [mm] | 14,4 | 14,8 | 20,6 |

Ramset TruBolt Xtrem, Ramset TruBolt Xtrem SS
Torque-controlled expansion anchor

Characteristic tension resistances and displacements under
tension loads under seismic loading, category C2

Annex C13

Table C17 : Characteristic shear resistances under seismic loading for TruBolt Xtrem, category C2

| Fastener size | | | M10 | M12 | M16 | M20 | |
|---------------------------|---------------------|----------------|------|-----------------|------|------|------|
| TruBolt Xtrem | | | | | | | |
| Steel failure | | | | | | | |
| Characteristic resistance | | $V_{Rk,s,C2}$ | [kN] | 9,7 | 14,0 | 33,9 | 44,7 |
| Factor for fasteners | with annular gap | α_{gap} | [-] | 0,5 | | | |
| | without annular gap | α_{gap} | [-] | - ¹⁾ | | | |

¹⁾ No performance assessed

Table C18 : Displacement under shear loads for seismic loading for TruBolt Xtrem, category C2

| Fastener size | | | M10 | M12 | M16 | M20 |
|----------------------|-----------------------|------|-----|-----|-----|-----|
| TruBolt Xtrem | | | | | | |
| Displacement DLS | $\delta_{V,C2 (DLS)}$ | [mm] | 3,8 | 4,1 | 4,7 | 4,9 |
| Displacement ULS | $\delta_{V,C2 (ULS)}$ | [mm] | 6,0 | 6,3 | 9,0 | 9,0 |

**Ramset TruBolt Xtrem, Ramset TruBolt Xtrem SS
Torque-controlled expansion anchor**

Characteristic shear resistances and displacements under shear loads under seismic loading, category C2

Annex C14

Table C19 : Characteristic shear resistances under seismic loading for TruBolt Xtrem SS, category C2

| Fastener size | | | M10 | M12 | M16 | |
|---------------------------|---------------------|----------------|------|-----|------|------|
| TruBolt Xtrem SS | | | | | | |
| Steel failure | | | | | | |
| Characteristic resistance | | $V_{Rk,s,C2}$ | [kN] | 7,3 | 10,7 | 25,3 |
| Factor for fasteners | with annular gap | α_{gap} | [-] | 0,5 | | |
| | without annular gap | α_{gap} | [-] | -1) | | |

1) No performance assessed

Table C20 : Displacement under shear loads for seismic loading for TruBolt Xtrem SS, category C2

| Fastener size | | | M10 | M12 | M16 |
|-------------------------|-----------------------|------|-----|-----|-----|
| TruBolt Xtrem SS | | | | | |
| Displacement DLS | $\delta_{V,C2 (DLS)}$ | [mm] | 3,8 | 4,1 | 4,8 |
| Displacement ULS | $\delta_{V,C2 (ULS)}$ | [mm] | 6,0 | 6,3 | 8,9 |

**Ramset TruBolt Xtrem, Ramset TruBolt Xtrem SS
Torque-controlled expansion anchor**

**Characteristic values of shear resistance and displacements
under shear loads under seismic loading, category C2**

Annex C15

**Table C21 : Characteristic tension resistance under fire exposure
in cracked and uncracked concrete for TruBolt Xtrem**

| Fastener size | | | M8 | M10 | M12 | M16 | M20 | |
|---------------------------|------|---------------|------|-----|-----|-----|-----|------|
| TruBolt Xtrem | | | | | | | | |
| Steel failure | | | | | | | | |
| Effective anchorage depth | | $h_{ef,1}$ | [mm] | 46 | 60 | 70 | 85 | 100 |
| Characteristic resistance | R30 | $N_{Rk,s,fi}$ | [kN] | 0,9 | 2,8 | 3,6 | 6,6 | 10,4 |
| | R60 | $N_{Rk,s,fi}$ | [kN] | 0,7 | 2,3 | 3,1 | 5,7 | 9,0 |
| | R90 | $N_{Rk,s,fi}$ | [kN] | 0,5 | 1,8 | 2,6 | 4,9 | 7,6 |
| | R120 | $N_{Rk,s,fi}$ | [kN] | 0,4 | 1,6 | 2,4 | 4,4 | 6,9 |

**Table C22 : Characteristic tension resistance under fire exposure
in cracked and uncracked concrete for TruBolt Xtrem SS**

| Fastener size | | | M8 | M10 | M12 | M16 | |
|---------------------------|------|---------------|------|-----------------|-----|-----|------|
| TruBolt Xtrem SS | | | | | | | |
| Steel failure | | | | | | | |
| Effective anchorage depth | | $h_{ef,1}$ | [mm] | 48 | 60 | 70 | 85 |
| Characteristic resistance | R30 | $N_{Rk,s,fi}$ | [kN] | 4,9 | 9,9 | 9,2 | 16,1 |
| | R60 | $N_{Rk,s,fi}$ | [kN] | 3,2 | 6,3 | 6,5 | 11,3 |
| | R90 | $N_{Rk,s,fi}$ | [kN] | 1,5 | 2,6 | 3,7 | 6,5 |
| | R120 | $N_{Rk,s,fi}$ | [kN] | 0,7 | 0,8 | 2,3 | 4,1 |
| Effective anchorage depth | | $h_{ef,2}$ | [mm] | 35 | 40 | 50 | 65 |
| Characteristic resistance | R30 | $N_{Rk,s,fi}$ | [kN] | - ¹⁾ | 9,9 | 9,2 | 16,1 |
| | R60 | $N_{Rk,s,fi}$ | [kN] | - ¹⁾ | 6,3 | 6,5 | 11,3 |
| | R90 | $N_{Rk,s,fi}$ | [kN] | - ¹⁾ | 2,6 | 3,7 | 6,5 |
| | R120 | $N_{Rk,s,fi}$ | [kN] | - ¹⁾ | 0,8 | 2,3 | 4,1 |

- In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{M,fi} = 1,0$ is recommended

- $N_{Rk,p,fi}$ according to EN 1992-4:2018

¹⁾ No performance assessed

**Ramset TruBolt Xtrem, Ramset TruBolt Xtrem SS
Torque-controlled expansion anchor**

Characteristic values of tension resistance under fire exposure

Annex C16

**Table C23 : Characteristic shear resistance under fire exposure
in cracked and uncracked concrete for TruBolt Xtrem**

| Fastener size | | | M8 | M10 | M12 | M16 | M20 | |
|--|------------|-----------------|------|-----|-----|-----|------|------|
| TruBolt Xtrem | | | | | | | | |
| Effective anchorage depth | $h_{ef,1}$ | [mm] | 46 | 60 | 70 | 85 | 100 | |
| Steel failure without level arm | | | | | | | | |
| Characteristic resistance | R30 | $V_{Rk,s,fi}$ | [kN] | 0,9 | 2,8 | 3,6 | 6,6 | 10,4 |
| | R60 | $V_{Rk,s,fi}$ | [kN] | 0,7 | 2,3 | 3,1 | 5,7 | 9,0 |
| | R90 | $V_{Rk,s,fi}$ | [kN] | 0,5 | 1,8 | 2,6 | 4,9 | 7,6 |
| | R120 | $V_{Rk,s,fi}$ | [kN] | 0,4 | 1,6 | 2,4 | 4,4 | 6,9 |
| Steel failure with level arm | | | | | | | | |
| Characteristic resistance | R30 | $M^0_{Rk,s,fi}$ | [Nm] | 0,9 | 3,5 | 5,5 | 14,1 | 27,5 |
| | R60 | $M^0_{Rk,s,fi}$ | [Nm] | 0,7 | 2,9 | 4,8 | 12,2 | 23,8 |
| | R90 | $M^0_{Rk,s,fi}$ | [Nm] | 0,5 | 2,3 | 4,0 | 10,3 | 20,1 |
| | R120 | $M^0_{Rk,s,fi}$ | [Nm] | 0,4 | 2,0 | 3,7 | 9,3 | 18,2 |

In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{M,fi} = 1,0$ is recommended

Ramset TruBolt Xtrem, Ramset TruBolt Xtrem SS
Torque-controlled expansion anchor

Characteristic shear resistance under fire exposure

Annex C17

**Table C24 : Characteristic shear resistance under fire exposure
in cracked and uncracked concrete for TruBolt Xtrem SS**

| Fastener size | | | M8 | M10 | M12 | M16 | |
|--|------|-----------------|------|-----------------|------|------|------|
| TruBolt Xtrem SS | | | | | | | |
| Steel failure without level arm | | | | | | | |
| Effective anchorage depth | | $h_{ef,1}$ | [mm] | 48 | 60 | 70 | 85 |
| Characteristic resistance | R30 | $V_{Rk,s,fi}$ | [kN] | 4,9 | 9,9 | 9,2 | 16,1 |
| | R60 | $V_{Rk,s,fi}$ | [kN] | 3,2 | 6,3 | 6,5 | 11,3 |
| | R90 | $V_{Rk,s,fi}$ | [kN] | 1,5 | 2,6 | 3,7 | 6,5 |
| | R120 | $V_{Rk,s,fi}$ | [kN] | 0,7 | 0,8 | 2,3 | 4,1 |
| Effective anchorage depth | | $h_{ef,2}$ | [mm] | 35 | 40 | 50 | 65 |
| Characteristic resistance | R30 | $V_{Rk,s,fi}$ | [kN] | - ¹⁾ | 9,9 | 9,2 | 16,1 |
| | R60 | $V_{Rk,s,fi}$ | [kN] | - ¹⁾ | 6,3 | 6,5 | 11,3 |
| | R90 | $V_{Rk,s,fi}$ | [kN] | - ¹⁾ | 2,6 | 3,7 | 6,5 |
| | R120 | $V_{Rk,s,fi}$ | [kN] | - ¹⁾ | 0,8 | 2,3 | 4,1 |
| Steel failure with level arm | | | | | | | |
| Effective anchorage depth | | $h_{ef,1}$ | [mm] | 48 | 60 | 70 | 85 |
| Characteristic resistance | R30 | $M^0_{Rk,s,fi}$ | [Nm] | 5,0 | 12,7 | 14,4 | 34,1 |
| | R60 | $M^0_{Rk,s,fi}$ | [Nm] | 3,3 | 8,1 | 10,1 | 23,9 |
| | R90 | $M^0_{Rk,s,fi}$ | [Nm] | 1,5 | 3,3 | 5,7 | 13,8 |
| | R120 | $M^0_{Rk,s,fi}$ | [Nm] | 0,7 | 1,0 | 3,6 | 8,7 |
| Effective anchorage depth | | $h_{ef,2}$ | [mm] | 35 | 40 | 50 | 65 |
| Characteristic resistance | R30 | $M^0_{Rk,s,fi}$ | [Nm] | - ¹⁾ | 12,7 | 14,4 | 34,1 |
| | R60 | $M^0_{Rk,s,fi}$ | [Nm] | - ¹⁾ | 8,1 | 10,1 | 23,9 |
| | R90 | $M^0_{Rk,s,fi}$ | [Nm] | - ¹⁾ | 3,3 | 5,7 | 13,8 |
| | R120 | $M^0_{Rk,s,fi}$ | [Nm] | - ¹⁾ | 1,0 | 3,6 | 8,7 |

In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{M,fi} = 1,0$ is recommended

¹⁾ No performance assessed

**Ramset TruBolt Xtrem, Ramset TruBolt Xtrem SS
Torque-controlled expansion anchor**

Characteristic shear resistance under fire exposure

Annex C18