



Approval body for construction products and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and Laender Governments



European Technical Assessment

ETA-19/0573 of 13 July 2023

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:

Trade name of the construction product

Product family to which the construction product belongs

Manufacturer

Manufacturing plant

This European Technical Assessment contains

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of

This version replaces

Deutsches Institut für Bautechnik

FIX-M / FIX-PA / FIX-S / FIX-M-K / FIX-PA-K / FIX-S-K

Plastic anchor for fixing of external thermal insulation composite systems with rendering

ZIEL-PLAST
Zielinscy Spolka Komandytowa
ul. Zamkowa 28
32-652 BULOWICE
POLEN

ZIEL-PLAST
Zielinscy Spolka Komandytowa
ul. Zamkowa 28
32-652 BULOWICE
POLAND

23 pages including 3 annexes which form an integral part of this assessment

EAD 330196-01-0604, edition 10/2017

ETA-19/0573 issued on 17 January 2020



European Technical Assessment ETA-19/0573

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English translation prepared by DIBt

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Z51880.23 8.06.04-95/23



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Specific Part

1 Technical description of the product

The nailed-in anchor FIX-M / FIX-PA / FIX-S / FIX-M-K / FIX-PA-K / FIX-S-K consists of a plastic sleeve made of polypropylene (virgin material), a plate and an accompanying specific nail made of glass fibre reinforced polyamide (virgin material) or galvanized steel.

The anchor may in addition be combined with the slip-on-plate TDW 90, TDW 110 and TDW 130.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verification and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 25 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Safety and accessibility in use (BWR 4)

Essential characteristic	Performance		
Characteristic load bearing capacity			
- Characteristic resistance under tension load	See Annex C 1 – C 2		
 Minimum edge distance and spacing 	See Annex B 2		
Displacements	See Annex C 3 – C 4		
Plate stiffness	See Annex C 3		

3.2 Energy economy and heat retention (BWR 6)

Essential characteristic	Performance	
Point thermal transmittance	See Annex C 5	

Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with EAD No. 330196-01-0604, the applicable European legal act is: [97/463/EC].

The system to be applied is: 2+

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5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

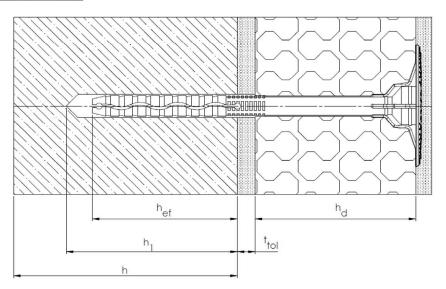
Issued in Berlin on 13 July 2023 by Deutsches Institut für Bautechnik

Dipl.-Ing. Beatrix Wittstock beglaubigt:
Head of Section Ziegler

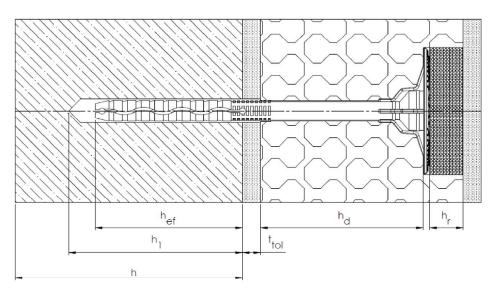
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Product FIX-M / FIX-PA / FIX-S



SURFACE MOUNT



IMMERGED MOUNT

Legend: h_d = thickness of insulation material

h_{ef} = effective anchorage depth h = thickness of member (wall)

h₁ = depth of drilled hole to deepest point

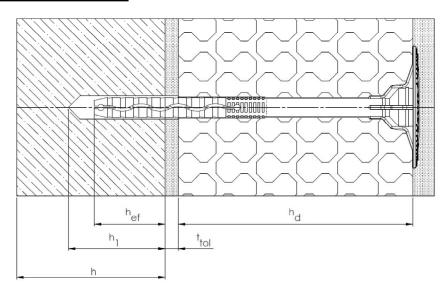
ttol = thickness of equalizing layer or non-load-bearing coating

h_r = thickness of insulation cover

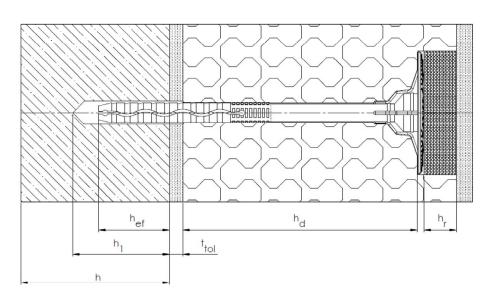
FIX-M / FIX-PA / FIX-S / FIX-M-K / FIX-PA-K / FIX-S-K Product description Installed condition – surface mount, immerged mount FIX-M / FIX-PA / FIX-S Annex A 1



Product FIX-M-K / FIX-PA-K / FIX-S-K



SURFACE MOUNT



IMMERGED MOUNT

Legend: h_d = thickness of insulation material

hef = effective anchorage depthh = thickness of member (wall)

h₁ = depth of drilled hole to deepest point

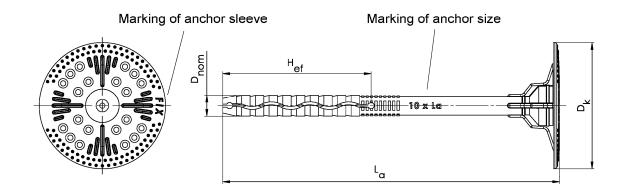
ttol = thickness of equalizing layer or non-load-bearing coating

h_r = thickness of insulation cover

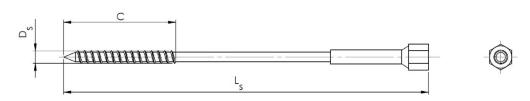
FIX-M / FIX-PA / FIX-S / FIX-M-K / FIX-PA-K / FIX-S-K Product description Installed condition — surface mount, immerged mount FIX-M-K / FIX-PA-K / FIX-S-K Annex A 2



FIX-M



Marking: Anchor sleeve - FIX Anchor size - 10 x La



Accompanying specific nail M

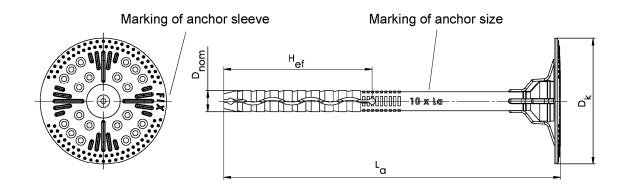
Table A1: Di	mensions						
Anchor			chor			Specific nail	
Type	D _k	D_nom	H _{ef}	min La max La	Ds	С	min L _s max L _s
	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
FIX-M	60	10	70	100 420	4,4	50	105 425

Determination of maximum thickness of insulation h_d [mm] for FIX-M:

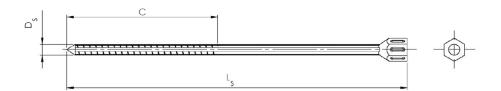
FIX-M / FIX-PA / FIX-S / FIX-M-K / FIX-PA-K / FIX-S-K	
Product description FIX-M - marking and dimension of the anchor sleeve FIX Expansion element M	Annex A 3



FIX-PA



Marking: Anchor sleeve - FIX Anchor size - 10xLa



Accompanying specific nail PA

Table A2: Din	nensions						
Anchor			chor			Specific nail	
Type	Dk	D_{nom}	H _{ef}	min L _a max L _a	Ds	С	min L _s max L _s
	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
FIX-PA	60	10	70	100 420	5,5	65	105 425

Determination of maximum thickness of insulation h_d [mm] for FIX-PA:

FIX-M / FIX-PA / FIX-S / FIX-M-K / FIX-PA-K / FIX-S-K

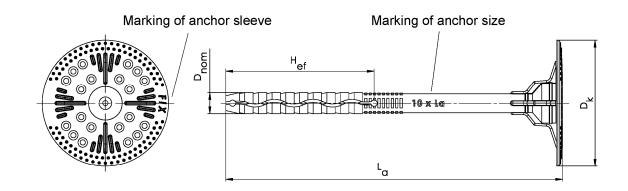
Product description

Annex A 4

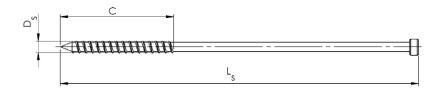
FIX-PA - marking and dimension of the anchor sleeve FIX Expansion element PA



FIX-S



Marking: Anchor sleeve - FIX Anchor size - 10xLa



Accompanying specific nail S

Table A3: Dimensions									
Anchor	Anchor sleeve				Specific nail				
Type	D _k	D_nom	H _{ef}	min La max La	Ds	С	min L _s max L _s		
	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]		
FIX-S	60	10	70	100 420	4,4	50	103 423		

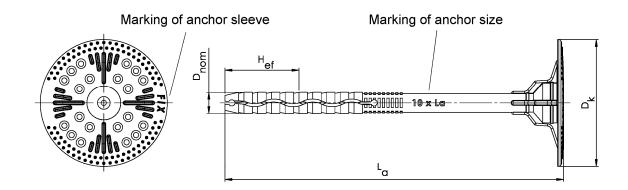
Determination of maximum thickness of insulation h_d [mm] for FIX-S:

$$\begin{array}{lll} & h_d & = L_a - t_{tol} - H_{ef} & (L_a = e.g. \ 160; \ t_{tol} = 10) \\ e.g. & h_d & = 160 - 10 - 70 \\ & h_d & = 80 \end{array}$$

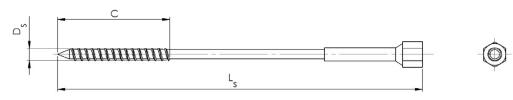
FIX-M / FIX-PA / FIX-S / FIX-M-K / FIX-PA-K / FIX-S-K	
Product description FIX-S - marking and dimension of the anchor sleeve FIX Expansion element S	Annex A 5



FIX-M-K



Marking: Anchor sleeve - FIX Anchor size - 10 x La



Accompanying specific nail M

Table A4: Din	nensions						
Anchor		An sle	Specific nail				
Туре	D _k	D _{nom}	H _{ef}	min L _a max L _a	Ds	С	min L _s max L _s
	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
FIX-M-K	60	10	35	100 420	4,4	50	105 425

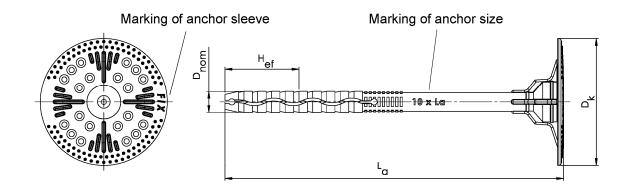
Determination of maximum thickness of insulation h_d [mm] for FIX-M-K:

 $\begin{array}{lll} & & & h_d & & = L_a - t_{tol} - H_{ef} & & (L_a = e.g. \ 160; \ t_{tol} = 10) \\ e.g. & & h_d & & = 160 - 10 - 35 \\ & & h_d & & = 115 \end{array}$

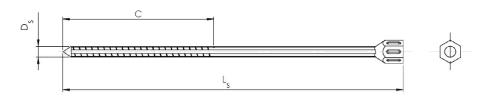
FIX-M / FIX-PA / FIX-S / FIX-M-K / FIX-PA-K / FIX-S-K	
Product description	Annex A 6
FIX-M-K - marking and dimension of the anchor sleeve FIX -K	
Expansion element M	



FIX-PA-K



Marking: Anchor sleeve - FIX Anchor size - 10 x L_a



Accompanying specific nail PA

Table A5: Din	nensions						
Anchor			chor			Specific nail	
Type	D _k	D_nom	H _{ef}	min La max La	Ds	С	min L _s max L _s
	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
FIX-PA-K	60	10	35	80 420	5,5	65	85 425

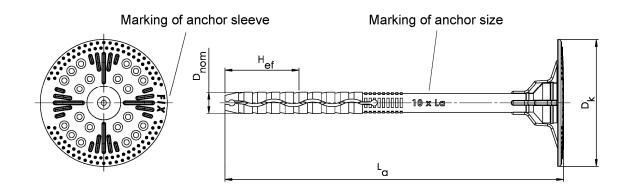
Determination of maximum thickness of insulation hd [mm] for FIX-PA-K:

$$\begin{array}{lll} & & & h_d & & = L_a - t_{tol} - H_{ef} & & (L_a = e.g. \ 160; \ t_{tol} = 10) \\ e.g. & & h_d & & = 160 - 10 - 35 \\ & & h_d & & = 115 \end{array}$$

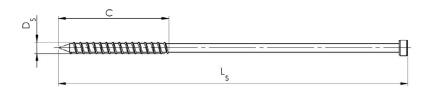
FIX-M / FIX-PA / FIX-S / FIX-M-K / FIX-PA-K / FIX-S-K	
Product description	Annex A 7
FIX-PA-K - marking and dimension of the anchor sleeve FIX -K	
Expansion element PA	



FIX-S-K



Marking: Anchor sleeve - FIX Anchor size - 10 x La



Accompanying specific nail S

Table A6: Din	nensions						
Anchor	Anchor Specific sleeve nail						
Туре	D _k	D_nom	H _{ef}	min La max La	Ds	С	min L _s max L _s
	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
FIX-S-K	60	10	35	80 420	4,4	50	83 423

Determination of maximum thickness of insulation h_d [mm] for FIX-S-K:

FIX-M / FIX-PA / FIX-S / FIX-M-K / FIX-PA-K / FIX-S-K	
Product description FIX-S-K - marking and dimension of the anchor sleeve FIX -K	Annex A 8
Expansion element S	



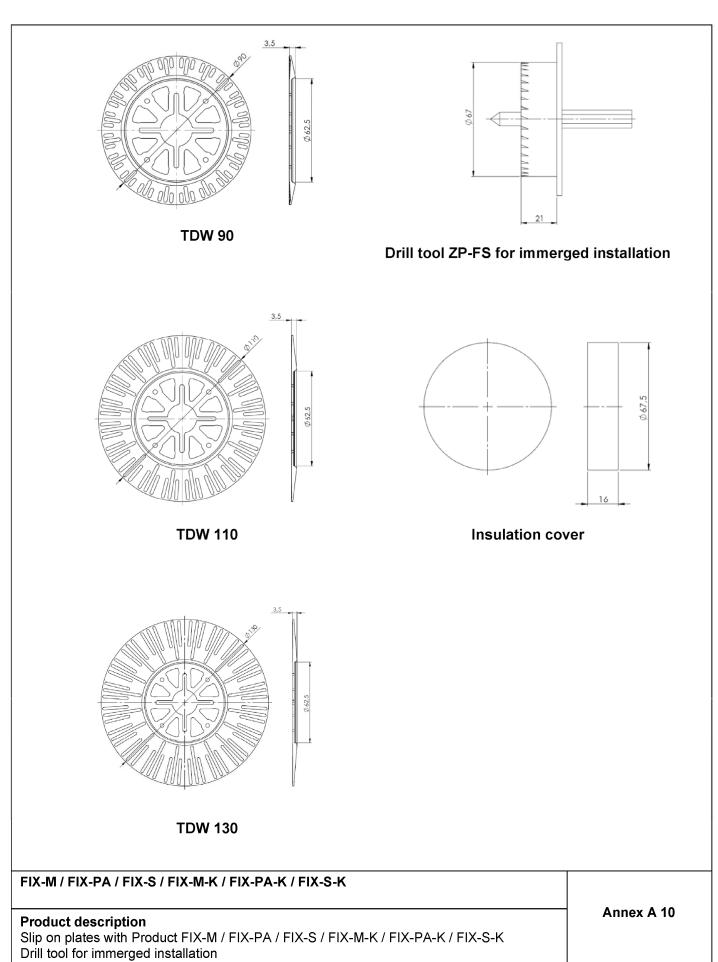
Table A7: Materials	
Name	Materials
Anchor sleeve	virgin Polypropylene, colour: natural
Specific nail M	Carbon steel, electro galvanized ≥ 5 µm in accordance with EN ISO 4042:2018, white passivated
Specific nail PA	virgin Polyamide + GF, colour: black
Specific nail S	Carbon steel, electro galvanized ≥ 5 µm in accordance with EN ISO 4042:2018, white passivated
Insulation cover	Polystyrene, colour: white or gray

Table A8: Insulation discs, diameters and material

Plate type	Ø D [mm]	Material
TDW 90	90	PP, PA
TDW 110	110	PP, PA
TDW 130	130	PP, PA

FIX-M / FIX-PA / FIX-S / FIX-M-K / FIX-PA-K / FIX-S-K	
Product description Materials,	Annex A 9
Slip on plates with Product FIX-M / FIX-PA / FIX-S / FIX-M-K / FIX-PA-K / FIX-S-K	







Specifications of intended use

Anchorages subject to:

• The anchor may only be used for transmission of wind suction loads and shall not be used for the transmission of dead loads of the thermal insulation composite system.

Base materials:

- Compacted normal weight concrete without fibres (base material group A) according to Annex C 1
- Solid masonry (base material group B), according to Annex C 1
- Hollow or perforated masonry (base material group C), according to Annex C 1
- Lightweight aggregate concrete (base material group D), according to Annex C 1
- Autoclaved aerated concrete (base material group E), according to Annex C 1
- For other base materials of the base material groups A, B, C, D or E the characteristic resistance of the anchor may be determined by job site tests according to EOTA Technical Report TR 051 edition April 2018.

Temperature Range:

0°C to +40°C (max. short term temperature +40°C and max. long term temperature +24°C)

Design:

- The anchorages are designed under the responsibility of an engineer experienced in anchorages and masonry work with the partial safety factors $\gamma_M = 2.0$ and $\gamma_F = 1.5$, if there are no other national regulations.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings.
- Fasteners are only to be used for multiple fixings of thermal insulation composite systems.

Installation:

- Hole drilling by the drill modes according to Annex C 1
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- Installation temperature from 0°C to +40°C
- Exposure to UV due to solar radiation of the anchor not protected by rendering ≤ 6 weeks

FIX-M / FIX-PA / FIX-S / FIX-M-K / FIX-PA-K / FIX-S-K	
Intended use Specifications	Annex B 1

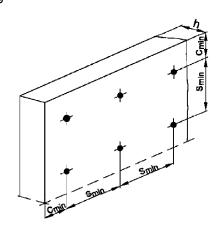


Table B1: Installation parameters for FIX-M / FIX-PA / FIX-S					
Anchor type Product FIX-M / FIX-PA / FIX-S					
A B C D an					
Drill hole diameter	d ₀ [mm] =	10	10		
Cutting diameter of drill bit	d _{cut} [mm] ≤	10,45	10,45		
Depth of drilled hole to deepest point	h₁ [mm] ≥	75	75		
Effective anchorage depth	h _{ef} [mm] ≥	70	70		

Table B2: Installation parameters for F	IX-M-K / FIX-PA-K / FIX-S	6-K		
Anchor type	Product FIX-M-K /	Product FIX-M-K / FIX-PA-K / FIX-S-K		
	A B C D and E			
Drill hole diameter	d₀ [mm] =	10	10	
Cutting diameter of drill bit	d _{cut} [mm] ≤	10,45	10,45	
Depth of drilled hole to deepest point	h₁ [mm] ≥	40	40	
Effective anchorage depth	h _{ef} [mm] ≥	35	35	

Table B3: Anchor distances and dimensions of members						
Minimum spacing s _{min} ≥ [mm] 100						
Minimum edge distance	$c_{\text{min}} \geq [mm]$	100				
Minimum thickness of member	h ≥ [mm]	100				

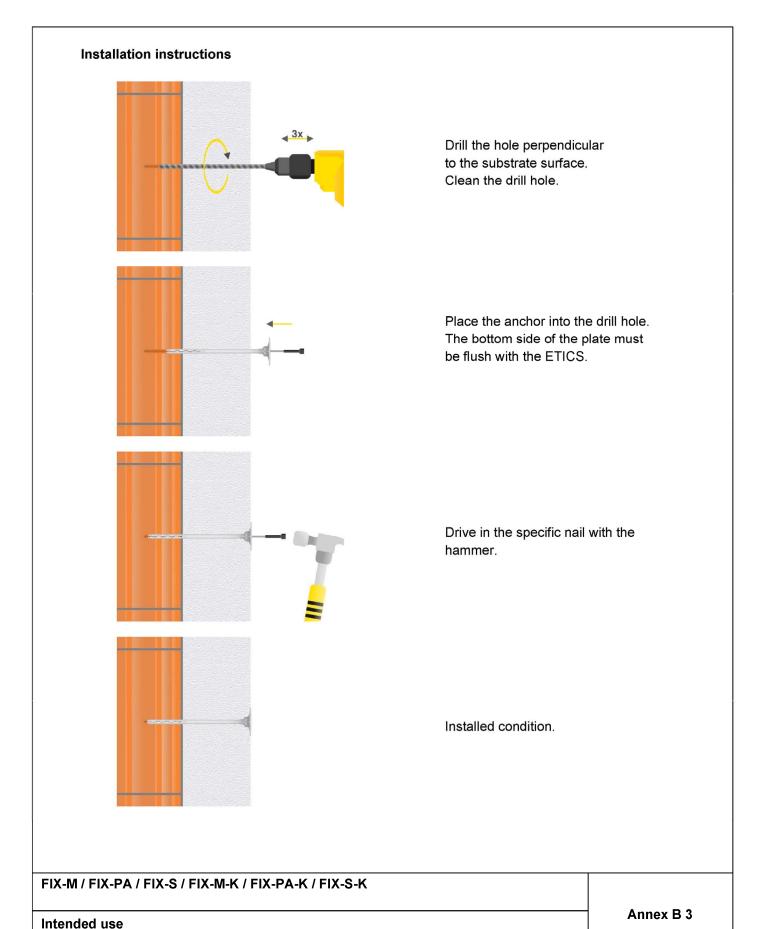
Scheme of distance and spacing



FIX-M / FIX-PA / FIX-S / FIX-M-K / FIX-PA-K / FIX-S-K	
Intended use Installations parameters, Edge distances and spacing	Annex B 2

Installation instructions – surface mount





Installation instructions – immerged mount



Installation instructions **3x** ▶ Drill the hole perpendicular to the substrate surface. Clean the drill hole. Drill the recess for immerged installation with the tool ZP-FS. Place the anchor into the drill hole. The bottom side of the plate must be flush with the ETICS. Drive in the specific nail with the hammer. Insert the insulation cover. Installed condition. FIX-M / FIX-PA / FIX-S / FIX-M-K / FIX-PA-K / FIX-S-K Annex B 4 Intended use



Anchor type					FIX-PA	FIX-PA K
Base materials	Bulk density ρ [kg/dm³]	Compressive strength fb [N/mm²]	General remarks	Drill method	N _{Rk} [kN]	N _{Rk} [kN]
Concrete C12/15 EN 206:2013+A1:2016	≥ 2,25	≥ 15		hammer	_1)	0,70
Concrete C16/20 ÷ C50/60 EN 206:2013+A1:2016	≥ 2,30	≥ 25		hammer	_1)	1,00
Clay bricks, Mz e.g. according to EN 771-1:2011+A1:2015	≥ 2,00	≥ 20		hammer	0,60	0,50
Calcium silicate bricks, KS e.g. according to EN 771-2:2011+A1:2015	≥ 2,00	≥ 20		hammer	0,60	0,50
Calcium silicate perforated bricks, KSL e.g. according to EN 771-2:2011+A1:2015	≥ 1,60	≥ 12	Vertically perforation more than 15 %, outer web thickness ≥ 20 mm	hammer	0,60	0,50
Vertically perforated clay bricks, HLZ e.g. according to EN 771-1:2011+A1:2015	≥ 1,20	≥ 12	Vertically perforation more than 15 % and less than 50 %, outer web thickness ≥ 12 mm	rotary	0,25	0,50
Vertical perforated clay bricks, Porotherm 25 e.g. according to EN 771-1:2011+A1:2015	≥ 0,80	≥ 10	Vertically perforation more than 15 % and less than 50 %, outer web thickness ≥ 12 mm	rotary	0,20	0,20
Autoclaved aerated concrete e.g. according to EN 771-4:2011+A1:2015	≥ 0,35	≥ 2		rotary	0,50	0,45
Lightweight aggregate concrete, LAC e.g. according to EN 1520:2011 / EN 771-3:2011+A1:2015	≥ 0,88	≥ 5		rotary	_1)	1,00

¹⁾ no performance assessed

FIX-M / FIX-PA / FIX-S / FIX-M-K / FIX-PA-K / FIX-S-K	
Performances Characteristic resistance FIX-PA / PIX-PA-K	Annex C 1



Anchor type					FIX-M	FIX-M-K
Andrior type					and FIX-S	and FIX-S-K
Base materials	Bulk density ρ [kg/dm³]	Compressive strength f _b [N/mm²]	General remarks	Drill method	N _{Rk}	N _{Rk} [kN]
Concrete C12/15 EN 206:2013+A1:2016	≥ 2,25	≥ 15		hammer	0,50	0,40
Concrete C16/20 ÷ C50/60 EN 206:2013+A1:2016	≥ 2,30	≥ 25		hammer	0,70	0,55
Clay bricks, Mz e.g. according to EN 771-1:2011+A1:2015	≥ 2,00	≥ 20		hammer	0,45	0,45
Calcium silicate bricks, KS e.g. according to EN 771-2:2011+A1:2015	≥ 2,00	≥ 20		hammer	0,45	0,45
Calcium silicate perforated bricks, KSL e.g. according to EN 771-2:2011+A1:2015	≥ 1,60	≥ 12	Vertically perforation more than 15 %, outer web thickness ≥ 20 mm	hammer	0,45	0,45
Vertically perforated clay bricks, HLz e.g. according to EN 771-1:2011+A1:2015	≥ 1,20	≥ 12	Vertically perforation more than 15 % and less than 50 %, outer web thickness ≥ 12 mm	rotary	0,25	0,25
Vertical perforated clay bricks, Porotherm 25 e.g. according to EN 771-1:2011+A1:2015	≥ 0,80	≥ 10	Vertically perforation more than 15 % and less than 50 %, outer web thickness ≥ 12 mm	rotary	0,10	0,10
Autoclaved aerated concrete, e.g. according to EN 771-4:2011+A1:2015	≥ 0,35	≥ 2		rotary	0,35	0,20
Lightweight aggregate concrete, LAC e.g. according to EN 1520:2011 / EN 771-3:2011+A1:2015	≥ 0,88	≥ 5		rotary	0,70	0,55

FIX-M / FIX-PA / FIX-S / FIX-M-K / FIX-PA-K / FIX-S-K	
Performances Characteristic resistance FIX-M / FIX-S / FIX-M-K / FIX-S-K	Annex C 2



Table C3: Plate stiffness according EOTA Technical Report TR 026:2016-05			
anchor type	diameter of the anchor plate [mm]	load resistance of the anchor plate [kN]	plate stiffness [kN/mm]
FIX-PA, FIX-PA-K FIX-M, FIX-M-K, FIX-S, FIX-S-K	60	1,50	0,6

Table C4: Displacements FIX-PA			
Base materials	Tension load N [kN]	Displacements $\Delta \delta_{\text{N}}$ [mm]	
Clay bricks, Mz 20 (EN 771-1:2011+A1:2015)	0,20	0,33	
Calcium silicate bricks KS 20 (EN 771-2:2011+A1:2015)	0,20	0,30	
Calcium silicate hollow block KSL 12 (EN 771-1:2011+A1:2015)	0,20	0,26	
Vertically perforated clay bricks, HLZ 12 (EN 771-1:2011+A1:2015)	0,10	0,43	
Vertically perforated clay bricks, Porotherm 25 (EN 771-2:2011+A1:2015)	0,07	0,48	
Autoclaved aerated concrete, AAC 2 – AAC 7 (EN 771-4:2011+A1:2015)	0,17	0,28	

Table C5: Displacements FIX-PA-K			
Base materials	Tension load N [kN]	Displacements $\Delta \delta_{\text{N}}$ [mm]	
Concrete C12/15 (EN 206:2013+A1:2016)	0,23	0,15	
Concrete C16/20 - C50/60 (EN 206:2013+A1:2016)	0,30	0,22	
Clay bricks, Mz 20 (EN 771-1:2011+A1:2015)	0,17	0,15	
Calcium silicate bricks KS 20 (EN 771-2:2011+A1:2015)	0,17	0,15	
Calcium silicate hollow block KSL 12 (EN 771-1:2011+A1:2015)	0,17	0,15	
Vertically perforated clay bricks, HLZ 12 (EN 771-1:2011+A1:2015)	0,17	0,15	
Vertically perforated clay bricks, Porotherm 25 (EN 771-2:2011+A1:2015)	0,07	0,11	
Autoclaved aerated concrete, AAC 2 – AAC 7 (EN 771-4:2011+A1:2015)	0,15	0,12	
Lightweight aggregate concrete, LAC 5 (EN 1520:2011 / EN 771-3:2011+A1:2015)	0,30	0,22	

FIX-M / FIX-PA / FIX-S / FIX-M-K / FIX-PA-K / FIX-S-K	
Performances Plate stiffness, displacements FIX-PA, FIX-PA-K	Annex C 3



Table C6: Displacements FIX-M / FIX-S			
Base materials	Tension load N [kN]	Displacements $\Delta \delta_{\text{N}}$ [mm]	
Concrete C12/15 (EN 206:2013+A1:2016)	0,17	0,22	
Concrete C16/20 - C50/60 (EN 206:2013+A1:2016)	0,23	0,31	
Clay bricks, Mz 20 (EN 771-1:2011+A1:2015)	0,15	0,33	
Calcium silicate bricks KS 20 (EN 771-2:2011+A1:2015)	0,15	0,33	
Calcium silicate hollow block KSL 12 (EN 771-1:2011+A1:2015)	0,15	0,23	
Vertically perforated clay bricks, HLZ 12 (EN 771-1:2011+A1:2015)	0,08	0,44	
Vertically perforated clay bricks, Porotherm 25 (EN 771-2:2011+A1:2015)	0,03	0,27	
Autoclaved aerated concrete, AAC 2 – AAC 7 (EN 771-4:2011+A1:2015)	0,12	0,12	
Lightweight aggregate concrete, LAC 5 (EN 1520:2011 / EN 771-3:2011+A1:2015)	0,23	0,25	

Table C7: Displacements FIX-M-K / FIX-S-K			
Base materials	Tension load N [kN]	Displacements $\Delta\delta_{\text{N}}$ [mm]	
Concrete C12/15 (EN 206:2013+A1:2016)	0,13	0,22	
Concrete C16/20 - C50/60 (EN 206:2013+A1:2016)	0,18	0,30	
Clay bricks, Mz 20 (EN 771-1:2011+A1:2015)	0,15	0,28	
Calcium silicate bricks KS 20 (EN 771-2:2011+A1:2015)	0,15	0,28	
Calcium silicate hollow block KSL 12 (EN 771-1:2011+A1:2015)	0,15	0,37	
Vertically perforated clay bricks, HLZ 12 (EN 771-1:2011+A1:2015)	0,08	0,21	
Vertically perforated clay bricks, Porotherm 25 (EN 771-2:2011+A1:2015)	0,03	0,12	
Autoclaved aerated concrete, AAC 2 – AAC 7 (EN 771-4:2011+A1:2015)	0,07	0,33	
Lightweight aggregate concrete, LAC 5 (EN 1520:2011 / EN 771-3:2011+A1:2015)	0,18	0,24	

FIX-M / FIX-PA / FIX-S / FIX-M-K / FIX-PA-K / FIX-S-K	
Performances Displacements FIX-M, FIX-S, FIX-M-K, FIX-S-K	Annex C 4



Anchor type	Installed condition	Insulation thickness h [mm]	Point thermal transmittance χ [W/K]
		20	0,003
	surface mount	150	0,003
		375	0,002
FIX-M / FIX-M-K		40	0,001
	immerged mount	150	0,002
		395	0,002
FIX-PA / FIX-PA-K		20	0,001
	surface mount	150	0
		375	0
		40	0
	immerged mount	150	0
		395	0
		20	0,002
	surface mount	150	0,003
		375	0,002
FIX-S / FIX-S-K		40	0,001
	immerged mount	150	0,002
		395	0,002

FIX-M / FIX-PA / FIX-S / FIX-M-K / FIX-PA-K / FIX-S-K	
Performances Point thermal transmittance	Annex C 5
Point thermal transmittance	