Deutsches Institut für Bautechnik

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Approval body for construction products and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and Laender Governments

Designated according to Article 29 of Regulation (EU) No 305/2011 and member of EOTA (European Organisation for Technical Assessment)

European Technical Assessment

ETA-16/0239 of 19 October 2023

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:	Deutsches Institut für Bautechnik
Trade name of the construction product	Hilti HIT-MM Plus
Product family to which the construction product belongs	Metal Injection anchors for use in masonry
Manufacturer	Hilti Aktiengesellschaft 9494 SCHAAN FÜRSTENTUM LIECHTENSTEIN
Manufacturing plant	Hilti Werke
This European Technical Assessment contains	27 pages including 3 annexes which form an integral part of this assessment
This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of	330076-01-0604, Edition 10/2022
This version replaces	ETA-16/0239 issued on 30 August 2019

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Specific Part

1 Technical description of the product

The Injection system Hilti HIT-MM Plus for masonry is a bonded anchor (injection type) consisting of a mortar foil pack with injection mortar Hilti HIT-MM Plus, a perforated sieve sleeve and an anchor rod with hexagon nut and washer in the range of M8 to M12 or an internal threaded sleeve in the range of M8 to M12. The steel elements are made of zinc coated steel, stainless steel or high corrosion resistant steel.

The anchor rod is placed into a drilled hole filled with injection mortar and is anchored via the bond and/or mechanical interlock between steel element, injection mortar and masonry.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the fastener is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the fastener of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance for static and quasi-static loading	See Annexes B6, B7 and C1 to C7
Characteristic resistance and displacements for seismic loading	No performance assessed

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire under tension and shear loading with and without lever arm. Minimum edge distances and spacing	No performance assessed

3.3 Hygiene, health and the environment (BWR 3)

Essential characteristic	Performance
Content, emission and/or release of dangerous substances	No performance assessed

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with the European Assessment Document EAD 330076-01-0604 the applicable European legal act is: [97/177/EC].

The system to be applied is: 1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

The following standards are referred to in this European Technical Assessment:

- EN 1993-1-4:2006 + A1:2015	Eurocode 3: Design of steel structures - Part 1-4: General rules - Supplementary rules for stainless steels
- EN 10088-1:2014	Stainless steels - Part 1: List of stainless steels
- EN 10204:2004	Metallic products - Types of inspection documents
- EN 998-2:2016	Specification for mortar for masonry - Part 2: Masonry mortar
- EN 771-1:2011 + A1:2015	Specification for masonry units - Part 1: Clay masonry units
- EN 771-2:2011 + A1:2015	Specification for masonry units - Part 2: Calcium silicate masonry units

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Dipl.-Ing. Beatrix Wittstock
Head of Section

beglaubigt:
Baderschneider

Deutsches Institut für Bautechnik DIBt

Installed condition

Figure A1: **Hollow and solid brick with threaded rod, HAS…, HAS-U…, HIT-V-… and sieve sleeve HIT-SC (see Table B5) or with internally threaded sleeve HIT-IC and sieve sleeve HIT-SC (see Table B6)**

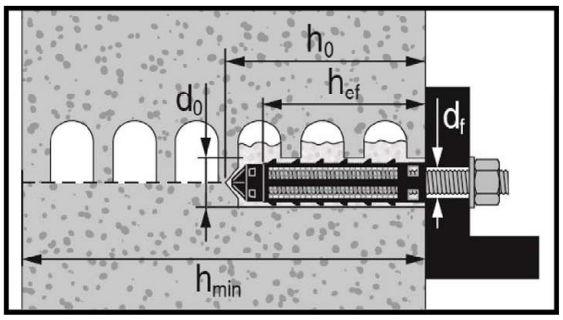


Figure A2: **Solid brick with threaded rod, HAS…, HAS-U…, HIT-V-… (see Table B7)**

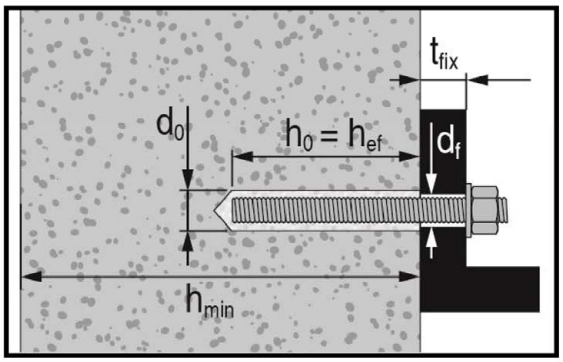
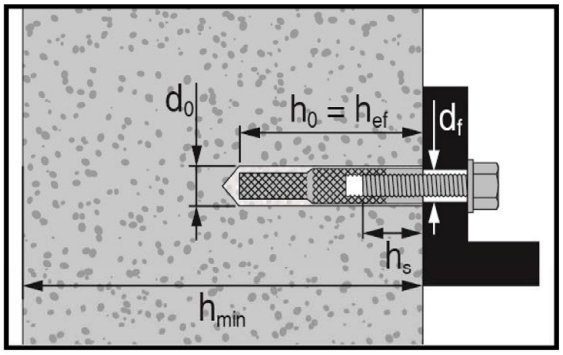


Figure A3: **Solid brick with internally threaded sleeve HIT-IC (see Table B8)**



Hilti HIT-MM Plus	
Product description Installed condition.	**Annex A1**

Product description: Injection mortar and steel elements

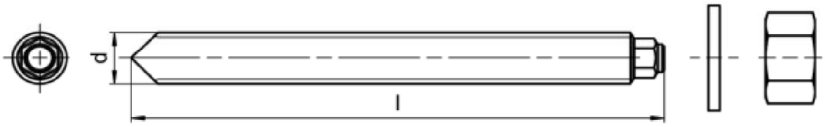
Injection mortar Hilti HIT-MM Plus: hybrid system with aggregate
330 ml and 500 ml

Marking
HILTI HIT
Production number and production line
Expiry date mm/yyyy

Product name: "Hilti HIT-MM Plus"

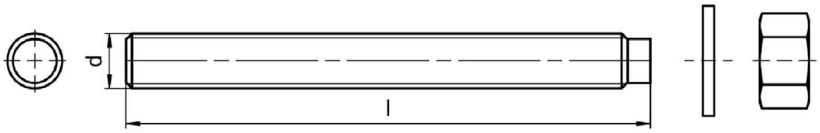
Static mixer Hilti HIT-RE-M

HAS-U…:



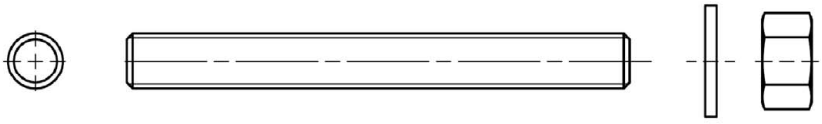
M8 to M12 **washer** **nut**

HIT-V-…:



M8 to M12 **washer** **nut**

HAS…:



M8 to M12 **washer** **nut**

Commercial standard threaded rods with:

- Materials and mechanical properties according to Table A1.
- Inspection certificate 3.1 according to EN 10204. The documents shall be stored.
- Marking of embedment depth.

Hilti HIT-MM Plus	
Product description Injection mortar / Static mixer / Steel elements.	**Annex A2**

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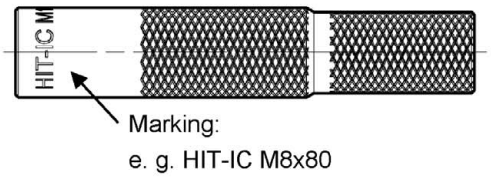
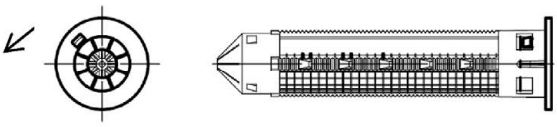
Internally threaded sleeve: HIT-IC M8 to M12



Sieve sleeve HIT-SC 16 to 22



Hilti HIT-MM Plus	**Annex A3**
Product description Steel elements / Sieve sleeve.	

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Table A1: Materials

Designation	Material
Metal parts made of zinc coated steel	
HAS 5.8 (HDG) HAS-U 5.8 (HDG) HIT-V-5.8 (F) Threaded rod 5.8	Strength class 5.8, f_{uk} = 500 N/mm², f_{yk} = 400 N/mm². Elongation at fracture (l_0 = 5d) > 8% ductile. Electroplated zinc coated ≥ 5 µm, (F) or (HDG) Hot dip galvanized ≥ 50 µm.
HAS 8.8 (HDG) HAS-U 8.8(HDG) HIT-V-8.8(F) Threaded rod 8.8	Strength class 8.8, f_{uk} = 800 N/mm², f_{yk} = 640 N/mm². Elongation at fracture (l_0 = 5d) > 12% ductile. Electroplated zinc coated ≥ 5 µm, (F) or (HDG) Hot dip galvanized ≥ 50 µm.
Internally threaded sleeve HIT-IC	f_{uk} = 490 N/mm², f_{yk} = 390 N/mm². Elongation at fracture (l_0 = 5d) > 8% ductile. Electroplated zinc coated ≥ 5 µm.
Washer	Electroplated zinc coated ≥ 5 µm. Hot dip galvanized ≥ 50 µm.
Nut	Strength class of nut adapted to strength class of threaded rod. Electroplated zinc coated ≥ 5 µm, Hot dip galvanized ≥ 50 µm.
Metal parts made of stainless steel Corrosion resistance class (CRC) III according EN 1993-1-4	
HAS A4 HAS-U A4 HIT-V-R	Strength class 70 f_{uk} = 700 N/mm², f_{yk} = 450 N/mm². Elongation at fracture (l_0 = 5d) > 12% ductile.
Threaded rod	Strength class 70 f_{uk} = 700 N/mm², f_{yk} = 450 N/mm². Elongation at fracture (l_0 = 5d) > 12% ductile. Stainless steel 1.4401, 1.4404, 1.4578, 1.4571, 1.4439, 1.4362 EN 10088-1.
Washer	Stainless steel EN 10088-1.
Nut	Strength class of nut adapted to strength class of threaded rod Stainless steel EN 10088-1.

Hilti HIT-MM Plus	**Annex A4**
Product description Materials.	

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Table A1 continued

Metal parts made of high corrosion resistant steel Corrosion resistance class (CRC) V according EN 1993-1-4	
HAS-U-HCR HIT-V-HCR	f_{uk} = 800 N/mm², f_{yk} = 640 N/mm². Elongation at fracture (l_0 = 5d) > 12% ductile.
Threaded rod	f_{uk} = 800 N/mm², f_{yk} = 640 N/mm². Elongation at fracture (l_0 = 5d) > 12% ductile. High corossion restistant steel 1.4529, 1.4565 acc. to EN 10088-1
Washer	High corossion restistant steel EN 10088-1.
Nut	Strength class of nut adapted to strength class of threaded rod. High corossion restistant steel EN 10088-1.
Plastic parts	
Sieve sleeve HIT-SC	Frame: FPP 20T. Sieve: PA6.6 N500/200.

Specifications of intended use

Base materials:

- Solid brick masonry (use category b) according to Annex B3.
  Note: The characteristic resistances are also valid for larger brick sizes and larger compressive strengths of the masonry unit.
- Hollow brick masonry (use category c) according to Annex B3 and B5.
- Mortar strength class of the masonry: M2,5 at minimum according to EN 998-2.
- For masonry made of other solid, hollow or perforated bricks, the characteristic resistance of the anchor may be determined by job site tests according to TR 053:2022-07, under consideration of the β-factor given in Annex C1, Table C1.

Table B1: Overview use categories

Anchorages subject to:		**HIT-MM Plus with threaded according to Annex A or HIT-IC**	
		In solid bricks	**In hollow bricks**
Hole drilling		Hammer mode, Rotary mode	Rotary mode
Static and quasi static loading		Annex: C2 (steel), C4, C5	Annex: C2 (steel), C6, C7
Use category: dry or wet structure		Category **d/d** - **Installation and use** in structures subject to **dry** internal conditions. Category **w/d** - **Installation in dry or wet** substrate **and use** in structures subject to **dry** internal conditions Category **w/w** - **Installation and use** in structures subject to **dry or wet** environmental conditions	
Installation direction		Horizontal	
Use category		b (solid masonry)	c (hollow or perforated masonry)
Temperature in the base material at installation		+5 °C to +40 °C (Table B9)	0 °C to +40 °C (Table B10)
In-service temperature	Temperature range Ta:	-40 °C to +40 °C	(max. long term temperature +24 °C and max. short term temperature +40 °C)
	Temperature range Tb:	-40 °C to +80 °C	(max. long term temperature +50 °C and max. short term temperature +80 °C)

Hilti HIT-MM Plus	**Annex B1**
Intended Use Specifications.	

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions
  (zinc coated steel, stainless steel or high corrosion resistant steel).
- For all other conditions according to EN 1993-1-4 corresponding to corrosion resistance classes according to Annex A4, Table A1 and Annex A5, Table A2.

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and masonry work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e. g. position of the anchor relative to supports).
- Anchorages are designed in accordance with:
  TR 054:2022-07, Design method A.
  $N_{Rk} = N_{Rk,b} = N_{Rk,p} = N_{Rk,b,c} = N_{Rk,p,c}$
  $V_{Rk} = V_{Rk,b} = V_{Rk,c,II} = V_{Rk,c,\perp}$
  For the calculation of pulling out a brick under tension loading $\mathbf{N_{Rk,pb}}$ or
  pushing out a brick under shear loading $\mathbf{V_{Rk,pb}}$ see EOTA Technical Report TR 054:2022-07.
  $\mathbf{N_{Rk,s}}$, $\mathbf{V_{Rk,s}}$ and $\mathbf{M^0_{Rk,s}}$ see annexes C2
  Factors for job site tests and displacements see annex C1 – C7

Installation:

- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.

Hilti HIT-MM Plus	**Annex B2**
Intended Use Specifications.	

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Table B2: Overview brick types and properties

Brick type	Picture	Brick size [mm]	Compressive strength [N/mm²]	Bulk density [kg/dm³]	Annex
Solid clay brick EN 771-1		≥ 240x115x113	12	2,0	C4
Solid calcium silicate brick EN 771-2		≥ 240x115x113	12 / 28	2,0	C5
Hollow clay brick EN 771-1		300x240x238	12 / 28	1,4	C6
Hollow calcium silicate brick EN 771-2		248x240x238	12 / 20	1,4	C7

Hilti HIT-MM Plus	**Annex B3**
Intended Use Brick types and properties.	

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Table B3: Overview fastening elements (including sizes) and corresponding brick types. Embedment depth h_{ef} = 80 mm

Brick type	Picture	Threaded rod	HIT-IC	Threaded rod + HIT-SC	HIT-IC + HIT-SC	Annex
Solid clay brick EN 771-1		M8 to M12	M8 to M12	M8 to M12	M8 to M12	C4
Solid calcium silicate brick EN 771-2		M8 to M12	M8 to M12	M8 to M12	M8 to M12	C5
Hollow clay brick EN 771-1		-	-	M8 to M12	M8 to M12	C6
Hollow calcium silicate brick EN 771-2		-	-	M8 to M12	M8 to M12	C7

Hilti HIT-MM Plus	**Annex B4**
Intended Use Fastening elements and corresponding brick types.	

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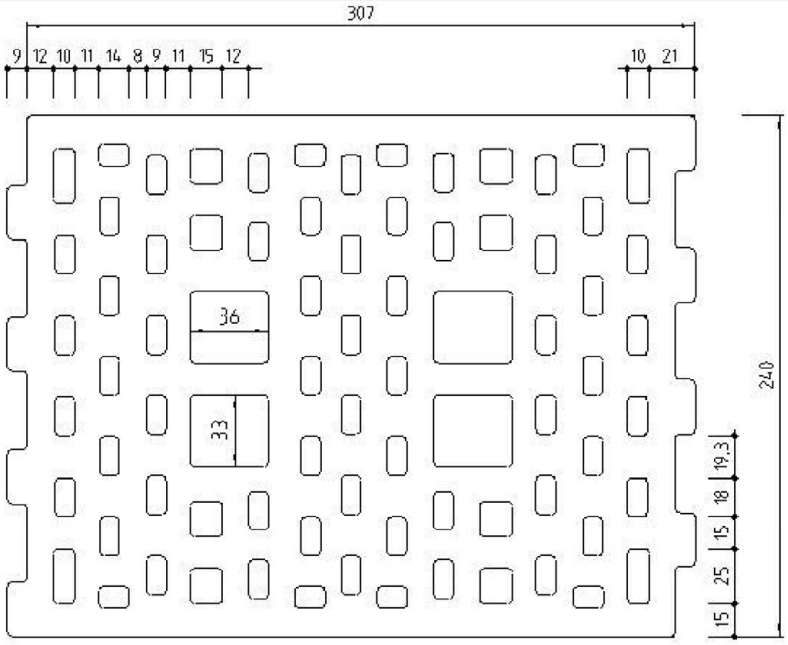
Table B4: Details of hollow bricks

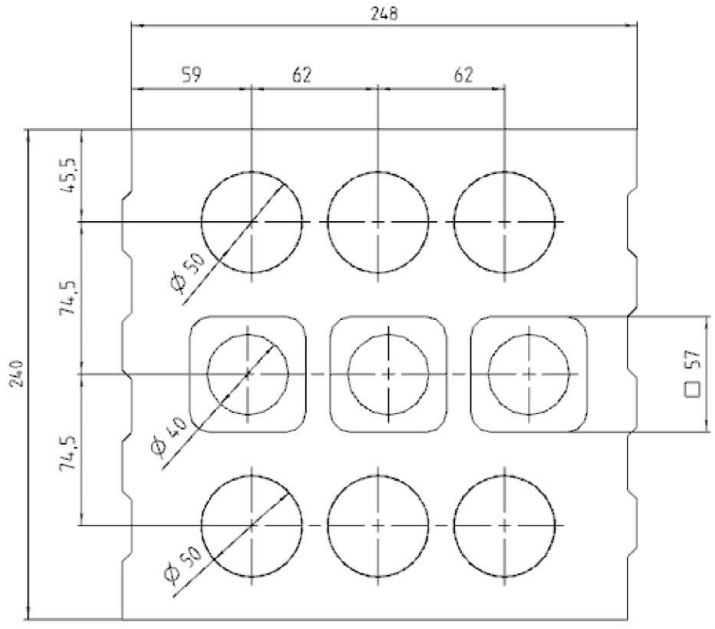
Hollow clay brick
EN 771-1

Rapis Ziegel
Hlz 12-1,4-10DF



Hollow calcium silicate brick
EN 771-2

KS Südbayern
KSL-R(P) 12-1,4-8DF



Hilti HIT-MM Plus	
Intended Use Details of hollow bricks.	**Annex B5**

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Table B5: Installation parameters of threaded rod according to Annex A with sieve sleeve HIT-SC in hollow brick and solid brick (Figure A1)

Threaded rod according to Annex A			**M8**	**M10**	**M12**
with HIT-SC			**16x85**	**16x85**	**18x85**
Nominal diameter of drill bit	d_0	[mm]	16	16	18
Drill hole depth	h_0	[mm]	95	95	95
Effective embedment depth	h_{ef}	[mm]	80	80	80
Maximum diameter of clearance hole in the fixture	d_f	[mm]	9	12	14
Minimum wall thickness	h_{min}	[mm]	115	115	115
Brush HIT-RB	-	[-]	16	16	18
Maximum torque moment	T_{max}	[Nm]	3	4	6
Number of strokes HDM	-	[-]	6	6	8
Number of strokes HDE-500	-	[-]	5	5	6

Table B6: Installation parameters of internally threaded sleeve HIT-IC with HIT-SC in hollow brick and solid brick (Figure A1)

HIT-IC			**M8x80**	**M10x80**	**M12x80**
with HIT-SC			**16x85**	**18x85**	**22x85**
Nominal diameter of drill bit	d_0	[mm]	16	18	22
Drill hole depth	h_0	[mm]	95	95	95
Effective embedment depth	h_{ef}	[mm]	80	80	80
Thread engagement length	h_s	[mm]	8…75	10…75	12…75
Maximum diameter of clearance hole in the fixture	d_f	[mm]	9	12	14
Minimum wall thickness	h_{min}	[mm]	115	115	115
Brush HIT-RB	-	[-]	16	18	22
Maximum torque moment	T_{max}	[Nm]	3	4	6
Number of strokes HDM	-	[-]	6	8	10
Number of strokes HDE-500	-	[-]	5	6	8

Hilti HIT-MM Plus

Intended Use
Installation parameters.

Annex B6

Deutsches Institut für Bautechnik DIBt

Table B7: Installation parameters of threaded rod according to Annex A in solid brick (Figure A2)

Threaded rod according to Annex A			**M8**	**M10**	**M12**
Nominal diameter of drill bit	d_0	[mm]	10	12	14
Drill hole depth = Effective embedment depth	h_0 = h_{ef}	[mm]	80	80	80
Maximum diameter of clearance hole in the fixture	d_f	[mm]	9	12	14
Minimum wall thickness	h_{min}	[mm]	115	115	115
Brush HIT-RB	-	[-]	10	12	14
Maximum torque moment	T_{max}	[Nm]	5	8	10

Table B8: Installation parameters of internally threaded sleeve HIT-IC in solid brick (Figure A3)

HIT-IC			**M8x80**	**M10x80**	**M12x80**
Nominal diameter of drill bit	d_0	[mm]	14	16	18
Drill hole depth = Effective embedment depth	h_0 = h_{ef}	[mm]	80	80	80
Thread engagement length	h_s	[mm]	8…75	10…75	12…75
Maximum diameter of clearance hole in the fixture	d_f	[mm]	9	12	14
Minimum wall thickness	h_{min}	[mm]	115	115	115
Brush HIT-RB	-	[-]	14	16	18
Maximum torque moment	T_{max}	[Nm]	5	8	10

Hilti HIT-MM Plus	**Annex B7**
Intended Use Installation parameters.	

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Table B9: Maximum working time and minimum curing time for solid bricks [1)]

Temperature in the base material T	Maximum working time t_{work}	Minimum curing time t_{cure}
5 °C to 10 °C	8 min	3 h
> 10 °C to 20 °C	5 min	2 h
> 20 °C to 30 °C	3 min	60 min
> 30 °C to 40 °C	2 min	45 min

[1)] The curing time data are valid for dry base material only.
In wet base material the curing times must be doubled.

Table B10: Maximum working time and minimum curing time for hollow bricks [1)]

Temperature in the base material T	Maximum working time t_{work}	Minimum curing time t_{cure}
> 0 °C to 5 °C	10 min	6 h
> 5 °C to 10 °C	8 min	3 h
> 10 °C to 20 °C	5 min	2 h
> 20 °C to 30 °C	3 min	60 min
> 30 °C to 40 °C	2 min	45 min

[1)] The curing time data are valid for dry base material only.
In wet base material the curing times must be doubled.

Table B11: Cleaning tools

Manual Cleaning (MC): Hilti hand pump for blowing out drill holes	
Compressed air cleaning (CAC) [1)]: air nozzle with an orifice opening of minimum 3,5 mm in diameter for blowing out drill hole	
Steel brush HIT-RB: according to tables B5 to B8 depending on drill hole diameter for MC and CAC	

[1)] Compressed Air Cleaning (CAC) is also allowed.

Hilti HIT-MM Plus	**Annex B8**
Intended Use Maximum working time and minimum curing time. Cleaning tools.	

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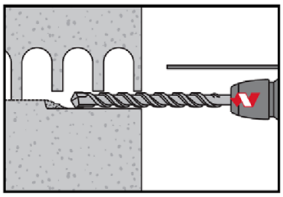
Installation

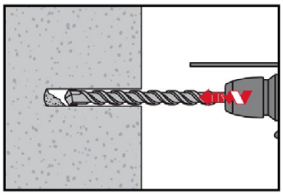
Hole drilling

If no significant resistance is felt over the entire depth of the hole when drilling (e.g. in unfilled butt joints), the anchor should not be set at this position.

Drilling mode



In hollow and solid bricks (use category c): rotary mode
Drill hole to the required embedment depth with a hammer drill set in rotary mode using an appropriately sized carbide drill bit.

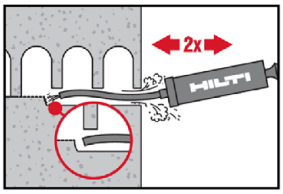


In solid bricks (use category b): hammer mode
Drill hole to the required embedment depth with a hammer drill set in hammer mode using an appropriately sized carbide drill bit.

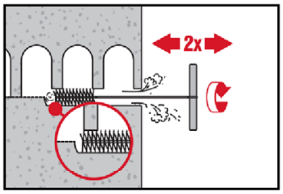
Drill hole cleaning

Just before setting the anchor, the drill hole must be free of dust and debris.
Inadequate hole cleaning = poor load values.

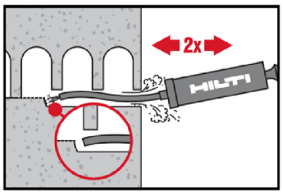
Manual Cleaning (MC): For hollow and solid bricks



Blow out at least 2 times from the back of the drill hole with the Hilti hand pump until return air stream is free of noticeable dust.



Brush 2 times with the specified steel brush (tables B5 to B8) by inserting the steel brush Hilti HIT-RB to the back of the hole in a twisting motion and removing it.
The brush must produce natural resistance as it enters the drill hole (brush Ø ≥ drill hole Ø) - if not the brush is too small and must be replaced with the proper brush diameter.



Blow out again with the Hilti hand pump at least 2 times until return air stream is free of noticeable dust.

Hilti HIT-MM Plus	Annex B9
Intended Use Installation instructions.	

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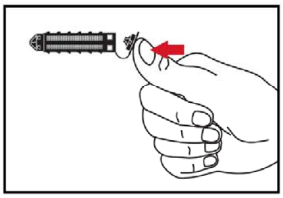
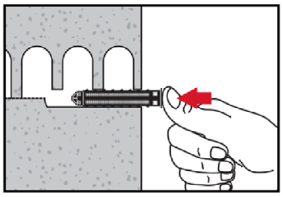
Injection preparation in masonry with holes or voids: installation with sieve sleeve HIT-SC

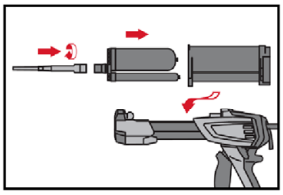


Sieve sleeve HIT-SC
Close lid.

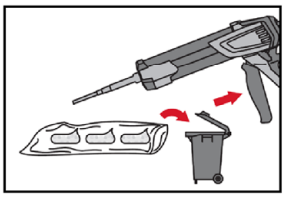


Insert sieve sleeve manually.

For all applications



Tightly attach new Hilti mixing nozzle HIT-RE-M to foil pack manifold (snug fit).
Do not modify the mixing nozzle.
Observe the instruction for use of the dispenser and foil pack.
Check foil pack holder for proper function. Do not use damaged foil packs / holders. Insert foil pack into foil pack holder and put holder into HIT-dispenser.

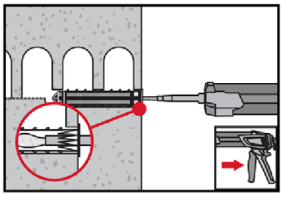


Discard initial adhesive. The foil pack opens automatically as dispensing is initiated. Depending on the size of the foil pack an initial amount of adhesive has to be discarded. Discarded quantities are:

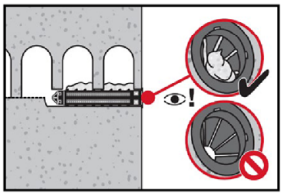
2 strokes for 330 ml foil pack,
3 strokes for 500 ml foil pack.

Inject adhesive without forming air voids

Installation with sieve sleeve HIT-SC



Sieve sleeve HIT-SC
Insert mixer approximately 1 cm through the lid. Inject required amount of adhesive (see tables B5 and B6). Adhesive must emerge through the lid.



Control amount of injected mortar. Adhesive has to protrude into the lid.

After injection is completed, depressurize the dispenser by pressing the release trigger. This will prevent further adhesive discharge from the mixer.

Hilti HIT-MM Plus	Annex B10
Intended Use Installation instructions.	

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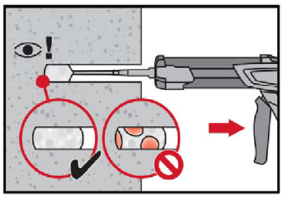
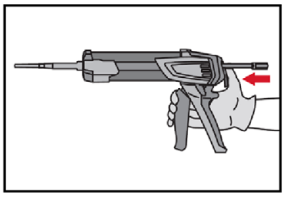
Solid bricks: installation without sieve sleeve



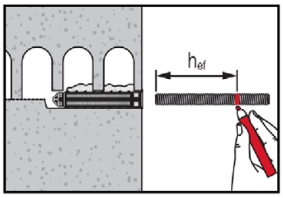
Inject the adhesive starting at the back of the hole, slowly withdrawing the mixer with each trigger pull.
Fill holes approximately 2/3 full to ensure that the annular gap between the anchor and the base material is completely filled with adhesive along the embedment length.



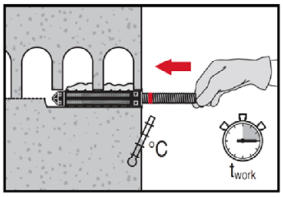
After injection is completed, depressurize the dispenser by pressing the release trigger. This will prevent further adhesive discharge from the mixer.

Setting the element:

Before use verify that the element is dry and free of oil and other contaminants.

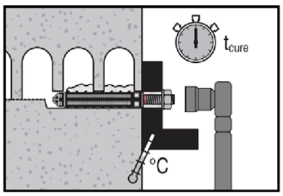


HAS-U-…, HIT-V-… or HIT-IC in hollow and solid bricks:
Pre-setting (Figure A1 to Figure A3)
Mark the element to the required embedment depth h_{ef} acc. to Table B5 to B8.



Set element to the required embedment depth until working time t_{work} has elapsed. The working time t_{work} is given in Table B9 and Table B10.

Loading the anchor



After required curing time t_{cure} (see Table B9 and Table B10) the anchor can be loaded.
The applied installation torque shall not exceed the values T_{max} given in Table B5 to Table B8.

Hilti HIT-MM Plus	
Intended Use Installation instructions.	**Annex B11**

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Table C1: β-factor for job-site testing under tension loading

Use categories		**w/w and w/d**		**d/d**	
Temperature range		**Ta** [1)]	**Tb** [1)]	**Ta** [1)]	**Tb** [1)]
Base material	**Elements**				
Solid clay brick EN 771-2	Threaded rod or HIT-IC	0,94	0,81	0,94	0,81
	Threaded rod + HIT-SC				
	HIT-IC + HIT-SC				
Solid calcium silicate brick EN 771-2	Threaded rod or HIT-IC	0,93	0,82	0,94	0,82
	Threaded rod + HIT-SC	0,66	0,60	0,88	0,80
	HIT-IC + HIT-SC				
Hollow clay brick EN 771-1	Threaded rod + HIT-SC	0,94	0,81	0,94	0,81
	HIT-IC + HIT-SC				
Hollow calcium silicate brick EN 771-2	Threaded rod + HIT-SC	0,66	0,60	0,88	0,80
	HIT-IC + HIT-SC				

[1)] Temperature range Ta / Tb see Annex B1.

Hilti HIT-MM Plus

Performances
β-factors for job-site testing under tension load.

Annex C1

Deutsches Institut für Bautechnik DIBt

Table C2: Characteristic resistance to steel failure for threaded rod according to Annex A under tension and shear loading in masonry

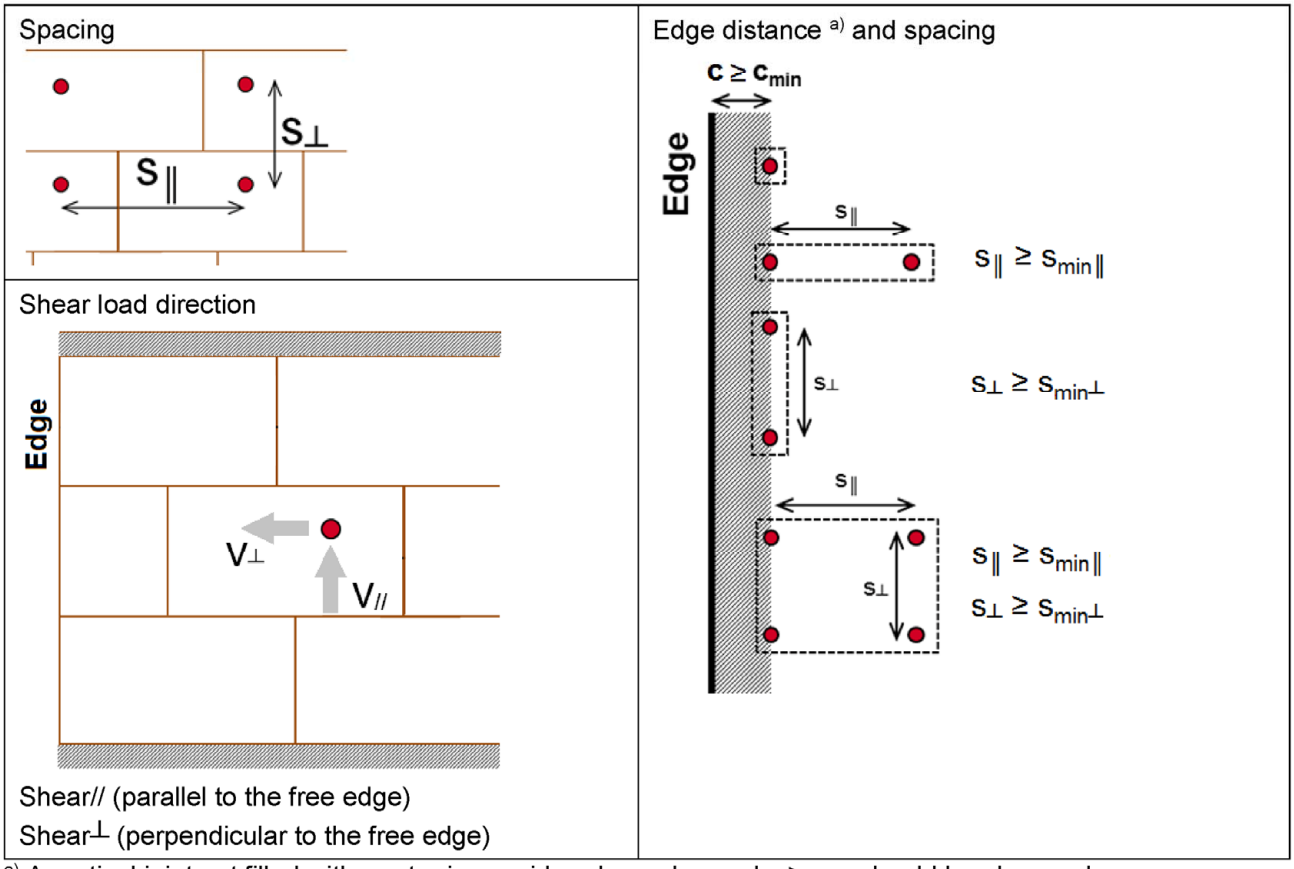
Threaded rod according to Annex A			**M8**	**M10**	**M12**
Steel failure tension loads					
Characteristic steel resistance	$N_{Rk,s}$	[kN]	$A_s \cdot f_{uk}$		
Steel failure shear loads without lever arm					
Characteristic steel resistance strength class 5.8	$V_{Rk,s}$	[kN]	$0,6 \cdot A_s \cdot f_{uk}$		
Characteristic steel resistance strength class 8.8, 70 and 80	$V_{Rk,s}$	[kN]	$0,5 \cdot A_s \cdot f_{uk}$		
Steel failure shear loads with lever arm					
Characteristic bending moment	$M^0_{Rk,s}$	[Nm]	$1,2 \cdot W_{el} \cdot f_{uk}$		

Table C3: Characteristic resistance to steel failure for internally threaded sleeve HIT-IC under tension and shear loading in masonry

HIT-IC			**M8**	**M10**	**M12**
Steel failure tension loads					
Characteristic steel resistance	$N_{Rk,s}$	[kN]	5,9	7,3	13,8
Partial safety factor	$\gamma_{Ms,N}$	[-]	1,50		
Steel failure shear loads without lever arm					
Characteristic steel resistance	$V_{Rk,s}$	[kN]	$0,5 \cdot A_s \cdot f_{uk}$		
Steel failure shear loads with lever arm					
Characteristic bending moment	$M^0_{Rk,s}$	[Nm]	$1,2 \cdot W_{el} \cdot f_{uk}$		

Hilti HIT-MM Plus	**Annex C2**
Performances Characteristic resistances under tension and shear load – steel failure.	

Spacing dependent on edge distances for all anchor combinations:



a) A vertical joint not filled with mortar is considered an edge and $c \geq c_{min}$ should be observed.

The characteristic values of resistance of an anchor group are calculated by using the group-factors α_g according to Annexes C3 to C7:

Group of two anchors: $N^g_{Rk} = \alpha_{g,N} \cdot N_{Rk}$ and $V^g_{RK,b} = V^g_{RK,c,II} = V^g_{RK,c\perp} = \alpha_{g,V} \cdot V_{Rk}$ (with the relevant α_g)

Group of four anchors: $N^g_{Rk} = \alpha_{g,N\,II} \cdot \alpha_{g,N\perp} \cdot N_{Rk}$ and $V^g_{RK,b} = V^g_{RK,c,II} = V^g_{RK,c\perp} = \alpha_{g,V\,II} \cdot \alpha_{g,V\perp} \cdot V_{Rk}$

Hilti HIT-MM Plus	**Annex C3**
Performances Anchor spacing	

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Brick type: Solid clay brick Mz, 2DF

Table C4: Description of brick

Brick type		[-]	Solid Mz, 2DF
Bulk density	ρ	[kg/dm³]	≥ 2,0
Compressive strength	f_b	[N/mm²]	≥ 12
Code		[-]	EN 771 - 1
Producer		[-]	-
Brick dimensions		[mm]	≥ 240 x 115 x 113
Minimum wall thickness	h_{min}	[mm]	≥ 115

Table C5: Installation parameter for all anchor combinations (see Table B3)

Anchor type		see Table B3
Edge distance	$c_{min} = c_{cr}$ [mm]	115
Spacing	$s_{min\ II} = s_{cr\ II}$ [mm]	240
	$s_{min\ \perp} = s_{cr\ \perp}$ [mm]	115

Table C6: Group factor for group fastenings

Group factor	$\alpha_{g,N\ II}$ $\alpha_{g,V\ II}$ $\alpha_{g,N\ \perp}$ $\alpha_{g,V\ \perp}$ [-]	2 at c_{cr} and s_{cr}

Table C7: Characteristic resistance to pull-out failure or brick breakout failure of a single anchor under tension loading at edge distance c ≥ c_{cr}

Use category				**w/w = w/d**		**d/d**	
Service temperature range				**(Ta)**	**(Tb)**	**(Ta)**	**(Tb)**
Anchor type and size		h_{ef} [mm]	f_b [N/mm²]	**$N_{Rk} = N_{Rk,p} = N_{Rk,b} = N_{Rk,p,c} = N_{Rk,b,c}$ [kN]**			
Threaded rod	M8, M10, M12	80	12	2,5	2,0	2,5	2,0
HIT-IC	M8	80	12	2,5	2,0	2,5	2,0
	M10, M12			3,5	3,0	3,5	3,0
Threaded rod + HIT-SC	M8, M10, M12	80	12	3,5	3,0	3,5	3,0
HIT-IC + HIT-SC	M8, M10, M12	80	12	3,5	3,0	3,5	3,0

Table C8: Characteristic resistance to local brick failure or brick edge failure of a single anchor under shear loading at edge distance c ≥ c_{cr}

Use category			**w/w = w/d**		**d/d**	
Service temperature range			**(Ta)**	**(Tb)**	**(Ta)**	**(Tb)**
Anchor type and size	h_{ef} [mm]	f_b [N/mm²]	**$V_{Rk} = V_{Rk,b} = V_{Rk,c,II} = V_{Rk,c,\perp}$ [kN]**			
All anchors M8. M10, M12	80	12	3,0			

Table C9: Displacements

h_{ef} [mm]	N [kN]	δ_{N0} [mm]	$\delta_{N\infty}$ [mm]	V [kN]	δ_{V0} [mm]	$\delta_{V\infty}$ [mm]
80	0,9	0,2	0,4	1,0	1,0	1,5

Hilti HIT-MM Plus

Performances solid clay brick Mz, 2DF
Installation parameters and group factor.
Characteristic values of resistance under tension and shear loads. Displacements.

Annex C4

Deutsches Institut für Bautechnik DIBt

Brick type: Solid calcium silicate brick KS, 2DF

Table C10: Description of brick

Brick type		[-]	Solid KS, 2DF
Bulk density	ρ	[kg/dm³]	≥ 2,0
Compressive strength	f_b	[N/mm²]	≥ 12 or ≥ 28
Code		[-]	EN 771 - 2
Producer		[-]	-
Brick dimensions		[mm]	≥ 240 x 115 x 113
Minimum wall thickness	h_{min}	[mm]	≥ 115

Table C11: Installation parameter for all anchor combinations (see Table B3)

Anchor type		see Table B3
Edge distance	$c_{min} = c_{cr}$ [mm]	115
Spacing	$s_{min\ II} = s_{cr\ II}$ [mm]	240
	$s_{min\ \perp} = s_{cr\ \perp}$ [mm]	115

Table C12: Group factor for group fastenings

Group factor	$\alpha_{g,N\ II}$ $\alpha_{g,V\ II}$ $\alpha_{g,N\ \perp}$ $\alpha_{g,V\ \perp}$ [-]	2 at c_{cr} and s_{cr}

Table C13: Characteristic resistance to pull-out failure or brick breakout failure of a single anchor under tension loading at edge distance c ≥ c_{cr}

Use category					**w/w = w/d**		**d/d**	
Service temperature range					**(Ta)**	**(Tb)**	**(Ta)**	**(Tb)**
Anchor type and size			h_{ef} [mm]	f_b [N/mm²]	**$N_{Rk} = N_{Rk,p} = N_{Rk,b} = N_{Rk,p,c} = N_{Rk,b,c}$ [kN]**			
Theaded rod or	HIT-IC	M8, M10, M12	80	12	4,5	4,0	5,0	4,0
				28	7,0	6,0	7,0	6,0
Theaded rod +	HIT-SC	M8, M10, M12	80	12	3,5	2,5	4,5	4,0
HIT-IC +	HIT-SC			28	5,0	4,5	6,5	6,0

[1] Commercial standard threaded rods can also be used.

Table C14: Characteristic resistance to local brick failure or brick edge failure of a single anchor under shear loading at edge distance c ≥ c_{cr}

Use category				**w/w = w/d**		**d/d**	
Service temperature range				**(Ta)**	**(Tb)**	**(Ta)**	**(Tb)**
Anchor type and size		h_{ef} [mm]	f_b [N/mm²]	**$V_{Rk} = V_{Rk,b} = V_{Rk,c,II} = V_{Rk,c,\perp}$ [kN]**			
All anchors	M8, M10, M12	80	12	3,5			
			28	5,0			

Table C15: Displacements

h_{ef} [mm]	N [kN]	δ_{N0} [mm]	$\delta_{N\infty}$ [mm]	V [kN]	δ_{V0} [mm]	$\delta_{V\infty}$ [mm]
80mm	2,3	0,2	0,4	1,5	1,2	1,8

Hilti HIT-MM Plus

Performances solid silica brick KS, 2DF
Installation parameters and group factor.
Characteristic values of resistance under tension and shear loads. Displacements.

Annex C5

Deutsches Institut für Bautechnik DIBt

Brick type: Hollow clay brick Hlz, 10DF

Table C16: Description of brick

Brick type		[-]	Hlz 12-1,4-10 DF
Bulk density	ρ	[kg/dm³]	≥ 1,4
Compressive strength	fb	[N/mm²]	≥ 12 or ≥ 20
Code		[-]	EN 771 - 1
Producer		[-]	Rapis (D)
Brick dimensions		[mm]	300 x 240 x 238
Minimum wall thickness	h_{min}	[mm]	≥ 240

Drawing of the brick see Table B4

Table C17: Installation parameter for all anchor combinations (see Table B3)

Anchor type		see Table B3
Edge distance	$c_{min} = c_{cr}$ [mm]	150
Spacing	$s_{min\,II} = s_{cr\,II}$ [mm]	300
	$s_{min\,\perp} = s_{cr\,\perp}$ [mm]	240

Table C18: Group factor for group fastenings

Group factor	$\alpha_{g,N\,II}$ $\alpha_{g,V\,II}$ $\alpha_{g,N\,\perp}$ $\alpha_{g,V\,\perp}$ [-]	2 at c_{cr} and s_{cr}

Table C19: Characteristic resistance to pull-out failure or brick breakout failure of a single anchor under tension loading at edge distance c ≥ c_{cr}

Use category				**w/w = w/d**		**d/d**	
Service temperature range				**(Ta)**	**(Tb)**	**(Ta)**	**(Tb)**
Anchor type and size		h_{ef} [mm]	f_b [N/mm²]	**$N_{Rk} = N_{Rk,p} = N_{Rk,b} = N_{Rk,p,c} = N_{Rk,b,c}$ [kN]**			
Threaded rod + HIT-SC HIT-IC + HIT-SC	M8, M10, M12	80	12	2,5	2,0	2,5	2,0
			20	3,0	2,5	3,0	2,5

[1] Commercial standard threaded rods can also be used.

Table C20: Characteristic resistance to local brick failure or brick edge failure of a single anchor under shear loading at edge distance c ≥ c_{cr}

Use category				**w/w = w/d**		**d/d**	
Service temperature range				**(Ta)**	**(Tb)**	**(Ta)**	**(Tb)**
Anchor type and size		h_{ef} [mm]	f_b [N/mm²]	**$V_{Rk} = V_{Rk,b} = V_{Rk,c,II} = V_{Rk,c,\perp}$ [kN]**			
Threaded rod + HIT-SC HIT-IC + HIT-SC	M8, M10, M12	80	12	1,5			
			20	2,5			

[1] Commercial standard threaded rods can also be used.

Table C21: Displacements

h_{ef} [mm]	N [kN]	δ_{N0} [mm]	$\delta_{N\infty}$ [mm]	V [kN]	δ_{V0} [mm]	$\delta_{V\infty}$ [mm]
80	0,9	0,2	0,3	0,9	1,0	1,5

Hilti HIT-MM Plus

Performances hollow clay brick Hlz, 10DF
Installation parameters and group factor.
Characteristic values of resistance under tension and shear loads. Displacements.

Annex C6

Deutsches Institut für Bautechnik DIBt

Brick type: Hollow calcium silicate brick KSL, 8DF

Table C22: Description of brick

Brick type		[-]	KSL-12-1,4-8 DF
Bulk density	ρ	[kg/dm³]	≥ 1,4
Compressive strength	f_b	[N/mm²]	≥ 12 or ≥ 20
Code		[-]	EN 771 – 2
Producer		[-]	KS Südbayern (D)
Brick dimensions		[mm]	248 x 240 x 238
Minimum wall thickness	h_{min}	[mm]	≥ 240

Drawing of the brick see Table B4

Table C23: Installation parameter for all anchor combinations (see Table B3)

Anchor type		see Table B3
Edge distance	$c_{min} = c_{cr}$ [mm]	125
Spacing	$s_{min\,II} = s_{cr\,II}$ [mm]	248
	$s_{min\,\perp} = s_{cr\,\perp}$ [mm]	240

Table C24: Group factor for group fastenings

Group factor	$\alpha_{g,N\,II}$ $\alpha_{g,V\,II}$ $\alpha_{g,N\,\perp}$ $\alpha_{g,V\,\perp}$ [-]	2 at c_{cr} and s_{cr}

Table C25: Characteristic resistance to pull-out failure or brick breakout failure of a single anchor under tension loading at edge distance c ≥ c_{cr}

Use category				**w/w = w/d**		**d/d**	
Service temperature range				**(Ta)**	**(Tb)**	**(Ta)**	**(Tb)**
Anchor type and size		h_{ef} [mm]	f_b [N/mm²]	**$N_{Rk} = N_{Rk,p} = N_{Rk,b} = N_{Rk,p,c} = N_{Rk,b,c}$ [kN]**			
Threaded rod + HIT-SC HIT-IC + HIT-SC	M8, M10, M12	80	12	2,5	2,0	2,5	2,0
			20	3,5	3,0	3,5	3,0

[1] Commercial standard threaded rods can also be used.

Table C26: Characteristic resistance to local brick failure or brick edge failure of a single anchor under shear loading at edge distance c ≥ c_{cr}

Use category				**w/w = w/d**		**d/d**	
Service temperature range				**(Ta)**	**(Tb)**	**(Ta)**	**(Tb)**
Anchor type and size		h_{ef} [mm]	f_b [N/mm²]	**$V_{Rk} = V_{Rk,b} = V_{Rk,c,II} = V_{Rk,c,\perp}$ [kN]**			
Threaded rod + HIT-SC HIT-IC + HIT-SC	M8, M10, M12	80	12	7,0			
			20	10,0			

[1] Commercial standard threaded rods can also be used.

Table C27: Displacements

h_{ef} [mm]	N [kN]	δ_{N0} [mm]	$\delta_{N\infty}$ [mm]	V [kN]	δ_{V0} [mm]	$\delta_{V\infty}$ [mm]
80	1,8	0,2	0,3	3,4	2,5	3,8

Hilti HIT-MM Plus

Performances hollow silica brick KSL, 8DF
Installation parameters and group factor.
Characteristic values of resistance under tension and shear loads. Displacements.

Annex C7