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European Technical Assessment Body
for construction products



European Technical Assessment

ETA-04/0026
of 13 November 2025

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

Kunkel anchor K6, K6+, K6L and K8

Product family to which the construction product belongs

Fasteners for use in concrete for redundant non-structural systems

Manufacturer

Kunkel GmbH
Befestigungssysteme
Jakobstraße 24
66115 Saarbrücken
DEUTSCHLAND

Manufacturing plant

Kunkel GmbH Befestigungssysteme

This European Technical Assessment contains

16 pages including 3 annexes which form an integral part of this assessment

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of

EAD 330747-00-0601, Edition 06/2018

This version replaces

ETA-04/0026 issued on 25 April 2018

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Specific Part

1 Technical description of the product

The Kunkel anchor K6, K6+, K6L and K8 is an anchor made of galvanised steel, stainless or high corrosion resistant steel which is placed into a drilled hole and anchored by deformation-controlled expansion.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	See Annex C 3

3.2 Safety in use (BWR 4)

Essential characteristic	Performance
Characteristic resistance for all load directions and modes of failure for simplified design	See Annex C 1 und C 2
Durability	See Annex B1

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with European Assessment Document EAD No. 330747-00-0601, the applicable European legal act is: [97/161/EC].

The system to be applied is: 2+

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

Issued in Berlin on 13 November 2025 by Deutsches Institut für Bautechnik

Dipl.-Ing. Beatrix Wittstock
Head of Section

beglaubigt:
Baderschneider

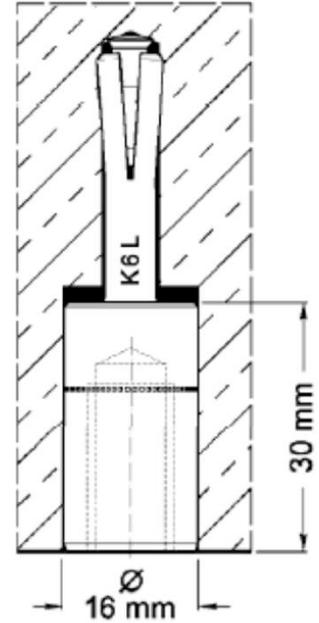
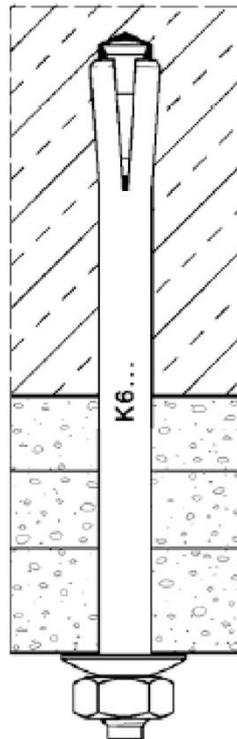
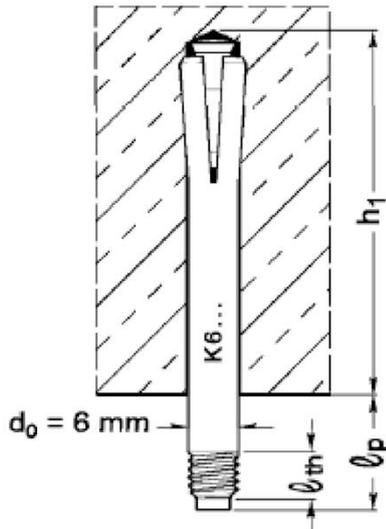
Only for statically indeterminate non-structural systems (multiple use)

Different installations with different head forms of the anchor

Pre-positioned installation

In-place installation

Counter-sunk installation



l_{th} – Length of connection thread
 l_p – Length of protrusion

Kunkel anchor K6, K6+, K6L and K8

Product description
Installation condition

Annex A1

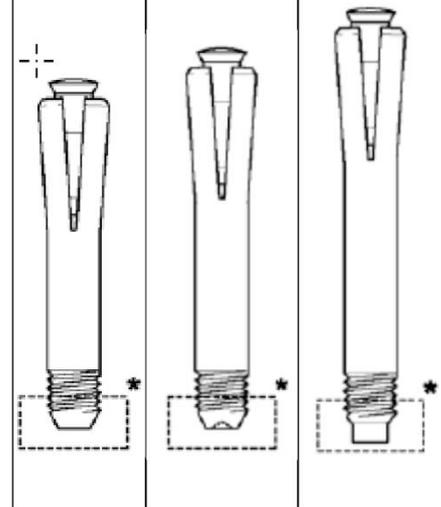
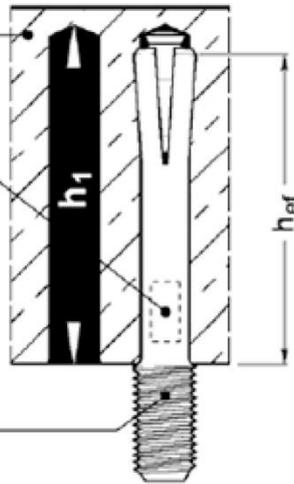
Table A1: Materials

Material	Anchor type / Marking			
	K6	K6+	K6L	K8
Steel galvanised according to EN ISO 4042	K6	K6+	K6L	K8
Stainless steel 1.4401 according to EN 10088	K6E	K6+E	K6LE	K8E
Stainless steel 1.4404 according to EN 10088	K6E	K6+E	K6LE	K8E
Stainless steel 1.4571 according to EN 10088	K6X	K6+X	K6LX	K8X
High corrosion resistant steel 1.4529 acc. to EN 10088	K6C	K6+C	K6LC	K8C
High corrosion resistant steel 1.4565 acc. to EN 10088	K6C	K6+C	K6LC	K8C
Drill hole depth h_1	32 mm	37 mm	42 mm	43 mm
Effective embedment depth h_{ef}	26 mm	31 mm	36 mm	36 mm

Concrete
C20/25 to C50/60

Marking:
e.g. **K6L**
either on the shaft or
outside the internal
threaded sleeve

Different head forms and
thread sizes are
admissible



* Length
indicator

The anchor may only be set with appropriate
stop drills and setting tools.

Kunkel anchor K6, K6+, K6L and K8

Product description
Materials and anchor types

Annex A2

Specifications of intended use

Anchorage subject to:

- Static and quasi-static loads
- Only for statically indeterminate non-structural systems (multiple use) according to EN 1992-4:2018
- Fire exposure

Base material:

- Compacted, reinforced or unreinforced normal weight concrete (without fibres) according to EN 206:2013+A1:2016
- Strength class C20/25 to C50/60 according to EN 206:2013+A1:2016.
- Cracked and non-cracked concrete

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions (zinc plated steel, stainless steel or high corrosion resistant steel).
- Structures subject to external atmospheric exposure (including industrial and marine environment) or exposure to permanently damp internal condition, if no particular aggressive conditions exist (stainless steel or high corrosion resistant steel).
- Structures subject to external atmospheric exposure and to permanently damp internal condition, if other particular aggressive conditions (high corrosion resistant steel).

Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used.)

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Anchorages with an effective anchorage depth $< 30d$ may only be used for anchoring in internal exposure conditions.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.).
- The strength class and the length of the fastening screw or threaded rod must be defined by the designing engineer
- Anchorages are designed according to EN 1992-4:2018, Annex G: design method C

Installation:

- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site,
- Anchor installation in accordance with the manufacturer's specifications and drawings and using the appropriate tools,
- Drill hole by hammer drilling only,
- Positioning of the drill holes without damaging the reinforcement.
- The anchor with external thread for pre-set installation or anchor with internal thread is properly expanded if the setting tool rests on the concrete surface. The anchor for through-set installation is properly expanded if the setting tool rests on the surface of the fixture.
- The screw-in depth of fastening screw or threaded rod for anchors with internal thread must be at least the nominal thread size.

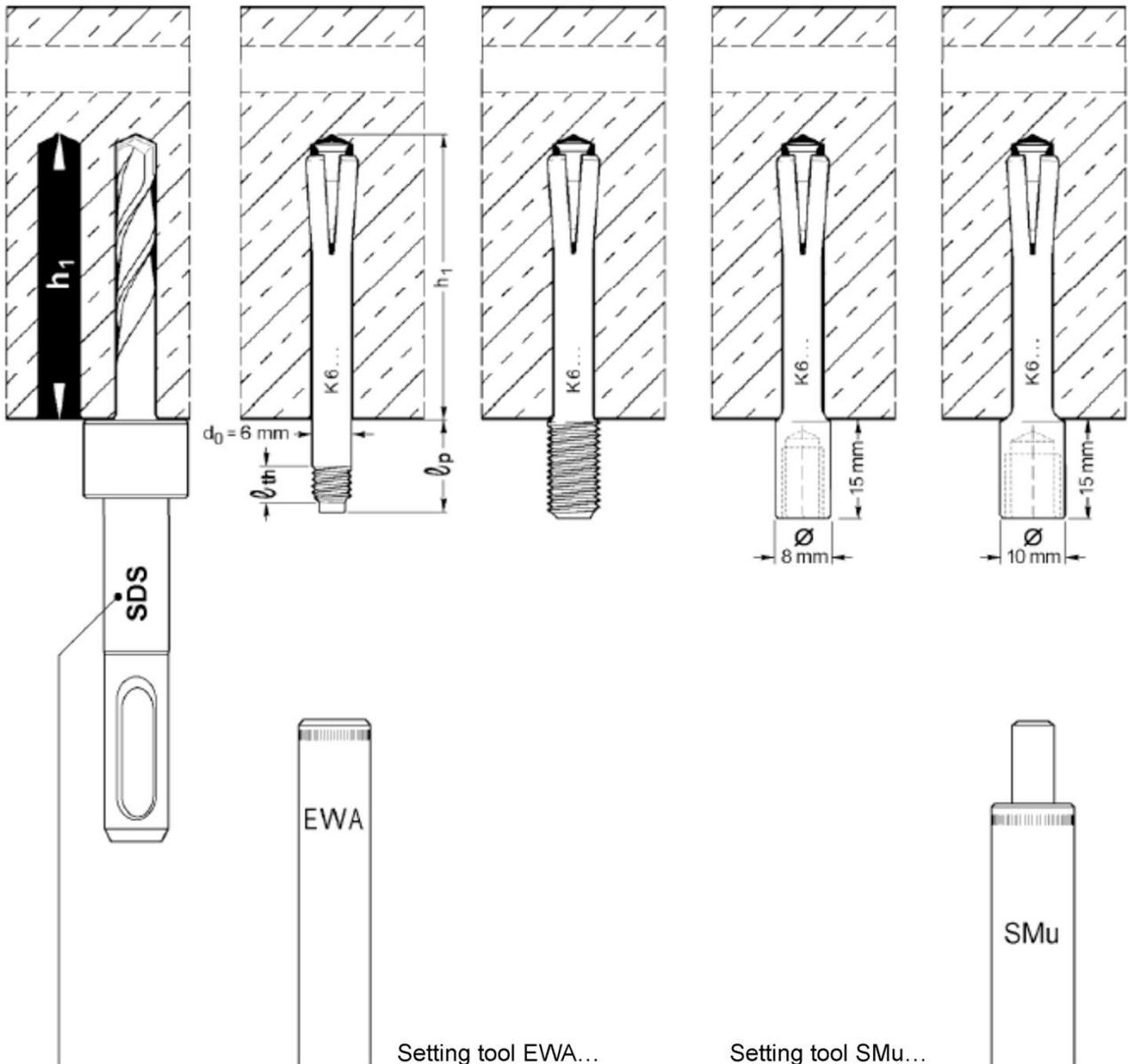
Kunkel anchor K6, K6+, K6L and K8

**Intended use
Specifications**

Annex B1

Table B1: Information for pre-positioned installation (K6, K6+, K6L (...E, ...X, ...C))

Anchor type		K6 x l _p	K6-8 x l _p	KMu 6	KMu 8
Thread size		External thread M6	External thread M8	Internal thread M6	Internal thread M8
Setting tool		EWA 6 x l _p	EWA 8 x l _p	SMu 6	SMu 8
Length of thread l _{th}	[mm]	5 ≤ l _{th} ≤ 50		-	-
Length of protrusion l _p	[mm]	5 ≤ l _p ≤ 300		-	-
Screw-in depth		-		6 to 12	8 to 12



Anchor type	K6	K6+	K6L
Appropriate stop drill	SDS 1	SDS +	SDS 2

Kunkel anchor K6, K6+, K6L and K8

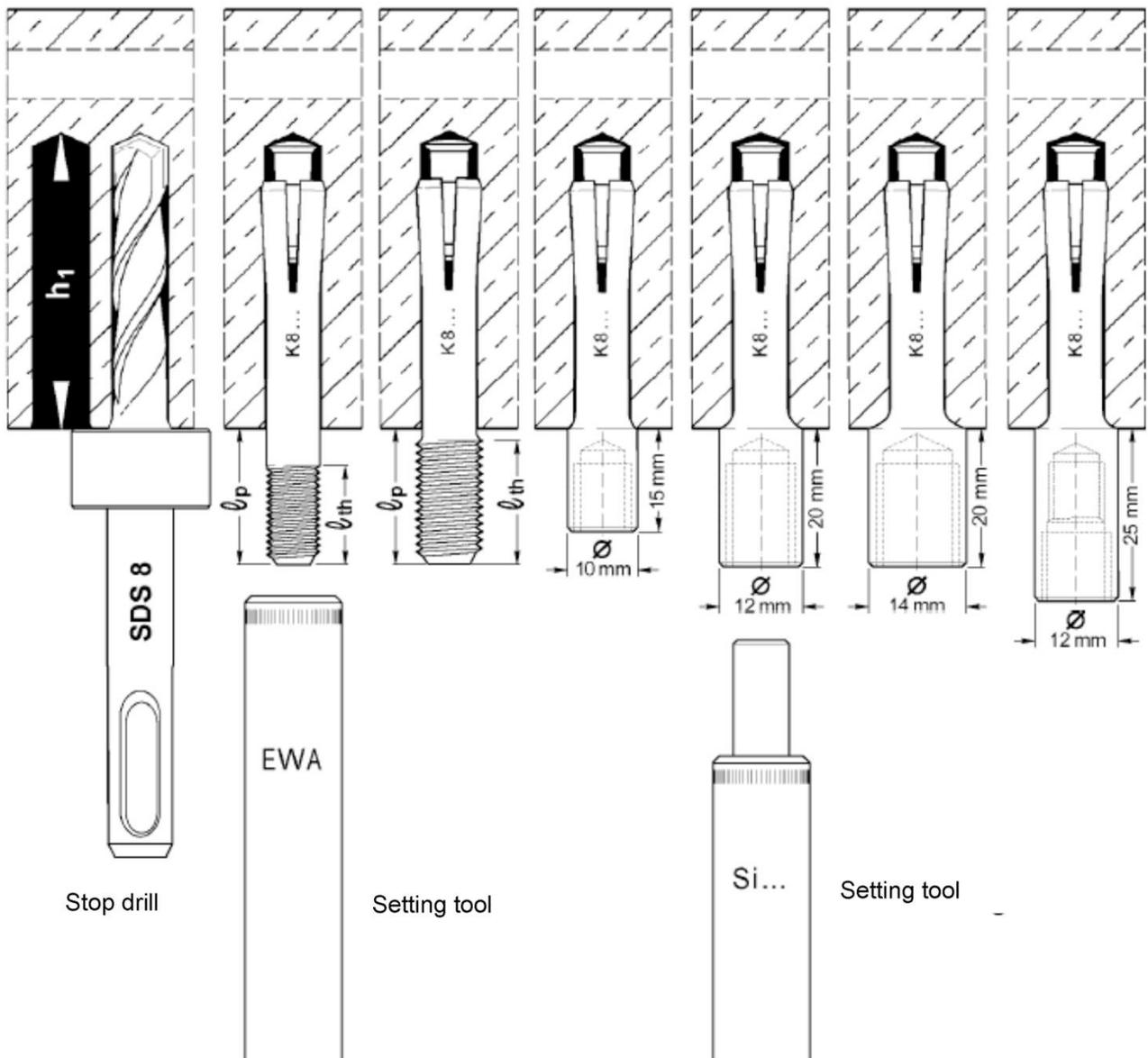
Intended use

Information for pre-positioned installation
K6, K6+ and K6L

Annex B2

Table B2: Information for pre-positioned installation (K8 (...E, ...X, ...C))

Anchor type	K8 x ℓ_p	K8 - 10 x ℓ_p	K8 – M8i	K8 – M10i	K8 – M12i	K8–M8i/M10i
Thread size	External thread M8	External thread M10	Internal thread M8	Internal thread M10	Internal thread M12	Internal thread M8/M10
Setting tool	EWA 8 x ℓ_p	EWA 10 x ℓ_p	Si 8 - SM	Si 10 - SM	Si 12 - SM	Si 8 - SM
Length of thread ℓ_{th} [mm]	$5 \leq \ell_{th} \leq 50$	$5 \leq \ell_{th} \leq 50$	-			
Length of protrusion ℓ_p [mm]	$5 \leq \ell_p \leq 300$	$5 \leq \ell_p \leq 300$	-			
Screw-in depth [mm]	-		8 to 10	10 to 15	12 to 15	M8: 8 to 10
	-					M10: 10
Stop drill	SDS 8 x 43					



Kunkel anchor K6, K6+, K6L and K8

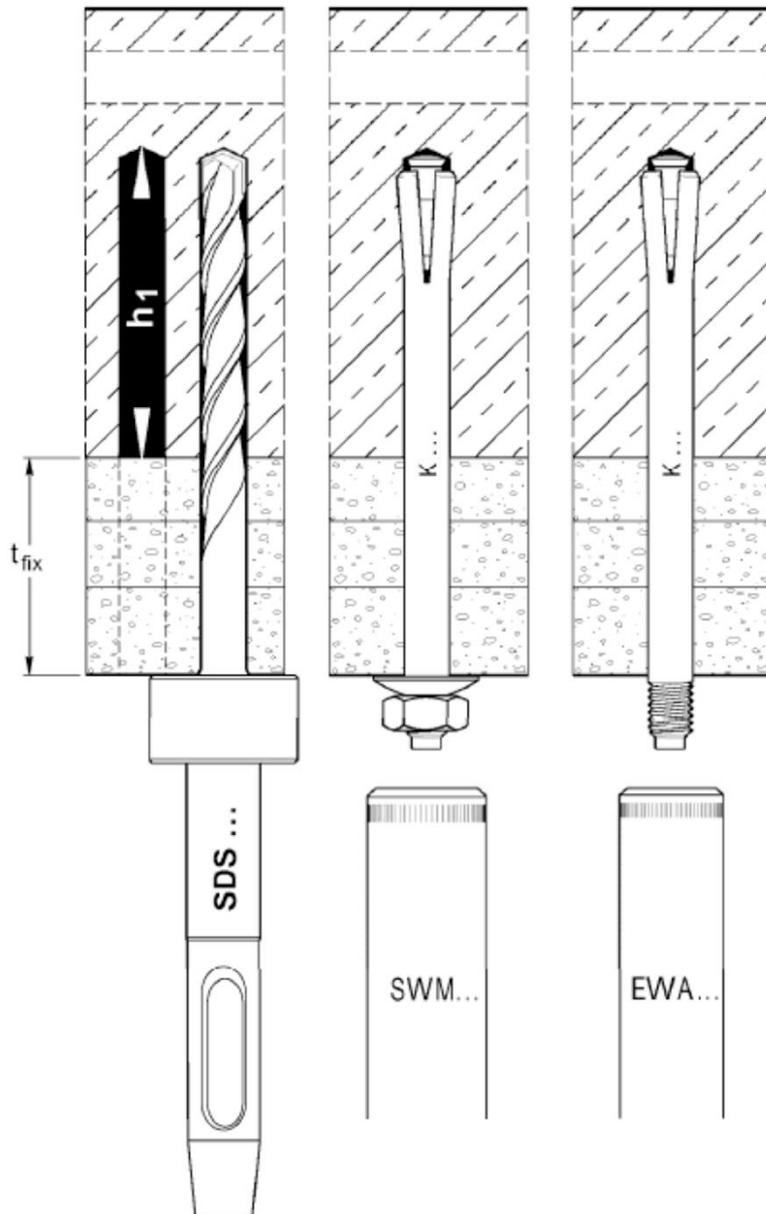
Intended use
Information for pre-positioned installation
K8

Annex B3

Table B3: Information for in-place installation (K6, K6+, K6L, K8 (...E, ...X, ...C))

Anchor type		KDM 6 x t _{fix} / ...N KDM 8 x t _{fix} / ...N with washer and hexagon nut	K 6 x t _{fix} / ...N K 8 x t _{fix} / ...N
Thread size		M6 / M8	M6 / M8
Setting tool		SWM ...	EWA ...
Length of thread l_{th}	[mm]	-	≥ 5
Thickness of the fixture t_{fix}	[mm]	≤ 300	
Stop drill		SDS ...	

The type of stop drill depends on the required thickness of the fixture t_{fix}



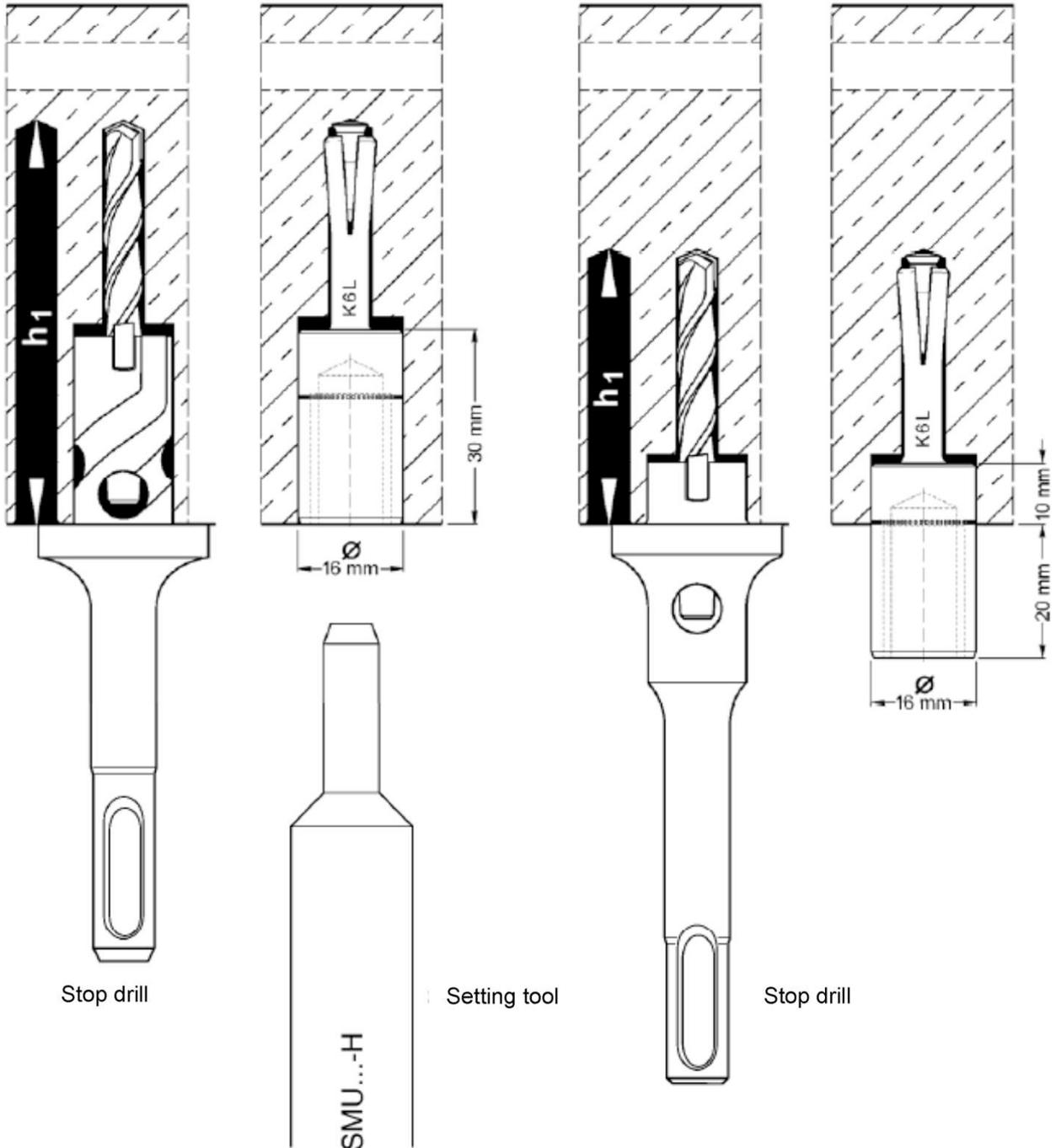
Kunkel anchor K6, K6+, K6L and K8

Intended use
Information for in-place installation
K6, K6+, K6L and K8

Annex B4

Table B4: Information for counter-sunk installation (K6L)

Anchor type		KMu F 10	KMu F 12
Thread size		M 10	M 12
Setting tool		SMu 10 H	SMu 12 H
Screw-in depth	[mm]	10 to 18	12 to 18
Stop drill		SDS DUO HV ...	
Material		Galvanised steel $\geq 5\mu\text{m}$ acc. to EN ISO 4042	



Kunkel anchor K6, K6+, K6L and K8

Intended use
Information for counter-sunk installation
K6L

Annex B5

Table B5: Installation parameters for anchors made of galvanised steel

Anchor type		K6	K6+	K6L		K8
Diameter off drill hole	d_0 [mm]	6	6	6		8
Depth of drill hole	$h_1 \geq$ [mm]	32	37	42	62	43
Minimum thickness of fixture	h_{min} [mm]	80	80	80	100	80
Effective anchorage depth	$h_{ef} \geq$ [mm]	26	31	36	56	36
Maximum torque moment	T_{inst} [Nm]	5	5	5	5	10
Spacing	$s_{cr} \geq$ [mm]	200				
Edge distance	$c_{cr} \geq$ [mm]	150				

Table B6: Installation parameters for anchors made of stainless and high corrosion resistant steel

Anchor type		K6 E,X,C ¹⁾	K6+ E,X,C	K6L E,X,C	K8 E,X,C
Diameter off drill hole	d_0 [mm]	6	6	6	8
Depth of drill hole	$h_1 \geq$ [mm]	32	37	42	43
Minimum thickness of fixture	h_{min} [mm]	80			
Effective anchorage depth	$h_{ef} \geq$ [mm]	26	31	36	36
Maximum torque moment	T_{inst} [Nm]	5	5	5	10
Spacing	$s_{cr} \geq$ [mm]	200			
Edge distance	$c_{cr} \geq$ [mm]	150			

¹⁾ internal use only

Kunkel anchor K6, K6+, K6L and K8

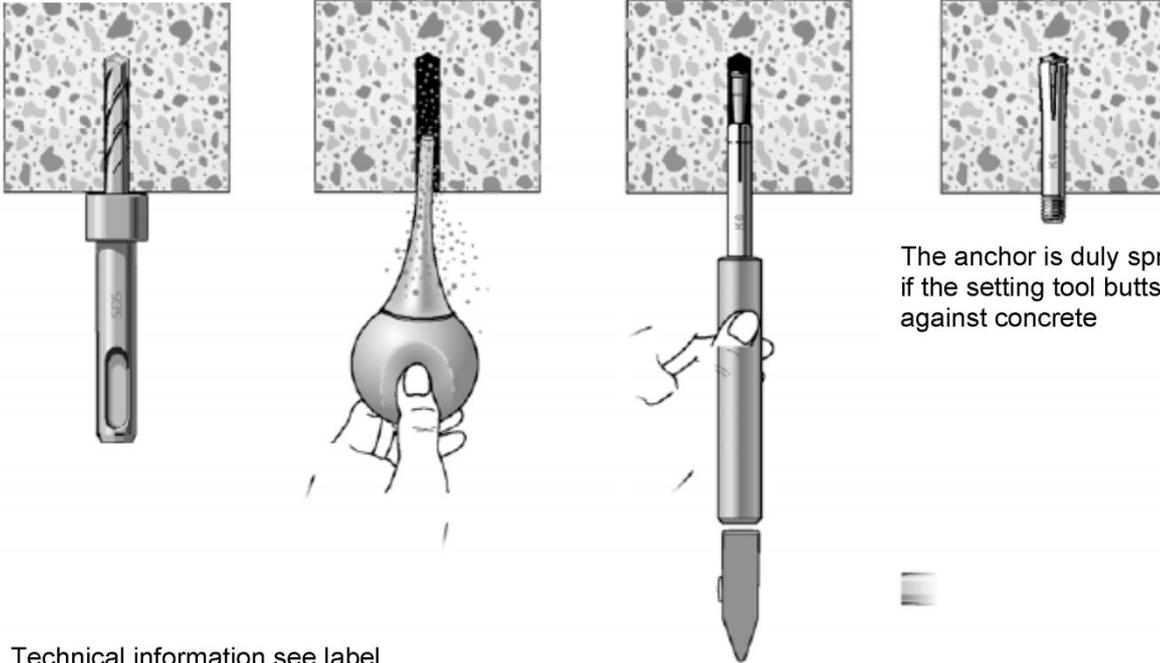
Intended use
Installation parameters

Annex B6

Installation instructions (examples)

External thread anchor K6, K6L und K8

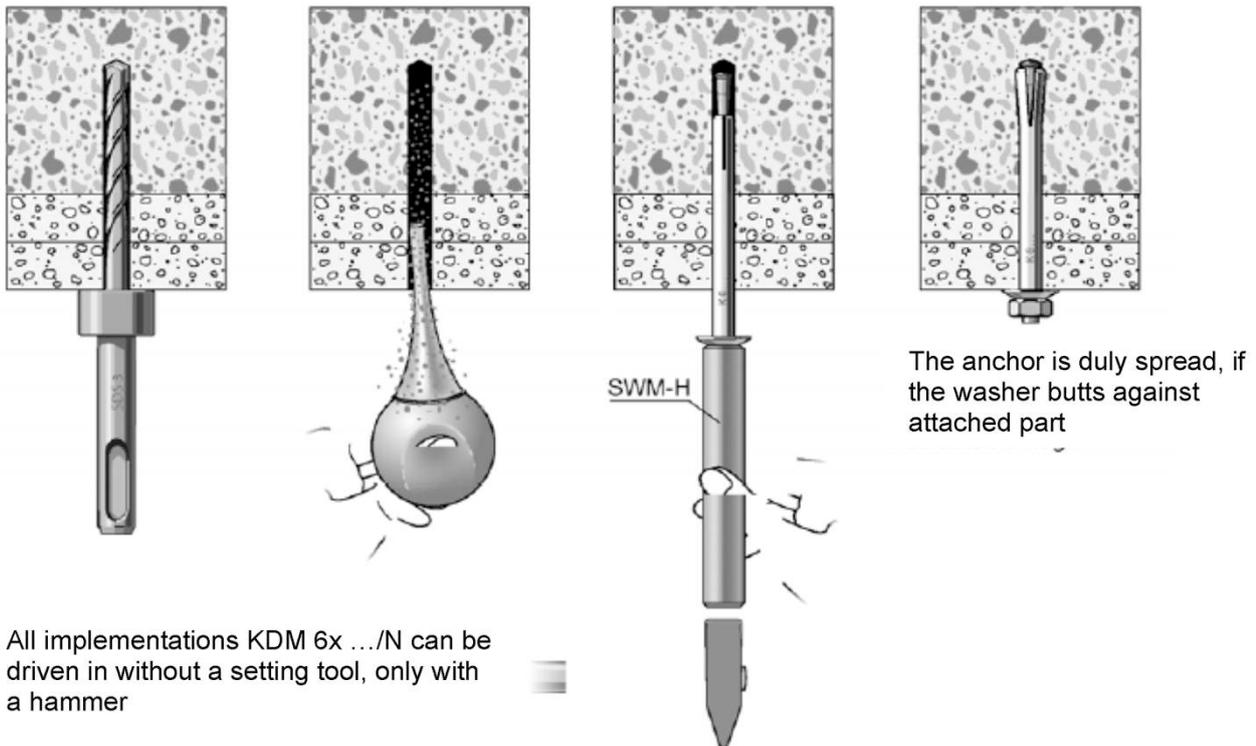
Hand setting tool



Technical information see label

Fire protection anchor KDM 6 x ... /N

Hand setting tool for all KDM 6 x ... /N



All implementations KDM 6x .../N can be driven in without a setting tool, only with a hammer

Kunkel anchor K6, K6+, K6L and K8

Intended use
Installation instructions

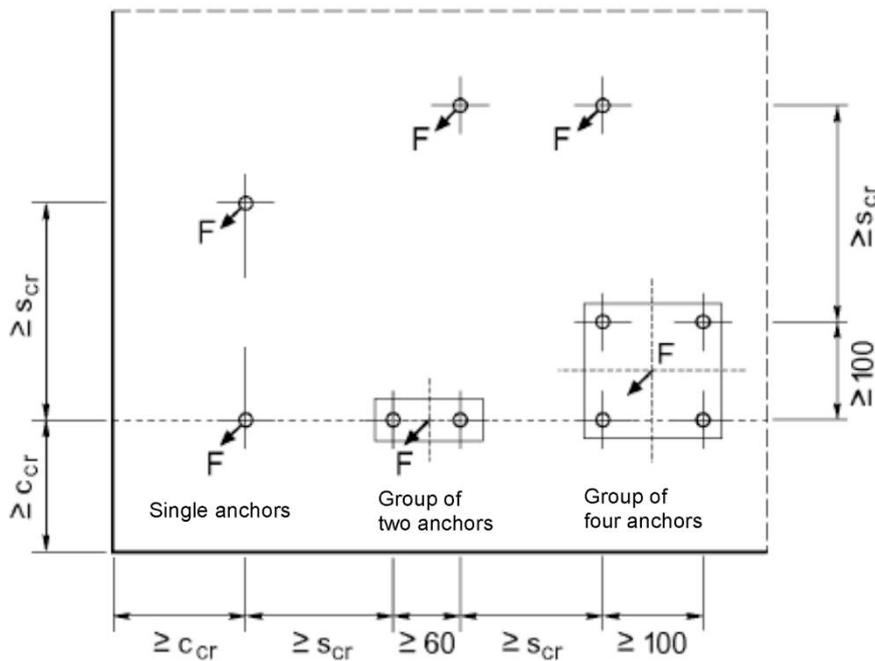
Annex B7

Table C1: Characteristic resistance for all load directions for anchors made of galvanised steel

Anchor type		K6	K6+	K6L	K8
Any load direction					
Characteristic resistance in C20/25 to C50/60	F_{Rk} [kN]	2	2,5	5	5
Partial factor ¹⁾	γ_M [-]	1,5	1,5	2,1	2,1
Shear load with lever arm, steel failure					
Characteristic resistance	$M^{0}_{Rk,s^{1)}$ [Nm]	3,6	7,7		18
Partial factor ²⁾	γ_{Ms} [-]		1,25		

1) The installation factor γ_{inst} is included

2) In absence of other national regulations



The values given in table C1 are valid for one fixing point.

Fixing points can be:

- **Single anchors,**
- **Groups of two anchors** with $s_1 \geq 60$ mm or
- **Groups of four anchors** with $s_1 = s_2 \geq 100$ mm

Kunkel anchor K6, K6+, K6L and K8

Performance

Characteristic resistance for all load directions for anchors made of galvanised steel

Annex C1

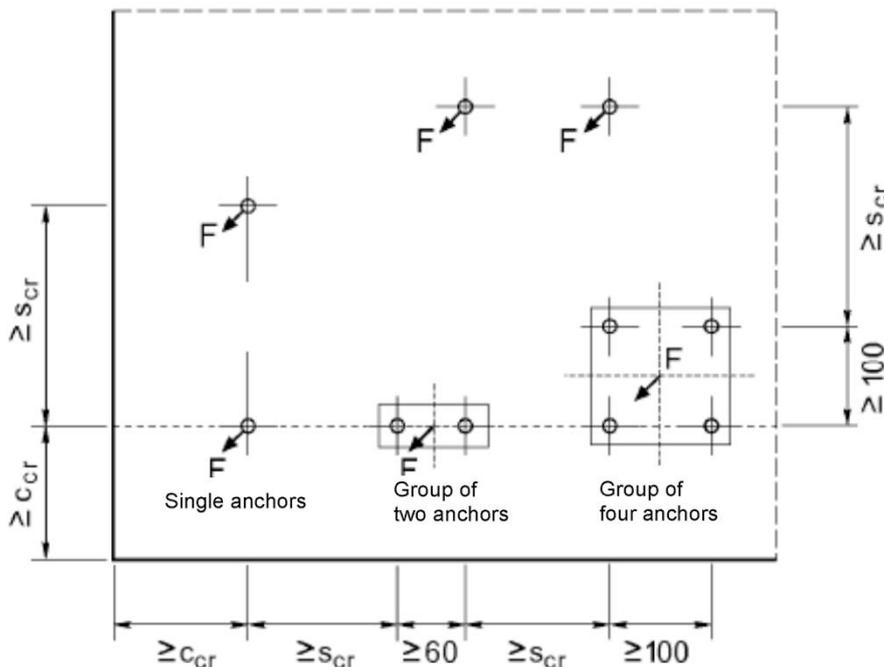
Table C2: Characteristic resistance for all load directions for anchors made of stainless and high corrosion resistant steel

Anchor type		K6 E,X,C ¹⁾	K6+ E,X,C	K6L E,X,C	K8 E,X,C
Any load direction					
Characteristic resistance in C20/25 to C50/60	F_{Rk} [kN]	1,5	2,5	3	5
Partial factor ²⁾	γ_M [-]	2,1	1,8	2,1	1,8
Shear load with lever arm, steel failure					
Characteristic resistance	$M_{Rk,s}^0$ [Nm]	4,0	8,4		20,6
Partial factor ³⁾	γ_{Ms} [-]	1,5			

¹⁾ internal use only

²⁾ The installation factor γ_{inst} is included

³⁾ In absence of other national regulations



The values given in table C2 are valid for one fixing point.

Fixing points can be:

- **Single anchors,**
- **Groups of two anchors** with $s_1 \geq 60$ mm or
- **Groups of four anchors** with $s_1 = s_2 \geq 100$ mm
-

Kunkel anchor K6, K6+, K6L and K8

Performance

Characteristic resistance for all load directions for anchors made of stainless and high corrosion resistant steel

Annex C2

Table C3: Characteristic values under fire exposure in all load directions in concrete C20/25 to C50/60

Fire resistance class	Anchor type			K6 (..E,..X,..C)	K6+, K6L (..E,..X,..C)	K8 (..E,..X,..C)
R30	Characteristic resistance	$F^0_{Rk,fi(30)}$	[kN]	0,3	0,6	1,2
R60	Characteristic resistance	$F^0_{Rk,fi(60)}$	[kN]	0,3	0,5	1,0
R90	Characteristic resistance	$F^0_{Rk,fi(90)}$	[kN]	0,3	0,3	0,6
R120	Characteristic resistance	$F^0_{Rk,fi(120)}$	[kN]	0,2	0,2	0,4
R30 to R120	Spacing	$s_{cr,fi} = s_{min}$	[mm]	200	200	200
	Edge distance for fire attack from one side only	$c_{cr,fi} = c_{min}$	[mm]	150	150	150
	Edge distance for fire attack from more than one side	$c_{cr,fi} = c_{min}$	[mm]	300	300	300

In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{m,fi} = 1,0$ is recommended.

Kunkel anchor K6, K6+, K6L and K8

Performance

Characteristic values under fire exposure in all load directions in concrete C20/25 to C50/60

Annex C3