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European Technical Assessment Body
for construction products



European Technical Assessment

ETA-18/0015 of 20 February 2025

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

RAVATHERM XPS X 300 SL

Product family
to which the construction product belongs

Extruded polystyrene foam boards as load bearing layer
and / or thermal insulation outside the waterproofing

Manufacturer

Ravago Building Solutions Germany GmbH
Value Park Y51
06258 Schkopau
DEUTSCHLAND

Manufacturing plant

Ravago Building Solutions Germany GmbH
Werk Rheinmünster
Industriestraße 1
77836 Rheinmünster

This European Technical Assessment
contains

7 pages including 1 annex which form an integral part of
this assessment

This European Technical Assessment is
issued in accordance with Regulation (EU)
No 305/2011, on the basis of

040650-00-1201

This version replaces

ETA-18/0015 issued on 17 September 2021

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Specific Part

1 Technical description of the product

The extruded polystyrene foam boards are made of rigid cellular plastics material extruded from polystyrene or one of its copolymers and which has a closed cell structure. The blowing agent mixture is carbon dioxide (CO₂) and isobutane. Extruded polystyrene foam boards have a skin on both surfaces and a special edge treatment (shiplap).

The extruded polystyrene foam boards do not contain Hexabromocyclododecane (HBCD).

The extruded polystyrene foam boards have the following designation:

"RAVATHERM XPS X 300 SL".

The extruded polystyrene foam boards are manufactured with the following dimensions:

Nominal thicknesses:	80 mm to 200 mm
Nominal length:	1250 mm
Nominal widths:	600 mm

The European Technical Assessment has been issued for the product on the basis of agreed data/information, deposited with Deutsches Institut für Bautechnik, which identifies the product that has been assessed. The European Technical Assessment applies only to products corresponding to this agreed data/information.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The extruded polystyrene foam boards are intended to be used as thermal insulation inside or outside the waterproofing. The boards are laid uniformly on the substrate to which they are applied. In particular the following applications are intended:

- External horizontal and vertical thermal insulation of in-ground constructions in non-structural applications (also in case of groundwater)
- Inverted roof insulation (including park deck and green roof applications)

The performance according to section 3 only applies if the thermal insulation boards are installed according to the manufacture's installation instructions and if they are protected from precipitation, wetting or weathering during transport and storage before installation.

Concerning the application of the thermal insulation boards, also the respective national regulations shall be observed.

Where the thermal insulation boards are fixed by using adhesives, only such adhesions shall be used, which are suitable for this purpose. The assessment of these fixings is not subject of this European Technical Assessment.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the extruded polystyrene foam boards of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

For sampling, conditioning and testing the provisions of the EAD No 040650-00-1201 "Extruded polystyrene foam boards as load bearing layer and/or thermal insulation outside the water-proofing" apply.

3.1 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire test acc. to EN ISO 11925-2:2010	Class E acc. to EN 13501-1:2007 + A1:2009

3.2 Energy economy and heat retention (BWR 6)

Essential characteristic	Performance
Thermal conductivity at mean reference temperature of 10 °C test acc. to EN 12667:2001 or EN 12939:2001 and aging procedure acc. EN 13164:2012+A1:2015, Annex C with deviating storage time period (sliced specimen) of (90 +2/-2) days prior to testing thickness 80 ≤ d ≤ 120 mm thickness 120 < d ≤ 200 mm	$\lambda_{D(90d)} = 0,031 \text{ W/(m} \cdot \text{K)}$ $\lambda_{D(90d)} = 0,032 \text{ W/(m} \cdot \text{K)}$
Moisture conversion coefficient	No performance assessed
Water absorption Long term water absorption by total immersion test acc. to EN 12087:2013 (method 2A) Long term water absorption by diffusion test acc. to EN 12088:2013	$WL(T)_{0,7}$ ($W_{lt} \leq 0,7 \text{ Vol.}\%$) $WD(V)_3$ ($W_{dv} \leq 3,0 \text{ Vol.}\%$)
Freeze-thaw resistance test acc. to EN 12091 using the wet test specimens from having done the water diffusion test in accordance with EN 12088: 2013 Reduction in compressive stress at 10 % deformation or in compressive strength of the re- dried specimens, when tested in accordance with EN 826:2013	FTCD1 ($W_v \leq 1,0 \text{ Vol.}\%$) ≤ 10 %
Water vapour diffusion resistance factor	No performance assessed
Geometrical properties Thickness test acc. EN 823:2013 (clause 7.2, figure 2, measuring set-up 3)	tolerance ± 2 mm

Essential characteristic	Performance
Length, width test acc. EN 822:2013 Geometrical properties Squareness in direction of length and width; in direction of thickness test acc. EN 824:2013 Flatness in direction of length and width test acc. EN 825:2013	± 8 mm tolerance 5 mm/m 2 mm
Deformation under specified compressive load and temperature conditions test acc. to EN 1605:2013	load: 40 kPa; temperature: (70 ± 1) °C; time: (168 ± 1) h ≤ 5 %
Dimensional stability under specified conditions test acc. to EN 1604:2013	temperature: 70 °C and 90 % R.H. DS(70,90) ($\Delta\epsilon_l \leq 5$ %, $\Delta\epsilon_b \leq 5$ %, $\Delta\epsilon_d \leq 5$ %)
Compressive stress at 10 % deformation or compressive strength test acc. to EN 826:2013	≥ 300 kPa
Tensile strength perpendicular to faces	No performance assessed
Compressive creep	See Annex A
Density test acc. to EN 1602:2013	density range: 35 kg/m ³ - 38 kg/m ³
Volume percentage of closed cells test acc. to EN ISO 4590:2016 (method 1 with correction)	≥ 95 %

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with EAD No. 040650-00-1201, the applicable European legal act is: 1999/91/EC¹

The system to be applied is:

System 3

¹ as amended

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 20 February 2025 by Deutsches Institut für Bautechnik

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Head of Section

beglaubigt:
Wendler

RAVATHERM XPS X 300 SL

Annex A

Compressive creep

test acc. to EN 1606:2013 and EAD 040650-00-1201

RAVATHERM XPS X 300 SL	thickness 80 mm			thickness 140 mm		
density (kg/m ³)	34			36		
compressive stress/ deformation acc. EN 826:2013 (kPa / %)	561/4			473/2		
load stage (kPa)	80	110	140	80	110	140
X ₀ (mm)	0,12	0,22	0,29	0,26	0,42	0,63
X _{ct} (mm)	0,14	0,17	0,24	0,16	0,20	0,28
X _{ct50} (mm)	0,32	0,40	0,58	0,3	0,39	0,52
X_{t50}(mm)	0,44	0,61	0,87	0,55	0,81	1,14

RAVATHERM XPS X 300 SL	thickness 80 mm		thickness 120 mm		
density (kg/m ³)	35,5		38		
compressive stress/ deformation acc. EN 826:2013 (kPa / %)	504/-		552/-		
load stage (kPa)	145		130	150	180
X ₀ (mm)	0,45		0,53	0,55	0,60
X _{ct} (mm)	0,26		0,28	0,32	0,42
X _{ct50} (mm)	0,53		0,44	0,53	0,76
X_{t50}(mm)	0,98		0,97	1,08	1,36