

Approval body for construction products
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and
Laender Governments



European Technical Assessment

ETA-06/0179
of 12 December 2022

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

Hilti wedge anchor DBZ

Product family
to which the construction product belongs

Fasteners for use in concrete for redundant non-structural
systems

Manufacturer

Hilti Aktiengesellschaft
Feldkircherstrasse 100
9494 SCHAAN
FÜRSTENTUM LIECHTENSTEIN

Manufacturing plant

Hilti Plants

This European Technical Assessment
contains

9 pages including 3 annexes which form an integral part
of this assessment

This European Technical Assessment is
issued in accordance with Regulation (EU)
No 305/2011, on the basis of

EAD 330747-00-0601, Edition 06/2018

This version replaces

ETA-06/0179 issued on 15 September 2016

The European Technical Assessment is issued by the Technical Assessment Body in its official language. Translations of this European Technical Assessment in other languages shall fully correspond to the original issued document and shall be identified as such.

Communication of this European Technical Assessment, including transmission by electronic means, shall be in full. However, partial reproduction may only be made with the written consent of the issuing Technical Assessment Body. Any partial reproduction shall be identified as such.

This European Technical Assessment may be withdrawn by the issuing Technical Assessment Body, in particular pursuant to information by the Commission in accordance with Article 25(3) of Regulation (EU) No 305/2011.

Specific Part

1 Technical description of the product

The Hilti wedge anchor DBZ of size 6/4,5 and 6/35 is an anchor made of galvanized steel which is placed into a drilled hole and anchored by deformation-controlled expansion.
Product and product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.
The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	See Annex C1

3.2 Safety in use (BWR 4)

Essential characteristic	Performance
Characteristic resistance for all load directions and modes of failure for simplified design	See Annex C1
Durability	See Annex B1

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with European Assessment Document EAD No. 330747-00-0601, the applicable European legal act is: [97/161/EC].
The system to be applied is: 2+

English translation prepared by DIBt

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

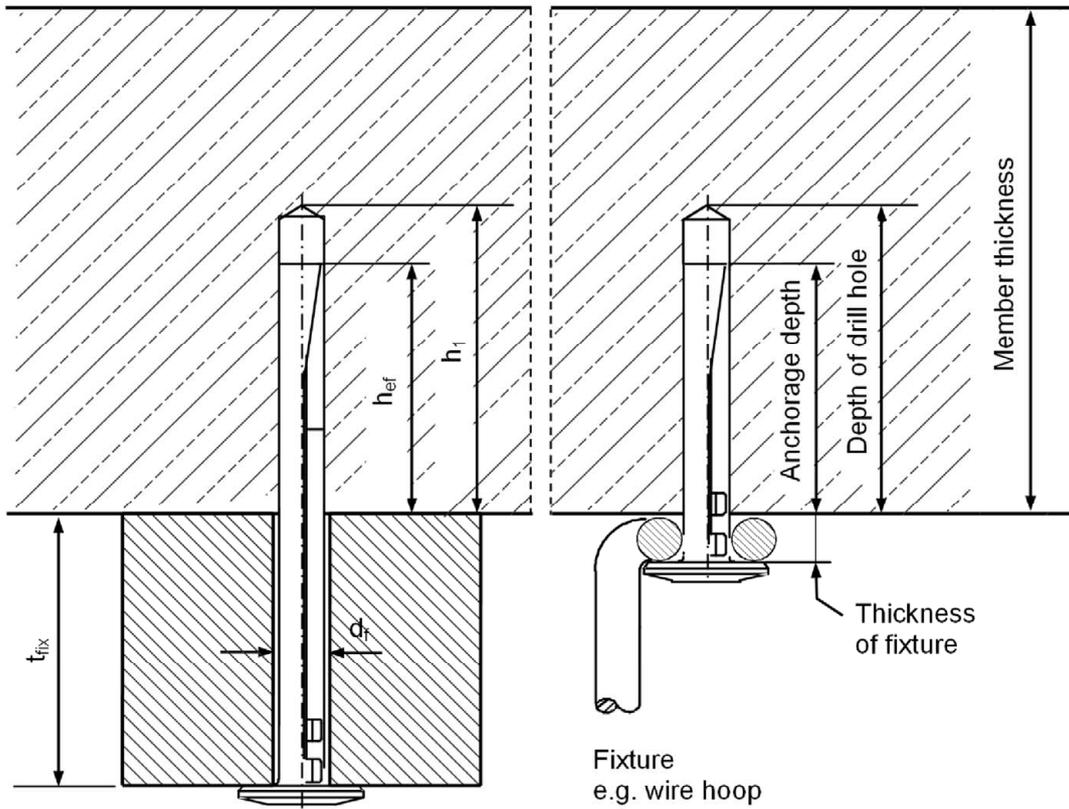
Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 12 December 2022 by Deutsches Institut für Bautechnik

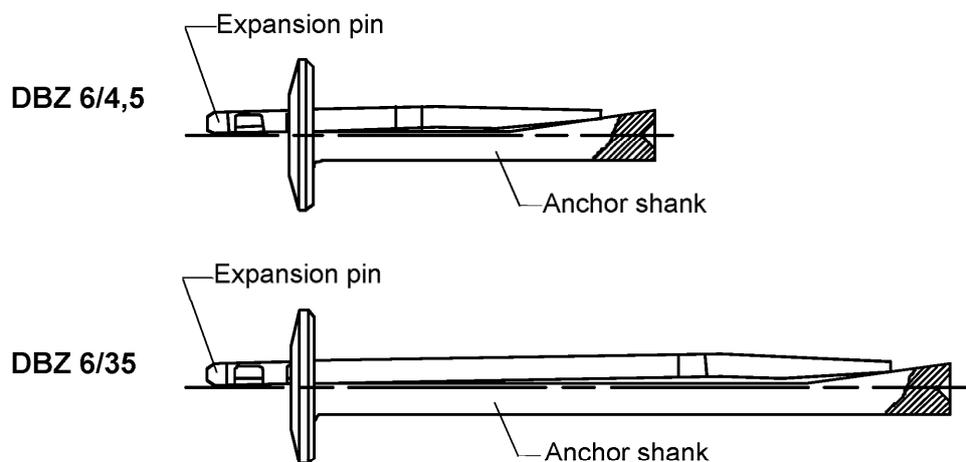
Dipl.-Ing. Beatrix Wittstock
Head of Section

beglaubigt:
Tempel

Product and installed condition



Product description: Hilti wedge anchor DBZ 6/4,5 and DBZ 6/35



Hilti wedge anchor DBZ

Product description
Installed condition

Annex A1

Product dimensions

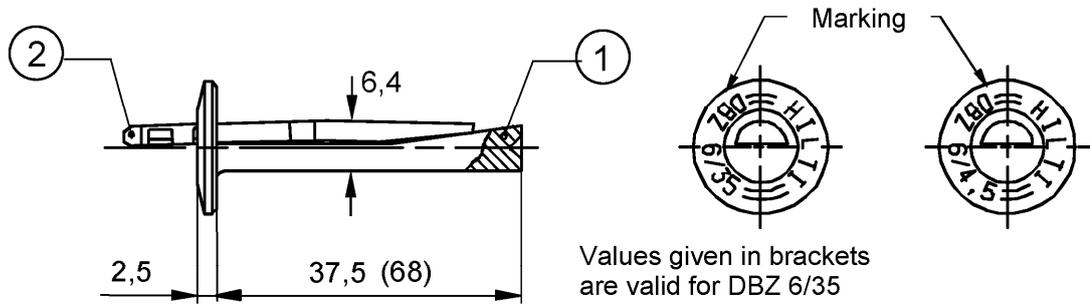


Table A1: Materials

Part	Designation	Material
1	Anchor shank	Cold formed steel; galvanized $\geq 5\mu\text{m}$
2	Expansion pin	Cold formed steel; galvanized $\geq 5\mu\text{m}$

Specifications of intended use

Anchorage subject to:

- Static and quasi-static loading.
- Used only for multiple use for non-structural applications according to EN 1992-4:2018.
- Used for anchorages with requirements related to resistance of fire.

Base materials:

- Compacted, reinforced or unreinforced normal weight concrete without fibers in accordance with EN 206:2013+A1:2016.
- Strength classes C20/25 to C50/60 according to EN 206:2013+A1:2016.
- Cracked and uncracked concrete.

Use conditions (environmental conditions):

- In structures subject to dry, internal conditions.

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports).
- Anchorages under static or quasi-static loading are designed in accordance with: EN 1992-4: 2018.
- In case of requirements to resistance to fire local spalling of the concrete cover must be avoided.

Installation:

- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- Anchor installation in accordance with the manufacturer's specifications and drawings and using the appropriate tools.
- Check of concrete being well compacted, e.g. without significant voids.
- Positioning of the drill holes without damaging the reinforcement.
- In case of aborted hole: new drilling at a minimum distance away of twice the depth of the aborted hole or smaller distance if the aborted drill hole is filled with high strength mortar and if under shear or oblique tension load it is not in the direction of load application.
- The anchor may only be set once.
- Overhead installations are permitted.

Hilti wedge anchor DBZ

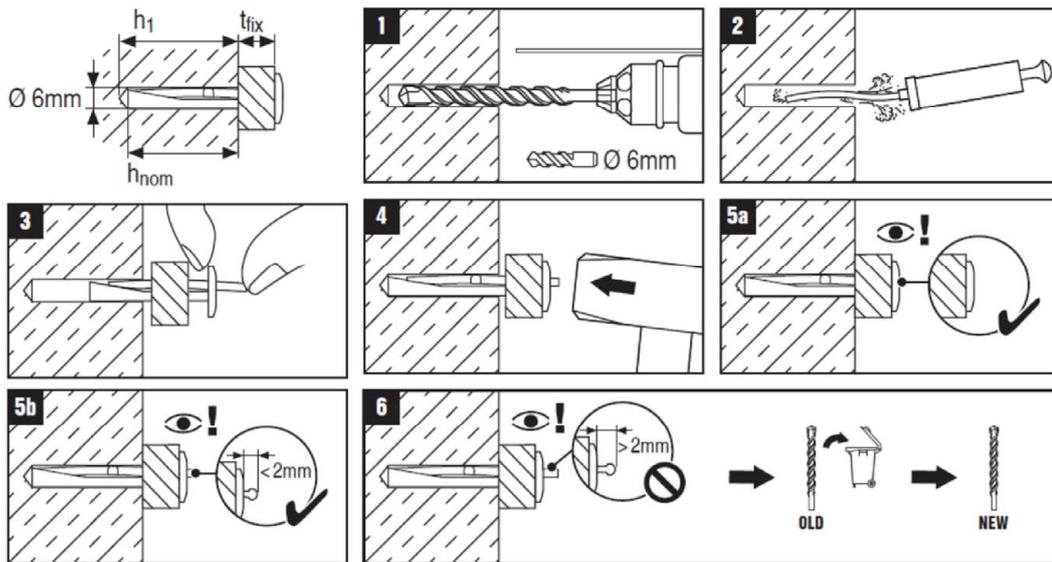
Intended use
Specifications

Annex B1

Table B1: Installation data

Hilti wedge anchor			DBZ 6/4,5		DBZ 6/35	
Nominal diameter of drill bit	d_0	[mm]	6			
Cutting diameter of drill bit	$d_{cut} \leq$	[mm]	6,4			
Depth of drill hole	$h_1 \geq$	[mm]	40	55	70	
Thickness of fixture	t_{fix}	[mm]	$\leq 4,5$	$20 \leq t_{fix} \leq 35$	$5 \leq t_{fix} < 20$	
Minimum member thickness	$h_{min} \geq$	[mm]	80			100
Effective anchorage depth	$h_{ef} \geq$	[mm]	32			
Clearance hole diameter	$d_f \leq$	[mm]	7			

Installation instructions



- 1 Drill hole with drill bit
- 2 Blow out dust completely
- 3 Insert anchor with fixture
- 4 Hammer down the expansion pin
- 5 a) Proper setting is ensured if the pin is completely flattened
b) A maximum exceedance of 2mm can be accepted
- 6 In case the pin exceedance is larger than 2mm replace the used drill bit with a new drill bit

Hilti wedge anchor DBZ

Intended use
Installation data and instructions

Annex B2

Table C1: Characteristic values for static and quasi-static loads

Hilti wedge anchor			DBZ 6/4,5 and DBZ 6/35
All load directions			
Characteristic resistance in C20/25 to C50/60	F_{Rk}^0	[kN]	5,0
Edge distance	$c_{cr} = c_{min}$	[mm]	150
Spacing	$s_{cr} = s_{min}$	[mm]	200
Partial safety factor	γ_M	[-]	1,5 ¹⁾
Shear load with lever arm			
Characteristic bending resistance	$M_{Rk,s}^0$	[Nm]	5,0
Partial safety factor	γ_{Ms}	[-]	1,25

¹⁾ The installation factor $\gamma_{inst} = 1,0$ is included.

Table C2: Characteristic values under fire exposure in concrete C20/25 to C50/60 in any load direction

Fire resistance class	Hilti wedge anchor		DBZ 6/4,5 and DBZ 6/35
R30	Characteristic resistance	$F_{Rk,fi}$ [kN]	0,6
R60	Characteristic resistance	$F_{Rk,fi}$ [kN]	0,5
R90	Characteristic resistance	$F_{Rk,fi}$ [kN]	0,3
R120	Characteristic resistance	$F_{Rk,fi}$ [kN]	0,2
R30 to R120	Spacing	$s_{cr,fi}$ [mm]	200
	Edge distance	$c_{cr,fi}$ [mm]	150
In case of fire attack from more than one side, the edge distance shall be ≥ 300 mm.			

Hilti wedge anchor DBZ

Performance

Characteristic resistance to static and quasi-static loads and under fire exposure

Annex C1