

Approval body for construction products
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and
Laender Governments



European Technical Assessment

ETA-15/0296
of 18 July 2023

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

Injection System Hilti HIT-HY 200-A, HIT-HY 200-A V3
and HIT-HY 200-R V3, with HIT-Z-D TP; HIT-Z-R-D TP

Product family
to which the construction product belongs

Bonded fasteners and bonded expansion fasteners for
use in concrete

Manufacturer

Hilti Aktiengesellschaft
Feldkircherstrasse 100
9494 SCHAAN
FÜRSTENTUM LIECHTENSTEIN

Manufacturing plant

Hilti Plants

This European Technical Assessment
contains

20 pages including 3 annexes which form an integral part
of this assessment

This European Technical Assessment is
issued in accordance with Regulation (EU)
No 305/2011, on the basis of

EAD 330499-02-0601 Edition 04/2023

This version replaces

ETA-15/0296 issued on 13 May 2020

European Technical Assessment

ETA-15/0296

English translation prepared by DIBt

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Specific Part**1 Technical description of the product**

The injection systems Hilti HIT-HY 200-A, HIT-HY 200-A V3 or HIT-HY 200-R V3 with HIT-Z-D TP or HIT-Z-R-D TP are bonded expansion fasteners consisting of a cartridge with injection mortar Hilti HIT-HY 200-A or Hilti HIT 200-A V3 or Hilti HIT 200-R V3, a steel element HIT-Z-D TP with a lock nut, a calotte nut and a Hilti sealing washer or a steel element HIT-Z-R-D TP with a lock nut, a hexagon nut, a spherical washer and a Hilti sealing washer.

The load transfer is realised by mechanical interlock of several cones in the bonding mortar and then via a combination of bonding and friction forces in the base material (concrete).

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment**3.1 Mechanical resistance and stability (BWR 1)**

Essential characteristic	Performance
Characteristic resistance for static and quasi-static tension load	See Annex B2, B3, C1
Characteristic resistance for static and quasi-static shear load	See Annex C2
Displacements (static and quasi-static loading)	See Annex C3
Characteristic resistance and displacements for seismic performance categories C1 and C2	See Annex C4 and C5

3.2 Safty in Case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	No performance assessed

3.3 Hygiene, health and the environment (BWR 3)

Essential characteristic	Performance
Content, emission and/or release of dangerous substances	No performance assessed

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with EAD 330499-02-0601 the applicable European legal act is: [96/582/EC]

The system to be applied is: 1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

The following standards and documents are referred to in this European Technical Assessment:

- EN 10088-1:2014 Stainless steels - Part 1: List of stainless steels
- EN 206:2013 + A2:2021 Concrete - Specification, performance, production and conformity
- EN 1992-4:2018 Eurocode 2: Design of concrete structures - Part 4: Design of fastenings for use in concrete
- EOTA TR 055 Design of fastenings based on EAD 330232-00-0601, EAD 330499-00-0601 and EAD 330747-00-0601, February 2018

Issued in Berlin on 18 July 2023 by Deutsches Institut für Bautechnik

Dipl.-Ing. Beatrix Wittstock
Head of Section

beglaubigt:
Stiller

Installed condition

Figure A1:
HIT-Z-D TP

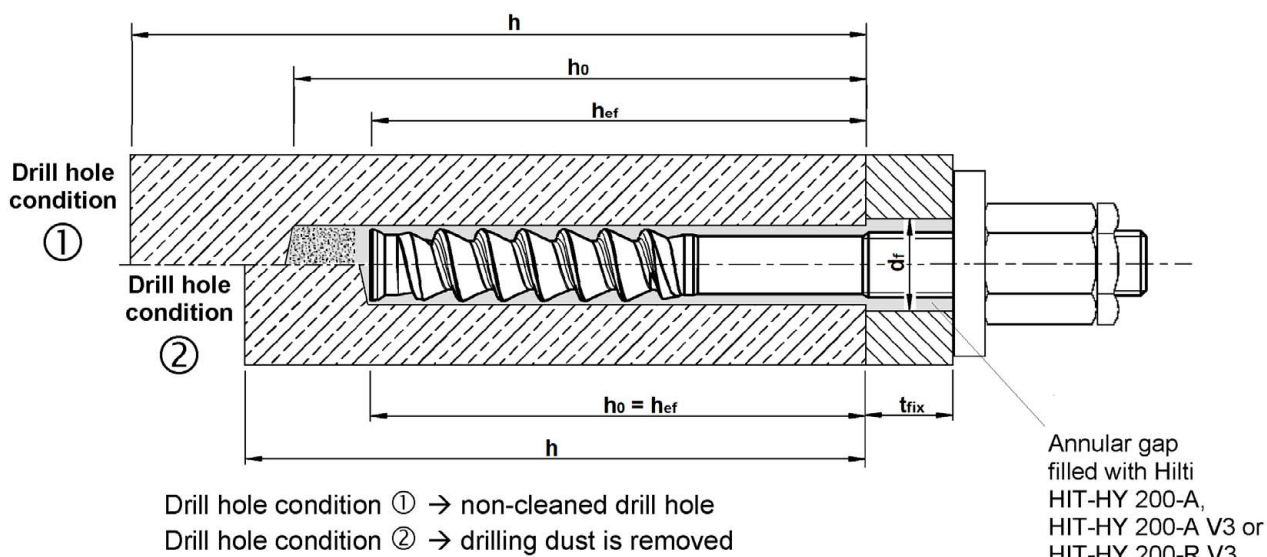
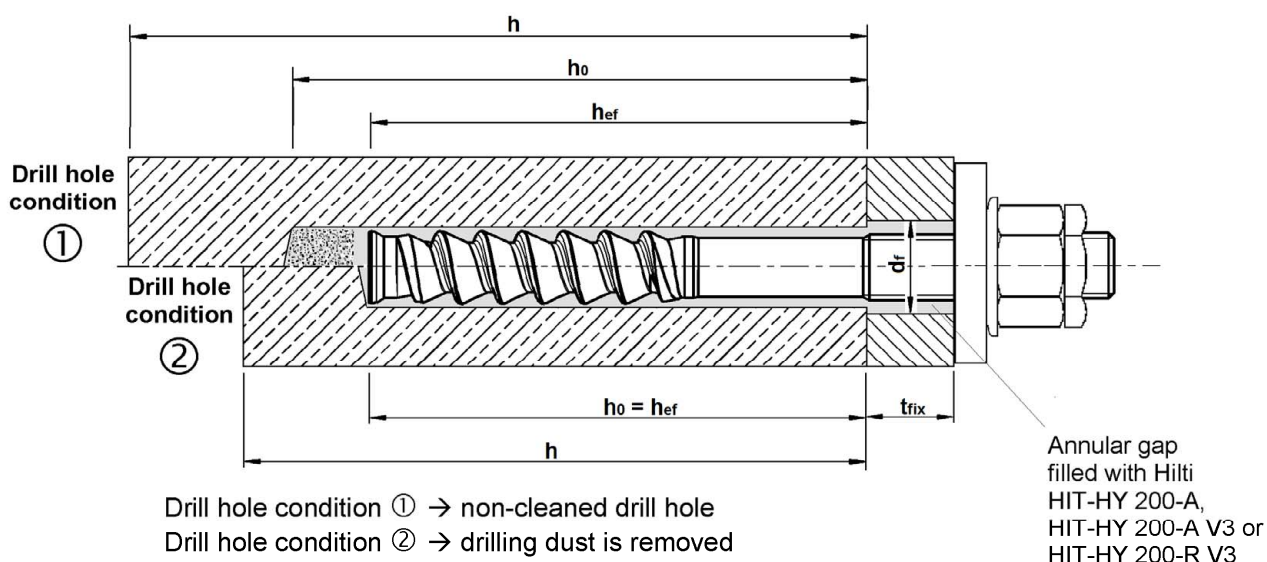


Figure A2:
HIT-Z-R-D TP



Injection System Hilti HIT-HY 200-A, HIT-HY 200-A V3 and HIT-HY 200-R V3 with HIT-Z-D TP; HIT-Z-R-D TP

Product description	Installed condition
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Annex A1

Product description: Injection mortar

Injection mortar Hilti HIT-HY 200-A, HIT-HY 200-A V3 and HIT-HY 200-R V3:
Hybrid system with aggregate, 330 ml and 500 ml

Marking:
HILTI HIT
HY 200-A
Production time and production line
Expiry date mm/yyyy



Product name: "Hilti HIT-HY 200-A"

Marking:
HILTI HIT
HY 200-A V3
Production time and production line
Expiry date mm/yyyy



Product name: "Hilti HIT-HY 200-A V3"

Marking:
HILTI HIT
HY 200-R V3
Production time and production line
Expiry date mm/yyyy



Product name: "Hilti HIT-HY 200-R V3"

Static mixer Hilti HIT-RE-M

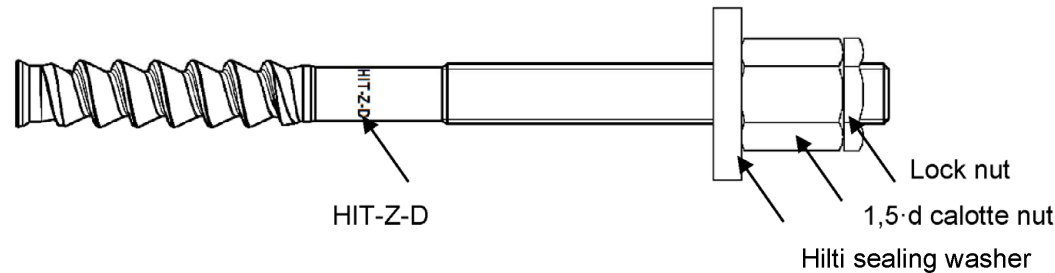


Injection System Hilti HIT-HY 200-A, HIT-HY 200-A V3 and HIT-HY 200-R V3
with HIT-Z-D TP; HIT-Z-R-D TP

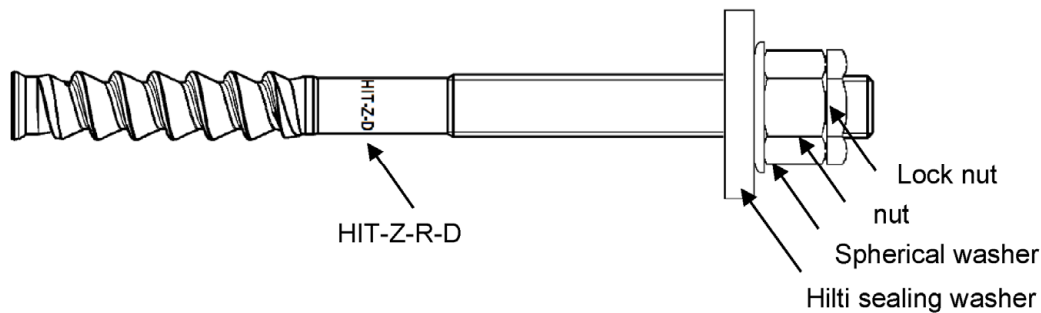
Product description
Injection mortar / Static mixer

Annex A2

Fastener HIT-Z-D TP M16

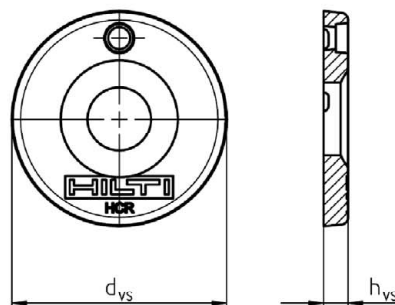


Fastener HIT-Z-R-D TP M16

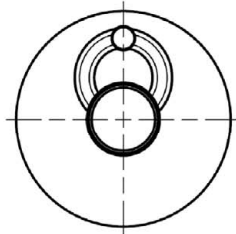


Hilti Filling Set to fill the annular gap between fastener and fixture

Sealing washer



Spherical washer



Lock nut

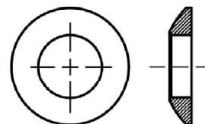


Table A1: Geometry of Hilti filling set

Size	M16	
Diameter of sealing washer d_{vs}	[mm]	52
Thickness of sealing washer h_{vs}	[mm]	6

Injection System Hilti HIT-HY 200-A, HIT-HY 200-A V3 and HIT-HY 200-R V3
with HIT-Z-D TP; HIT-Z-R-D TP

Product description
Steel elements / Filling set

Annex A3

Table A2: Materials

Designation	Material
Metal parts made of zinc coated steel	
Anchor rod HIT-Z-D TP M16	$f_{uk} = 610 \text{ N/mm}^2$; $f_{yk} = 490 \text{ N/mm}^2$ Elongation at fracture ($l_0=5d$) > 8% ductile Electroplated zinc coated $\geq 5 \mu\text{m}$
Filling washer	Electroplated zinc coated $\geq 5 \mu\text{m}$
Calotte nut	Hexagon nut with a height of 1,5 d Electroplated zinc coated $\geq 5 \mu\text{m}$
Lock nut	Electroplated zinc coated $\geq 5 \mu\text{m}$
Metal parts made of stainless steel	
Corrosion resistance class III according EN 1993-1-4	
Anchor rod HIT-Z-R-D TP M16	$f_{uk} = 610 \text{ N/mm}^2$; $f_{yk} = 490 \text{ N/mm}^2$ Elongation at fracture ($l_0=5d$) > 8% ductile Stainless steel 1.4401, 1.4404 EN 10088-1
Filling washer	Stainless steel according to EN 10088-1
Spherical washer	Stainless steel according to EN 10088-1
Nut	Strength class of nut adapted to strength class of threaded rod Stainless steel according to EN 10088-1
Lock nut	Stainless steel according to EN 10088-1

Injection System Hilti HIT-HY 200-A, HIT-HY 200-A V3 and HIT-HY 200-R V3
with HIT-Z-D TP; HIT-Z-R-D TP

Product description
Materials

Annex A4

Specifications of intended use

Anchorage subject to:

- Static and quasi-static loading
- Seismic performance category C1 and C2 in hammer drilled holes.

Base material:

- Compacted reinforced or unreinforced normal weight concrete without fibres according to EN 206.
- Strength classes C20/25 to C50/60 according to EN 206.
- Cracked and uncracked concrete.

Temperature in the base material:

- **at installation**
+5 °C to +40 °C
- **in-service**
Temperature range I: -40 °C to +40 °C
(max. long term temperature +24 °C and max. short term temperature +40 °C)
Temperature range II: -40 °C to +80 °C
(max. long term temperature +50 °C and max. short term temperature +80 °C)
Temperature range III: -40 °C to +120 °C
(max. long term temperature +72 °C and max. short term temperature +120 °C)

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions (all materials).
- For all other conditions according EN 1993-1-4
corresponding to corrosion resistance class Annex A4 Table A2 (stainless steels).

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the fastener is indicated on the design drawings (e. g. position of the fastener relative to reinforcement or to supports, etc.).
- The anchorages are designed in accordance with EN 1992-4 and EOTA Technical Report TR 055.

Installation:

- Concrete condition I1:
Installation in dry or wet (water saturated) concrete and use in service in dry or wet concrete.
- Installation direction: D3: downward and horizontal and upward (e.g. overhead).
- Drilling technique: hammer drilling, hammer drilling with hollow drill bit TE-CD, TE-YD, diamond coring
- Fastener installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.

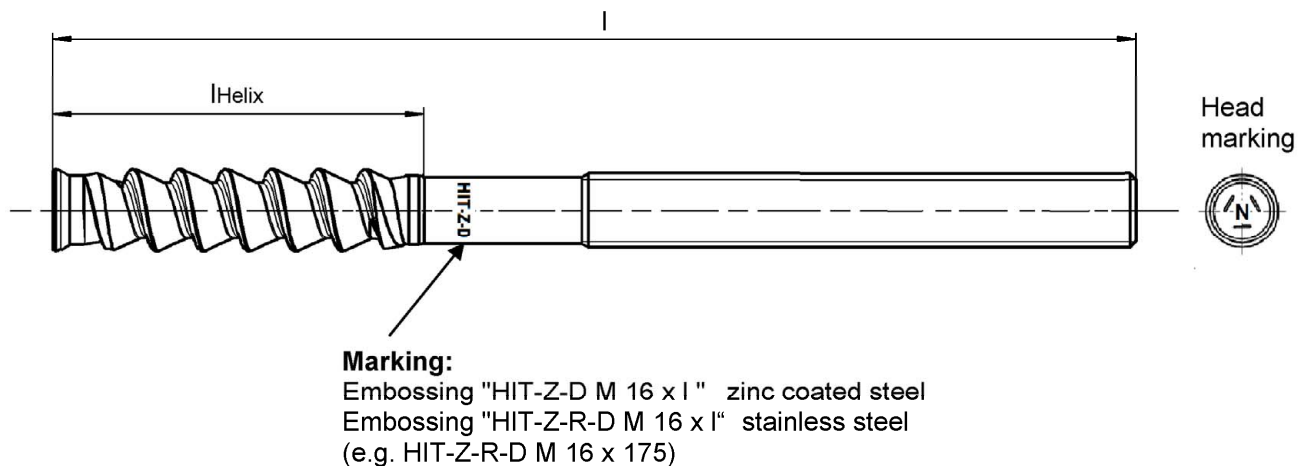
Injection System Hilti HIT-HY 200-A, HIT-HY 200-A V3 and HIT-HY 200-R V3
with HIT-Z-D TP; HIT-Z-R-D TP

Intended use
Specifications

Annex B1

Table B1: Installation parameters HIT-Z(-R)-D TP

HIT-Z-D TP; HIT-Z-R-D TP				M16
Nominal diameter	d	[mm]		16
Nominal diameter of drill bit	d ₀	[mm]		18
Length of fastener	min l	[mm]		175
	max l	[mm]		240
Length of helix	l _{Helix}	[mm]		96
Nominal anchorage depth	h _{ef}	[mm]		125
Drill hole condition ① Minimum thickness of concrete member	h _{min}	[mm]		225
Drill hole condition ② Minimum thickness of concrete member	h _{min}	[mm]		160
Maximum depth of drill hole	h ₀	[mm]		h – 2 d ₀
Maximum diameter of clearance hole in the fixture	d _f	[mm]		20
Maximum fixture thickness	t _{fix}	[mm]		80
Installation torque moment	HIT-Z-D TP	T _{inst}	[Nm]	80
	HIT-Z-D-R TP	T _{inst}	[Nm]	155



Injection System Hilti HIT-HY 200-A, HIT-HY 200-A V3 and HIT-HY 200-R V3
with HIT-Z-D TP; HIT-Z-R-D TP

Intended use
Installation parameters

Annex B2

Minimum edge distance and spacing

For the calculation of minimum spacing and minimum edge distance of fasteners in combination with different thickness of concrete member the following equation shall be fulfilled:

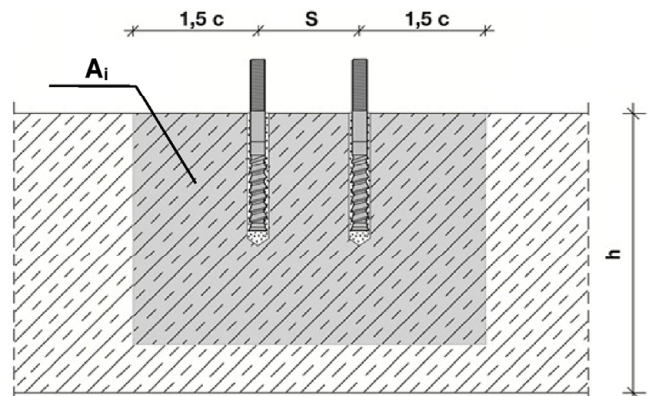
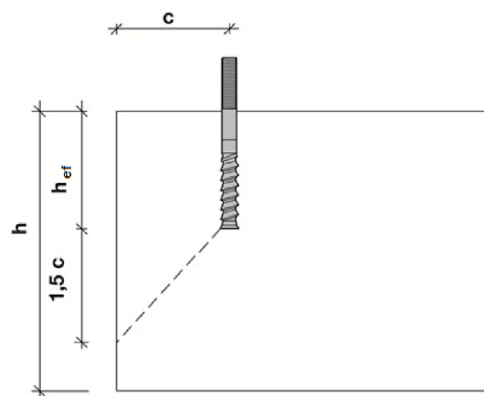
$$A_{i,req} < A_{i,ef}$$

Table B2: Required area $A_{i,req}$

HIT-Z-D TP; HIT-Z-R-D TP			M16
Cracked concrete	$A_{i,req}$	[mm ²]	94700
Non-cracked concrete	$A_{i,req}$	[mm ²]	128000

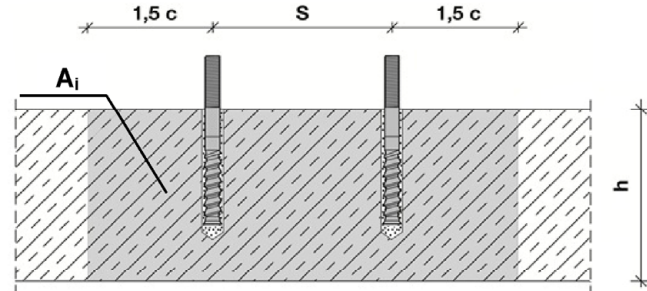
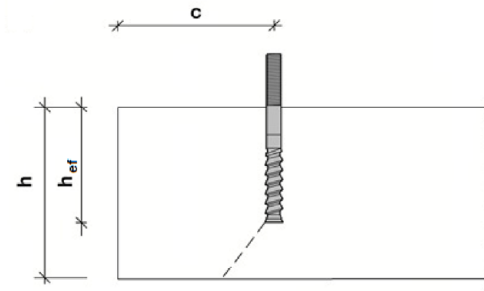
Table B3: Effective area $A_{i,ef}$

Member thickness $h > h_{ef} + 1,5 \cdot c$



Single fastener and group of fasteners with $s > 3 \cdot c$	[mm ²]	$A_{i,ef} = (6 \cdot c) \cdot (h_{ef} + 1,5 \cdot c)$	with $c \geq 5 \cdot d$
Group of fasteners with $s \leq 3 \cdot c$	[mm ²]	$A_{i,ef} = (3 \cdot c + s) \cdot (h_{ef} + 1,5 \cdot c)$	with $c \geq 5 \cdot d$ and $s \geq 5 \cdot d$

Member thickness $h \leq h_{ef} + 1,5 \cdot c$



Single fastener and group of fasteners with $s > 3 \cdot c$	[mm ²]	$A_{i,ef} = (6 \cdot c) \cdot h$	with $c \geq 5 \cdot d$
Group of fasteners with $s \leq 3 \cdot c$	[mm ²]	$A_{i,ef} = (3 \cdot c + s) \cdot h$	with $c \geq 5 \cdot d$ and $s \geq 5 \cdot d$

c_{min} and s_{min} in 5 mm steps

Injection System Hilti HIT-HY 200-A, HIT-HY 200-A V3 and HIT-HY 200-R V3
with HIT-Z-D TP; HIT-Z-R-D TP

Intended use

Installation parameters: member thickness, spacing and edge distances






Annex B3

Table B4: Maximum working time and minimum curing time

Temperature in the base material T ¹⁾	HIT-HY 200-A and HIT-HY 200-A V3		HIT-HY 200-R V3	
	Maximum working time t _{work}	Minimum curing time t _{cure}	Maximum working time t _{work}	Minimum curing time t _{cure}
5 °C	25 min	2 hours	45 min	4 hours
>5 °C to 10 °C	15 min	75 min	30 min	2,5 hours
>10 °C to 20 °C	7 min	45 min	15 min	1,5 hours
>20 °C to 30 °C	4 min	30 min	9 min	1 hour
>30 °C to 40 °C	3 min	30 min	6 min	1 hour

¹⁾ The minimum foil pack temperature is 0 °C.

Table B5: Parameters of drilling and setting tools

Steel element	Drill			Installation
HIT-Z / HIT-Z(-F,-R)	Hammer drilling		Diamond coring	Piston plug
	Drill bit	Hollow drill bit TE- CD, TE-YD ¹⁾		
				
Size	d ₀ [mm]	d ₀ [mm]	d ₀ [mm]	HIT-SZ
M16	18	18	18	18

¹⁾ With vacuum cleaner Hilti VC 10/20/40 (automatic filter cleaning activated, eco mode off) or a vacuum cleaner providing equivalent cleaning performance in combination with the specified Hilti hollow drill bit TE-CD or TE-YD.

**Injection System Hilti HIT-HY 200-A, HIT-HY 200-A V3 and HIT-HY 200-R V3
with HIT-Z-D TP; HIT-Z-R-D TP**

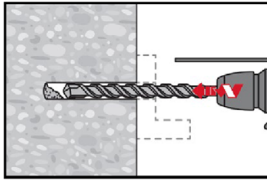
Intended use
Maximum working time and minimum curing time
Cleaning and setting tools

Annex B4

Installation instruction

Hole drilling

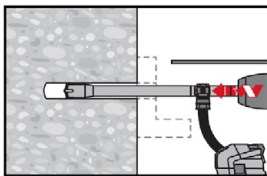
a) Hammer drilling



Through-setting: Drill hole through the clearance hole in the fixture to the required drilling depth with a hammer drill set in rotation-hammer mode using an appropriately sized carbide drill bit.

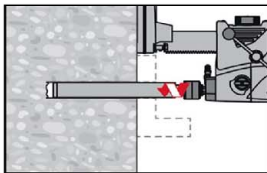
Pre-setting: Drill hole to the required drilling depth with a hammer drill set in rotation-hammer mode using an appropriately sized carbide drill bit. After drilling is complete, proceed to the "injection preparation" step in the installation instruction.

b) Hammer drilling with hollow drill bit



Pre- / Through-setting: Drill hole to the required embedment depth with an appropriately sized Hilti TE-CD or TE-YD hollow drill bit with vacuum attachment following the requirements given in Table B5. This drilling system removes the dust and cleans the drill hole during drilling when used in accordance with the user's manual (see Annex A1 – Drill hole condition ②). After drilling is completed, proceed to the "injection preparation" step in the installation instruction.

c) Diamond coring



Diamond coring is permissible when suitable diamond core drilling machines and corresponding core bits are used.

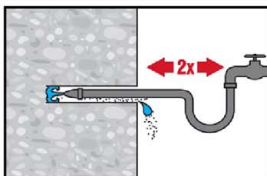
Through-setting: Drill hole through the clearance hole in the fixture to the required drilling depth.

Pre-setting: Drill hole to the required embedment depth.

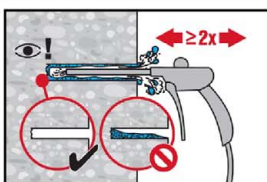
Drill hole cleaning

a) No cleaning required for hammer drilled holes.

b) Hole flushing and evacuation required for wet-drilled diamond cored holes.



Flush 2 times from the back of the hole over the whole length until water runs clear. Water-line pressure is sufficient.



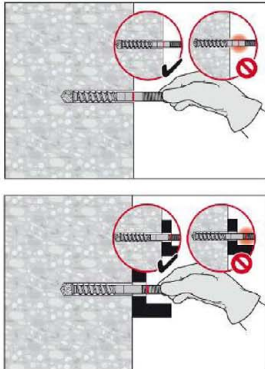
Blow 2 times from the back of the hole (if needed with nozzle extension) with oil-free compressed air (min. 6 bar at 6 m³/h) to evacuate the water.

Injection System Hilti HIT-HY 200-A, HIT-HY 200-A V3 and HIT-HY 200-R V3
with HIT-Z-D TP; HIT-Z-R-D TP

Intended use
Installation instructions

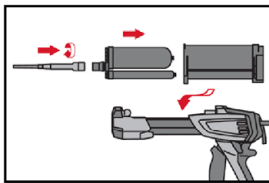
Annex B5

Check of setting depth

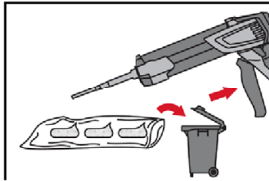


Mark the element and check the setting depth. The element has to fit in the hole until the required embedment depth. If it is not possible to insert the element to the required embedment depth, remove the dust in the drill hole or drill deeper.

Injection preparation



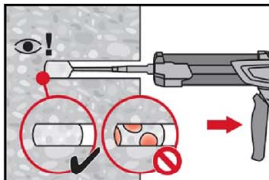
Tightly attach Hilti mixing nozzle HIT-RE-M to foil pack manifold. Do not modify the mixing nozzle.
Observe the instruction for use of the dispenser and the mortar.
Check foil pack holder for proper function. Insert foil pack into foil pack holder and put holder into dispenser.



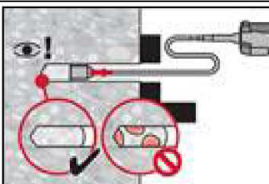
The foil pack opens automatically as dispensing is initiated. Depending on the size of the foil pack an initial amount of adhesive has to be discarded. Discarded quantities are:

2 strokes	for 330 ml foil pack,
3 strokes	for 500 ml foil pack.

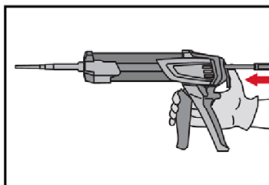
Inject adhesive from the back of the drill hole without forming air voids



Inject the adhesive starting at the back of the hole, slowly withdrawing the mixer with each trigger pull.
The quantity of mortar should be selected so that the annular gap in the borehole is filled.



Injection is possible with the aid of extensions and piston plugs. Assemble HIT-RE-M mixer, extension(s) and appropriately sized piston plug HIT-SZ 18. Insert piston plug to back of the hole and inject adhesive. During injection the piston plug will be naturally extruded out of the drill hole by the adhesive pressure. The quantity of mortar should be selected so that the annular gap in the borehole is filled.



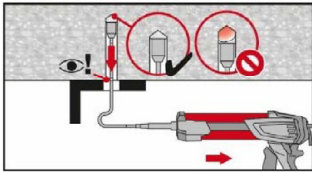
After injection is completed, depressurize the dispenser by pressing the release trigger. This will prevent further adhesive discharge from the mixer.

Injection System Hilti HIT-HY 200-A, HIT-HY 200-A V3 and HIT-HY 200-R V3
with HIT-Z-D TP; HIT-Z-R-D TP

Intended use
Installation instructions

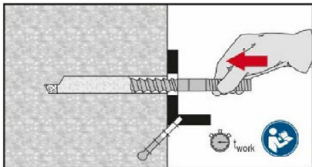
Annex B6

Overhead installation

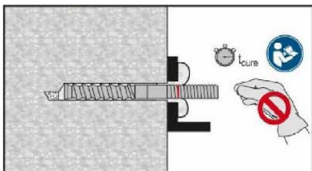


For overhead installation the injection is only possible with the aid of extensions and piston plugs. Assemble HIT-RE-M mixer, extension(s) and appropriately sized piston plug HIT-SZ 18. Insert piston plug to back of the hole and inject adhesive. During injection the piston plug will be naturally extruded out of the drill hole by the adhesive pressure.

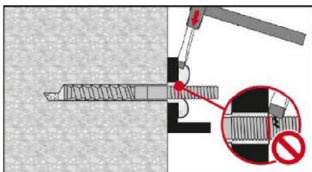
Setting the element



Before use, verify that the element is dry and free of oil and other contaminants. Set element to the required embedment depth before working time t_{work} has elapsed. The working time t_{work} is given in Table B4.

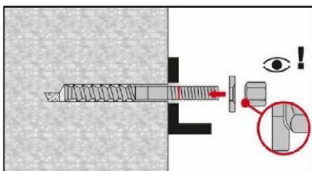


After required curing time t_{cure} (see Table B4) remove excess mortar.

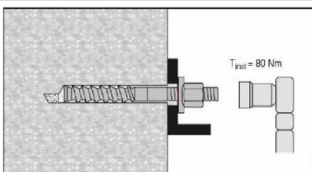


Do not damage thread of HIT-Z(-R)-D TP while removing excess mortar.

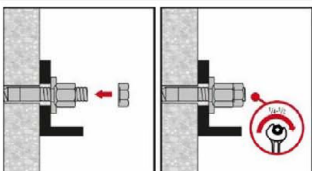
Final assembly with sealing washer



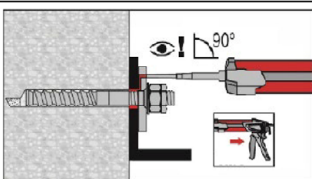
Orient round part of the calotte nut to the sealing washer and install.



The required installation torque moment is given in Table B1.



Apply the lock nut and tighten with a $\frac{1}{4}$ to $\frac{1}{2}$ turn.



Fill the annular gap between the anchor and fixture completely with Hilti injection mortar HIT-HY 200 or HIT-HY 200 V3. The static mixer nozzle must be put orthogonally on the filling hole. Follow the installation instructions supplied with the HIT-HY 200 or HIT-HY 200 V3 foil pack.
After required curing time t_{cure} (see Table B4), the fastener can be loaded.

Injection System Hilti HIT-HY 200-A, HIT-HY 200-A V3 and HIT-HY 200-R V3
with HIT-Z-D TP; HIT-Z-R-D TP

Intended use
Installation instructions

Annex B7

Table C1: Essential characteristics for HIT-Z(-R)-D TP under tension load in case of static and quasi-static loading

HIT-Z-D TP; HIT-Z-R-D TP			M16
Installation factor	γ_{inst}	[-]	1,0
Steel failure			
HIT-Z-D TP	$N_{Rk,s}$	[kN]	96
HIT-Z-R-D TP	$N_{Rk,s}$	[kN]	96
Pull-out failure			
In uncracked concrete C20/25			
Temperature range I: 24 °C / 40 °C	$N_{Rk,p,ucr}$	[kN]	115
Temperature range II: 50 °C / 80 °C	$N_{Rk,p,ucr}$	[kN]	105
Temperature range III: 72 °C / 120 °C	$N_{Rk,p,ucr}$	[kN]	95
In cracked concrete C20/25			
Temperature range I: 24 °C / 40 °C	$N_{Rk,p,cr}$	[kN]	105
Temperature range II: 50 °C / 80 °C	$N_{Rk,p,cr}$	[kN]	95
Temperature range III: 72 °C / 120 °C	$N_{Rk,p,cr}$	[kN]	85
Factor for the influence of concrete strength class $N_{Rk,p} = N_{Rk,p,(C20/25)} \cdot \psi_c$	ψ_c	[-]	1,0
Concrete cone failure			
Effective embedment depth	h_{ef}	[mm]	125
Factor for uncracked concrete	$k_{ucr,N}$	[-]	11,0
Factor for cracked concrete	$k_{cr,N}$	[-]	7,7
Edge distance	$c_{cr,N}$	[mm]	$1,5 \cdot h_{ef}$
Spacing	$s_{cr,N}$	[mm]	$3,0 \cdot h_{ef}$
Splitting failure			
Edge distance $c_{cr,sp}$ [mm] for	$h / h_{ef} \geq 2,35$	$1,5 \cdot h_{ef}$	
	$2,35 > h / h_{ef} > 1,35$	$6,2 \cdot h_{ef} - 2,0 \cdot h$	
	$h / h_{ef} \leq 1,35$	$3,5 \cdot h_{ef}$	
Spacing	$s_{cr,sp}$	[mm]	$2 \cdot c_{cr,sp}$

Injection System Hilti HIT-HY 200-A, HIT-HY 200-A V3 and HIT-HY 200-R V3
with HIT-Z-D TP; HIT-Z-R-D TP

Performances

Essential characteristics under tension load in case of static and quasi-static loading

Annex C1

Table C2: Essential characteristics for HIT-Z(-R)-D TP under shear load in case of static and quasi-static loading

HIT-Z-D TP; HIT-Z-R-D TP			M16
Installation factor	γ_{inst}	[-]	1,0
Steel failure without lever arm			
HIT-Z-D TP	$V_{\text{RK},s}^0$	[kN]	48
HIT-Z-R-D TP	$V_{\text{RK},s}^0$	[kN]	57
Ductility factor	k_7		1,0
Steel failure with lever arm			
HIT-Z-D TP	$M_{\text{RK},s}^0$	[Nm]	203
HIT-Z-R-D TP	$M_{\text{RK},s}^0$	[Nm]	203
Concrete pry-out failure			
Pry-out factor	k_8	[-]	2,56
Concrete edge failure			
Effective length of fastener in shear loading	l_f	[mm]	h_{ef}
Outside diameter of fastener	d_{nom}	[mm]	16

Injection System Hilti HIT-HY 200-A, HIT-HY 200-A V3 and HIT-HY 200-R V3
with HIT-Z-D TP; HIT-Z-R-D TP

Performances

Essential characteristics under shear load in case of static and quasi-static loading

Annex C2

Table C3: Displacements under tension load ¹⁾ for HIT-Z(-R)-D TP in case of static and quasi-static loading

HIT-Z-D TP; HIT-Z-R-D TP			M16	
Temperature range I : 24°C / 40°C			Non-cracked concrete	Cracked concrete
Displacement	$\delta_{N0} - \text{factor}$	[mm/kN]	0,05	0,09
	$\delta_{N\infty} - \text{factor}$	[mm/kN]	0,13	0,21
Temperature range II : 50°C / 80°C				
Displacement	$\delta_{N0} - \text{factor}$	[mm/kN]	0,06	0,10
	$\delta_{N\infty} - \text{factor}$	[mm/kN]	0,15	0,23
Temperature range III : 72°C / 120°C				
Displacement	$\delta_{N0} - \text{factor}$	[mm/kN]	0,06	0,11
	$\delta_{N\infty} - \text{factor}$	[mm/kN]	0,16	0,25

¹⁾ Calculation of the displacement

$$\delta_{N0} = \delta_{N0} - \text{factor} \cdot N$$

$$\delta_{N\infty} = \delta_{N\infty} - \text{factor} \cdot N \quad (N: \text{action tension load})$$

Table C4: Displacements under shear load ¹⁾ for HIT-Z(-R)-D TP in case of static and quasi static-loading

HIT-Z-D TP; HIT-Z-R-D TP			M16
Displacement	$\delta_{V0} - \text{factor}$	[mm/kN]	0,04
	$\delta_{V\infty} - \text{factor}$	[mm/kN]	0,06

¹⁾ Calculation of the displacement

$$\delta_{V0} = \delta_{V0} - \text{factor} \cdot V$$

$$\delta_{V\infty} = \delta_{V\infty} - \text{factor} \cdot V \quad (V: \text{action shear load})$$

Injection System Hilti HIT-HY 200-A, HIT-HY 200-A V3 and HIT-HY 200-R V3
with HIT-Z-D TP; HIT-Z-R-D TP

Performances
Displacements in case of static and quasi-static loading

Annex C3

Table C5: Essential characteristics under tension load for HIT-Z(-R)-D TP in case of seismic performance category C1

HIT-Z-D TP; HIT-Z-R-D TP				M16
Installation factor	γ_{inst}	[-]		1,0
Steel failure				
HIT-Z-D TP	$N_{Rk,s,C1}$	[kN]		96
HIT-Z-R-D TP	$N_{Rk,s,C1}$	[kN]		96
Pullout failure				
in cracked concrete C20/25				
Temperature range I: 24 °C/40 °C	$N_{Rk,p,C1}$	[kN]		100
Temperature range II: 50 °C/80 °C	$N_{Rk,p,C1}$	[kN]		90
Temperature range III: 72 °C/120 °C	$N_{Rk,p,C1}$	[kN]		80

Table C6: Characteristic resistance under shear load for HIT-Z(-R)-D TP in case of seismic performance category C1

HIT-Z-D TP; HIT-Z-R-D TP				M16
Steel failure without lever arm				
HIT-Z-D TP	$V_{Rk,s,C1}$	[kN]		28
HIT-Z-R-D TP	$V_{Rk,s,C1}$	[kN]		31

Injection System Hilti HIT-HY 200-A, HIT-HY 200-A V3 and HIT-HY 200-R V3
with HIT-Z-D TP; HIT-Z-R-D TP

Performances

Essential characteristics and displacements for seismic performance category C1

Annex C4

Table C7: Essential characteristics for HIT-Z(-R)-D TP under tension load for seismic performance category C2

HIT-Z-D TP; HIT-Z-R-D TP				M16
Installation factor	γ_{inst}	[-]		1,0
Steel failure				
HIT-Z-D TP	$N_{Rk,s,C2}$	[kN]		96
HIT-Z-R-D TP	$N_{Rk,s,C2}$	[kN]		96
Pullout failure				
in cracked concrete C20/25				
Temperature range I: 24 °C/40 °C	$N_{Rk,p,C2}$	[kN]		70
Temperature range II: 50 °C/80 °C	$N_{Rk,p,C2}$	[kN]		60
Temperature range III: 72 °C/120 °C	$N_{Rk,p,C2}$	[kN]		50

Table C8: Essential characteristics for HIT-Z(-R)-D TP shear tension load for seismic performance category C2

HIT-Z-D TP; HIT-Z-R-D TP				M16
Steel failure				
Characteristic resistance HIT-Z-D TP	$V_{Rk,s,C2}$	[kN]		41
Characteristic resistance HIT-Z-R-D TP	$V_{Rk,s,C2}$	[kN]		41

Table C9: Displacements under tension load for HIT-Z(-R)-D TP for seismic performance category C2

HIT-Z-D TP; HIT-Z-R-D TP				M16
Displacement DLS	$\delta_{N,C2(DLS)}$	[mm]		1,9
Displacement ULS	$\delta_{N,C2(ULS)}$	[mm]		3,6

Table C10: Displacements under shear load for HIT-Z(-R)-D TP for seismic performance category C2

HIT-Z-D TP; HIT-Z-R-D TP				M16
Displacement DLS HIT-Z-D TP	$\delta_{V,C2(DLS)}$	[mm]		1,7
Displacement ULS HIT-Z-D TP	$\delta_{V,C2(ULS)}$	[mm]		5,1
Displacement DLS HIT-Z-R-D TP	$\delta_{V,C2(DLS)}$	[mm]		1,7
Displacement ULS HIT-Z-R-D TP	$\delta_{V,C2(ULS)}$	[mm]		5,1

Injection System Hilti HIT-HY 200-A, HIT-HY 200-A V3 and HIT-HY 200-R V3 with HIT-Z-D TP; HIT-Z-R-D TP

Performances
Essential characteristics and displacements for seismic performance category C2

Annex C5