



Approval body for construction products and types of construction

**Bautechnisches Prüfamt** 

An institution established by the Federal and Laender Governments



## European Technical Assessment

ETA-11/0288 of 15 January 2024

English translation prepared by DIBt - Original version in German language

#### **General Part**

Technical Assessment Body issuing the European Technical Assessment:

Trade name of the construction product

Product family to which the construction product belongs

Manufacturer

Manufacturing plant

This European Technical Assessment contains

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of

This version replaces

Deutsches Institut für Bautechnik

PFEIFER DB Anchor

Cast-in anchor with internal threaded socket

Pfeifer Seil- und Hebetechnik GmbH Dr.-Karl-Lenz-Str. 66 87700 Memmingen

Pfeifer Seil- und Hebetechnik GmbH Dr.-Karl-Lenz-Str. 66 87700 Memmingen

26 pages including 3 annexes which form an integral part of this assessment

330012-01-0601, Edition 12/2022

ETA-11/0288 issued on 30 November 2020



## European Technical Assessment ETA-11/0288 English translation prepared by DIBt

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#### **Specific Part**

#### 1 Technical description of the product

The PFEIFER DB Anchor in the size of 12, 16, 20, 24 and 30 is an anchor consisting of an internal threaded socket pressed on a ribbed reinforcement bar. The socket is made of galvanised steel or stainless steel. The reinforcement bar may be waved (PFEIFER DB Waved Anchor) or may be straight with a head pressed on one end (PFEIFER DB Foot-Mounted Anchor). The anchor is imbedded surface-flush or sunk in the concrete. The anchorage is characterised by bond of the waved reinforcement bar or mechanical interlock at the head.

The product description is given in Annex A.

# 2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

#### 3 Performance of the product and references to the methods used for its assessment

#### 3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic values for tension loading under static and quasi-static actions	See Annex B3, B4, C1 and C2
Characteristic values for shear loading under static and quasi-static actions	See Annex C3 to C6
Characteristic values for seismic performance categories C1 and C2	See Annex C7 to C10

## 3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	No performance assessed



# **European Technical Assessment ETA-11/0288**

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4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with EAD No. 330012-01-0601, the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 15 January 2024 by Deutsches Institut für Bautechnik

Dipl.-Ing. Beatrix Wittstock

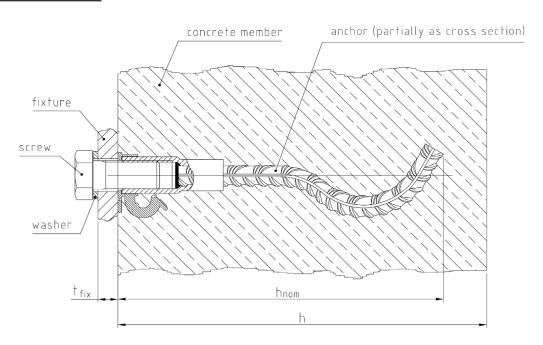
Head of Section

beglaubigt:

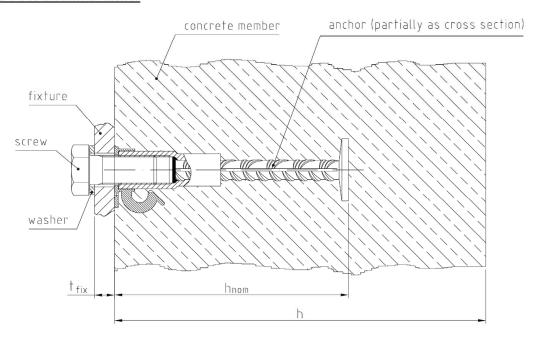
Müller



## PFEIFER DB Waved Anchor



## PFEIFER DB Foot-Mounted Anchor

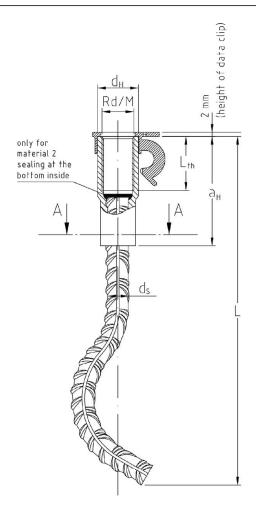


h = thickness of concrete member

 $t_{fix}$  = thickness of fixture  $h_{nom}$  = embedment depth

PFEIFER DB Anchor	
Product description Installed condition	Annex A1







PFEIFER DB Waved Anchor made of two different materials:

Material 1: Socket galvanized steel (thickness ≥ 5 μm) or

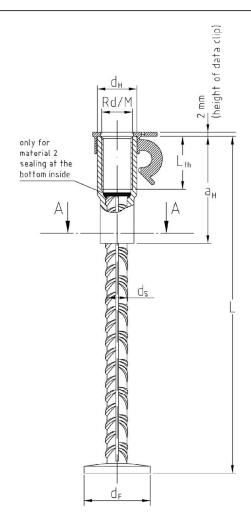
Material 2: Socket stainless steel (1.4571)

Table A1: Dimensions PFEIFER DB Waved Anchor

	d	Н	ан	L <sub>th</sub>	ds	L
Waved Anchor	Material 1	Material 2	Material 1 and Material 2			
	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
Rd/M12	15,0	14,8	42,0	22	8	108
Rd/M16	21,0	21,6	56,5	27	12	172
Rd/M20	27,2	27,2	72,0	35	16	192
Rd/M24	31,0	31,0	82,0	43	16	250
Rd/M30	39,5	39,5	109,5	56	20	300

PFEIFER DB Anchor	
Product description Dimensions DB Waved Anchor	Annex A2







PFEIFER DB Foot-Mounted Anchor made of two different materials:

Material 1: Socket galvanized steel (thickness  $\geq 5 \mu m$ ) or

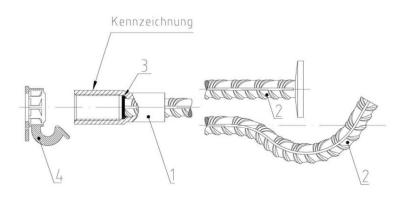
Material 2: Socket stainless steel (1.4571)

Table A2: Dimensions PFEIFER DB Foot-Mounted Anchor

	d	н	ан	L <sub>th</sub>	ds	d <sub>F</sub>	L
Foot-Mounted Anchor	Material 1	Material 2	Material 1 and Material 2				
	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
Rd/M12	15,0	14,8	42,0	22	8	22 - 24	78
Rd/M16	21,0	21,6	56,5	27	12	30 - 36	118
Rd/M20	27,2	27,2	72,0	35	16	40 - 48	148
Rd/M24	31,0	31,0	82,0	43	16	40 - 48	178
Rd/M30	39,5	39,5	109,5	56	20	50 - 60	218

PFEIFER DB Anchor	
Product description Dimensions DB Foot-Mounted Anchor	Annex A3





## Table A3: Specification and material of the anchor

#### **Marking**

e.g.: PFEIFER Rd12 VA

**PFEIFER**: Identifying mark of producer alternatively: **P, PFEIFER DB** 

Rd12: size

**VA**: socket of stainless steel no marking: socket of galvanized steel

The illustration on the left side shows an anchor with Rd thread.

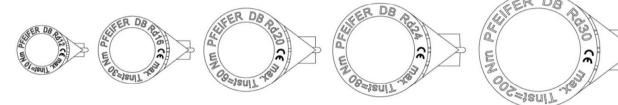
The marking of anchors with M thread is equivalent.

Item	Component	Material 1 galvanized steel	Material 2 stainless steel		
1	Socket	steel E 355 +N (1.0580), S355J2+N (1.0577) according to EN 10025:2019, galvanized <sup>1)</sup>	stainless steel 1.4571, 1.4401, 1.4404 according to EN 10088:2014 CRC III acc. to EN 1993-1-4:2006+A1:2015, Annex A		
2	Reinforcement	B500A or B500B according to EN 1992-1-1:20	04+AC:2010, Annex C, uncoated		
3	Sealing	not necessary	2-component-resin <sup>2)</sup> / BLUE		
4	Data Clip		Vaved Anchor: Hostalen PPN 1060 RAL 7001 / grey oot-Mounted Anchor: Hostalen PPN 1060 RAL 9010 / white		

Table A4: Specification and material of appropriate components (not included in scope of delivery)

Component	Material associated with anchor of Material 1	Material associated with anchor of Material 2			
Washer	steel according to EN ISO 7089/7090:2000 ≥ 200 HV, galvanized 1)	stainless steel 1.4571, 1.4401, 1.4404 according to EN ISO 7089/7090:2000, ≥ 200 HV CRC III acc. to EN 1993-1-4:2006+A1:2015, Annex A			
Screw	steel acc. to EN ISO 898-1:2013, galvanized <sup>1)</sup> , strength class 5.6 or 8.8	stainless steel according to EN ISO 3506-1:2009 strength class A4-50 or A4-70 CRC III acc. to EN 1993-1-4:2006+A1:2015, Annex A			
Supplementary	B500A or B500B	reinforcing steel B500NR made of stainless steel			
Reinforcement	geometry according to Annex A5 (plane installation) or Annex A6 (front-side installation)				

- 1) galvanizing with a plate thickness  $\geq 5~\mu m$  according to EN ISO 2081:2018
- 2) front side of reinforcement bar covered/protected against corrosion



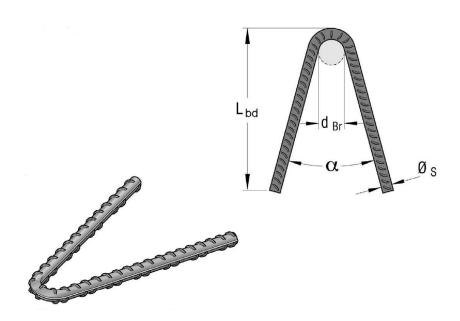
Front view of Data Clip for anchors with Rd thread. M thread equivalent. Deviating identifying mark of producer ( P ) is possible.

PFEIFER DB Anchor	
Product description Marking and materials	Annex A4



Table A5: Dimensions of supplementary reinforcement for plane installation

DB Waved Anchor / DB Foot-Mounted Anchor			Rd/M12	Rd/M16	Rd/M20	Rd/M24	Rd/M30
reinforcement bar B500A, B500B or B500NR	Øs	[mm]	6	8	10	12	12
anchorage length	$L_{bd}$	[mm]	330	440	550	660	660
mandrel diameter	d <sub>Br</sub>	[mm]	24	32	40	48	48
spreading angle	α	[°]	30	30	30	30	30



## <u>Note</u>

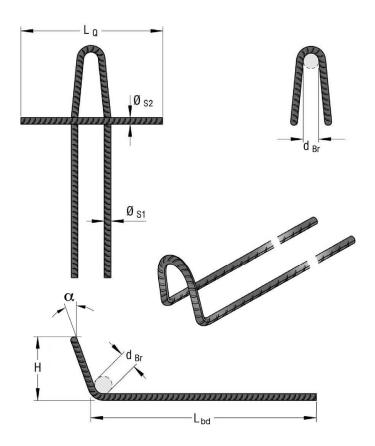
The supplementary reinforcement has to be fixed directly onto the socket by using the data clip. If the anchors are <u>not</u> used under dry conditions (indoor) according to Annex B1, the additional reinforcement has to be made of stainless steel.

PFEIFER DB Anchor	
Product description Supplementary reinforcement for plane installation with shear load	Annex A5



Table A6: Dimensions of supplementary reinforcement for front-side installation

DB Waved Anchor / DB Foot-Mounted Anchor			Rd/M12	Rd/M16	Rd/M20	Rd/M24	Rd/M30
reinforcement bar B500A, B500B or B500NR	Øs1	[mm]	6	8	10	12	12
crossbar B500A, B500B or B500NR	Øs2	[mm]	8	12	14	14	16
anchorage length	$L_{bd}$	[mm]	270	420	490	520	570
length of crossbar	La	[mm]	280	400	490	550	580
hight	Н	[mm]	40	55	70	80	105
mandrel diamater	d <sub>Br</sub>	[mm]	24	32	40	48	48
spreading angle	α	[°]	15	15	15	15	15



## <u>Note</u>

The supplementary reinforcement has to be fixed directly onto the socket by using the data clip. If the anchors are <u>not</u> used under dry conditions (indoor) according to Annex B1, the additional reinforcement has to be made of stainless steel.

PFEIFER DB Anchor	
Product description Supplementary reinforcement for front-side installation with shear load	Annex A6



#### **Specifications of intended use**

#### Anchorages subject to

- Static and quasi-static loads: DB Foot-Mounted Anchor and DB Waved Anchor
- Seismic actions for performance categories C1 and C2: DB Foot-Mounted Anchor only

#### **Base materials**

- Reinforced or unreinforced, compacted normal weight concrete without fibres acc. to EN 206:2013+A1:2016
- Strength classes C20/25 to C50/60 acc. to EN 206:2013+A1:2016
- Cracked or uncracked concrete

#### **Use conditions (Environmental conditions)**

- Structures subject to dry internal conditions (material 1 acc. Annex A4 only if the inner area of the socket is protected against water during installation)
- According to EN 1993-1-4:2006+A1:2015, Annex A relating to corrosion resistance class CRC III (material 2 acc. to Annex A4)

#### Design

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, orientating the data clip)
- Anchorages under static or quasi-static actions are designed in accordance with:
  - EN 1992-4:2018
- Anchorages under seismic actions (cracked concrete) are designed in accordance with:
  - EN 1992-4:2018
- · Requirements for the screw:
  - Material in accordance with Annex A4
  - Strength class in accordance with Annex C1 and C3
  - Length in accordance with Annex B3 and required thickness of the fixture
- A supplementary reinforcement is chosen acc. to Annex A5 or A6, if resistances acc. to Annex C4 or C5 are applied.

PFEIFER DB Anchor	
Intended Use Specifications	Annex B1

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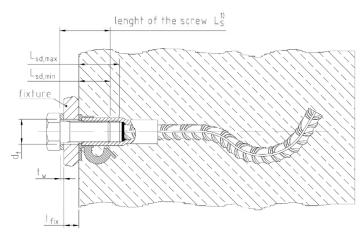
#### Installation

- Installation of anchors is carried out by appropriately qualified workers under supervision of the person responsible for technical matters on site
- Usage of anchors only as supplied by the manufacturer without any manipulation or exchanging of components
- Installation of anchors in accordance with manufacturer's specifications given in Annex B5 and Annex B6
- Anchors have to be fixed on the formwork so that no movement of the anchors will occur during the time of laying the reinforcement and of placing and compacting the concrete
- Concrete around anchors and especially under the heads of DB foot-mounted anchors has to be compacted properly
- Inner area of socket has to be protected against penetration of concrete
- Inner area of socket made of galvanised steel has to be protected against water
- · Inner area of socket made of stainless steel has to be protected against oil
- Maximum installation torques and the minimum and maximum screw-in depth given in Annex B3 must not be exceeded
- Anchors may only be loaded in the direction shown by the data clip (arrow) if a supplementary reinforcement is used

PFEIFER DB Anchor	
Intended Use Specifications	Annex B2

## Steel-to-data clip contact

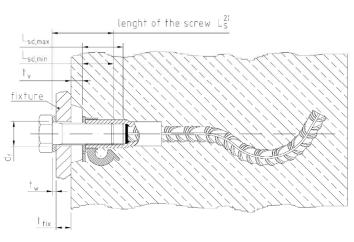
The fixture is braced directly to the anchor, eventually by using a suitable washer.



1)  $t_w + t_{\text{fix}} + L_{\text{sd,min}} \leq L_s \leq t_w + t_{\text{fix}} + L_{\text{sd,max}}$ 

## General application

The fixture is braced directly to the concrete while the anchor is either braced to the surface flush or sunk into to the concrete.



<sup>2)</sup>  $t_w$  +  $t_{\text{fix}}$  +  $t_v$  +  $L_{\text{sd,min}}$   $\leq$   $L_s$   $\leq$   $t_w$  +  $t_{\text{fix}}$  +  $t_v$  +  $L_{\text{sd,max}}$ 

Table B1: Installation parameters

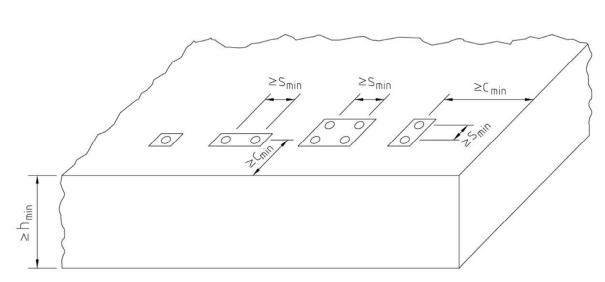
DB Waved Anchor / DB Foot-Mounted Anchor				Rd/M16	Rd/M20	Rd/M24	Rd/M30
appropriate size of screw		[mm]	M 12	M 16	M 20	M 24	M 30
maximum installation torque	max. T <sub>inst</sub>	[Nm]	≤ 10	≤ 30	≤ 60	≤ 80	≤ 200
minimum screw-in depth	L <sub>sd,min</sub>	[mm]	15	20	25	30	35
maximum screw-in depth	L <sub>sd,max</sub>	[mm]	24	29	37	45	58
diameter of clearance hole in the fixture	df	[mm]	14	18	22	26	33

PFEIFER DB Anchor	
Intended Use Installation parameters	Annex B3

Z106035.23 8.06.01-252/23

PFEIFER DB Foot-Mounted Anchor may be used analogue





Spacing, edge distance and minimum thickness of concrete member apply also for anchors in front-side installation.

Table B2: Minimum thickness of concrete member, minimum edge distance and minimum spacing

DB Waved Anchor			Rd/M12	Rd/M16	Rd/M20	Rd/M24	Rd/M30
minimum spacing	S <sub>min</sub>	[mm]	100	120	140	160	200
minimum edge distance	Cmin	[mm]	50	60	70	80	100
minimum thickness of concrete member 1)	h <sub>min</sub>	[mm]	130	200	220	290	340

DB Foot-Mounted Anchor			Rd/M12	Rd/M16	Rd/M20	Rd/M24	Rd/M30
minimum spacing	Smin	[mm]	120	150	180	200	240
minimum edge distance	C <sub>min</sub>	[mm]	60	75	90	100	120
minimum thickness of concrete member 1)	h <sub>min</sub>	[mm]	100	140	170	210	250

<sup>1)</sup>  $h \ge h_{\text{nom}} + c_{\text{nom}}$  c<sub>nom</sub> acc. to EN 1992-1

PFEIFER DB Anchor	
Intended Use Minimum spacings and edge distances, minimum thickness of concrete member	Annex B4



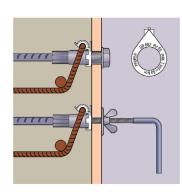
#### Installation instructions

#### 1. Components



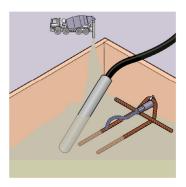
- 1. PFEIFER DB Waved Anchor or PFEIFER DB Foot-Mounted Anchor with pressed on socket made of galvanized steel or stainless steel
- 2. PFEIFER Data Clip for DB Waved Anchor, colour: grey PFEIFER Data Clip for DB Foot-Mounted Anchor, colour: white

## 2. Fixing of the anchor at the formwork



- 1. Put PFEIFER Data Clip onto the socket.
- 2. Fix anchor at the formwork by using PFEIFER accessories for shuttering or alternatively by means of a suitable screw.
  - → Keep the correct adjustment of the DB anchor!
  - → Avoid concrete penetration into the socket!
  - → Galvanized socket: Avoid concrete penetration into the socket!
- 3. If required, fix supplementary reinforcement acc. to Annex A5 or A6 at the socket by PFEIFER Data Clip.
  - → Supplementary reinforcement must be fixed close to the socket!

## 3. Pouring and compacting of concrete



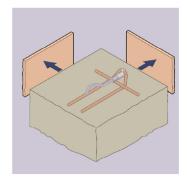
- 1. Fill in concrete carefully, mind the fixed anchors!
- 2. Compact concrete properly, avoid contact between vibrating device and DB anchor resp. supplementary reinforcement.
  - → Anchor must not be moved or damaged!

PFEIFER DB Anchor	
Intended Use Installation instructions	Annex B5



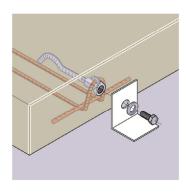
#### Installation instructions

## 4. Removal of shuttering



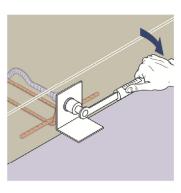
- 1. Remove accessories for shuttering.
- 2. Remove shuttering.
- 3. Check internal thread of DB Anchor. Clean the thread of the socket properly if concrete has been penetrated into.

#### 5. Assembly of the fixture



- 1. Ensure, that the concrete has reached its designated strength.
- 2. Ensure, that the length of the screw is correct.
  - → Maximum respectively minimum screw-in depth see Annex B3!
- 3. Assemble the fixture.
  - → Use appropriate components acc. to Annex A4, Table A4!
  - → Keep the maximum setting torques given below!
  - → Note all additional information regarding the fixture!

## 6. Maximum installation torques



# Maximum installation torques max. T<sub>inst</sub> for DB Waved Anchor / DB Foot-Mounted Anchor

Rd/M12	Rd/M16	Rd/M20	Rd/M24	Rd/M30
≤ 10 Nm	≤ 30 Nm	≤ 60 Nm	≤ 80 Nm	≤ 200 Nm

PFEIFER DB Anchor	
Intended Use Installation instructions	Annex B6



Table C1: Characteristic resistances under tension load for static and quasi-static loads

DB Waved Anchor / DB	Foot-Mounted Anch	or		Rd/M12	Rd/M16	Rd/M20	Rd/M24	Rd/M30
Steel failure with galvan	ized sockets and scre	ws (stre	ngth cla	ass 5.6)	•			
characteristic resistance		N <sub>Rk,s</sub>	[kN]	31,1	78,5	122,5	110,6	172,8
partial factor		γMs <sup>1)</sup>	[-]	1,66	2	,0	1,	4
Steel failure with galvan	ized sockets and scre			ass 8.8)				
characteristic resistance		N <sub>Rk,s</sub>	[kN]	31,1	71,2	130,8	110,6	172,8
partial factor		γMs <sup>1)</sup>	[-]		1,66		1,	
Steel failure with socket	s and screws made of			(strength	class A4-5	50)		
characteristic resistance		N <sub>Rk,s</sub>	[kN]	29,4	78,5	122,5	151,1	259,2
partial factor		γMs <sup>1)</sup>	[-]	,	,	2,93	,	,
Steel failure with socket	s and screws made of			(strength	class A4-7	70)		
characteristic resistance		N <sub>Rk,s</sub>	[kN]	29,4	82,6	133,4	151,1	259,2
partial factor		γMs <sup>1)</sup>	[-]	,	,	2,93		· ·
	ψc · <b>N</b> Rk,p(C20/25)	•		_				
cracked concrete C20/2	25	N <sub>Rk,p</sub>	[kN]	12	25	50	50	95
uncracked concrete C20/2	— Waved Anchor	N <sub>Rk,p</sub>	[kN]	20	40	60	60	95
cracked concrete C20/2		N <sub>Rk,p</sub>	[kN]	40	75	140	140	200
uncracked concrete C20/2		N <sub>Rk,p</sub>	[kN]	50	115	200	200	300
increasing factor for N <sub>Rk,p</sub> in	cracked C30/37	Ψο	[-]			1,22		
or uncracked concrete	C40/50	Ψο	[-]			1,41		
$N_{Rk,p} = \psi_c \cdot N_{Rk,p(C20/25)}$	C50/60	Ψc	[-]			1,58		
partial factor		γ <sub>Mp</sub> 1)	[-]			1,50		
Concrete cone failure				l				
eff. embedment depth	Waved Anchor	h <sub>ef</sub>	[mm]	54	95	127	140	194
eff. embedment depth	Foot-Mounted Anchor	h <sub>ef</sub>	[mm]	78	116	145	175	215
· ·		k <sub>cr,N</sub>	[-]			8,0		
factor to take into account	Waved Anchor	K <sub>ucr,N</sub>	[-]			11,2		
the influence of the load transfer mechanism	E ( NA	k <sub>cr,N</sub>	[-]			8,9		
	Foot-Mounted Anchor	k <sub>ucr,N</sub>	[-]			12,7		
characteristic spacing		S <sub>cr,N</sub>	[mm]			3,0 · h <sub>ef</sub>		
characteristic edge distance	)	C <sub>cr</sub> ,N	[mm]			1,5 ⋅ h <sub>ef</sub>		
partial factor		γMc <sup>1)</sup>	[-]			1,50		
Splitting N <sup>0</sup> Rk,Sp	= min. (N <sup>0</sup> <sub>Rk,c</sub> <sup>2)</sup> ; N <sub>Rk,p</sub> )	-						
eff. embedment depth	",	h <sub>ef</sub>	[mm]	54	95	127	140	194
characteristic spacing	— Waved Anchor	S <sub>cr,sp</sub>	[mm]	232	354	368	556	706
characteristic edge distance	<del>)</del>	C <sub>cr,sp</sub>	[mm]	116	177	184	278	353
eff. embedment depth		h <sub>ef</sub>	[mm]	78	116	145	175	215
characteristic spacing	Foot-Mounted Anchor	Scr,sp	[mm]	300	460	480	780	900
characteristic edge distance	— AIGIOI	C <sub>cr,sp</sub>	[mm]	150	230	240	390	450
partial factor		γMsp <sup>1)</sup>	[-]		•	1,50		

<sup>1)</sup> In absence of other national regulations

<sup>2)</sup> with  $N^0_{Rk,c}$  acc. to EN 1992-4:2018

PFEIFER DB Anchor	
Performances Characteristic resistances under tension load for static and quasi-static loads	Annex C1



Table C2: Displacements under tension load for static and quasi-static loads

DB Waved Anchor			Rd/M12	Rd/M16	Rd/M20	Rd/M24	Rd/M30
Displacements under tension load (material 1 or material 2)							
tension load in cracked concrete	N	[kN]	5,7	11,9	23,8	23,8	45,2
short term displacement	δηο	[mm]	0,6	1,6	1,4	1,3	1,2
long term displacement	$\delta_{N\infty}$	[mm]	1,0	1,9	1,5	1,2	0,9
tension load in uncracked concrete	N	[kN]	9,5	19,1	28,6	28,6	45,2
short term displacement	δηο	[mm]	0,8	1,7	1,5	1,4	1,2
long term displacement	δn∞	[mm]	1,0	1,9	1,5	1,2	0,9

DB Foot-Mounted Anchor			Rd/M12	Rd/M16	Rd/M20	Rd/M24	Rd/M30
Displacements under tension load (material 1 or material 2)							
tension load in cracked concrete	N	[kN]	5,7	11,9	23,8	23,8	45,2
short term displacement	δηο	[mm]	0,1	0,1	0,2	0,2	0,2
long term displacement	δn∞	[mm]	0,2	0,2	0,4	0,4	0,4
tension load in uncracked concrete	N	[kN]	9,5	19,1	28,6	28,6	45,2
short term displacement	δηο	[mm]	0,1	0,2	0,1	0,2	0,2
long term displacement	δ <sub>N∞</sub>	[mm]	0,2	0,4	0,2	0,4	0,4

PFEIFER DB Anchor	
Performances Displacements under tension load for static and quasi-static loads	Annex C2



Table C3: Characteristic resistances under shear load for static and quasi-static loads

DB Waved Anchor / DB Foot-Moun	ted Anchor		Rd/M12	Rd/M16	Rd/M20	Rd/M24	Rd/M30
Shear load without lever arm							
group factor (EN 1992-4, 7.2.2.3.1)	k <sub>7</sub>	[-]			1,0		
Steel failure with galvanized sockets	and screws (sti	ength o	class 5.6)				
characteristic resistance	V <sub>Rk,s</sub>	[kN]	15,5	39,2	61,3	88,3	140,3
partial factor	γMs <sup>1)</sup>	[-]	1,38		1,	67	
Steel failure with galvanized sockets	and screws (sti	ength o	class 8.8)	•			
characteristic resistance	$V_{Rk,s}$	[kN]	15,5	35,6	65,3	74,1	127,0
partial factor	γMs <sup>1)</sup>	[-]		•	1,38	•	•
Steel failure with sockets and screws	made of stainle	ess ste	el (strength	n class A4-	-50)		
characteristic resistance	$V_{Rk,s}$	[kN]	14,7	39,2	61,3	75,5	129,6
partial factor	γ <sub>Ms</sub> 1)	[-]		•	2,44	•	•
Steel failure with sockets and screws	<u> </u>		el (strength	n class A4-	-70)		
characteristic resistance	$V_{Rk,s}$	[kN]	14,7	41,3	66,7	75,5	129,6
partial factor	γ <sub>Ms</sub> 1)	[-]			2,44		
Shear load with lever arm		-	<u> </u>				
Steel failure with galvanized sockets	and screws (str	ength o	class 5.6)				
characteristic resistance	M <sup>0</sup> <sub>Rk,s</sub>	[Nm]	65	166	324	560	1123
partial factor	γ <sub>Ms</sub> 1)	[-]			1,67	ı	
Steel failure with galvanized sockets		ength o	class 8.8)				
characteristic resistance	M <sup>0</sup> <sub>Rk,s</sub>	[Nm]	115	266	519	896	1797
partial factor	γ <sub>Ms</sub> 1)	[-]	1,38		1,:	25	•
Steel failure with sockets and screws	made of stainle	ess ste	el (strength	n class A4-	-50)		
characteristic resistance	M <sup>0</sup> <sub>Rk,s</sub>	[Nm]	65	166	324	560	1123
partial factor	γ <sub>Ms</sub> 1)	[-]			2,44		
Steel failure with sockets and screws	made of stainle	ess ste	el (strength	n class A4-	-70)		
characteristic resistance	$M^0_Rk,s$	[Nm]	108	232	454	1123	2422
partial factor	γ <sub>Ms</sub> 1)	[-]	2,44	1,	56	2,	44
Concrete pry-out Failure			-	-			
factor	k <sub>8</sub>	[-]	1,0		2	,0	
partial factor	γ <sub>Mcp</sub> <sup>1)</sup>	[-]		•	1,50		
Concrete edge failure (without supp	-	orceme	nt)				
effective length of anchor	lf	[mm]	42,0	56,5	72,0	82,0	109,5
outside diameter of anchor	d <sub>nom</sub>	[mm]	15,0	21,0	25,0	25,0	25,0
partial factor	γ <sub>Mce</sub> 1)	[-]			1,50		

<sup>1)</sup> In absence of other national regulations

PFEIFER DB Anchor	
Performances Characteristic resistances under shear load for static and quasi-static loads	Annex C3



Table C4: Characteristic resistances under shear load for static and quasi-static loads due to failure of supplementary reinforcement for plane installation

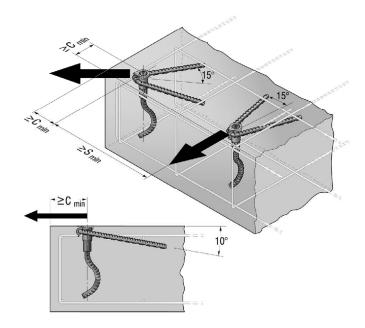
DB Waved Anchor / DB Foot-Mounted And	chor		Rd/M12	Rd/M16	Rd/M20	Rd/M24	Rd/M30
characteristic resistance of the supplementary reinforcement for plane installation	$V_{Rk,c,re}$	[kN]	13,5	23,9	37,4	53,8	53,8
corresponding partial factor	γMs,re <sup>1)</sup>	[-]			1,15		

DB Waved Anchor			Rd/M12	Rd/M16	Rd/M20	Rd/M24	Rd/M30
minimum spacing	S <sub>min</sub>	[mm]	100	120	140	160	200
minimum edge distance 2)	Cmin	[mm]	50	60	70	80	100

DB Foot-Mounted Anchor			Rd/M12	Rd/M16	Rd/M20	Rd/M24	Rd/M30
minimum spacing	Smin	[mm]	120	150	180	200	240
minimum edge distance 2)	C <sub>min</sub>	[mm]	60	75	90	100	120

1) In absence of other national regulations

<sup>2)</sup> The edge distance has to be defined with regard to the concrete cover c<sub>nom</sub> according to EN 1992-1



#### <u>Note</u>

Supplementary reinforcement for plane installation may only be used for forces in direction of the arrows given above. The reinforcement has to be arranged symmetrically to the direction of the force.

The supplementary reinforcement has to be fixed directly onto the socket by using the data clip. If the anchors are <u>not</u> used under dry conditions (indoor) according to Annex B1, the additional reinforcement has to be made of stainless steel.

This information also applies for DB Foot-Mounted Anchor.

PFEIFER DB Anchor	
Performances Characteristic resistances under shear load for static and quasi-static loads	Annex C4
with supplementary reinforcement and plane installation	



Table C5: Characteristic resistances under shear load for static and quasi-static loads due to failure of supplementary reinforcement for front-side installation

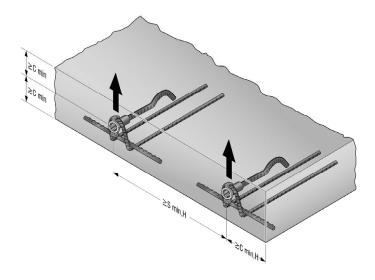
DB Waved Anchor / DB Foot mounted A	nchor		Rd/M12	Rd/M16	Rd/M20	Rd/M24	Rd/M30
characteristic resistance of the supplementary reinforcement for front-side installation	$V_{Rk,c,re}$	[kN]	5,7	17,6	27,5	39,6	43,0
partial factor	γMs,re <sup>1)</sup>	[-]			1,8		

minimum spacing	S <sub>min,H</sub>	[mm]	280	400	490	550	580
min. edge distance parallel to the plane	C <sub>min,H</sub>	[mm]	$= L_Q / 2 + c_{nom}^{2}$				

DB Waved Anchor			Rd/M12	Rd/M16	Rd/M20	Rd/M24	Rd/M30
min edge distance perpendicular to the plane	C <sub>min</sub>	[mm]	50	60	70	80	100

DB Foot-Mounted Anchor			Rd/M12	Rd/M16	Rd/M20	Rd/M24	Rd/M30
min edge distance perpendicular to the plane	Cmin	[mm]	60	75	90	100	120

- 1) In absence of other national regulations
- 2) Dimensions  $L_{\text{\tiny Q}}$  according to Annex A6



## <u>Note</u>

Supplementary reinforcement for the front-side installation may only be used for forces in direction of the arrows given above. The reinforcement has to be arranged symmetrically to the direction of the force.

The supplementary reinforcement has to be fixed directly onto the socket by using the data clip. If the anchors are <u>not</u> used under dry conditions (indoor) according to Annex B1, the additional reinforcement has to be made of stainless steel.

This information also applies for DB Foot-Mounted Anchor.

Combined tension and shear load

The exponent  $k_{11}$  is for combined tension and shear load acc. to EN 1992-4:2018, section 7.2.3.2:

 $k_{11} = 2/3$ 

PFEIFER DB Anchor	
Performances	Annex C5
Characteristic resistances under shear load for static and quasi-static loads	
with supplementary reinforcement and front-side installation	



Table C6:	<b>Displacements</b>	under shear	load for sta	atic and q	uasi-static loads
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DB Waved Anchor / DB Foot-Mounted An	chor		Rd/M12	Rd/M16	Rd/M20	Rd/M24	Rd/M30
<b>Displacement under shear load <u>without</u> s</b> with galvanized sockets and screws (strengt		-	reinforcen	nent			
shear load in cracked and uncracked concrete	V	[kN]	8,1	16,8	26,2	37,7	60,0
short term displacement	δνο	[mm]	2,0	2,0	3,0	3,0	4,0
long term displacement	δν∞	[mm]	3,0	3,0	4,5	4,5	6,0
<b>Displacement under shear load without s</b> with galvanized sockets and screws (strengt		_	reinforcen	nent			
shear load in cracked and uncracked concrete	V	[kN]	8,1	18,4	33,8	38,3	65,8
short term displacement	δνο	[mm]	2,0	2,0	3,0	3,0	4,0
long term displacement	δν∞	[mm]	3,0	3,0	4,5	4,5	6,0
Displacement under shear load without s with sockets and screws made of stainless s		-				l	
shear load in cracked and uncracked concrete	V	[kN]	4,3	11,4	17,9	22,1	38,0
short term displacement	δνο	[mm]	2,0	2,0	3,0	3,0	4,0
long term displacement	δν∞	[mm]	3,0	3,0	4,5	4,5	6,0
<b>Displacement under shear load without s</b> with sockets and screws made of stainless s							
shear load in cracked and uncracked concrete	V	[kN]	4,3	12,1	19,5	22,1	38,0
short term displacement	δνο	[mm]	2,0	2,0	3,0	3,0	4,0
long term displacement	δν∞	[mm]	3,0	3,0	4,5	4,5	6,0
Displacement under shear load with suppopulation (plane installation)	lement	ary rein	forcemen	t accordir	ng to Anno	ex A5	
shear load in cracked and uncracked concrete	Vs	[kN]	8,4	14,8	23,2	33,4	33,4
short term displacement	δνο	[mm]	1,5	1,5	2,0	2,0	2,0
long term displacement	δν∞	[mm]	2,0	2,3	2,6	2,7	2,7
Displacement under shear load with supp (front-side installation)	lement	ary rein	forcemen	t accordir	ng to Anno	ex A6	
shear load in cracked and uncracked concrete	VQ	[kN]	2,3	7,0	10,9	15,7	17,1
short term displacement	δνο	[mm]	1,0	1,4	1,6	1,8	2,0
long term displacement	δγ∞	[mm]	1,5	2,1	2,4	2,7	3,0

PFEIFER DB Anchor	
Performances Displacements under shear load for static and quasi-static loads	Annex C6



Table C7: Characteristic values of resistance for DB Foot-Mounted Anchor under tension load for seismic performance category C1

DB Foot-Mounted Anchor			Rd/M12	Rd/M16	Rd/M20	Rd/M24	Rd/M30	
Steel failure with galvanized sockets and	screws (stre	ngth cla	ass 5.6)	<u>'</u>	<u>'</u>	<u>'</u>	<u>'</u>	
characteristic resistance	N <sub>Rk,s,eq,C1</sub>	[kN]	31,1	78,5	122,5	110,6	172,8	
partial factor	γMs,eq	[-]	1,66	2	,0	1,	4	
Steel failure with galvanized sockets and	screws (stre	ngth cla	ass 8.8)					
characteristic resistance	$N_{Rk,s,eq,C1}$	[kN]	31,1	71,2	130,8	110,6	172,8	
partial factor	γMs,eq	[-]	1,66			1,	1,4	
Steel failure with sockets and screws made	le of stainles	ss steel	(strength	class A4-	50)			
characteristic resistance	$N_{Rk,s,eq,C1}$	[kN]	29,4	78,5	122,5	151,1	259,2	
partial factor	γMs,eq	[-]			2,93			
Steel failure with sockets and screws made	le of stainles	ss steel	(strength	class A4-7	70)			
characteristic resistance	N <sub>Rk,s,eq,C1</sub>	[kN]	29,4	82,6	133,4	151,1	259,2	
partial factor	γMs,eq	[-]			2,93			
Pull-out failure								
characteristic resistance in cracked concrete	$N_{Rk,p,eq,C1}$	[kN]	N <sub>Rk,c</sub> according to Annex C1					
partial factor	γMp,eq	[-]	1,5					

PFEIFER DB Anchor	
Performances Characteristic values of resistance for DB Foot-Mounted Anchor under tension load for seismic performance category C1	Annex C7



# Table C8: Characteristic resistances for DB Foot-Mounted Anchor under shear load for seismic performance category C1

DB Foot-Mounted Anchor			Rd/M12	Rd/M16	Rd/M20	Rd/M24	Rd/M30
Steel failure with galvanized sockets an	d screws (st	rength o	class 5.6)				
characteristic resistance	$V_{Rk,s,eq,C1}$	[kN]	15,5	39,2	61,3	88,3	140,3
partial factor	γMs,eq	[-]	1,38		1,	67	
Steel failure with galvanized sockets and screws (strength class 8.8)							
characteristic resistance	$V_{Rk,s,eq,C1}$	[kN]	15,5	35,6	65,3	74,1	127,0
partial factor	γMs,eq	[-]	1,38				
Steel failure with sockets and screws m	ade of stainl	ess ste	el (strength	n class A4-	-50)		
characteristic resistance	$V_{Rk,s,eq,C1}$	[kN]	14,7	39,2	61,3	75,5	129,6
partial factor	γMs,eq	[-]	2,44				
Steel failure with sockets and screws made of stainless steel (strength class A4-70)							
characteristic resistance	$V_{Rk,s,eq,C1}$	[kN]	14,7	41,3	66,7	75,5	129,6
partial factor	γMs,eq	[-]			2,44		

Reduction factor to take into account inertia effects due to an annular gap between fastener and fixture:

Connections with hole clearance acc. to EN 1992-4:2018, Table 6.1:  $\alpha_{gap} = 0.5$  [-]

Connections without hole clearance:  $\alpha_{gap} = 1,0$  [-]

PFEIFER DB Anchor	
Performances	Annex C8
Characteristic resistances for DB Foot-Mounted Anchor under shear load for seismic performance category C1	



Table C9: Characteristic resistances for DB Foot-Mounted Anchor under tension load for seismic performance category C2

DB Foot-Mounted Anchor			Rd/M12	Rd/M16	Rd/M20	Rd/M24	Rd/M30
Steel failure with galvanized sockets and screws (strength class 5.6)							
characteristic resistance	N <sub>Rk,s,eq,C2</sub>	[kN]	31,1	78,5	122,5	110,6	172,8
partial factor	γMs,eq	[-]	1,66 2,0 1,4			4	
Steel failure with galvanized sockets and screws (strength class 8.8)							
characteristic resistance	$N_{Rk,s,eq,C2}$	[kN]	31,1	71,2	130,8	110,6	172,8
partial factor	γMs,eq	[-]	1,66 1,4			4	
Steel failure with sockets and screws made of stainless steel (strength class A4-50)							
characteristic resistance	$N_{Rk,s,eq,C2}$	[kN]	29,4	78,5	122,5	151,1	259,2
partial factor	γMs,eq	[-]	2,93				
Steel failure with sockets and screws made of stainless steel (strength class A4-70)							
characteristic resistance	N <sub>Rk,s,eq,C2</sub>	[kN]	29,4	82,6	133,4	151,1	259,2
partial factor	γMs,eq	[-]	2,93				
Pull-out failure							
characteristic resistance in cracked concrete	$N_{Rk,p,seis}$	[-]	N <sub>Rk,c</sub> according to Annex C1				
partial factor	γMp,eq	[-]			1,5		

Table C10: Displacements for DB Foot-Mounted Anchor under tension load for seismic performance category C2

DB Foot-Mounted Anchor			Rd/M12	Rd/M16	Rd/M20	Rd/M24	Rd/M30
Displacements							
displacement for Damage Limitation State (DLS)	$\delta_{\text{N,eq,C2}}$	[mm]	1,00	1,34	0,88	1,52	1,22
displacement for Ultimate Limit State (ULS)	$\delta_{\text{N,eq,C2}}$	[mm]	2,79	3,73	2,36	4,14	3,20

PFEIFER DB Anchor	
Performances	Annex C9
Characteristic resistances and displacements for DB Foot-Mounted Anchor under tension load for seismic performance category C2	



Table C11: Characteristic resistances for DB Foot-Mounted Anchor under shear load for seismic performance category C2

DB Foot-Mounted Anchor			Rd/M12	Rd/M16	Rd/M20	Rd/M24	Rd/M30
Steel failure with galvanized sockets and screws (strength class 5.6)							
characteristic resistance	$V_{Rk,s,eq,C2}$	[kN]	15,5	39,2	61,3	88,3	140,3
partial factor	γMs,eq	[-]	1,38	1,67			
Steel failure with galvanized sockets and screws (strength class 8.8)							
characteristic resistance	$V_{Rk,s,eq,C2}$	[kN]	15,5	35,6	65,3	74,1	127,0
partial factor	γMs,eq	[-]	1,38				
Steel failure with sockets and screws made of stainless steel (strength class A4-50)							
characteristic resistance	$V_{Rk,s,eq,C2}$	[kN]	14,7	39,2	61,3	75,5	129,6
partial factor	γMs,eq	[-]	2,44				
Steel failure with sockets and screws made of stainless steel (strength class A4-70)							
characteristic resistance	$V_{Rk,s,eq,C2}$	[kN]	14,7	41,3	66,7	75,5	129,6
partial factor	γMs,eq	[-]			2,44		

Table C12: Displacements for DB Foot-Mounted Anchor under shear load for seismic performance category C2

DB Foot-Mounted Anchor			Rd/M12	Rd/M16	Rd/M20	Rd/M24	Rd/M30
Displacements							
displacement for Damage Limitation State (DLS)	$\delta_{\text{V,eq,C2}}$	[mm]	3,78	4,46	5,33	4,88	5,65
displacement for Ultimate Limit State (ULS)	$\delta_{\text{V,eq,C2}}$	[mm]	5,54	6,88	5,58	8,04	9,68

PFEIFER DB Anchor	
Performances	Annex C10
Characteristic resistances and displacements for DB Foot-Mounted Anchor under shear load for seismic performance category C2	