

Approval body for construction products
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and
Laender Governments



European Technical Assessment

ETA-21/0971
of 26 June 2023

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

Chemofast Drop-in Anchor EA/ EA-B

Product family
to which the construction product belongs

Mechanical fastener for use in concrete

Manufacturer

CHEMOFAST Anchoring GmbH
Hanns-Martin-Schleyer-Straße 23
47877 Willich
DEUTSCHLAND

Manufacturing plant

Werk 2, Deutschland

This European Technical Assessment
contains

16 pages including 3 annexes which form an integral part
of this assessment

This European Technical Assessment is
issued in accordance with Regulation (EU)
No 305/2011, on the basis of

EAD 330232-01-0601, Edition 05/2021

This version replaces

ETA-21/0971 issued on 2 December 2021

European Technical Assessment

ETA-21/0971

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Specific Part

1 Technical description of the product

The Chemofast Drop-in Anchor EA/ EA-B is a fastener made of galvanized steel, stainless steel or high corrosion resistant steel which is placed into a drilled hole and anchored by deformation-controlled expansion.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the fastener is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the fastener of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi-static loading) Method A	See Annex B2, C1 to C2
Characteristic resistance to shear load (static and quasi-static loading)	See Annex C3 to C4
Displacements	See Annex C5
Characteristic resistance and displacements for seismic performance category C1 and C2	No performance assessed

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	No performance assessed

3.3 Aspects of durability

Essential characteristic	Performance
Durability	See Annex B1

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with the European Assessment Document EAD 330232-01-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD















Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 26 June 2023 by Deutsches Institut für Bautechnik

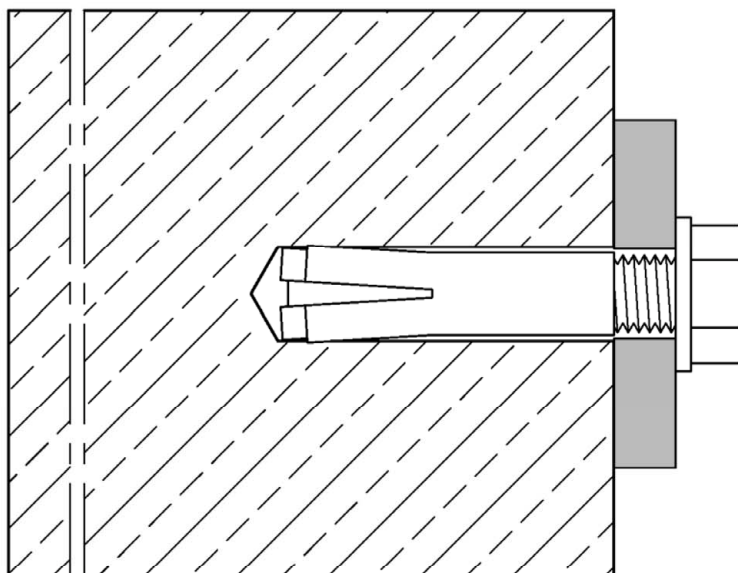
Dipl.-Ing. Beatrix Wittstock
Head of Section

beglaubigt:
Baderschneider

Drop-in Anchor EA/ EA-B

Anchor sizes and variations					
Drop-in Anchor Anchor EA (<u>without</u> shoulder)			Drop-in Anchor EA-B (<u>with</u> shoulder)		
EA M6x30			EA-B M6x30		
EA M8x30			EA-B M8x30		
EA M8x40			EA-B M8x40		
EA M10x40			EA-B M10x30 (zinc plated)		
EA M12x50			EA-B M10x40		
EA M12x80			EA-B M12x50		
EA M16x65			EA-B M12x80		
EA M16x80			EA-B M16x65		
EA M20x80			EA-B M16x80		

Installation situation



Chemofast Drop-in Anchor EA/ EA-B

Product description

Anchor sizes and variations / Installation situation

Annex A1

Table A1: Material

Part	Designation	Steel, zinc plated	Stainless steel A4	High corrosion resistant steel HCR
1	Anchor sleeve	Cold formed or machining steel, galvanized, EN ISO 4042:2018	Stainless steel (e.g. 1.4401, 1.4404, 1.4571) EN 10088:2014, EN ISO 3506:2020	Stainless steel, 1.4529, 1.4565, EN 10088:2014, EN ISO 3506:2020
2	Cone	Cold formed or machining steel	Stainless steel (e.g. 1.4401, 1.4404, 1.4571) EN 10088:2014	

Requirements on the fastening screw or the threaded rod and nut according to the engineering documents:

- Minimum screw-in depth L_{smin} see Table B1
- The length of screw or the threaded rod shall be determined depending on the thickness of fixture t_{fix} , available thread length L_{th} (= maximum screw-in depth) and the minimum screw-in depth L_{smin} .
- $A_5 > 8$ % Ductility
- Materials
 - Steel, zinc plated, property class 4.6 / 4.8 / 5.6 / 5.8 or 8.8 according to EN ISO 898-1:2013 or EN ISO 898-2:2012
 - Stainless steel A4 or high corrosion resistant steel HCR, property class 70 or 80 according to EN ISO 3506:2020

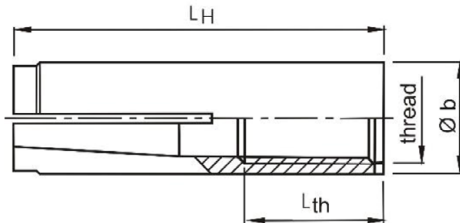
Chemofast Drop-in Anchor EA/ EA-B

Product description
Materials / Requirements

Annex A2


Anchor sleeve

Anchor version without shoulder (EA)

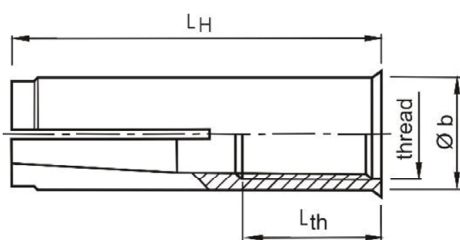


Marking: see Table A2

e.g.:  E M8x40

 identifying mark of manufacturing plant
E anchor identity (version without shoulder)
ES anchor identity (version with shoulder)
M8 size of thread
40 anchorage depth

Anchor version with shoulder (EA-B)



additional marking

A4 stainless steel
HCR high corrosion resistant steel

Cone



































M6x30 and M10x30



remaining sizes

Table A2: Dimensions and marking

Anchor size	Anchor sleeve				Marking			Cone
	thread	Ø b	L _H	L _{th}	Version EA (without sleeve)	Version EA-B (with sleeve)	alternative	
M6x30	M6	8	30	13	 E M6x30	 ES M6x30	 E M6	
M8x30	M8	10	30	13	 E M8x30	 ES M8x30	 E M8	
M8x40	M8	10	40	20	 E M8x40	 ES M8x40	 E M8x40	
M10x30	M10	12	30	12	-	 ES M10x30	 E M10x30	
M10x40	M10	12	40	15	 E M10x40	 ES M10x40	 E M10	
M12x50	M12	15	50	18	 E M12x50	 ES M12x50	 E M12	
M12x80	M12	15	80	45	 E M12x80	 ES M12x80	 E M12x80	
M16x65	M16	19,7	65	23	 E M16x65	 ES M16x65	 E M16	
M16x80	M16	19,7	80	38	 E M16x80	 ES M16x80	 E M16x80	
M20x80	M20	24,7	80	34	 E M20x80	-	 E M20	

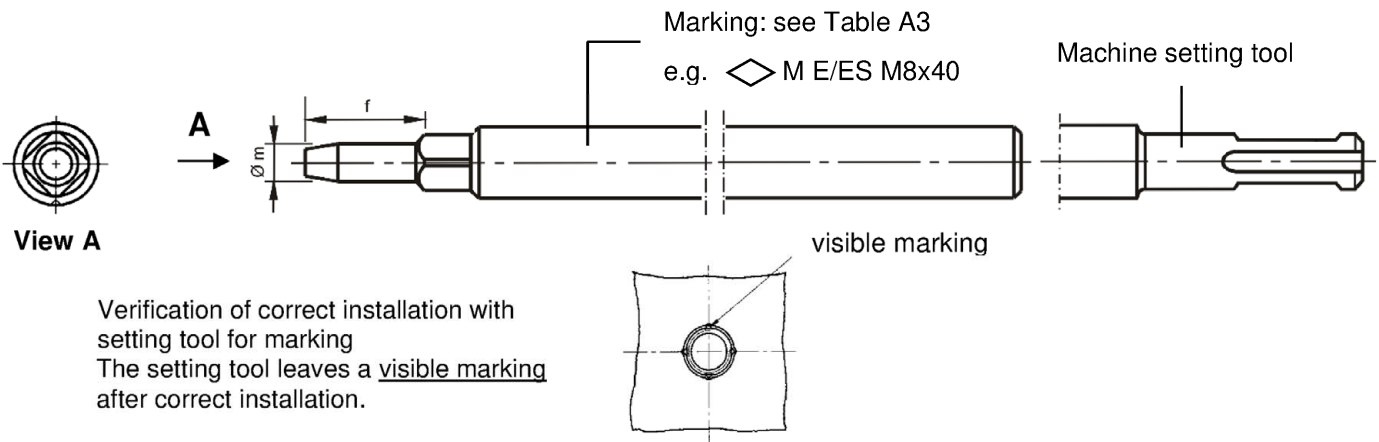
* Dimensions in mm

Chemofast Drop-in Anchor EA/ EA-B

Product description
Dimensions and marking

Annex A3

Setting tool for marking



Setting tool

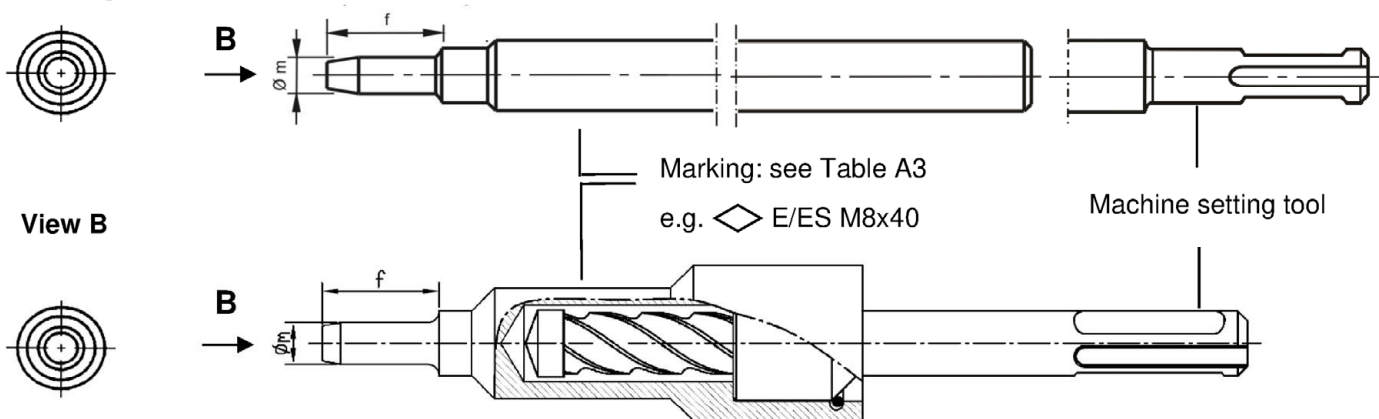


Table A3: Dimensions and marking of setting tools

Anchor size	Ø m	f	Setting tool for marking		Setting tool	
			Marking	alternative	Marking	alternative
M6x30	4,9	17	◇ M E/ES M6x30	◇ M E M6	◇ E/ES M6x30	◇ E M6
M8x30	6,4	18	◇ M E/ES M8x30	◇ M E M8	◇ E/ES M8x30	◇ E M8
M8x40	6,4	28	◇ M E/ES M8x40	◇ M E M8x40	◇ E/ES M8x40	◇ E M8x40
M10x30	8,0	18	◇ M ES M10x30	◇ M E M10x30	◇ ES M10x30	◇ E M10x30
M10x40	8,0	24	◇ M E/ES M10x40	◇ M E M10	◇ E/ES M10x40	◇ E M10
M12x50	10,0	30	◇ M E/ES M12x50	◇ M E M12	◇ E/ES M12x50	◇ E M12
M12x80	10,0	60	◇ M E/ES M12x80	◇ M E M12x80	◇ E/ES M12x80	◇ E M12x80
M16x65	13,5	36	◇ M E/ES M16x65	◇ M v M16	◇ E/ES M16x65	◇ E M16
M16x80	13,5	51	◇ M E/ES M16x80	◇ M E M16x80	◇ E/ES M16x80	◇ E M16x80
M20x80	16,5	50	◇ M E M20x80	◇ M E M20	◇ E M20x80	◇ E M20

* Dimensions in mm

Chemofast Drop-in Anchor EA/ EA-B

Product description
Setting tools / Dimensions and marking

Annex A4

Specifications of intended use

Anchorage subject to:

- Static and quasi-static loads

Base materials:

- Compacted, reinforced or unreinforced normal weight concrete, without fibres according to EN 206:2013 + A1:2016
- Uncracked concrete
- Strength classes C20/25 to C50/60 according to EN 206:2013 + A1:2016

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions (all materials)
- For all other conditions applies:
Use according to EN 1993-1-4:2015 corresponding to corrosion resistance class CRC according to Annex A2, Table A1:
 - Stainless steel A4: CRC III
 - High corrosion resistant steel HCR: CRC V
- Anchor types M6x30 A4 and M8x30 A4 only for dry internal exposure

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.).
- The strength class and the length of the fastening screw or threaded rod shall be defined by the designing engineer
- Design of fastenings according EN 1992-4:2018 (if necessary in connection with TR 055: Edition February 2018)
- Anchor sizes M6x30, M8x30 and M10x30 for statically indeterminate structural components only, when in case of failure, the load can be distributed to other fasteners.

Installation:

- Anchor installation in accordance with the manufacturer's specifications and drawings and using the appropriate tools
- Drill hole by hammer drilling or vacuum drilling

Chemofast Drop-in Anchor EA/ EA-B

Intended use
Specifications

Annex B1

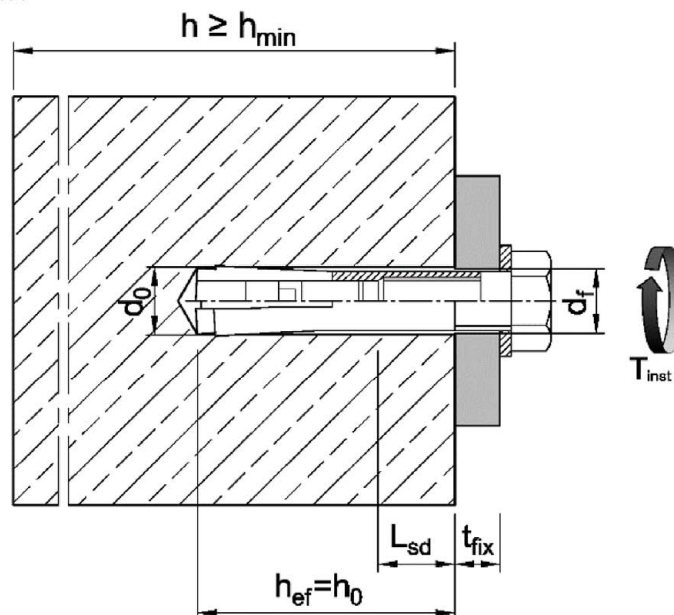
Table B1: Installation parameters

Anchor size		M6x30	M8x30	M8x40	M10x30	M10x40	M12x50	M12x80	M16x65	M16x80	M20x80
Depth of drill hole	$h_0 =$ [mm]	30 ¹⁾	30 ¹⁾	40	30 ¹⁾	40	50	80	65	80	80
Drill hole diameter	$d_0 =$ [mm]	8	10	10	12	12	15	15	20	20	25
Cutting diameter of drill bit	$d_{cut} \leq$ [mm]	8,45	10,45	10,45	12,5	12,5	15,5	15,5	20,55	20,55	25,55
Max. installation torque ²⁾	$T_{inst} \leq$ [Nm]	4	8	8	15	15	35	35	60	60	120
Diameter of clearance hole in the fixture	$d_f \leq$ [mm]	7	9	9	12	12	14	14	18	18	22
Thread length	L_{th} [mm]	13	13	20	12	15	18	45	23	38	34
Minimum screw-in depth	L_{sdmin} [mm]	7	9	9	10	11	13	13	18	18	22
Steel, zinc plated											
Minimum thickness of member	h_{min} [mm]	100	100	100	120	120	130	130	160	160	200
Minimum spacing	s_{min} [mm]	55	60	80	100	100	120	120	150	150	160
Minimum edge distance	c_{min} [mm]	95	95	95	115	135	165	165	200	200	260
Stainless steel A4, HCR											
Minimum thickness of member	h_{min} [mm]	100	100	100	..3)	130	140	140	160	160	250
Minimum spacing	s_{min} [mm]	50	60	80	..3)	100	120	120	150	150	160
Minimum edge distance	c_{min} [mm]	80	95	95	..3)	135	165	165	200	200	260

¹⁾ Only for statically indeterminate non-structural systems (multiple use) according to EN 1992-4:2018, in dry internal conditions

²⁾ If the screw or threaded rod is otherwise secured against unscrewing, the torque can be omitted

³⁾ Anchor version is not part of the ETA


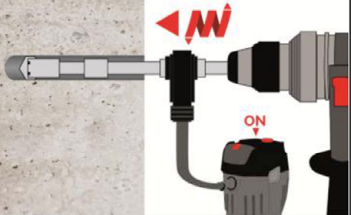
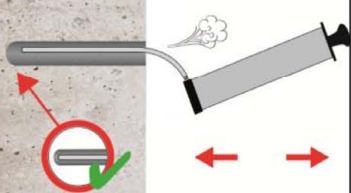

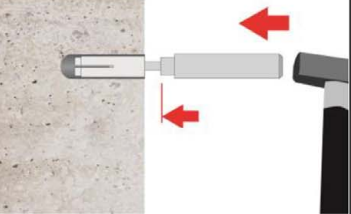
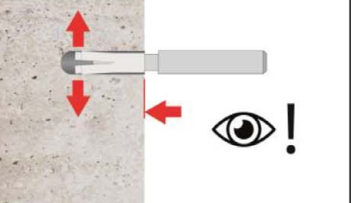



Chemofast Drop-in Anchor EA/ EA-B

Intended use
Installation parameters

Annex B2

Installation instructions

1		Drill the hole with a hammer drill (HD) or compressed air drill (CD) perpendicular to the surface of the anchoring surface.
2		If using a hollow drill bit system (HDB) to drill the hole, proceed to step 4.
3		Blow out dust. Alternatively, vacuum clean down to the bottom of the hole.
4		Drive in anchor.
5		Drive in cone by using setting tool.
6		Shoulder of setting tool must fit on anchor rim.
7		Turn in screw or threaded rod with nut, observe minimum screw-in depth (see Annex B2). Apply installation torque T_{inst} .

Chemofast Drop-in Anchor EA/ EA-B

Intended use
Installation instructions

Annex B3

Table C1: Characteristic values for tension loads, zinc plated steel

Anchor size			M6x30 ¹⁾	M8x30 ¹⁾	M8x40	M10x30 ¹⁾	M10x40	M12x50	M12x80	M16x65 M16x80	M20x80			
Installation factor		γ_{inst}	[-]		1,2									
Steel failure														
Characteristic resistance	property class	4.6	$N_{Rk,s}$	[kN]	8,0	14,6		23,2		33,7		62,8	98,0	
		4.8			8,0	14,6		18,0	20,2	33,7		62,8	98,0	
		5.6			10,0	18,3		18,0	20,2	42,1		78,3	122,4	
		5.8			10,0	17,6	18,3	18,0	20,2	40,2	42,1	67,1	106,4	
		8.8			15,0	17,6	19,9	18,0	20,2	40,2	43,0	67,1	106,4	
Partial factor	property class	4.6	$\gamma_{Ms}^{(2)}$	[-]	2,0									
		5.6			2,0		1,5		2,0					
		4.8			1,5								1,6	
		5.8												
		8.8												
Pull-out failure														
Characteristic resistance in concrete C20/25		$N_{Rk,p}$	[kN]	8,1	8,1	9,0	8,1	12,4	17,4	17,4	25,8	35,2		
Increasing factor		ψ_C	[-]	$\left(\frac{f_{ck}}{20}\right)^{0,5}$		$\left(\frac{f_{ck}}{20}\right)^{0,3}$	$\left(\frac{f_{ck}}{20}\right)^{0,5}$							
Characteristic resistance depending on the concrete strength class		$N_{Rk,p}$	[kN]	$\psi_C * N_{Rk,p} (C20/25)$										
Splitting														
Characteristic resistance in concrete C20/25		$N^0_{Rk,sp}$	[kN]	$\min (N_{Rk,p} ; N^0_{Rk,c})$										
Characteristic edge distance		$c_{cr,sp}$	[mm]	95	95	95	115	135	165		200	260		
Characteristic spacing		$s_{cr,sp}$	[mm]	$2 \cdot c_{cr,sp}$										
Concrete cone failure														
Effective anchorage depth		h_{ef}	[mm]	30	30	40	30	40	50	80	65 80 ³⁾	80		
Characteristic edge distance		$c_{cr,N}$	[mm]	$1,5 h_{ef}$										
Characteristic spacing		$s_{cr,N}$	[mm]	$2 \cdot c_{cr,N}$										
Factor	uncracked concrete	$k_{ucr,N}$	[-]	11,0										
	cracked concrete	$k_{cr,N}$	[-]	No performance assessed										

¹⁾ Only for statically indeterminate non-structural systems (multiple use) according to EN 1992-4:2018

²⁾ In absence of other national regulations

³⁾ For M16x80

Chemofast Drop-in Anchor EA/ EA-B

Performance

Characteristic values for tension loads, zinc plated steel

Annex C1

Table C2: Characteristic values for tension loads, stainless steel A4, HCR

Anchor size			M6x30 ¹⁾	M8x30 ¹⁾	M8x40	M10x40	M12x50 M12x80	M16x65 M16x80	M20x80	
Installation factor		γ_{inst}	[-]	1,0						
Steel failure										
Characteristic resistance (property class 70)		$N_{Rk,s}$	[kN]	14,1	23,3	29,4	50,2	83,8	133,0	
Characteristic resistance (property class 80)		$N_{Rk,s}$	[kN]	17,5	23,3	29,4	50,2	83,8	133,0	
Partial factor		$\gamma_{Ms}^{2)}$	[-]	1,87						
Pull-out failure										
Characteristic resistance in concrete C20/25		$N_{Rk,p}$	[kN]	8,1	8,1	11,0	12,4	17,4	25,8	35,2
Increasing factor		ψ_C	[-]	$\left(\frac{f_{ck}}{20}\right)^{0,5}$		$\left(\frac{f_{ck}}{20}\right)^{0,3}$	$\left(\frac{f_{ck}}{20}\right)^{0,5}$			
Characteristic resistance depending on the concrete strength class		$N_{Rk,p}$	[kN]	$\psi_C * N_{Rk,p} (C20/25)$						
Splitting failure										
Characteristic resistance in concrete C20/25		$N^0_{Rk,sp}$	[kN]	$\min (N_{Rk,p} ; N^0_{Rk,c})$						
Edge distance		$C_{cr,sp}$	[mm]	80	95	95	135	165	200	260
Spacing		$S_{cr,sp}$	[mm]	$2 \cdot C_{cr,sp}$						
Concrete cone failure										
Effective anchorage depth		h_{ef}	[mm]	30	30	40	40	50 80 ³⁾	65 80 ³⁾	80
Edge distance		$C_{cr,N}$	[mm]	$1,5 h_{ef}$						
Spacing		$S_{cr,N}$	[mm]	$2 \cdot C_{cr,N}$						
Factor	uncracked concrete	$k_{ucr,N}$	[-]	11,0						
	cracked concrete	$k_{cr,N}$	[-]	No performance assessed						

¹⁾ Only for statically indeterminate non-structural systems (multiple use) according to EN 1992-4:2018

²⁾ In absence of other national regulations

³⁾ For M12x80 and M16x80

Chemofast Drop-in Anchor EA/ EA-B

Performance

Characteristic values for tension loads, stainless steel A4, HCR

Annex C2

Table C3: Characteristic values for shear loads, zinc plated steel

Anchor size				M6x30 ¹⁾	M8x30 ¹⁾	M8x40	M10x30 ¹⁾	M10x40	M12x50	M12x80	M16x65 M16x80	M20x80		
Steel failure without lever arm														
Characteristic resistance	property class	4.6	V ⁰ _{Rk,S}	[kN]	4,0	7,3	11,6	9,6	16,8		31,3	49,0		
		4.8			4,0	7,3	10,1	10,1	16,9		31,3	49,0		
		5.6			5,0	9,1	10,1	9,6	21,1		39,2	61,2		
		5.8			5,0	6,9	10,1	7,2	19,4	21,1	33,5	53,2		
		8.8			5,0	6,9	10,1	7,2	19,4	21,5	33,5	53,2		
Partial factor	property class	4.6	γ _{Ms} ²⁾	[-]	1,67									
		5.6			1,67		1,25	1,67						
		4.8			1,25								1,33	
		5.8												
		8.8												
Duktilitätsfaktor k ₇				[-]	1,0									
Steel failure with lever arm														
Characteristic bending resistance	property class	4.6	M ⁰ _{Rk,S}	[Nm]	6,1	15	30		52		133	259		
		4.8			7,6	19	37		65		166	324		
		5.6			12	30	59	60	105	266	519			
		5.8												
Partial factor	property class	4.6	γ _{Ms} ²⁾	[-]	1,67									
		5.6			1,25									
		4.8												
		5.8												
		8.8												
Factor of ductility k ₇				[-]	1,0									
Concrete pry-out failure														
Pry-out factor k ₈				[-]	1,0				1,5	2,0				
Concrete edge failure														
Effective length of fastener in shear loading l _f				[mm]	30	30	40	30	40	50	80	65 80 ³⁾	80	
Outside diameter of fastener d _{nom}				[mm]	8	10		12		15		20	25	

¹⁾ Only for statically indeterminate non-structural systems (multiple use) according to EN 1992-4:2018

²⁾ In absence of other national regulations

³⁾ For M16x80

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Characteristic values for shear loads, zinc plated steel

Annex C3

Table C4: Characteristic values for shear loads, stainless steel A4, HCR

Anchor size			M6x30 ¹⁾	M8x30 ¹⁾	M8x40	M10x40	M12x50	M12x80	M16x65	M16x80	M20x80	
Steel failure without lever arm												
Characteristic resistance (property class 70)	V ⁰ _{Rk,s}	[kN]	7,0	10,6		13,4	25,1		41,9		66,5	
Characteristic resistance (property class 80)	V ⁰ _{Rk,s}	[kN]	8,7	10,6		13,4	25,1		41,9		66,5	
Partial factor	γ _{Ms} ²⁾	[-]	1,56									
Factor of ductility	k ₇	[-]	1,0									
Steel failure with lever arm												
Characteristic bending resistance (property class 70)	M ⁰ _{Rk,s}	[Nm]	11	26		52	92		233		454	
Partial factor	γ _{Ms} ¹⁾	[-]	1,56									
Characteristic bending resistance (property class 80)	M ⁰ _{Rk,s}	[Nm]	12	30		60	105		266		519	
Partial factor	γ _{Ms} ²⁾	[-]	1,33									
Factor of ductility	k ₇	[-]	1,0									
Concrete pry-out failure												
Pry-out factor	k ₈	[-]	1,0	1,7				2,0				
Concrete edge failure												
Effective length of fastener in shear loading	l _f	[mm]	30	30	40	40	50	80	65	80	80	
Outside diameter of fastener	d _{nom}	[mm]	8	10		12	15		20		25	

¹⁾ Only for statically indeterminate non-structural systems (multiple use) according to EN 1992-4:2018

²⁾ In absence of other national regulations

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Performance
Characteristic values for shear loads, stainless steel A4, HCR

Annex C4

Table C5: Displacements under tension loads

Anchor size			M6x30 ¹⁾	M8x30 ¹⁾	M8x40	M10x30 ¹⁾	M10x40	M12x50 M12x80	M16x65 M16x80	M20x80
Steel, zinc plated										
Tension load in uncracked concrete	N	[kN]	3	3	3,6	3,3	4,8	6,4	10	14,8
Displacements	δ _{N0}	[mm]	0,24							
	δ _{N∞}	[mm]	0,36							
Stainless steel A4 / HCR										
Tension load in uncracked concrete	N	[kN]	4	4	4,3	- ²⁾	6,1	8,5	12,6	17,2
Displacements	δ _{N0}	[mm]	0,12							
	δ _{N∞}	[mm]	0,24							

¹⁾ Only for statically indeterminate non-structural systems (multiple use) according to EN 1992-4:2018

²⁾ Anchor version is not part of the ETA

Table C6: Displacements under shear loads

Anchor size			M6x30 ¹⁾	M8x30 ¹⁾	M8x40	M10x30 ¹⁾	M10x40	M12x50 M12x80	M16x65 M16x80	M20x80
Steel, zinc plated										
Shear load in uncracked concrete	V	[kN]	2	4	4	5,7	4,0	11,3	18,8	32,2
Displacements	δ_{V0}	[mm]	0,9	0,9	1,0	1,5	0,6	1,2	1,2	1,6
	$\delta_{V\infty}$	[mm]	1,3	1,3	1,5	2,3	0,9	1,9	1,9	2,4
Stainless steel A4 / HCR										
Shear load in uncracked concrete	V	[kN]	3,5	5,2	5,2	- ²⁾	6,5	11,5	19,2	30,4
Displacements	δ_{V0}	[mm]	1,9	1,1	0,7	- ²⁾	1,0	1,7	2,4	2,6
	$\delta_{V\infty}$	[mm]	2,8	1,6	1,0	- ²⁾	1,5	2,6	3,6	3,8

¹⁾ Only for statically indeterminate non-structural systems (multiple use) according to EN 1992-4:2018

²⁾ Anchor version is not part of the ETA

Chemofast Drop-in Anchor EA/ EA-B

Performance
Displacements

Annex C5