



Approval body for construction products and types of construction

#### **Bautechnisches Prüfamt**

An institution established by the Federal and Laender Governments



## European Technical Assessment

## ETA-22/0550 of 24 October 2022

English translation prepared by DIBt - Original version in German language

#### **General Part**

Technical Assessment Body issuing the European Technical Assessment:

Trade name of the construction product

Product family to which the construction product belongs

Manufacturer

Manufacturing plant

This European Technical Assessment contains

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of

Deutsches Institut für Bautechnik

CELO Concrete screw BTS in stainless steel

Mechanical fasteners for use in concrete

CELO Befestigungssysteme GmbH Industriestraße 6 86551 Aichach DEUTSCHLAND

Werk 16

19 pages including 3 annexes which form an integral part of this assessment

EAD 330232-01-0601, Edition 05/2021

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#### Specific Part

#### 1 Technical description of the product

The "CELO Concrete screw BTS in stainless steel" is an anchor in size 6, 8 and 10 mm made of stainless steel. The anchor is screwed into a predrilled cylindrical drill hole. The special thread of the anchor cuts an internal thread into the member while setting. The anchorage is characterised by mechanical interlock in the special thread.

Product and product description are given in Annex A.

# 2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the concrete screw is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the concrete screw of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

#### 3 Performance of the product and references to the methods used for its assessment

#### 3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi-static loading)	See Annex B4, C1 and C2
Characteristic resistance to shear load (static and quasi-static loading)	See Annex C1 and C2
Displacements (static and quasi-static loading)	See Annex C5
Characteristic resistance and displacements for seismic performance categorie C1	See Annex C3

#### 3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	See Annex C4

#### 3.3 Aspects of durability linked with the Basic Works Requirements

Essential characteristic	Performance
Durability	See Annex B1



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# 4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with European Assessment Document EAD No. 330232-01-0601 the applicable European legal act is: [96/582/EC]. The system to be applied is: 1

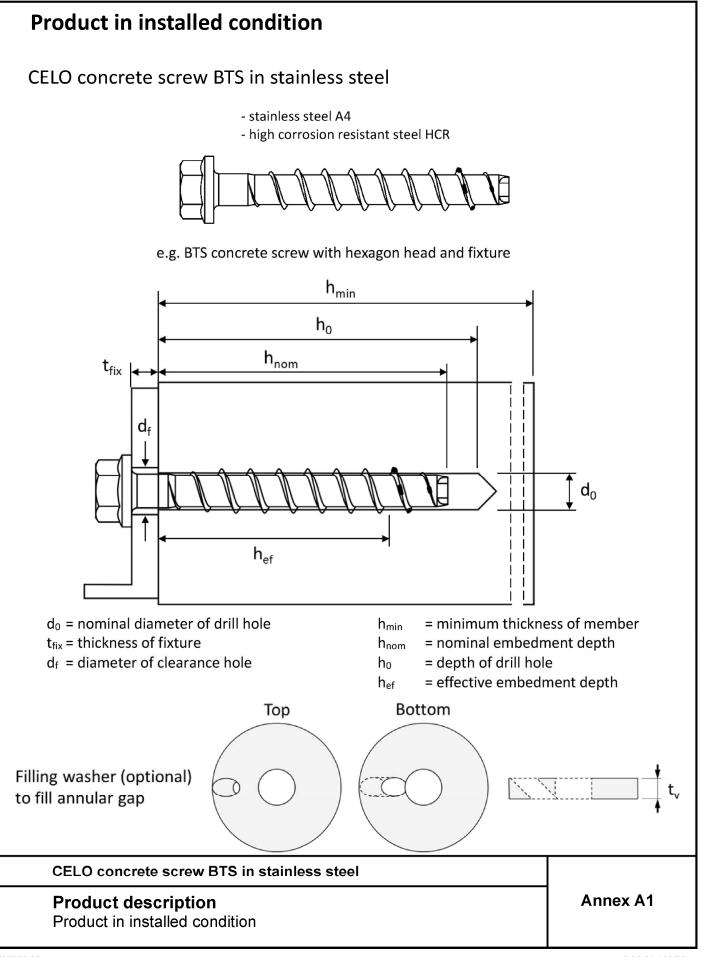
# 5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

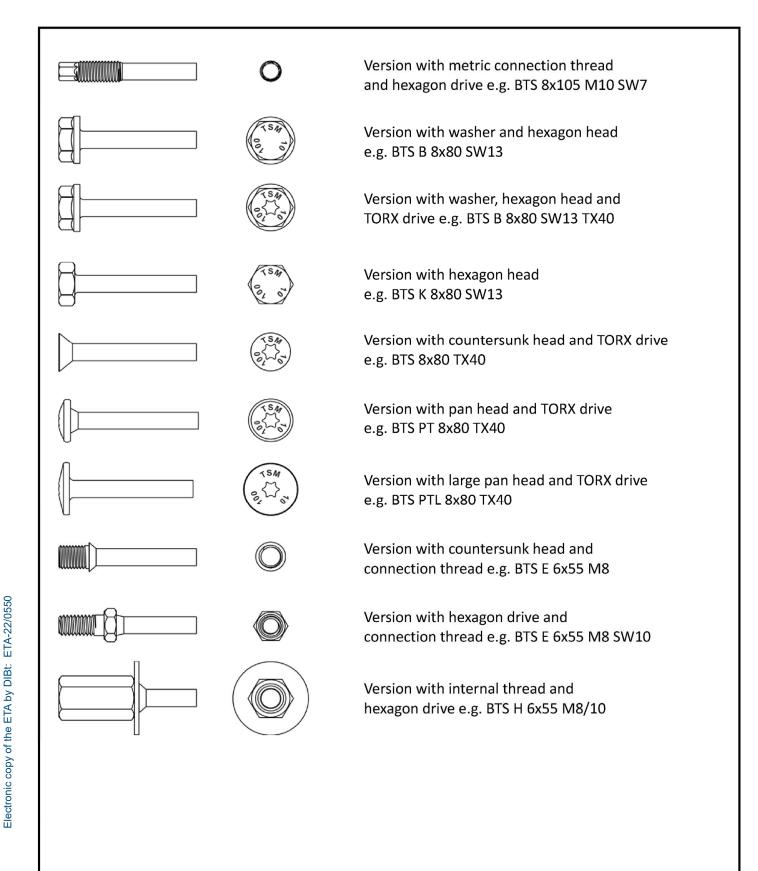
Issued in Berlin on 24 October 2022 by Deutsches Institut für Bautechnik

Dipl.-Ing. Beatrix Wittstock Head of Section *beglaubigt:* Baderschneider









CELO concrete screw BTS in stainless steel

### Product description Screw types

Annex A2



Table 1: M	ateria	I												
Part		Pr	oduct n	ame					Μ	aterial				
	CELC	) BTS	6 A4			1.4	401; 1.44	404; 1.4	4571; 1.49	578				
all types	CELC	) BTS	HCR			1.4	529							
							Nomin	nal characteristic steel				Rupture		
Part		Pro	oduct n	ame			eld strei <sub>yk</sub> [N/mi			e streng I/mm²]	th	elongat A <sub>5</sub> [%	ion	
all types	CELC	) BTS	6 A4				560			700		≤ 8		
an types	CELC	) BTS	HCR				500			/00		20		
Table 2: Di	mensi	ions												
Anchor size	e			6				8						
Nominal			$h_{nom}$	1 <sup>1)</sup> 2 3			3	1	2	3	1	2	3	
embedmen	t dept	h	[mm]	35 45 55			55	45	55	65	55	75	85	
Screw lengt	h	≤L	[mm]					500	-					
Core diame	ter	dκ	[mm]	5,1				7,2			7,2 9,2			
Thread oute diameter	er	d <sub>s</sub>	[mm]	7,6				10,5			10,5 12,5			
Thickness o filling wash		tv	[mm]	5					5			5		

<sup>1)</sup> only for statically indeterminate non-structural systems (multiple use) according to EN 1992-4:2018, only in dry internal conditions

			لصلح
	BTS HCR		
BTS	Screw type:	BTS	
10	Screw size:	10	
100	Screw length:	100	
A4	Material:	HCR	
			d,
//	TSM		L Y
· ))	( ) j	\$))	
	10 100	10Screw size:100Screw length:A4Material:	BTSScrew type:BTS10Screw size:10100Screw length:100A4Material:HCR

2)

**Product description** Material, dimensions and markings Annex A3

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## **Specification of Intended use**

### Table 3: Anchorages subject to

BTS concrete screw size			6			8		10		
Nominal embedment	$\mathbf{h}_{nom}$	h <sub>nom1</sub> 1)	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub> h <sub>nom2</sub> h <sub>nom3</sub> h <sub>nom1</sub> h					h <sub>nom3</sub>
depth	[mm]	35	45	55	45	55	65	55	75	85
Static and quasi-static loads						llembe	ducant	dontho		
Fire exposure				All SIZE	es and a	ll embe	ument	leptris		
C1 category - seismic	2)	ok	ok	ok	2)	ok	ok	2)	ok	

<sup>1)</sup> only for statically indeterminate non-structural systems (multiple use) according to EN 1992-4:2018, only in dry internal conditions

<sup>2)</sup> no performance assessed

### **Base materials:**

- Compacted reinforced and unreinforced concrete without fibers according to EN 206:2013.
- Strength classes C20/25 to C50/60 according to EN 206:2013.
- Cracked and uncracked concrete.

### Use conditions (Environmental conditions):

- Concrete screws subject to dry internal conditions: all screw types.
- For all other conditions corresponding to corrosion resistance classes CRC according to EN 1993-1-4:2006 + A1:2015
  - Stainless steel according to Annex A3, screw with marking A4: CRC III
  - High corrosion resistant steel according to Annex A3, screw with marking HCR: CRC V

CELO concrete screw BTS in stainless steel

#### Intended use Specification



## **Specification of Intended use - continuation**

### Design:

- Anchorages are to be designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are to be prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.).
- Anchorages are designed according to EN 1992-4:2018 and EOTA Technical Report TR 055, Edition February 2018.

The design for shear load according to EN 1992-4:2018, Section 6.2.2 applies for all specified diameters  $d_f$  of clearance hole in the fixture in Annex B3, Table 4.

#### Installation:

- Hammer drilling or hollow drilling. Hollow drilling only for size 6-10.
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters on site.
- In case of aborted hole: new drilling must be drilled at a minimum distance of twice the depth of aborted hole or closer, if the aborted hole is filled with high strength mortar and only if the hole is not in the direction of the oblique tensile or shear load.
- After installation further turning of the anchor must not be possible. The head of the anchor is supported in the fixture and is not damaged.
- The borehole may be filled with injection mortar CF-T 300V or ATA 2004C.
- Adjustability according to Annex B6 for sizes 6-10.
- Cleaning of borehole is not necessary, if using a hollow drill.

### CELO concrete screw BTS in stainless steel

#### Intended use Specification continuation



$\begin{array}{ c c c c c c c c c c c c c c c c c c c$	Nominal embedment depth Immi 35 45 55 45 55 65 55 75 85 Nominal drill hole diameter of drill bit $d_{cur} \leq [mm]$ 6,40 8,45 10,45 Depth of drill hole $h_0 \geq [mm]$ 40 50 60 55 65 75 65 85 95 Clearance hole diameter $d_r \leq [mm]$ 8 12 14 Installation torque (version with connection thread) Timst [Nm] 10 20 40 Torque impact screw driver [-] Max. torque according to manufacturer's instructions 160 300 450 $\frac{1}{40}$ <sup>1</sup> only for statically indeterminate non-structural systems (multiple use) according to N1992-4:2018, only in dry internal conditions $t_{fix}$ $h_{nom}$ $h_{nom}$ $t_{fix}$ $h_{nom}$ $d_0$ $h_{min}$ $d_0$ $d_0$	BTS concrete screw size				6			8			10	
$\begin{array}{ c c c c c c c c c c c c c c c c c c c$	$\begin{array}{ c c c c c c c c c c c c c c c c c c c$	Nominal embedment denth		h <sub>nom</sub>	$h_{\text{nom1}}^{1)}$	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>
diameter d <sub>0</sub> [mm] 6 8 10 Cutting diameter of drill bit d <sub>cut</sub> $\leq$ [mm] 6,40 8,45 10,45 Depth of drill hole h <sub>0</sub> $\geq$ [mm] 40 50 60 55 65 75 65 85 95 Clearance hole diameter d <sub>1</sub> $\leq$ [mm] 8 12 14 Installation torque (version triad) T <sub>inst</sub> [Nm] 10 20 40 Torque impact screw driver [-] Max. torque according to manufacturer's instructions 160 300 450 1 only for statically indeterminate non-structural systems (multiple use) according to EN 1992-4:2018, only in dry internal conditions $t_{fix}$ $h_{nom}$ $h_{nom}$ $h_{nom}$ $d_0$ $h_{min}$ $d_0$	diameter do [mm] b 8 10 Cutting diameter of drill bit $d_{cut} \leq [mm]$ 6,40 8,45 10,45 Depth of drill hole $h_0 \geq [mm]$ 40 50 60 55 65 75 65 85 95 Clearance hole diameter $d_f \leq [mm]$ 8 12 14 Installation torque (version) Timt [Nm] 10 20 40 Torque impact screw driver [-] Max. torque according to manufacturer's instructions 10 only for statically indeterminate non-structural systems (multiple use) according to EN 1992-4:2018, only in dry internal conditions $t_{fix}$ $h_{nom}$ $h_{o}$ $h_{min}$ $d_{o}$ $t_{fix}$ $h_{nom}$ $d_{o}$ $h_{min}$ $d_{o}$			[mm]	35	45	55	45	55	65	55	75	85
Depth of drill hole $h_{0} \ge [mm]$ 40 50 60 55 65 75 65 85 95 Clearance hole diameter $d_f \le [mm]$ 8 12 14 Installation torque (version with connection thread) Tinst [Nm] 10 20 40 Torque impact screw driver [-] Max. torque according to manufacturer's instructions 10 only for statically indeterminate non-structural systems (multiple use) according to EN 1992-4:2018, only in dry internal conditions $t_{fix}$ $h_{nom}$ $h_{nom}$ $d_0$ $t_{fix}$ $h_{min}$ $d_0$ $t_{fix}$ $h_{min}$ $d_0$ $t_{fix}$ $h_{nom}$ $d_0$	Depth of drill hole $h_0 \ge$ Immi       40       50       60       55       65       75       65       85       95         Clearance hole diameter $d_f \le$ Immi       8       12       14         Installation torque (version with connection thread)       Tinst       INmi       10       20       40         Torque impact screw driver       [-]       Max. torque according to manufacturer's instructions       160       300       450         1 <sup>1</sup> only for statically indeterminate non-structural systems (multiple use)       according to EN 1992-4:2018, only in dry internal conditions       hmin       40 $t_{fix}$ $h_{nom}$ $h_{nom}$ $h_{o}$ $h_{o}$ $h_{o}$ $fix$ $h_{nom}$ $h_{nom}$ $d_o$ $d_o$ $d_o$	diameter				6			8			10	
Clearance hole diameter $d_r \leq [mm]$ 8       12       14         Installation torque (version with connection thread)       Tinst       [Nm]       10       20       40         Torque impact screw driver       [-]       Max. torque according to manufacturer's instructions         1º only for statically indeterminate non-structural systems (multiple use) according to EN 1992-4:2018, only in dry internal conditions       h_min $t_{fix}$ $h_{nom}$ $h_{min}$ $d_0$ $t_{fix}$ $h_{nom}$ $h_{min}$ $d_0$ $t_{fix}$ $h_{nom}$ $d_0$ $h_{ol}$ $0^{\circ}$ $h_{ol}$ $h_{ol}$ $d_0$	Clearance hole diameter       d_f ≤ [mm]       8       12       14         Installation torque (version with connection thread)       Tinst       [Nm]       10       20       40         Torque impact screw driver       [-]       Max. torque according to manufacturer's instructions         1º only for statically indeterminate non-structural systems (multiple use) according to EX 1992-42:018, only in dry internal conditions       h <sub>min</sub> $t_{fix}$ $h_{nom}$ $h_{nom}$ $d_0$ $t_{fix}$ $h_{nom}$ $d_0$ $t_{fix}$ $h_{nom}$ $d_0$ $q_1$ $h_{nom}$ $d_0$	-	d <sub>cut</sub> ≤										
Installation torque (version with connection thread) Tinst [Nm] 10 20 40 Torque impact screw driver [-] Max. torque according to manufacturer's instructions 160 300 450 1 <sup>1</sup> only for statically indeterminate non-structural systems (multiple use) according to EN 1992-4:2018, only in dry internal conditions tric h_nom tric h_nom tric h_nom trix trix trix h_nom trix trix trix trix trix trix trix trix	Installation torque (version with connection thread) Tinst [Nm] 10 20 40 Torque impact screw driver [-] Max. torque according to manufacturer's instructions 160 300 450 1° only for statically indeterminate non-structural systems (multiple use) according to EN 1992-4:2018, only in dry internal conditions trinc h_nom h_nom trinc			[mm]	40		60	55		75	65 85 95		
with connection thread)       Tint       INTI       IO       20       40         Torque impact screw driver       [-]       Max. torque according to manufacturer's instructions         1 <sup>1</sup> only for statically indeterminate non-structural systems (multiple use) according to EN 1992-4:2018, only in dry internal conditions       hmin h <sub>0</sub> hmin d <sub>1</sub> trip       h <sub>nom</sub> h <sub>nom</sub> d <sub>0</sub> h <sub>nom</sub> trip       trip       h <sub>nom</sub> d <sub>0</sub> trip       h <sub>nom</sub> d <sub>0</sub> t <sub>10</sub> trip       h <sub>nom</sub> d <sub>0</sub> t <sub>10</sub> 00°       t <sub>10</sub> t <sub>10</sub> d <sub>0</sub>	with connection thread)       1 inst       [INIT]       10       20       40         Torque impact screw driver       [-]       Max. torque according to manufacturer's instructions         1 <sup>1</sup> only for statically indeterminate non-structural systems (multiple use) according to EN 1992-4:2018, only in dry internal conditions       hmin         trace       h_0       h_0       0       0         trace       h_nom       0       0       0         trace       trace       h_nom       0       0         trace       trace       h_nom       0       0         trace       trace       trace       trace       0         trace       trace       trace       trace       trace       0         trace       trace       trace       trace       trace       trace       trace         goo       trace       trace <td></td> <td>d<sub>f</sub> ≤</td> <td>[mm]</td> <td></td> <td>8</td> <td></td> <td></td> <td>12</td> <td></td> <td></td> <td>14</td> <td></td>		d <sub>f</sub> ≤	[mm]		8			12			14	
<sup>1)</sup> only for statically indeterminate non-structural systems (multiple use) according to EN 1992-4:2018, only in dry internal conditions $t_{fix} + h_{nom} + h_{nom} + d_0$	Torque impact screw driver $[-]$ 160 300 450 <sup>1)</sup> only for statically indeterminate non-structural systems (multiple use) according to EN 1992-4:2018, only in dry internal conditions $t_{fix}$ $h_{nom}$ $h_{0}$ $h_{ef}$ $d_{0}$ $h_{ef}$ $d_{0}$ $h_{ef}$ $d_{0}$ $h_{ef}$ $h_{nom}$ $d_{0}$ $h_{nom}$ $d_{0}$ $h_{o}$											40	
non-structural systems (multiple use) according to EN 1992-4:2018, only in dry internal conditions $t_{fix}$ $d_i$ $h_{nom}$ $h_{nom}$ $h_{ef}$ $h_{min}$ $h_{o}$ $h_{ef}$ $h_{min}$ $h_{nom}$ $d_i$ $h_{ef}$ $h_{nom}$ $d_i$ $h_{ef}$ $h_{nom}$ $d_i$ $h_{o}$ $h_{ef}$ $h_{nom}$ $d_i$ $h_{in}$ $h_{o}$ $h_{in}$ $h_{o}$ $h_{o}$ $h_{in}$ $h_{o}$ $h_{in}$ $h_{in}$ $h_{o}$ $h_{o}$ $h_{o}$ $h_{o}$ $h_{in}$ $h_{o}$ $h_{o}$ $h_{in}$ $h_{o}$ $h_{o}$ $h_{o}$ $h_{in}$ $h_{in}$ $h_{o}$ $h_{o}$ $h_{in}$ $h_{o}$ $h_{$	non-structural systems (multiple use) according to EN 1992-4:2018, only in dry internal conditions trix trix h_nom trix trix h_nom trix										er's inst		าร
		t <sub>fix</sub>			h <sub>ef</sub>					•			

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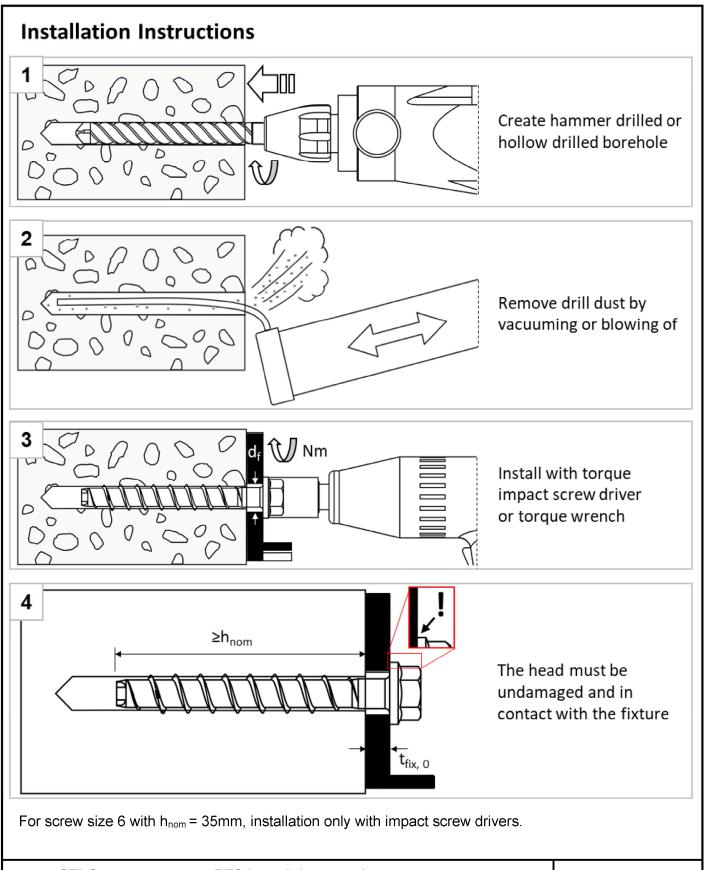


Table 5: Minimum th	nicknes	s of me	mber, m	inimur	n edge	distar	ice and	l minin	num sp	acing	
BTS concrete screw s	size			6			8			10	
Nominal embedment	donth	h <sub>nom</sub>	h <sub>nom1</sub> 1)	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>
Nominal embedment	ueptn	[mm]	35	45	55	45	55	65	55	75	85
Minimum thickness of member	h <sub>min</sub>	[mm]	80	80	100	80	100	120	100	130	130
Minimum edge distance	C <sub>min</sub>	[mm]	35	35	35	35	35	35	40	40	40
Minimum spacing	S <sub>min</sub>	[mm]	35	35	35	35	35	35	40	40	40

<sup>1)</sup> only for statically indeterminate non-structural systems (multiple use) according to EN 1992-4:2018, only in dry internal conditions

## **Intended use** Minimum thickness of member, minimum edge distance and minimum spacing

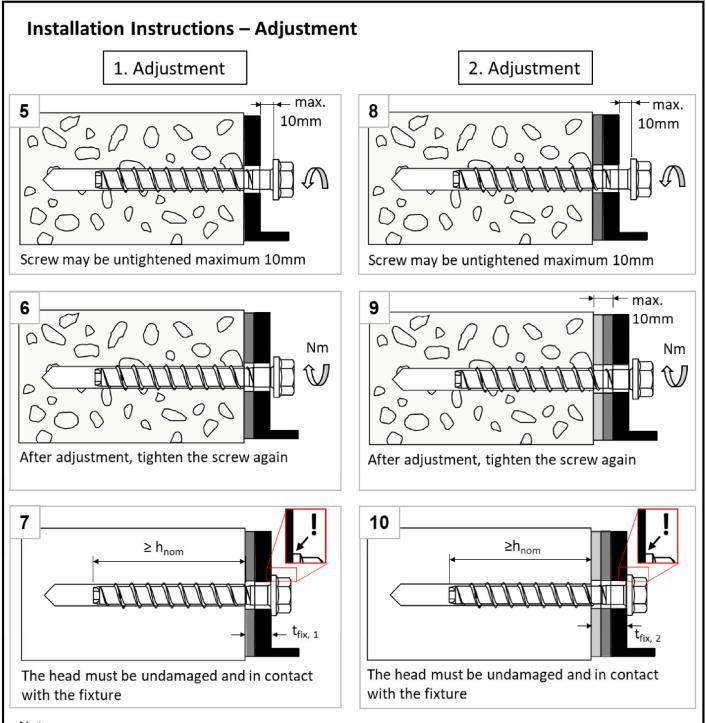




## Intended use

Installation instructions





## Note:

The fastener can be adjusted maximum two times. The total allowed thickness of shims added during the adjustment process is 10mm. The final embedment depth after adjustment process must be larger or equal than  $h_{nom}$ .

CELO concrete screw BTS in stainless steel

# Intended use



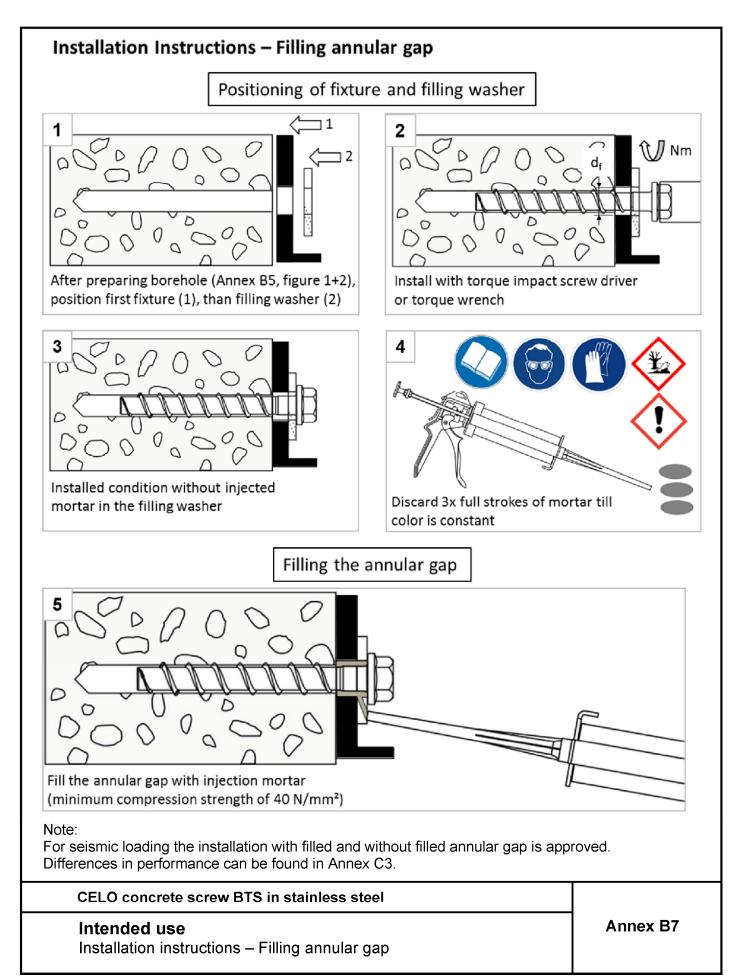




Table 6: Charac	teristic v	/alues	for st	tatic an	d quas	si-stati	c load	ling						
BTS concrete scr	ew size				6			8			10			
Nominal embedm	ent denth	1	h <sub>nom</sub>	h <sub>nom1</sub> 1)	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>		h <sub>nom2</sub>	h <sub>nom3</sub>		
			[mm]	35	45	55	45	55	65	55	75	85		
Steel failure for t	tension a	nd shea	ar loa	ding			-							
Characteristic ten	sion load	N <sub>Rk,s</sub>	[kN]		14,0			27,0			45,0			
Partial factor		YMs,N	[-]				r	1,5			1			
Characteristic she	ar load	V <sup>0</sup> <sub>Rk,s</sub>	[kN]		7,0		13	8,5	17,0	22,5	34	,0		
Partial factor		<b>γ</b> Ms,V	[-]					1,25						
Ductility factor		k7	[-]				-	0,8						
Characteristic ber load	nding	M <sup>0</sup> Rk,s	[Nm]		10,9			26,0			56,0			
Pull-out failure in	n uncrack	ed con	d concrete											
Characteristic ten load C20/25	sion	N <sub>Rk,p</sub> [k	[kN]	3,5 <sup>1)</sup>	4,0	8,5	9,0	12,0	17,0	11,0	19,0	25,0		
Increasing	C25/30			0,35	0,50	0,38	0,	50	0,30		0,50			
factor for $N_{Rk,p}$ = = $N_{Rk,p} (C20/25) \cdot \psi_c$	C30/37	m	г 1	0,35	0,50	0,38	0,	50	0,30		0,50			
with $(f_{ab})^{m}$	C40/50		[-]	0,35	0,50	0,38	0,	0,50 0,30 0,50 0,30		0,50				
$\psi_c = \left(\frac{f_{ck}}{20}\right)^m$	C50/60			0,35	0,50	0,38	0,			0,50				
Pull-out failure in	n cracked	concre	ete											
Characteristic ten load C20/25	sion	N <sub>Rk,p</sub> [kN]	2,5 <sup>1)</sup>	1,5	3,0	3,0	5,5	8,0	6,0	13,0	17,0			
Increasing factor for N <sub>Rk,p</sub> =	C25/30			0,41	0,35			0,50		0,39		39		
$= \mathbf{N}_{\text{Rk,p}} (\text{C20/25}) \cdot \psi_c$	C30/37		[-]	0,41	0,35	0,50					0,39			
with	C40/50	m		0,41	0,35			0,50			0,39			
$\psi_{\rm c} = \left(\frac{f_{\rm ck}}{20}\right)^{\rm m}$	C50/60			0,41	0,35			0,50			0,3	39		

<sup>1)</sup> only for statically indeterminate non-structural systems (multiple use) according to EN 1992-4:2018, only in dry internal conditions

CELO concrete screw BTS in stainless steel

## Performances

Characteristic values for static and quasi-static loading

Annex C1



BTS concre	ete screw size				6			8			10	
Nominal er	mbedment depth		h <sub>nom</sub> [mm]	h <sub>nom1</sub> 1) 35	h <sub>nom2</sub> 45	h <sub>nom3</sub> 55	h <sub>nom1</sub> 45	h <sub>nom2</sub> 55	h <sub>nom3</sub> 65	h <sub>nom1</sub> 55	h <sub>nom2</sub> 75	h <sub>nom3</sub> 85
Concrete f	ailure: concrete	cone f	ailure	and spl	itting	failure						
Effective er depth			[mm]	25	34	42	32	41	49	40	57	65
k-factor	cracked	k <sub>cr</sub>	[-]					7,7				
K-Tactor	uncracked	k <sub>ucr</sub>	[-]					11,0				
Concrete	spacing	S <sub>cr,N</sub>	[mm]					3 x h <sub>ef</sub>				
cone failure	edge distance	C <sub>cr,N</sub>	[mm]				1	,5 x h <sub>ef</sub>				
Splitting	resistance	N <sup>0</sup> Rk,sp	[kN]	3,5	4,0	8,5	9,0	12,0	17,0	11,0	19,0	25,0
failure	spacing	S <sub>cr,sp</sub>	[mm]	120	160	240	200	240	290	230	280	320
case 1	edge distance	C <sub>cr,sp</sub>	[mm]	60	80	120	100	120	145	115	140	160
Splitting	resistance	N <sup>0</sup> Rk,sp	[kN]	2)	2,5	5,5	5,5	8,0	11,0	7,0	15,0	20,0
failure	spacing	S <sub>cr,sp</sub>	[mm]	2)	116	168	128	164	196	160	224	260
case 2	edge distance	C <sub>cr,sp</sub>	[mm]	2)	58	84	64	82	98	80	114	130
Pry-out fai	ilure											
Factor for p	ory-out failure	k <sub>8</sub>	[-]	1,0	1,	,6	2,1	2	,8		2,5	
Installation	factor	γinst	[-]					1,0				
Concrete e	edge failure											
Effective le concrete	-	lf	[mm]	35	45	55	45	55	65	55	75	85
Nominal ou screw	iter diameter of	d <sub>nom</sub>	[mm]		6			8			10	
internal c	tatically indetermin onditions mance assessed	nate nor	-struc	tural syst	ems (m	ultiple	use) acco	ording t	o EN 19	92-4:20	18, only	in dry

CELO concrete screw BTS in stainless steel

### Performances

Characteristic values for static and quasi-static loading continuation

Annex C2



Table 8: Seismic category	y C1 – (	Charac	teristic l	oad valu	es (only	BTS B, B <sup>.</sup>	г <b>ѕ к, в</b> тѕ	ST, BTS,				
BTS E <sup>1)</sup> , BTS PT/PTL und I	BTS H <sup>1)</sup>	)										
BTS concrete screw size			(	5	5	8	1	0				
Nominal ambadment denth		$h_{nom}$	$h_{nom2}$	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom3</sub>				
Nominal embedment depth		[mm]	45	55	45	65	55	85				
Steel failure for tension and	d shear	load (v	ersion BTS	B, BTS K, B	TS ST, BTS,	BTS E <sup>1)</sup> , B1	'S PT/PTL, B	TS H <sup>1)</sup> )				
Characteristic tension load	N <sub>Rk,s,C1</sub>	[kN]	14	1,0	27	7,0	45,0					
Partial factor	γms,N	[-]			1	,5						
Characteristic shear load BTS B, BTS K, BTS, BTS PT/PTL	V <sub>Rk,s,C1</sub>	[kN]	3,5	4,0	8,0	10,0	14,0	16,0				
Characteristic shear load <b>Type ST</b>	V <sub>Rk,s,C1</sub>	[kN]	2,5	2)	4,5	7,0	14,0	10,0				
Partial factor	γ <sub>Ms,V</sub>	[-]			1,	25						
Without filling of the annular gap <sup>3)</sup>	annular gap $3^{3}$ $\alpha_{gap}$ [-] 0,5											
With filling of the annular gap <sup>4)</sup>	,0											
Pull-out failure (version BTS I	в, вт <b>s</b> к,	BTS ST,	BTS, BTS E	<sup>1)</sup> , BTS PT/I	PTL, BTS H <sup>1)</sup>	')						
Characteristic tension load in cracked concrete C20/25NRk,p,C1[kN]1,53,03,08,56,017,0												
Concrete cone failure (versi	on BTS B	, BTS K,	BTS ST, BT	S, BTS E <sup>1)</sup> , E	STS PT/PTL,	BTS H <sup>1)</sup> )						
Effective embedment depth	h <sub>ef</sub>	[mm]	34	42	32	49	40	65				
Edge distance	C <sub>cr,N</sub>	[mm]			1,5	x h <sub>ef</sub>						
Spacing	S <sub>cr,N</sub>	[mm]			3 x	h <sub>ef</sub>						
Installation safety factor	$\gamma_{\text{inst}}$	[-]			1	,0						
Concrete pry-out failure (ve	ersion <b>BT</b>	S B, BTS	K, BTS ST,	BTS E, BTS	PT/PTL)							
Factor for pry-out failure	k <sub>8</sub>	[-]	1	,6	2,1	2,8	2	,5				
Concrete edge failure (versid	on BTS B	, втs к,	BTS ST, BT	S E, BTS PT	/PTL)							
Effective length in concrete	<sub>f</sub>	[mm]	45	55	45	65	55	85				
Nominal outer diameter of screw	3	1	0									
<ol> <li><sup>1)</sup> only tension load</li> <li><sup>2)</sup> no performance assessed</li> <li><sup>3)</sup> without filling of the annular g</li> <li><sup>4)</sup> with filling of the annular gap a</li> </ol>												
CELO concrete screv	w BTS i	n stain	less steel									
<b>Performances</b> Seismic category C1		Annex C3										



Fire expo							-				10	
BTS concrete screv	N SIZE			. 1)	6	-		8	-		10	
Nominal embedme	nt depth		h <sub>nom</sub>	1 <sup>1)</sup>	2	3	1	2	3	1	2	3
			[mm]	35	45	55	45	55	65	55	75	85
Steel failure for te		I	<b>FL N1</b>					2.4				
	R30	N <sub>Rk,s,fi30</sub>	[kN]		0,9			2,4			4,4 3,3	
	R60	N <sub>Rk,s,fi60</sub>	[kN]		0,8			1,7			2,3	
	R90 R120	N <sub>Rk,s</sub> ,fi90	[kN] [kN]		0,6 0,4			1,1 0,7			2,3	
	R120	N <sub>Rk,s,fi120</sub> V <sub>Rk,s,fi30</sub>	[kN]		0,4			2,4			4,4	
characteristic	R50	V <sub>Rk,s,fi30</sub>	[kN]		0,9			 1,7			3,3	
Resistance	R90	V <sub>Rk,s,fi90</sub>	[kN]		0,6			1,1			2,3	
	R120	V <sub>Rk,s,fi120</sub>	[kN]		0,0			0,7			1,7	
	R30	M <sup>0</sup> Rk,s,fi30	[Nm]	ļ	0,7			2,4			,, 5,9	
	R60	M <sup>0</sup> Rk,s,fi60	[Nm]		0,6			1,8			4,5	
	R90	M <sup>0</sup> <sub>Rk,s,fi90</sub>	[Nm]		0,5			1,2			3,0	
	R120         M <sup>0</sup> <sub>Rk,s,fi120</sub> [Nm]         0,3         0,9											
Pull-out failure												
characteristic	R30-90	N <sub>Rk,p,fi</sub>	[kN]	0,6	0,4	0,8	0,8	1,4	2,0	1,5	3,3	4,3
Resistance	R120	N <sub>Rk</sub> ,p,fi	[kN]	0,5	0,3	0,6	0,6	1,1	1,6	1,2	2,6	3,4
Concrete cone fail	ure								I	I	I	
characteristic	R30-90	N <sup>0</sup> Rk,c,fi	[kN]	0,5	1,2	2,0	1,0	1,9	2,9	1,7	4,2	5,9
Resistance	R120	N <sup>0</sup> Rk,c,fi	[kN]	0,4	0,9	1,6	0,8	1,5	2,3	1,4	3,4	4,7
Edge distance	•	•										
R30 - R120		C <sub>cr,fi</sub>	[mm]					2 x h <sub>ef</sub>	:			
In case of fire attack	from more			minir	num e	edge d	istance	e shall	be ≥3	00mn	า.	
Spacing												
R30 bis R120		S <sub>cr,fi</sub>	[mm]					4 x h <sub>ef</sub>	-			
Pry-out failure		ļ										
R30 bis R120		k <sub>8</sub>	[-]	1,0	1,	,6	2,1	2	,8		2,5	
The anchorage dept value.	h has to be	e increased f	or wet	concre	ete by	at lea	st 30 n	nm co	mpare	ed to t	he giv	en
<sup>)</sup> only for statically in internal conditions	determinate	e non-structu	ral syste	ems (m	ultiple	use) a	ccordir	ng to E	N 1992	2-4:201	18, only	/ in c
CELO concre	ete screw l	BTS in stair	nless st	teel								
	<b>Performances</b> Fire exposure – characteristic values of resistance								Annex C4			



Table 10: Displacements under static and quasi-static tension load											
BTS concrete screw size				6		8			10		
Nominal embedment depth			h <sub>nom</sub>	$h_{nom2}$	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>
			[mm]	45	55	45	55	65	55	75	85
Cracked concrete	tension load	N	[kN]	0,72	1,45	1,63	2,74	4,06	3,04	6,22	8,46
	displacement	$\delta_{NO}$	[mm]	0,19	0,27	0,27	0,53	0,45	0,26	0,58	0,61
		$\delta_{N^\infty}$	[mm]	0,55	0,84	0,49	0,66	0,61	0,69	0,92	1,1
Uncracked concrete	tension load	N	[kN]	2,11	4,07	4,24	5,97	8,03	5,42	9,17	12,28
	displacement	$\delta_{NO}$	[mm]	0,42	0,43	0,33	0,49	0,58	0,84	0,62	0,79
		$\delta_{N^\infty}$	[mm]	0,42	0,43		0,58			0,79	

## Table 11: Displacements under static and quasi-static shear load

BTS concrete screw size				6		8			10		
Nominal embedment depth [mm]			h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	
			45	55	45	55	65	55	75	85	
Cracked and uncracked concrete	shear load	V	[kN]	3,3		8,6			16,2		
	displacement	$\delta_{V0}$	[mm]	1,55		2,7			2,7		
		$\delta_{V^\infty}$	[mm]	3,1		4,1			4,3		

CELO concrete screw BTS in stainless steel

### **Performances** Displacements under static and quasi-static loads

Annex C5