

Approval body for construction products
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and
Laender Governments



European Technical Assessment

ETA-22/0874
of 30 June 2023

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

Fashida anchor channels FPH with fashida channel bolts
FST

Product family
to which the construction product belongs

Anchor channel

Manufacturer

FASHIDA (Dalian) Industrial Group Co., Ltd
No. 478 Zhongshan Road
DALIAN
VOLKSREPUBLIK CHINA

Manufacturing plant

This European Technical Assessment
contains

20 pages including 3 annexes which form an integral part
of this assessment

This European Technical Assessment is
issued in accordance with Regulation (EU)
No 305/2011, on the basis of

EAD 330008-03-0601, Edition 06/2021

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Specific Part

1 Technical description of the product

The Fashida anchor channels FPH with Fashida channel bolts FST is a system consisting of a C-shaped channel profile of steel and at least two metal anchors non-detachably fixed on the channel back and FASHIDA Channel Bolts.

The anchor channel is embedded surface-flush in the concrete. Fashida channel bolts with appropriate hexagonal nuts and washers are fixed to the channel.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor channel is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor channel of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance under tension load (static and quasi-static loading)	
- Resistance to steel failure of anchors	$N_{Rk,s,a}$ see Annex C1
- Resistance to steel failure of the connection between anchors and channel	$N_{Rk,s,c}$ see Annex C1
- Resistance to steel failure of channel lips and subsequently pull-out of channel bolt	$N_{Rk,s,l}^0 ; s_{l,N}$ see Annex C1
- Resistance to steel failure of channel bolt	$N_{Rk,s}$ see Annex C6
- Resistance to steel failure by exceeding the bending strength of the channel	S_{max} see Annex A5 $M_{Rk,s,flex}$ see Annex C1
- Maximum installation torque to avoid damage during installation	$T_{inst,g} ; T_{inst,s}$ see Annex B3
- Resistance to pull-out failure of the anchor	$N_{Rk,p}$ see Annex C2
- Resistance to concrete cone failure	h_{ef} see Annex B2 $k_{cr,N} ; k_{ucr,N}$ see Annex C2
- Minimum edge distances, spacing and member thickness to avoid concrete splitting during installation	S_{min} see Annex A5 $c_{min} ; h_{min}$ see Annex B3
- Characteristic edge distance and spacing to avoid splitting of concrete under load	$S_{cr,sp} ; c_{cr,sp}$ see Annex C2
- Resistance to blowout failure - bearing area of anchor head	A_h see Annex A4

Essential characteristic	Performance
<p>Characteristic resistance under shear load (static and quasi-static loading)</p> <ul style="list-style-type: none"> - Resistance to steel failure of channel bolt under shear loading without lever arm - Resistance to steel failure by bending of the channel bolt under shear load with lever arm - Resistance to steel failure of channel lips, steel failure of connection between anchor and channel and steel failure of anchor (shear load in transverse direction) - Resistance to steel failure of connection between channel lips and channel bolt (shear load in longitudinal channel axis) - Factor for sensitivity to installation (longitudinal shear) - Resistance to steel failure of the anchor (longitudinal shear) - Resistance to steel failure of connection between anchor and channel (longitudinal shear) - Resistance to concrete pry-out failure - Resistance to concrete edge failure 	<p>$V_{Rk,s}$ see Annex C3</p> <p>$M_{Rk,s}^0$ see Annex C3</p> <p>$V_{Rk,s,l,y}^0 ; S_{l,v} ; V_{Rk,s,c,y} ; V_{Rk,s,a,y}$ see Annex C3</p> <p>No Performance assessed</p> <p>No Performance assessed</p> <p>No Performance assessed</p> <p>No Performance assessed</p> <p>k_8 see Annex C3</p> <p>$k_{cr,v} ; k_{ucr,v}$ see Annex C3</p>
<p>Characteristic resistance under combined tension and shear load (static and quasi-static load)</p> <ul style="list-style-type: none"> - Resistance to steel failure of the anchor channel 	<p>$k_{13} ; k_{14}$ see Annex C2</p>
<p>Characteristic resistance under fatigue tension loading</p> <ul style="list-style-type: none"> - Fatigue resistance to steel failure of the whole system (continuous or tri-linear function, test method A1, A2) - Fatigue limit resistance to steel failure of the whole system (test method B) - Fatigue resistance to concrete related failure (exponential function, test method A1, A2) - Fatigue limit resistance to concrete related failure (test method B) 	<p>No Performance assessed</p> <p>No Performance assessed</p> <p>No Performance assessed</p> <p>No Performance assessed</p>
<p>Displacements (static and quasi-static load)</p>	<p>$\delta_{N0} ; \delta_{N\infty}$ see Annex C2</p> <p>$\delta_{v,y,0} ; \delta_{v,y,\infty}$ see Annex C3</p>

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Characteristic resistance to fire	No performance assessed

3.3 Aspects of durability linked with the Basic Works Requirements

Essential characteristic	Performance
Durability	See Annex B1

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with EAD No. 330008-03-0601, the applicable European legal act is: [2000/273/EC].

The system to be applied is: 1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

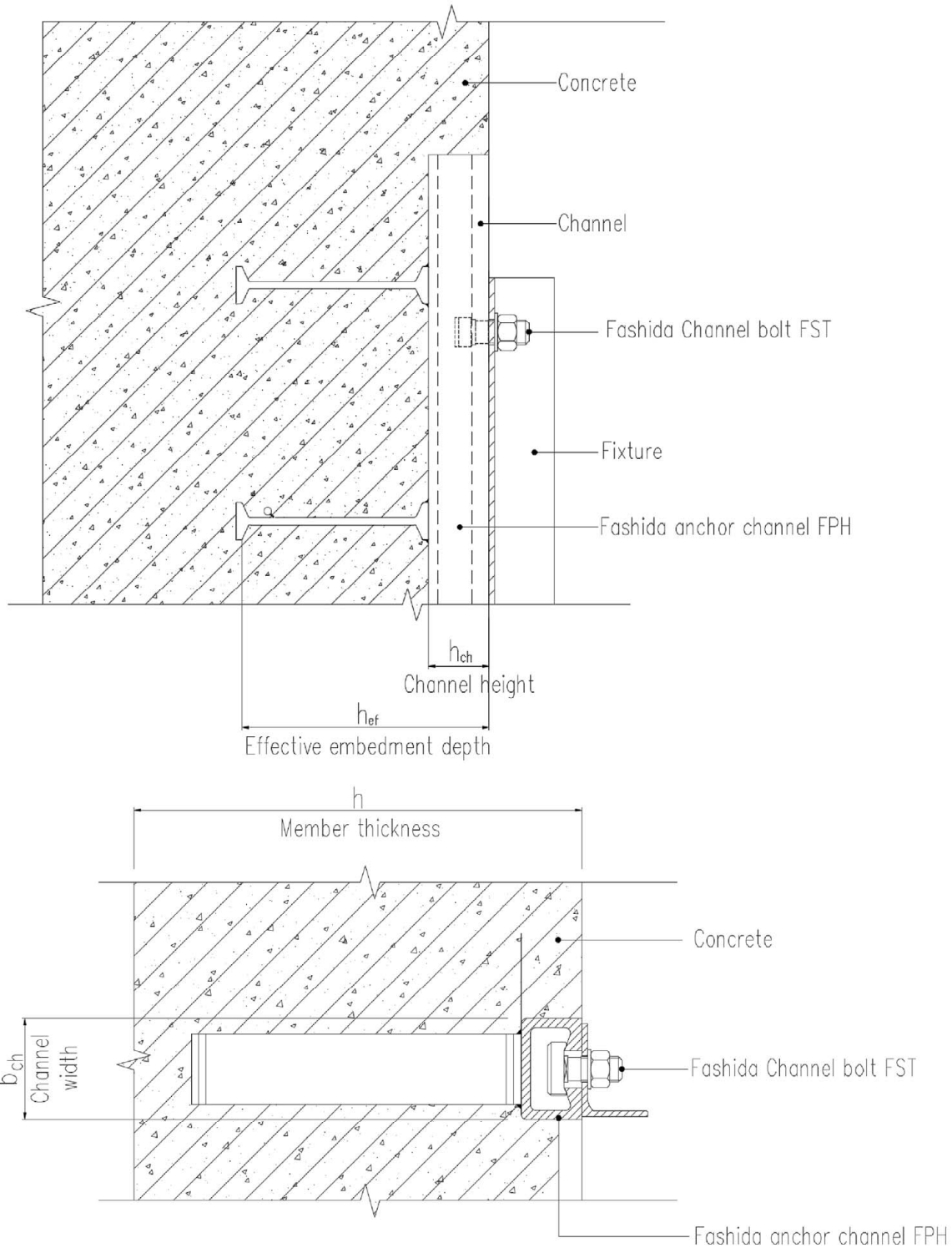
Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 30 June 2023 by Deutsches Institut für Bautechnik

Dipl.-Ing. Beatrix Wittstock
Head of Section

beglaubigt:
Müller

Product and installation condition

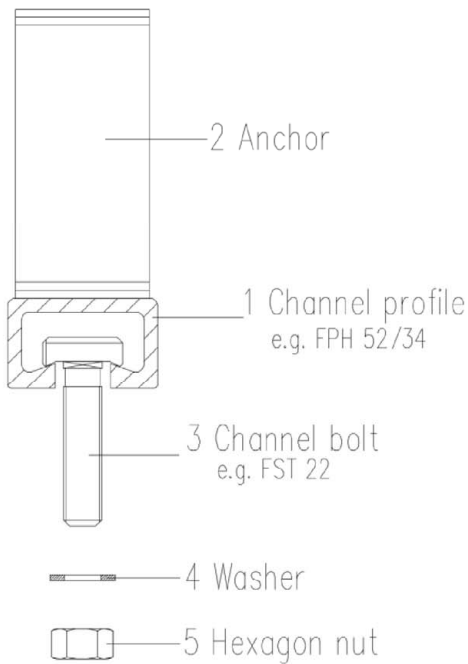


Fashida anchor channels FPH with Fashida channel bolts FST

Product description
Installed condition

Annex A1

Anchor channel type: Hot-rolled profile



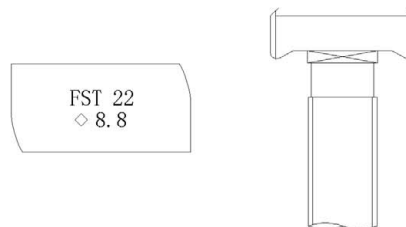
Marking of the FASHIDA anchor channel,
e.g. FPH 52/34



F or Fashida: Identifying mark of the producer
PH: Anchor channel type
52/34: Size

Material:
Carbon steel
Hot-dip galvanized $\geq 80\mu\text{m}$

Marking of the FASHIDA- channel bolt, e.g. FST 22 8.8



F or Fashida: Identifying mark of the producer
ST: Channel bolt type
22: Size
8.8: Strength class

Type of coating:
hot-dip-galvanized $\geq 50\mu\text{m}$

Fashida anchor channels FPH with Fashida channel bolts FST

Product description
Anchor channel types and marking

Annex A2

Materials

Item no.	Specification	Intended use	
		1	2
		Anchor channels may only be used in structures subject to dry internal conditions	Anchor channels may also be used in structures subject to internal conditions with usual humidity
Materials			
1	Channel profile	Carbon steel according to EN 10025-1:2004 ¹⁾ hot-dip galvanized $\geq 80 \mu\text{m}$	
2	Anchor	Carbon steel according to EN 10025-1:2004 ²⁾ hot-dip galvanized $\geq 80 \mu\text{m}$	
3	Channel bolts shaft and thread according to EN ISO 4018:2022	Carbon steel according to EN ISO 898-1:2013, strength grade 8.8 hot-dip galvanized $\geq 50 \mu\text{m}$	
4	Washer according to EN ISO 7089:2000 and EN ISO 7093-1:2000 production class A, 200 HV	Carbon steel according to EN 10025-1:2004 hot-dip galvanized $\geq 50 \mu\text{m}$	
5	Hexagonal nuts EN ISO 4032:2012	Carbon steel according to EN ISO 898-2:2012, strength grade 8 hot-dip galvanized $\geq 50 \mu\text{m}$	

1) $f_{uk}=500 \text{ N/mm}^2$, 2) $f_{uk}=460 \text{ N/mm}^2$

Fashida anchor channels FPH with Fashida channel bolts FST

Product description
Materials and intended use

Annex A3

Channel profile

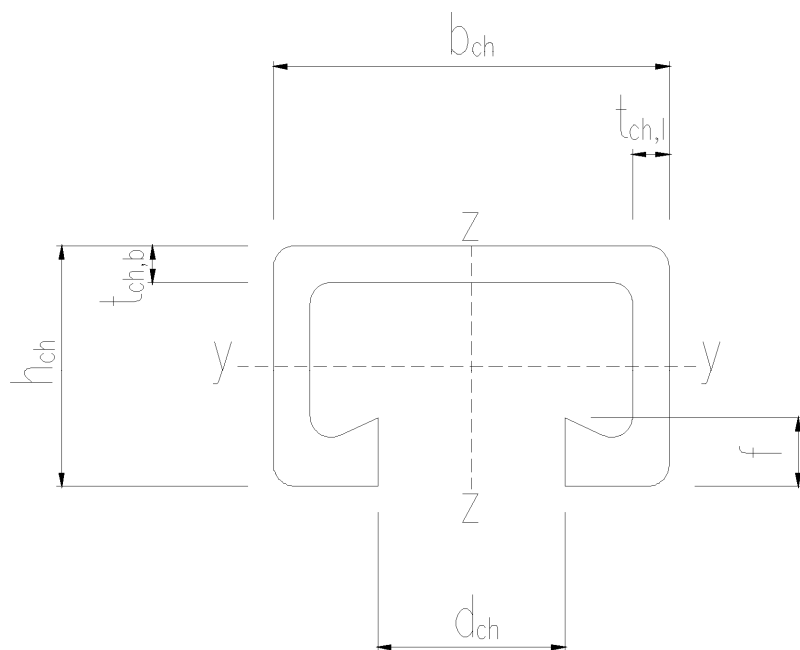


Table A1: Dimensions of profiles

Profile	Geometry						I_y
	b_{ch}	h_{ch}	$t_{ch,b}$	$t_{ch,l}$	d_{ch}	f	
[-]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm ⁴]
52/34	52	34	4	4	22	11	96.084

Fashida anchor channels FPH with Fashida channel bolts FST

Product description
Dimensions of channel profile

Annex A4

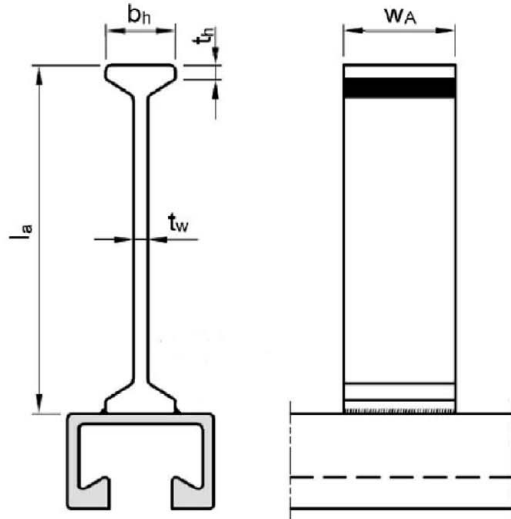


Table A2: Dimensions of the anchor

Anchor channel	Anchor type	t_w	t_h	l_a	w_A	b_h	A_h
[-]	[-]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm ²]
52/34	I	6	6	125	39	25	741

Fashida anchor channels FPH with Fashida channel bolts FST

Product description
Dimensions of anchors

Annex A5

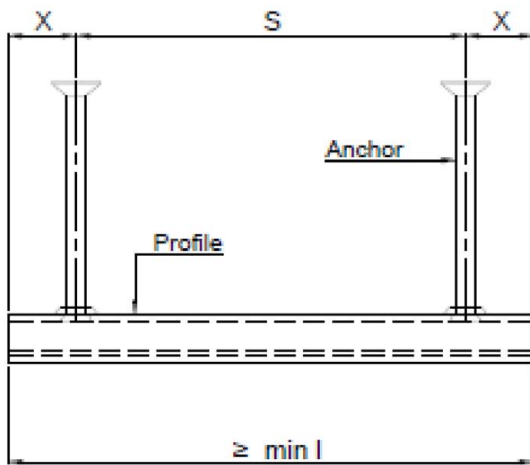


Table A3: Minimum and maximum spacing, end distance and minimum channel length

Anchor channel	Anchor spacing		End distance	minimum channel length
	S _{min}	S _{max}	x	min l
	[mm]			
52/34	250	250	25	300

Fashida anchor channels FPH with Fashida channel bolts FST

Product description

Anchor positioning and channel length

Annex A6

Channel bolts

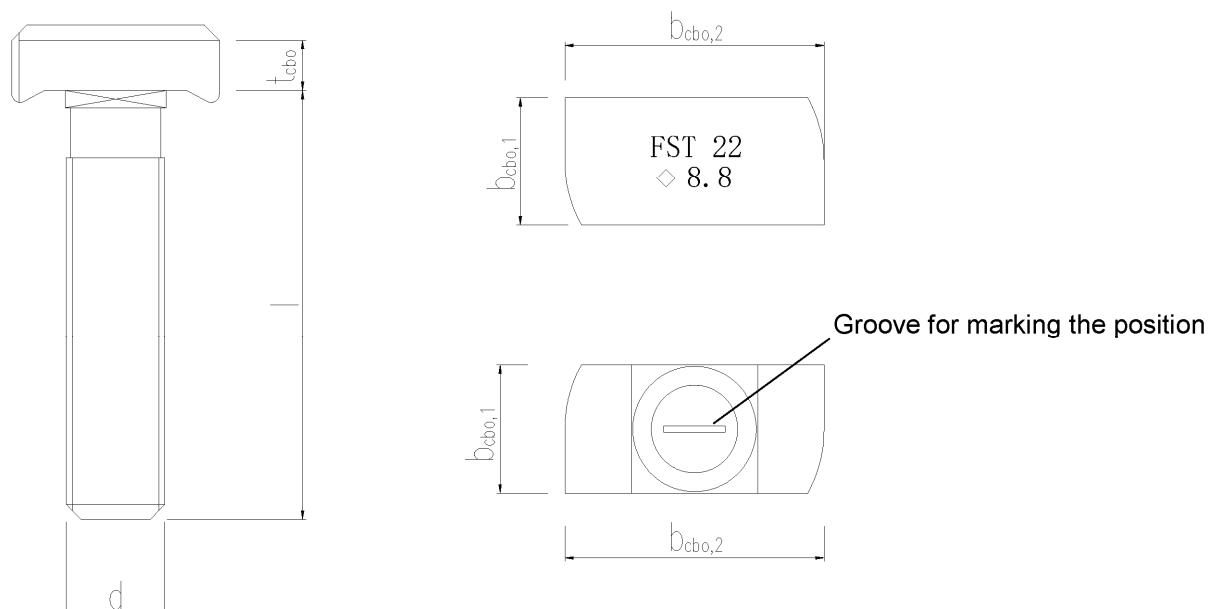


Table A4: Dimensions of the channel bolt

Profile	Channel bolt	Thread diameter	Geometry				Material		
		d	b _{cbo,1}	b _{cbo,2}	t _{cbo}	l	Strength grade	f _{yk}	f _{uk}
[-]	[-]	[-]	[mm]				[-]	[N/mm ²]	[N/mm ²]
52/34	FST 22	M20	20,5	41,5	10	≥ 35	8.8	640	800

Marking of the channel bolt according to Annex A2

Fashida anchor channels FPH with Fashida channel bolts FST

Product description
Dimensions and material for channel bolts

Annex A7

Specification of intended use

Anchor channels and channel bolts subject to:

- Static and quasi-static tension and shear perpendicular to the longitudinal axis of the channel.

Base materials:

- Reinforced or unreinforced normal weight concrete according to EN 206-1:2000.
- Strength classes C12/15 to C90/105 according to EN 206-1:2000.
- Cracked or uncracked concrete.

Use conditions (Environmental conditions)

- Structures subject to dry internal conditions (anchor channels and channel bolts acc. to Annex A3, column 1 and 2).
- Structures subject to internal conditions with usual humidity (e.g. kitchen, bath and laundry in residential buildings, exceptional permanent damp conditions and application under water) (anchor channels and channel bolts acc. to Annex A3, column 2).

Design:

- Anchor channels are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor channel and channel bolt are indicated on the design drawings (e. g. position of the anchor channel relative to reinforcement or to supports).
- For static and quasi-static loading the anchor channels are designed in accordance with EN 1992-4:2018 and EOTA TR 047 “Calculation Method for the Performance of Anchor Channels” May 2021. The characteristic resistances are calculated with the minimum effective embedment depth.

Installation:

- The installation of anchor channels is carried out by appropriately qualified personnel under the supervision of the person responsible for the technical matters on site.
- Use of the anchor channels only as supplied by the manufacturer – without any manipulations, repositioning or exchanging of channel components.
- Installation in accordance with the installation instruction given in Annexes B4 and B5.
- The anchor channels are fixed on the formwork, reinforcement or auxiliary construction such that no movement of the channels will occur during the time of laying the reinforcement and of placing and compacting the concrete.
- The concrete under the head of the anchors is properly compacted. The channels are protected from penetration of concrete into the internal space of the channels.
- Washer may be chosen according to Annex A3 and provided separately by the user.
- Orientating the channel bolt (groove according to Annex B5) rectangular to the channel axis.
- The required installation torques given in Annex B3, Table B2 must be applied and must not be exceeded.

Fashida anchor channels FPH with Fashida channel bolts FST

Intended use
Specifications

Annex B1

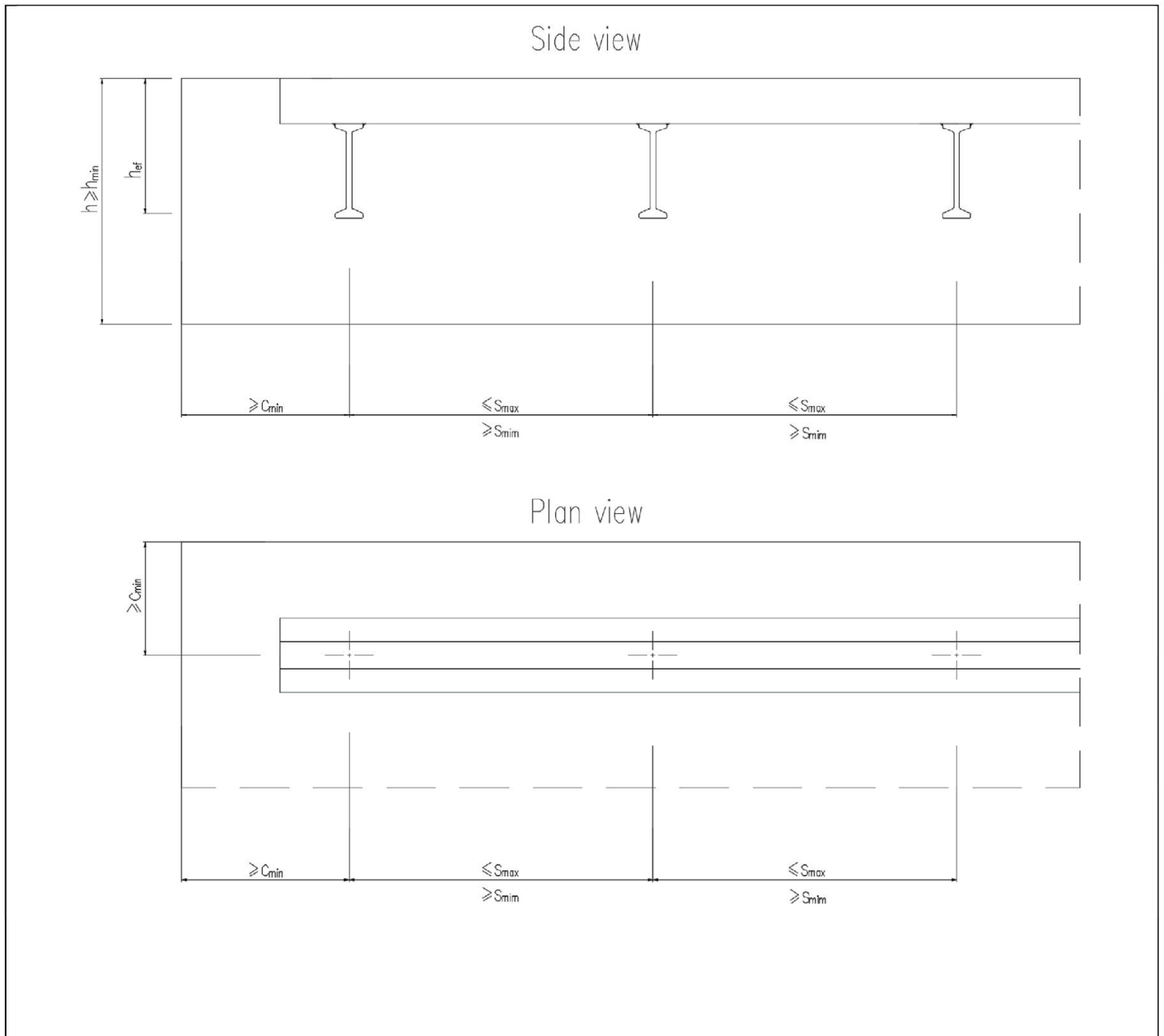


Table B1: Minimum effective embedment, edge distances and member thicknesses

Anchor channel			52/34
min. effective embedment depth	$h_{ef,min}$	[mm]	153
min. edge distance	c_{min}		100
min. thickness of concrete member	h_{min}		175
			$h_{ef} + t_h^{1)} + c_{nom}^{3)}$

- 1) t_h = Thickness of anchor head
- 2) S_{min} , S_{max} according to Annex A5, Table A3
- 3) c_{nom} according to EN 1992-1-1:2004 + A1:2014 and $c_{nom} \geq 30$ mm

Fashida anchor channels FPH with Fashida channel bolts FST

Intended use
Installation parameters of the anchor channels

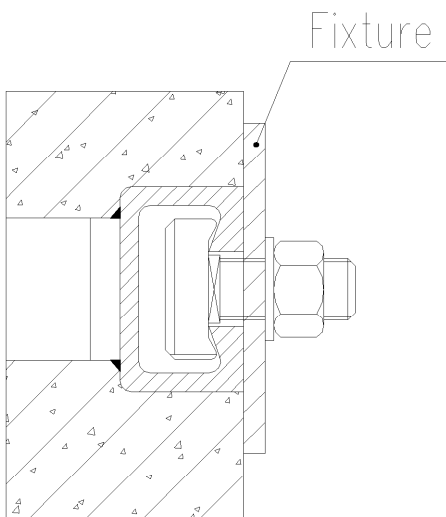
Annex B2

Table B2: Minimum spacing and installation torque of the channel bolts

Anchor channel	Channel bolt d	Min. spacing $s_{min,cbo}$ of the channel bolt	Installation torque $T_{inst}^{3)}$	
			$T_{inst,g}$ General application ¹⁾	$T_{inst,s}$ Steel-steel contact ²⁾
[-]	[mm]	[mm]	[Nm]	
52/34	20	100	180	180

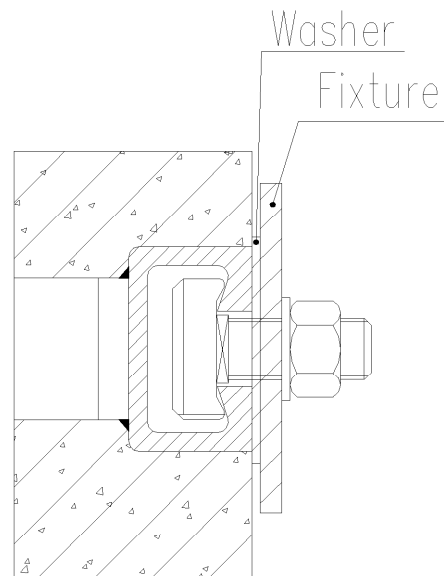
- 1) according to Fig. 1
- 2) according to Fig. 2
- 3) T_{inst} must not exceeded

Fig. 1: General application



The fixture is in contact with the channel profile and the concrete surface. The installation torque $T_{inst,g}$ according to Table B2 shall be applied and must not be exceeded.

Fig. 2: Steel-steel contact



The fixture is not in contact with the concrete surface. The fixture is fastened to the anchor channel by a suitable steel part (e.g. washer). The installation torque $T_{inst,s}$ according to Table B2, shall be applied and must not be exceeded.

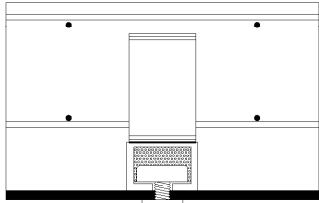
Fashida anchor channels FPH with Fashida channel bolts FST

Intended use
Installation parameters for channel bolts

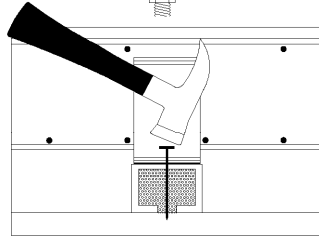
Annex B3

1. Fixing anchor channel

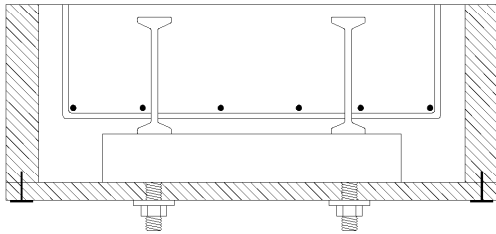
Install the channel surface flush and fix the channel undisplaceable to the formwork or to the reinforcement.



- a) Fixing to steel formwork
With Fashida channel bolt FST and nuts, with rivets, cramps or with magnet fixings.



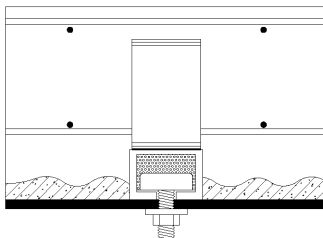
- b) Fixing to timber formwork
With nails through the pre punched holes in the back of the channels and with staples.



- c) Fixing to anchor channels at the top
- To timber batten on the side formwork (e.g. with Fashida channel bolts FST).
 - Fixing from above directly to the reinforcement or to a mounting rebar, attach the channel by wire binding.

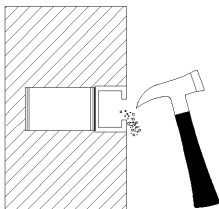
2. Pouring concrete and regular compacting of concrete

Compact the concrete properly around the channel and the anchors.

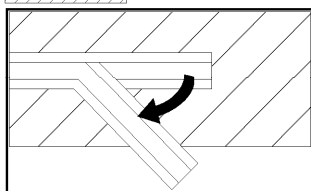


3. Removing of the infill

Clean the channel on the outside after removing the formwork



- a) PS foam infill
With a hammer or a hook.



- b) PE foam infill
By hand or with help of a screw driver in one piece.

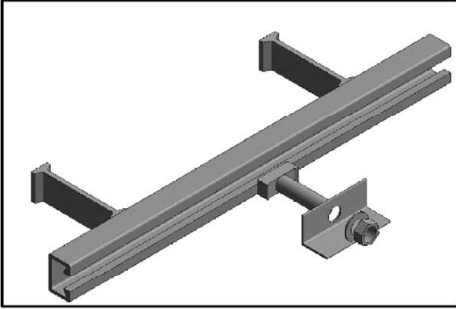
Fashida anchor channels FPH with Fashida channel bolts FST

Intended use

Installation instructions of anchor channel

Annex B4

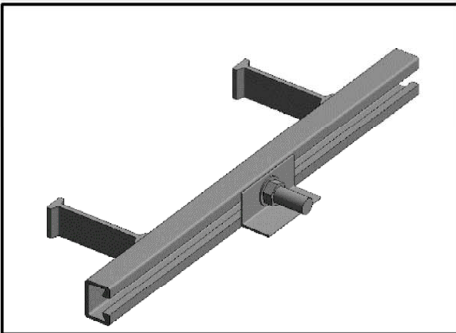
1. Installation of the channel bolt (general application)



Insert the Fashida channel bolt FST into the channel slot at any point along the channel length between the anchors. The channel bolt may not be installed at the end of the channel within the end spacing x .

After 90° clockwise rotation the Fashida channel bolt locks into position.

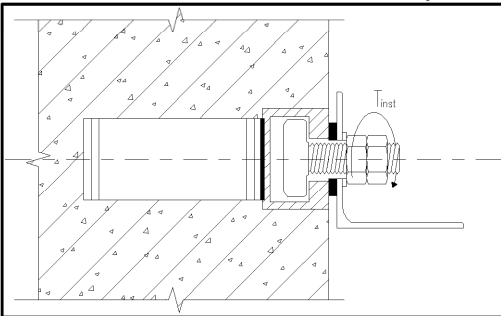
Use a washer under the nut.



Check the correct fit of the channel bolt. The groove of the shaft of the channel bolt must be perpendicular to the longitudinal axis of the channel.

Tighten the nuts to the installation torque $T_{inst,g} = 180 \text{ Nm}$. The installation torque must not be exceeded.

2. Installation of the channel bolt (steel-steel contact)



Use washers between the channel bolt and the fixture to create a defined contact.

Tighten the nuts to the installation torque $T_{inst,s} = 180 \text{ Nm}$. The installation torque must not be exceeded.

Fashida anchor channels FPH with Fashida channel bolts FST

Intended use

Installation instructions of channel bolt

Annex B5

Table C1: Characteristic resistances under tension load – steel failure anchor channel

Anchor channel			52/34
Steel failure: Anchor			
Characteristic resistance	$N_{Rk,s,a}$	[kN]	107,6
Partial factor	$\gamma_{Ms}^{1)}$		1,64
Steel failure: Connection between anchor and channel			
Characteristic resistance	$N_{Rk,s,c}$	[kN]	73,3
Partial factor	$\gamma_{Ms,ca}^{1)}$		1,8
Steel failure: Local flexure of channel lips			
Spacing of the channel bolts for $N_{Rk,s,l}$	$S_{l,N}$	[mm]	104
Characteristic resistance	$N_{Rk,s,l}^0$	[kN]	73,3
Partial factor	$\gamma_{Ms,l}^{1)}$		1,8

1) in absence of other national regulations

Table C2: Characteristic flexural resistance of channel

Anchor channel			52/34
Steel failure: Flexure of channel			
Characteristic flexural resistance of channel	$M_{Rk,s,flex}$	[Nm]	5.117
Partial factor	$\gamma_{Ms,flex}^{1)}$		1,15

1) in absence of other national regulations

Table C3: Characteristic resistance under tension load – steel failure of channel bolt

Channel bolt, 8.8	Thread diameter	M20
Steel failure: Channel bolt		
Characteristic resistance	$N_{Rk,s}$	[kN]
Partial factor	$\gamma_{Ms}^{1)}$	

1) in absence of other national regulations

Fashida anchor channels FPH with Fashida channel bolts FST

Performance

Characteristic resistance of anchor channel and channel bolt under tension load

Annex C1

Table C4: Characteristic resistance under tension load – concrete failure

Anchor channel			52/34	
Concrete failure: Pull-out				
Characteristic resistance in cracked concrete C12/15	$N_{Rk,p}$	[kN]	66,7	
Characteristic resistance in uncracked concrete C12/15	$N_{Rk,p}$	[kN]	93,4	
Increasing factor for $N_{Rk,p} = N_{Rk,p}(C12/15) \cdot \psi_c$	C20/25	ψ_c	[-]	1,67
	C25/30			2,08
	C30/37			2,50
	C35/45			2,92
	C40/50			3,33
	C45/55			3,75
	C50/60			4,17
	C55/67			4,58
$\geq C60/75$		5,00		
Partial factor	$\gamma_{Mp}^{1)}$	[-]	1,5	
Concrete failure: Concrete cone				
Product factor cracked concrete	$k_{cr,N}$	[-]	8,6	
Product factor uncracked concrete	$k_{ucr,N}$	[-]	12,3	
Partial factor	$\gamma_{Mc}^{1)}$		1,5	
Concrete failure: Splitting				
Characteristic edge distance	$c_{er,sp}$	[mm]	459	
Characteristic spacing	$s_{er,sp}$	[mm]	918	
Partial factor	$\gamma_{M,sp}^{1)}$	[-]	1,5	

1) in absence of other national regulations

Table C5: Displacements under tension loads

Anchor channel			52/34
Tension load	N	[kN]	29,1
Short-term displacement	δ_{N0}	[mm]	1,6
Long-term displacement	$\delta_{N\infty}$	[mm]	3,2

Table C6: Characteristic resistances under combined tension and shear load

Anchor channel			52/34
Steel failure: Local flexure of channel lips and failure by flexure of channel			
Product factor	k_{13}	[-]	Values according to EN 1992-4:2018, Section 7.4.3.1
Steel failure: Failure of anchor and connection between anchor and channel			
Product factor	k_{14}	[-]	Values according to EN 1992-4:2018, Section 7.4.3.1

Fashida anchor channels FPH with Fashida channel bolts FST

Performance

Characteristic resistances and displacements under tension load, characteristic resistances under combined tension and shear loads

Annex C2

Table C7: Characteristic resistances under shear load – failure of anchor channel

Anchor channel			52/34
Steel failure: Anchor			
Characteristic resistance	$V_{Rk,s,a,y}$	[kN]	85,6
Partial factor	$\gamma_{Ms}^{1)}$		1,37
Steel failure: Connection between anchor and channel			
Characteristic resistance	$V_{Rk,s,c,y}$	[kN]	85,6
Partial factor	$\gamma_{Ms,ca}^{1)}$		1,8
Steel failure: Local flexure of channel lips			
Characteristic spacing of channel bolts for $V_{Rk,s,l}$	$s_{l,v}$	[mm]	104
Characteristic resistance	$V^0_{Rk,s,l,y}$	[kN]	85,6
Partial factor	$\gamma_{Ms,l}^{1)}$		1,8
Concrete failure: pry-out			
Product factor	$k_8^{2)}$		2,0
Partial factor	$\gamma_{Mc}^{1)}$		1,5
Concrete failure: Concrete edge			
Product factor k_{12}	cracked concrete	$k_{cr,v}$	5,9
	uncracked concrete	$k_{ucr,v}$	8,2
Partial factor	$\gamma_{Mc}^{1)}$		1,5

1) in absence of other national regulations

2) without supplementary reinforcement; in case of supplementary reinforcement, the factor k_8 should be multiplied with 0,75

Table C8: Characteristic resistances under shear loads – steel failure of channel bolts

Channel bolt, 8.8	Thread diameter		M20
Steel failure			
Characteristic resistance	$V_{Rk,s}$	[kN]	98,0
Characteristic bending resistance	$M^0_{Rk,s}$	[Nm]	518,6
Partial factor	$\gamma_{Ms}^{1)}$		1,25

1) in absence of other national regulations

Table C9: Displacements under shear load

Anchor channel			52/34
Shear load	V_y	[kN]	34,0
Short-term displacement	$\delta_{v0,y}$	[mm]	1,8
Long-term displacement	$\delta_{v\infty,y}$	[mm]	2,7

Fashida anchor channels FPH with Fashida channel bolts FST

Performance

Characteristic resistances of anchor channels and channel bolts under shear load, displacements under shear load

Annex C3