



Approval body for construction products and types of construction

**Bautechnisches Prüfamt** 

An institution established by the Federal and Laender Governments



# **European Technical Assessment**

ETA-17/1002 of 11 May 2022

English translation prepared by DIBt - Original version in German language

#### **General Part**

Technical Assessment Body issuing the European Technical Assessment:

Trade name of the construction product

Product family to which the construction product belongs

Manufacturer

Manufacturing plant

This European Technical Assessment contains

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of

This version replaces

Deutsches Institut für Bautechnik

TOX Facade Anchor Fassad and Fassad XL

Plastic anchor for redundant non-structural systems in concrete and masonry

TOX-Dübel-Technik GmbH Brunnenstraße 31 72505 Krauchenwies DEUTSCHLAND

Plant 1

19 pages including 3 annexes which form an integral part of this assessment

EAD 330284-00-0604, edition 12/2020

ETA-17/1002 issued on 5 October 2020



# European Technical Assessment ETA-17/1002

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### Specific part

### 1 Technical description of the product

The TOX Facade Anchor in the range of Fassad 10 and Fassad XL 14 is a plastic anchor consisting of a plastic sleeve made of polyamide and an accompanying specific screw of galvanised steel or stainless steel.

The plastic sleeve is expanded by screwing in the specific screw which presses the sleeve against the wall of the drilled hole.

The product description is given in Annex A.

# 2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchors of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

#### 3 Performance of the product and references to the methods used for its assessment

#### 3.1 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	See Annex C 1

#### 3.2 Mechanical resistance and stability (BWR 4)

Essential characteristic	Performance
Resistance to steel failure under tension loading	See Annex C 1
Resistance to steel failure under shear loading	See Annex C 1
Resistance to pull-out or concrete failure under tension loading (base material group a)	See Annex C 1
Resistance in any load direction without lever arm (base material group b, c, d)	See Annexes C 2, C 3 and C 5
Edge distance and spacing (base material group a)	See Annex B 2
Edge distance and spacing (base material group b, c, d)	See Annex B 3 and B 4
Displacements under short-term and long-term loading	See Annex C 4 and C 5
Durability	See Annex B 1

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4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with European Assessment Document EAD 330284-00-0604 the applicable European legal act is: 97/463/EC.

The system to be applied is: 2+

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 11 May 2022 by Deutsches Institut für Bautechnik

Dipl.-Ing. Beatrix Wittstock

Head of Section

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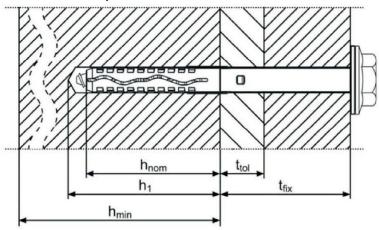
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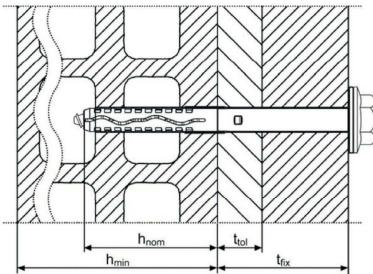


# TOX Facade Anchor Fassad 10 and Fassad XL 14

Fixing in concrete and solid masonry



Fixing in hollow or perforated masonry



# Legend

 $h_{\text{nom}}$  = overall plastic anchor embedment depth in the base material

h<sub>1</sub> = depth of drilled hole to deepest point

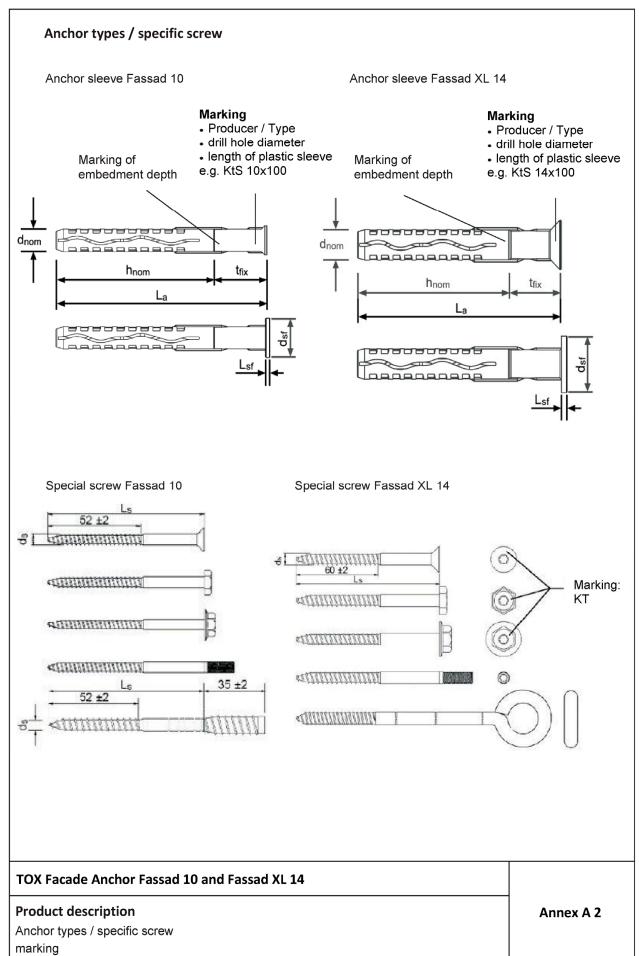
h = thickness of member (wall)

 $t_{fix}$  = thickness of fixture

 $t_{tol}$  = thickness of layer or non-load bearing coating

TOX Facade Anchor Fassad 10 and Fassad XL 14	
Product description	Annex A 1
Installed condition	







# Table A1: Dimensions [mm]

Туре	Anchor sleeve					Special	screw 1	L)				
	d <sub>nom</sub> [mm]	h <sub>nom</sub> [mm]	t <sub>fix,min</sub> [mm]	t <sub>fix,max</sub> [mm]	L <sub>a,min</sub> [mm]	L <sub>a,max</sub> [mm]	L <sub>sf</sub> <sup>2)</sup> [mm]	d <sub>sf</sub> [mm]	d <sub>s</sub> [mm]	d <sub>k</sub> <sup>3)</sup> [mm]	L <sub>s,min</sub> [mm]	L <sub>s,max</sub> [mm]
10	10	70	10	230	80	300	2	18	7	5,8	90	310
14	14	70	10	290	80	360	3	26	10	8,4	90	370

- 1) To insure that the screw penetrates the anchor sleeve  $L_s$  must be  $L_a$  +  $L_{sf}$  + 8.
- 2) only valid for flat collar version core diameter of the thread
- 3)

# **Table A2: Materials**

Name	Material
Anchor sleeve	Polyamide PA6, colour: red, grey
Connected annual	Carbon steel, strength class 6.8, electrogalvanic coating Zn≥5µm according to EN ISO 4042:2018
Special screw	Stainless steel according EN 10088-3:2014, material 1.4401, 1.4404 or 1.4571

TOX Facade Anchor Fassad 10 and Fassad XL 14	
Product description Dimensions and materials	Annex A 3

English translation prepared by DIBt



### Specifications of intended use

#### Anchorages subject to:

- · Static and quasi-static loads
- · Redundant non-structural systems

#### **Base materials:**

- · Reinforced or unreinforced compacted normal weight concrete without fibres with strength classes ≥ C12/15 (base material group a), according to EN 206:2013+A1:2016, Annex C 1
- · Solid brick masonry (base material group b), according to Annex C 2
- Note: The characteristic resistance is also valid for larger brick sizes and larger compressive strength of the masonry unit.
- · Hollow brick masonry (base material group c), according to Annex C 3
- · Autoclaved aerated concrete (base material group d), according to Annex C 5
- · Mortar strength class of the masonry ≥ M2,5 at minimum according to EN 998-2:2010.
- · For other base materials of the use base material group a, b, c or d the characteristic resistance of the anchor may be determined by job size tests in accordance with TR 051:2018-04.

#### **Temperature Range:**

· Temperature range a):
-40°C to +40°C

(max. long term temperature +24°C and max. short term temperature +40°C)

· Temperature range b):
-40°C bis +80°C

(max. long term temperature +50°C and max. short term temperature +80°C)

#### Use conditions (Environmental conditions):

- · Structures subject to dry internal conditions (zinc coated steel, stainless steel).
- The specific screw made of galvanized steel may also be used in structures subject to external atmospheric exposure, if the area of the head of the screw is protected against moisture and driving rain after mounting of the fixing unit in this way, that intrusion of moisture into the anchor shaft is prevented. Therefore there shall be an external cladding or a ventilated rainscreen mounted in front of the head of the screw and the head of the screw itself shall be coated with a soft plastic, permanently elastic bitumen-oil-combination coating (e. g. undercoating or body cavity protection for cars).
- Structures subject to external atmospheric exposure (including industrial and marine environment) and to permanently damp internal condition, if no particular aggressive conditions exist (stainless steel).
- Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used).

#### Design:

- The anchorages are designed in accordance with TR 051:2018-04 under the responsibility of an engineer experienced in anchorages and masonry work.
- Verifiable calculation notes and drawings shall be prepared taking account of the loads to be anchored, the nature and strength of the base materials and the dimensions of the anchorage members as well as of the relevant tolerances. The position of the anchor is indicated on the design drawings.
- Fasteners are only to be used for multiple use for non-structural application in accordance with TR 064:2018-05.

#### Installation:

- · Hole drilling by the drill modes according to Annex C 1, C 2, C 3, C 5
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site
- · Installation temperature from ≥ -20°C
- · Exposure to UV due to solar radiation of the anchor not protected ≤ 6 weeks
- · No ingress of water in the borehole at temperatures < 0 °C.

TOX Facade Anchor Fassad 10 and Fassad XL 14	
Intended use	Annex B 1
Specifications	



**Table B1: Installation parameters** 

Anchor type	10	14	
Drill hole diameter	$d_0 = [mm]$	10	14
Cutting diameter of drill bit	d <sub>cut</sub> ≤ [mm]	10,45	14,45
Depth of drilled hole to deepest point 1)	h₁ ≥ [mm]	85	85
Overall plastic anchor embedment depth in the base material <sup>1), 2)</sup>	h <sub>nom</sub> ≥ [mm]	70	70
Diameter of clearance hole in the fixture	d₁ ≤ [mm]	10,5	14,5

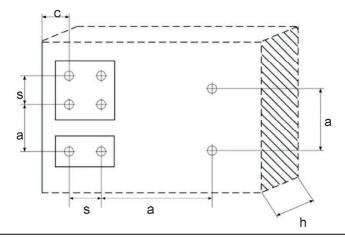
<sup>1)</sup> See Annex A 1

# Table B2: Minimum thickness of member, edge distance and spacing in concrete

Fixing points with a spacing a  $\leq$  s<sub>cr,N</sub> are considered as a group with a max. characteristic resistance N<sub>Rk,p</sub> acc. to Table C3. For a > s<sub>cr,N</sub> the anchors are considered as single anchors, each with a characteristic resistance N<sub>Rk,p</sub> acc. to Table C3.

Туре		Minimum thickness of member	Characteristic edge distance	Minimum edge distance	Minimum spacing	Characteris- tic spacing
		h <sub>min</sub> [mm]	C <sub>cr,N</sub> [mm]	c <sub>min</sub> [mm]	s <sub>min</sub> [mm]	s <sub>cr,N</sub> [mm]
4.5	Concrete C12/15	100	100	85	70	85
10	Concrete ≥ C16/20		70	60	50	85
	Concrete C12/15	400	140	120	105	115
14	Concrete ≥ C16/20	100	100	85	75	115

# Scheme of distance and spacing in concrete



TOX Facade Anchor Fassad 10 and Fassad XL 14	
Intended use	Annex B 2
Installation parameters, edge distance and spacings for use in concrete	

<sup>&</sup>lt;sup>2)</sup> For hollow and perforated masonry the influence of  $h_{nom} > 70$  mm has to be detected by job site tests according TR 051:2018-04



Table B3: Minimum distance and dimensions in solid masonry

Туре			10		14	
Minimum thickness of member	h <sub>min</sub> [mm]	115	240 <sup>2)</sup>	115	240 <sup>1)</sup>	
Single anchor						
Minimum spacing	a <sub>min</sub> [mm]	max (250 mm / s <sub>1,min</sub> / s <sub>2,min</sub> )			, <sub>min</sub> )	
Minimum edge distance	c <sub>min</sub> [mm]	100	120 <sup>2)</sup>	100	200 1)	
Anchor Group						
Minimum spacing perpendicular to free edge	s <sub>1,min</sub> [mm]	200	85 <sup>2)</sup>	2	00	
Minimum spacing parallel to free edge	s <sub>2,min</sub> [mm]	400	85 <sup>2)</sup>	400		
Minimum edge distance	c <sub>min</sub> [mm]	100	100 120 <sup>2)</sup> 100		00	

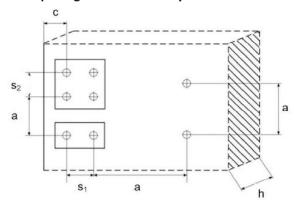
<sup>1)</sup> Only for KS-NF and member thickness h≥ 240 mm [see Table C4, with footnote 5]

Table B4: Minimum distance and dimensions in hollow or perforated masonry (only for 10)

Туре		10 in HLz-2DF <sup>1)</sup>	10 in KSL-8DF <sup>1)</sup>	
Minimum thickness of member	h <sub>min</sub> [mm]	115	115	
Single anchor				
Minimum spacing	a <sub>min</sub> [mm]	max (250 mm / s <sub>1,min</sub> / s <sub>2,min</sub>		
Minimum edge distance	c <sub>min</sub> [mm]	100	60	
Anchor Group				
Minimum spacing perpendicular to free edge	s <sub>1,min</sub> [mm]	100	100	
Minimum spacing parallel to free edge	s <sub>2,min</sub> [mm]	100	100	
Minimum edge distance	c <sub>min</sub> [mm]	100	60	

<sup>1)</sup> Information for base material, see Table C5

### Scheme of distance and spacing in solid masonry



TOX Facade Anchor Fassad 10 and Fassad XL 14
Intended use

Edge distance and spacings for use in masonry and hollow or perforated masonry

Annex B 3

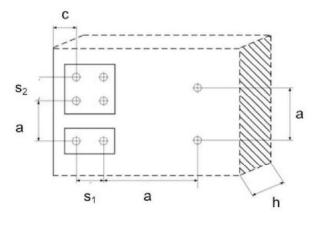
<sup>&</sup>lt;sup>2)</sup> Only for Mz-NF and KS-NF [see Table C4, with footnote 6]



Table B5: Minimum distances and dimensions in autoclaved aerated concrete

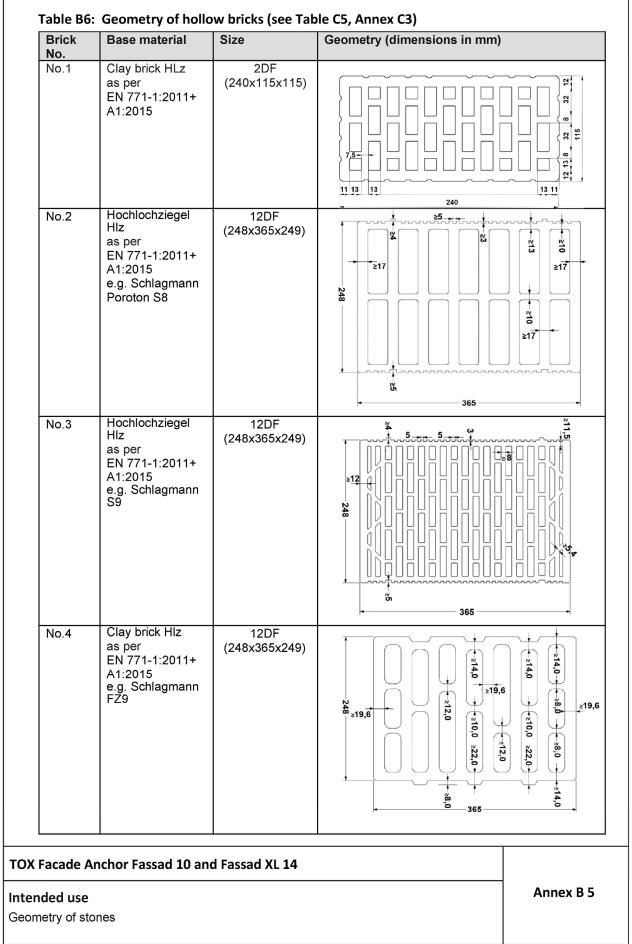
		10
Minimum thickness of member	h <sub>min</sub> [mm]	200
Single anchor		
Minimum allowable spacing	a <sub>min</sub> [mm]	max (250 mm / s <sub>1,min</sub> / s <sub>2,min</sub> )
Minimum allowable edge distance	c <sub>min</sub> [mm]	100
Anchor Group		
Minimum allowable spacing perpendicular to free edge	s <sub>1,min</sub> [mm]	200
Minimum allowable spacing parallel to free edge	s <sub>2,min</sub> [mm]	400
Minimum allowable edge distance	c <sub>min</sub> [mm]	100

# Scheme of distance and spacing in autoclaved aerated concrete

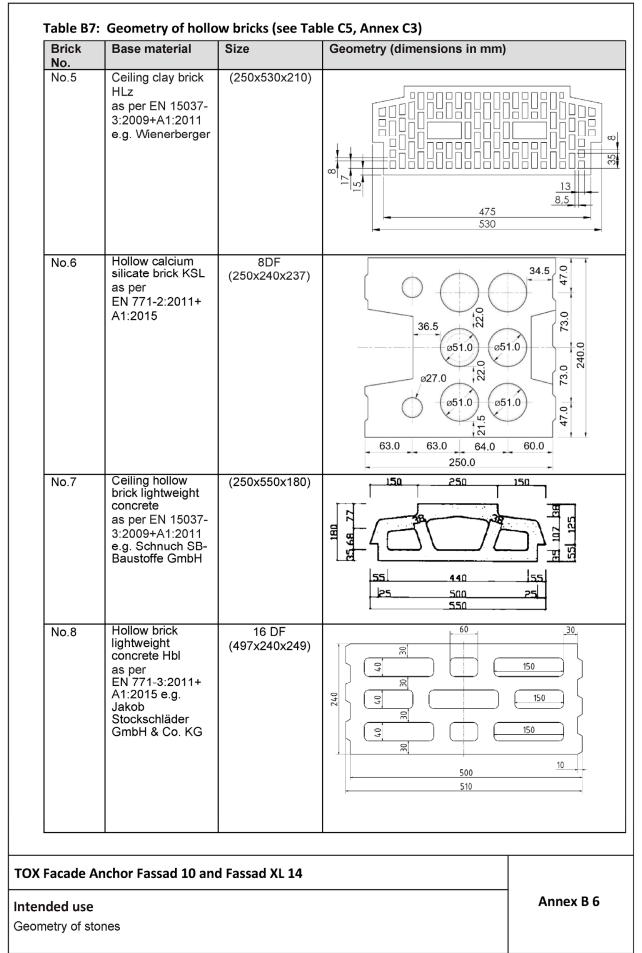


TOX Facade Anchor Fassad 10 and Fassad XL 14	
Intended use	Annex B 4
Edge distance and spacings for use in autoclaved aerated concrete	



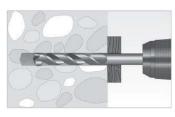




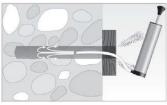




### **Installation instructions**



1. Drill a hole



2. Clean drill-hole



3. Put the plug into the drill-hole



4. Screw in tight the anchor plate

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TOX Facade Anchor Fassad 10 and Fassad XL 14

Intended use
Installation instructions

Annex B 7

8.06.04-101/22

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Table C1: Characteristic resistance of the screw

	1	.0	14			
Failure of expansion element (spe	gvz	stainless steel	gvz	stainless steel		
Characteristic tension resistance	$N_{Rk,s}$	[kN]	15,0	13,5	30,2	27,1
Partial safety factor	$\gamma_{\text{Ms}^{1)}}$		1,5	1,6	1,5	1,6
Characteristic shear resistance	$V_{Rk,s}$	[kN]	7,5	6,8	15,1	13,6
Partial safety factor	γ <sub>Ms</sub> 1)		1,25	1,33	1,25	1,33
Characteristic bending resistance	$M_{Rk,s}$	[Nm]	12,8	11,5	36,2	32,6
Partial safety factor	$\gamma_{\text{Ms}}^{1)}$		1,25	1,33	1,25	1,33

<sup>1)</sup> In absence of other national regulations

Table C2: Values under fire exposure in concrete C20/25 to C50/60 in any load direction, no permanent centric tension load and without lever arm, fastening of facade systems

Anchor type	Fire resistance class	F <sub>Rk,fi,90</sub>	γ <sub>M,fi</sub> 1)
Fassad 10	R 90	0,8 kN	1,0

<sup>1)</sup> In absence of other national regulations

Table C3: Characteristic resistance by pull-out failure for use in concrete (drill method: hammer)

	1	0	14					
Pull-out failure (plastic sleeve)	24/40 °C	50/80 °C	24/40 °C	50/80 °C				
Concrete ≥ C16/20 in accordance with EN 206:2013+A1:2016								
Characteristic resistance	$N_{Rk,p}$	[kN]	5,0	3,5	7,5	5,0		
Partial safety factor	$\gamma_{\text{Mc}^{1)}}$		1,8					
Concrete C12/15 in accordance with EN 206:2013+A1:2016								
Characteristic resistance	$N_{Rk,p}$	[kN]	3,5	2,5	5,0	3,5		
Partial safety factor	$\gamma_{\text{Mc}^{1)}}$		1,8					

<sup>1)</sup> In absence of other national regulations

TOX Facade Anchor Fassad 10 and Fassad XL 14	
Performances	Annex C 1
Characteristic resistance of the screw,	
Characteristic bending resistance, Characteristic resistance for use in concrete	



Base material	Min. DF or min. Size	Bulk density	Min. compr- essive	Drill me- thod	Thick ness	Comment			tic resistance [kN]			
	(LxWxH)		strength	แบน	wall		1	0	1	4		
	[mm]	ρ [kg/dm³]	f <sub>b</sub> [N/mm²]		h [mm]		24/40 °C	50/80 °C	24/40 °C	50/80 °C		
			20	H <sup>1)</sup>		115		4,0 6,0 <sup>4)</sup>	3,5	4,5 7,5 <sup>5)</sup>	4,5 5,0 <sup>5)</sup>	
Clay brick Mz EN 771-1:2011 + A1:2015	NF (240x115x71)	1,8	10				3,0 4,5 <sup>4)</sup>	2,5	3,0 5,0 <sup>5)</sup>	3,0 3,5 <sup>5)</sup>		
7 A1.2013			20		240		6,0 <sup>6)</sup>	3,5 6)	7	')		
			10		240		5,0 <sup>6)</sup>	2,5 6)				
			20	115 H <sup>1)</sup> 240	Cross section up	1,5	1,5	1,5	1,5			
Solid sand lime	orick KS NF EN 771-2:2011 (240x115x71)	1,8	10			to 15%	1,2	1,2	1,2	1,2		
EN 771-2:2011 + A1:2015			20			perforation vertically to	6,0 <sup>6)</sup>	4,0 6)	9,0 5)	6,0 <sup>5)</sup>		
+ A1.2013			10			the resting area	5,0 6)	3,0 6)	6,0 5)	4,0 5)		
Solid sand- lime	2DF	0.0	20	H 1)	H 1)			Cross section up to 15%	4,0 6,0 <sup>4)</sup>	4,0	4,5 9,0 <sup>5)</sup>	4,5 9,0 <sup>5)</sup>
brick KS EN 771-2:2011 + A1:2015	EN 771-2:2011 (240x115x112)	2,0	10		115	reduced by perforation vertically to the resting area	3,0 4,5 <sup>4)</sup>	3,0	3,0 6,0 <sup>5)</sup>	3,0 6,0 <sup>5)</sup>		
Lightweight solid brick EN 771-3:2011 + A1:2015	8DF (497x115x249)	2,0	20	H <sup>1)</sup>	115		3,0	1,5	7	')		
Partial safety facto	Partial safety factor <sup>3)</sup>							2	,5			

- 1) Hammer drilling
- 2) Rotary drilling
- 3) In absence of other national regulations
- 4) Only valid for an edge distance c ≥ 150 mm
- 5) Only valid for an edge distance c ≥ 200 mm
- 6) Only valid for an edge distance c ≥ 120 mm
- 7) No performance assessed

TOX Facade Anchor Fassad 10 and Fassad XL 14	
Performances Characteristic resistance for use in solid masonry	Annex C 2

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Table C5: Characteristic resistance F<sub>Rk</sub> in [kN] in hollow or perforated masonry (base material group c)

Base material	DF or size (L x W x H)	Bulk density	Min. com- pressive	Drill me- thod	Thick ness of	Comment	Characteristic res F <sub>Rk</sub> [kN]				
	,		strength		wall				14		
	[mm]	ρ [kg/dm³]	f <sub>b</sub> [N/mm²]		h [mm]		24/40 °C	50/80 °C	24/40 °C	50/80 °C	
Hollow clay brick HLz EN 771-1:2011 +A1:2015	2DF (240x115x115)	1,0	12	R <sup>2)</sup>	115	Brick no. 1	1,5	0,75	7	)	
+A1:2015	12DF (248x365x249)	0,75	10	R <sup>2)</sup>	365	Brick no. 2 e.g. Schlag- mann Poroton S8	0,3	0,1	7	)	
Hollow clay brick HLz EN 771-1:2011 + A1:2015	12DF (248x365x249)	0,85	12	R <sup>2)</sup>	365	Brick no. 3 e.g. Schlag- mann Poroton S9	0,5	0,2	7	)	
Hollow clay brick HLz EN 771-1:2011 + A1:2015	12DF (248x365x249)	0,75	10	R <sup>2)</sup>	365	Brick no. 4 e.g. Schlag- mann Poroton FZ9	1,2	0,6	7	)	
Ceiling clay brick HLz EN 15037-3: 2009+A1:2011	(250x530x210)	0,8	10	R <sup>2)</sup>	210	Brick no. 5	0,9	0,4	7	)	
Hollow sand- lime brick KSL EN 771-2:2011 + A1:2015	8DF (250x240x237)	1,4	12	R <sup>2)</sup>	240	Brick no. 6	1,2	0,6	7	)	
Ceiling acc. to EN 15037-3: 2009+A1:2011	(250x550x180)	1,4	2	R <sup>2)</sup>	180	Brick no. 7 e.g Schnuch SB- Baustoffe GmbH	0,4	0,2	7	)	
Lightweight hollow brick Hbl EN 771-3:2011 + A1:2015	16 DF (497x240x249)	0,8	5	R <sup>2)</sup>	240	Brick no. 8 e.g. Jakob Stock- schläder GmbH & Co. KG	0,6	0,3	7	)	
Partial safety fa	actor 3)				γ <sub>Mm</sub> 2,5			5			

- 1) Hammer drilling
- 2) Rotary drilling
- 3) In absence of other national regulations
- 4) Only valid for an edge distance c ≥ 150 mm
- 5) Only valid for an edge distance c ≥ 200 mm
- 6) Only valid for an edge distance c ≥ 120 mm
- 7) No performance assessed

TOX Facade Anchor Fassad 10 and Fassad XL 14	
Performances Characteristic resistance for use in hollow or perforated masonry	Annex C 3



Table C6: Displacements under tension and shear loading in concrete

Туре	Tension load			Shear load			
	N <sup>1)</sup> [kN]	δ <sub>NO</sub> [mm]	δ <sub>N∞</sub> [mm]	V <sup>1)</sup> [kN]	δ <sub>VO</sub> [mm]	δ <sub>∨∞</sub> [mm]	
10	1,98	0,2	0,4	2,98	1,0	1,5	
14	2,98	0,4	0,6	6,11	3,0	4,5	

<sup>1)</sup> Intermediate values by linear interpolation

Table C7: Displacements under tension and shear loading in solid and hollow/perforated masonry

Туре	Base material 1)	F = N	Displacements [mm]				
			Tension load		Shear	load	
		[kN]	$\delta_{NO}$	δ <sub>N∞</sub>	$\delta_{VO}$	δ <sub>∨∞</sub>	
	Clay brick Mz EN 771-1:2011+ A1:2015		0,2	0,4	1,4	2,1	
	Solid sand-lime brick KS-NF EN 771-2:2011+ A1:2015	0,43	0,2	0,4	0,4	0,5	
	Solid sand-lime brick KS-2DF EN 771-2:2011+ A1:2015	1,71	0,2	0,4	1,4	2,1	
	Solid lightweight concrete Vbl EN 771-3:2011+ A1:2015 Hollow clay brick HLz		0,2	0,4	0,7	1,1	
10			0,1	0,2	0,9	1,3	
	Hollow clay brick HLz S8 EN 771-1:2011+ A1:2015	0,09	0,03	0,1	0,1	0,1	
	Hollow clay brick HLz S9 EN 771-1:2011+ A1:2015	0,14	0,1	0,1	0,1	0,2	
	Hollow clay brick HLz FZ9 EN 771-1:2011+ A1:2015	0,34	0,1	0,1	0,3	0,4	
	Ceiling clay brick HLz EN 15037-3:2009+A1:2011	0,26	0,1	0,2	0,2	0,3	
	Hollow sand-lime brick KSL EN 771-2:2011+ A1:2015	0,34	0,2	0,4	0,7	1,0	
	Ceiling lightweight brick VBL EN 15037-3:2009+A1:2011	0,11	0,1	0,1	0,1	0,1	
	Lightweight hollow brick Hbl 2 EN 771-3:2011+ A1:2015	0,17	0,1	0,2	0,1	0,2	
	Clay brick Mz EN 771-1:2011+ A1:2015	2,14	0,2	0,4	1,8	2,7	
14	Solid sand-lime brick KS-NF EN 771-2:2011+ A1:2015	0,43	0,1	0,2	0,4	0,5	
1-7	Solid sand-lime brick KS-2DF EN 771-2:2011+ A1:2015	2,57	0,1	0,2	2,1	3,2	
	Solid sand-lime brick KS EN 771-2:2011+ A1:2015	2,57	1,1	2,2	2,1	3,2	

<sup>1)</sup> Information for base material masonry: see Annex C 2, Table C4 and Annex C3, Table C5

TOX Facade Anchor Fassad 10 and Fassad XL 14	
Performances	Annex C 4
Displacements under tension and shear loading in concrete, solid and ho	ollow or
perforated masonry	



# Table C8: Characteristic resistance $F_{Rk}$ in [kN] in autoclaved aerated concrete (base material group d)

Туре	Base material	Bulk density	Minimum compressive strength	Drill method	Characteristi F <sub>F</sub> [k	
		ρ [kg/m³]	f <sub>ck</sub> [N/mm²]		24/40 °C	50/80 °C
	uncracked autoclaved aerated	≥ 350	1,8	R <sup>2)</sup>	0,9	0,75
10	concrete (blocks) EN 771-4:2011 +A1:2015	≥ 650	5,4	R <sup>2)</sup>	2,5	2,5
	Partial safety factor 1)	$\gamma_{M,AAC}$			2,0	

<sup>1)</sup> In absence of other national regulations

Table C9: Displacements under tension and shear loading autoclaved aerated concrete

Туре	Base material	Tension load			Shear load		
		F = N <sup>1)</sup> [kN]	δ <sub>NO</sub> [mm]	δ <sub>N∞</sub> [mm]	F = V <sup>1)</sup> [kN]	δ <sub>VO</sub> [mm]	δ <sub>√∞</sub> [mm]
10	autoclaved aerated concrete $f_{ck} \ge 1.8 \text{ N/mm}^2$	0,3	0,2	0,4	0,3	0,6	1,0
10	autoclaved aerated concrete f <sub>ck</sub> ≥ 5,4 N/mm²	0,9	0,2	0,4	0,9	1,8	2,7

<sup>1)</sup> Intermediate values by linear interpolation

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Performances Characteristic resistance and displacements for use in autoclaved aerated concrete	Annex C 5

<sup>2)</sup> Rotary drilling