



Approval body for construction products and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and Laender Governments



European Technical Assessment

ETA-08/0188 of 28 March 2022

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the **European Technical Assessment:** Trade name of the construction product KTS Facade Anchor KT 10 and KT 14 Product family to which the construction product belongs concrete and masonry Manufacturer KtS Kunststofftechnik GmbH Osterkamp 18 59368 Werne DEUTSCHLAND Manufacturing plant KtS Kunststofftechnik GmbH Osterkamp 18 59368 Werne DEUTSCHLAND This European Technical Assessment contains of this assessment This European Technical Assessment is EAD 330284-00-0604, edition 12/2020 issued in accordance with Regulation (EU) No 305/2011, on the basis of This version replaces ETA-08/0188 issued on 5 October 2020

Deutsches Institut für Bautechnik Kolonnenstraße 30 B | 10829 Berlin | GERMANY | Phone: +49 30 78730-0 | Fax: +49 30 78730-320 | Email: dibt.de | www.dibt.de

Deutsches Institut für Bautechnik

Plastic anchors for redundant non-structural systems in

19 pages including 3 annexes which form an integral part



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Specific part

1 Technical description of the product

The KTS Facade Anchor in the range of KT 10 and KT 14 is a plastic anchor consisting of a plastic sleeve made of polyamide and an accompanying specific screw of galvanised steel or stainless steel.

The plastic sleeve is expanded by screwing in the specific screw which presses the sleeve against the wall of the drilled hole.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchors of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	See Annex C 1

3.2 Mechanical resistance and stability (BWR 4)

Essential characteristic	Performance
Resistance to steel failure under tension loading	See Annex C 1
Resistance to steel failure under shear loading	See Annex C 1
Resistance to pull-out or concrete failure under tension loading (base material group a)	See Annex C 1
Resistance in any load direction without lever arm (base material group b, c, d)	See Annexes C 2, C 3 and C 5
Edge distance and spacing (base material group a)	See Annex B 2
Edge distance and spacing (base material group b, c, d)	See Annex B 3 and B 4
Displacements under short-term and long-term loading	See Annex C 4 and C 5
Durability	See Annex B 1



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4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with European Assessment Document EAD 330284-00-0604 the applicable European legal act is: 97/463/EC.

The system to be applied is: 2+

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

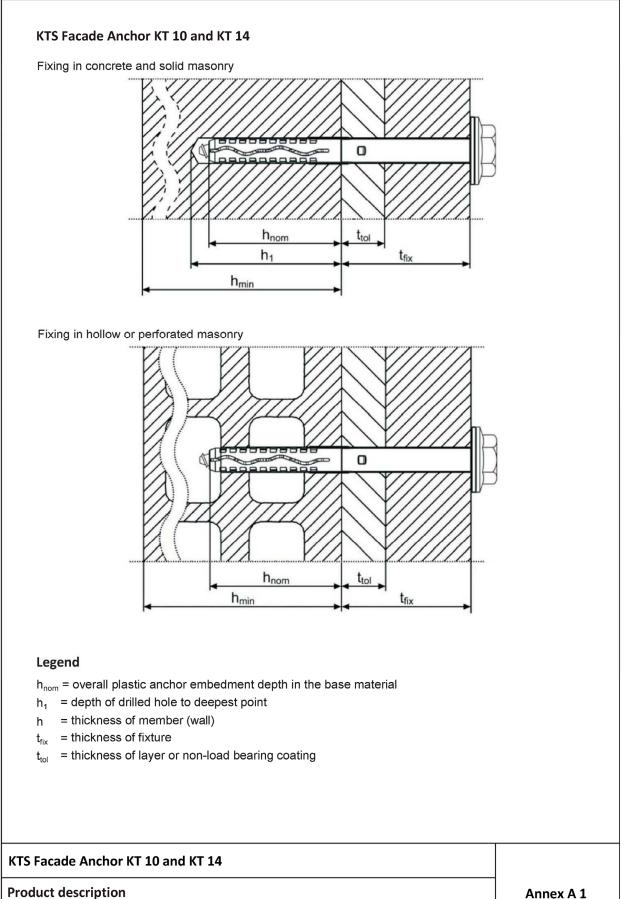
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Dipl.-Ing. Beatrix Wittstock Head of Section *beglaubigt:* Ziegler

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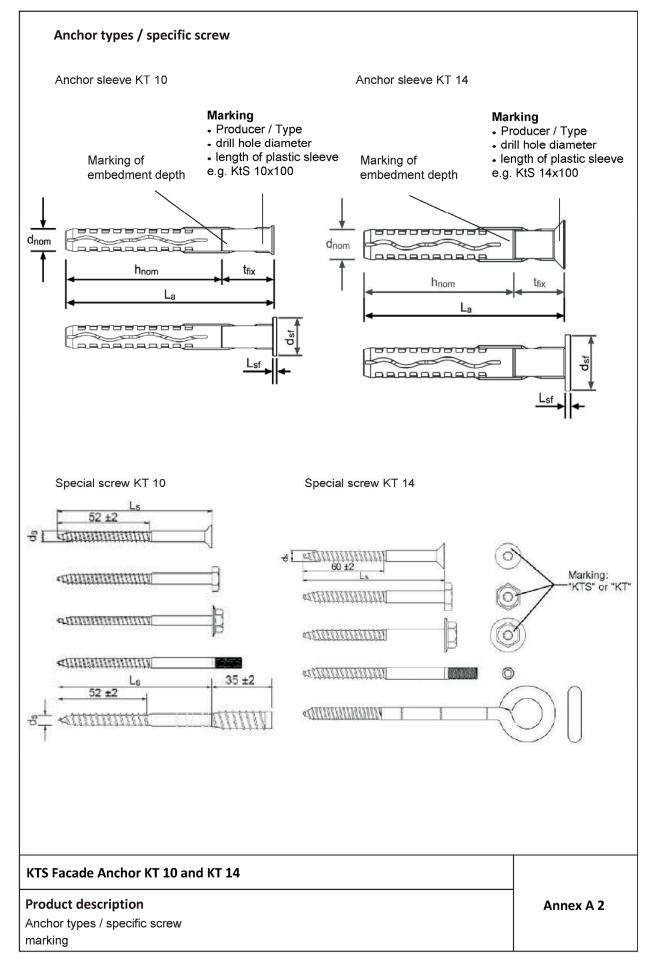


Annex A 1

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Table A1: Dimensions [mm]

Туре		Anchor sleeve						Special	screw ¹	L)		
	d _{nom} [mm]	h _{nom} [mm]	t _{fix,min} [mm]	t _{fix,max} [mm]	L _{a,min} [mm]	L _{a,max} [mm]	L _{sf} ²⁾ [mm]	d _{s,f} [mm]	d₅ [mm]	d _k ³⁾ [mm]	L _{s,min} [mm]	L _{s,max} [mm]
10	10	70	10	230	80	300	2	18	7	5,8	90	310
14	14	70	10	290	80	360	3	26	10	8,4	90	370

¹⁾ To insure that the screw penetrates the anchor sleeve L_s must be $L_a + L_{sf} + 8$.

²⁾ only valid for flat collar version

³⁾ core diameter of the thread

Table A2: Materials

Name	Material
Anchor sleeve	Polyamide PA6, colour: red, grey
	Carbon steel, strength class 6.8, electrogalvanic coating Zn≥5µm according to EN ISO 4042:2018
Special screw	Stainless steel according to EN 10088-3:2014, material 1.4401, 1.4404 or 1.4571

KTS Facade Anchor KT 10 and KT 14

Product description Dimensions and materials

Annex A 3



Specifications of intended use

Anchorages subject to:

- · Static and quasi-static loads
- · Redundant non-structural systems

Base materials:

- · Reinforced or unreinforced compacted normal weight concrete without fibres with strength classes ≥ C12/15 (base material group "a"), according to EN 206:2013+A1:2016, AnnexC 1
- · Solid brick masonry (base material group "b"), according to Annex C 2
- Note: The characteristic resistance is also valid for larger brick sizes and larger compressive strength of the masonry unit.
- · Hollow brick masonry (base material group "c"), according to Annex C 3
- · Autoclaved aerated concrete (base material group "d"), according to Annex C 5
- Mortar strength class of the masonry \geq M2,5 at minimum according to EN 998-2:2010.
- For other base materials of the use base material group "a", "b", "c" or "d" the characteristic resistance of the anchor may be determined by job size tests in accordance with TR 051:2018-04.

Temperature Range:

· Temperature range a):	-40°C to +40°C	(max. long term temperature +24°C and
		max. short term temperature +40°C)
 Temperature range b): 	-40°C bis +80°C	(max. long term temperature +50°C and
		max. short term temperature +80°C)

Use conditions (Environmental conditions):

- · Structures subject to dry internal conditions (zinc coated steel, stainless steel).
- The specific screw made of galvanized steel may also be used in structures subject to external atmospheric exposure, if the area of the head of the screw is protected against moisture and driving rain after mounting of the fixing unit in this way, that intrusion of moisture into the anchor shaft is prevented. Therefore there shall be an external cladding or a ventilated rainscreen mounted in front of the head of the screw and the head of the screw itself shall be coated with a soft plastic, permanently elastic bitumen-oil-combination coating (e.g. undercoating or body cavity protection for cars).
- Structures subject to external atmospheric exposure (including industrial and marine environment) and to permanently damp internal condition, if no particular aggressive conditions exist (stainless steel).
- Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used).

Design:

- The anchorages are designed in accordance with TR 051:2018-04 under the responsibility of an engineer experienced in anchorages and masonry work.
- Verifiable calculation notes and drawings shall be prepared taking account of the loads to be anchored, the nature and strength of the base materials and the dimensions of the anchorage members as well as of the relevant tolerances. The position of the anchor is indicated on the design drawings.
- Fasteners are only to be used for multiple use for non-structural application in accordance with TR 064:2018-05.

Installation:

- \cdot Hole drilling by the drill modes according to Annex C 1, C 2, C 3, C 5
- · Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site
- · Installation temperature from \geq -20°C
- · Exposure to UV due to solar radiation of the anchor not protected ≤ 6 weeks
- No ingress of water in the borehole at temperatures < 0 °C.

KTS Facade Anchor KT 10 and KT 14

Intended use

Specifications

Annex B 1

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Anchor type	10	14	
Drill hole diameter	d₀ = [mm]	10	14
Cutting diameter of drill bit	d _{cut} ≤ [mm]	10,45	14,45
Depth of drilled hole to deepest point ¹⁾	h₁ ≥ [mm]	85	85
Overall plastic anchor embedment depth in the base material ^{1), 2)}	h _{nom} ≥ [mm]	70	70
Diameter of clearance hole in the fixture	d _f ≤ [mm]	10,5	14,5

¹⁾ See Annex A 1

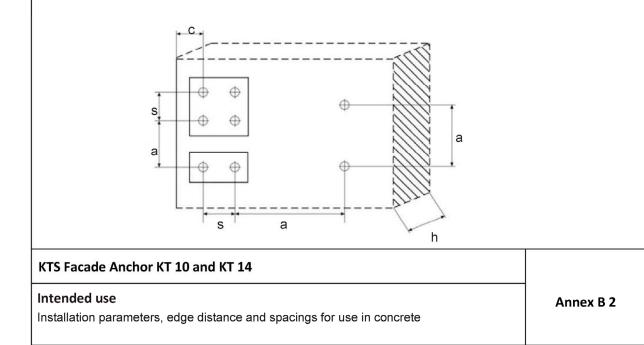
²⁾ For hollow and perforated masonry the influence of h_{nom} > 70 mm has to be detected by job site tests according TR 051:2018-04

Table B2: Minimum thickness of member, edge distance and spacing in concrete

Fixing points with a spacing $a \le s_{cr,N}$ are considered as a group with a max. characteristic resistance $N_{Rk,p}$ acc. to Table C3. For $a > s_{cr,N}$ the anchors are considered as single anchors, each with a characteristic resistance $N_{Rk,p}$ acc. to Table C3.

Туре		Minimum thickness of member	Characteristic edge distance	Minimum edge distance	Minimum spacing	Characteris- tic spacing
		h _{min} [mm]	C _{cr,N} [mm]	c _{min} [mm]	s _{min} [mm]	S _{cr,N} [mm]
	Concrete C12/15	100	100	85	70	85
10	Concrete ≥ C16/20	100	70	60	50	85
	Concrete C12/15	100	140	120	105	115
14	Concrete ≥ C16/20	100	100	85	75	115

Scheme of distance and spacing in concrete





		1	.0	14		
Minimum thickness of member	h _{min} [mm]	115	240 ²⁾	115	240 ¹⁾	
Single anchor						
Minimum spacing	a _{min} [mm]	max (250 mm / s _{1,min} / s _{2,min})			2,min)	
Minimum edge distance	c _{min} [mm]	100	120 ²⁾	100	200 1)	
Anchor Group			•		•	
Minimum spacing perpendicular to free edge	s _{1,min} [mm]	200	85 ²⁾	2	00	
Minimum spacing parallel to free edge	s _{2,min} [mm]	400	85 ²⁾	4	00	
Minimum edge distance	c _{min} [mm]	100	120 ²⁾	²⁾ 100		

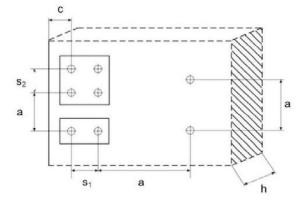
¹⁾ Only for KS-NF and member thickness h≥ 240 mm [see Table C4, with footnote 5] ²⁾ Only for Mz-NF and KS-NF [see Table C4, with footnote 6]

Table B4: Minimum distance and dimensions in hollow or perforated masonry (only for 10)

		10 in HLz-2DF ¹⁾	10 in KSL-8DF ¹⁾	
Minimum thickness of member	h _{min} [mm]	115	115	
Single anchor			•	
Minimum spacing	a _{min} [mm]	max (250 mm / s _{1,min} / s _{2,min})		
Minimum edge distance	c _{min} [mm]	100 60		
Anchor Group				
Minimum spacing perpendicular to free edge	s _{1,min} [mm]	100	100	
Minimum spacing parallel to free edge	s _{2,min} [mm]	100	100	
Minimum edge distance	c _{min} [mm]	100	60	

¹⁾ Information for base material, see Table C5

Scheme of distance and spacing in solid masonry



KTS Facade Anchor KT 10 and KT 14

Intended use

Edge distance and spacings for use in masonry and hollow or perforated masonry

Annex B 3

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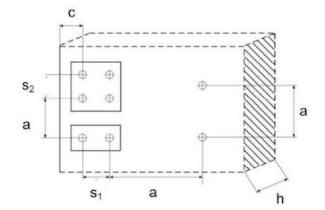
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Table B5: Minimum distances and dimensions in autoclaved aerated concrete

		10
Minimum thickness of member	h _{min} [mm]	200
Single anchor		
Minimum spacing	a _{min} [mm]	max (250 mm / s _{1,min} / s _{2,min})
Minimum edge distance	c _{min} [mm]	100
Anchor Group		
Minimum spacing perpendicular to free edge	s _{1,min} [mm]	200
Minimum spacing parallel to free edge	s _{2,min} [mm]	400
Minimum edge distance	c _{min} [mm]	100

Scheme of distance and spacing in autoclaved aerated concrete





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Brick	Base material	Size	Geometry
<u>No.</u> No.1	Clay brick HLz as per EN 771-1:2011+ A1:2015	2DF (240x115x115)	
No.2	Hochlochziegel Hlz as per EN 771-1:2011+ A1:2015 e.g. Schlagmann Poroton S8	12DF (248x365x249)	
No.3	Hochlochziegel Hlz as per EN 771-1:2011+ A1:2015 e.g. Schlagmann S9	12DF (248x365x249)	
No.4	Clay brick HIz as per EN 771-1:2011+ A1:2015 e.g. Schlagmann FZ9	12DF (248x365x249)	$\begin{array}{c} & & & \\ & & & & \\ & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & \\$
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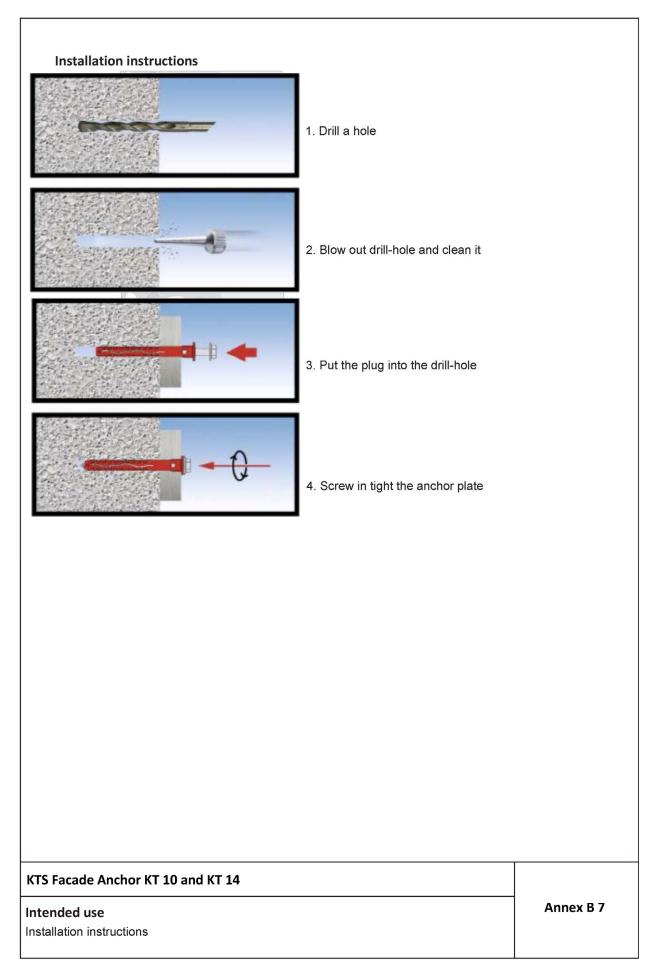


Brick No.	Base material	Size	Geometry	
No.5	Ceiling clay brick HLz as per EN 15037- 3:2009+A1:2011 e.g. Wienerberger	(250x530x210)	2,5 48 53	2.5
No.6	Hollow calcium silicate brick KSL as per EN 771-2:2011+ A1:2015	8DF (250x240x237)	36.5 36.5 051.0 027.0 18 051.0 051.0 051.0 18 18 18 18 18 18 18 18 19 18 18 18 18 18 18 18 18 18 18	0 47.0 73.0 240.0 240.0
No.7	Ceiling hollow brick lightweight concrete Hbl as per EN 15037- 2:2009+A1:2011 e.g. Schnuch SB- Baustoffe GmbH	(250x550x180)	150 250	
No.8	Hollow brick lightweight concrete Hbl as per EN 771-3:2011+ A1:2015 e.g. Jakob Stockschläder GmbH & Co. Kg	16 DF (497x240x249)		30. 150 150 150 10
acade A ded use	nchor KT 10 and KT	14		Annex B 6

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Table C1: Characteristic resistance of the screw

	1	.0	14			
Failure of expansion element (spe	gvz	stainless steel	gvz	stainless steel		
Characteristic tension resistance	N _{Rk,s}	[kN]	15,0	13,5	30,2	27,1
Partial safety factor	$\gamma_{\rm Ms}{}^{1)}$		1,5	1,6	1,5	1,6
Characteristic shear resistance	V _{Rk,s}	[kN]	7,5	6,8	15,1	13,6
Partial safety factor	$\gamma_{\rm Ms}{}^{1)}$		1,25	1,33	1,25	1,33
Characteristic bending resistance	M _{Rk,s}	[Nm]	12,8	11,5	36,2	32,6
Partial safety factor	$\gamma_{\rm Ms}{}^{1)}$		1,25	1,33	1,25	1,33

¹⁾ In absence of other national regulations

Table C2: Values under fire exposure in concrete C20/25 to C50/60 in any load direction, no permanent centric tension load and without lever arm, fastening of facade systems

Anchor type	Fire resistance class	F _{Rk,fi,90}	γ _{M,fi} 1)
KT 10	R 90	0,8 kN	1,0

¹⁾ In absence of other national regulations

Table C3: Characteristic resistance by pull-out failure for use in concrete (drill method: hammer)

	1	0	14							
Pull-out failure (plastic sleeve)	24/40 °C	50/80 °C	24/40 °C	50/80 °C						
Concrete ≥ C16/20 in accordance with EN 206:2013+A1:2016										
Characteristic resistance	N _{Rk,p}	[kN]	5,0	3,5	7,5	5,0				
Partial safety factor	$\gamma_{\rm Mc}$ 1)		1,8							
Concrete C12/15 in accordance	e with EN 2	06:201	3+A1:201	6						
Characteristic resistance	$N_{Rk,p}$	[kN]	3,5	2,5	5,0	3,5				
Partial safety factor	γ_{Mc} ¹⁾		1,8							

KTS Facade Anchor KT 10 and KT 14

Performances

Characteristic resistance of the screw,

Characteristic bending resistance, Characteristic resistance for use in concrete



Base material	Min. DF or min. Size	Bulk density	Min. compr- essive	Drill me-	Thick ness of	Comment	Characteristic resistance F _{Rk} [kN]			
	(L x W x H)		strength	thod	wall		1	0	14	
	[mm]	ρ [kg/dm³]	f _b [N/mm²]		h [mm]		24/40 °C	50/80 °C	24/40 °C	50/80 °C
			20		115		4,0 6,0 ⁴⁾	3,5	4,5 7,5 ⁵⁾	4,5 5,0 ⁵⁾
Clay brick Mz EN 771-1:2011 + A1:2015	NF (240x115x71)	1,8	10	H ¹⁾			3,0 4,5 ⁴⁾	2,5	3,0 5,0 ⁵⁾	3,0 3,5 ⁵⁾
			20		0.40		6,0 ⁶⁾	3,5 ⁶⁾	8)	
			10		240		5,0 ⁶⁾	2,5 ⁶⁾		
Solid sand lime	NF (240x115x71)	1,8	20	. H ¹⁾	115	Vertical perforation up to 15%	1,5	1,5	1,5	1,5
			10				1,2	1,2	1,2	1,2
brick KS EN 771-2:2011			20		240		6,0 ⁶⁾	4,0 ⁶⁾	9,0 ⁵⁾	6,0 ⁵⁾
+ A1:2015			10				5,0 ⁶⁾	3,0 ⁶⁾	6,0 ⁵⁾	4,0 ⁵⁾
Solid sand- lime	2DF 2 (240x115x112)	20 2,0 10	20	H ¹⁾	115	Vertical perforation up to 15%	4,0 6,0 ⁴⁾	4,0	4,5 9,0 ⁵⁾	4,5 9,0 ⁵⁾
brick KS EN 771-2:2011 + A1:2015			10				3,0 4,5 ⁴⁾	3,0	3,0 6,0 ⁵⁾	3,0 6,0 ⁵⁾
Lightweight solid brick EN 771-3:2011 + A1:2015	8DF (497x115x249)	2,0	20	H ¹⁾	115		3,0	1,5	8	5)
Partial safety facto	or ³⁾					$\gamma_{\rm Mm}$		2	,5	

1) Hammer drilling

2) Rotary drilling

3) In absence of other national regulations

4) Only valid for an edge distance $c \ge 150 \text{ mm}$

5) Only valid for an edge distance $c \ge 200 \text{ mm}$

6) Only valid for an edge distance $c \ge 120 \text{ mm}$

7) Cut brick for reveal

8) No performance assessed

KTS Facade Anchor KT 10 and KT 14

Performances

Characteristic resistance for use in solid masonry

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material	or min. Size (L x W x H)	Bulk density	Min. com- pressive	Drill me- thod	Thick ness of	Comment	Characteristic F _{Rk} [k			
			strength		wall		1	0	1	4
	[mm]	ρ [kg/dm³]	f _b [N/mm²]		h [mm]		24/40 °C	50/80 °C	24/40 °C	50/80 °C
Hollow clay brick HLz EN 771-1:2011 A1:2015	2DF (240x115x115)	1,0	12	R ²⁾	115	Brick no. 1	1,5	0,75	8)
Hollow clay brick HLz EN 771-1:2011 HA1:2015	12DF (248x365x249)	0,75	10	R ²⁾	365	Brick no. 2 e.g. Schlagmann Poroton S8	0,3	0,1	8)
Hollow clay brick HLz EN 771-1:2011 - A1:2015	12DF (248x365x249)	0,85	12	R ²⁾	365	Brick no. 3 e.g. Schlagmann Poroton S9	0,5	0,2	8)
Hollow clay brick HLz EN 771-1:2011 - A1:2015	12DF (248x365x249)	0,75	10	R ²⁾	365	Brick no. 4 e.g. Schlagmann Poroton FZ9	1,2	0,6	8)
Ceiling clay brick ILz N 15037-3: 009+A1:2011	(250x530x210)	0,8	10	R ²⁾	210	Brick no. 5	0,9	0,4	8)
Hollow sand-lime prick KSL EN 771-2:2011 · A1:2015	8DF (250x240x237)	1,4	12	R ²⁾	115 ²⁾	Brick no. 6	1,2	0,6	8)
Ceiling brick Hbl EN 15037-2: 2009+A1:2011	(250x550x180)	1,4	2	R 2)	180	Brick no. 7 e.g Schnuch SB-Baustoffe GmbH	0,4	0,2	8)
ightweight ollow brick Hbl N 771-3:2011 · A1:2015	16 DF (497x240x249)	0,8	5	R 2)	240	Brick no. 8 e.g. Jakob Stockschläd er GmbH & Co. KG	0,6	0,3	8)
Partial safety fac	tor ³⁾					γ _{Mm}		2,	5	
 4) Only valid 5) Only valid 6) Only valid 7) Cut brick 	illing ce of other nation d for an edge dist d for an edge dist d for an edge dist	ance $c \ge 2$ ance $c \ge 2$ ance $c \ge 2$	150 mm 200 mm							

Characteristic resistance for use in hollow or perforated masonry



Ту	ре	Tension load				Shear load	Shear load				
	F ¹⁾ [kN]		δ _{NO} [mm]		δ _{N∞} [mm]	F ¹⁾ [kN]	δ _{vo} [mm]	δ _{∨∞} [mm]			
:	10	1,98	0,	2	0,4	2,98	1,0	1,5			
:	14	2,98	0,	4	0,6	6,11	3,0	4,5			
Table C			•	ion and	shear loadir	•	hollow/perfora	ted masonry			
Туре	Base ma	iterial ¹⁾		F		Displaceme	nts [mm]				
					Tensio	on load	Shear	load			
				[kN]	δ_{NO}	δ _{N∞}	δ _{νο}	δ _{v∞}			
	Clay bric EN 771-	k Mz 1:2011+ A1:201	5	1,71	0,2	0,4	1,4	2,1			
	Solid sand-lime brick KS-NF EN 771-2:2011+ A1:2015			0,43	0,2	0,4	0,4	0,5			
	Solid sand-lime brick KS-2DF EN 771-2:2011+ A1:2015 Solid lightweight concrete Vbl EN 771-3:2011+ A1:2015 Hollow clay brick HLz EN 771-1:2011+ A1:2015 Hollow clay brick HLz S8 EN 771-1:2011+ A1:2015			1,71	0,2	0,4	1,4	2,1			
			I	0,86	0,2	0,4	0,7	1,1			
10				0,43	0,1	0,2	0,9	1,3			
			5	0,09	0,03	0,1	0,1	0,1			
	EN 771-	lay brick HLz S9 1:2011+ A1:201	5	0,14	0,1	0,1	0,1	0,2			
	EN 771-	lay brick HLz FZ 1:2011+ A1:201		0,34	0,1	0,1	0,3	0,4			
	EN 1503	lay brick HLz 57-3:2009+A1:20		0,26	0,1	0,2	0,2	0,3			
		and-lime brick K 2:2011+ A1:201		0,34	0,2	0,4	0,7	1,0			
	-	ghtweight brick 7-2:2009+A1:20	I	0,11	0,1	0,1	0,1	0,1			
	EN 771-	ght hollow brick 3:2011+ A1:201	I	0,17	0,1	0,2	0,1	0,2			
	Clay bric EN 771-	k Mz 1:2011+ A1:201	5	2,14	0,2	0,4	1,8	2,7			
14	EN 771-2	nd-lime brick KS 2:2011+ A1:201	5	0,43	0,1	0,2	0,4	0,5			
	EN 771-2	nd-lime brick KS 2:2011+ A1:201	5	2,57	0,1	0,2	2,1	3,2			
	1	nd-lime brick KS 2:2011+ A1:201	I	2,57	1,1	2,2	2,1	3,2			

¹⁾ Information for base material masonry: see Annex C 2, Table C4

KTS Facade Anchor KT 10 and KT 14

Performances

Displacements under tension and shear loading in concrete, solid and hollow or perforated masonry

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Table C8	able C8: Characteristic resistance F _{Rk} in [kN] in autoclaved aerated concrete										
	(base material group "d")										
Туре	Base material	Bulk density	Minimum compressive strength	Drill method	Characteristi F _F [k						
		ρ [kg/m³]	f _b [N/mm²]		24/40 °C	50/80 °C					
	uncracked autoclaved aerated	≥ 350	1,8	R ²⁾	0,9	0,75					
10	concrete (blocks) EN 771-4:2011 +A1:2015	N 771-4:2011 ≥ 650		R ²⁾	2,5	2,5					
	Partial safety factor ¹⁾		$\gamma_{M,AAC}$		2,0						

¹⁾ In absence of other national regulations

²⁾ Rotary drilling

Table C9: Displacements under tension and shear loading autoclaved aerated concrete

Туре	Base material		Tension load		Shear load			
		F ¹⁾ [kN]	δ _{NO} [mm]	δ _{N∞} [mm]	F ¹⁾ [kN]	δ _{vo} [mm]	δ _{∨∞} [mm]	
10	autoclaved aerated concrete $f_{ck} \ge 1.8 \text{ N/mm}^2$	0,3	0,2	0,4	0,3	0,6	1,0	
	autoclaved aerated concrete f _{ck} ≥ 5,4 N/mm²	0,9	0,2	0,4	0,9	1,8	2,7	

¹⁾ Intermediate values by linear interpolation