

Approval body for construction products
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and
Laender Governments



European Technical Assessment

ETA-23/0946
of 5 January 2024

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

KFX Screw Bolt

Product family
to which the construction product belongs

Fasteners for use in concrete for redundant non-structural
systems

Manufacturer

Kernow Fixings Ltd.
Manfield Way
ST AUSTELL, PL25 3 HQ
GROSSBRITANNIEN

Manufacturing plant

Plant 1

This European Technical Assessment
contains

16 pages including 3 annexes which form an integral part
of this assessment

This European Technical Assessment is
issued in accordance with Regulation (EU)
No 305/2011, on the basis of

330747-00-0601, Edition 06/2018

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Specific Part

1 Technical description of the product

The KFX Screw Bolt is an anchor of size 5 and 6 mm made of galvanised steel respectively steel with zinc flake coating and of stainless steel. The anchor is screwed into a predrilled cylindrical drill hole. The special thread of the anchor cuts an internal thread into the member while setting. The anchorage is characterised by mechanical interlock in the special thread. The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable EAD

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B. The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	See Annex C3

3.2 Safety in use (BWR 4)

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi-static loading)	See Annex B2, Annex C1 and C2
Characteristic resistance to shear load (static and quasi-static loading)	See Annex C1 and C2
Durability	See Annex B1

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with European Assessment Document EAD No. 330747-00-0601, the applicable European legal act is: [97/161/EC].
 The system to be applied is: 2+

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

Issued in Berlin on 5 January 2024 by Deutsches Institut für Bautechnik

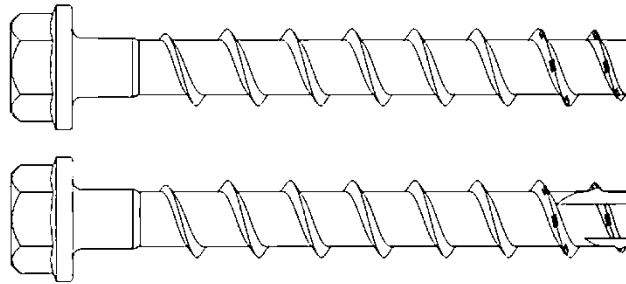
Dipl.-Ing. Beatrix Wittstock
Head of Section

beglaubigt:
Tempel

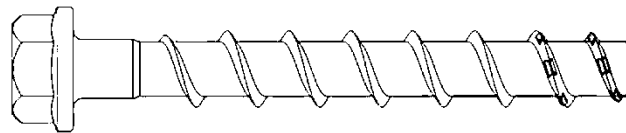
Product in installed condition

KFX Screw Bolt (KFX 5 & KFX 6)

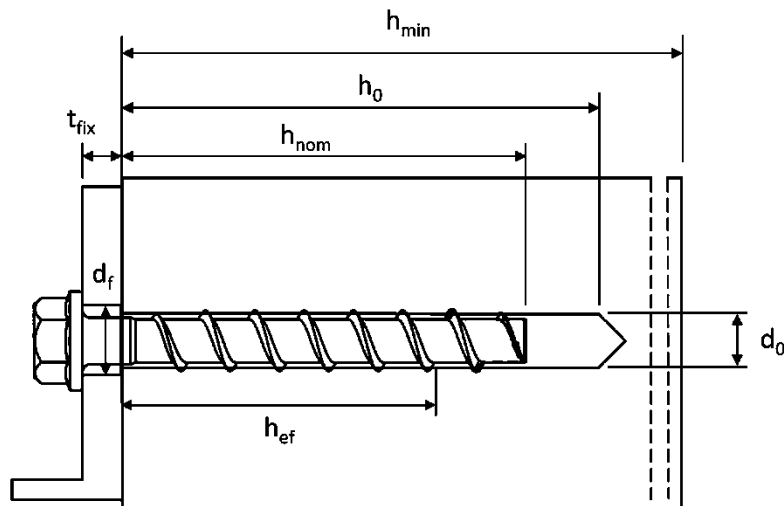
- Galvanized carbon steel (G)
- Zinc flakes coated carbon steel (Z)



- Stainless steel A4 (S)
- High corrosion resistant steel HCR (C)



e.g. KFX Screw Bolt, zinc flakes coated, with hexagon head and fixture



d_0 = nominal drill hole diameter
 t_{fix} = thickness of fixture
 d_f = clearance hole diameter

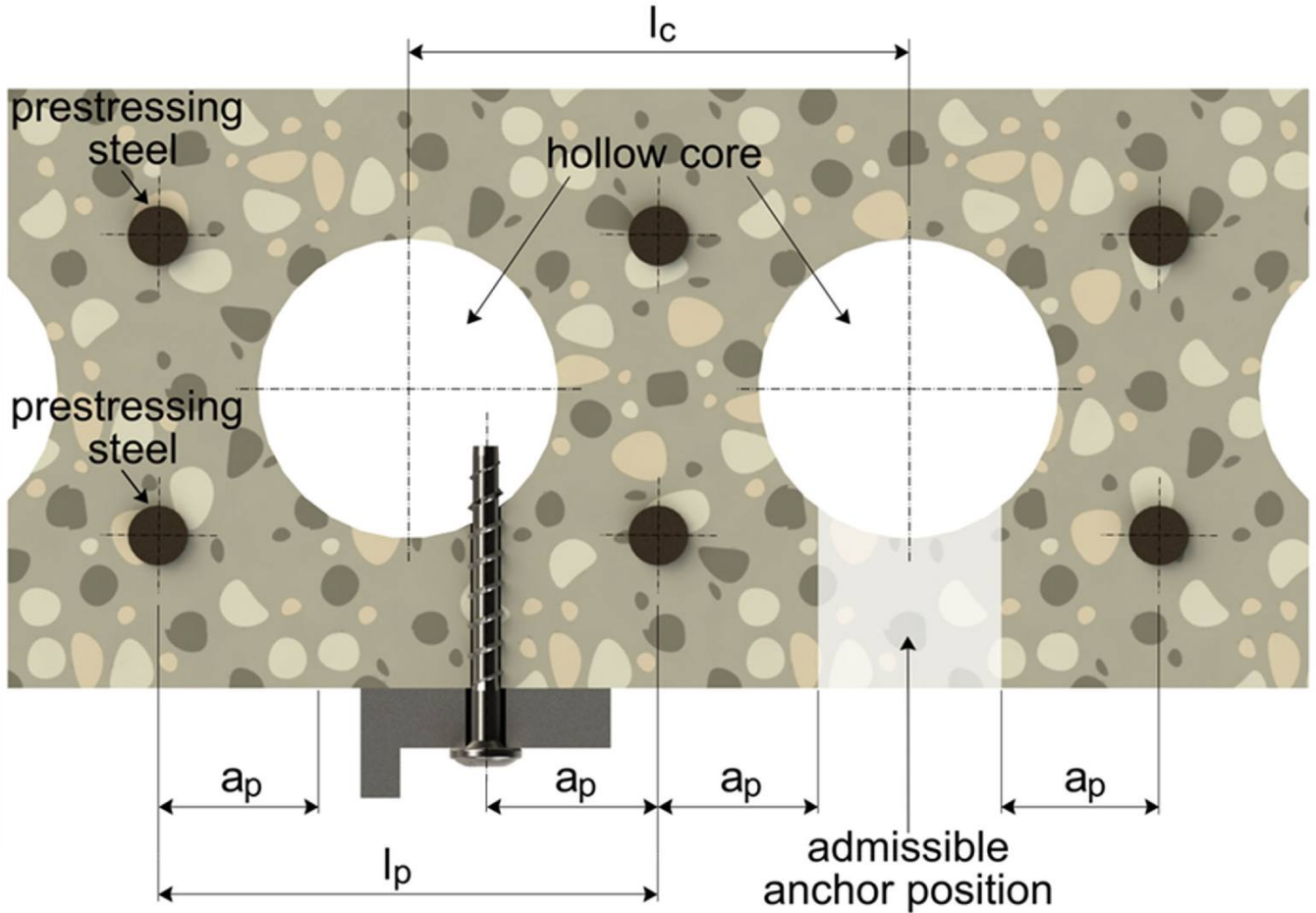
h_{min} = minimum thickness of member
 h_{nom} = nominal embedment depth
 h_0 = drill hole depth
 h_{ef} = effective embedment depth

KFX Screw Bolt

Product description
Product in installed condition

Annex A1

Installed condition in precast prestressed hollow core slabs



Important ratio: $\frac{w}{e} \leq 4,2$

w = core width

e = web thickness

l_c = core distance ≥ 100 mm

l_p = prestressing steel ≥ 100 mm

a_p = distance between anchor position and prestressing steel ≥ 50 mm

KFX Screw Bolt

Product description

Installed condition in precast prestressed hollow core slabs

Annex A2

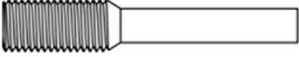



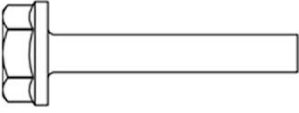

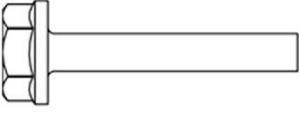



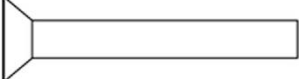



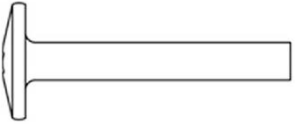

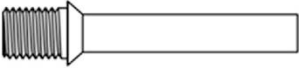

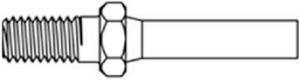

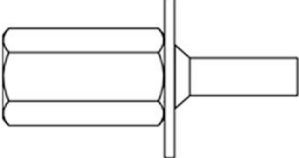

		Configuration with metric connection thread and hexagon socket e.g. KFX Screw Bolt BRX-08105 M10
		Configuration with metric connection thread and hexagon drive e.g. KFX Screw Bolt BRX-08105 M10
		Configuration with washer and hexagon head e.g. KFX Screw Bolt BXZ-08080
		Configuration with washer, hexagon head and TORX drive e.g. KFX Screw Bolt BXZ-08080
		Configuration with hexagon head e.g. KFX Screw Bolt BXZ-08080
		Configuration with countersunk head and TORX drive e.g. KFX Screw Bolt BSK-08080
		Configuration with pan head and TORX drive e.g. KFX Screw Bolt BDZ-08080
		Configuration with large pan head and TORX drive e.g. KFX Screw Bolt BDZ-08080
		Configuration with countersunk head and connection thread e.g. KFX Screw Bolt BFX-06055 M8
		Configuration with hexagon drive and connection thread e.g. KFX Screw Bolt BFX-06055 M8
		Configuration with internal thread and hexagon drive e.g. KFX Screw Bolt BHZ-06055 M8/10
KFX Screw Bolt		Annex A3
Product description Screw types		

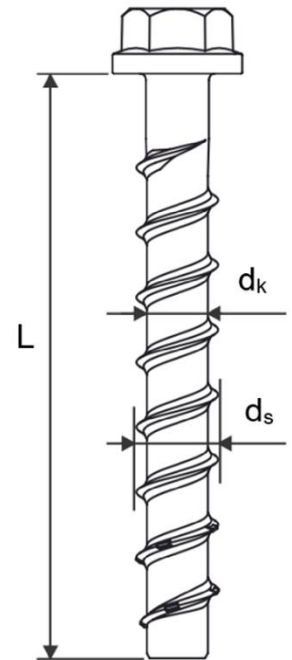
Table 1: Material

Part	Product name	Material
all types	KFX Screw Bolt G/Z	- Steel EN 10263-4:2017 galvanized acc. to EN ISO 4042:2018 - Zinc flake coating according to EN ISO 10683:2018 ($\geq 5\mu\text{m}$)
	KFX Screw Bolt S	1.4401; 1.4404; 1.4571; 1.4578
	KFX Screw Bolt C	1.4529

Part	Product name	Nominal characteristic steel		Rupture elongation A_5 [%]
		Yield strength f_{yk} [N/mm ²]	Ultimate strength f_{uk} [N/mm ²]	
all types	KFX Screw Bolt G/Z	560	700	≤ 8
	KFX Screw Bolt S			
	KFX Screw Bolt C			

Table 2: Dimensions

Anchor size			KFX 5	KFX 6
Screw length	$\leq L$	[mm]	200	
Core diameter	d_k	[mm]	4,0	5,1
Thread outer diameter	d_s	[mm]	6,5	7,5



Marking:

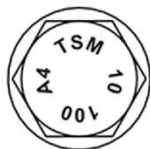
KFX Screw Bolt G/Z

Screw type: TSM
Screw size: 10
Screw length: 100



KFX Screw Bolt S

Screw type: TSM
Screw size: 10
Screw length: 100
Material: A4

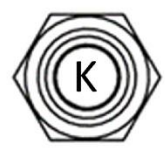


KFX Screw Bolt C

Screw type: TSM
Screw size: 10
Screw length: 100
Material: HCR



Marking "k" or "x"
for anchors with connection thread and $h_{nom} = 35\text{mm}$



KFX Screw Bolt

Product description
Material, Dimensions and markings

Annex A4

Specification of Intended use

Anchorage subject to:

- static and quasi static loads
- Only for redundant non-structural systems according to EN 1992-4:2018
- Fire exposure (not for using in prestressed hollow core slabs): size 5 and 6
- Used for anchorages in prestressed hollow core slabs: size 6

Base materials:

- Compacted reinforced and compacted unreinforced concrete without fibers according to EN 206:2013.
- Strength classes C20/25 to C50/60 according to EN 206:2013.
- Cracked and uncracked concrete.

Use conditions (Environmental conditions):

- Concrete structures subject to dry internal conditions: all screw types.
- For all other conditions corresponding to corrosion resistance classes CRC according to EN 1993-1-4:2006 + A1:2015
 - Stainless steel according to Annex A4, screw type KFX Screw Bolt S with marking A4: CRC III
 - High corrosion resistant steel acc. to Annex A4, type KFX Screw Bolt C with marking HCR: CRC V

Design:

- Anchorages are to be designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are to be prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.).
- Anchorages are designed according to EN 1992-4:2018 and EOTA Technical Report TR 055, Edition February 2018.
- The design for shear load according to EN 1992-4:2018, Section 6.2.2 applies for all specified diameters d_f of clearance hole in the fixture in Annex B2, Table 3.

Installation:

- Hammer drilling or hollow drilling.
- Anchor installation carried out by appropriately qualified personal and under the supervision of the person responsible for technical matters on site.
- In case of aborted hole: new drilling must be drilled at a minimum distance of twice the depth of aborted hole or closer, if the aborted hole is filled with high strength mortar and only if the hole is not in the direction of the oblique tensile or shear load.
- After installation further turning of the anchor must not be possible. The head of the anchor is supported in the fixture and is not damaged.

KFX Screw Bolt

**Intended use
Specification**

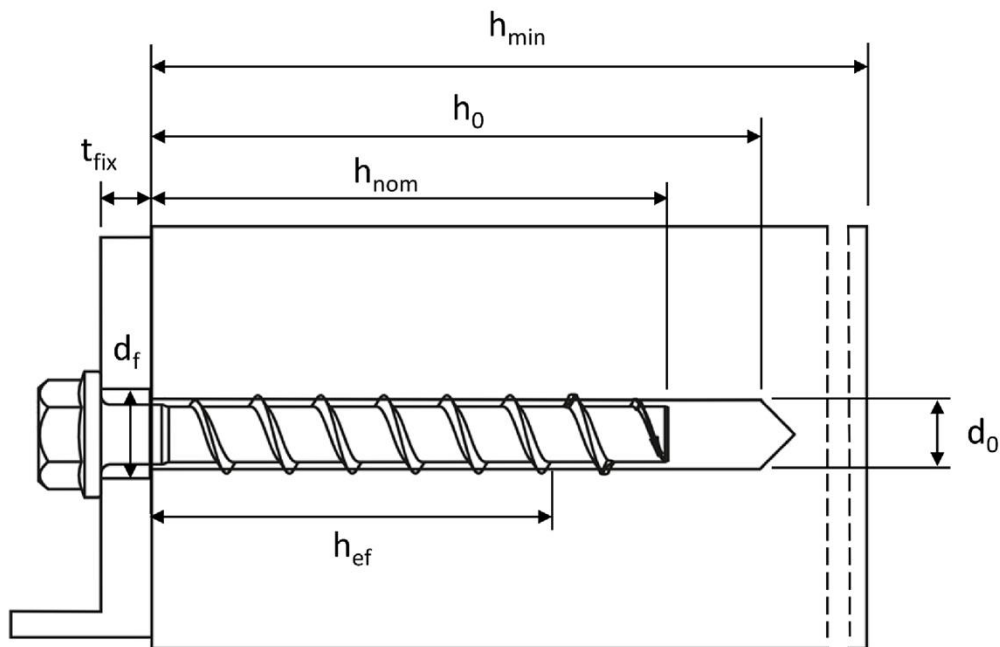
Annex B1

Table 3: Installation parameters

KFX Screw Bolt Size			KFX 5	KFX 6	
Nominal embedment depth	h_{nom}		h_{nom1}	h_{nom1}	h_{nom2}
	[mm]		35	35	55
Nominal drill hole diameter	d_0	[mm]	5	6	
Cutting diameter of drill bit	$d_{cut} \leq$	[mm]	5,40	6,40	
Drill hole depth	$h_0 \geq$	[mm]	40	40	60
Clearance hole diameter	$d_f \leq$	[mm]	7	8	
Installation torque (version with connection thread)	$T_{inst} \leq$	[Nm]	8	10	
Recommended torque impact screw driver		[Nm]	Max. torque according to manufacturer's instructions		
			110	160	

Table 4: Minimum thickness of member, minimum edge distance and minimum spacing

KFX Screw Bolt Size			KFX 5	KFX 6	
Nominal embedment depth	h_{nom1}		h_{nom1}	h_{nom1}	h_{nom2}
	[mm]		35	35	55
Minimum thickness of member	h_{min}	[mm]	80	80	100
Minimum edge distance	c_{min}	[mm]	35	35	40
Minimum spacing	s_{min}	[mm]	35	35	40

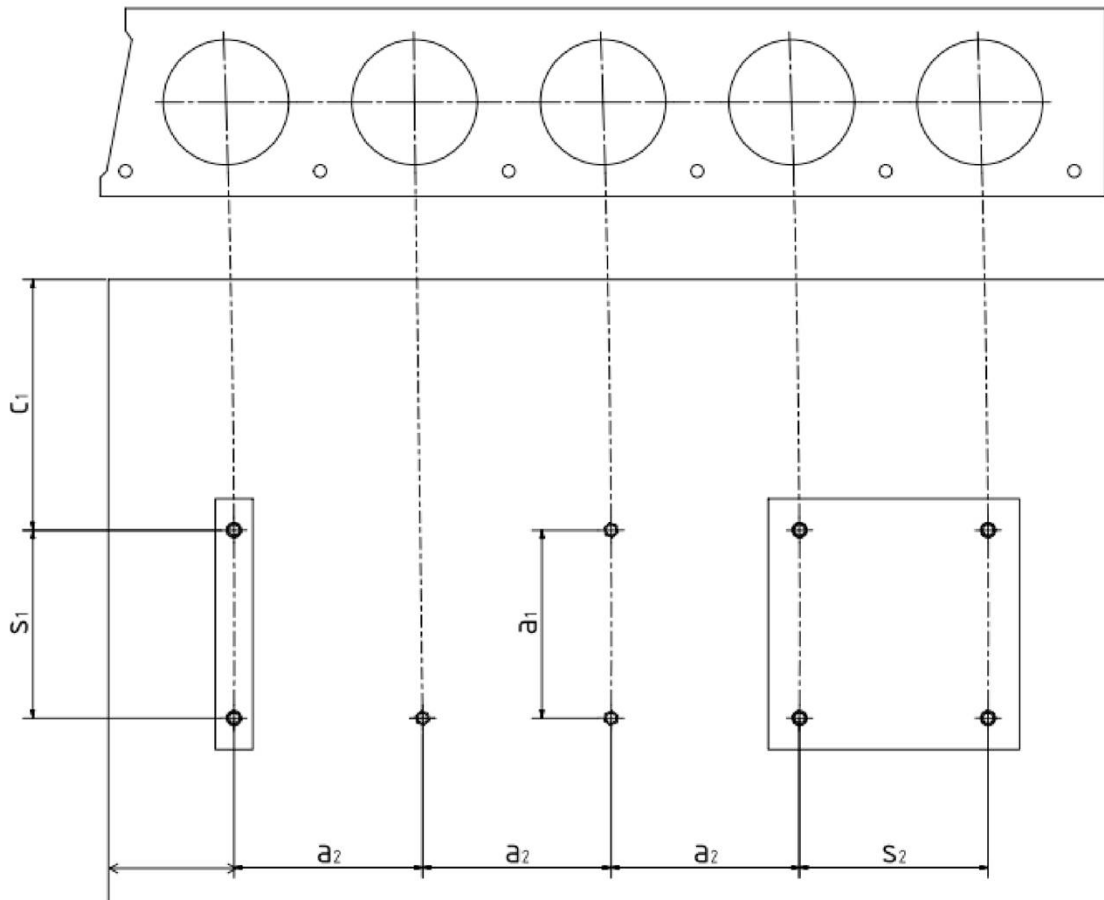


KFX Screw Bolt

Intended use
Installation parameters

Annex B2

Installation parameters for anchorages in precast prestressed hollow core slabs



c_1, c_2 = edge distance

s_1, s_2 = anchor spacing

a_1, a_2 = distance between anchor groups

c_{min} = minimum edge distance ≥ 100 mm

s_{min} = minimum anchor spacing ≥ 100 mm

a_{min} = minimum distance between anchor groups ≥ 100 mm

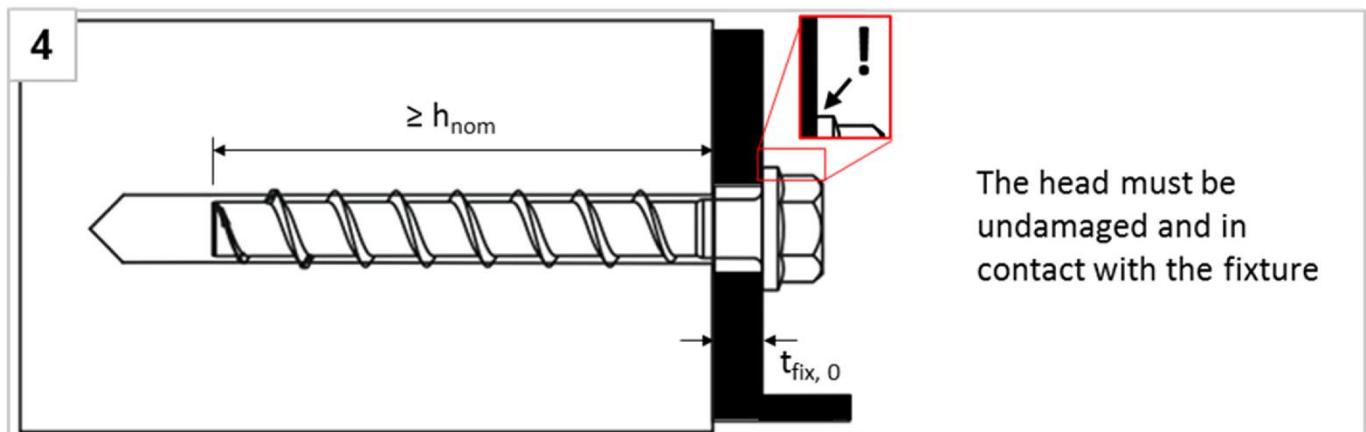
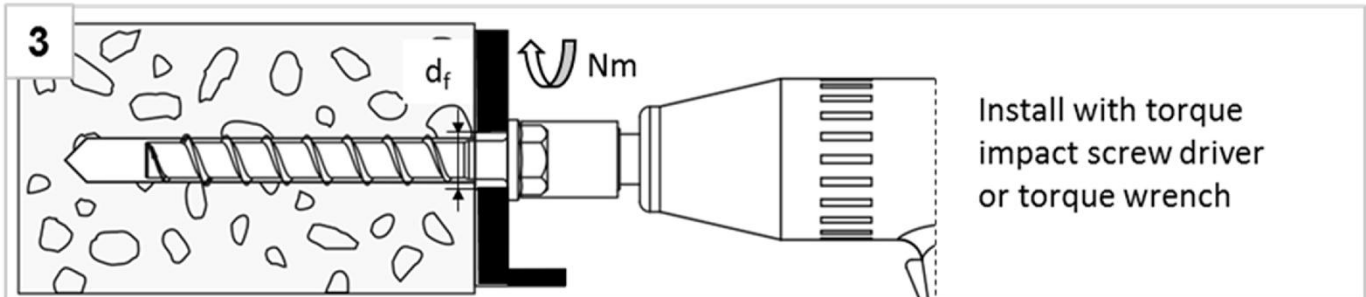
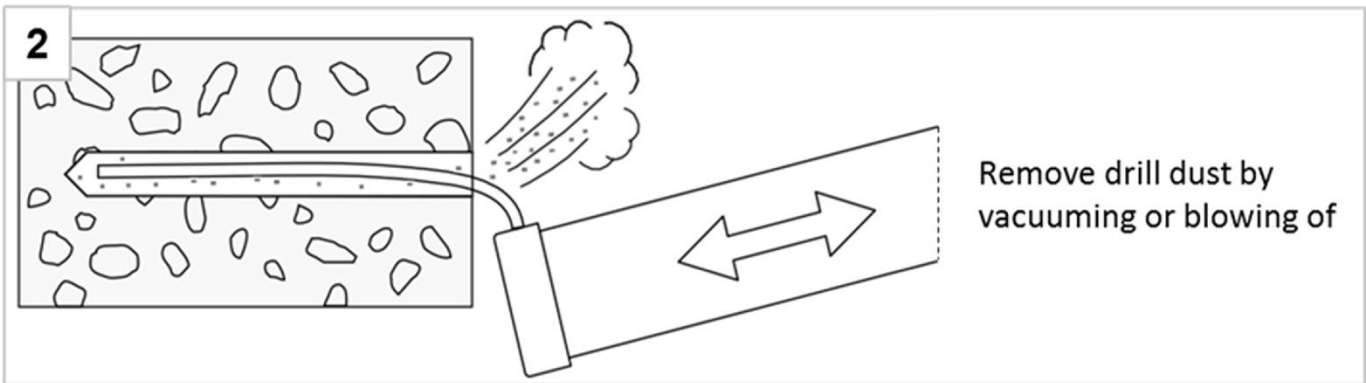
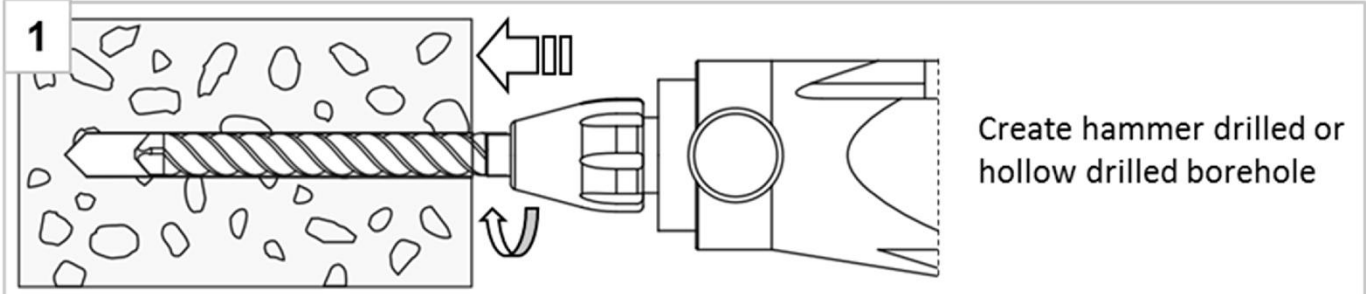
KFX Screw Bolt

Intended use

Installation parameters for anchorages in precast prestressed hollow slabs

Annex B3

Installation Instructions

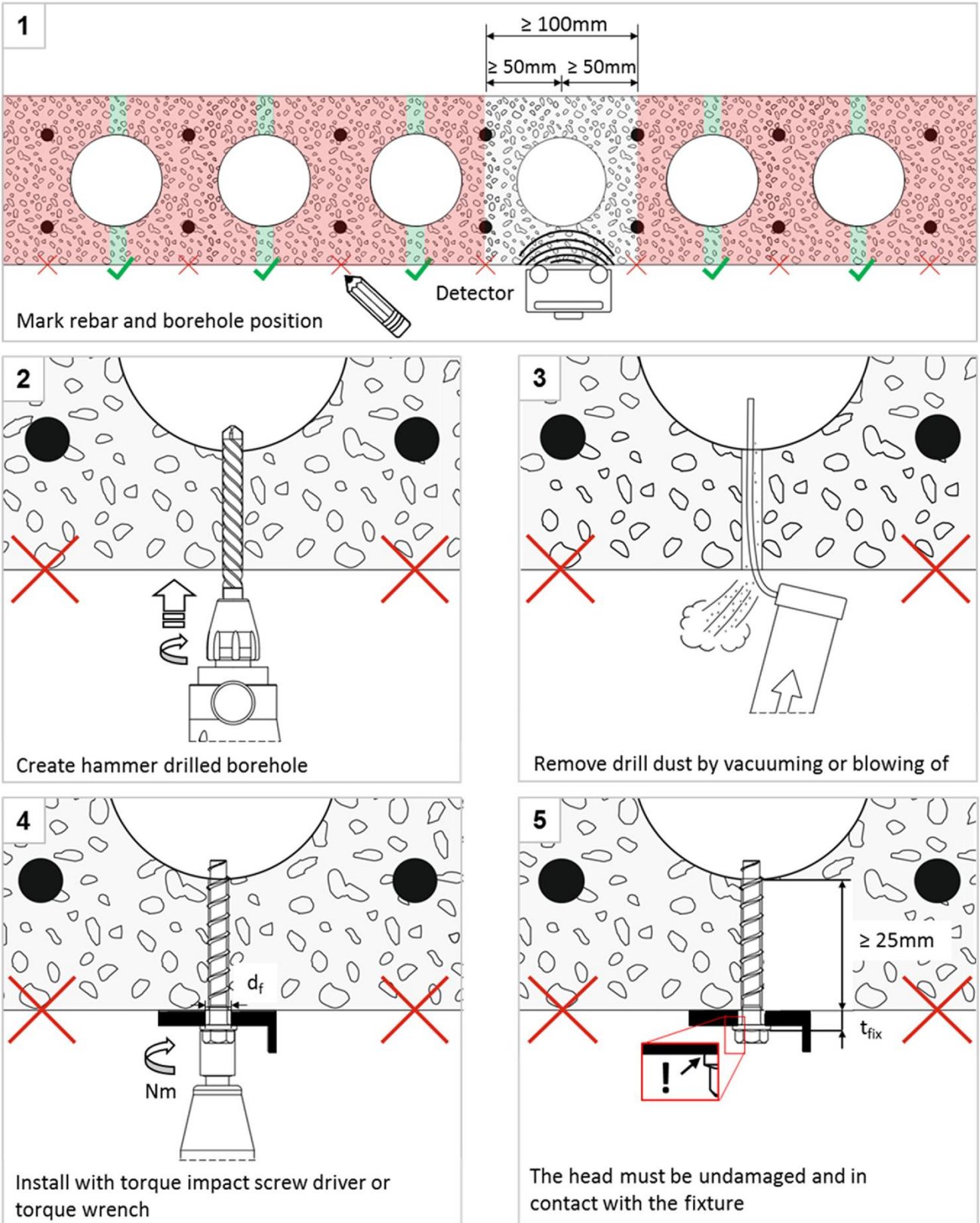


KFX Screw Bolt

Intended use
Installation instructions

Annex B4

Installation Instructions for anchorages in prestressed hollow slabs



KFX Screw Bolt

Intended use

Installation instructions for anchorages in prestressed hollow slabs

Annex B5

Table 5: Characteristic values for static and quasi-static loading

KFX Screw Bolt size			KFX 5		KFX 6	
Nominal embedment depth	h_{nom}		h_{nom1}	h_{nom1}	h_{nom2}	
	[mm]		35	35	55	
Steel failure for tension and shear loading						
Characteristic resistance	$N_{Rk,s}$	[kN]	8,7	14,0		
Partial factor	$\gamma_{Ms,N}$	[-]	1,5			
Characteristic resistance	$V_{Rk,s}$	[kN]	4,4	7,0		
Partial factor	$\gamma_{Ms,V}$	[-]	1,25			
Ductility factor	k_7	[-]	0,8			
Characteristic bending moment	$M^0_{Rk,s}$	[Nm]	5,3	10,9		
Pull-out failure						
Characteristic resistance in C20/25	cracked	$N_{Rk,p}$	[kN]	1,5	3,0	7,5
	uncracked	$N_{Rk,p}$	[kN]	1,5	3,0	7,5
Increasing factor for $N_{Rk,p} = N_{Rk,p(C20/25)} \cdot \psi_c$	C25/30	ψ_c	[-]	1,12		
	C30/37			1,22		
	C40/50			1,41		
	C50/60			1,58		
Concrete failure: Splitting failure, concrete cone failure and pry-out failure						
Effective embedment depth	h_{ef}	[mm]	27	27	44	
k-factor	cracked	$k_1 = k_{cr}$	[-]	7,7		
	uncracked	$k_1 = k_{ucr}$	[-]	11,0		
Concrete cone failure	spacing	$s_{cr,N}$	[mm]	3 x h_{ef}		
	edge distance	$c_{cr,N}$	[mm]	1,5 x h_{ef}		
Splitting failure	resistance	$N^0_{Rk,Sp}$	[kN]	$\min(N^0_{Rk,c}; N_{Rk,p})$		
	spacing	$s_{cr,Sp}$	[mm]	120	120	160
	edge distance	$c_{cr,Sp}$	[mm]	60	60	80
Factor for pry-out failure	k_8	[-]	1,0			
Installation factor	γ_{inst}	[-]	1,2	1,0	1,0	
Concrete edge failure						
Effective length in concrete	$l_f = h_{ef}$	[mm]	27	27	44	
Nominal outer diameter of screw	d_{nom}	[mm]	5	6		
KFX Screw Bolt					Annex C1	
Performances Characteristic values for static and quasi-static loading						

Table 6: Characteristic values of resistance in precast prestressed hollow core slabs C30/37 to C50/60

KFX Screw Bolt Size			KFX 6		
Bottom flange thickness	d_b	[mm]	≥ 25	≥ 30	≥ 35
Characteristic resistance	F_{Rk}^0	[kN]	1	2	3
Edge distance	c_{cr}	[mm]	100		
Spacing	s_{cr}	[mm]	200		
Installation factor	γ_{inst}	[-]	1,0		

Table 7: Limiting distances for application in precast prestressed hollow core slabs

Distances for application in precast prestressed hollow core slabs			
Minimum edge distance	c_{min}	[mm]	≥ 100
Minimum anchor spacing	s_{min}	[mm]	≥ 100
Minimum distance between anchor groups	a_{min}	[mm]	≥ 100
Distance of core	l_c	[mm]	≥ 100
Distance of prestressing steel	l_p	[mm]	≥ 100
Distance between anchor position and prestressing steel	a_p	[mm]	≥ 50

KFX Screw Bolt

Performances

Characteristic values and limiting distances in precast prestressed hollow core slabs

Annex C2

Table 8: Fire exposure – characteristic values of resistance ¹⁾

KFX Screw Bolt Size				KFX 5	KFX 6			
Material				KFX Screw Bolt G/Z	KFX Screw Bolt G/Z		KFX Screw Bolt S/C	
Nominal embedment depth		h_{nom}	h_{nom1}	h_{nom1}	h_{nom2}	h_{nom1}	h_{nom2}	
		[mm]	35	35	55	35	55	
Steel failure for tension and shear load ($F_{Rk,s,fi} = N_{Rk,s,fi} = V_{Rk,s,fi}$)								
Characteristic Resistance	R30	$F_{Rk,s,fi30}$	[kN]	0,8	0,9		1,2	
	R60	$F_{Rk,s,fi60}$	[kN]	0,6	0,8		1,2	
	R90	$F_{Rk,s,fi90}$	[kN]	0,4	0,6		1,2	
	R120	$F_{Rk,s,fi120}$	[kN]	0,3	0,4		0,8	
	R30	$M^0_{Rk,s,fi30}$	[Nm]	0,5	0,7		0,9	
	R60	$M^0_{Rk,s,fi60}$	[Nm]	0,4	0,6		0,9	
	R90	$M^0_{Rk,s,fi90}$	[Nm]	0,2	0,5		0,9	
	R120	$M^0_{Rk,s,fi120}$	[Nm]	0,2	0,3		0,6	
Pull-out failure								
Characteristic Resistance	R30-R90	$N_{Rk,p,fi}$	[kN]	0,375	0,75	1,875	0,75	1,875
	R120	$N_{Rk,p,fi}$	[kN]	0,3	0,6	1,5	0,6	1,5
Concrete cone failure								
Characteristic Resistance	R30-R90	$N^0_{Rk,c,fi}$	[kN]	0,65	0,65	2,21	0,65	2,21
	R120	$N^0_{Rk,c,fi}$	[kN]	0,52	0,52	1,76	0,52	1,76
Edge distance								
R30 - R120		$c_{cr,fi}$	[mm]	2 x h_{ef}				
In case of fire attack from more than one side, the minimum edge distance shall be ≥ 300 mm.								
Spacing								
R30 - R120		$s_{cr,fi}$	[mm]	4 x h_{ef}				
The anchorage depth has to be increased for wet concrete by at least 30 mm compared to the given value.								

¹⁾ Not for application in prestressed hollow core slabs

KFX Screw Bolt

Performances
Characteristic values under fire exposure

Annex C3