



Approval body for construction products and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and Laender Governments



European Technical Assessment

ETA-13/0224 of 3 March 2022

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:

Trade name of the construction product

Product family to which the construction product belongs

Manufacturer

Manufacturing plant

This European Technical Assessment contains

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of

This version replaces

Deutsches Institut für Bautechnik

Modersohn Anchor Channel MBA

Anchor channels

Wilhelm Modersohn GmbH & Co. KG Industriestraße 23 32139 Spenge DEUTSCHLAND

Werk Spenge Industriestraße 23 32139 Spenge

22 pages including 3 annexes which form an integral part of this assessment

EAD 330008-03-0601, Edition 06/2021

ETA-13/0224 issued on 26 March 2019

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Specific Part

1 Technical description of the product

The Modersohn Anchor Channel MBA is system consisting of C-shaped channel profile of stainless steel and at least two metal anchors non-detachably fixed on the channel back and channel bolts.

The anchor channel is embedded surface-flush in the concrete. Modersohn channel bolts (hammerhead or hooked) with appropriate hexagon nuts and washers are fixed to the channel. The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor channel is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor channel of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance under tension load (static and quasi-static loading)	
- Resistance to steel failure of anchors	$N_{Rk,s,a}$ see Annex C1
 Resistance to steel failure of the connection between anchors and channel 	$N_{Rk,s,c}$ see Annex C1
 Resistance to steel failure of channel lips and subsequently pull-out of channel bolt 	$N^0_{Rk,s,l}$; $s_{l,N}$ see Annex C1
- Resistance to steel failure of channel bolt	$N_{Rk,s}$ see Annex C5
 Resistance to steel failure by exceeding the bending strength of the channel 	s_{max} see Annex A4 $M_{Rk,s,flex}$ see Annex C1
 Maximum installation torque to avoid damage during installation 	$T_{inst,g}$; $T_{inst,s}$ see Annex B3
- Resistance to pull-out failure of the anchor	$N_{Rk,p}$ see Annex C2
- Resistance to concrete cone failure	h_{ef} see Annex B2 $k_{cr,N}$; $k_{ucr,N}$ see Annex C2
 Minimum edge distances, spacing and member thickness to avoid concrete splitting during installation 	s_{min} see Annex A4 c_{min} ; h_{min} see Annex B2
 Characteristic edge distance and spacing to avoid splitting of concrete under load 	$s_{cr,sp}$; $c_{cr,sp}$ see Annex C2
- Resistance to blowout failure - bearing area of anchor head	A_h see Annex A3



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Essential characteristic	Performance
Characteristic resistance under shear load (static and quasi-static loading)	
 Resistance to steel failure of channel bolt under shear loading without lever arm 	$V_{Rk,s}$ see Annex C5
 Resistance to steel failure by bending of the channel bolt under shear load with lever arm 	$M^0_{Rk,s}$ see Annex C5
- Resistance to steel failure of channel lips, steel failure of connection between anchor and channel and steel failure of anchor (shear load in transverse direction)	$V^0_{Rk,s,l,y}$; $s_{l,V}$; $V_{Rk,s,c,y}$; $V_{Rk,s,a,y}$ see Annex C3
 Resistance to steel failure of connection between channel lips and channel bolt (shear load in longitudinal channel axis) 	No Performance assessed
 Factor for sensitivity to installation (longitudinal shear) 	No Performance assessed
 Resistance to steel failure of the anchor (longitudinal shear) 	No Performance assessed
 Resistance to steel failure of connection between anchor and channel (longitudinal shear) 	No Performance assessed
- Resistance to concrete pry-out failure	k_8 see Annex C3
- Resistance to concrete edge failure	$k_{cr,V}$; $k_{ucr,V}$ see Annex C3
Characteristic resistance under combined tension and shear load (static and quasi-static load)	
- Resistance to steel failure of the anchor channel	k_{13} ; k_{14} see Annex C4
Characteristic resistance under fatigue tension loading	
 Fatigue resistance to steel failure of the whole system (continuous or tri-linear function, test method A1, A2) 	No Performance assessed
 Fatigue limit resistance to steel failure of the whole system (test method B) 	No Performance assessed
 Fatigue resistance to concrete related failure (exponential function, test method A1, A2) 	No Performance assessed
 Fatigue limit resistance to concrete related failure (test method B) 	No Performance assessed
Displacements (static and quasi-static load)	$\begin{array}{l} \delta_{N0} \ ; \ \delta_{N^{\infty}} \ see \ Annex \ C2 \\ \delta_{V,y,0} \ ; \ \delta_{V,y,\infty} \ ; \ \delta_{V,x,0} \ ; \ \delta_{V,x,\infty} \\ see \ Annex \ C4 \end{array}$



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3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance			
Reaction to fire	Class A1			
Resistance to fire	No performance assessed			

3.3 Aspects of durability

Essential characteristic	Performance		
Durability	See Annex B1		

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with EAD No. 330008-03-0601, the applicable European legal act is: [2000/273/EC].

The system to be applied is: 1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

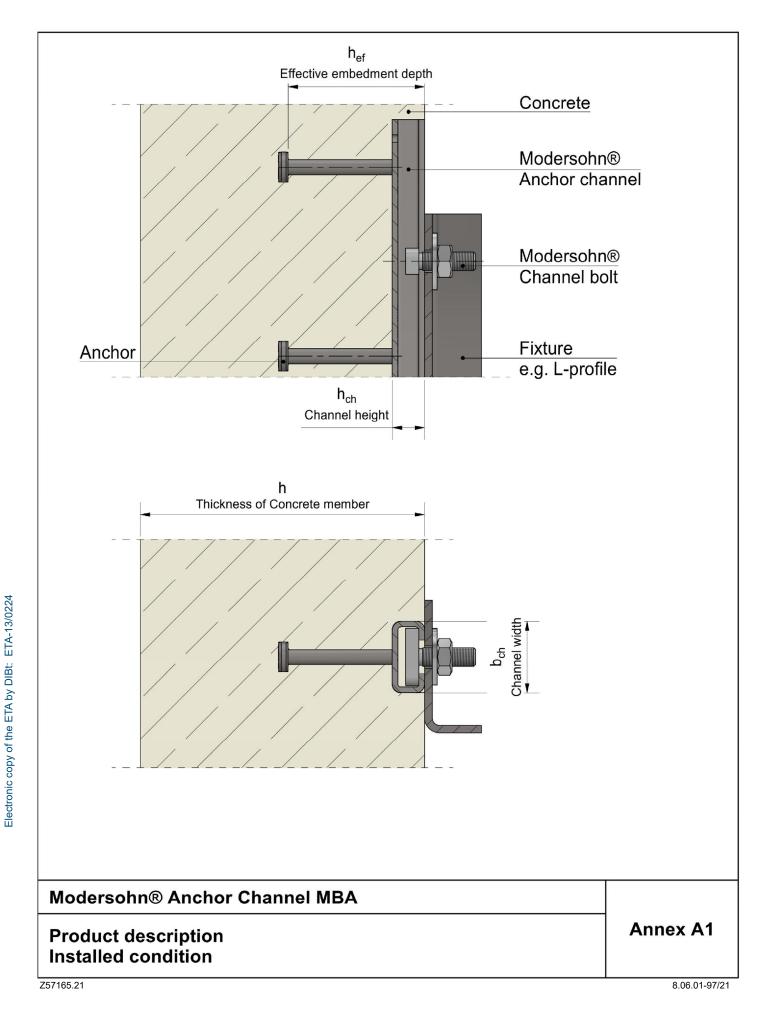
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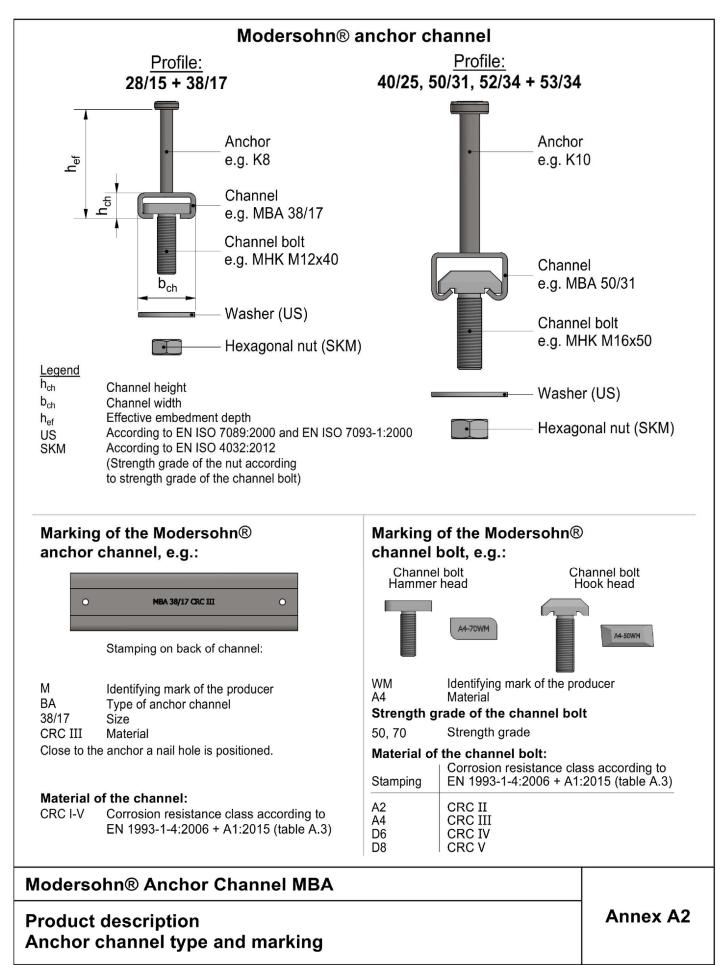
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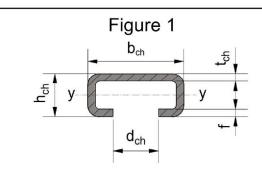




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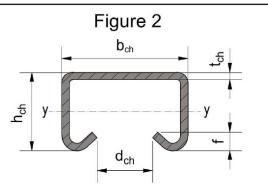


Table A1: Dimensions of profile

	0		D	imensior	Moment of inertia		
Anchor channel	Figure	b _{ch}	h _{ch}	t _{ch}	d _{ch}	f	ly
	ш			[mm]	[mm4]		
28/15	1	28,00	15,00	2,30	12,00	2,30	3874
38/17	1	38,00	17,00	3,00	18,00	3,00	7787
40/25	2	40,00	25,00	2,50	18,00	5,50	19095
50/31	2	50,00	31,00	3,00	22,00	7,35	44781
52/34	2	52,00	34,00	4,00	22,00	7,80	70663
53/34	34 2 53,0		34,00	4,50	22,00	7,70	76681

Table A2: Dimensions of anchor

Туре	Anchor channel	Shaft d _a	Head d _h	Head thickness t _h	la	A _h		
	Channel		[m	m]		[mm²]		ا عـ
K6	28/15	6	13	5	35	104,5	<u></u>	
K8	38/17, 40/25	8	16	5	60	150,8		d _h
K10	50/31	10	19	7	75	205,0		
K13	52/34, 53/34	13	25	8	125	358,1	da	E

Modersohn® Anchor Channel MBA

Product description Dimensions of profile and anchor

Annex A3



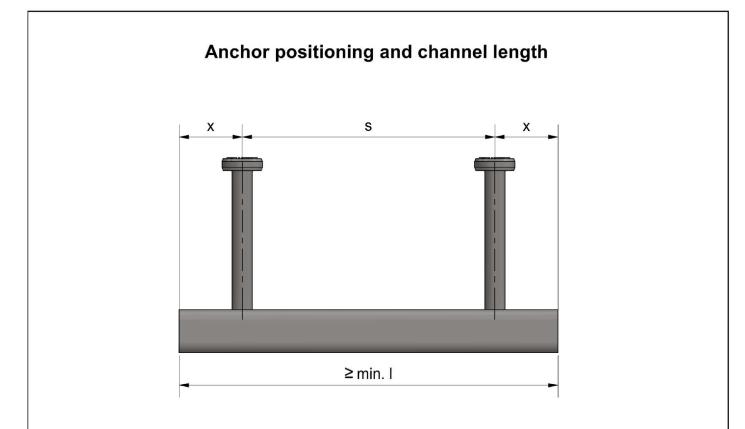


Table A3: Anchor positioning, channel length

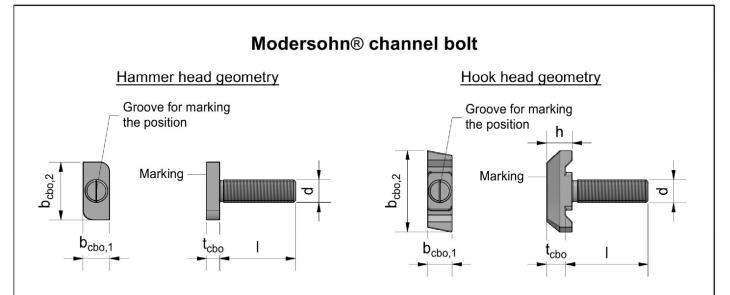
	Anchor	spacing	End spacing	Min. channel length					
Anchor channel	S _{min}	S _{max}	x	min. l					
[mm]									
28/15 38/17	50	200	25	100					
40/25 50/31	50	250	25	100					
52/34 53/34	80	250	35	150					

Modersohn® Anchor Channel MBA

Product description Anchor positioning, channel length

Annex A4





Marking according to annex A2

Table A4: Dimensions of hammer head channel bolt [mm]

Hammer head geometry					ve hamm geometry	1.02			
мнк	Thread diameter	Width b _{cbo,1}	Length b _{cbo,2}	Thickness tcbo	Width b _{cbo,1}	Length b _{cbo,2}	Thickness tcbo	Length I	Anchor channel
28/15	M10	10,5	22,5	4,5	10	22,5	6	20 - 200	28/15
38/17	M10 M12 M16	14,1 14,1 16	30,5 30,5 31	7 7 8,5	15 15 _ ¹⁾	30,5 30,5 	7 7 - ¹⁾	20 - 200 20 - 200 20 - 200	38/17

Table A5: Dimensions of hook head channel bolt [mm]

		Hook head geometry											
MUIZ	Thread	Width	Length	Thick	ness	Width	Length	Thick	ness	Length	Anchor		
МНК	diameter	b _{cbo,1}	b _{cbo,2}	t cbo	h all	b _{cbo,1}	b _{cbo,2}	t cbo	h all	Ĭ	channel		
	M10	14	33,7	8	10,5	15	33,7	10	12,5	20 - 150			
40/25	M12	14	33,7	8	10,5	14	35	8,5	11	20 - 200	40/25		
	M16	17	32,7	9	12	17	34	9	11,5	30 - 200			
	M12	13	43,3	10	13,5	15	43,3	12	15,5	20 - 200	50/31,		
50/30	M16	17	43,3	11	14,5	20	43,3	14	17,5	30 - 200	52/34,		
	M20	21	43,3	12	15,5	20	43,3	15	18,5	30 - 200	53/34		

Table A6: Strength grade

Strength grade	50	70
f _{uk} [N/mm²]	500	700
fyk [N/mm²]	210	450

1) Product not available.

Modersohn® Anchor Channel MBA

Product description Dimensions, strength grade of channel bolts



Specification of intended use

Anchor channels and channel bolts subject to:

· Static and quasi-static tension and shear perpendicular to the longitudinal axis of the channel

Base materials:

- Compacted reinforced or unreinforced concrete without fibres according to EN 206:2013 + A1:2016
- Strength classes C12/15 to C90/105 according to EN 206:2013 + A1:2016
- Cracked or uncracked concrete

Use conditions (Environmental conditions):

- According to EN 1993-1-4:2006 + A1:2015 relating to corrosion resistance class (CRC) of all parts of the Modersohn® anchor channel according to Annex A2
- In case of using the material of the channel profile in CRC III, the anchors of the channel may be used in CRC II.

Design:

- Anchor channels are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking into account of the loads to be anchored. The position of the anchor channel and channel bolt are indicated on the design drawings (e.g. position of the anchor channel relative to reinforcements or to supports, etc.).
- For static and quasi-static loading the anchor channels are designed in accordance with EOTA TR 047 "Design of Anchor Channels", March 2018 or EN 1992-4:2018.

Installation:

- The installation of anchor channels is carried out by appropriately qualified personnel under the supervision of the person responsible for the technical matters on site.
- Use of the anchor channels only as supplied by the manufacturer without manipulations, repositioning or exchanging of channel components.
- Cutting of anchor channels is allowed only if pieces according to Annex A4, Table A3 are generated including end spacing and minimum channel length and if cutting is done professionally and contamination of cutting edges with corroding material is avoided.
- Installation in accordance with the installation instruction given in Annexes B4, B5 and B6.
- The anchor channels are fixed on the formwork, reinforcement or auxiliary construction, such that no movement of the channels will occur during the time of laying the reinforcement and of placing and compacting the concrete.
- The concrete under the head of the anchors is properly compacted. The channels are protected from penetration of concrete into the internal space of the channels.
- Washer to the threaded bolt may be chosen based on Annex A2 and Annex A5 and provided separately by the user.
- Orientating the channel bolt (groove according to Annex B5) rectangular to the channel axis.
- The required installation torques given in Annex B3, Table B2 have to be applied by a calibrated torque wrench and must not be exceeded.

Modersohn® Anchor Channel MBA

Intended Use Specification and installation

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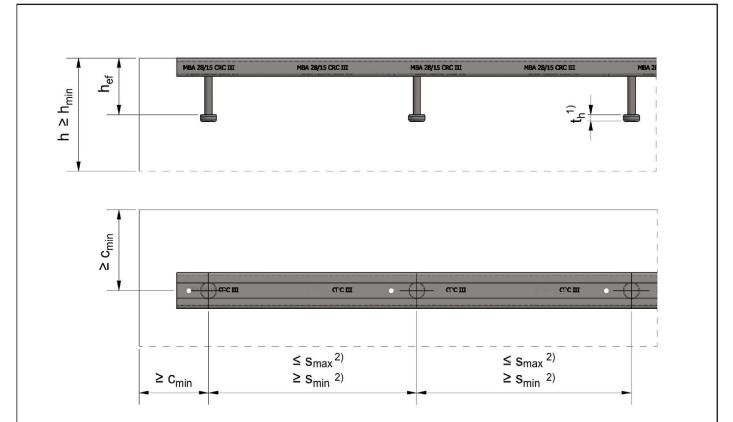


Table B1: Effective embedment depth, minimum edge distance and member thickness

Anchor channel			28/15	38/17	40/25	50/31	52/34	53/34
Effective embedment depth	[mm]	h _{ef}	45	72	80	99	151	151
Min. edge distance	[mm]	c _{min}	40	50	50	75	100	100
Minimum thickness of concrete member		h _{min}	75	100	110	130	185	185

1) t_h = anchor head thickness according to Annex A3, Table A2 2) s_{min} , s_{max} according to Annex A4, Table A3

Modersohn® Anchor Channel MBA

Intended use Installation parameters of Modersohn® anchor channel



			Installation torque ¹⁾						
	Channel	Min. spacing	T _{ins}	st,g	T _{in}	st,s			
Anchor channel	bolt	s _{min,cbo} of the channel bolt	Gen	eral ²⁾	Steel to ste	el contact ³			
			50 ⁴⁾	70 ⁴⁾	50 ⁴⁾	70 ⁴⁾			
	[mm]	[mm]		[N	m]				
28/15	10	50	_ 5)	13 (10) ⁶⁾	_ 5)	40			
	10	50	_ 5)	15	_ 5)	40			
38/17	12	60	_ 5)	25 (20) ⁶⁾	_ 5)	50			
	16	80	_ 5)	30 (27) ⁶⁾	_ 5)	110			
	10	50	15	_ 5)	15	_ 5)			
40/25	12	60	25 (20) ⁶⁾	25 (20) ⁶⁾	25	50			
	16	80	30	30	65	110			
	12	60	25	25	25	50			
50/31	16	80	60	60	65	110			
	20	100	75	75	130	210			
	12	60	25	25	25	50			
52/34 53/34	16	80	60	60	65	110			
33/34	20	100	75	75	130	210			

1) $T_{inst,g} \mbox{ and } T_{inst,s} \ \mbox{ must not be exceeded}$

2) According to Annex B7, Figure 1

3) According to Annex B7, Figure 2

4) Strength class

5) Product not available

6) Values in brackets for applications in concrete of strength classes C12/15 and C16/20

Modersohn® Anchor Channel MBA

Intended use Installation parameters of Modersohn® channel bolt

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Instructions for fixing the Modersohn® anchor channel

Fixing the anchor

formwork with rivets

pre-punched holes in

channel to the

the back of the channel.

Fixing the anchor

channel to the timber

formwork with staples.

through the

Modersohn® anchor channels are filled with foam and have pre-punched holes in the back. The foam has to be cut flush to the edge of the channel. The channels should be installed according to the reinforcement plans and even with the concrete surface. To avoid displacing them, the anchor channels have to be fixed to the formwork while pouring the concrete.

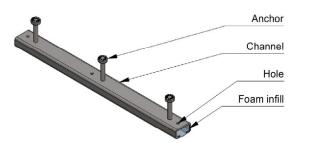


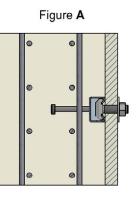
Figure B

Figure D

Fixing the anchor channel to formwork

Steel formwork:

Fixing the anchor channel to the steel formwork with Modersohn® channel bolts and nuts.



Timber formwork:

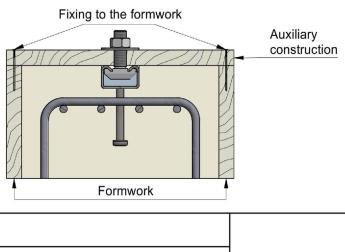
Fixing the anchor channel to the timber formwork with nails through the pre-punched holes in the back of the channel. Stainless steel channels and channels in external use are to be fixed with stainless steel nails.



Fixing the anchor channel at the top

If the anchor channel is installed on the top of the component, it has to be fixed to an auxiliary construction, e.g. with a Modersohn® channel bolt.

This auxiliary construction prevents the displacing or slipping of the anchor channel while compacting the concrete.



Modersohn® Anchor Channel MBA

Intended use Installation instructions for anchor channel - part 1



Regular compacting of concrete

If anchor channels are installed at the side of the component, the concrete below the anchor channel has to be thoroughly compacted. Improper compaction of the concrete can lead to air entrapments and thereby to reduced load capacity.

Figure E



When installing an anchor channel at the bottom side of a member, the concrete needs to be compacted thoroughly to ensure a sufficient bonding.



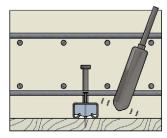
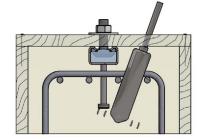


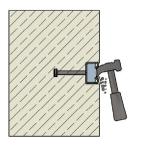
Figure G

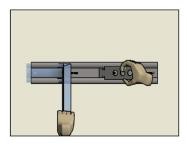


Anchor channels installed at the top of the component have to be fixed to an auxiliary construction to prevent displacing or slipping. A suitable vibrator has to be used to compact the concrete. If you press the anchor channel into the concrete, you have to compact the concrete with a vibrator!

How to remove the channel filling

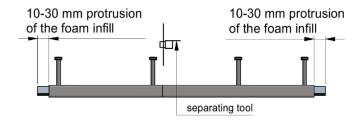
After dismantling the formwork, remove the fixing material and the remaining concrete. Next remove the foam infill with a suitable tool, e.g. a screwdriver.





Cutting to size long anchor channels

Modersohn® anchor channels will be delivered prefabricated. The channels can be cut to size at the construction site. Then please follow these instructions:

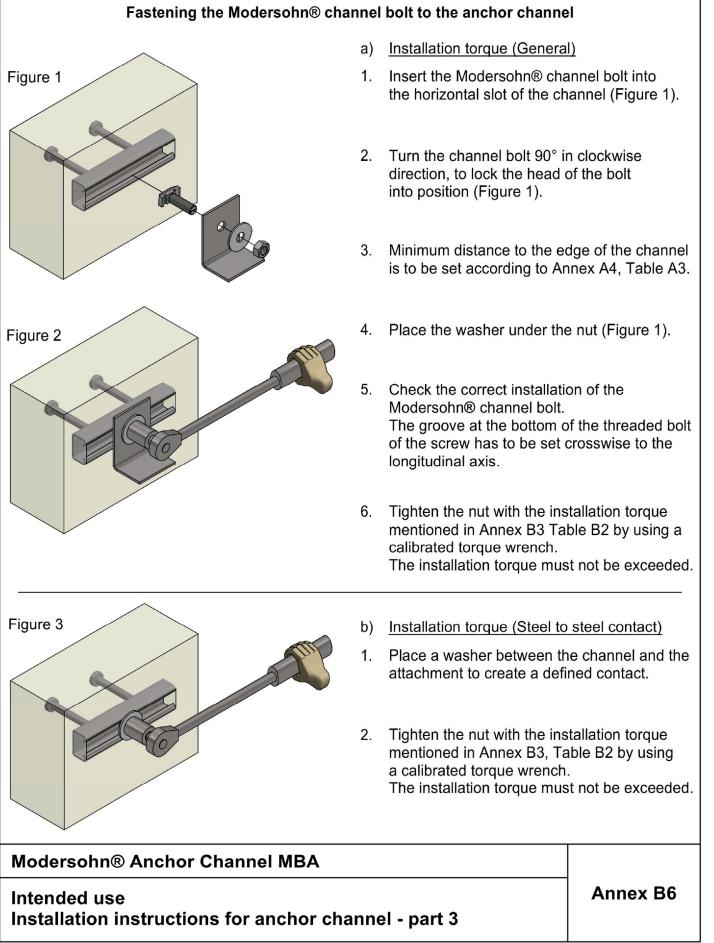


Modersohn® Anchor Channel MBA

Intented use Installation instructions for anchor channel - part 2

- 1. Every piece of channel at least has to have two anchors.
- 2. The channel has to be cut to size according to Annex A4 Table A3.
- 3. The protrusion of the foam infill with 10-30 mm (delivery condition) has to be cut flush to the edge of the Modersohn® anchor channel before installing.





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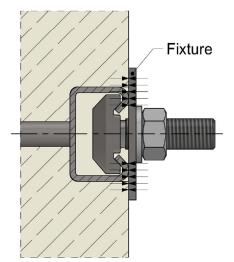


General

The fixture is in contact with the channel profile and the concrete surface.

The installation torques according to Annex B3, Table B2 shall be applied and must not be exceeded.

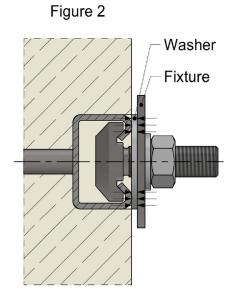




Steel to steel contact

The fixture is not in contact with the concrete surface. The fixture is fastened to the anchor channel by suitable steel part (e.g. washer).

The installation torques according to Annex B3 Table B2 shall be applied and must not be exceeded.



Modersohn® Anchor Channel MBA

Intended use Position of fixture



Table C1: Characteristic steel failure o									
Anchor cha	innel		28/15	38/17	40/25	50/31	52/34, 53/34		
Steel failure: Anchor							·,		
Characteristic resistance	N _{Rk,s,a}	[kN]	15,3	27,1	27,1	42,4	71,7		
Partial factor	γ	1) Ms		1,85					
Steel failure: Connection	between	anchor ar	nd channe						
Characteristic resistance	N _{Rk,s,c}	[kN]	18	28	20	32	76		
Partial factor	γ	1) Ms,ca		1,8					
Steel failure: Local flexur	re of chan	nel lips							
Characteristic spacing of channel bolts for $N_{Rk,s,l}$	s _{I,N}	[mm]	56	76	80	100	106		
Characteristic resistance	N ⁰ _{Rk,s,l}	[kN]	18	28	20	32	76		
Partial factor	γ	1) Ms,I		1,8					
Steel failure: Flexure of c	hannel								
Characteristic resistance of channel	$M_{Rk,s,flex}$	[Nm]	432	836	1262	2528	3297		
Partial factor	γ	1) Ms,flex			1,15				

1) In absence of other national regulations.

Characteristic resistances under tension load Steel failure of anchor channel



Anchor channel			28/15	38/17	40/25	50/31	52/34, 53/34			
Concrete failure: P	Pullout									
Characteristic resista		N _{Rk,p}	[kN]	9,4	13,6	13,6	18,4	32,2		
Characteristic resista in uncracked concret		• Як,р		13,2	19,0	19,0	25,8	45,1		
	C20/25		[-]	1,67						
	C25/30			2,08						
	C30/37			2,50						
Increasing factor	C35/45			2,92						
for N _{Rk,p}	C40/50	Ψ_{c}		3,33						
= N _{Rk,p} (C12/15)∗Ψ _c	C45/55			3,75						
	C50/60			4,17						
	C55/67			4,58						
	≥C60/75			5,00						
Partial factor		γ _{Mp}	= γ _{Mc} ¹⁾	1,5						
Concrete failure: C	concrete o									
Factor for cracked co	oncrete	k _{cr,N}		7,2	7,8	7,9	8,1	8,7		
Factor for uncracked	concrete	k _{ucr,N}		10,3	11,1	11,3	11,6	12,4		
Partial factor		γ	1) Mc	1,5						
Concrete failure: S	Splitting									
Characteristic edge of	distance	C _{cr,sp}	[mm]	3.hef						
Characteristic spacin	g	S _{cr,sp}				6·h _{ef}				
Partial factor		γ	1) Msp	1,5						

Table C3: Displacements under tension load

Anchor chann	28/15	38/17	40/25	50/31	52/34, 53/34		
Tension load	Ν	[kN]	4,2	7,6	9,9	18,7	29,2
Short-term displacement	δ_{N0}	[mm]	0,4	0,4	0,5	0,5	0,6
Long-term displacement	δ_{N^∞}	[mm]	1,6	1,6	1,6	1,6	1,6

Modersohn® Anchor Channel MBA

Characteristic resistances under tension load Concrete failure and displacements



Table C4: Characteristic resis steel failure of Moo					ncrete fa	ilure		
Anchor channe	el		28/15	38/17	40/25	50/31	52/34, 53/34	
Steel failure: Anchor								
Characteristic resistance	V _{Rk,s,a,y}	[kN]	18	30	31	59	74	
Partial factor	γ	1) Ms,a		1,54				
Steel failure: Connection bet	ween an	chor and	l channe	I				
Characteristic resistance	V _{Rk,s,c,y}	[kN]	18	30	31	59	74	
Partial factor	$\gamma_{Ms,ca}^{(1)}$			1,8				
Steel failure: Local flexure of		lips						
Characteristic resistance	V _{Rk,s,l,y}	[kN]	18	30	31	59	74	
Partial factor		1) Ms,I		1,8				
Characteristic spacing of channel bolts for V _{Rk,s,l}	s _{l,V}	[mm]	56	76	80	100	106	
Concrete failure: Pry-out			1		I	•		
Factor k	k	2) 8	1,0		2,0			
Partial factor	γ	1) Mc		1,5				
Concrete failure: Concrete ed	dge		I					
Factor for cracked concrete	k _c	r,V	3,1	7,3	6,5	5,6	6,4	
Factor for uncracked concrete	kud	cr,V	4,3	10,2	9,1	7,8	9,0	
Partial factor	γ	1) Mc			1,5			

1) In absence of other national regulations.

2) Without reinforcement.

In case of supplementary reinforcement the factor k_8 should be multiplied with 0,75.

Modersohn® Anchor Channel MBA

Characteristic resistances under shear load Steel failure of anchor channel and concrete failure



Anchor cha	annel		28/15	38/17	40/25	50/31	52/34, 53/34
Shear load	V	[kN]	2,7	7,8	7,6	9,4	16,2
Short-term displacement	$\delta_{V,y,0}$	[mm]	0,4	0,6	0,6	0,8	0,9
ong-term displacement	$\delta{V,y,\infty}$	[mm]	0,6	0,9	0,9	1,2	1,4
Table C6: Characterist Anchor cha		ances une	der combi 28/15	ined tensi 38/17	ion and sl 40/25	near load 50/31	52/34 53/34
Steel failure: Local flex	kure of cl	hannel lip	s				
actor	k.	13	valu	ues are tak	en from El	N 1992-4:2	018
Steel failure: Anchor a	nd conne	ection be	tween and	chor and	channel		
Factor	k	14	values are taken from EN 1992-4:201				

combined tension and shear loads



C	hannel b	oolt			28/15	38/17	40/25	50/30	
Steel failure: Channel	bolt								
			M10	50 ¹⁾	- ³⁾	_ 3)	25,4	_ 3)	
		[kN]	IVITO	70 ¹⁾	30,9	40,6	- ³⁾	_ ³⁾	
			M12	50 ¹⁾	- ³⁾	- ³⁾	41,9	42,2	
Characteristic resistance	N _{Rk,s}			70 ¹⁾	- ³⁾	45,7	59,0	59,0	
under tension			M16	50 ¹⁾	- ³⁾	_ 3)	55,7	68,3	
				70 ¹⁾	- ³⁾	101,7	94,4	109,9	
			M20	50 ¹⁾	- ³⁾	_ 3)	_ 3)	88,9	
				70 ¹⁾	- ³⁾	_ 3)	_ 3)	145,2	
Partial factor		γ _{Ms} ²⁾		50 ¹⁾		2,86			
	Ϋ́Ms ΄			70 ¹⁾		1,	87		
Table C8: Characteris steel failure		ersohn®			28/15	38/17	40/25	50/30	
Steel failure: Channel		5011			20/13	30/17	40/23	30/30	
Steel lanure. Chaimer				50 ¹⁾	_ 3)	_ 3)	17,4	_ 3)	
	V _{Rk,s}		M10	70 ¹⁾	24,4	24,4	_ 3)	_ 3)	
				50 ¹⁾	_ 3)	- ³⁾	25,3	25,3	
Characteristic			M12	70 ¹⁾	_ 3)	35,4	35,4	35,4	
resistance under		[kN]		50 ¹⁾	- ³⁾	- ³⁾	47,1	47,1	
shear			M16	70 ¹⁾	- 3)	65,9	65,9	65,9	
				50 ¹⁾	_ 3)	_ 3)	_ 3)	73,5	
			M20	1)	_ 3)	_ ³⁾	- ³⁾	102,9	
				70 ¹⁾	- 37	- /	27.4	_ 3)	
				50 ¹⁾	- ³⁾	_ 3)	37,4	- /	
			M10	50 ¹⁾ 70 ¹⁾			- ³⁾	_ 3)	
			M10	50 ¹⁾ 70 ¹⁾ 50 ¹⁾	- ³⁾ 52,3 - ³⁾	_ 3)			
Characteristic flexural	M ⁰	[Nm]		50 ¹⁾ 70 ¹⁾ 50 ¹⁾ 70 ¹⁾	- ³⁾ 52,3 - ³⁾ - ³⁾	- ³⁾ 52,3 - ³⁾ 91,6	- ³⁾	_ 3)	
Characteristic flexural resistance	M ⁰ _{Rk,s}	[Nm]	M10 M12	50 ¹⁾ 70 ¹⁾ 50 ¹⁾ 70 ¹⁾ 50 ¹⁾	- ³⁾ 52,3 - ³⁾	- ³⁾ 52,3 - ³⁾	- ³⁾ 65,5	- ³⁾ 65,5	
	M ⁰ _{Rk,s}	[Nm]	M10	50 ¹⁾ 70 ¹⁾ 50 ¹⁾ 70 ¹⁾ 50 ¹⁾ 70 ¹⁾	- ³⁾ 52,3 - ³⁾ - ³⁾ - ³⁾ - ³⁾	- ³⁾ 52,3 - ³⁾ 91,6 - ³⁾ 232,3	- ³⁾ 65,5 91,6 166,5 232,3	_ ³⁾ 65,5 91,6	
	M ⁰ _{Rk,s}	[Nm]	M10 M12 M16	50 ¹⁾ 70 ¹⁾ 50 ¹⁾ 70 ¹⁾ 50 ¹⁾ 70 ¹⁾ 50 ¹⁾	- ³⁾ 52,3 - ³⁾ - ³⁾ - ³⁾ - ³⁾ - ³⁾	- ³⁾ 52,3 - ³⁾ 91,6 - ³⁾ 232,3 - ³⁾	- ³⁾ 65,5 91,6 166,5 232,3 - ³⁾	- ³⁾ 65,5 91,6 166,5	
	M ⁰ _{Rk,s}	[Nm]	M10 M12	50 ¹⁾ 70 ¹⁾ 50 ¹⁾ 70 ¹⁾ 50 ¹⁾ 70 ¹⁾	- ³⁾ 52,3 - ³⁾ - ³⁾ - ³⁾ - ³⁾	- ³⁾ 52,3 - ³⁾ 91,6 - ³⁾ 232,3	- ³⁾ 65,5 91,6 166,5 232,3	- ³⁾ 65,5 91,6 166,5 232,3	

1) Strength class

No performance assessed.

2) In absence of other national regulations.

Modersohn® Anchor Channel MBA

Characteristic resistances under tension and shear load Steel failure of channel bolt