

Approval body for construction products  
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and  
Laender Governments



## European Technical Assessment

**ETA-20/0867**  
**of 14 April 2022**

English translation prepared by DIBt - Original version in German language

### General Part

Technical Assessment Body issuing the  
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

Hilti concrete screw HUS4

Product family  
to which the construction product belongs

Mechanical fastener for use in concrete

Manufacturer

Hilti Aktiengesellschaft  
Feldkircherstrasse 100  
9494 SCHAAN  
FÜRSTENTUM LIECHTENSTEIN

Manufacturing plant

Hilti Werke

This European Technical Assessment  
contains

29 pages including 3 annexes which form an integral part  
of this assessment

This European Technical Assessment is  
issued in accordance with Regulation (EU)  
No 305/2011, on the basis of

EAD 330232-01-0601, Edition 05/2021

This version replaces

ETA-20/0867 issued on 2 December 2021

**European Technical Assessment**

**ETA-20/0867**

English translation prepared by DIBt

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## Specific Part

### 1 Technical description of the product

The Hilti concrete screw HUS4 is an anchor in size 8, 10, 12, 14 and 16 mm made of galvanized steel. The anchor is screwed into a predrilled cylindrical drill hole. The special thread of the anchor cuts an internal thread into the member while setting. The anchorage is characterised by mechanical interlock in the special thread.

Product and product description are given in Annex A.

### 2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

### 3 Performance of the product and references to the methods used for its assessment

#### 3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi-static loading)	See Annex B4 to B6, Annex C1 and C3
Characteristic resistance to shear load (static and quasi-static loading)	See Annex C2 and C4
Displacements (static and quasi-static loading)	See Annex C12 and C13
Characteristic resistance for seismic performance categories C1 and C2	See Annex C5 to C7

#### 3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	See Annex C8 to C11

#### 3.3 Aspects of durability linked with the Basic Works Requirements

Essential characteristic	Performance
Durability	See Annex B1

**4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base**

In accordance with European Assessment Document EAD No. 330232-01-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

**5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document**

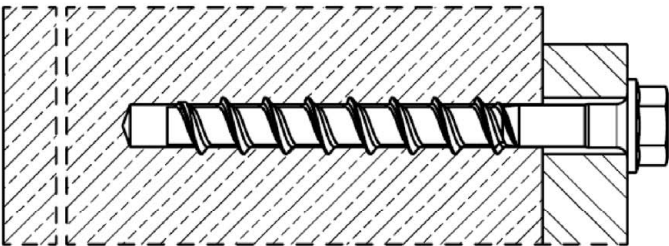
Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

Issued in Berlin on 14 April 2022 by Deutsches Institut für Bautechnik

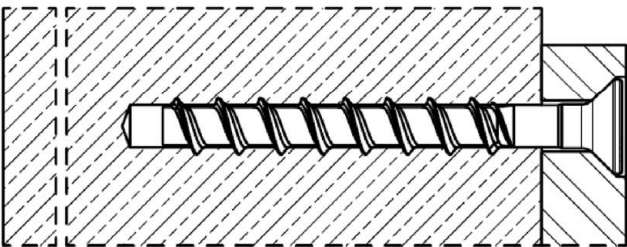
Dipl.-Ing. Beatrix Wittstock  
Head of Section

*beglaubigt:*  
Tempel

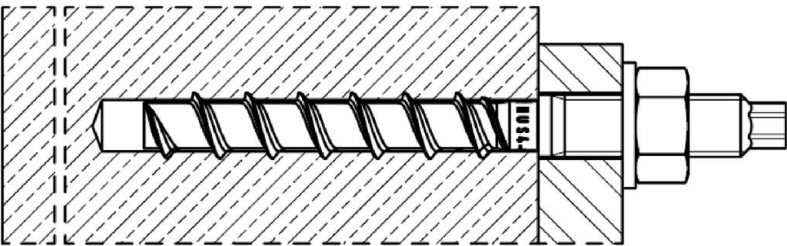
**Installed condition without adjustment**



HUS4-H (hexagon head configuration sizes 8, 10, 12, 14 and 16)  
HUS4-HF (hexagon head configuration sizes 8, 10, 14 and 16)

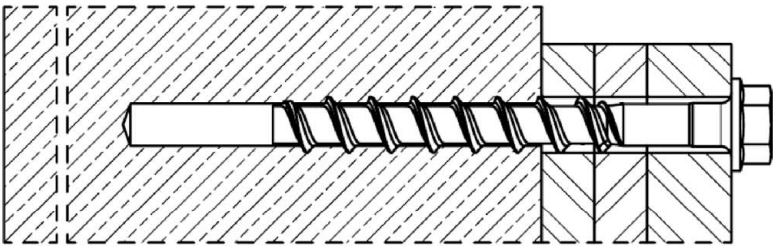


HUS4-C (countersunk head configuration sizes 8 and 10)

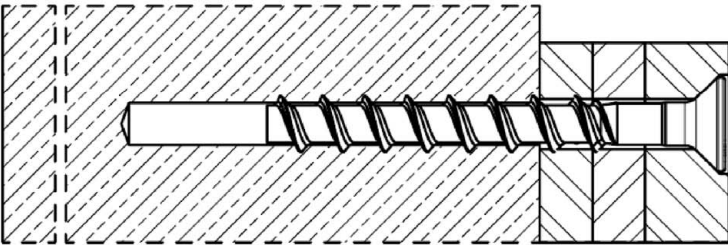


HUS4-A  
(threaded rod connection sizes 10 with M12 and 14 with M16)  
HUS4-AF  
(threaded rod connection sizes 10 with M12 and 14 with M16)

**Installed condition with adjustment -  $h_{nom2}$ ,  $h_{nom3}$**



HUS4-H (hexagon head configuration sizes 8, 10, 12, and 14)  
HUS4-HF (hexagon head configuration sizes 8, 10, and 14)



HUS4-C (countersunk head configuration sizes 8 and 10)

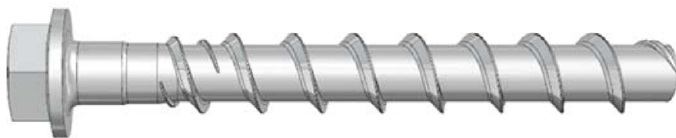
**Hilti screw anchor HUS4**

**Product description**  
Installed condition with and without adjustment

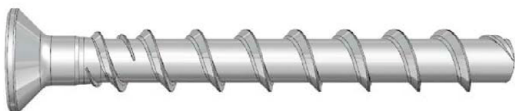
**Annex A1**

**Table A1: Screw types**

**Hilti HUS4-H**, sizes 8,10, 12, 14 and 16, hexagonal head configuration, galvanized  
**Hilti HUS4-HF**, sizes 8,10, 14 and 16, hexagonal head configuration, multilayer coating



**Hilti HUS4-C**, sizes 8 and 10, countersunk head configuration, galvanized



**Hilti HUS4-A**, size 10 with external thread M12 and size 14 with external thread M16, galvanized  
**Hilti HUS4-AF**, size 10 with external thread M12 and size 14 with external thread M16, multilayer coating



**Table A2: Hilti filling set (for HUS4-H and HUS4-A) and Hilti injection mortar**

Filling washer	Spherical washer	Injection mortar
		 Hilti HIT-HY ... with ETA Hilti HIT-RE ... with ETA

**Table A3: Materials**

Part	Material
HUS4 screw anchor (all types in Table A1)	Carbon steel Rupture elongation $A_5 \leq 8\%$

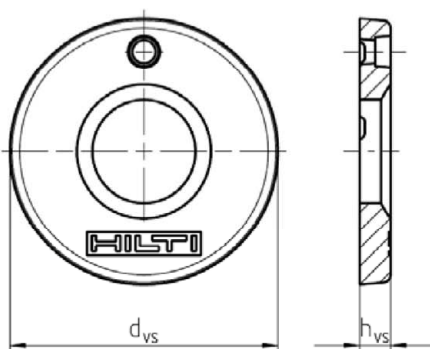


**Hilti screw anchor HUS4**

**Product description**  
HUS4 screw types, Filling set and Hilti injection mortar  
Materials

**Annex A2**

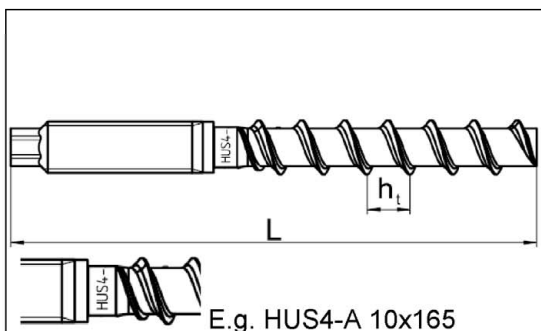


**Table A4: Filling set dimensions**

Filling set size		M10	M12	M16	M20	
Diameter	d <sub>vs</sub> [mm]	42	44	52	60	
Thickness	h <sub>vs</sub> [mm]	5	5	6	6	
HUS4-H		8	10	12 + 14	-	
HUS4-A		-	10	14	16	

**Table A5: Fastener dimensions and marking HUS4-A(F)**

Fastener size HUS4-		A(F) 10			A(F) 14		
Nominal fastener diameter	d [mm]	10			14		
Metric thread connection		M12			M16		
Pitch of the thread	h <sub>t</sub> [mm]	10			14		
Nominal embedment depth	h <sub>nom</sub> [mm]	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>
		55	75	85	65	80	115
Effective embedment depth	h <sub>ef</sub> [mm]	$h_{ef} = 0,85 * (h_{nom} - 0,5 * h_t) \leq h_{ef,max}$					
Limits of effective embedment depth	h <sub>ef,max</sub> [mm]	68,0			91,8		
Length of screw min / max	L [mm]	120 / 165			155 / 205		



**HUS4:** Hilti Universal Screw 4<sup>th</sup> generation

**A:** Thread connection, galvanized

**AF:** Thread connection, multilayer coating

**10:** Nominal screw diameter d [mm]

**165:** Length of screw L [mm]

**8:** Carbon steel

**K:** Length identification HUS4-A 10x165

G	I	K	J	L	N
10x120	10x140	10x165	14x155	14x185	14x205

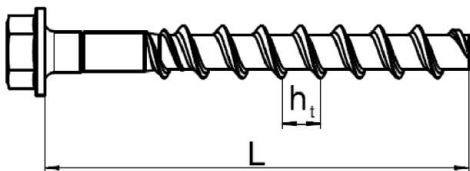
**Hilti screw anchor HUS4**

**Production description**  
Fastener dimensions and head marking

**Annex A3**

**Table A6: Fastener dimensions and marking HUS4-H**

Fastener size HUS4-	H(F) 8	H(F) 10	H 12	H(F) 14	H(F) 16
Nominal fastener diameter d [mm]	8	10	12	14	16
Pitch of the thread h <sub>t</sub> [mm]	8	10	12	14	13,2
Nominal embedment depth h <sub>nom</sub> [mm]	h <sub>nom1</sub> 40 h <sub>nom2</sub> 60 h <sub>nom3</sub> 70	h <sub>nom1</sub> 55 h <sub>nom2</sub> 75 h <sub>nom3</sub> 85	h <sub>nom1</sub> 60 h <sub>nom2</sub> 80 h <sub>nom3</sub> 100	h <sub>nom1</sub> 65 h <sub>nom2</sub> 85 h <sub>nom3</sub> 115	h <sub>nom1</sub> 85 h <sub>nom2</sub> 130
Effective embedment depth h <sub>ef</sub> [mm]	$h_{ef} = 0,85 * (h_{nom} - 0,5 * h_t) \leq h_{ef,max}$				
Limits of effective embedment depth h <sub>ef,max</sub> [mm]	56,1	68,0	79,9	91,8	104,9
Length of screw min / max L [mm]	45 / 150	60 / 305	70 / 150	75 / 150	100 / 205



**HUS4:** Hilti Universal Screw 4<sup>th</sup> generation

**H:** Hexagonal head, galvanized

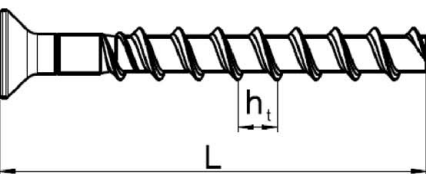
**HF:** Hexagonal head, multilayer coating

**10:** Nominal screw diameter d [mm]

**100:** Length of screw [mm]

**Table A7: Fastener dimensions and marking HUS4-C**

Fastener size HUS4-	C 8	C 10
Nominal fastener diameter d [mm]	8	10
Pitch of the thread h <sub>t</sub> [mm]	8	10
Nominal embedment depth h <sub>nom</sub> [mm]	h <sub>nom1</sub> 40 h <sub>nom2</sub> 60 h <sub>nom3</sub> 70	h <sub>nom1</sub> 55 h <sub>nom2</sub> 75 h <sub>nom3</sub> 85
Effective embedment depth h <sub>ef</sub> [mm]	$h_{ef} = 0,85 * (h_{nom} - 0,5 * h_t) \leq h_{ef,max}$	
Limits of effective embedment depth h <sub>ef,max</sub> [mm]	56,1	68,0
Length of screw min / max L [mm]	55 / 85	70 / 120



**HUS4:** Hilti Universal Screw 4<sup>th</sup> generation

**C:** Countersunk head, galvanized

**10:** Nominal screw diameter d [mm]

**100:** Length of screw [mm]

**Hilti screw anchor HUS4**

**Production description**  
Fastener dimensions and head marking

**Annex A4**



## Specifications of intended use

### Anchorage subject to:

- Static and quasi-static loadings
- Seismic action for performance category C1 and C2
- Fire exposure

### Base materials:

- Compacted reinforced or unreinforced normal weight concrete without fibres according to EN 206:2013 +A1:2016.
- Strength classes C20/25 to C50/60 according to EN 206-1:2010+A1:2016.
- Cracked and uncracked concrete.

### Use conditions (Environmental conditions):

- Anchorages subject to dry internal conditions.

### Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the fastener is indicated on the design drawings (e. g. position of the fastener relative to reinforcement or to supports, etc.).
- Anchorages are designed in accordance with:  
EN 1992-4:2018 and EOTA Technical Report TR 055 edition February 2018.
- In case of requirements to resistance to fire local spalling of the concrete cover must be avoided.

### Installation:

- Fastener installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters on site.
- In case of aborted hole: new drilling at a minimum distance away of twice the depth of the aborted hole or smaller distance if the aborted hole is filled with high strength mortar and if under shear or oblique tension load it is not the direction of the load application.
- After installation further turning of the fastener must not be possible.
- The head of the fastener (HUS4-H and HUS4-C) must be supported on the fixture and is not damaged.
- Hilti filling set is suitable for HUS4-H and HUS4-A



Hilti screw anchor HUS4

Intended use  
Specifications

Annex B1


## Specifications of intended use: Drilling and cleaning

**Table B1: Static and quasi static loading**

HUS4		Fastener size and embedment depth $h_{nom}$
<b>Cracked and uncracked concrete</b>		
Hammer drilling (HD) <sup>1)</sup>	cleaned	sizes 8 to 16 at all $h_{nom}$
	not cleaned	sizes 8 to 14 at all $h_{nom}$
Hammer drilling with Hilti hollow drill bit TE-CD (HDB) <sup>1)</sup>		sizes 12 and 14 at all $h_{nom}$
<b>Uncracked concrete</b>		
Diamond coring (DD) DD30-W handheld and with stand DD-EC1 handheld		sizes 10 to 14 at $h_{nom3}$

<sup>1)</sup> Adjustment is possible for sizes 8 to 14 at  $h_{nom2+3}$

**Table B2: Seismic performance category C1**

HUS4		Fastener size and embedment depth $h_{nom}$
Hammer drilling (HD) <sup>1)</sup>	cleaned	sizes 8 to 14 at $h_{nom2+3}$ size 16 at $h_{nom1+2}$
	not cleaned	sizes 8 to 14 at $h_{nom2+3}$
Hammer drilling with Hilti hollow drill bit TE-CD (HDB) <sup>1)</sup>		sizes 12 and 14 at $h_{nom2+3}$


<sup>1)</sup> Adjustment is possible for sizes 8 to 14 at  $h_{nom2+3}$

**Table B3: Seismic performance category C2**

HUS4		Fastener size and embedment depth $h_{nom}$
Hammer drilling (HD) <sup>1)</sup>	cleaned	sizes 8 to 14 at $h_{nom3}$
	not cleaned	sizes 8 to 14 at $h_{nom3}$

<sup>1)</sup> Adjustment is possible for sizes 8 to 14 at  $h_{nom3}$

**Table B4: Static and quasi static loading under fire exposure**

HUS4		Fastener size and embedment depth $h_{nom}$
Hammer drilling (HD) <sup>1)</sup>	cleaned	sizes 8 to 16 at all $h_{nom}$
	not cleaned	sizes 8 to 14 at all $h_{nom}$
Hammer drilling with Hilti hollow drill bit TE-CD (HDB) <sup>1)</sup>		sizes 12 and 14 at all $h_{nom}$

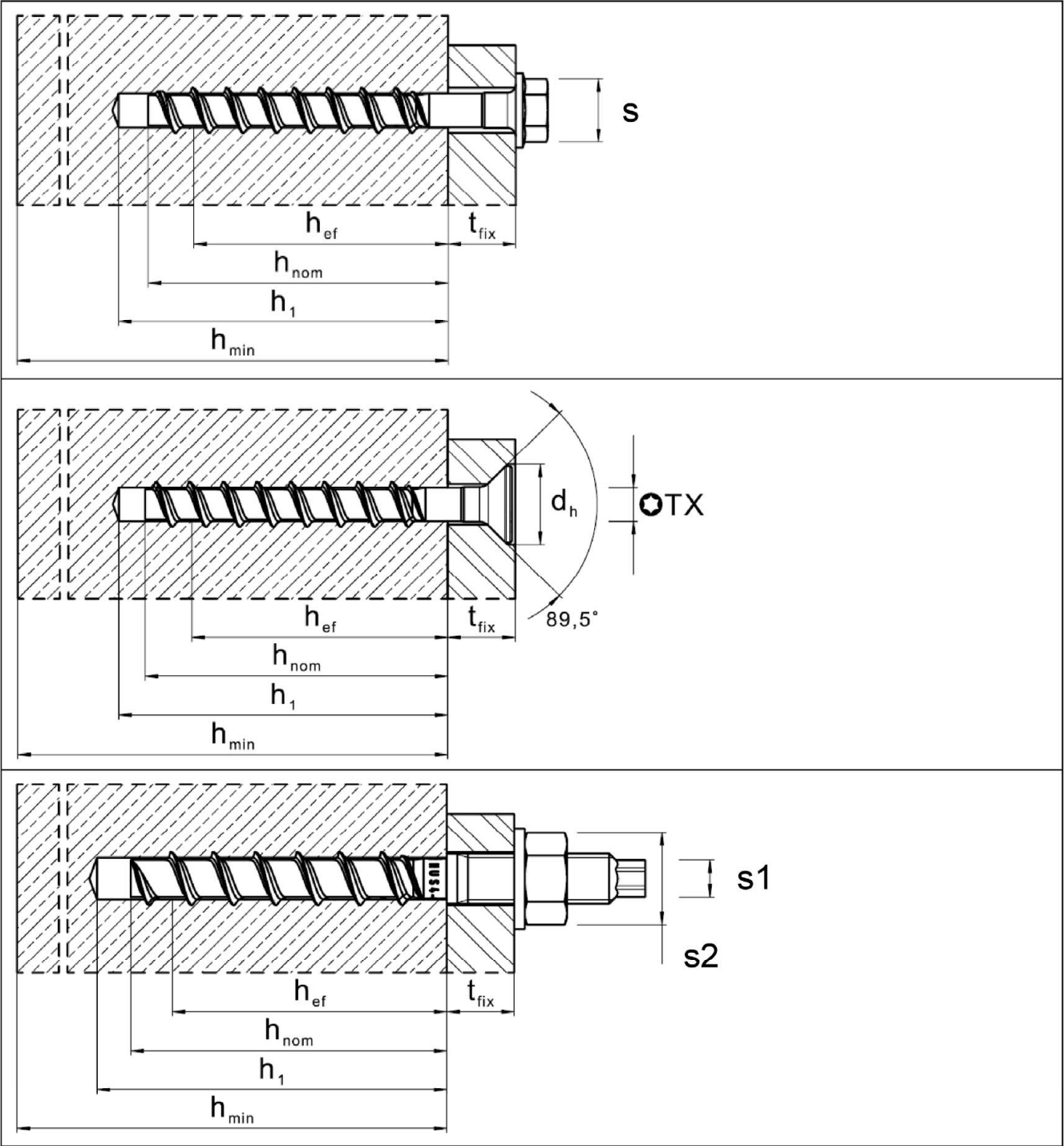
<sup>1)</sup> Adjustment is possible for sizes 8 to 14 at  $h_{nom2+3}$

**Hilti screw anchor HUS4**

**Intended use**  
Specifications

**Annex B2**

Installation parameters



Hilti screw anchor HUS4

Intended use  
Installation parameters

Annex B3

**Table B5: Installation parameters HUS4-8 and 10**

Fastener size HUS4			8			10		
Type			H, C			H, C, A		
			h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>
Nominal embedmenth depth	h <sub>nom</sub>	[mm]	40	60	70	55	75	85
Nominal drill hole diameter	d <sub>0</sub>	[mm]	8			10		
Cutting diameter of drill bit	d <sub>cut</sub> ≤	[mm]	8,45			10,45		
Cutting diameter of diamond core bit	d <sub>cut</sub> ≤	[mm]	-			9,9		
Clearance hole diameter through setting	d <sub>f</sub> ≤	[mm]	12			14		
Clearance hole diameter pre setting (A-type)	d <sub>f</sub> ≤	[mm]	-			14		
Wrench size (H, HF-type)	s	[mm]	13			15		
Wrench size for hex head (A-type)	s1	[mm]	-			8		
Wrench size for nut (A-type)	s2	[mm]	-			19		
Maximum installation torque (A-type)	max T <sub>inst</sub>	[Nm]	-			40		
Torx size (C-type)	TX	-	45			50		
Diameter of countersunk head	d <sub>h</sub>	[mm]	18			21		
Depth of drill hole for cleaned hole hammer drilling, diamond coring or for uncleanded hole when drilling upwards	h <sub>1</sub> ≥	[mm]	(h <sub>nom</sub> + 10 mm)					
			50	70	80	65	85	95
Depth of drill hole for uncleanded hole hammer drilling in wall and floor position	h <sub>1</sub> ≥	[mm]	(h <sub>nom</sub> + 10 mm) + 2 * d <sub>0</sub>					
			66	86	96	85	105	115
Depth of drill hole (with adjustability) for cleaned hole hammer drilling, diamond coring or for uncleanded hole when drilling upwards	h <sub>1</sub> ≥	[mm]	(h <sub>nom</sub> + 20 mm)					
			-	80	90	-	95	105
Depth of drill hole (with adjustability) for uncleanded hole hammer drilling in wall and floor position	h <sub>1</sub> ≥	[mm]	(h <sub>nom</sub> + 20 mm) + 2 * d <sub>0</sub>					
			-	96	106	-	115	125
Minimum thickness of concrete member	h <sub>min</sub> ≥	[mm]	(h <sub>1</sub> + 30 mm)					
			80	100	120	100	130	140
Minimum spacing	s <sub>min</sub> ≥	[mm]	35			40		
Minimum edge distance	c <sub>min</sub> ≥	[mm]	35			40		
Hilti Setting tool <sup>1)</sup>			SIW 6 AT-A22 SIW 6.2 AT-A22 gear 1			SIW 22T-A SIW 6 AT-A22 SIW 6.2 AT-A22 SIW 8.1 AT gear 1 SIW 9-A22		

<sup>1)</sup> Installation with other impact screw driver of equivalent power is possible.

**Hilti screw anchor HUS4**

**Intended use**  
Installation parameters

**Annex B4**

**Table B6: Installation parameters HUS4-12 and 14**

Fastener size HUS4			12			14		
Type			H			H, A		
			h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>
Nominal embedmenth depth	h <sub>nom</sub>	[mm]	60	80	100	65	85	115
Nominal drill hole diameter	d <sub>0</sub>	[mm]	12			14		
Cutting diameter of drill bit	d <sub>cut</sub> ≤	[mm]	12,50			14,50		
Cutting diameter of diamond core bit	d <sub>cut</sub> ≤	[mm]	12,2			-		
Clearance hole diameter through setting	d <sub>f</sub> ≤	[mm]	16			18		
Clearance hole diameter pre setting (A-type)	d <sub>f</sub> ≤	[mm]	-			18		
Wrench size (H, HF-type)	s	[mm]	17			21		
Wrench size for hex head (A-type)	s1	[mm]	-			12		
Wrench size for nut (A-type)	s2	[mm]	-			24		
Maximum installation torque (A-type)	max T <sub>inst</sub>	[Nm]	-			80		
Depth of drill hole for cleaned hole hammer drilling, diamond coring or for uncleanded hole when drilling upwards	h <sub>1</sub> ≥	[mm]	(h <sub>nom</sub> + 10 mm)					
			70	90	110	75	95	125
Depth of drill hole for uncleanded hole hammer drilling in wall and floor position	h <sub>1</sub> ≥	[mm]	(h <sub>nom</sub> + 10 mm) + 2 * d <sub>0</sub>					
			94	114	134	103	123	153
Depth of drill hole (with adjustability) for cleaned hole hammer drilling, diamond coring or for uncleanded hole when drilling upwards	h <sub>1</sub> ≥	[mm]	(h <sub>nom</sub> + 20 mm)					
			-	100	120	-	105	135
Depth of drill hole (with adjustability) for uncleaned hole hammer drilling in wall and h <sub>1</sub> ≥ floor position		[mm]	(h <sub>nom</sub> + 20 mm) + 2 * d <sub>0</sub>					
			-	124	144	-	133	163
Minimum thickness of concrete member	h <sub>min</sub> ≥	[mm]	(h <sub>1</sub> + 30 mm)					
			110	130	150	120	160	200
Minimum spacing	s <sub>min</sub> ≥	[mm]	50			60		
Minimum edge distance	c <sub>min</sub> ≥	[mm]	50			60		
Hilti Setting tool <sup>1)</sup>			SIW 22T-A SIW 6.2 AT-A22 SIW 8.1 AT SIW 9-A22			SIW 22T-A SIW 6.2 AT-A22 SIW 8.1 AT SIW 9-A22		

<sup>1)</sup> Installation with other impact screw driver of equivalent power is possible.

**Hilti screw anchor HUS4**

**Intended use**  
Installation parameters

**Annex B5**

**Table B7: Installation parameters HUS4-16**

Fastener size HUS4			16	
Type			H	
			$h_{nom1}$	$h_{nom2}$
Nominal embedment depth	$h_{nom}$	[mm]	85	130
Nominal drill hole diameter	$d_0$	[mm]	16	
Nominal drill hole diameter	$d_0$	[mm]	16	
Cutting diameter of drill bit	$d_{cut} \leq$	[mm]	16,50	
Clearance hole diameter through setting	$d_f \leq$	[mm]	20	
Wrench size	s	[mm]	24	
Depth of drill hole for cleaned hole hammer drilling or for uncleanded hole when drilling upwards	$h_1 \geq$	[mm]	$(h_{nom} + 10 \text{ mm})$	
			95	140
Minimum thickness of concrete member	$h_{min} \geq$	[mm]	130	195
Minimum spacing	$s_{min} \geq$	[mm]	90	
Minimum edge distance	$c_{min} \geq$	[mm]	65	
Hilti Setting tool <sup>1)</sup>			SIW 22T-A SIW 6.2 AT-A22 SIW 8.1 AT SIW 9-A22	

<sup>1)</sup> Installation with other impact screw driver of equivalent power is possible.

**Hilti screw anchor HUS4**

**Intended use**  
Installation parameters

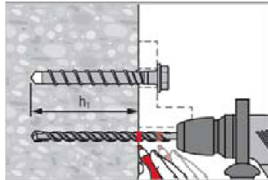
**Annex B6**



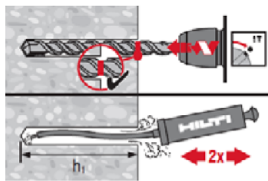
## Installation instructions

### Hole drilling and cleaning

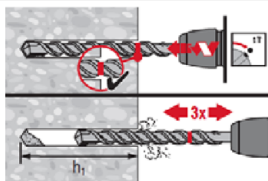
Hammer drilling (HD) all sizes (size 16 with cleaning only)



Mark drilling depth  $h_1$  for pre or through installation.  
Details for drilling depth  $h_1$  see table B5 to B7.

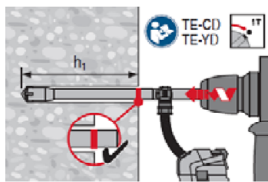


Cleaning needed in downward and horizontal installation direction with drill hole depth.  
 $h_1 = h_{nom} + 10 \text{ mm}$



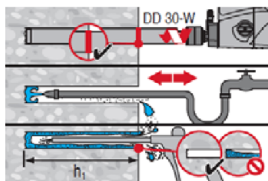
No cleaning is allowed in upward installation direction.  
No cleaning is allowed in downward and horizontal installation direction when 3x ventilation<sup>1)</sup> after drilling is executed.  
Drill hole depth  $h_1 = h_{nom} + 10 \text{ mm} + 2 \cdot d_0$   
<sup>1)</sup> moving the drill bit in and out of the drill hole 3 times after the recommended drilling depth  $h_1$  is achieved. This procedure shall be done with both revolution and hammer functions activated in the drilling machine. For more details read the relevant MPII.

Hammer drilling with Hilti hollow drill bit (HDB) TE-CD size 12 and 14.



No cleaning needed.  
 $h_1 = h_{nom} + 10 \text{ mm}$

Diamond coring with DD-EC1 or DD-30W size 10 to 14



Cleaning needed in all installation directions.  
 $h_1 = h_{nom} + 10 \text{ mm}$

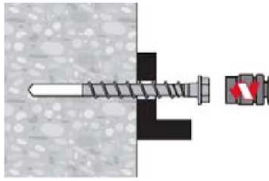
Hilti screw anchor HUS4

Intended use  
Installation instructions

Annex B7

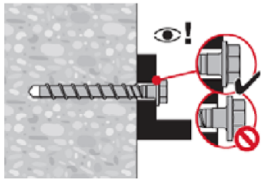
### Fastener setting without adjustment

Setting by impact screw driver



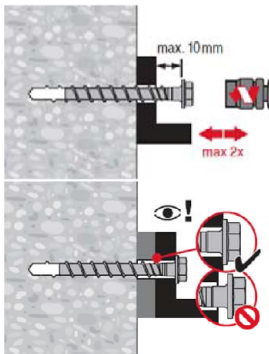
Setting parameters listed in Table B5 to B7.

### Setting check



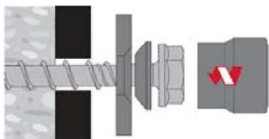
### Fastener setting with adjustment

#### Adjusting process

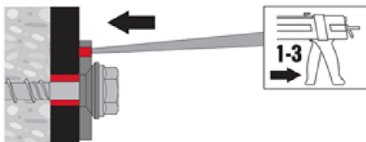


A screw can be adjusted maximum two times. The total allowed thickness of shims added during the adjustment process is 10 mm. The final embedment depth after adjustment process must be larger or equal than  $h_{nom2}$  or  $h_{nom3}$ .

### Fastener setting with Hilti filling set



### Injection of Hilti HIT mortar and curing time



Fill the annular gap between screw and fixture with 1-3 strokes of a Hilti injection mortar HIT-HY ... or HIT-RE ... . Follow the installation instructions supplied with the respective Hilti injection mortar. After required curing time  $t_{cure}$  the fastening can be loaded.

Hilti screw anchor HUS4

Intended use  
Installation instructions

Annex B8

**Table C1: Essential characteristics under static and quasi-static load in concrete for HUS4 size 8 and 10**

Fastener size HUS4			8			10		
			h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>
Nominal embedment depth		h <sub>nom</sub> [mm]	40	60	70	55	75	85
Adjustment								
Total max. thickness of adjustment layers		t <sub>adj</sub> [mm]	-	10	10	-	10	10
Max. number of adjustments		n <sub>a</sub> [-]	-	2	2	-	2	2
Steel failure for tension load								
Characteristic resistance		N <sub>Rk,s</sub> [kN]	36,0			55,0		
Partial factor		γ <sub>Ms,N</sub> <sup>1)</sup> [-]	1,5					
Pull-out failure								
Characteristic resistance in uncracked concrete C20/25		N <sub>Rk,p</sub> [kN]	≥ N <sup>0</sup> <sub>Rk,c</sub> <sup>3)</sup>			13	22	≥ N <sup>0</sup> <sub>Rk,c</sub> <sup>3)</sup>
Characteristic resistance in cracked concrete C20/25		N <sub>Rk,p</sub> [kN]	5,5	≥ N <sup>0</sup> <sub>Rk,c</sub> <sup>3)</sup>				
Increasing factor for N <sub>Rk,p</sub> = N <sub>Rk,p</sub> (C20/25) * ψ <sub>c</sub>		ψ <sub>c</sub> [-]	(f <sub>ck</sub> /20) <sup>0,5</sup>					
Concrete cone and splitting failure								
Effective embedment depth		h <sub>ef</sub> <sup>2)</sup> [mm]	30,6	47,6	56,1	42,5	59,5	68,0
Factor for	Uncracked	k <sub>ucr,N</sub> [-]	11,0					
	Cracked	k <sub>cr,N</sub> [-]	7,7					
Concrete cone failure	Edge distance	c <sub>cr,N</sub> [mm]	1,5 h <sub>ef</sub>					
	Spacing	s <sub>cr,N</sub> [mm]	3 h <sub>ef</sub>					
Characteristic resistance		N <sup>0</sup> <sub>Rk,sp</sub> [kN]	N <sub>Rk,p</sub>					
Splitting failure	Edge distance	c <sub>cr,sp</sub> [mm]	1,5 h <sub>ef</sub>			1,65 h <sub>ef</sub>		
	Spacing	s <sub>cr,sp</sub> [mm]	3 h <sub>ef</sub>			3,3 h <sub>ef</sub>		
Installation factor		γ <sub>inst</sub> [-]	1,0			1,2	1,0	

<sup>1)</sup> In absence of other national regulations.

<sup>2)</sup> In case  $h_{nom} > h_{nom1}$  and  $< h_{nom3}$  the actual  $h_{ef}$  for concrete failure can be calculated according to:  $h_{ef} = 0,85 \cdot (h_{nom} - 0,5 \cdot h_t)$

<sup>3)</sup>  $N_{Rk,c}$  according to EN 1992-4:2018

**Hilti screw anchor HUS4**

**Annex C1**

**Performances**

Essential characteristics under static and quasi-static load in concrete

**Table C1 continued**

Fastener size HUS4			8			10		
			h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>
Nominal embedment depth	h <sub>nom</sub>	[mm]	40	60	70	55	75	85
Steel failure for shear load								
Characteristic resistance	V <sup>0</sup> <sub>Rk,s</sub>	[kN]	18,8		21,9	28,8		32,0
Partial factor	γ <sub>Ms,V</sub> <sup>1)</sup>	[-]	1,25					
Ductility factor	k <sub>7</sub>	[-]	0,8					
Characteristic resistance	M <sup>0</sup> <sub>Rk,s</sub>	[Nm]	32			64		
Concrete pry-out failure								
Pry-out factor	k <sub>8</sub>	[-]	1,0	2,0		1,0	2,0	
Concrete edge failure								
Effective length of fastener	l <sub>r</sub>	[mm]	40	60	70	55	75	85
Outside diameter of fastener	d <sub>nom</sub>	[mm]	8			10		

<sup>1)</sup> In absence of other national regulations.

**Hilti screw anchor HUS4**

**Performances**  
Essential characteristics under static and quasi-static load in concrete

**Annex C2**

**Table C2: Essential characteristics under static and quasi-static load in concrete for HUS4 size 12 to 16**

Fastener size HUS4			12			14			16	
			h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>
Nominal embedment depth	h <sub>nom</sub>	[mm]	60	80	100	65	85	115	85	130
Adjustment										
Total max. thickness of adjustment layers	t <sub>adj</sub>	[mm]	-	10	10	-	10	10	-	-
Max. number of adjustments	n <sub>a</sub>	[-]	-	2	2	-	2	2	-	-
Steel failure for tension load										
Characteristic resistance	N <sub>Rk,s</sub>	[kN]	79,0			101,5			107,7	
Partial factor	γ <sub>Ms,N</sub> <sup>1)</sup>	[-]	1,5							
Pull-out failure										
Characteristic resistance in uncracked concrete C20/25	N <sub>Rk,p</sub>	[kN]	≥ N <sup>0</sup> <sub>Rk,c</sub> <sup>3)</sup>						22	46
Characteristic resistance in cracked concrete C20/25	N <sub>Rk,p</sub>	[kN]	10	≥ N <sup>0</sup> <sub>Rk,c</sub> <sup>3)</sup>					16	32
Increasing factor for N <sub>Rk,p</sub> = N <sub>Rk,p</sub> (C20/25) * ψ <sub>c</sub>	ψ <sub>c</sub>	[-]	(f <sub>ck</sub> /20) <sup>0,5</sup>							
Concrete cone and splitting failure										
Effective embedment depth	h <sub>ef</sub> <sup>2)</sup>	[mm]	45,9	62,9	79,9	49,3	66,3	91,8	66,6	104,9
Factor for	Uncracked	k <sub>ucr,N</sub>	11,0							
	Cracked	k <sub>cr,N</sub>	7,7							
Concrete cone failure	Edge distance	c <sub>cr,N</sub>	1,5 h <sub>ef</sub>							
	Spacing	s <sub>cr,N</sub>	3 h <sub>ef</sub>							
Characteristic resistance	N <sup>0</sup> <sub>Rk,sp</sub>	[kN]	N <sub>Rk,p</sub>							
Splitting failure	Edge distance	c <sub>cr,sp</sub>	1,65 h <sub>ef</sub>			1,60 h <sub>ef</sub>				
	Spacing	s <sub>cr,sp</sub>	3,30 h <sub>ef</sub>			3,20 h <sub>ef</sub>				
Installation factor	γ <sub>inst</sub>	[-]	1,0							

<sup>1)</sup> In absence of other national regulations.

<sup>2)</sup> In case  $h_{nom} > h_{nom1}$  and  $< h_{nom3}$  the actual  $h_{ef}$  for concrete failure can be calculated according to:  $h_{ef} = 0,85 \cdot (h_{nom} - 0,5 \cdot h_t)$

<sup>3)</sup>  $N_{Rk,c}^{0,3)}$  according to EN 1992-4:2018

**Hilti screw anchor HUS4**

**Annex C3**

**Performances**

Essential characteristics under static and quasi-static load in concrete

**Table C2 continued**

Fastener size HUS4			12			14			16	
			h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>
Nominal embedment depth h <sub>nom</sub> [mm]			60	80	100	65	85	115	85	130
Steel failure for shear load										
Characteristic resistance V <sup>0</sup> <sub>Rk,s</sub> [kN]			38,9		44,9	55	62		65,1	73,1
Partial factor γ <sub>Ms,V</sub> <sup>1)</sup> [-]			1,25							
Ductility factor k <sub>7</sub> [-]			0,8							
Characteristic resistance M <sup>0</sup> <sub>Rk,s</sub> [Nm]			125			186			240	
Concrete pry-out failure										
Pry-out factor k <sub>8</sub> [-]			2,0							
Concrete edge failure										
Effective length of fastener l <sub>r</sub> [mm]			60	80	100	65	85	115	85	130
Outside diameter of fastener d <sub>nom</sub> [mm]			12			14			16	

<sup>1)</sup> In absence of other national regulations.

**Hilti screw anchor HUS4**

**Performances**

Essential characteristics under static and quasi-static load in concrete

**Annex C4**



**Table C3: Essential characteristics for seismic performance category C1 in concrete for HUS4**

Fastener size HUS4			8		10		12		14	
			h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>
Nominal embedment depth	h <sub>nom</sub>	[mm]	60	70	75	85	80	100	85	115
Steel failure for tension and shear load										
Characteristic resistance	N <sub>Rk,s,C1</sub>	[kN]	36,0		55,0		79,0		101,5	
Partial factor	γ <sub>Ms,N</sub> <sup>1)</sup>	[-]	1,5							
Characteristic resistance	V <sub>Rk,s,C1</sub>	[kN]	18,8		26,7		38,9		22,5	34,5
Partial factor	γ <sub>Ms,V</sub> <sup>1)</sup>	[-]	1,25							
Reduction factor annular gap unfilled	α <sub>gap</sub>	[-]	0,5							
Reduction factor annular gap filled	α <sub>gap</sub>	[-]	1,0							
Pull-out failure										
Characteristic resistance in cracked concrete	N <sub>Rk,p,C1</sub>	[kN]	≥ N <sup>0</sup> <sub>Rk,c</sub> <sup>3)</sup>							
Concrete cone failure										
Effective embedment depth	h <sub>ef</sub> <sup>2)</sup>	[mm]	47,6	56,1	59,5	68,0	62,9	79,9	66,3	91,8
Edge distance	c <sub>cr,N</sub>	[mm]	1,5 h <sub>ef</sub>							
Spacing	s <sub>cr,N</sub>	[mm]	3 h <sub>ef</sub>							
Installation factor	γ <sub>inst</sub>	[-]	1,0							
Concrete pry-out failure										
Pry-out factor	k <sub>8</sub>	[-]	2,0							
Concrete edge failure										
Effective length of fastener	l <sub>f</sub>	[mm]	60	70	75	85	80	100	85	115
Outside diameter of fastener	d <sub>nom</sub>	[mm]	8		10		12		14	

<sup>1)</sup> In absence of other national regulations.

<sup>2)</sup> In case  $h_{nom} > h_{nom2}$  and  $< h_{nom3}$  the actual  $h_{ef}$  for concrete failure can be calculated according to " $h_{ef} = 0,85 * (h_{nom} - 0,5 * h_t)$ "

<sup>3)</sup>  $N_{Rk,c}^0$  according to EN 1992-4:2018

**Hilti screw anchor HUS4**

**Annex C5**

**Performances**

Essential characteristics for seismic performance category C1 in concrete

**Table C3 continued**

Fastener size HUS4			16	
			$h_{nom1}$	$h_{nom2}$
Nominal embedment depth	$h_{nom}$	[mm]	85	130
Steel failure for tension and shear load				
Characteristic resistance	$N_{Rk,s,C1}$	[kN]	107,7	
Partial factor	$\gamma_{Ms,N}^{1)}$	[-]	1,5	
Characteristic resistance	$V_{Rk,s,C1}$	[kN]	42,9	25,3
Partial factor	$\gamma_{Ms,V}^{1)}$	[-]	1,25	
Reduction factor annular gap unfilled	$\alpha_{gap}$	[-]	0,5	
Reduction factor annular gap filled	$\alpha_{gap}$	[-]	1,0	
Pull-out failure				
Characteristic resistance in cracked concrete	$N_{Rk,p,C1}$	[kN]	7,5	19,0
Concrete cone failure				
Effective embedment depth	$h_{ef}^{2)}$	[mm]	66,6	104,9
Edge distance	$c_{cr,N}$	[mm]	$1,5 h_{ef}$	
Spacing	$s_{cr,N}$	[mm]	$3 h_{ef}$	
Installation factor	$\gamma_{inst}$	[-]	1,0	
Concrete pry-out failure				
Pry-out factor	$k_8$	[-]	2,0	
Concrete edge failure				
Effective length of fastener	$l_f$	[mm]	85	130
Outside diameter of fastener	$d_{nom}$	[mm]	16	

<sup>1)</sup> In absence of other national regulations.

<sup>2)</sup> In case  $h_{nom} > h_{nom2}$  and  $< h_{nom3}$  the actual  $h_{ef}$  for concrete failure can be calculated according to " $h_{ef} = 0,85 * (h_{nom} - 0,5 * h_t)$ "

**Hilti screw anchor HUS4**

**Annex C6**

**Performances**

Essential characteristics for seismic performance category C1 in concrete

**Table C4: Essential characteristics for seismic performance category C2 in concrete for HUS4**

Fastener size HUS4			8	10	12	14
			$h_{nom3}$	$h_{nom3}$	$h_{nom3}$	$h_{nom3}$
Nominal embedment depth	$h_{nom}$	[mm]	70	85	100	115
Adjustment						
Total max. thickness of adjustment layers	$t_{adj}$	[mm]	10	10	10	10
Max. number of adjustments	$n_a$	[-]	2	2	2	2
Steel failure for tension						
Characteristic resistance	$N_{Rk,s,C2}$	[kN]	36,0	55,0	79,0	101,5
Partial factor	$\gamma_{Ms,N}^{1)}$	[-]	1,5			
Steel failure for shear load						
Partial factor	$\gamma_{Ms,V}^{1)}$	[-]	1,25			
Installation with Hilti filling set (HUS4-H and HUS4-A)						
Characteristic resistance	$V_{Rk,s,C2}$	[kN]	13,9	21,5	27,2	46,5
Reduction factor annular gap filled	$\alpha_{gap}$	[-]	1,0			
Installation without Hilti filling set						
Characteristic resistance	$V_{Rk,s,C2}$	[kN]	9,4	13,7	22,5	34,4
Reduction factor annular gap filled	$\alpha_{gap}$	[-]	0,5			
Pull-out failure						
Characteristic resistance in cracked concrete	$N_{Rk,p,C2}$	[kN]	2,7	5,4	11,4	17,7
Concrete cone failure						
Effective embedment depth	$h_{ef}$	[mm]	56,1	68,0	79,9	91,8
Concrete cone failure	Edge distance	$c_{cr,N}$	[mm]	$1,5 h_{ef}$		
	Spacing	$s_{cr,N}$	[mm]	$3 h_{ef}$		
Installation factor	$\gamma_{inst}$	[-]	1,0			
Concrete pry-out failure						
Pry-out factor	$k_8$	[-]	2,0			
Concrete edge failure						
Effective length of fastener	$l_f$	[mm]	70	85	100	115
Outside diameter of fastener	$d_{nom}$	[mm]	8	10	12	14

<sup>1)</sup> In absence of other national regulations.

**Hilti screw anchor HUS4**

**Performances**

Essential characteristics for seismic performance category C2 in concrete

**Annex C7**

**Table C5: Essential characteristics under fire exposure in concrete for HUS4-H**

Fastener size HUS4-H				8			10		
				h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>
Nominal embedment depth h <sub>nom</sub> [mm]				40	60	70	55	75	85
Steel failure for tension and shear load (F <sub>Rk,s,fi</sub> = N <sub>Rk,s,fi</sub> = V <sub>Rk,s,fi</sub> )									
Characteristic resistance	R30	F <sub>Rk,s,fi</sub>	[kN]	2,6			4,1	4,2	
	R60	F <sub>Rk,s,fi</sub>	[kN]	1,9			3,1	3,1	
	R90	F <sub>Rk,s,fi</sub>	[kN]	1,2			2,2	2,3	
	R120	F <sub>Rk,s,fi</sub>	[kN]	0,9			1,5	1,7	
	R30	M <sup>0</sup> <sub>Rk,s,fi</sub>	[Nm]	2,3			4,8	4,9	
	R60	M <sup>0</sup> <sub>Rk,s,fi</sub>	[Nm]	1,7			3,6	3,7	
	R90	M <sup>0</sup> <sub>Rk,s,fi</sub>	[Nm]	1,1			2,6	2,7	
	R120	M <sup>0</sup> <sub>Rk,s,fi</sub>	[Nm]	0,8			1,8	1,9	
Pull-out failure									
Characteristic resistance	R30	N <sup>0</sup> <sub>Rk,p,fi</sub>	[kN]	1,3	2,8	3,6	2,3	3,9	4,7
	R60								
	R90								
	R120	N <sup>0</sup> <sub>Rk,p,fi</sub>	[kN]	1,0	2,2	2,8	1,9	3,1	3,7
Concrete cone failure									
Characteristic resistance	R30	N <sup>0</sup> <sub>Rk,c,fi</sub>	[kN]	0,8	2,6	4,0	2,0	4,7	6,5
	R60								
	R90								
	R120	N <sup>0</sup> <sub>Rk,c,fi</sub>	[kN]	0,7	2,1	3,2	1,6	3,7	5,2
Edge distance									
R30 to R120				C <sub>cr,fi</sub>	[mm]	2 h <sub>ef</sub>			
In case of fire attack from more than one side, the minimum edge distance shall be ≥ 300 mm									
Fastener spacing									
R30 to R120				S <sub>cr,fi</sub>	[mm]	2 h <sub>ef</sub>			
Concrete pry-out failure									
R30 to R120				k <sub>8</sub>	[-]	1,0	2,0	1,0	2,0
The anchorage depth shall be increased for wet concrete by at least 30 mm compared to the given value									

Hilti screw anchor HUS4

**Performances**  
Essential characteristics under fire exposure in concrete

**Annex C8**

**Table C5 continued**

Fastener size HUS4-H				12			14			16	
				h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>
Nominal embedment depth h <sub>nom</sub> [mm]				60	80	100	65	85	115	85	130
Steel failure for tension and shear load (F <sub>Rk,s,fi</sub> = N <sub>Rk,s,fi</sub> = V <sub>Rk,s,fi</sub> )											
Characteristic resistance	R30	F <sub>Rk,s,fi</sub>	[kN]	7,5	7,6	7,6	10,3	10,4	10,5	10,6	10,7
	R60	F <sub>Rk,s,fi</sub>	[kN]	5,5	5,7	5,8	7,7	7,9	8,0	8,1	8,2
	R90	F <sub>Rk,s,fi</sub>	[kN]	3,7	3,9	4,1	5,2	5,6	5,8	5,7	5,9
	R120	F <sub>Rk,s,fi</sub>	[kN]	2,8	3,0	3,1	3,9	4,2	4,4	4,3	4,5
	R30	M <sup>0</sup> <sub>Rk,s,fi</sub>	[Nm]	11,4	11,6	11,6	18,9	19,2	19,3	23,7	23,9
	R60	M <sup>0</sup> <sub>Rk,s,fi</sub>	[Nm]	8,4	8,8	8,9	14,1	14,6	14,8	18,1	18,3
	R90	M <sup>0</sup> <sub>Rk,s,fi</sub>	[Nm]	5,7	6,0	6,2	9,5	10,2	10,7	12,7	13,2
	R120	M <sup>0</sup> <sub>Rk,s,fi</sub>	[Nm]	4,3	4,6	4,7	7,2	7,7	8,1	9,6	10,0
Pull-out failure											
Characteristic resistance	R30	N <sup>0</sup> <sub>Rk,p,fi</sub>	[kN]	2,6	4,2	6,1	2,9	4,5	7,5	4,6	8,7
	R60										
	R90										
	R120	N <sup>0</sup> <sub>Rk,p,fi</sub>	[kN]	2,1	3,4	4,9	2,3	3,6	6,0	3,7	7,0
Concrete cone failure											
Characteristic resistance	R30	N <sup>0</sup> <sub>Rk,c,fi</sub>	[kN]	2,4	5,4	9,8	2,9	6,1	13,9	6,2	19,4
	R60										
	R90										
	R120	N <sup>0</sup> <sub>Rk,c,fi</sub>	[kN]	1,9	4,3	7,8	2,3	4,9	11,1	4,9	15,5
Edge distance											
R30 to R120 C <sub>cr,fi</sub> [mm]				2 h <sub>ef</sub>							
In case of fire attack from more than one side, the minimum edge distance shall be ≥ 300 mm											
Fastener spacing											
R30 to R120 S <sub>cr,fi</sub> [mm]				2 C <sub>cr,fi</sub>							
Concrete pry-out failure											
R30 to R120 k <sub>8</sub> [-]				2,0							
The anchorage depth shall be increased for wet concrete by at least 30 mm compared to the given value											

Hilti screw anchor HUS4

**Performances**  
Essential characteristics under fire exposure in concrete

**Annex C9**

**Table C6: Essential characteristics under fire exposure in concrete for HUS4-C**

Fastener size HUS4-C				8			10		
				h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>
Nominal embedment depth		h <sub>nom</sub>	[mm]	40	60	70	55	75	85
Steel failure for tension and shear load (F <sub>Rk,s,fi</sub> = N <sub>Rk,s,fi</sub> = V <sub>Rk,s,fi</sub> )									
Characteristic resistance	R30	F <sub>Rk,s,fi</sub>	[kN]	0,5			1,0		
	R60	F <sub>Rk,s,fi</sub>	[kN]	0,4			0,9		
	R90	F <sub>Rk,s,fi</sub>	[kN]	0,3			0,7		
	R120	F <sub>Rk,s,fi</sub>	[kN]	0,2			0,6		
	R30	M <sup>0</sup> <sub>Rk,s,fi</sub>	[Nm]	0,4			1,2		
	R60	M <sup>0</sup> <sub>Rk,s,fi</sub>	[Nm]	0,3			1,0		
	R90	M <sup>0</sup> <sub>Rk,s,fi</sub>	[Nm]	0,2			0,8		
	R120	M <sup>0</sup> <sub>Rk,s,fi</sub>	[Nm]	0,2			0,6		
Pull-out failure									
Characteristic resistance	R30	N <sup>0</sup> <sub>Rk,p,fi</sub>	[kN]	1,3	2,8	3,6	2,3	3,9	4,7
	R60								
	R90								
	R120	N <sup>0</sup> <sub>Rk,p,fi</sub>	[kN]	1,0	2,2	2,8	1,9	3,1	3,7
Concrete cone failure									
Characteristic resistance	R30	N <sup>0</sup> <sub>Rk,c,fi</sub>	[kN]	0,8	2,6	4,0	2,0	4,7	6,5
	R60								
	R90								
	R120	N <sup>0</sup> <sub>Rk,c,fi</sub>	[kN]	0,7	2,1	3,2	1,6	3,7	5,2
Edge distance									
R30 to R120		C <sub>cr,fi</sub>	[mm]	2 h <sub>ef</sub>					
In case of fire attack from more than one side, the minimum edge distance shall be ≥ 300 mm									
Fastener spacing									
R30 to R120		S <sub>cr,fi</sub>	[mm]	2 h <sub>ef</sub>					
Concrete pry-out failure									
R30 to R120		k <sub>8</sub>	[-]	1,0	2,0		1,0	2,0	
The anchorage depth shall be increased for wet concrete by at least 30 mm compared to the given value									

Hilti screw anchor HUS4

**Performances**  
Essential characteristics under fire exposure in concrete

**Annex C10**



**Table C7: Essential characteristics under fire exposure in concrete for HUS4-A**

Fastener size HUS4-A				10			14		
				h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>
Nominal embedment depth		h <sub>nom</sub>	[mm]	55	75	85	65	85	115
Steel failure for tension and shear load (F <sub>Rk,s,fi</sub> = N <sub>Rk,s,fi</sub> = V <sub>Rk,s,fi</sub> )									
Characteristic resistance	R30	F <sub>Rk,s,fi</sub>	[kN]	4,2			8,4		
	R60	F <sub>Rk,s,fi</sub>	[kN]	3,3			6,8		
	R90	F <sub>Rk,s,fi</sub>	[kN]	2,5			5,1		
	R120	F <sub>Rk,s,fi</sub>	[kN]	2,1			4,3		
	R30	M <sup>0</sup> <sub>Rk,s,fi</sub>	[Nm]	4,8			15,4		
	R60	M <sup>0</sup> <sub>Rk,s,fi</sub>	[Nm]	3,8			12,4		
	R90	M <sup>0</sup> <sub>Rk,s,fi</sub>	[Nm]	2,9			9,3		
	R120	M <sup>0</sup> <sub>Rk,s,fi</sub>	[Nm]	2,4			7,8		
Pull-out failure									
Characteristic resistance	R30	N <sup>0</sup> <sub>Rk,p,fi</sub>	[kN]	2,3	3,9	4,7	2,9	4,5	7,5
	R60								
	R90								
	R120	N <sup>0</sup> <sub>Rk,p,fi</sub>	[kN]	1,9	3,1	3,7	2,3	3,6	6,0
Concrete cone failure									
Characteristic resistance	R30	N <sup>0</sup> <sub>Rk,c,fi</sub>	[kN]	2,0	4,7	6,5	2,9	6,1	13,9
	R60								
	R90								
	R120	N <sup>0</sup> <sub>Rk,c,fi</sub>	[kN]	1,6	3,7	5,2	2,3	4,9	11,1
Edge distance									
R30 to R120		C <sub>cr,fi</sub>	[mm]	2 h <sub>ef</sub>					
In case of fire attack from more than one side, the minimum edge distance shall be ≥ 300 mm									
Fastener spacing									
R30 to R120		S <sub>cr,fi</sub>	[mm]	2 h <sub>ef</sub>					
Concrete pry-out failure									
R30 to R120		k <sub>8</sub>	[-]	1,0	2,0				
The anchorage depth shall be increased for wet concrete by at least 30 mm compared to the given value									

Hilti screw anchor HUS4

**Performances**  
Essential characteristics under fire exposure in concrete

**Annex C11**

**Table C8: Displacements under tension loads**

Fastener size HUS4				8			10		
				$h_{nom1}$	$h_{nom2}$	$h_{nom3}$	$h_{nom1}$	$h_{nom2}$	$h_{nom3}$
Nominal embedment depth		$h_{nom}$	[mm]	40	60	70	55	75	85
Cracked concrete C20/25 to C50/60	Tension Load	N	[kN]	2,6	5,4	6,9	3,8	7,5	8,6
	Displacement	$\delta_{N0}$	[mm]	0,1	0,3	0,4	0,2	0,4	0,4
		$\delta_{N\infty}$	[mm]	0,3	0,4	0,4	0,7	0,7	0,9
Uncracked concrete C20/25 to C50/60	Tension Load	N	[kN]	3,7	7,1	9,1	5,2	10,5	12,2
	Displacement	$\delta_{N0}$	[mm]	0,1	0,2	0,2	0,1	0,3	0,3
		$\delta_{N\infty}$	[mm]	0,3	0,4	0,4	0,7	0,7	0,9

Fastener size HUS4				12			14			16	
				$h_{nom1}$	$h_{nom2}$	$h_{nom3}$	$h_{nom1}$	$h_{nom2}$	$h_{nom3}$	$h_{nom1}$	$h_{nom2}$
Nominal embedment depth		$h_{nom}$	[mm]	60	80	100	65	85	115	85	130
Cracked concrete C20/25 to C50/60	Tension Load	N	[kN]	5,1	8,2	11,7	5,7	8,6	14,4	8,7	16,7
	Displacement	$\delta_{N0}$	[mm]	0,3	0,4	0,6	0,3	0,4	0,7	0,1	0,4
		$\delta_{N\infty}$	[mm]	0,9	0,9	1,2	1,3	1,3	1,5	1,3	1,4
Uncracked concrete C20/25 to C50/60	Tension Load	N	[kN]	6,8	10,8	15,5	7,5	11,7	19,1	11,5	22,9
	Displacement	$\delta_{N0}$	[mm]	0,2	0,3	0,4	0,2	0,3	0,5	0,4	0,3
		$\delta_{N\infty}$	[mm]	0,9	0,9	1,2	1,3	1,3	1,5	1,3	1,4

**Table C9: Displacements under shear loads**

Fastener size HUS4				8			10		
				$h_{nom1}$	$h_{nom2}$	$h_{nom3}$	$h_{nom1}$	$h_{nom2}$	$h_{nom3}$
Nominal embedment depth		$h_{nom}$	[mm]	40	60	70	55	75	85
Concrete C20/25 to C50/60	Shear Load	V	[kN]	10,7	10,7	12,5	16,5	16,5	18,3
	Displacement	$\delta_{V0}$	[mm]	1,3	1,1	0,9	1,4	1,3	1,0
		$\delta_{V\infty}$	[mm]	2,0	1,7	1,4	2,1	2,0	1,5

Fastener size HUS4				12			14			16	
				$h_{nom1}$	$h_{nom2}$	$h_{nom3}$	$h_{nom1}$	$h_{nom2}$	$h_{nom3}$	$h_{nom1}$	$h_{nom2}$
Nominal embedment depth		$h_{nom}$	[mm]	60	80	100	65	85	115	85	130
Concrete C20/25 to C50/60	Shear Load	V	[kN]	22,2	22,2	25,7	31,4	35,4	35,4	37,2	41,8
	Displacement	$\delta_{V0}$	[mm]	1,6	1,6	0,9	5,3	5,3	4,0	2,3	1,8
		$\delta_{V\infty}$	[mm]	2,3	2,4	1,4	7,9	7,9	6,0	3,5	2,7

**Hilti screw anchor HUS4**

**Annex C12**

**Performances**

Displacement values in case of static and quasi-static loading

**Table C10: Displacements under tension and shear loads for seismic category 2**

Fastener size HUS4			8	10	12	14
			$h_{nom3}$	$h_{nom3}$	$h_{nom3}$	$h_{nom3}$
Nominal embedment depth	$h_{nom}$	[mm]	70	85	100	115
Tension load						
Displacement DLS	$\delta_{N,C2 (DLS)}$	[mm]	0,59	0,80	0,77	1,06
Displacement ULS	$\delta_{N,C2 (ULS)}$	[mm]	1,36	3,66	2,78	3,89
Shear load with Hilti filling set (HUS4-H and HUS4-A)						
Displacement DLS	$\delta_{V,C2 (DLS)}$	[mm]	1,85	1,72	1,73	2,52
Displacement ULS	$\delta_{V,C2 (ULS)}$	[mm]	5,44	6,88	5,62	6,79
Shear load without Hilti filling set						
Displacement DLS	$\delta_{V,C2 (DLS)}$	[mm]	4,64	5,02	4,90	4,93
Displacement ULS	$\delta_{V,C2 (ULS)}$	[mm]	7,96	8,97	7,00	9,14

Hilti screw anchor HUS4

**Performances**  
Displacement values in case of seismic C2 loading

**Annex C13**