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European Technical Assessment Body for construction products



European Technical Assessment

ETA-19/0869 of 9 December 2024

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:	Deutsches Institut für Bautechnik
Trade name of the construction product	ClickBoard, Style, Novara, RapidoClick and MilanoClick
Product family to which the construction product belongs	Composite-based panels for indoor wall and ceiling design
Manufacturer	PARADOR GmbH Millenkamp 7-8 48653 Coesfeld DEUTSCHLAND
Manufacturing plant	PARADOR GmbH Millenkamp 7-8 48653 Coesfeld
This European Technical Assessment contains	6 pages which form an integral part of this assessment
This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of	210058-00-0504-v01
This version replaces	ETA-19/0869 issued on 15 January 2021



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Specific part

1 Technical description of the product

The construction product is a non-load bearing composite-based panel used for indoor wall design and/or ceiling design, in the following referred to as composite-based panel.

The composite-based panels consist of a central core layer made of wood-based panels (highdensity fibreboard - HDF or medium-density fibreboard - MDF) associated with several other layers.

The possible product assembly is mentioned below:

- coating (varnish or melamine resin),
- decorative layer (paper, PP-foil, PET-foil or real wood veneer),
- optional underlay (melamine paper- only ClickBoard),
- optional adhesive (PO-basis),
- central core layer made of wood-based panels (HDF, MDF) as well as
- possible counter-pressure layer (melamine paper only ClickBoard).

The single layers are hot pressed.

This European Technical Assessment is applicable for composite-based panels of different dimensions (width and length), thicknesses and area weights. The respective dimensions, total thicknesses and the total area weights of the composite-based panels are listed below.

Product name	Novara	MilanoClick	RapidoClick	Style	ClickBoard
Width[mm]	200	289	223	182	389
					492
Length[mm]	1250	2585	1280	1280	1285
	2050		2050	2585	2585
	2570		2585		
	3300		3300		
	4100		4100		
Thickness [mm]	10	12	12	10	12
Area weight [g/m²]	7300	8700	8700	7300	10000
Central core layer material	MDF	MDF	MDF	MDF	HDF
Assembly method	smooth tongue and groove connection (0 cm- joint)	Safe		Click-system with SafeLock®-Profil (without joints)	
Decors	Various decor varia	nts			

Table 1: Dimensions, thicknesses and area weights of the products:



For mounting the composite-based panels to the wall and/or ceiling a fixing with ventilation gap (maximal 400 - 600 mm) is recommended, on e.g. wooden battens or metal bars as substructure, using mechanic connectors as e.g. nails, staples, screws and installation clips, for fixing. The manufacturer's instructions for mounting have to be considered adequately.

The substructure itself is not part of this European Technical Assessment. The composite-based panels are joined by a smooth tongue and groove connection or click system and can contain design joints. Milled edges of the panels can be covered (e.g. with varnish, stamping foil).

Decorative parts made of metal for finishing corners and/or edges can be used - they are not part of this European Technical Assessment as well as the possibly used thermal insulation.

There is no flame retardant added to the wood-based panels.

The European Technical Assessment has been issued for the products on the basis of agreed data/information, deposited with Deutsches Institut für Bautechnik (DIBt). The European Technical Assessment applies only to products corresponding to this agreed data/information.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The composite-based panels are intended to be used for decorative purposes as non-load bearing component for internal wall and/or ceiling finishes. The panels are also intended for the use in wet rooms. Exposition to direct water is not intended.

A partial cladding of only a single or parts of a single wall and/or ceilings is conceivable.

The performances given in Section 3 are only valid if the composite-based panels are used in compliance with the specifications and conditions given in clause 1.2.1 of the corresponding European Assessment Document 210058-00-0504-v01.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the composite-based panels of at least 25 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class E
test according to EN ISO 11925-2:2010	according to EN 13501-1:2018-12
Propensity to undergo continuous smouldering	NPA



3.2 Hygiene, health and the environment (BWR 3)

Essential characteristic	Performance			
Content, emission and/or release of dangerous substances				
Substances classified as Carc. 1A/1B ^{a)}				
Substances classified as Muta. 1A/1B ^{a)}	None of these raw materials are actively used in the manufacture			
Substances classified as Acute Tox. 1, 2, 3; Repr. 1A/1B; STOT SE 1 and STOT RE 1ª)	of the construction product. ^{b) c)}			
SVOC and VOC ^{d)}	The product "ClickBoard" was tested for the emission of dangerous substances in accordance with EN 16516 using the loading factor L = $1,4 \text{ m}^2/\text{m}^3$ for ceilings and walls. The product "Novara" was tested representative for the emission of dangerous substances of "MilanoClick", "RapidoClick" and "Style" in accordance with EN 16516 using the loading factor L = $0,4 \text{ m}^2/\text{m}^3$ for ceilings. The products achieved the following performances:			
		3 days	28 days	
	Carcinogens (Cat. 1A/1B)	< 0.01 mg/m ³	< 0.001 mg/m ³	
	TVOCspez	< 10 mg/m ³	< 1.0 mg/m ³	
	TSVOC		< 0.1 mg/m ³	
	TVOC without NIK		< 0.1 mg/m ³	
	R-value		< 1	
Pentachlorophenol (wood-based core layers)	NPA			
Formaldehyde (Central core layer material/MDF)	≤ 0,1 ppm ^{e)}			
Release scenarios regardi	ng BWR 3: IA1			
c) Active use is the targeted	ation (EC) No 1272/2008. e detailed manufacturers' state use of substances to achieve	specific product prope	rties. Substances that	

are present as impurities and/or as a secondary component in the product are therefore not to be regarded as "actively used".

d) Statement according to test report.

e) Equalizing concentration of formaldehyde in the air of a test room, corresponds to the formaldehyde requirements of the Chemicals Prohibition Ordinance, Annex 1 (to § 3), entry 1.



3.3 Protection against noise (BWR 5)

Essential characteristic	Performance
Sound absorption coefficient α_s	NPA
test according to EN ISO 354:2003	
Sound absorption characteristics α_p and α_w	NPA
test according to EN ISO 11654:1997	

3.4 Energy economy and heat retention (BWR6)

Essential characteristic	Performance
Thermal resistance	
test according to EN 12664:2001	NPA

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

For the products covered by European Assessment Document 210058-00-0504 the applicable European legal act is: Decision 1998/437/EC for internal and external wall and ceiling finishes.

With regard to the content, emission and/or and release of dangerous substances system 3 is to be applied.

In addition, with regard to reaction to fire including propensity to undergo continuous smouldering, for products covered by European Assessment Document 210058-00-0504 the applicable European legal acts are: the aforementioned Decision as amended by Decision 2001/596/EC.

The system(s) is (are): 1, 3 or 4 (system 1 in case of classes A1 to C¹; system 3 in case of classes D and E; system 4 in case of class F).

Based on the determined test performance specified in clause 3.1, system 3 is to be applied with regard to reaction to fire.

For other uses than specified above the system is: 4

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

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It can be assumed that the addition of flame retardants and/or the limitation of organic content are compulsory for obtaining one of these classes.