

Approval body for construction products
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and
Laender Governments



European Technical Assessment

ETA-21/0970
of 20 June 2023

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the
European Technical Assessment:

Trade name of the construction product

Product family
to which the construction product belongs

Manufacturer

Manufacturing plant

This European Technical Assessment
contains

This European Technical Assessment is
issued in accordance with Regulation (EU)
No 305/2011, on the basis of

This version replaces

Deutsches Institut für Bautechnik

Chemofast Drop-in Anchor EA/ EA-B

Fastener for use in concrete , for redundant non-structural
systems

CHEMOFAST Anchoring GmbH
Hanns-Martin-Schleyer-Straße 23
47877 Willich
DEUTSCHLAND

Werk 2, Deutschland

20 pages including 3 annexes which form an integral part
of this assessment

EAD 330747-00-0601, Edition 06/2018

ETA-21/0970 issued on 3 December 2021

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Specific Part

1 Technical description of the product

The Chemofast Drop-in Anchor EA/ EA-B is a fastener made of galvanized or stainless steel which is placed into a drilled hole and anchored by deformation-controlled expansion.

The fixture shall be anchored with a fastening screw or threaded rod according to Annex A2.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the fastener is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the fastener of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	See Annex C4 and C5

3.2 Safety in use (BWR 4)

Essential characteristic	Performance
Characteristic resistance for all load directions and modes of failure for simplified design	See Annex B3, B4, C1 to C3
Durability	See Annex B1

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with European Assessment Document EAD No. 330747-00-0601, the applicable European legal act is: [97/161/EC].

The system to be applied is: 2+

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

















Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 20 June 2023 by Deutsches Institut für Bautechnik

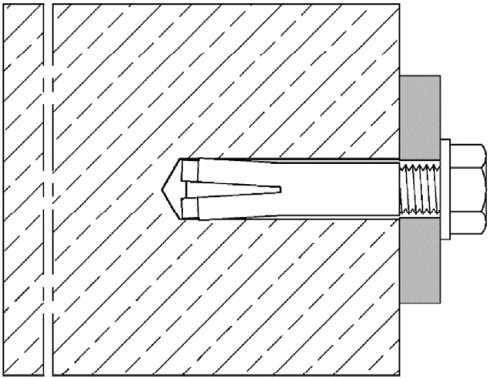
Dipl.-Ing. Beatrix Wittstock
Head of Section

beglaubigt:
Baderschneider

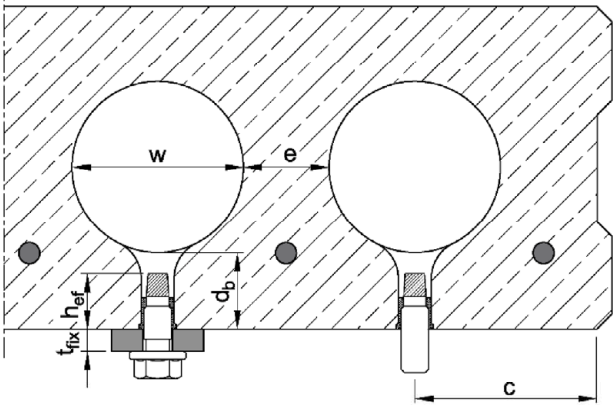
Drop-in Anchor EA / EA-B

Anchor sizes and variations					
Drop-in Anchor EA (<u>without</u> shoulder)			Drop-in Anchor EA-B (<u>with</u> shoulder)		
Anchorage depth $h_{ef} \geq 30$ mm (zinc plated, A4 or HCR)					
EA M6x30			EA-B M6x30		
EA M8x30			EA-B M8x30		
EA M8x40			EA-B M8x40		
EA M10x40			EA-B M10x30 (only galvanised)		
EA M12x50			EA-B M10x40		
EA M16x65			EA-B M12x50		
			EA-B M16x65		
Drop-in Anchor EA-B (<u>with</u> shoulder)					
Anchorage depth $h_{ef} = 25$ mm (zinc plated)					
EA-B M6x25					
EA-B M8x25					
EA-B M10x25					
EA-B M12x25					

Installation situation EA/EA-B in concrete



Installation situation EA-B in precast pre-stressed hollow core slabs for $h_{ef} = 25$ mm



$w / e \leq 4,2$

- w = core width
- e = web thickness
- db = flange thickness ≥ 35 mm (or ≥ 30 mm, see Annex C3)
- hef = anchorage depth
- tfix = thickness of fixture
- c = edge distance

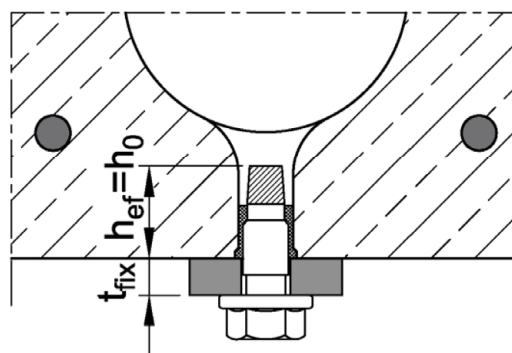
Chemofast Drop-in Anchor EA/ EA-B	Annex A1
Product description Anchor sizes and variations / Installation situations	

Table A1: Materials

Part	Designation	Steel, zinc plated	Stainless steel A4	High corrosion resistant steel HCR
1	Anchor sleeve	Cold formed or machining steel, galvanized, EN ISO 4042:2018	Stainless steel (e.g. 1.4401, 1.4404, 1.4571) EN 10088:2014, EN ISO 3506:2020	Stainless steel, 1.4529, 1.4565, EN 10088:2014, EN ISO 3506:2020
2	Cone	Cold formed or machining steel	Stainless steel (e.g. 1.4401, 1.4404, 1.4571) EN 10088:2014	

Requirements on the fastening screw or the threaded rod and nut according to the engineering documents:

- Minimum screw-in depth L_{smin} see Table B1 and B2
- The length of screw or the threaded rod shall be determined depending on the thickness of fixture t_{fix} , available thread length L_{th} (= maximum screw-in depth) and the minimum screw-in depth L_{smin} .
- $A_5 > 8 \%$ Ductility
- Materials
 - Steel, zinc plated, property class 4.6 / 4.8 / 5.6 / 5.8 or 8.8 according to EN ISO 898-1:2013 or EN ISO 898-2:2012
 - Stainless steel A4 or high corrosion resistant steel HCR, property class 70 or 80 according to EN ISO 3506:2020



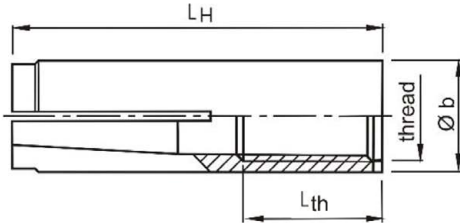
Chemofast Drop-in Anchor EA/ EA-B

Product description
Materials

Annex A2


Anchor sleeve

Anchor version without shoulder (EA)



Marking: see Table A2

e.g.:  E M8x40

 identifying mark of manufacturing plant

E anchor identity (version without shoulder)

ES anchor identity (version with shoulder)

M8 size of thread

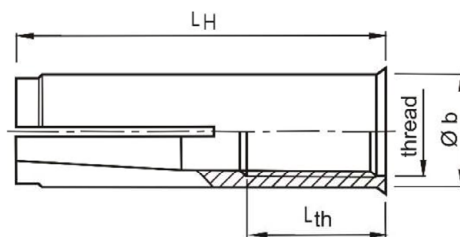
40 anchorage depth

additional marking

A4 stainless steel

HCR high corrosion resistant steel

Anchor version with shoulder (EA-B)



Cone

































M6x25 to M12x25,
M6x30 and M10x30



remaining sizes

Table A2: Dimensions and marking

Anchor size	Anchor sleeve				Marking			Cone
	thread	Ø b	L _H	L _{th}	Version E (without sleeve)	Version ES (with sleeve)	alternative	
M6x25	M6	8	25	12	-	 ES M6x25	-	
M6x30	M6	8	30	13	 E M6x30	 ES M6x30	 E M6	
M8x25	M8	10	25	12	-	 ES M8x25	-	
M8x30	M8	10	30	13	 E M8x30	 ES M8x30	 E M8	
M8x40	M8	10	40	20	 E M8x40	 ES M8x40	 E M8x40	
M10x25	M10	12	25	12	-	 ES M10x25	-	
M10x30	M10	12	30	12	-	 ES M10x30	 E M10x30	
M10x40	M10	12	40	15	 ES M10x40	 ES M10x40	 E M10	
M12x25	M12	15	25	12	-	 ES M12x25	-	
M12x50	M12	15	50	18	 E M12x50	 ES M12x50	 E M12	
M16x65	M16	19,7	65	23	 E M16x65	 ES M16x65	 E M16	

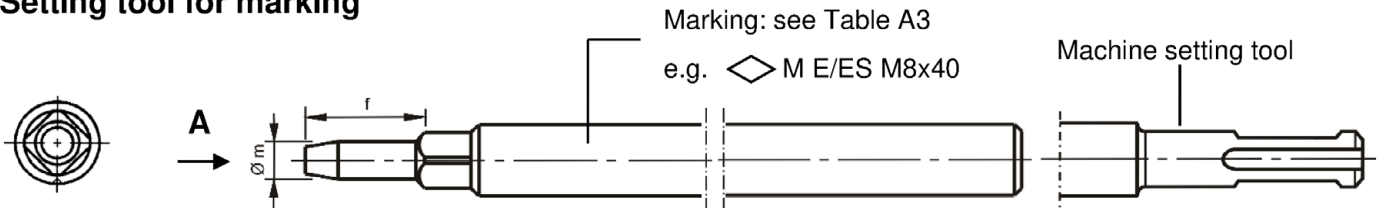
* Dimensions in mm

Chemofast Drop-in Anchor EA/ EA-B

Product description
Dimensions and Marking

Annex A3

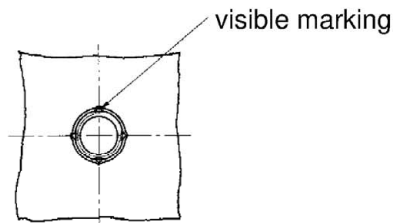
Setting tool for marking



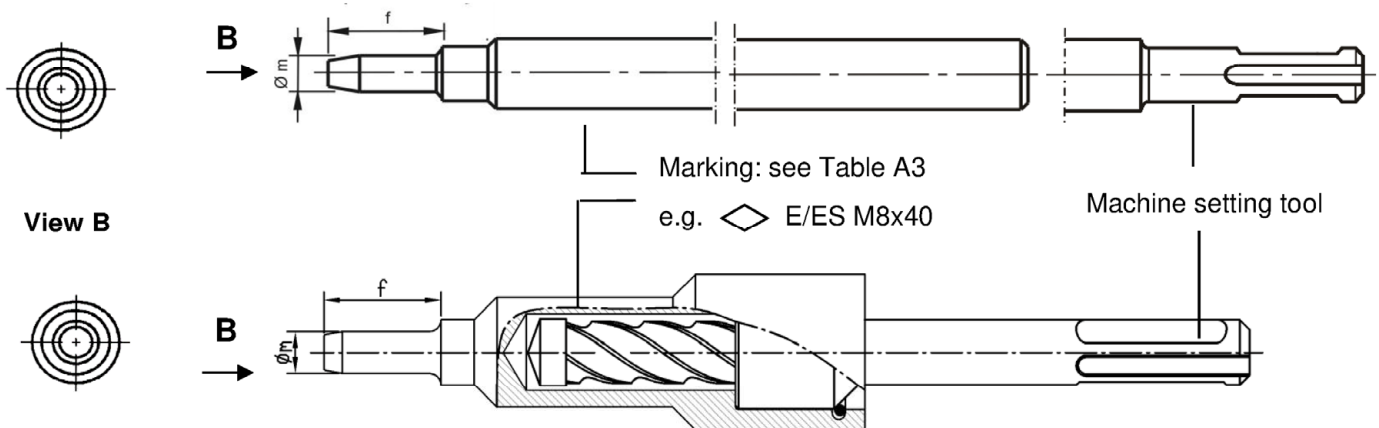
View A

Verification of correct installation with setting tool for marking

The setting tool leaves a visible marking after correct installation.



Setting tool



View B

Table A3: Dimensions and marking of setting tools

Anchor size	$\varnothing m$	f	Setting tool for marking		Setting tool	
			Marking	alternative	Marking	alternative
M6x25	4,9	17	$\diamond M ES M6x25$	-	$\diamond ES M6x25$	-
M6x30	4,9	17	$\diamond M E/ES M6x30$	$\diamond M E M6$	$\diamond E/ES M6x30$	$\diamond E M6$
M8x25	6,4	17	$\diamond M ES M8x25$	-	$\diamond ES M8x25$	-
M8x30	6,4	18	$\diamond M E/ES M8x30$	$\diamond M E M8$	$\diamond E/ES M8x30$	$\diamond E M8$
M8x40	6,4	28	$\diamond M E/ES M8x40$	$\diamond M E M8x40$	$\diamond E/ES M8x40$	$\diamond E M8x40$
M10x25	8,0	18	$\diamond M ES M10x25$	-	$\diamond ES M10x25$	-
M10x30	8,0	18	$\diamond M ES M10x30$	$\diamond M E M10x30$	$\diamond ES M10x30$	$\diamond E M10x30$
M10x40	8,0	24	$\diamond M E/ES M10x40$	$\diamond M E M10$	$\diamond E/ES M10x40$	$\diamond E M10$
M12x25	10,0	15,5	$\diamond M ES M12x25$	-	$\diamond ES M12x25$	-
M12x50	10,0	30	$\diamond M E/ES M12x50$	$\diamond M E M12$	$\diamond E/ES M12x50$	$\diamond E M12$
M16x65	13,5	36	$\diamond M E/ES M16x65$	$\diamond M E M16$	$\diamond E/ES M16x65$	$\diamond E M16$

* Dimensions in mm

Chemofast Drop-in Anchor EA/ EA-B

Product description

Setting tools / Dimensions and marking of setting tools

Annex A4

Specifications of intended use

Drop-in Anchor EA / EA-B	Anchorage depth $h_{ef} \geq 30$ mm						
	M6x30	M8x30	M8x40	M10x30	M10x40	M12x50	M16x65
Steel, zinc plated	✓						
Stainless steel A4 and high corrosion resistant steel HCR	✓			-1)	✓		
Static and quasi-static loads	✓						
Fire exposure	✓						
Cracked and uncracked concrete	✓						
Solid concrete C20/25 to C50/60	✓						

¹⁾ Anchor is not part of ETA

Drop-in Anchor EA-B	Anchorage depth $h_{ef} = 25$ mm			
	M6x25	M8x25	M10x25	M12x25
Steel, zinc plated	✓			
Stainless steel A4 and high corrosion resistant steel HCR	-1)			
Static and quasi-static loads	✓			
Fire exposure (solid concrete, C20/25 to C50/60)	✓			
Cracked and uncracked concrete	✓			
Solid concrete C12/15 to C50/60	✓			
Precast pre-stressed hollow core slabs C30/37 to C50/60	✓			

¹⁾ Anchor version is not part of the ETA

Only for statically indeterminate non-structural systems (multiple use) according to EN 1992-4:2018

Chemofast Drop-in Anchor EA/ EA-B

Intended use
Specifications

Annex B1

Base materials:

- Compacted, reinforced or unreinforced normal weight concrete (without fibers) acc. to EN 206:2013 + A1:2016

Use conditions:

- Structures subject to dry internal conditions (zinc plated steel, stainless steel or high corrosion resistant steel)
- Structures subject to external atmospheric exposure (including industrial and marine environment) or exposure to permanently damp internal condition, if no particular aggressive conditions exist (stainless steel or high corrosion resistant steel)
- Structures subject to external atmospheric exposure and to permanently damp internal condition, if other particular aggressive conditions (high corrosion resistant steel)

Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used.)

Specifications of intended use

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.)
- The strength class and the length of the fastening screw or threaded rod shall be defined by the designing engineer
- Anchorages are designed acc. to EN 1992-4:2018 (if necessary in connection with TR 055: Edition February 2018)

Installation:

- Anchor installation in accordance with the manufacturer's specifications and drawings and using the appropriate tools
- Drill hole by hammer drilling or vacuum drilling

Chemofast Drop-in Anchor EA/ EA-B

Intended use
Specifications

Annex B2

Table B1: Installation parameters for $h_{ef} \geq 30$ mm

Anchor size			M6x30	M8x30	M8x40	M10x30	M10x40	M12x50	M16x65
Depth of drill hole EA	$h_0 =$	[mm]	30	30	40	30	40	50	65
Depth of drill hole EA-B	$h_0 \geq$	[mm]	30	30	40	30	40	50	65
Drill hole diameter	$d_0 =$	[mm]	8	10	10	12	12	15	20
Cutting diameter of drill bit	$d_{cut} \leq$	[mm]	8,45	10,45	10,45	12,5	12,5	15,5	20,55
Maximum installation torque	$T_{inst} \leq$	[Nm]	4	8	8	15	15	35	60
Diameter of clearance hole in the fixture	$d_f \leq$	[mm]	7	9	9	12	12	14	18
Thread length	L_{th}	[mm]	13	13	20	12	15	18	23
Minimum screw-in depth	L_{sadmin}	[mm]	7	9	9	10	11	13	18
Steel, zinc plated									
Minimum thickness of member	h_{min}	[mm]	100	100	100	120	120	130	160
Minimum spacing	s_{min}	[mm]	55	60	80	100	100	120	150
Minimum distance	c_{min}	[mm]	95	95	95	115	135	165	200
Stainless steel A4, HCR									
Minimum thickness of member	h_{min}	[mm]	100	100	100	- ¹⁾	130	140	160
Minimum spacing	s_{min}	[mm]	50	60	80	- ¹⁾	100	120	150
Minimum distance	c_{min}	[mm]	80	95	95	- ¹⁾	135	165	200

²⁾ Anchor version is not part of the ETA

Chemofast Drop-in Anchor EA/ EA-B

Intended use
Installation parameters

Annex B3

Table B2: Installation parameters for $h_{ef} = 25 \text{ mm}^{1)}$

Anchor size			M6x25	M8x25	M10x25	M12x25
Depth of drill hole	$h_0 \geq$	[mm]	25	25	25	25
Drill hole diameter	$d_0 =$	[mm]	8	10	12	15
Cutting diameter of drill bit	$d_{cut} \leq$	[mm]	8,45	10,45	12,5	15,5
Maximum installation torque	$T_{inst} \leq$	[Nm]	4	8	15	35
Diameter of clearance hole in the fixture	$d_f \leq$	[mm]	7	9	12	14
Thread length	L_{th}	[mm]	12	12	12	12
Minimum screw-in depth	L_{smin}	[mm]	6	8	10	12
Minimum thickness of member	$h_{min,1}$	[mm]	80			
Minimum spacing	s_{min}	[mm]	30	70	70	100
Minimum edge distance	c_{min}	[mm]	60	100	100	130
Standard thickness of member	$h_{min,2}$	[mm]	100			
Minimum spacing	s_{min}	[mm]	30	50	60	100
Minimum edge distance	c_{min}	[mm]	60	100	100	110
Installation in precast pre-stressed hollow core slabs C30/37 to C50/60						
Spacing	s_{min}	[mm]	200			
Edge distance	c_{min}	[mm]	150			

¹⁾ Use in dry internal conditions

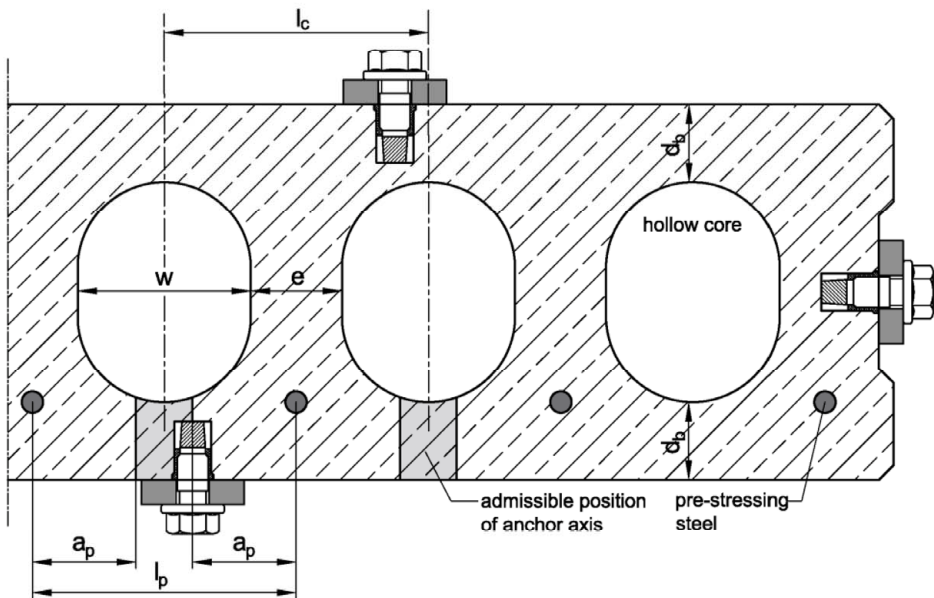
Chemofast Drop-in Anchor EA/ EA-B

Intended use
Installation parameters

Annex B4

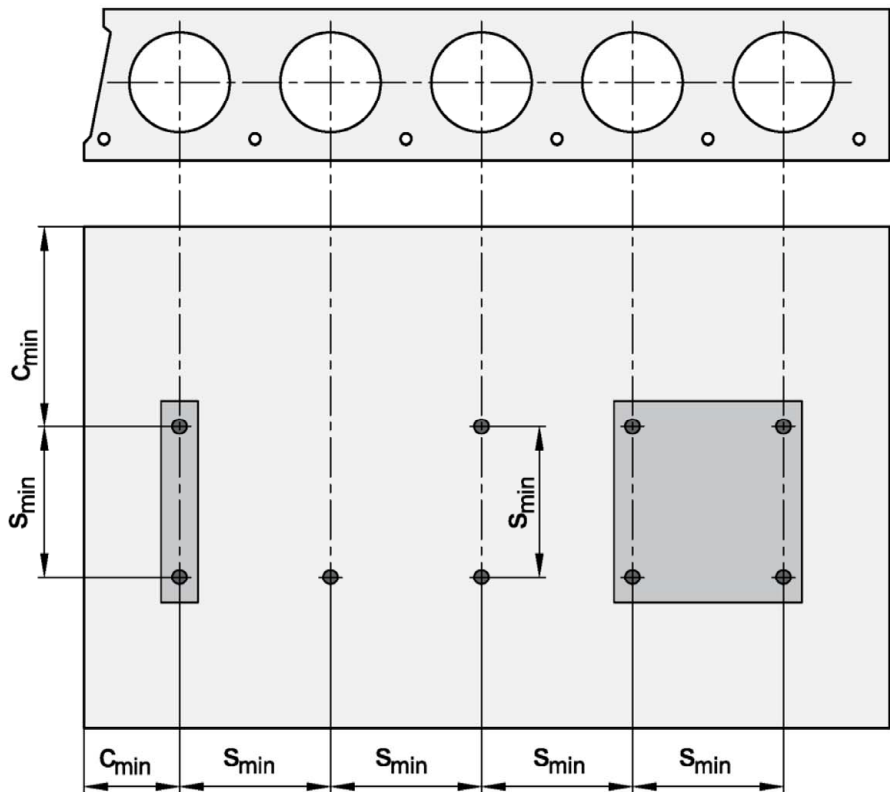
Admissible anchor positions in precast pre-stressed hollow core slabs ($w / e \leq 4,2$)

- Core distance:
 $l_c \geq 100 \text{ mm}$
- Pre-stressing steel distance:
 $l_p \geq 100 \text{ mm}$
- Distance between anchor
position and pre-stressing steel:
 $a_p \geq 50 \text{ mm}$




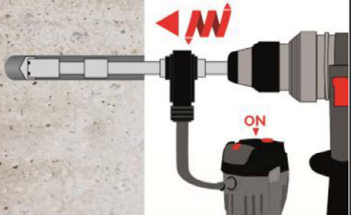
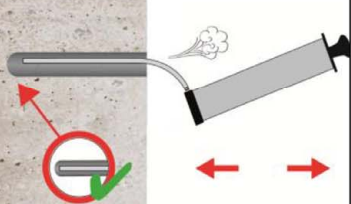
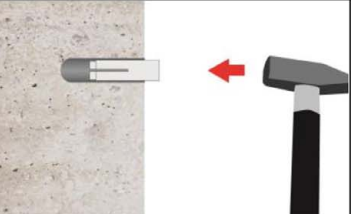
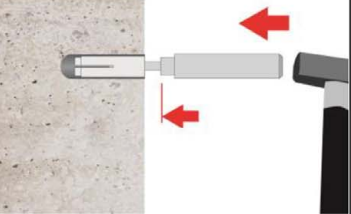
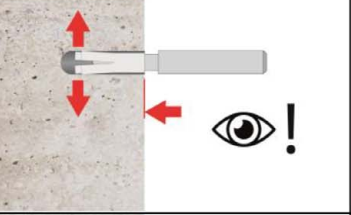

Minimum spacing and edge distance of anchors and distance in precast pre-stressed hollow core slabs

- Minimum edge distance
 $c_{min} \geq 150 \text{ mm}$
- Minimum spacing
 $s_{min} \geq 200 \text{ mm}$



Chemofast Drop-in Anchor EA/ EA-B		Annex B5
Intended use Installation in precast pre-stressed hollow core slabs		

Installation instructions for solid concrete slabs



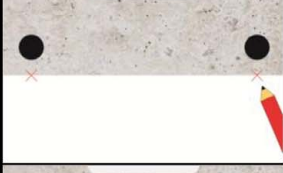

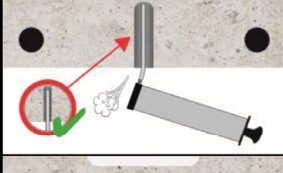
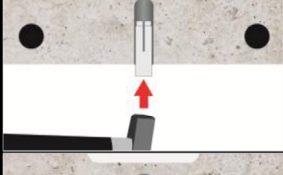
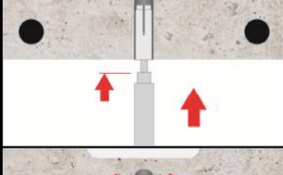

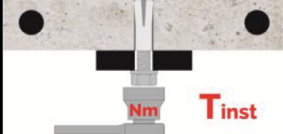
1		Drill the hole with a hammer drill (HD) or compressed air drill (CD) perpendicular to the surface of the anchoring surface.
2		If using a hollow drill bit system (HDB) to drill the hole, proceed to step 4.
3		Blow out dust. Alternatively, vacuum clean down to the bottom of the hole.
4		Drive in anchor.
5		Drive in cone by using setting tool.
6		Shoulder of setting tool must fit on anchor rim.
7		Turn in screw or threaded rod with nut, observe minimum screw-in depth (see Annex B3). Apply installation torque T_{inst} .

Chemofast Drop-in Anchor EA/ EA-B

Intended use
Installation instructions for solid concrete slabs

Annex B6

Installation instructions for precast pre-stressed hollow core slabs

1		Search for the position of the reinforcement.
2		Mark the position of the pre-stressing steel and search for the other position of the pre-stressing steel.
3		Mark the positions of next pre-stressing steel.
4		Drill hole while maintaining the required distances.
5		Blow out dust. Alternatively vacuum clean down to the bottom of the hole.
6		Drive in anchor.
7		Drive in cone by using setting tool.
8		Shoulder of setting tool must fit on anchor rim.
9		Turn in screw or threaded rod with nut, observe the minimum screw-in depth (see Annex B3). Apply installation torque T_{inst} .

Chemofast Drop-in Anchor EA/ EA-B

Intended use

Installation instructions for precast pre-stressed hollow core slabs

Annex B7

Table C1: Characteristic resistance for $h_{ef} \geq 30$ mm in solid concrete slabs

Anchor size			M6x30	M8x30	M8x40	M10x30	M10x40	M12x50	M16x65
Installation factor	γ_{inst}	[-]	1,0						
Load in any direction									
Characteristic resistance in concrete C20/25 to C50/60	F^0_{Rk}	[kN]	3	5	6	6	6	6	16
Partial factor	$\gamma_M^{1)}$	[-]	1,8	2,16		2,1	2,16	1,8	1,8
Spacing	s_{cr}	[mm]	130	180	210	230	170	170	400
Edge distance	c_{cr}	[mm]	65	90	105	115	85	85	200
Shear load with lever arm, steel zinc plated									
Characteristic resistance (Steel 4.6)	$M^0_{Rk,s}$	[Nm]	6,1	15	15	30	30	52	133
Partial factor	$\gamma_{Ms}^{1)}$	[-]	1,67						
Characteristic resistance (Steel 4.8)	$M^0_{Rk,s}$	[Nm]	6,1	15	15	30	30	52	133
Partial factor	$\gamma_{Ms}^{1)}$	[-]	1,25						
Characteristic resistance (Steel 5.6)	$M^0_{Rk,s}$	[Nm]	7,6	19	19	37	37	65	166
Partial factor	$\gamma_{Ms}^{1)}$	[-]	1,67						
Characteristic resistance (Steel 5.8)	$M^0_{Rk,s}$	[Nm]	7,6	19	19	37	37	65	166
Partial factor	$\gamma_{Ms}^{1)}$	[-]	1,25						
Characteristic resistance (Steel 8.8)	$M^0_{Rk,s}$	[Nm]	12	30	30	59	60	105	266
Partial factor	$\gamma_{Ms}^{1)}$	[-]	1,25						
Shear load with lever arm, stainless steel A4 / HCR									
Characteristic resistance (Property class 70)	$M^0_{Rk,s}$	[Nm]	11	26	26	- ₂₎	52	92	233
Partial factor	$\gamma_{Ms}^{1)}$	[-]	1,56						
Characteristic resistance (Property class 80)	$M^0_{Rk,s}$	[Nm]	12	30	30	- ₂₎	60	105	266
Partial factor	$\gamma_{Ms}^{1)}$	[-]	1,33						

³⁾ In absence of other national regulations

⁴⁾ Anchor version is not part of the ETA

Chemofast Drop-in Anchor EA/ EA-B

Performance

Characteristic resistance for $h_{ef} \geq 30$ mm in solid concrete

Annex C1

Table C2: Characteristic resistance for $h_{ef} = 25$ mm in solid concrete slabs¹⁾

Anchor size			M6x25	M8x25	M10x25	M12x25
Installation factor	γ_{inst}	[-]	1,0			
Load in any direction						
Characteristic resistance in concrete C12/15 and C16/20	F^0_{Rk}	[kN]	2,5	2,5	3,5	3,5
Characteristic resistance in concrete C20/25 to C50/60	F^0_{Rk}	[kN]	3,5	4,0	4,5	4,5
Partial factor	$\gamma_{M^{(2)}}$	[-]	1,5			
Spacing	s_{cr}	[mm]	75	75	75	75
Edge distance	c_{cr}	[mm]	38	38	38	38
Shear load with lever arm						
Characteristic resistance (Steel 4.6)	$M^0_{Rk,s}$	[Nm]	6,1	15	30	52
Partial factor	γ_{Ms}^{12}	[-]	1,67			
Characteristic resistance (Steel 4.8)	$M^0_{Rk,s}$	[Nm]	6,1	15	30	52
Partial factor	$\gamma_{Ms}^{(2)}$	[-]	1,25			
Characteristic resistance (Steel 5.6)	$M^0_{Rk,s}$	[Nm]	7,6	19	37	65
Partial factor	$\gamma_{Ms}^{(2)}$	[-]	1,67			
Characteristic resistance (Steel 5.8)	$M^0_{Rk,s}$	[Nm]	7,6	19	37	65
Partial factor	$\gamma_{Ms}^{(2)}$	[-]	1,25			
Characteristic resistance (Steel 8.8)	$M^0_{Rk,s}$	[Nm]	12	30	60	105
Partial factor	$\gamma_{Ms}^{(2)}$	[-]	1,25			

¹⁾ Use in dry internal conditions

²⁾ In absence of other national regulations

Chemofast Drop-in Anchor EA/ EA-B

Performance

Characteristic resistance for $h_{ef} = 25$ mm in solid concrete

Annex C2

Table C3: Characteristic resistance for $h_{ef} = 25$ mm in precast pre-stressed hollow core slabs¹⁾

Anchor size			M6x25	M8x25	M10x25	M12x25
Installation factor	γ_{inst}	[-]	1,0			
Load in any direction						
Flange thickness	d_b	[mm]	$\geq 35 (30)^{2)}$			
Characteristic resistance in precast pre-stressed hollow core slabs C30/37 to C50/60	F^0_{Rk}	[kN]	3,5	4,0	4,5	4,5
Partial factor	$\gamma_{M^{3)}$	[-]	1,5			
Spacing	s_{cr}	[mm]	200			
Edge distance	c_{cr}	[mm]	150			
Shear load with lever arm						
Characteristic resistance (Steel 4.6)	$M^0_{Rk,s}$	[Nm]	6,1	15	30	52
Partial factor	$\gamma_{Ms^{3)}$	[-]	1,67			
Characteristic resistance (Steel 4.8)	$M^0_{Rk,s}$	[Nm]	6,1	15	30	52
Partial factor	$\gamma_{Ms^{3)}$	[-]	1,25			
Characteristic resistance (Steel 5.6)	$M^0_{Rk,s}$	[Nm]	7,6	19	37	65
Partial factor	$\gamma_{Ms^{3)}$	[-]	1,67			
Characteristic resistance (Steel 5.8)	$M^0_{Rk,s}$	[Nm]	7,6	19	37	65
Partial factor	$\gamma_{Ms^{3)}$	[-]	1,25			
Characteristic resistance (Steel 8.8)	$M^0_{Rk,s}$	[Nm]	12	30	60	105
Partial factor	$\gamma_{Ms^{3)}$	[-]	1,25			

¹⁾ Use in dry internal conditions

²⁾ The anchor may be set in a flange thickness of 30 mm with identical characteristic loads, if the borehole cuts no hollow core

³⁾ In absence of other national regulations

Chemofast Drop-in Anchor EA/ EA-B

Performance

Characteristic resistance for $h_{ef} = 25$ mm in precast pre-stressed hollow core slabs

Annex C3

**Table C4: Characteristic values under fire exposure in solid concrete slabs
C20/25 to C50/60 for $h_{ef} \geq 30$ mm**

Anchor size				M6x30	M8x30	M8x40	M10x30	M10x40	M12x50	M16x65	
Fire resistance class		Load in any direction									
Steel 4.6	R 30	Characteristic resistance	$F^{0}_{Rk,fi}$	[kN]	0,4	0,6	0,6	0,9	0,9	1,5	3,1
	R 60			[kN]	0,35	0,6	0,6	0,8	0,8	1,3	2,4
	R 90			[kN]	0,3	0,6	0,6	0,6	0,6	1,1	2,0
	R 120			[kN]	0,25	0,5	0,5	0,5	0,5	0,8	1,6
Steel 4.8	R 30	Characteristic resistance	$F^{0}_{Rk,fi}$	[kN]	0,4	0,9	1,1	0,9	1,5	1,5	4,0
	R 60			[kN]	0,35	0,9	0,9	0,9	1,5	1,5	4,0
	R 90			[kN]	0,3	0,6	0,6	0,9	1,1	1,5	3,0
	R 120			[kN]	0,3	0,5	0,5	0,7	0,9	1,2	2,4
Steel ≥ 5.6	R 30	Characteristic resistance	$F^{0}_{Rk,fi}$	[kN]	0,8	0,9	1,5	0,9	1,5	1,5	4,0
	R 60			[kN]	0,8	0,9	1,5	0,9	1,5	1,5	4,0
	R 90			[kN]	0,4	0,9	0,9	0,9	1,5	1,5	3,7
	R 120			[kN]	0,3	0,5	0,5	0,7	1,0	1,2	2,4
A4 / HCR	R 30	Characteristic resistance	$F^{0}_{Rk,fi}$	[kN]	0,8	0,9	1,5	- ¹⁾	1,5	1,5	4,0
	R 60			[kN]	0,8	0,9	1,5	- ¹⁾	1,5	1,5	4,0
	R 90			[kN]	0,4	0,9	0,9	- ¹⁾	1,5	1,5	3,7
	R 120			[kN]	0,3	0,5	0,5	- ¹⁾	1,0	1,2	2,4
		Partial factor	$\gamma_{M,fi}$	[-]	1,0						
Steel zinc plated											
		Spacing	$s_{cr,fi}$	[mm]	130	180	210	170	170	200	400
R 30 – R 120		Edge distance	$c_{cr,fi}$	[mm]	65	90	105	85	85	100	200
		If the fire attack is from more than one side, the edge distance shall be ≥ 300 mm.									
Stainless steel A4, HCR											
		Spacing	$s_{cr,fi}$	[mm]	130	180	210	- ¹⁾	170	200	400
R 30 – R 120		Edge distance	$c_{cr,fi}$	[mm]	65	90	105	- ¹⁾	85	100	200
		If the fire attack is from more than one side, the edge distance shall be ≥ 300 mm.									

¹⁾ Anchor version is not part of the ETA

Chemofast Drop-in Anchor EA/ EA-B

Performance

Characteristic values under fire exposure for $h_{ef} \geq 30$ mm

Annex C4

Table C5: Characteristic values under fire exposure in solid concrete slabs C20/25 to C50/60 for $h_{ef} = 25 \text{ mm}$ ¹⁾

Anchor size				M6x25	M8x25	M10x25	M12x25
Fire resistance class		Load in any direction					
Steel ≥ 4.6	R 30	Characteristic resistance $F^{0}_{Rk,fi}$	[kN]	0,4	0,6	0,6	0,6
	R 60		[kN]	0,35	0,6	0,6	0,6
	R 90		[kN]	0,3	0,6	0,6	0,6
	R 120		[kN]	0,25	0,5	0,5	0,5
		Partial factor	$\gamma_{M,fi}$	1,0			
		Spacing	$s_{cr,fi}$	[mm]	100	100	100
R 30 – R 120		Edge distance	$c_{cr,fi}$	[mm]	50	50	50
				If the fire attack is from more than one side, the edge distance shall be $\geq 300 \text{ mm}$.			

¹⁾ Use in dry internal conditions

Chemofast Drop-in Anchor EA/ EA-B

Performance

Characteristic values under fire exposure for $h_{ef} = 25 \text{ mm}$

Annex C5