



Public-law institution jointly founded by the federal states and the Federation

**European Technical Assessment Body** for construction products



# **European Technical Assessment**

ETA-18/0565 of 25 April 2025

English translation prepared by DIBt - Original version in German language

#### **General Part**

Technical Assessment Body issuing the **European Technical Assessment:** 

Trade name of the construction product

Product family to which the construction product belongs

Manufacturer

Manufacturing plant

This European Technical Assessment contains

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of

This version replaces

Deutsches Institut für Bautechnik

Allfasteners Concrete Screw Anchor

Mechanical fasteners for use in concrete

Allfasteners Pty Ltd 78-84 Logistics Street Keilor Park, VIC 3042, Australia **AUSTRALIEN** 

Factory Plant 1

20 pages including 3 annexes which form an integral part of this assessment

EAD 330232-01-0601, Edition 05/2021

ETA-18/0565 issued on 4 September 2018

DIBt | Kolonnenstraße 30 B | 10829 Berlin | GERMANY | Phone: +493078730-0 | FAX: +493078730-320 | Email: dibt@dibt.de | www.dibt.de Z121228.25 8.06.01-45/25

# **European Technical Assessment ETA-18/0565**

English translation prepared by DIBt



Page 2 of 20 | 25 April 2025

The European Technical Assessment is issued by the Technical Assessment Body in its official language. Translations of this European Technical Assessment in other languages shall fully correspond to the original issued document and shall be identified as such.

Communication of this European Technical Assessment, including transmission by electronic means, shall be in full. However, partial reproduction may only be made with the written consent of the issuing Technical Assessment Body. Any partial reproduction shall be identified as such.

This European Technical Assessment may be withdrawn by the issuing Technical Assessment Body, in particular pursuant to information by the Commission in accordance with Article 25(3) of Regulation (EU) No 305/2011.



Page 3 of 20 | 25 April 2025

#### **Specific Part**

## 1 Technical description of the product

The Allfasteners Concrete Screw Anchor of sizes SA 8, SA 10 and SA 12 is an anchor made of galvanized and stainless steel. The anchor is screwed into a predrilled cylindrical drill hole. The special thread of the anchor cuts an internal thread into the member while setting. The anchorage is characterised by mechanical interlock in the special thread.

The product description is given in Annex A.

# 2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

### 3 Performance of the product and references to the methods used for its assessment

#### 3.1 Mechanical resistance and stability (BWR 1)

| Essential characteristic  | Performance             |
|---|-------------------------|
| Characteristic resistance to tension load (static and quasi-static loading)     | See Annex B3, C1 and C2 |
| Characteristic resistance to shear load (static and quasi-static loading)       | See Annex C4            |
| Displacements (static and quasi-static loading)                                 | See Annex C3 and C5     |
| Characteristic resistance for seismic performance category C1                   | See Annex C6 and C7     |
| Characteristic resistance and displacements for seismic performance category C2 | No performance assessed |

### 3.2 Safety in case of fire (BWR 2)

| Essential characteristic | Performance         |
|--------------------------|---------------------|
| Reaction to fire         | Class A1            |
| Resistance to fire       | See Annex C8 and C9 |

#### 3.3 Aspects of durability linked with the Basic Works Requirements

| Essential characteristic | Performance  |
|--------------------------|--------------|
| Durability               | See Annex B1 |

# **European Technical Assessment ETA-18/0565**

English translation prepared by DIBt



Page 4 of 20 | 25 April 2025

Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with European Assessment Document EAD No. 330232-01-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

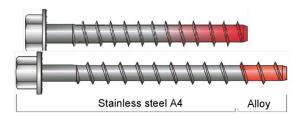
Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

Issued in Berlin on 25 April 2025 by Deutsches Institut für Bautechnik

Dipl.-Ing. Beatrix Wittstock Head of Section beglaubigt: Baderschneider

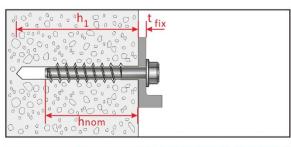


## Product in the installed condition

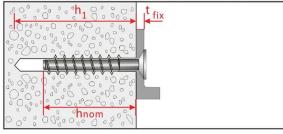


Steel 10B21

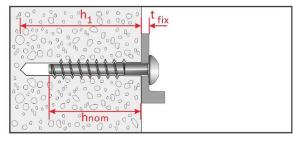
Stainless steel A4



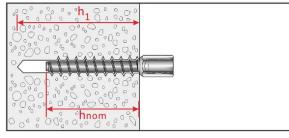
Hexagon Head : SAH, SAHF 10B21 (SA8, SA10, SA12) A4 (SA8, SA10, SA12)



Countersunk Head : SAC 10B21 (SA8, SA10) A4 (SA8, SA10)



Button Head : SAB 10B21 (SA8, SA10) A4 (SA8, SA10)



Hanger Bolt : SASS A4 (SA10-M12)

## **Allfasteners Concrete Screw Anchor**

Product description Installed condition Annex A1



# Table A1: Materials and screw types

| Name            | Material                                      |  |   |                                    |                       |           |          |                       |                 |          |       |                      |  |
|-----------------|---|--|---|------------------------------------|-----------------------|-----------|----------|-----------------------|-----------------|----------|-------|----------------------|--|
| Screw<br>Inchor | Head marking                                  | materia  | material  |                                    |                       |           |          |                       |                 |          |       |                      |  |
|                 | AF  | Steel 10   | eel 10B21 acc. to SAE-J403<br>c coating: electro plated (> 5 μm)<br>mechanical plated (> 30 μm) (only head type –H and –HF) |                                    |                       |           |          |                       |                 |          |       |                      |  |
|                 | AF A4   | F A4 Stainless steel 1.4401, 1.4404 (both A4)  |   |                                    |                       |           |          |                       |                 |          |       |                      |  |
|                 |   | SA 8 SA 10 SA 12   |   |                                    |                       |           |          |                       |                 |          |       |                      |  |
|                 | Anchor size / hea                             | d types  |   |                                    | -H<br>-HF<br>-C<br>-B | -H<br>-HF | -C<br>-B | -H<br>-HF<br>-C<br>-B | -H<br>-HF<br>-S | -C<br>-B |       | H<br>IF              |  |
|                 | Material                                      |  |   |                                    | 10B21                 | А         | 4        | 10B21                 | ,               | 44       | 10B21 | A4                   |  |
|                 | Nominal value of characteristic yiel strength |  | f <sub>yk</sub>   | N/mm²                              | 780                   | 640       | 432      | 750                   | 640             | 432      | 750   | 640                  |  |
|                 | Nominal value of characteristic tens          |  | f <sub>uk</sub>   | N/mm²                              | 870                   | 800       | 540      | 850                   | 800             | 540      | 850   | 800                  |  |
|                 | Elongation at rupt                            | ture   | As  | [%]                                |                       | ≤8        |          |                       |                 |          |       |                      |  |
|                 |   | In the second se | 120   | (F) 10                             | × too                 |           |          | SAH s                 | ize 8,1         | ,        | (10B  | 21 stee<br>ainless / |  |
|                 |   | 10x120   |   | (\$\frac{10 \times_{\text{3}}}{A4} |                       |           |          | SAHF                  | size 8          |          | (10   | B21 ste              |  |
| :               |   | 10*75  | b) (  | 10+750<br>A4                       |                       |           | ,        | Coun<br>SAC s<br>SACS | ize 8,1         |          |       | B21 ste              |  |

|                                    | (stainless A4) |
|------------------------------------|----------------|
|                                    | -              |
| Allfasteners Concrete Screw Anchor |                |
| Product description                | Annex A2       |

Button head 7) SAB size 8,10

8) SABS A4 size 8,10

Hanger Bolt head

9) SASS A4 size 10 with M12 internal thread

(10B21 steel)

(stainless A4)

Z121276.25 8.06.01-45/25

Materials and screw types

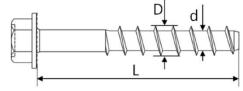


# Table A2: Dimensions and markings

| Anchor size      |                  |      |       | SA | <b>4</b> 8 |    |       | SA                           | SA 12 |     |       |     |       |  |
|------------------|------------------|------|-------|----|------------|----|-------|------------------------------|-------|-----|-------|-----|-------|--|
| Head type        |                  |      |       |    |            |    |       | H, HF,<br>B C H, HF,<br>B, S |       |     | С     |     | H, HF |  |
| Material         |                  |      | 10B21 | A4 | 10B21      | Α4 | 10B21 | <b>A4</b>                    | 10B21 | A4  | 10B21 | A4  |       |  |
| Embedment depth  | h <sub>nom</sub> | [mm] | 65    | 85 | 65         | 85 | 75    | 100                          | 75    | 100 | 95    | 120 |       |  |
| Longth of anchor | min L            | [mm] | 70    | 90 | 75         | 95 | 80    | 105                          | 85    | 110 | 100   | 125 |       |  |
| Length of anchor | max L            | [mm] |       | 1: | 150        |    |       | 150                          |       |     | 150   |     |       |  |
| Thread diameter  | D                | [mm] |       | 9  | ,9         |    |       | 12,5                         |       |     | 14,3  |     |       |  |
| Core diameter    | d                | [mm] |       | 7  | ,4         |    | 9,4   |                              |       |     | 11,3  |     |       |  |
| Thread pitch     | р                | [mm] |       | 5  | ,8         |    | 7,7   |                              |       |     | 8,1   |     |       |  |

Steel 10B21





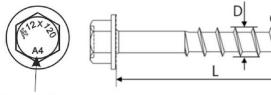


Reverse Locking Serrations

Head marking: Identifying mark of producer: As Nominal size: e.g. 12 mm Length L: e.g. 120 mm

## Stainless Steel

**A4** 





Head marking: Identifying mark of producer: AT Nominal size: e.g. 12mm Length L: 120mm Material: A4

**Allfasteners Concrete Screw Anchor** 

**Product description**Dimensions and markings

Annex A3



## Specifications of Intended use

#### Anchorages subject to:

- · Static and quasi-static loads
- · Seismic action for performance category C1
- · Fire exposure

#### Base materials:

- Reinforced or unreinforced normal weight concrete according to EN 206:2013+A2:2021
- Strength classes C20/25 to C50/60 according to EN 206:2013+A2:2021
- · Uncracked or cracked concrete

#### Use conditions (Environmental conditions)

- · Anchorages subject to dry internal conditions: all screw types
- For all other conditions corresponding to corrosion resistance classes CRC according to EN 1993-1-4:2006 + A1:2015:
  - Screw types made of stainless steel with marking A4: CRC III

#### Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position
  of the anchor is indicated on the design drawings (e. g. position of the anchor relative to reinforcement or to
  supports, etc.).
- · Anchorages are designed for design method A in accordance with:
  - EN 1992-4: 2018 in addition with Technical Report TR 055, Edition February 2018

#### Installation:

- · Hammer drilling only: all sizes and all embedment depths.
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- In case of aborted hole: new drilling at a minimum distance away of twice the depth of the aborted hole or smaller distance if the aborted hole is filled with high strength mortar and if under shear or oblique tension load it is not the direction of the load application.
- · After installation further turning of the anchor shall not be possible.
- The head of the anchor must be fully engaged on the fixture and show no signs of damage.

Allfasteners Concrete Screw Anchor

Intended Use
Specifications

Annex B1



Table B1: Installation parameters (Steel 10B21)

| Anchor size                        |                    |      |      | SA 8        |      |      | SA 10 |      | SA 12 |  |  |
|------------------------------------|--------------------|------|------|-------------|------|------|-------|------|-------|--|--|
| Head type                          | H<br>HF            | С    | В    | H<br>HF     | С    | В    | H H   |      |       |  |  |
| Material                           |                    |      |      | Steel 10B21 |      |      |       |      |       |  |  |
| Diameter of drill bit              | <b>d</b> o         | [mm] |      | 8           |      |      | 10    |      | 12    |  |  |
| Embedment depth                    | h <sub>nom</sub>   | [mm] |      | 65          |      |      | 75    |      | 95    |  |  |
| Min. hole depth in concrete        | h₁≥                | [mm] | 75   |             |      |      | 85    | 105  |       |  |  |
| Effective anchorage depth          | h <sub>ef</sub>    | [mm] |      | 50,6        |      | 58,1 |       |      | 75,4  |  |  |
| Clearance hole in the fixture      | df                 | [mm] | 11   |             |      | 13   |       |      | 15    |  |  |
| Thickness of fixture               | t <sub>fix</sub>   | [mm] | 5-85 | 10-85       | 5-85 | 5-75 | 10-75 | 5-75 | 5-55  |  |  |
| Installation torque                | T <sub>inst</sub>  | [Nm] | 40   | _1)         | _1)  | 60   | _1)   | _1)  | 80    |  |  |
| Wrench size (types: H, HF)         | ws                 | [mm] | 13   | -           | -    | 17   | -     | -    | 19    |  |  |
| Torx size (types: C, B)            | TX                 | -    | - 45 |             |      | - 50 |       |      | -     |  |  |
| Max. power output, machine setting | T <sub>max</sub> ≤ | [Nm] | 185  | 120         | 120  | 350  | 120   | 120  | 350   |  |  |

<sup>1)</sup> For the installation of the C and B head types only impact screw driver can be used.

# Table B2: Installation parameters (Stainless Steel A4)

| Anchor size                         |                    |      |      | SA8   |      |         | SA   | 10    |      | SA 12   |
|-------------------------------------|--------------------|------|------|-------|------|---------|------|-------|------|---------|
| Head type                           |                    |      |      | С     | В    | H<br>HF | s    | С     | В    | H<br>HF |
| Material                            | Stainless A4       |      |      |       |      |         |      |       |      |         |
| Diameter of drill bit               | d₀                 | [mm] |      | 8     |      |         | 1    | 0     |      | 12      |
| Embedment depth                     | h <sub>nom</sub>   | [mm] |      | 85    |      |         | 10   | 00    |      | 120     |
| Min. hole depth in concrete         | h₁≥                | [mm] |      | 95    |      | 110     |      |       |      | 130     |
| Effective anchorage depth           | h <sub>ef</sub>    | [mm] |      | 51,9  |      | 58,7    |      |       |      | 75,6    |
| Clearance hole                      | df                 | [mm] | 11   |       |      | 13      |      |       |      | 15      |
| Thickness of fixture                | tfix               | [mm] | 5-65 | 10-65 | 5-65 | 5-50    | 5-50 | 10-50 | 5-50 | 5-30    |
| Installation torque                 | T <sub>inst</sub>  | [Nm] | _1)  | _1)   | _1)  | _1)     | _1)  | _1)   | _1)  | _1)     |
| Wrench size (types: H, HF, S)       | ws                 | [mm] | 13   | -     | -    | 17      | 19   | -     | -    | 19      |
| Torx size (types: C, B)             | TX                 | -    | - 45 |       |      | -       | -    | 5     | 0    | -       |
| Max. torque moment, machine setting | T <sub>max</sub> ≤ | [Nm] | 120  | 120   | 120  | 185     | 185  | 185   | 185  | 185     |

<sup>1)</sup> For the installation of the C and B head types only impact screw driver can be used.

| Allfasteners Concrete Screw Anchor      |          |
|---|----------|
| Intended Use<br>Installation parameters | Annex B2 |



# Table B3: Minimum thickness of member, Minimum spacing and edge distance

| Anchor size              |                   |      | SA    | ۸ 8    | SA     | 10      | SA 12 |     |  |
|--------------------------|-------------------|------|-------|--------|--------|---------|-------|-----|--|
| Head type                |                   |      | H, HF | , C, B | H, HF, | C, B, S | H, HF |     |  |
| Material                 | <i>l</i> laterial |      | 10B21 | A4     | 10B21  | A4      | 10B21 | A4  |  |
| Minimum member thickness | h <sub>min</sub>  | [mm] | 110   | 125    | 130    | 140     | 160   | 170 |  |
| Minimum edge distance    | Cmin              | [mm] | 50    | 50     | 60     | 60      | 70    | 70  |  |
| Minimum spacing          | Smin              | [mm] | 50    | 50     | 60     | 60      | 70    | 70  |  |

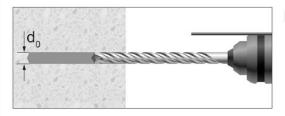
Allfasteners Concrete Screw Anchor

Intended Use
Minimum member thickness, minimum edge distance and anchor spacing

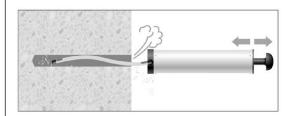
Annex B3



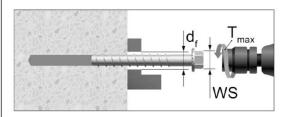
## Installation instruction



Drill the hole to the bore hole depth  $h_1$ .



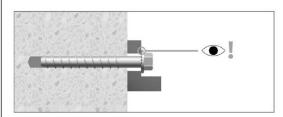
Clean the hole.



Screw in the anchor by using a torque wrench or an impact screw driver.

In case of using torque wrench:  $T_{\text{inst}}$  acc. to Table B1 and B2. In case of using impact screw driver:  $T_{\text{max}}$  acc. to Table B1 and B2

WS= Wrench Size



Control of complete setting, full contact of screw head with fixture part.

| Allfasteners Concrete Screw Anchor       |          |
|--|----------|
| Intended Use<br>Installation Instruction | Annex B4 |



# Table C1: Characteristic resistance under tension loading, Design method A (Steel 10B21)

| Anchor size  |                    |           |             | SA8   |         |      |                  | SA 12   |      |  |  |
|--|--------------------|-----------|-------------|-------|---------|------|------------------|---------|------|--|--|
| Head type  |                    | H<br>HF   | С           | В     | H<br>HF | С    | В                | H<br>HF |      |  |  |
| Material   |                    |           | Steel 10B21 |       |         |      |                  |         |      |  |  |
| Embedment depth h <sub>nom</sub> [mm                   |                    |           |             | 65    |         |      | 75               |         | 95   |  |  |
|  | Steel 1            | failure   |             |       |         |      |                  |         |      |  |  |
| Characteristic resistance                              | N <sub>Rk,s</sub>  | [kN]      |             | 35,9  |         |      | 57,0             |         | 83,0 |  |  |
| Partial safety factor                                  | γMs <sup>1)</sup>  | [-]       |             | 1,4   |         |      | 1,4              |         | 1,4  |  |  |
|  |                    | Pull-out  | t failur    | е     |         |      |                  |         |      |  |  |
| Characteristic resistance in cracked concrete C20/25   | N <sub>Rk,p</sub>  | [kN]      |             | 7,0   |         |      | 10,0             |         | 16,0 |  |  |
| Characteristic resistance in uncracked concrete C20/25 | N <sub>Rk,p</sub>  | [kN]      | 9,0         | 9,0   | 6,5     | 16,0 | 16,0             | 11,0    | 25,0 |  |  |
| Increasing factors for                                 |                    | C30/37    | 1,22        |       |         |      |                  |         |      |  |  |
| $N_{Rk,p} = N_{Rk,p(C20/25)} * \psi_c$                 | Ψ¢                 | C40/50    |             |       |         |      |                  |         |      |  |  |
| in cracked or uncracked concrete                       |                    | C50/60    |             |       |         | 1,58 |                  |         |      |  |  |
| Installation factor                                    | γinst              | [-]       |             | 1,4   |         | 1,0  |                  |         | 1,2  |  |  |
|  | С                  | oncrete c | one fa      | ilure |         |      |                  |         |      |  |  |
| Effective anchorage depth                              | h <sub>ef</sub>    | [mm]      |             | 50,6  |         |      | 58,1             |         | 75,4 |  |  |
| Characteristic edge distance                           | C <sub>cr,N</sub>  | [mm]      |             |       |         | 1,5  | ih <sub>ef</sub> |         |      |  |  |
| Characteristic spacing                                 | Scr,N              | [mm]      |             |       |         | 3ł   | lef              |         |      |  |  |
| Factor for cracked concrete                            | <b>k</b> cr        | [-]       |             |       |         | 7,   | ,7               |         |      |  |  |
| Factor for uncracked concrete                          | <b>k</b> ucr       | [-]       |             |       |         | 11   | ,0               |         |      |  |  |
|  |                    | Splitting | g failur    | е     |         |      |                  |         |      |  |  |
| Characteristic edge distance for splitting             | C <sub>cr,sp</sub> | [mm]      |             |       |         | 1,5  | ih <sub>ef</sub> |         |      |  |  |
| Characteristic anchor spacing for splitting            | S <sub>cr,sp</sub> | [mm]      |             |       |         | 3h   | <b>l</b> ef      |         |      |  |  |

<sup>1)</sup> In absence of other national regulations.

| Allfasteners Concrete Screw Anchor                                    |          |
|---|----------|
| Performance (Steel 10B21) Characteristic values under tension loading | Annex C1 |



Table C2: Characteristic resistance under tension loading, Design method A (Stainless Steel A4)

| Anchor size  |                    |           |         | SA 8         |      |       | SA 10             |      |      |         |
|--|--------------------|-----------|---------|--------------|------|-------|-------------------|------|------|---------|
| Head type  |                    |           | ΞĦ      | С            | В    | ΗH    | s                 | С    | В    | H<br>HF |
| Material   |                    |           |         |              |      | Stain | less A            | 4    |      |         |
| Embedment depth  | h <sub>nom</sub>   | [mm]      |         | 85           |      |       | 10                | 00   |      | 120     |
|  |                    | Steel f   | ailure  |              |      |       |                   |      |      |         |
| Characteristic resistance                              | N <sub>Rk,s</sub>  | [kN]      | 33,0    | 22,3         | 22,3 | 53,7  | 53,7              | 36,2 | 36,2 | 78,1    |
| Partial safety factor                                  | γ <sub>Ms</sub> 1) | [-]       |         | 1,5          |      |       | 1                 | ,5   |      | 1,5     |
|  |                    | Pull-out  | failure | <del>)</del> |      |       |                   |      |      |         |
| Characteristic resistance in cracked concrete C20/25   | N <sub>Rk,p</sub>  | [kN]      | 7,0     | 4,5          | 4,0  | 7,0   | 7,0               | 7,0  | 7,0  | 16,0    |
| Characteristic resistance in uncracked concrete C20/25 | N <sub>Rk,p</sub>  | [kN]      | 9,0     | 5,5          | 4,0  | 16,0  | 16,0              | 10,0 | 7,0  | 25,0    |
| Increasing factors for                                 |                    | C30/37    | 1,22    |              |      |       |                   |      |      |         |
| $N_{Rk,p} = N_{Rk,p(C20/25)} * \psi_c$                 | Ψ¢                 | C40/50    | ,       |              |      |       |                   |      |      |         |
| in cracked or uncracked concrete                       |                    | C50/60    |         |              |      | 1     | ,58               |      |      |         |
| Installation factor                                    | γinst              | [-]       |         | 1,4          |      |       | 1                 | ,0   |      | 1,2     |
|  | C                  | oncrete c | one fai | lure         |      |       |                   |      |      |         |
| Effective anchorage depth                              | h <sub>ef</sub>    | [mm]      |         | 51,9         |      |       | 58                | 3,7  |      | 75,6    |
| Characteristic edge distance                           | C <sub>cr,N</sub>  | [mm]      |         |              |      | 1,    | ,5h <sub>ef</sub> |      |      |         |
| Characteristic spacing                                 | S <sub>cr,N</sub>  | [mm]      |         |              |      | 3     | 3h <sub>ef</sub>  |      |      |         |
| Factor for cracked concrete                            | kcr                | [-]       |         |              |      | •     | 7,7               |      |      |         |
| Factor for uncracked concrete                          | kucr               | [-]       | 11,0    |              |      |       |                   |      |      |         |
|  |                    | Splitting | failur  | e            |      |       |                   |      |      |         |
| Characteristic edge distance for splitting             | C <sub>cr,sp</sub> | [mm]      |         |              |      | 1,    | ,5h <sub>ef</sub> |      |      |         |
| Characteristic anchor spacing for splitting            | S <sub>cr,sp</sub> | [mm]      |         |              |      |       | 3h <sub>ef</sub>  |      |      |         |

<sup>1)</sup> In absence of other national regulations.

| Allfasteners Concrete Screw Anchor   |          |
|--|----------|
| Performance (Stainless Steel A4) Characteristic values under tension loading | Annex C2 |



Table C3: Displacements under tension loads for uncracked and cracked concrete

| Anchor | Embedment | Material        | Head type        | Concrete            | Tension<br>load   | Displa | cement |
|--------|-----------|-----------------|------------------|---------------------|-------------------|--------|--------|
| size   | depth     | matorial        | 110dd typo       | 001101000           | N                 | δνο    | δn∞    |
| [-]    | [mm]      | [-]             | [-]              | [-]                 | [kN]              | [mm]   | [mm]   |
| SA 8   | 65        |                 | H/HF<br>C<br>B   |                     | 1,5               | 0,1    | 0,8    |
| SA 10  | 75        | Steel<br>10B21  | H/HF<br>C<br>B   | cracked<br>C20/25   | 4,8               | 0,2    | 1,0    |
| SA 12  | 95        |                 | H/HF             |                     | 4,8               | 0,3    | 1,2    |
| SA 8   | 85        |                 | H/HF<br>C<br>B   |                     | 1,5<br>1,5<br>1,4 | 0,1    | 0,8    |
| SA 10  | 100       | Stainless<br>A4 | H/HF/S<br>C<br>B | cracked<br>C20/25   | 3,3               | 0,2    | 1,0    |
| SA 12  | 120       |                 | H/HF             |                     | 4,8               | 0,3    | 1,2    |
| SA 8   | 65        |                 | H/HF<br>C<br>B   |                     | 3,1<br>2,2        | 0,1    | 0,8    |
| SA 10  | 75        | Steel<br>10B21  | H/HF<br>C<br>B   | uncracked<br>C20/25 | 7,6<br>5,2        | 0,1    | 1,0    |
| SA 12  | 95        |                 | H/HF             |                     | 9,9               | 0,3    | 1,2    |
| SA 8   | 85        |                 | H/HF<br>C<br>B   |                     | 3,1<br>1,8<br>1,4 | 0,1    | 0,8    |
| SA 10  | 100       | Stainless<br>A4 | H/HF/S<br>C<br>B | uncracked<br>C20/25 | 7,6<br>4,8<br>3,3 | 0,1    | 1,0    |
| SA 12  | 120       |                 | H/HF             | ]                   | 9,9               | 0,3    | 1,2    |

| Allfasteners Concrete Screw Anchor            |          |
|---|----------|
| Performance Displacements under tension loads | Annex C3 |



Table C4: Characteristic resistance under shear loading, Design method A

| Anchor size                     |                                  |      | SA 8                     |          |         |       | SA 10 | SA 12 |       |         |
|---------------------------------|----------------------------------|------|--------------------------|----------|---------|-------|-------|-------|-------|---------|
| Head type                       |                                  |      | т⋕ов                     | H #F     | СВ      | т∄св  | H H S | СВ    | # #F  | H<br>HF |
| Material                        |                                  |      | 10B21                    | Δ        | 4       | 10B21 | A     | 4     | 10B21 | A4      |
| Embedment depth                 | h <sub>nom</sub>                 | [mm] | 65                       | 8        | 5       | 75    | 10    | 00    | 95    | 120     |
| Effective embedment depth       | h <sub>ef</sub>                  | [mm] | 50,6                     | 5′       | 1,9     | 58,1  | 58    | 3,7   | 75,4  | 75,6    |
| Steel failure without lever arm |                                  |      |                          |          |         |       |       |       |       |         |
| Characteristic resistance       | V <sub>Rk,s</sub>                | [kN] | 16,9                     | 16,5     | 11,2    | 26,8  | 26,8  | 18,1  | 39,0  | 39,0    |
| Factor for groups               | <b>k</b> 7                       | [-]  |                          |          |         | 0,    | 8     |       |       |         |
| Partial safety factor           | γ <sub>Ms</sub> 1)               | [-]  | 1,5                      | 1,       | 25      | 1,5   | 1,25  |       | 1,5   | 1,25    |
|                                 |                                  | Stee | l failure                | with le  | ver arm | I     |       |       |       |         |
| Characteristic resistance       | M <sup>0</sup> Rk,s              | [Nm] | 39,1                     | 35,9     | 24,2    | 79,0  | 74,4  | 50,2  | 138,8 | 130.6   |
| Partial safety factor           | γ <sub>Ms</sub> 1)               | [-]  | 1,5                      | 1,       | 25      | 1,5   | 1,    | 25    | 1,5   | 1,25    |
|                                 |                                  | Co   | ncrete <sub>l</sub>      | oryout f | ailure  |       |       |       |       |         |
| k-factor                        | k <sub>8</sub>                   | [-]  |                          |          | ,       | 1,0   |       |       | 2     | .,0     |
| Installation factor             | γinst                            | [-]  |                          |          |         | 1,    | 0     |       |       |         |
|                                 |                                  | С    | oncrete                  | edge fa  | ilure   |       |       |       |       |         |
| Effective length of anchor      | I <sub>f</sub> = h <sub>ef</sub> | [mm] | 50,6 51,9 58,1 58,7 75,4 |          |         |       |       | 75,6  |       |         |
| Effective diameter of anchor    | d <sub>nom</sub>                 | [mm] | 7,25 9,24 11,15          |          |         |       |       |       | ,15   |         |
| Installation factor             | γinst                            | [-]  |                          |          |         | 1,    | 0     |       |       |         |

<sup>1)</sup> In absence of other national regulations.

| Allfasteners Concrete Screw Anchor                    |          |
|---|----------|
| Performance Characteristic values under shear loading | Annex C4 |



Table C5: Displacements under shear loads for uncracked and cracked concrete

| Anchor | chor Embedment |                | 1114             | 0                          | Shear load   | Displacement |      |  |
|--------|----------------|----------------|------------------|----------------------------|--------------|--------------|------|--|
| size   | depth          | Material       | Head type        | Concrete                   | V            | δνο          | δν∞  |  |
| [-]    | [mm]           | [-]            | [-]              | [-]                        | [kN]         | [mm]         | [mm] |  |
| SA 8   | 65             | Steel<br>10B21 | H/HF<br>C<br>B   | Cracked                    | 8,0          |              |      |  |
| SA 10  | 75             |                | H/HF<br>C<br>B   | and<br>uncracked<br>C20/25 | 12,8         | 1,8          | 2,7  |  |
| SA 12  | 95             |                | H/HF             |                            | 18,6         |              |      |  |
| SA 8   | 85             | Stainless      | H/HF<br>C<br>B   | Cracked                    | 9,4<br>6,4   |              |      |  |
| SA 10  | 100            | steel<br>A4    | H/HF/S<br>C<br>B | and<br>uncracked<br>C20/25 | 15,3<br>10,3 | 1,8          | 2,7  |  |
| SA 12  | 120            |                | H/HF             |                            | 22,3         |              |      |  |

| Allfasteners Concrete Screw Anchor          |          |
|---|----------|
| Performance Displacements under shear loads | Annex C5 |



# Table C6: Characteristic values for seismic actions C1 (Steel 10B21)

| Anchor size  |                                  |            |             | SA 8   |         |         | SA 10           |   | SA 12   |
|--|----------------------------------|------------|-------------|--------|---------|---------|-----------------|---|---------|
| Head type  |                                  |            |             | С      | В       | H<br>HF | С               | В | H<br>HF |
| Material   |                                  |            |             |        |         | Steel   | 10B21           |   |         |
| Embedment depth                                      | h <sub>nom</sub>                 | [mm]       |             | 65     |         |         | 75              |   | 95      |
|  | Steel failu                      | re for ten | sion ar     | nd she | ar load |         |                 |   |         |
| Characteristic resistance                            | N <sub>Rk,s,C1</sub>             | [kN]       |             | 35,9   |         |         | 57,0            |   | 83,0    |
| Partial safety factor                                | γ <b>M</b> s,N                   | [-]        |             |        |         | 1,      | ,4              |   |         |
| Characteristic resistance                            | V <sub>Rk,s,C1</sub>             | [kN]       |             | 11,5   |         |         | 18,5            |   | 26,5    |
| Partial safety factor                                | γMs,V                            | [-]        |             |        |         | 1,      | ,5              |   |         |
|  |                                  | Pull-ou    | t failur    | е      |         |         |                 |   |         |
| Characteristic resistance in cracked concrete C20/25 | N <sub>Rk,p,C1</sub>             | [kN]       | 6,0 10,0    |        |         |         | 6,0 10,0        |   | 16,0    |
|  | C                                | oncrete c  | one fa      | ilure  |         |         |                 |   |         |
| Effective embedment depth                            | h <sub>ef</sub>                  | [mm]       |             | 50,6   |         |         | 58,1            |   | 75,4    |
| Edge distance  | C <sub>cr,N</sub>                | [mm]       |             |        |         | 1,5     | h <sub>ef</sub> |   |         |
| Spacing  | S <sub>CF,N</sub>                | [mm]       |             |        |         | 3ł      | ٦ef             |   |         |
| Robustness   | γinst                            | [-]        |             | 1.4    |         |         | 1.0             |   | 1.2     |
|  | Ce                               | oncrete pi | yout fa     | ailure |         |         |                 |   |         |
| Pry-out factor                                       | <b>k</b> <sub>8</sub>            | [-]        | [-] 1.0 2.0 |        |         |         |                 |   |         |
|  | C                                | oncrete e  | dge fa      | ilure  |         |         |                 |   |         |
| Effective length of fastener                         | I <sub>f</sub> = h <sub>ef</sub> | [mm]       |             | 50,6   |         |         | 58,1            |   | 75,4    |
| Outside diameter of fastener                         | d <sub>nom</sub>                 | [mm]       |             | 8      |         |         | 10              |   | 12      |

| Allfasteners Concrete Screw Anchor                                     |          |
|--|----------|
| Performance (Steel 10B21) Characteristic values for seismic actions C1 | Annex C6 |



# Table C7: Characteristic values for seismic actions C1 (Stainless Steel A4)

| Anchor size  |                                  |            | SA 8     |        |         |         | SA 12            |      |         |
|--|----------------------------------|------------|----------|--------|---------|---------|------------------|------|---------|
| Head type  |                                  |            | H<br>HF  | С      | В       | H<br>HF | С                | В    | H<br>HF |
| Material   |                                  |            |          |        |         | Stainle | ess A4           | ı    |         |
| Embedment depth                                      | h <sub>nom</sub>                 | [mm]       |          | 85     |         |         | 100              |      | 120     |
|  | Steel failu                      | re for ten | sion aı  | nd she | ar load |         |                  |      |         |
| Characteristic resistance                            | N <sub>Rk,s,C1</sub>             | [kN]       | 33,0     | 22,3   | 22,3    | 53,7    | 36,2             | 36,2 | 78,1    |
| Partial safety factor                                | γ <b>M</b> s,N                   | [-]        |          | •      |         | 1       | ,4               |      |         |
| Characteristic resistance                            | V <sub>Rk,s,C1</sub>             | [kN]       | 11,5     | 11,5   | 11,2    | 18,5    | 18,5             | 18,1 | 26,5    |
| Partial safety factor                                | γMs,∨                            | [-]        |          |        |         | 1       | ,5               |      |         |
|  |                                  | Pull-ou    | t failur | е      |         |         |                  |      |         |
| Characteristic resistance in cracked concrete C20/25 | NRk,p,C1                         | [kN]       | 6,0      | 4,5    | 4,0     |         | 7,0              |      | 16,0    |
|  | C                                | oncrete d  | one fa   | ilure  |         |         |                  |      |         |
| Effective embedment depth                            | h <sub>ef</sub>                  | [mm]       |          | 51,9   |         |         | 58,7             |      | 75,6    |
| Edge distance  | C <sub>cr,N</sub>                | [mm]       |          |        |         | 1,5     | 5h <sub>ef</sub> |      |         |
| Spacing  | Scr,N                            | [mm]       |          |        |         | 3       | h <sub>ef</sub>  |      |         |
| Robustness   | γinst                            | [-]        |          | 1.4    |         |         | 1.0              |      | 1.2     |
|  | Co                               | ncrete p   | ryout f  | ailure |         |         |                  |      |         |
| Pry-out factor                                       | <b>k</b> 8                       | [-]        |          |        |         | 1.0     |                  |      | 2.0     |
|  | С                                | oncrete e  | edge fa  | ilure  |         |         |                  |      |         |
| Effective length of fastener                         | I <sub>f</sub> = h <sub>ef</sub> | [mm]       |          | 51,9   |         |         | 58,7             |      | 75,6    |
| Outside diameter of fastener                         | d <sub>nom</sub>                 | [mm]       |          | 8      |         |         | 10               |      | 12      |

| Allfasteners Concrete Screw Anchor  |          |  |  |
|---|----------|--|--|
| Performance (Stainless Steel A4) Characteristic values for seismic actions C1 | Annex C7 |  |  |



Table C8: Characteristic tension resistance values for resistance to fire

| Anchor size                                       |      |                             | SA 8              |                  |          | SA 10   |                        | SA 12   |       |     |
|---|------|-----------------------------|-------------------|------------------|----------|---------|------------------------|---------|-------|-----|
| Head type   |      |                             | H<br>HF<br>C<br>B | H HF C           | В        | H H C B | H<br>HF<br>S<br>C<br>B | H<br>HF | H/HF  |     |
| Material  |      |                             |                   | 10B21            | /        | ۸4      | 10B21                  | A4      | 10B21 | A4  |
| Embedment depth [mm]                              |      |                             |                   | 65               | 8        | 35      | 75                     | 100     | 95    | 120 |
|   |      |                             | Ste               | el failure       |          |         |                        |         |       |     |
|   | R30  | N <sub>Rk,s,fi</sub>        | [kN]              | 0,41             | (        | ),8     | 1,0                    | 1,7     | 2,0   | 2,9 |
|   | R60  | N <sub>Rk,s,fi</sub>        | [kN]              | 0,37             | C        | ),7     | 0,9                    | 1,3     | 1,5   | 2,4 |
| Characteristic resistance                         | R90  | N <sub>Rk,s,fi</sub>        | [kN]              | 0,29             | (        | ),5     | 0,7                    | 1,0     | 1,3   | 2,0 |
|   | R120 | N <sub>Rk,s,fi</sub>        | [kN]              | 0,21             | C        | ),4     | 0,5                    | 0,9     | 1,0   | 1,6 |
|   |      |                             | Pull-             | out failure      |          |         |                        |         |       |     |
|   | R30  |                             |                   |                  |          |         |                        |         |       |     |
| Characteristic resistance in concrete ≥ C20/25    | R60  | N <sub>Rk,p,fi</sub>        | [kN]              | 1,1              | 1,1      | 1,0     | 2,5                    | 1,8     | 3,0   | 3,0 |
|   | R90  |                             |                   |                  |          |         |                        |         |       |     |
|   | R120 | $N_{Rk,p,fi}$               | [kN]              | 0,9              | 0,9      | 0,8     | 2,0                    | 1,4     | 2,4   | 2,4 |
|   |      | 1                           | Concrete          | e cone fail      | ure      |         | I                      | Γ       |       |     |
|   | R30  | N <sup>0</sup> Rk,c,fi [kN] |                   |                  |          |         |                        |         |       |     |
| Characteristic resistance in                      | R60  |                             | 3,1               | 3,3              |          | 4,4     | 4,5                    | 8,5     | 8,6   |     |
| concrete ≥ C20/25                                 | R90  |                             |                   |                  |          |         |                        |         |       |     |
|   | R120 | N <sup>0</sup> Rk,c,fi      | [kN]              | 2,5              | 2        | 2,7     | 3,5                    | 3,6     | 6,8   | 6,8 |
| Effective embedment depth hef [mn                 |      | [mm]                        | 50,6              | 5                | 1,9      | 58,1    | 58,7                   | 75,4    | 75,6  |     |
| Minimum member thickness                          |      | h <sub>min</sub>            | [mm]              | 110              | 1        | 25      | 130                    | 140     | 160   | 170 |
| Spacing —   |      | Scr,N,fi                    | [mm]              | 4h <sub>ef</sub> |          |         |                        |         |       |     |
|   |      | Smin                        | [mm]              |                  | 50 60 70 |         |                        |         | D     |     |
| Edge distance c <sub>cr,N,fi</sub> [mm]           |      |                             | [mm]              | 2h <sub>ef</sub> |          |         |                        |         |       |     |
| Fire exposure from one side only c <sub>min</sub> |      | C <sub>min</sub>            | [mm]              | 50 60 7          |          |         | 7(                     | ס       |       |     |
| Fire exposure from more than one side             |      |                             |                   | ≥ 300 mm         |          |         |                        |         |       |     |

| Allfasteners Concrete Screw Anchor                                 |          |
|--|----------|
| Performance Characteristic values for resistance to fire (tension) | Annex C8 |



Table C9: Characteristic shear resistance values for resistance to fire

| Anchor size  Head type  Material |       |                        |            | SA                                      | 8       | SA    | 10        | SA 12        |           |  |
|----------------------------------|-------|------------------------|------------|---|---------|-------|-----------|--------------|-----------|--|
|                                  |       |                        |            | all                                     | all     | all   | all<br>A4 | all<br>10B21 | all<br>A4 |  |
|                                  |       |                        |            | 10B21                                   | A4      | 10B21 |           |              |           |  |
| Embedment depth [mm]             |       |                        |            | 65                                      | 85      | 75    | 100       | 95           | 120       |  |
|                                  |       | Steel                  | failure v  | vithout le                              | vel arm |       |           |              |           |  |
|                                  | R30   | V <sub>Rk,s,fi</sub>   | [kN]       | 0,41                                    | 8,0     | 1,0   | 1,7       | 2,0          | 2,9       |  |
| Characteristic resistance        | R60   | V <sub>Rk,s,fi</sub>   | [kN]       | 0,37                                    | 0,7     | 0,9   | 1,3       | 1,5          | 2,4       |  |
| Unaraciensiic resistance         | R90   | V <sub>Rk,s,fi</sub>   | [kN]       | 0,29                                    | 0,5     | 0,7   | 1,0       | 1,3          | 2,0       |  |
|                                  | R120  | $V_{Rk,s,fi}$          | [kN]       | 0,21                                    | 0,4     | 0,5   | 0,9       | 1,0          | 1,6       |  |
|                                  |       | Ste                    | el failure | with leve                               | l arm   |       |           |              |           |  |
|                                  | R30   | M <sup>0</sup> Rk,p,fi | [Nm]       | 0,45                                    | 0,9     | 1,4   | 2,3       | 3,4          | 4,9       |  |
| Characteristic resistance        | R60   | M <sup>0</sup> Rk,p,fi | [Nm]       | 0,40                                    | 0,7     | 1,2   | 1,9       | 2,5          | 4,0       |  |
| Cital acteristic resistance      | R90   | M <sup>0</sup> Rk,p,fi | [Nm]       | 0,31                                    | 0,5     | 0,9   | 1,5       | 2,1          | 3,3       |  |
|                                  | R120  | M <sup>0</sup> Rk,p,fi | [Nm]       | 0,22                                    | 0,45    | 0,7   | 1,3       | 1,6          | 2,6       |  |
|                                  |       |                        | Pry-o      | ut failure                              |         |       |           |              |           |  |
| K8 [                             |       | [-]                    | 1          | l                                       | 1       |       | 2         |              |           |  |
|                                  | R30   |                        | [kN]       | 3,1                                     | 3,3     | 4,4   | 4,5       | 17,0         | 17,1      |  |
| Characteristic resistance        | R60   | V <sub>Rk,cp,fi</sub>  |            |   |         |       |           |              |           |  |
|                                  | R90   |                        |            |   |         |       |           |              |           |  |
|                                  | R120  | V <sub>Rk,cp,fi</sub>  | [kN]       | 2,5                                     | 2,7     | 3,5   | 3,6       | 13,6         | 13,7      |  |
|                                  |       |                        | Concrete   | edge fail                               | ure     |       |           |              |           |  |
|                                  | ≤ R90 | V <sub>Rk,c,fi</sub>   | [kN]       | $V_{Rk,c,fi}^0 = 0.25 * V_{Rk,c}^0$     |         |       |           |              |           |  |
| Characteristic resistance        | R120  | V <sub>Rk,c,fi</sub>   | [kN]       | $V_{Rk,c,fi}^{0} = 0.20 * V_{Rk,c}^{0}$ |         |       |           |              |           |  |

<sup>1)</sup> V<sup>0</sup>Rk,c = characteristic resistance for concrete edge failure in cracked concrete C20/C25 under normal temperature calculated according to EN 1992-4.

| Allfasteners Concrete Screw Anchor                               |          |
|--|----------|
| Performance Characteristic values for resistance to fire (shear) | Annex C9 |