



Approval body for construction products and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and Laender Governments



European Technical Assessment

ETA-22/0569 of 14 September 2022

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:

Trade name of the construction product

Product family to which the construction product belongs

Manufacturer

Manufacturing plant

This European Technical Assessment contains

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of

Deutsches Institut für Bautechnik

SOPRA XPS AM SL SOPRA XPS AM 500 SOPRA XPS AM 700

Extruded polystyrene foam boards as load bearing layer and/or thermal insulation outside the waterproofing

SOPREMA SAS 14, Rue de Saint Nazaire 67025 STRASBOURG CEDEX 1 FRANKREICH

Soprema NV Mammoetstraat 1 B-3700 Tongeren

6 pages which form an integral part of this assessment

EAD 040650-00-1201

Deutsches Institut für Bautechnik Kolonnenstraße 30 B | 10829 Berlin | GERMANY | Phone: +49 30 78730-0 | Fax: +49 30 78730-320 | Email: dibt@dibt.de | www.dibt.de



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Specific Part

1 Technical description of the product

The extruded polystyrene foam boards are made of rigid cellular plastics material extruded from polystyrene or one of its copolymers and which has a closed cell structure. The blowing agent mixture is carbon dioxide (CO₂), isobutane and additives. The extruded polystyrene foam boards have a skin on both surfaces and a special edge treatment (shiplap).

The extruded polystyrene foam boards do not contain Hexabromocyclododecane (HBCD).

The extruded polystyrene foam boards have the following designations:

"SOPRA XPS AM SL", "SOPRA XPS AM 500" and "SOPRA XPS AM 700".

The extruded polystyrene foam boards are manufactured with the following dimensions:

Nominal thicknesses:	50 mm to 120 mm for SOPRA XPS AM SL,
	60 mm to 120 mm for SOPRA XPS AM 500,
	60 mm to 120 mm for SOPRA XPS AM 700
Nominal length:	1250 mm (primarily)
Nominal widths:	600 mm

The European Technical Assessment has been issued for the product on the basis of agreed data/information, deposited with Deutsches Institut für Bautechnik, which identifies the product that has been assessed. The European Technical Assessment applies only to products corresponding to this agreed data/information.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The extruded polystyrene foam boards are intended to be used as thermal insulation outside the waterproofing. The boards are laid uniformly and even on the substrate to which they are applied. In particular the following applications are covered:

- External horizontal and vertical thermal insulation of in-ground constructions in non-structural applications (also in case of groundwater)
- Inverted roof insulation (including park deck and green roof applications)

The performance according to section 3 only applies if the thermal insulation boards are installed according to the manufacture's installation instructions and if they are protected from precipitation, wetting or weathering during transport and storage before installation.

Concerning the application of the thermal insulation boards, also the respective national regulations shall be observed.

Where the thermal insulation boards are fixed by using adhesives, only such adhesions shall be used, which are suitable for this purpose. The assessment of these fixings is not subject of this European Technical Assessment.



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The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the extruded polystyrene foam boards of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

For sampling, conditioning and testing the provisions of the EAD No 040650-00-1201 "Extruded polystyrene foam boards as load bearing layer and/or thermal insulation outside the waterproofing" apply.

3.1 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class E
test acc. to EN ISO 11925-2:2010	acc. to EN 13501-1:2007 + A1:2009

3.2 Energy economy and heat retention (BWR 6)

Essential characteristic	Performance
Thermal conductivity	
at mean reference temperature of 10 °C test acc. to EN 12667:2001 or EN 12939:2001 and aging procedure acc. EN 13164:2012+A1:2015, Annex C with deviating storage time period (sliced specimen) of (90 +2/-2) days prior to testing	
"SOPRA XPS AM SL"	
thickness 50 mm \leq d \leq 60 mm	$\lambda_{D(90d)} = 0.033 \text{ W/(m \cdot K)}$
thickness 60 mm < d ≤ 120 mm	$\lambda_{D(90d)} = 0,035 \text{ W/(m \cdot K)}$
"SOPRA XPS AM 500"	
thickness 60 mm	$\lambda_{D(90d)} = 0,034 \text{ W/(m \cdot K)}$
thickness 60 mm < d ≤ 120 mm	$\lambda_{D(90d)} = 0,035 \text{ W/(m \cdot K)}$
"SOPRA XPS AM 700"	
thickness 60 mm	$\lambda_{D(90d)} = 0,034 \text{ W/(m \cdot K)}$
thickness 60 mm < d ≤ 120 mm	$\lambda_{D(90d)} = 0,035 \text{ W/(m \cdot K)}$
Moisture conversion coefficient	No performance assessed
Water absorption	
Long term water absorption by total immersion	
test acc. to EN 12087:2013 (method 2A)	WL(T)0,7 (W _{It} ≤ 0,7 Vol.%)



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Essential characteristic	Performance
Water absorption	
Long term water absorption by diffusion	
test acc. to EN 12088:2013	WD(V)3 (W _{dV} ≤ 3,0 Vol.%)
Freeze-thaw resistance test acc. to EN 12091	
using the wet test specimens from having done the water diffusion test in accordance with EN 12088: 2013	FTCD1 (W∨ ≤ 1,0 Vol.%)
Reduction in compressive stress at 10 % deformation or in compressive strength of the re-dried specimens, when tested in accordance with EN 826:2013	≤ 10 %
Water vapour diffusion resistance factor	No performance assessed
Geometrical properties	tolerance
Thickness	
test acc. EN 823:2013 (clause 7.2, figure 2, measuring set-up 3)	± 2 mm
Length, width test acc. EN 822:2013	± 8 mm
Squareness in direction of length and width; in direction of thickness test acc. EN 824:2013	5 mm/m
Flatness	
in direction of length and width	
test acc. EN 825:2013	2 mm
Compressive stress at 10 % deformation or compressive strength	Level
test acc. to EN 826:2013	
"SOPRA XPS AM SL"	≥ 300 kPa
"SOPRA XPS AM 500"	≥ 500 kPa
"SOPRA XPS AM 700"	≥ 700 kPa
Density	
test acc. to EN 1602:2013	density range:
"SOPRA XPS AM SL"	32 kg/m³ - 36 kg/m³
"SOPRA XPS AM 500"	35 kg/m³ - 41 kg/m³



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Essential characteristic	Performance
Deformation under specified compressive load and temperature conditions	
test acc. to EN 1605:2013	load: 40 kPa; temperature: (70 ± 1) °C; time: (168 ± 1) h
	≤ 5 %
Dimensional stability under specified conditions	
test acc. to EN 1604:2013	temperature: 70 °C and 90 % R.H.
	DS(70,90) (Δε _l ≤ 5 %, Δε _b ≤ 5 %, Δε _d ≤ 5 %)
Tensile strength perpendicular to faces	No performance assessed
Volume percentage of closed cells	
test acc. to EN ISO 4590:2016 (method 1 with correction)	≥ 95 %

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with EAD No. 040650-00-1201, the applicable European legal acts are: 1995/467/EC and 1999/91/EC¹.

The system to be applied is:

System 3 all other Essential characteristics

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

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Frank Iffländer Head of Section *beglaubigt:* Wendler