Deutsches Institut für Bautechnik
DIBt

Approval body for construction products and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and Laender Governments

European Technical Assessment

ETA-04/0095 of 21 July 2023

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:	Deutsches Institut für Bautechnik
Trade name of the construction product	Injection System W-VIZ
Product family to which the construction product belongs	Bonded fastener for use in concrete
Manufacturer	Adolf Würth GmbH & Co. KG Reinhold Würth Straße 12-17 74653 Künzelsau
Manufacturing plant	Werk 1 Werk 3
This European Technical Assessment contains	32 pages including 3 annexes which form an integral part of this assessment
This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of	330499-01-0601, Edition 04/2020
This version replaces	ETA-04/0095 issued on 11 May 2017

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Specific Part

1 Technical description of the product

The Injection System V-WIZ is a torque controlled bonded fastener consisting of a cartridge with injection mortar WIT-VIZ, WIT-VIZ EXPRESS, WIT-VM 100 or WIT-EXPRESS and an anchor rod with expansion cones and external connection thread (type W-VIZ-A) or with internal connection thread (type W-V-Z-IG).

The load transfer is realised by mechanical interlock of several cones in the bonding mortar and then via a combination of bonding and friction forces in the anchorage ground (concrete).

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the fastener is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the fastener of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi-static loading)	See Annex C1 – C3, C10, B5 – B6
Characteristic resistance to shear load (static and quasi-static loading)	See Annex C4 – C5, C11
Displacements under short-term and long-term loading	See Annex C8 – C9, C11
Characteristic resistance and displacements for seismic performance categories C1 and C2	See Annex C6 – C9

3.2 Hygiene, health and the environment (BWR 3)

Essential characteristic	Performance
Content, emission and/or release of dangerous substances	No performance assessed

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with EAD 330499-01-0601 the applicable European legal act is: [96/582/EC]

The system to be applied is: 1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

Issued in Berlin on 21 July 2023 by Deutsches Institut für Bautechnik

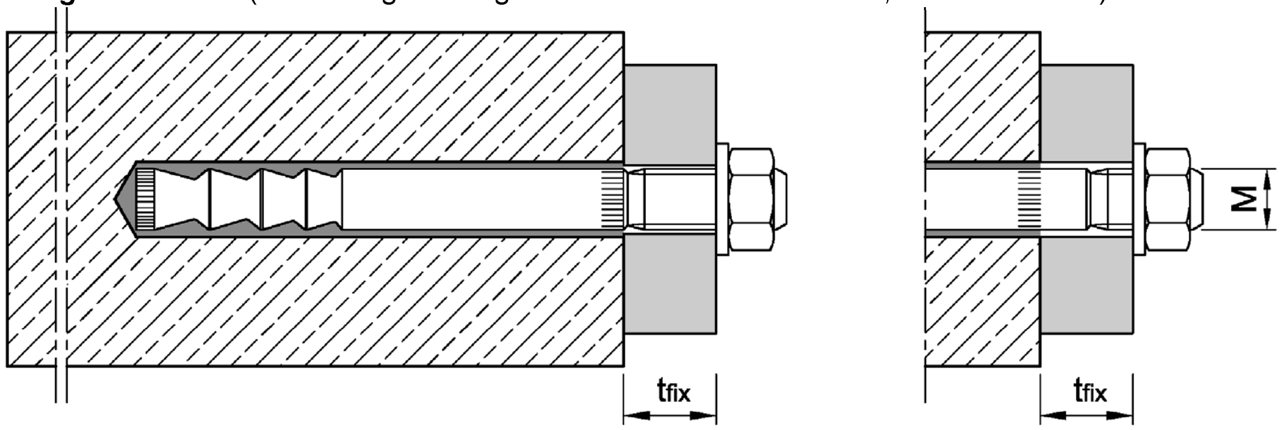
Dipl.-Ing. Beatrix Wittstock
Head of Section

beglaubigt:
Baderschneider

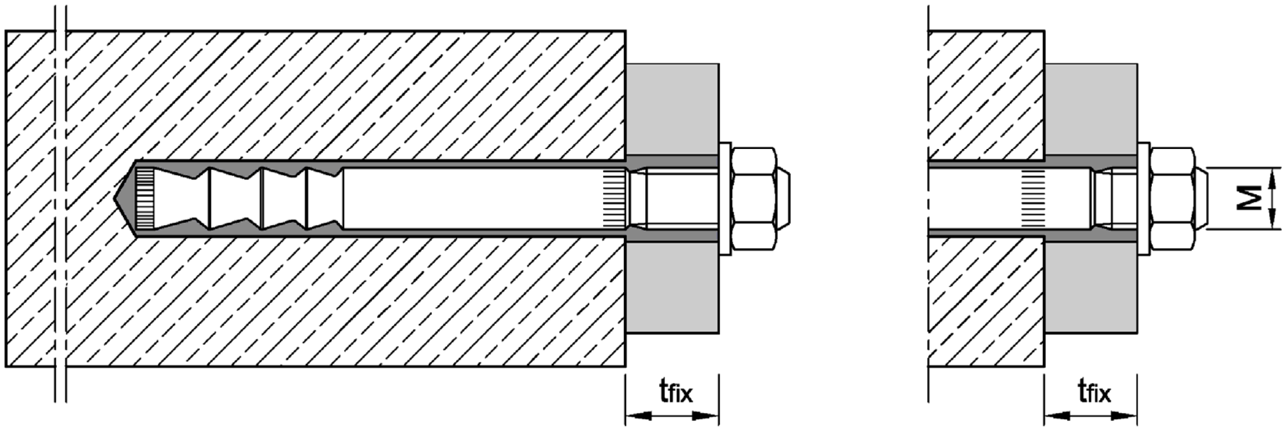
Deutsches Institut für Bautechnik DIBt

Anchor rod W-VIZ-A

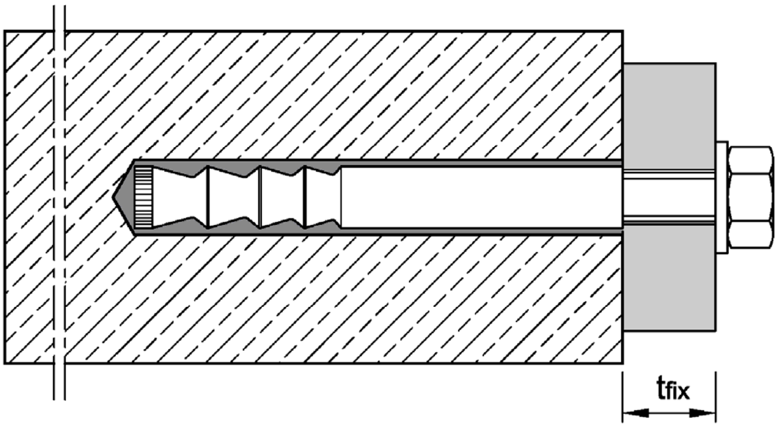
Pre-setting installation (and through-setting installation W-VIZ-A 75 M12, see Annex B11)



Through-setting installation



Anchor rod W-VIZ-IG with internal thread[1)]

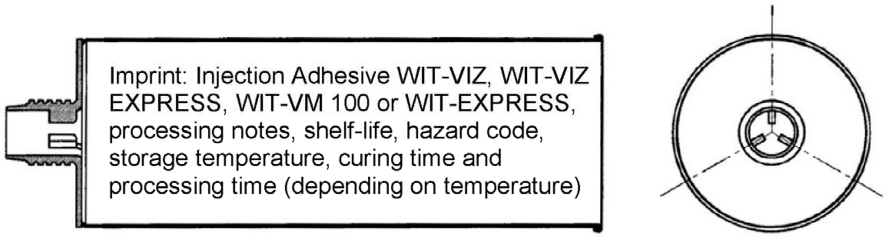


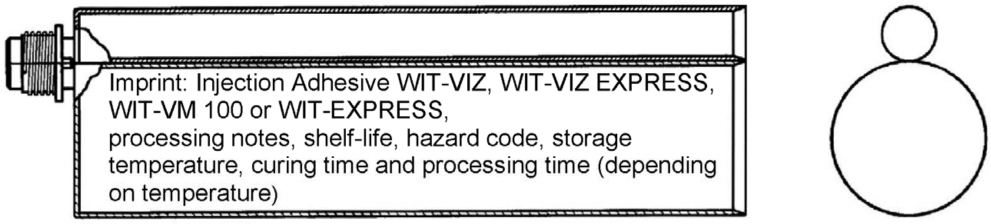
[1)] Illustration with hexagon head screw exemplified; other screws or threaded rods also permitted (see Annex A5, requirements of the fastening screw or threaded rod).

Injection System W-VIZ	Annex A1
Product description Installation situation	

Injection System W-VIZ

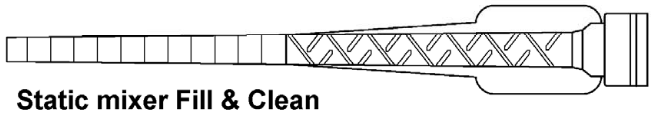
Mortar cartridge





Sealing cap

Reducing adapter

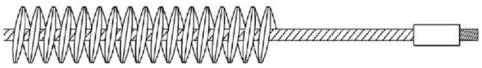


Static mixer Fill & Clean

Blow-out pump

Air Blower

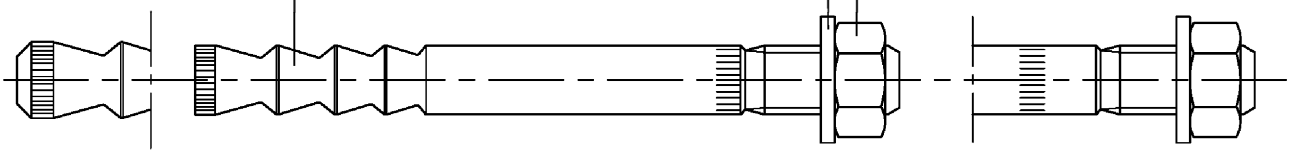
Cleaning Brush WIT-RMB



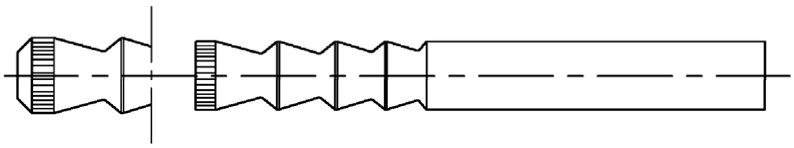
Anchor rod W-VIZ-A

Washer (optional: washer with bore)

Hexagon nut



Anchor rod W-VIZ-IG

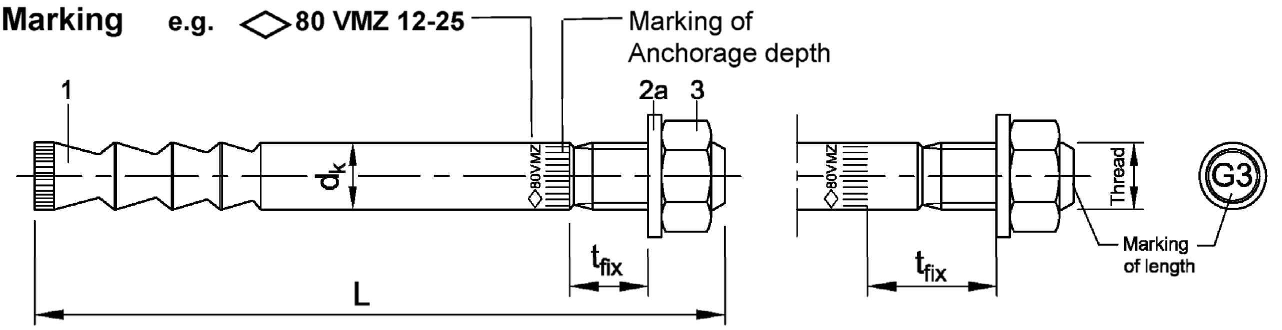


Injection System W-VIZ	**Annex A2**
Product description Cartridges, Cleaning tools, Anchor types	

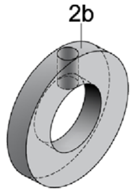
Table A1: Materials W-VIZ-A

Part	Designation	Steel, zinc plated galvanised ≥ 5µm	Steel, zinc plated hot-dip galvanised ≥ 40µm (50µm in average)	Steel, zinc plated sherardized ≥ 45µm	Stainless steel A4 (CRC III)	High corrosion resistant steel HCR (CRC V)
1	Anchor rod	Steel acc. to EN ISO 683-1:2018			Stainless steel, 1.4401, 1.4404, 1.4571, EN 10088:2014, coated	High corrosion resistant steel 1.4529, 1.4565 EN 10088:2014, coated
		galvanised and coated	hot-dip galvanised and coated	sherardized and coated		
2a	Washer	Steel, zinc plated			Stainless steel, EN 10088:2014	High corrosion resistant steel 1.4529, 1.4565 EN 10088:2014
2b	Washer with bore					
3	Hexagon nut	Property class 8 acc. to EN ISO 898-2:2012			EN ISO 3506-2: 2020, A4-70, A4-80 1.4401, 1.4571 EN 10088:2014	EN ISO 3506-2:2020, Property class 70, high corrosion resistant steel 1.4529, 1.4565 EN 10088:2014
		galvanised	hot-dip galvanised	sherardized or hot-dip galvanised		
4	Mortar cartridge	Vinylester resin, styrene free, mixing ratio 1:10				

Marking



◇	identifying mark of manufacturing plant
80	anchorage depth
VMZ	fastener identity
12	size of thread
25	maximum thickness of fixture t_{fix} (when using washer 2a)
A4	additional marking of stainless steel
HCR	additional marking of high corrosion resistant steel



Washer with bore

Marking of length		B	C	D	E	F	G	H	I	J	K	L	M	N
Length of anchor	min ≥	50,8	63,5	76,2	88,9	101,6	114,3	127,0	139,7	152,4	165,1	177,8	190,5	203,2
	max <	63,5	76,2	88,9	101,6	114,3	127,0	139,7	152,4	165,1	177,8	190,5	203,2	215,9

Marking of length		O	P	Q	R	S	T	U	V	W	X	Y	Z	>Z
Length of anchor	min ≥	215,9	228,6	241,3	254,0	279,4	304,8	330,2	355,6	381,0	406,4	431,8	457,2	482,6
	max <	228,6	241,3	254,0	279,4	304,8	330,2	355,6	381,0	406,4	431,8	457,2	482,6	

Injection System W-VIZ

Product description
W-VIZ-A: Materials, Marking, Marking of length

Annex A3

Table A2: Dimensions of anchor rod, W-VIZ-A M8 – M12

		Anchor size W-VIZ-A	40 M8	50 M8	60 M10	75 M10	75 M12	70 M12	80 M12	95 M12	100 M12	110 M12	125 M12
		Additional marking	1	2	1	2	1	2	3	4	5	6	7
1	Anchor rod	Thread	M8		M10		M12						
		Number of cones	2	3	3	3	3	3	4	4	6	6	6
		d_k =	8,0	8,0	9,7	9,7	10,7	12,5	12,5	12,5	12,5	12,5	12,5
		Length L (with washer 2a)	52+t_{fix}	63+t_{fix}	75+t_{fix}	90+t_{fix}	95+t_{fix}	90+t_{fix}	100 +t_{fix}	115 +t_{fix}	120 +t_{fix}	130 +t_{fix}	145 +t_{fix}
		Reduction t_{fix}[1)] (with washer with bore 2b)	3,4	3,4	3	3	2,5	2,5	2,5	2,5	2,5	2,5	2,5
3	Hexagon nut	SW	13	13	17	17	19	19	19	19	19	19	19

[1)] When using washer with bore (2b) the thickness of fixture is reduced by the specified value. Dimensions in mm

Table A3: Dimensions of anchor rod, W-VIZ-A M16 – M24

		Anchor size W-VIZ-A	90 M16	105 M16	125 M16	145 M16	160 M16	115 M20	170 M20 (LG)	190 M20 (LG)	170 M24 (LG)	200 M24 (LG)	225 M24 (LG)
		Additional marking	1	2	3	4	5	1	2	3	1	2	3
1	Anchor rod	Thread	M16					M20			M24		
		Number of cones	3	4	6	6	6	3	6	6	6	6	6
		d_k =	16,5	16,5	16,5	16,5	16,5	19,7	22,0	22,0	24,0	24,0	24,0
		Length L (with washer 2a)	114 +t_{fix}	129 +t_{fix}	150 +t_{fix}	170 +t_{fix}	185 +t_{fix}	143 +t_{fix}	203 +t_{fix}	223 +t_{fix}	210 +t_{fix}	240 +t_{fix}	265 +t_{fix}
		Reduction t_{fix}[1)] (with washer with bore 2b)	2	2	2	2	2	2	2	2	2	2	2
3	Hexagon nut	SW	24	24	24	24	24	30	30	30	36	36	36

[1)] When using washer with bore (2b) the thickness of fixture is reduced by the specified value. Dimensions in mm

Injection System W-VIZ

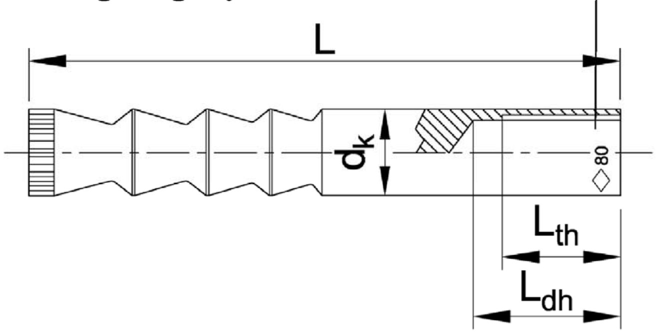
Product description
W-VIZ-A: Anchor dimensions

Annex A4

Table A4: Materials W-VIZ-IG

Part	Designation	Steel, zinc plated ≥ 5µm	Stainless steel A4 (CRC III)	High corrosion resistant steel HCR (CRC V)
1	Anchor rod	Steel acc. to EN ISO 683-4:2018, galvanized and coated	Stainless steel, 1.4401, 1.4404, 1.4571 acc. to EN 10088:2014, coated	High corrosion resistant steel 1.4529, 1.4565 acc. to EN 10088:2014, coated
4	Mortar cartridge	Vinylester resin, styrene free, mixing ratio 1:10		

Marking: e.g. ◇ 80 VMZ M10



◇	identifying mark of manufacturing plant
80	anchorage depth
VMZ	fastener identity
M10	size of internal thread
A4	additional marking of stainless steel
HCR	additional marking of high corrosion resistant steel

Table A5: Dimensions of anchor rod W-VIZ-IG

Anchor size		W-VIZ-IG	40 M6	50 M6	60 M8	75 M8	70 M10	80 M10	90 M12	105 M12	125 M12	115 M16	170 M16	170 M20
Internal thread		-	M6		M8		M10		M12			M16		M20
Number of cones		-	2	3	3	3	3	4	3	4	6	3	6	6
Outer diameter	d_k	[mm]	8,0	8,0	9,7	10,7	12,5	12,5	16,5	16,5	16,5	19,7	22,0	24,0
Thread length	L_{th}	[mm]	12	15	16	19	20	23	24	27	30	32	32	40
Total length	L	[mm]	41	52	63	78	74	84	94	109	130	120	180	182
Length identifier		[mm]	L_{dh} < 18	L_{dh} > 19	L_{dh} < 22,5	L_{dh} > 23,5	L_{dh} < 27	L_{dh} > 28	L_{dh} < 31,5	32,5 < L_{dh} < 34,5	L_{dh} > 35,5	d_k < 21	d_k > 21	-

Requirements of the fastening screw or the threaded rod and nut

- Minimum screw-in depth L_{sdmin} see Table B7
- The length of screw or the threaded rod must depending on the thickness of fixture t_{fix}, available thread length L_{th} (=maximum available thread length, see Table B7) and the minimum screw-in depth L_{sdmin} be established
- A_5 > 8 % ductility
- Material
  - **Steel, zinc plated:** Minimum property class 8.8 according to EN ISO 898-1:2013 or EN ISO 898-2:2022
  - **Stainless steel A4** or **high corrosion resistant steel (HCR):** Minimum property class 70 according to EN ISO 3506-1:2020 or according to EN ISO 3506-2:2020

Specifications of intended use

Injection System W-VIZ with anchor rod	**W-VIZ-A**	**M8**	**M10**	**M12**	**M16**	**M20**	**M24**
Static and quasi-static action		✓					
Seismic action (Category C1 + C2)		-[3)]	✓	✓	✓	✓	✓
Cracked or uncracked concrete		✓					
Strength classes acc. to EN 206-1:2013+A1:2016		C20/25 to C50/60					
Reinforced or unreinforced normal weight concrete acc. to EN 206-1: 2013+A1:2016		✓					
Temperature Range I	-40 °C to +80 °C	max. short term temperature +80 °C max. long term temperature +50 °C					
Temperature Range II	-40 °C to +120 °C	max. short term temperature +120 °C max. long term temperature +72 °C					
Making of drill hole	Hammer drill bit	✓					
	Vacuum drill bit[1)]	-[3)]	✓	✓	✓	✓	✓
	Diamond drill bit (seismic action excluded)	-[3)]	✓	✓	✓	✓	✓
Installation allowable in	dry concrete	✓					
	wet concrete	✓					
	water-filled hole	-[3)]	-[3)]	✓[2)]	✓	✓	✓
Overhead installation		✓					
Pre-setting installation		✓					
Trough-setting installation		-[3)]	✓	✓	✓	✓	✓

1) e.g. Würth vacuum drill bit, MKT vacuum drill bit or Heller Duster Expert
2) Exception: W-VIZ-A 75 M12 (Installation in water-filled drill hole is not allowed)
3) No performance assessed

Injection System W-VIZ with anchor rod	**W-VIZ-IG**	**M6**	**M8**	**M10**	**M12**	**M16**	**M20**
Static and quasi-static action		✓					
Seismic action (Category C1 + C2)		-[2)]					
Cracked and uncracked concrete		✓					
Strength classes acc. to EN 206-1:2013+A1:2016		C20/25 to C50/60					
Reinforced or unreinforced normal weight concrete acc. to EN 206-1:2013+A1:2016		✓					
Temperature Range I	-40 °C to +80 °C	max. short term temperature +80 °C max. long term temperature +50 °C					
Temperature Range II	-40 °C to +120 °C	max. short term temperature +120 °C max. long term temperature +72 °C					
Making of drill hole	Hammer drill bit	✓					
	Vacuum drill bit[1)]	-[2)]	✓	✓	✓	✓	✓
	Diamond drill bit	-[2)]	✓	✓	✓	✓	✓
Installation allowable in	dry concrete	✓					
	wet concrete	✓					
	water-filled hole	-[2)]	-[2)]	✓	✓	✓	✓
Overhead installation		✓					
Pre-setting installation		✓					

1) e.g. Würth vacuum drill bit, MKT vacuum drill bit or Heller Duster Expert
2) No performance assessed

Injection System W-VIZ

Intended use
Specifications and installation conditions

Annex B1

Specifications of intended use

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions: all versions W-VIZ-A and W-VIZ-IG
- For all other conditions:
  Intended use of materials according to Annex A3, Table A1 and Annex A5, Table A4 corresponding to the corrosion resistance class CRC to EN 1993-1-4:2015

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.).
- Anchorages are designed in accordance with EN 1992-4:2018 and Technical Report TR 055, Edition February 2018.

Installation:

- Drill hole must be cleaned directly prior to installation of the anchor or the drill hole has to be protected against re-contamination in an appropriate way until dispensing the mortar in the drill hole.
- Water filled drill holes must not be polluted – otherwise the cleaning of the drill hole must be repeated.
- The anchor component installation temperature shall be at least +5 °C; during curing of the injection mortar the temperature of the concrete must not fall below -15 °C.
- It must be ensured that icing does not occur in the drill hole.
- Optionally, the annular gap between anchor rod and fixture may be filled with injection adhesive WIT-VIZ, WIT-VIZ EXPRESS, WIT-VM 100 or WIT-EXPRESS using the washer with bore (Part 2b, Annex A3) instead of the washer (Part 2a, Annex A3).

Table B1: Working and curing time WIT-VIZ, WIT-VM 100

Temperature in the drill hole	Maximum working time	Minimum curing time dry concrete [1)]
- 15 °C to - 10 °C	45 min	7 d
- 9 °C to - 5 °C	45 min	10:30 h
- 4 °C to - 1 °C	45 min	6:00 h
0 °C to + 4 °C	20 min	3:00 h
+5 °C to + 9 °C	12 min	2:00 h
+10 °C to +19 °C	6 min	1:20 h
+20 °C to +29 °C	4 min	45 min
+30 °C to +34 °C	2 min	25 min
+35 °C to +39 °C	1,4 min	20 min
+ 40 °C	1,4 min	15 min
Cartridge temperature	≥ 5°C	

[1)] Curing time in wet concrete shall be doubled.

Table B2: Working and curing time WIT-VIZ EXPRESS, WIT-EXPRESS

Temperature in the drill hole	Maximum working time	Minimum curing time dry concrete [1)]
- 5 °C to - 1 °C	20 min	4:00 h
0 °C to + 4 °C	10 min	2:00 h
+ 5 °C to + 9 °C	6 min	1:00 h
+10 °C to +19 °C	3 min	40 min
+20 °C to +29 °C	1 min	20 min
+ 30 °C	1 min	10 min
Cartridge temperature	≥ 5°C	

[1)] Curing time in wet concrete shall be doubled.

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Table B3: Installation parameters, W-VIZ-A M8 – M12

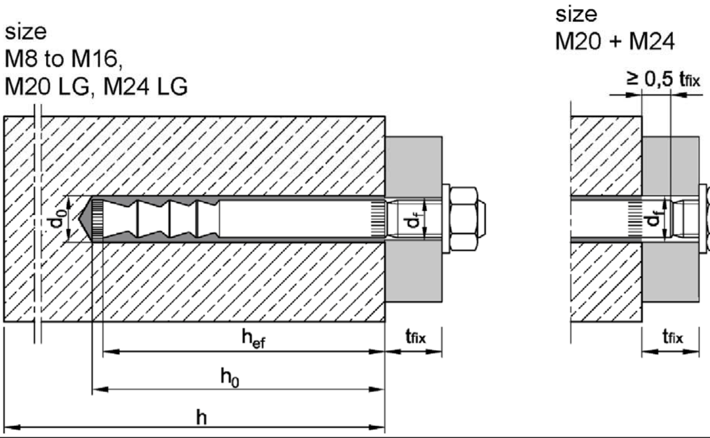
Anchor size	**W-VIZ-A**		**40 M8**	**50 M8**	**60 M10**	**75 M10**	**75 M12**	**70 M12**	**80 M12**	**95 M12**	**100 M12**	**110 M12**	**125 M12**
Effective anchorage depth	h_{ef} ≥	[mm]	40	50	60	75	75	70	80	95	100	110	125
Nominal diameter of drill hole	d_0 =	[mm]	10	10	12	12	12	14	14	14	14	14	14
Depth of drill hole	h_0 ≥	[mm]	42	55	65	80	80	75	85	100	105	115	130
Diameter of cleaning brush	D ≥	[mm]	10,8	10,8	13,0	13,0	13,0	15,0	15,0	15,0	15,0	15,0	15,0
Installation torque	T_{inst} ≤	[Nm]	10	10	15	15	25	25	25	25	30	30	30
Diameter of clearance hole in the fixture													
Pre-setting installation	d_f ≤	[mm]	9	9	12	12	14	14	14	14	14	14	14
Through-setting installation	d_f ≤	[mm]	-[2]	-[2]	14	14	14[1] / 16	16	16	16	16	16	16

[1] see Annex B11
[2] No performance assessed

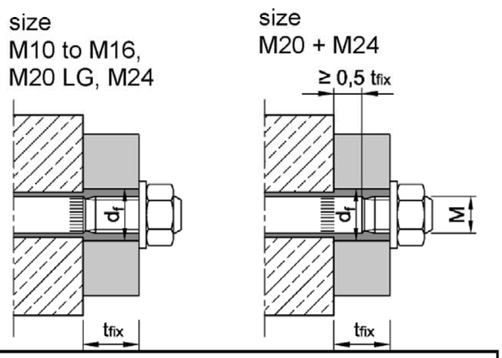
Table B4: Installation parameters, W-VIZ-A M16 – M24

Anchor size	**W-VIZ-A**		**90 M16**	**105 M16**	**125 M16**	**145 M16**	**160 M16**	**115 M20**	**170 M20 (LG)**	**190 M20 (LG)**	**170 M24 (LG)**	**200 M24 (LG)**	**225 M24 (LG)**
Effective anchorage depth	h_{ef} ≥	[mm]	90	105	125	145	160	115	170	190	170	200	225
Nominal diameter of drill hole	d_0 =	[mm]	18	18	18	18	18	22	24	24	26	26	26
Depth of drill hole	h_0 ≥	[mm]	98	113	133	153	168	120	180	200	185	215	240
Diameter of cleaning brush	D ≥	[mm]	19,0	19,0	19,0	19,0	19,0	23,0	25,0	25,0	27,0	27,0	27,0
Installation torque	T_{inst} ≤	[Nm]	50	50	50	50	50	80	80	80	100	120	120
Diameter of clearance hole in the fixture													
Pre-setting installation	d_f ≤	[mm]	18	18	18	18	18	22	24 (22)	24 (22)	26	26	26
Through-setting installation	d_f ≤	[mm]	20	20	20	20	20	24	26	26	28	28	28

Pre-setting installation



Through-setting installation



The annular gap in the clearance hole in the fixture has to be filled completely by excess mortar!

Injection System W-VIZ

Intended use
Installation parameters **W-VIZ-A**

Annex B4

Table B5: Minimum spacing and edge distance, W-VIZ-A M8 – M12

Anchor size	W-VIZ-A		40 M8	50 M8	60 M10	75 M10	75 M12	70 M12	80 M12	95 M12	100 M12	110 M12	125 M12
Minimum thickness of concrete	h_{min}	[mm]	80	80	100	110 100[1)]	110	110	110	130 125[1)]	130	140	160
Cracked concrete													
Minimum spacing	s_{min}	[mm]	40	40	40	40	50	55	40	40	50	50	50
Minimum edge distance	c_{min}	[mm]	40	40	40	40	50	55	50	50	50	50	50
Uncracked concrete													
Minimum spacing	s_{min}	[mm]	40	40	50	50	50	55	55	55	80[2)]	80[2)]	80[2)]
Minimum edge distance	c_{min}	[mm]	40	40	50	50	50	55	55	55	55[2)]	55[2)]	55[2)]

[1)] The reverse of the concrete member must not be damaged after drilling and must be filled with high-strength mortar if drilled through.

[2)] For an edge distance c ≥ 80 mm a minimum spacing s_{min} = 55 mm is applicable.

Table B6: Minimum spacing and edge distance, W-VIZ-A M16 – M24

Anchor size	W-VIZ-A		90 M16	105 M16	125 M16	145 M16	160 M16	115 M20	170 M20 (LG)	190 M20 (LG)	170 M24 (LG)	200 M24 (LG)	225 M24 (LG)
Minimum thickness of concrete	h_{min}	[mm]	130	150	170 160[1)]	190 180[1)]	205 200[1)]	160	230 220[1)]	250 240[1)]	230 220[1)]	270 260[1)]	300 290[1)]
Cracked concrete													
Minimum spacing	s_{min}	[mm]	50	50	60	60	60	80	80	80	80	80	80
Minimum edge distance	c_{min}	[mm]	50	50	60	60	60	80	80	80	80	80	80
Uncracked concrete													
Minimum spacing	s_{min}	[mm]	50	60	60	60	60	80	80	80	80	105	105
Minimum edge distance	c_{min}	[mm]	50	60	60	60	60	80	80	80	80	105	105

[1)] The reverse of the concrete member must not be damaged after drilling and must be filled with high-strength mortar if drilled through.

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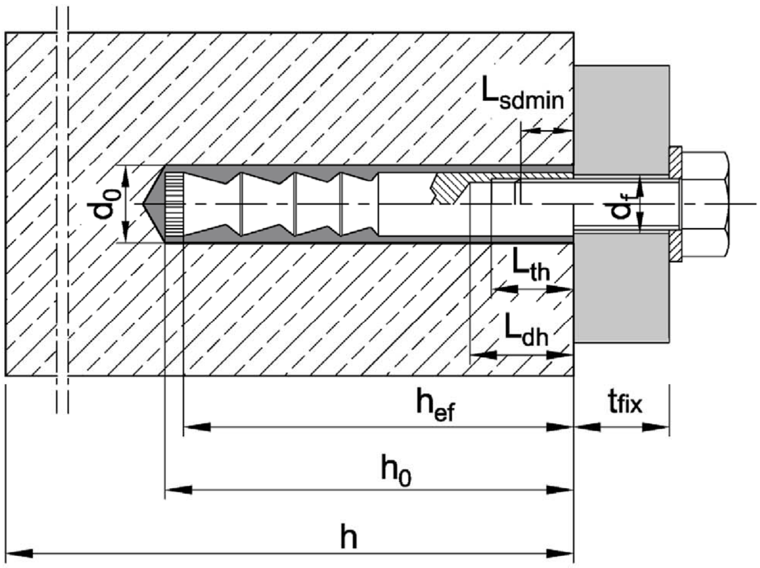
Table B7: Installation parameters W-VIZ-IG

Anchor size		W-VIZ-IG	40 M6	50 M6	60 M8	75 M8	70 M10	80 M10	90 M12	105 M12	125 M12	115 M16	170 M16	170 M20
Effective anchorage depth	h_{ef}	[mm]	40	50	60	75	70	80	90	105	125	115	170	170
Nominal diameter of drill hole	d_0	[mm]	10	10	12	12	14	14	18	18	18	22	24	26
Depth of drill hole	$h_0 \geq$	[mm]	42	55	65	80	80	85	98	113	133	120	180	185
Diameter of cleaning brush	$D \geq$	[mm]	10,8	10,8	13,0	13,0	15,0	15,0	19,0	19,0	19,0	23,0	25,0	27,0
Installation torque	$T_{inst} \leq$	[Nm]	8	8	10	10	15	15	25	25	25	50	50	80
Diameter of clearance hole in the fixture	$d_f \leq$	[mm]	7	7	9	9	12	12	14	14	14	18	18	22
Available thread length	L_{th}	[mm]	12	15	16	19	20	23	24	27	30	32	32	40
Minimum screw-in depth	L_{sdmin}	[mm]	7	7	9	9	12	12	14	14	14	18	18	22
Minimum thickness of concrete	h_{min}	[mm]	80	80	100	110	110	110	130	150	170 160 [1)]	160	230 220 [1)]	230 220 [1)]
Cracked concrete														
Minimum spacing	s_{min}	[mm]	40	40	40	40	55	40	50	50	60	80	80	80
Minimum edge distance	c_{min}	[mm]	40	40	40	40	55	50	50	50	60	80	80	80
Uncracked concrete														
Minimum spacing	s_{min}	[mm]	40	40	50	50	55	55	50	60	60	80	80	80
Minimum edge distance	c_{min}	[mm]	40	40	50	50	55	55	50	60	60	80	80	80

1) The reverse of the concrete member must not be damaged after drilling and must be filled with high-strength mortar if drilled through.

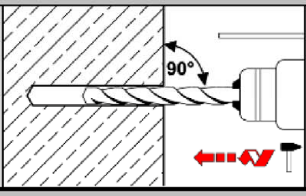
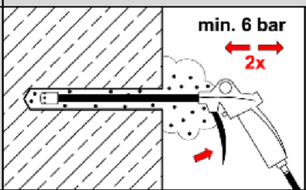
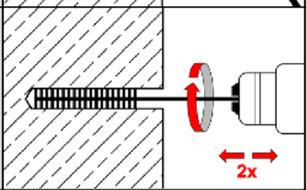
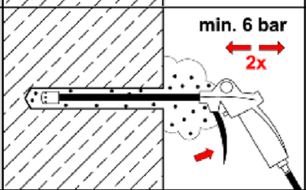
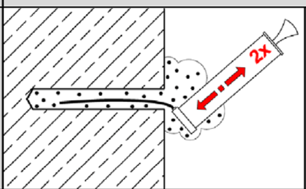
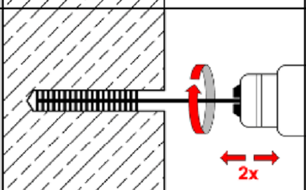
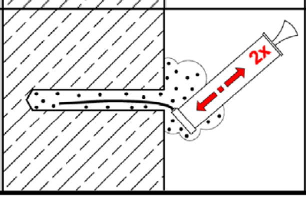


Injection System W-VIZ

Intended use
Installation parameters **W-VIZ-IG**

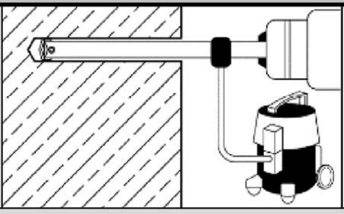
Annex B6

Installation instructions - Hammer drill bit

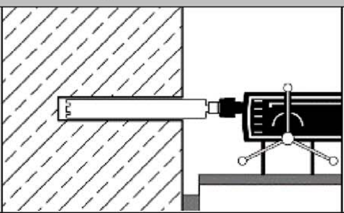
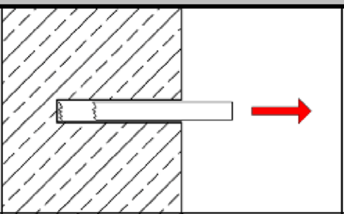
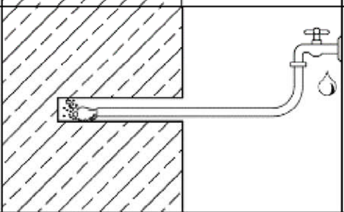
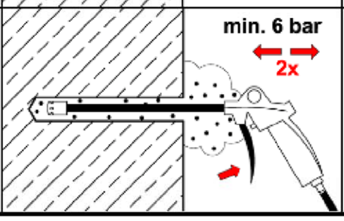
Hammer drill bit		
Hole drilling		
1		Use hammer drill or compressed air drill with drill bit and depth gauge. Drill perpendicular to concrete surface.
Cleaning		
	Cleaning with compressed air (all sizes)	
2a		Connect Air Blower to compressed air (min. 6 bar, oil-free). Open air valve and blow out drill hole along the entire depth with back and forth motion at least two times.
3a		Check diameter of cleaning brush. If the brush can be pushed into the drill hole without any resistance, it must be replaced. Chuck brush into drill machine. Turn on drill machine and brush drill hole back and forth along the entire drill hole depth at least two times while rotated by drill machine.
4a		Connect Air Blower to compressed air (min. 6 bar, oil-free). Open air valve and blow out drill hole along the entire depth with back and forth motion at least two times.
	Manual cleaning (alternatively, up to drill hole diameter 18mm)	
2b		Blow out drill hole from the bottom with Blow-out pump at least two times.
3b		Check diameter of cleaning brush. If the brush can be pushed into the drill hole without any resistance, it must be replaced. Chuck brush into drill machine. Turn on drill machine and brush drill hole back and forth along the entire drill hole depth at least two times while rotated by drill machine.
4b		Blow out drill hole from the bottom with Blow-out pump at least two times.

Injection System W-VIZ	Annex B7
Intended use Installation instructions Hole drilling and cleaning (hammer drill bit)	

Installation instructions - Vacuum drill bit

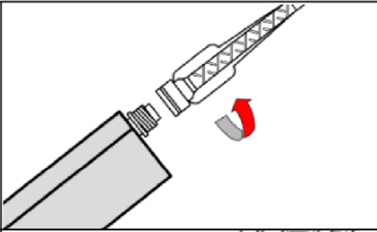
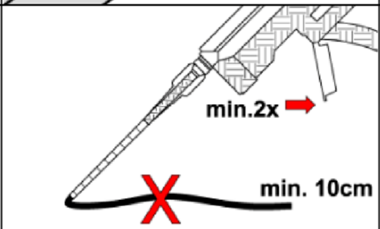
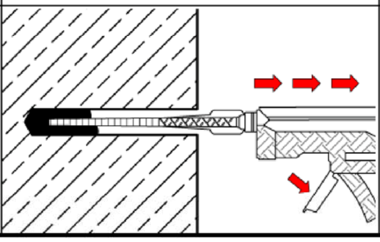
Vacuum drill bit		
Hole drilling and cleaning		
1		Drill hole perpendicular to concrete surface by using a vacuum drill bit (see Annex B1). The nominal underpressure of the vacuum cleaner must be at least 230 mbar / 23kPa. **Pay attention to the function of the dust extraction system!** Make sure the dust extraction is working properly throughout the whole drilling process.
Additional cleaning is not necessary - continue with step 5!		

Installation instructions - Diamond drilling

Diamond drilling		
Hole drilling		
1		Use diamond drill with diamond drill bit and depth gauge. Drill perpendicular to concrete surface.
Cleaning		
2		Remove drill core at least up to the nominal hole depth and check drill hole depth.
3		Flushing of drill hole: Flush drill hole with water, starting from the bottom, until clear water gets out of the drill hole.
4		Connect Air Blower to compressed air (min. 6 bar, oil-free). Open air valve and blow out drill hole along the entire depth with back and forth motion at least two times.

Injection System W-VIZ	**Annex B8**
Intended use Installation instructions Hole drilling and cleaning (vacuum drill bit and diamond drill bit)	

Installation instructions - Continuation

Injection		
5		Check expiration date on cartridge. Never use when expired. Remove cap from cartridge. Attach the supplied static mixer to the cartridge. For every working interruption longer than the recommended working time (Table B1 or Table B2) as well as for a new cartridge always use a new static mixer. Never use static mixer without helix inside.
6		Insert cartridge in Dispenser. Before injecting discard mortar (at least 2 full strokes or a line of 10 cm) until it shows a consistent grey colour. Never use this mortar.
7		Prior to injection, check if static mixer reaches the bottom of the drill hole. If it does not reach the bottom, plug Mixer Extension onto static mixer in order to fill the drill hole properly. Fill hole with a sufficient quantity of injection mortar. Start from the bottom of the drill hole and work out to avoid trapping air pockets.

Injection System W-VIZ

Intended use
Installation instructions
Injection

Annex B9

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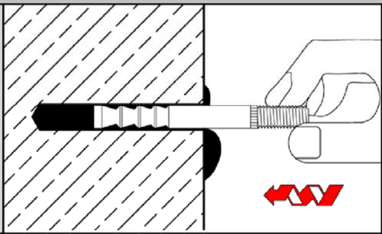
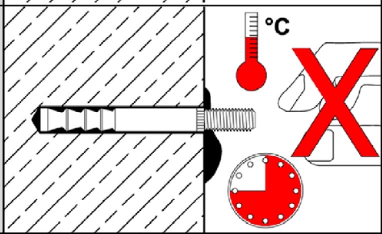
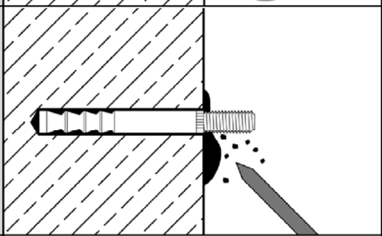
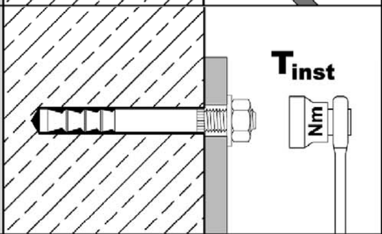
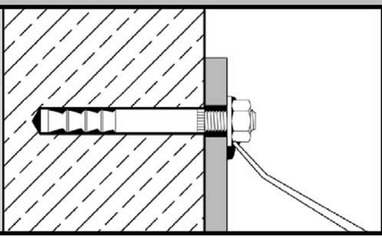
Installation instructions - Continuation

Anchor rod W-VIZ-A

Inserting the anchor rod		
8		Insert the anchor rod W-VIZ-A by hand, rotating slightly up to the full embedment depth as marked on the anchor rod. The anchor rod is properly set when excess mortar seeps from the hole (Pre-setting installation) or the annular gap in the clearance hole in the fixture is completely filled by excess mortar (Through-setting installation). If the hole is not completely filled, pull out anchor rod, let mortar cure, drill out hole and repeat entire cleaning process.
9		Follow minimum curing time shown in Table B1 or Table B2 During curing time, anchor rod must not be moved or loaded.
10		Remove excess mortar.
11		The fixture can be mounted after curing time. Apply installation torque T_{inst} according to Table B3 or Table B4 by using torque wrench.
Filling annular gap		
Optional		Annular gap between anchor rod and attachment may optionally be filled with mortar. Therefore, replace regular washer by washer with bore and plug on reducing adapter on static mixer. Annular gap is completely filled, when excess mortar seeps out.

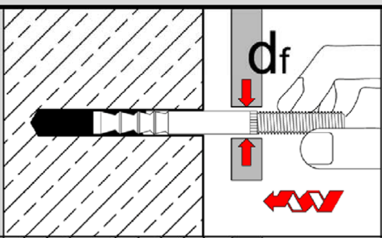
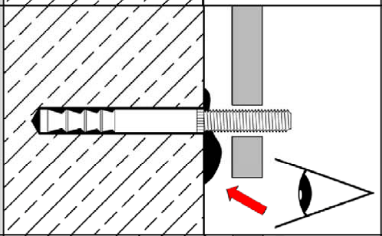
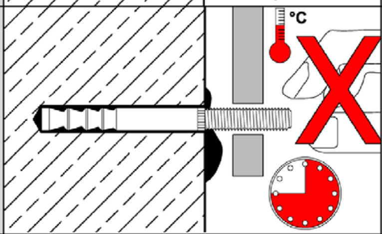
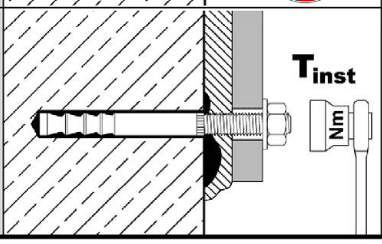
Injection System W-VIZ	**Annex B10**
Intended use Installation instructions Installation Anchor rod **W-VIZ-A**	

Installation instructions – Stand-off Installation

Stand-off installation with Anchor rod W-VIZ-A 75 M12

Requirement: Diameter of clearance hole in the fixture df ≤ 14 mm

Work step **1-7** as illustrated in Annexes **B7 – B9**

8		Insert the anchor rod W-VIZ-A by hand, rotating slightly up to the full embedment depth.
9		Check if excess mortar seeps from the hole. If the hole is not completely filled, pull out anchor rod, let mortar cure, drill out hole and repeat the entire cleaning process. **The annular gap in the fixture does not have to be filled.**
10		During curing time according to Table B1 or Table B2 anchor rod must not be moved or loaded.
11		Washer and nut can be mounted after curing time and backfilling of anchor plate. Apply installation torque T_{inst} according to Table B3 by using torque wrench.

Injection System W-VIZ

Intended use
Installation instructions **W-VIZ-A 75 M12**
Through-setting installation with clearance between concrete and anchor plate

Annex B11

Installation instructions - Continuation

Anchor rod W-VIZ-IG

Setting of anchor

Work step **1-7** as illustrated in Annexes **B7 – B9**

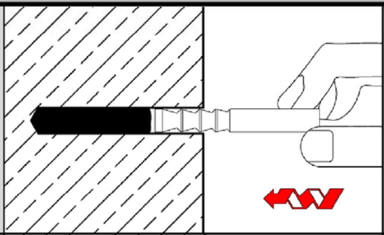
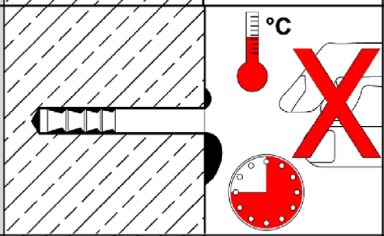
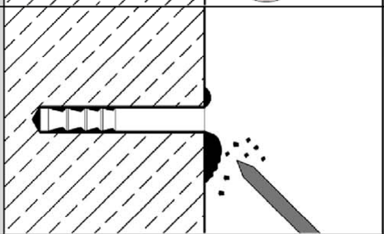
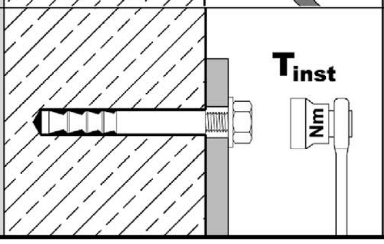
8		Insert the anchor rod W-VIZ-IG by hand, rotating slightly up to about 1 mm below the concrete surface in the drill hole. The anchor rod is properly set when excess mortar seeps from the hole. If the hole is not completely filled, pull out anchor rod, let mortar cure, drill out hole and repeat the entire cleaning process.
9		Follow minimum curing time shown in Table B1 and Table B2. During curing time anchor rod must not be moved or loaded.
10		Remove excess mortar.
11		The fixture can be mounted after curing time. Apply installation torque T_{inst} according to Table B7 by using torque wrench.

Table C1: Characteristic values for **concrete failure** and **splitting**

Anchor size		**W-VIZ-A W-VIZ-IG**		**all sizes**
Concrete cone failure				
Factor for k_1	uncracked concrete	$k_{ucr,N}$	[-]	11,0
	cracked concrete	$k_{cr,N}$	[-]	7,7
Characteristic edge distance		$c_{cr,N}$	[mm]	$1{,}5 \cdot h_{ef}$
Characteristic spacing		$s_{cr,N}$	[mm]	$2 \cdot c_{cr,N}$
Splitting For each proof of splitting failure, $N_{Rk,sp}$ shall be calculated according to EN 1992-4:2018, equation (7.23). The higher value for $N_{Rk,sp}$ of case 1 and case 2 may be applied for the design.				
Case 1				
Characteristic resistance		$N^0_{Rk,sp}$	[kN]	see following tables
Characteristic edge distance		$c_{cr,sp}$	[mm]	$1{,}5 \cdot h_{ef}$
Characteristic spacing		$s_{cr,sp}$	[mm]	$2 \cdot c_{cr,sp}$
Case 2				
Characteristic resistance		$N^0_{Rk,sp}$	[kN]	min [$N_{Rk,p}$; $N^0_{Rk,c}$]
Characteristic edge distance		$c_{cr,sp}$	[mm]	see following tables
Characteristic spacing		$s_{cr,sp}$	[mm]	$2 \cdot c_{cr,sp}$

Table C2: Characteristic values for **tension loads, W-VIZ-A M8 – M12,** static and quasi-static action

Anchor size	**W-VIZ-A**		**40 M8**	**50 M8**	**60 M10**	**75 M10**	**75 M12**	**70 M12**	**80 M12**	**95 M12**	**100 M12**	**110 M12**	**125 M12**
Installation factor	γ_{inst}	[-]	1,0										
Steel failure													
Characteristic resistance	$N_{Rk,s}$	[kN]	15	18	25		35	49	54		57		
Partial factor	γ_{Ms}	[-]	1,5										
Pull-out													
Characteristic resistance (concrete C20/25)													
uncracked concrete 50°C / 80°C[1)]	$N_{Rk,p}$	[kN]	9	17,4	22,9	32	32	28,8	35,2	40	49,2	50	50
uncracked concrete 72°C / 120°C[1)]	$N_{Rk,p}$	[kN]	6	9	16	16	16	16	25	25	30	30	30
cracked concrete 50°C / 80°C[1)]	$N_{Rk,p}$	[kN]	8,7	12,2	16	22,4	22,4	20,2	24,6	31,9	34,4	39,7	48,1
cracked concrete 72°C / 120°C[1)]	$N_{Rk,p}$	[kN]	5	7,5	12	12	12	16	20	20	30	30	30
Splitting													
Splitting for **standard thickness of concrete member**													
Standard thickness of concrete	$h_{min,1} \geq$	[mm]	100		120	150	150	140	160	190	200	220	250
Case 1													
Characteristic resistance (concrete C20/25)	$N^0_{Rk,sp}$	[kN]	7,5	9	16	20	20		35,2	30	40		
Case 2													
Characteristic edge distance	$c_{cr,sp}$	[mm]	3 h_{ef}		2,5h_{ef}	3,5h_{ef}	3,5h_{ef}	2,5h_{ef}	1,5h_{ef}	2,5h_{ef}	2 h_{ef}	3 h_{ef}	2,5h_{ef}
Splitting for **minimum thickness of concrete member**													
Minimum thickness of concrete	$h_{min,2} \geq$	[mm]	80		100		110			125	130	140	160
Case 1													
Characteristic resistance (concrete C20/25)	$N^0_{Rk,sp}$	[kN]	7,5	2)	16		16	20	25	25	30		
Case 2													
Characteristic edge distance	$c_{cr,sp}$	[mm]	3h_{ef}	3,5h_{ef}	3 h_{ef}	3,5h_{ef}	3,5h_{ef}		3h_{ef}	3,5h_{ef}	3h_{ef}		
Increasing factor for $N_{Rk,p} = \psi_c \cdot N_{Rk,p}$ (C20/25) and $N^0_{Rk,sp} = \psi_c \cdot N^0_{Rk,sp}$ (C20/25) [3)]	ψ_c	[-]	$\left(\frac{f_{ck}}{20}\right)^{0,5}$										
Concrete cone failure													
Effective anchorage depth	h_{ef}	[mm]	40	50	60	75	75	70	80	95	100	110	125

1) Maximum long-term temperature / Maximum short-term temperature
2) No performance assessed
3) Increasing factor for $N^0_{Rk,sp}$ only for Case 1

Table C3: Characteristic values for **tension loads, W-VIZ-A M16 – M24,** static and quasi-static action

Anchor size	**W-VIZ-A**		**90 M16**	**105 M16**	**125 M16**	**145 M16**	**160 M16**	**115 M20**	**170 M20 (LG)**	**190 M20 (LG)**	**170 M24 (LG)**	**200 M24 (LG)**	**225 M24 (LG)**
Installation factor	γ_{inst}	[-]	1,0										
Steel failure													
Characteristic tension resistance $N_{Rk,s}$ – Steel, zinc plated		[kN]	88	95	111		97	96	188		222		
Characteristic tension resistance $N_{Rk,s}$ – A4, HCR		[kN]	88	95	111		97	114	165		194		
Partial factor	γ_{Ms}	[-]	1,5					1,68	1,5		1,5		
Pull-out													
Characteristic resistance (concrete C20/25)													
uncracked concrete 50°C/80°C[1]	$N_{Rk,p}$	[kN]	42	52,9	68,8	75	90	60,7	109	128,8	109	139,1	166
uncracked concrete 72°C/120°C[1]	$N_{Rk,p}$	[kN]	25	35	50		53	40	75		95		
cracked concrete 50°C/80°C[1]	$N_{Rk,p}$	[kN]	29,4	37,1	48,1	60,1	69,7	42,5	76,3	90,2	76,3	97,4	116,2
cracked concrete 72°C/120°C[1]	$N_{Rk,p}$	[kN]	25	30	50		51	30	60		75		
Splitting													
Splitting for **standard thickness of concrete**													
Standard thickness of concrete	$h_{min,1} \geq$	[mm]	180	200	250	290	320	230	340	380	340	400	450
Case 1													
Characteristic resistance (concrete C20/25)	$N^0_{Rk,sp}$	[kN]	40	50		60	80	60,7	109	115	109	139,1	140
Case 2													
Characteristic edge distance	$c_{cr,sp}$	[mm]	2 h_{ef}					1,5 h_{ef}		2 h_{ef}	1,5 h_{ef}		1,8 h_{ef}
Splitting for **minimum thickness of concrete**													
Minimum thickness of concrete	$h_{min,2} \geq$	[mm]	130	150	160	180	200	160	220	240	220	260	290
Case 1													
Characteristic resistance (concrete C20/25)	$N^0_{Rk,sp}$	[kN]	35	50	40	50	71	2)	75		109	115	
Case 2													
Characteristic edge distance	$c_{cr,sp}$	[mm]	2,5h_{ef}		3h_{ef}	2,5h_{ef}		2,5h_{ef}	2,6h_{ef}	2,2h_{ef}	2,6h_{ef}	2,2h_{ef}	
Increasing factor for $N_{Rk,p} = \psi_c \cdot N_{Rk,p}$ (C20/25) and $N^0_{Rk,sp} = \psi_c \cdot N^0_{Rk,sp}$ (C20/25)[3]	ψ_c	[-]	$\left(\frac{f_{ck}}{20}\right)^{0,5}$										
Concrete cone failure													
Effective anchorage depth	h_{ef}	[mm]	90	105	125	145	160	115	170	190	170	200	225

1) Maximum long-term temperature / Maximum short-term temperature
2) No performance assessed
3) Increasing factor for $N^0_{Rk,sp}$ only for Case 1

Injection System W-VIZ

Performance
Characteristic values for **tension loads, W-VIZ-A M16 – M24,** static and quasi-static action

Annex C3

Table C4: Characteristic values for **shear load**, **W-VIZ-A M8 – M12,** static and quasi-static action

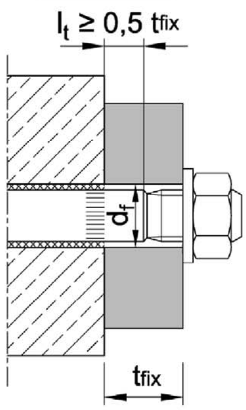
Anchor size	**W-VIZ-A**		**40 M8**	**50 M8**	**60 M10**	**75 M10**	**75 M12**	**70 M12**	**80 M12**	**95 M12**	**100 M12**	**110 M12**	**125 M12**
Installation factor	γ_{inst}	[-]	1,0										
Steel failure without lever arm													
Characteristic resistance $V^0_{Rk,s}$	Steel, zinc plated	[kN]	14		21		34						
	A4, HCR	[kN]	15		23		34						
Partial factor	γ_{Ms}	[-]	1,25										
Ductility factor	k_7	[-]	1,0										
Steel failure with lever arm													
Characteristic bending resistance $M^0_{Rk,s}$	Steel, zinc plated	[Nm]	30		60		105						
	A4, HCR	[Nm]	30		60		105						
Partial factor	γ_{Ms}	[-]	1,25										
Concrete pry-out failure													
Pry-out factor	k_8	[-]	2										
Concrete edge failure													
Effective length of anchor in shear load	l_f	[mm]	40	50	60	75	75	70	80	95	100	110	125
Outside diameter of anchor	d_{nom}	[mm]	10		12		12	14					

Table C5: Characteristic values for **shear load, W-VIZ-A M16 – M24,** static or quasi-static action

Anchor size	**W-VIZ-A**		**90 M16**	**105 M16**	**125 M16**	**145 M16**	**160 M16**	**115 M20**	**170 M20 (LG)**	**190 M20 (LG)**	**170 M24 (LG)**	**200 M24 (LG)**	**225 M24 (LG)**
Installation factor	γ_{inst}	[-]	1,0										
Steel failure without lever arm													
Characteristic resistance $V^0_{Rk,s}$	Steel, zinc plated	[kN]	63					70	149 [1)] (98)		178 [1)] (141)		
	A4, HCR	[kN]	63					86	131 [1)] (86)		156 [1)] (123)		
Partial factor	γ_{Ms}	[-]	1,25					1,4	1,25		1,25		
Ductility factor	k_7	[-]	1,0										
Steel failure with lever arm													
Characteristic bending resistance $M^0_{Rk,s}$	Steel, zinc plated	[Nm]	266					392	519		896		
	A4, HCR	[Nm]	266					454			784		
Partial factor	γ_{Ms}	[-]	1,25					1,4	1,25		1,25		
Concrete pry-out failure													
Pry-out factor	k_8	[-]	2,0										
Concrete edge failure													
Effective length of anchor in shear load	l_f	[mm]	90	105	125	145	160	115	170	190	170	200	225
Outside diameter of anchor	d_{nom}	[mm]	18					22	24		26		

[1)] This value may only be applied if $l_t \geq 0{,}5\ t_{fix}$

M20 + M24:



Injection System W-VIZ

Performance
Characteristic values for **shear load, W-VIZ-A M16 – M24,** static and quasi-static action

Annex C5

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Table C6: Characteristic values for **seismic action, W-VIZ-A M10 – M12** performance category **C1** and **C2**

Anchor size	**W-VIZ-A**		**60 M10**	**75 M10**	**75 M12**	**70 M12**	**80 M12**	**95 M12**	**100 M12**	**110 M12**	**125 M12**
Tension loads											
Installation factor	γ_{inst}	[-]	1,0								
Steel failure, steel zinc plated, stainless steel A4, HCR											
Characteristic resistance	$N_{Rk,s,C1}$ $N_{Rk,s,C2}$	[kN]	25		35	49	54		57		
Partial factor	γ_{Ms}	[-]	1,5								
Pull-out (concrete C20/25 to C50/60)											
Characteristic resistance	$N_{Rk,p,C1}$ 50°C / 80°C [1)]	[kN]	14,5		14,5		30,6		36,0	41,5	42,8
	$N_{Rk,p,C1}$ 72°C / 120°C [1)]	[kN]	10,9		10,9		20,0		30,0		
	$N_{Rk,p,C2}$ 50°C / 80°C [1)]	[kN]	7,4		7,4		8,7		17,6		
	$N_{Rk,p,C2}$ 72°C / 120°C [1)]	[kN]	5,1		5,1		6,5		12,3		

Shear loads											
Steel failure without lever arm, steel zinc plated											
Characteristic resistance	$V_{Rk,s,C1}$	[kN]	11,8		27,2						
	$V_{Rk,s,C2}$	[kN]	12,6		27,2						
Partial factor	γ_{Ms}	[-]	1,25								
Steel failure without lever arm, stainless steel A4, HCR											
Characteristic resistance	$V_{Rk,s,C1}$	[kN]	12,9		27,2						
	$V_{Rk,s,C2}$	[kN]	13,8		27,2						
Partial factor	γ_{Ms}	[-]	1,25								
Factor for anchorages with filled annular gap	α_{gap}	[-]	1,0								
Factor for anchorages with unfilled annular gap	α_{gap}	[-]	0,5								

[1)] Maximum long-term temperature / Maximum short-term temperature

Injection System W-VIZ

Performance
Characteristic values for **seismic action, W-VIZ-A M10 – M12**, performance category **C1** and **C2**

Annex C6

Table C7: Characteristic values for **seismic action, W-VIZ-A M16 – M24,** performance category **C1** and **C2**

Anchor size	**W-VIZ-A**		**90 M16**	**105 M16**	**125 M16**	**145 M16**	**160 M16**	**115 M20**	**170 M20 (LG)**	**190 M20 (LG)**	**170 M24 (LG)**	**200 M24 (LG)**	**225 M24 (LG)**
Tension loads													
Installation factor	γ_{inst}	[-]	1,0										
Steel failure, steel zinc plated													
Characteristic resistance	$N_{Rk,s,C1}$ $N_{Rk,s,C2}$	[kN]	88	95	111		97	96	188		222		
Steel failure, stainless steel A4, HCR													
Characteristic resistance	$N_{Rk,s,C1}$ $N_{Rk,s,C2}$	[kN]	88	95	111		97	114	165		194		
Partial factor	γ_{Ms}	[-]	1,5					1,68	1,5		1,5		
Pull-out (concrete C20/25 to C50/60)													
Charac-teristic resistance	$N_{Rk,p,C1}$ 50°C / 80°C [1]	[kN]	30,7	38,7	43,7			44,4	88,2		90,7		
	$N_{Rk,p,C1}$ 72°C / 120°C [1]	[kN]	25,0	30,0	38,5			29,4	55,8		59,3		
	$N_{Rk,p,C2}$ 50°C / 80°C [1]	[kN]	16,3	22,1	26,1			30,9	59,7		59,7		
	$N_{Rk,p,C2}$ 72°C / 120°C [1]	[kN]	10,5	14,4	19,5			16,2	44,4		44,4		

Shear loads						
Steel failure without lever arm, steel zinc plated						
Characteristic resistance	$V_{Rk,s,C1}$	[kN]	39,1	39,1	82,3	107
	$V_{Rk,s,C2}$	[kN]	50,4	51	108,8 [1] (71,5)	154,9 [1] (122,7)
Partial factor	γ_{Ms}	[-]	1,25	1,4	1,25	1,25
Steel failure without lever arm, stainless steel A4, HCR						
Characteristic resistance	$V_{Rk,s,C1}$	[kN]	39,1	39,1	72,2	93
	$V_{Rk,s,C2}$	[kN]	50,4	62,6	95,6 [1] (62,8)	135,7 [1] (107)
Partial factor	γ_{Ms}	[-]	1,25	1,4	1,25	1,25
Factor for anchorages with filled annular gap	α_{gap}	[-]	1,0			
Factor for anchorages with unfilled annular gap	α_{gap}	[-]	0,5			

[1] This value may only be applied if $l_t \geq 0,5\ t_{fix}$, (see Annex C4)

Injection System W-VIZ

Performance
Characteristic values for **seismic action, W-VIZ-A M16 – M24**, performance category **C1** and **C2**

Annex C7

Table C8: Displacements under tension loads, W-VIZ-A M8 – M12

Anchor size	**W-VIZ-A**		**40 M8**	**50 M8**	**60 M10**	**75 M10**	**75 M12**	**70 M12**	**80 M12**	**95 M12**	**100 M12**	**110 M12**	**125 M12**
Tension load in **cracked** concrete	N	[kN]	4,3	6,1	8,0	11,1	11,1	10,0	12,3	15,9	17,1	19,8	24,0
Displacement	δ_{N0}	[mm]	0,5		0,5	0,6	0,6					0,7	
	$\delta_{N\infty}$	[mm]	1,3										
Tension load in **uncracked** concrete	N	[kN]	4,3	8,5	11,1	15,6	15,6	14,1	17,2	19,0	24,0	23,8	23,8
Displacement	δ_{N0}	[mm]	0,2	0,4	0,4		0,4					0,6	
	$\delta_{N\infty}$	[mm]	1,3										
Displacements under seismic tension loads C2													
Displacements for DLS	$\delta_{N,C2(DLS)}$	[mm]	no performance assessed		1,0		1,0		1,3		1,1		
Displacements for ULS	$\delta_{N,C2(ULS)}$	[mm]			3,0		3,0		3,9		3,0		

Table C9: Displacements under tension loads, W-VIZ-A M16 – M24

Anchor size	**W-VIZ-A**		**90 M16**	**105 M16**	**125 M16**	**145 M16**	**160 M16**	**115 M20**	**170 M20 (LG)**	**190 M20 (LG)**	**170 M24 (LG)**	**200 M24 (LG)**	**225 M24 (LG)**
Tension load in **cracked** concrete	N	[kN]	14,6	18,4	24,0	30,0	34,7	21,1	38,0	44,9	38,0	48,5	57,9
Displacement	δ_{N0}	[mm]	0,7			0,8	1,2	0,7	0,8		0,8	0,9	
	$\delta_{N\infty}$	[mm]	1,3				1,6	1,1	1,3		1,3		
Tension load in **uncracked** concrete	N	[kN]	20,5	25,9	33,0	35,7	48,1	29,6	53,3	63,0	53,3	67,9	81,1
Displacement	δ_{N0}	[mm]	0,6				0,8	0,5	0,6		0,6		
	$\delta_{N\infty}$	[mm]	1,3				1,6	1,1	1,3		1,3		
Displacements under seismic tension loads C2													
Displacements for DLS	$\delta_{N,C2(DLS)}$	[mm]	1,6		1,5			1,7	1,9		1,9		
Displacements for ULS	$\delta_{N,C2(ULS)}$	[mm]	3,7		4,4			4,0	4,5		4,5		

Table C10: Displacements under shear loads W-VIZ-A M8 – M12

Anchor size	W-VIZ-A		40 M8	50 M8	60 M10	75 M10	75 M12	70 M12	80 M12	95 M12	100 M12	110 M12	125 M12
Shear load	V	[kN]	8,3		13,3		19,3						
Displacements	δ_{V0}	[mm]	2,4	2,5	2,9		3,3						
	$\delta_{V\infty}$	[mm]	3,6	3,8	4,4		5,0						
Displacements under seismic shear loads C2													
Displacements for DLS	$\delta_{V,C2(DLS)}$	[mm]	no performance assessed		2,1		2,5						
Displacements for ULS	$\delta_{V,C2(ULS)}$	[mm]			3,7		5,1						

Table C11: Displacements under shear loads W-VIZ-A M16 – M24

Anchor size	W-VIZ-A		90 M16	105 M16	125 M16	145 M16	160 M16	115 M20	170 M20 (LG)	190 M20 (LG)	170 M24 (LG)	200 M24 (LG)	225 M24 (LG)
Shear load	V	[kN]	36					44	75 (49)		89 (71)		
Displacements	δ_{V0}	[mm]	3,8					3,0	4,3 (3,0)		4,6 (3,5)		
	$\delta_{V\infty}$	[mm]	5,7					4,5	6,5 (4,5)		6,9 (5,3)		
Displacements under seismic shear loads C2													
Displacements for DLS	$\delta_{V,C2(DLS)}$	[mm]	2,9					3,5			3,7		
Displacements for ULS	$\delta_{V,C2(ULS)}$	[mm]	6,8					9,3			9,3		

Table C12: Characteristic values for **tension load**, **W-VIZ-IG**

Anchor size		**W-VIZ-IG**	**40 M6**	**50 M6**	**60 M8**	**75 M8**	**70 M10**	**80 M10**	**90 M12**	**105 M12**	**125 M12**	**115 M16**	**170 M16**	**170 M20**
Installation factor	γ_{inst}	[-]	1,0											
Steel failure														
Characteristic resistance $N_{Rk,s}$	Steel, zinc plated	[kN]	15	16	19	29	35		67			52	125	108
	A4, HCR	[kN]	11		19	21	33		47			65	88	94
Partial factor	γ_{Ms}	[-]	1,5											
Pull-out														
Characteristic resistance (concrete C20/25)														
uncracked concrete 50°C / 80°C [1)]	$N_{Rk,p}$	[kN]	9	17,4	22,9	32	28,8	35,2	42	52,9	68,8	60,7	109	109
uncracked concrete 72°C / 120°C [1)]	$N_{Rk,p}$	[kN]	6	9	16	16	16	25	25	35	50	40	75	95
cracked concrete 50°C / 80° C [1)]	$N_{Rk,p}$	[kN]	8,7	12,2	16	22,4	20,2	24,6	29,4	37,1	48,1	42,5	76,3	76,3
cracked concrete 72°C / 120° C [1)]	$N_{Rk,p}$	[kN]	5	7,5	12	12	16	20	20	30	50	30	60	75
Splitting														
Splitting for standard thickness of concrete														
Standard thickness of concrete	$h_{min,1} \geq$	[mm]	100		120	150	140	160	180	200	250	230	340	340
Case 1														
Characteristic resistance (concrete C20/25)	$N^0_{Rk,sp}$	[kN]	7,5	9	16	20	20	35,2	40	50	50	60,7	109	109
Case 2														
Characteristic edge distance	$c_{cr,sp}$	[mm]	3 h_{ef}		2,5h_{ef}	3,5h_{ef}	2,5h_{ef}	1,5h_{ef}	2 h_{ef}			1,5 h_{ef}		1,5h_{ef}
Splitting for minimum thickness of concrete														
Minimum thickness of concrete	$h_{min,2} \geq$	[mm]	80		100	110	110		130	150	160	160	220	220
Case 1														
Characteristic resistance (concrete C20/25)	$N^0_{Rk,sp}$	[kN]	7,5	[2)]	16		20	25	35	50	40	[2)]	75	109
Case 2														
Characteristic edge distance	$c_{cr,sp}$	[mm]	3h_{ef}	3,5h_{ef}	3h_{ef}	3,5h_{ef}	3,5h_{ef}	3h_{ef}	2,5h_{ef}	2,5h_{ef}	3h_{ef}	2,5h_{ef}	2,6h_{ef}	2,6h_{ef}
Increasing factor for $N_{Rk,p} = \psi_c \cdot N_{Rk,p}$ (C20/25) and $N^0_{Rk,sp} = \psi_c \cdot N^0_{Rk,sp}$ (C20/25) [3)]	ψ_c	[-]	$\left(\frac{f_{ck}}{20}\right)^{0,5}$											
Concrete cone failure														
Effective anchorage depth	h_{ef}	[mm]	40	50	60	75	70	80	90	105	125	115	170	170

[1)] Maximum long-term temperature / Maximum short-term temperature
[2)] No performance assessed
[3)] Increasing factor for $N^0_{Rk,sp}$ only for Case 1

Table C13: Characteristic values for **shear load, W-VIZ-IG**

Anchor size		**W-VIZ-IG**	**40 M6**	**50 M6**	**60 M8**	**75 M8**	**70 M10**	**80 M10**	**90 M12**	**105 M12**	**125 M12**	**115 M16**	**170 M16**	**170 M20**
Installation factor	γ_{inst}	[-]	1,0											
Steel failure without lever arm														
Characteristic resistance $V^0_{Rk,s}$	Steel, zinc plated	[kN]	8,0		9,5	15	18		34			26	63	54
	A4, HCR	[kN]	5,5		9,5	10	16		24			32	44	47
Partial factor	γ_{Ms}	[-]	1,25											
Ductility factor	k_7	[-]	1,0											
Steel failure with lever arm														
Characteristic bending resistance $M^0_{Rk,s}$	Steel, zinc plated	[kN]	12		30		60		105			212	266	519
	A4, HCR	[kN]	8,5		21		42		74			187	187	365
Partial factor	γ_{Ms}	[-]	1,25											
Concrete pry-out failure														
Pry-out factor	k_8	[-]	2,0											
Concrete edge failure														
Effective length of anchor in shear load	l_f	[mm]	40	50	60	75	70	80	90	105	125	115	170	170
Outside diameter of anchor	d_{nom}	[mm]	10		12		14		18			22	24	26

Table C14: Displacements under **tension loads, W-VIZ-IG**

Anchor size		**W-VIZ-IG**	**40 M6**	**50 M6**	**60 M8**	**75 M8**	**70 M10**	**80 M10**	**90 M12**	**105 M12**	**125 M12**	**115 M16**	**170 M16**	**170 M20**
Tension load in **cracked** concrete	N	[kN]	4,3	6,1	8,0	11,1	10,0	12,3	14,6	18,4	24,0	21,1	38,0	38,0
Displacement	δ_{N0}	[mm]	0,5		0,5	0,6	0,6		0,7			0,7	0,8	0,8
	$\delta_{N\infty}$	[mm]	1,3									1,1	1,3	1,3
Tension load in **uncracked** concrete	N	[kN]	4,3	8,5	11,1	15,6	14,1	17,2	20,5	25,9	33,0	29,6	53,3	53,3
Displacement	δ_{N0}	[mm]	0,2	0,4	0,4		0,4		0,6			0,5	0,6	0,6
	$\delta_{N\infty}$	[mm]	1,3									1,1	1,3	1,3

Table C15: Displacements under **shear loads, W-VIZ-IG**

Anchor size		**W-VIZ-IG**	**40 M6**	**50 M6**	**60 M8**	**75 M8**	**70 M10**	**80 M10**	**90 M12**	**105 M12**	**125 M12**	**115 M16**	**170 M16**	**170 M20**
Shear load **Steel, zinc plated**	V	[kN]	4,6		5,4	8,4	10,1		19,3			14,8	35,8	30,7
Displacement	δ_{V0}	[mm]	0,4		0,5	0,4	0,5		1,2			0,8	1,9	1,2
	$\delta_{V\infty}$	[mm]	0,7		0,8	0,7	0,8		1,9			1,2	2,8	1,9
Shear load **Stainless steel A4 / HCR**	V	[kN]	3,2		5,4	5,9	9,3		13,5			18,5	25,2	26,9
Displacement	δ_{V0}	[mm]	0,3		0,5	0,3	0,5		0,9			1,0	1,4	1,1
	$\delta_{V\infty}$	[mm]	0,4		0,7	0,5	0,7		1,4			1,5	2,1	1,6

Injection System W-VIZ

Performance
Characteristic values for **shear load W-VIZ-IG, Displacements W-VIZ-IG**

Annex C11