

Approval body for construction products  
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and  
Laender Governments



## European Technical Assessment

**ETA-19/0275**  
**of 6 October 2025**

English translation prepared by DIBt - Original version in German language

### General Part

Technical Assessment Body issuing the  
European Technical Assessment:

Trade name of the construction product

Product family  
to which the construction product belongs

Manufacturer

Manufacturing plant

This European Technical Assessment  
contains

This European Technical Assessment is  
issued in accordance with Regulation (EU)  
No 305/2011, on the basis of

Deutsches Institut für Bautechnik

Standing Seam System KingZip SF400

Roof and wall systems with hidden fastenings

Kingspan Insulated Panels Manufacturing LLC  
3, 84 Street, Dubai Investments Park 1  
Jebel Ali, Dubai  
Vereinigte Arabische Emirate

Kingspan a.s.  
Vazni 465  
500 03 Hradec Kralove - Pouchov  
Czech Republic

Euroclad Group Ltd.  
Wentloog Ave  
St. Mellons  
Cardiff  
CF3 2ER  
United Kingdom

12 pages including 8 annexes which form an integral part  
of this assessment

EAD 200035-00-0302

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## Specific Part

### 1 Technical description of the product

The "Standing Seam System KingZip SF400" consists of prefabricated wall and roof elements (profiled sheeting) and the appropriate hidden fastenings (halters). The wall and roof elements are made of stucco-embossed, mill finish or organically coated aluminum strip which is roll formed into profiled sheets in cold condition with a trough-shaped cross section of constant height. The halters made of extruded aluminium.

The profiled sheeting is connected with each other continuously forming a rainproof standing seam by crimping the lateral edge ribs of adjacent elements. The connection to the substructure is made by halters, not visible from above, crimped between the edge ribs, which has to be fastened to the substructure by appropriate fastening elements.

The components of the product (kit) are given in annexes A2 to A 7.

### 2 Specification of the intended use in accordance with the applicable European assessment Document

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

### 3 Performance of the product and references to the methods used for its assessment

#### 3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Profiled sheeting (roof and wall elements)	see annex B1
Accessibility (walk-on stability)	see annex B3
Halters (hidden fastenings)	see annex B2

#### 3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	stucco-embossed or mill finish profiled sheeting, halters: Class A1 organically coated profiled sheeting: Class F
External fire performance of the roof covering	No performance assessed

### 3.3 Safety and accessibility in use (BWR 4)

Essential characteristic	Performance
Profiled sheeting (roof and wall elements): <ul style="list-style-type: none"> <li>- Dead load <math>g</math></li> <li>- Effective moment of inertia for downward and uplift loads <math>I_{ef}</math></li> </ul>	see annex B1
Water tightness	No performance assessed
Water permeability	The profiled sheeting is water impermeable.

### 4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with EAD No. 200035-00-0302 the applicable European legal act is: Decision 98/214/EC amended by Decision 2001/596/EC.

The system to be applied is: 2+

In addition, with regard to reaction to fire for products covered by this EAD outside the scope of Decision 2010/737/EC the applicable European legal act is: Decision 98/214/EC

The system to be applied is: 1

### 5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

Issued in Berlin on 6 October 2025 by Deutsches Institut für Bautechnik

Dr.-Ing. Ronald Schwuchow  
Head of Section

*beglaubigt:*  
Ortmann

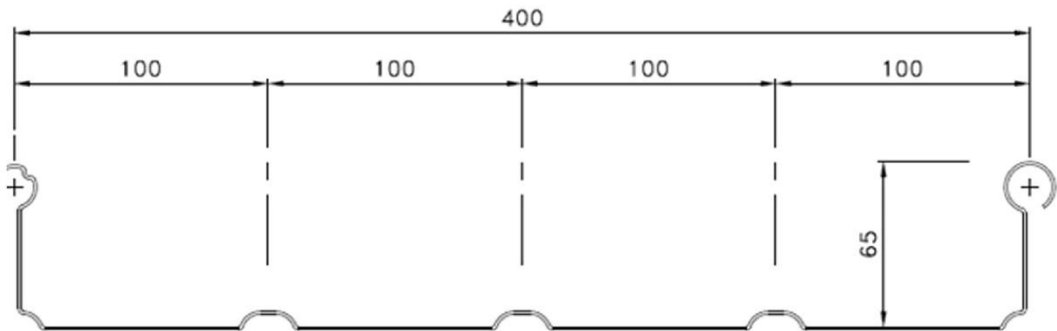
Material of the profiles:

- The aluminum profiles according to annex A2 are made of EN AW-3004 according to DIN EN 573-3:2024-03 in the material condition H24 and H32 according to DIN EN 1396:2023-10.
- The nominal width of the profiles is 400 mm.
- The nominal sheet thickness is 0.9 mm.
- The minimum yield strength is 190 N/mm<sup>2</sup>.

Material of the halters:

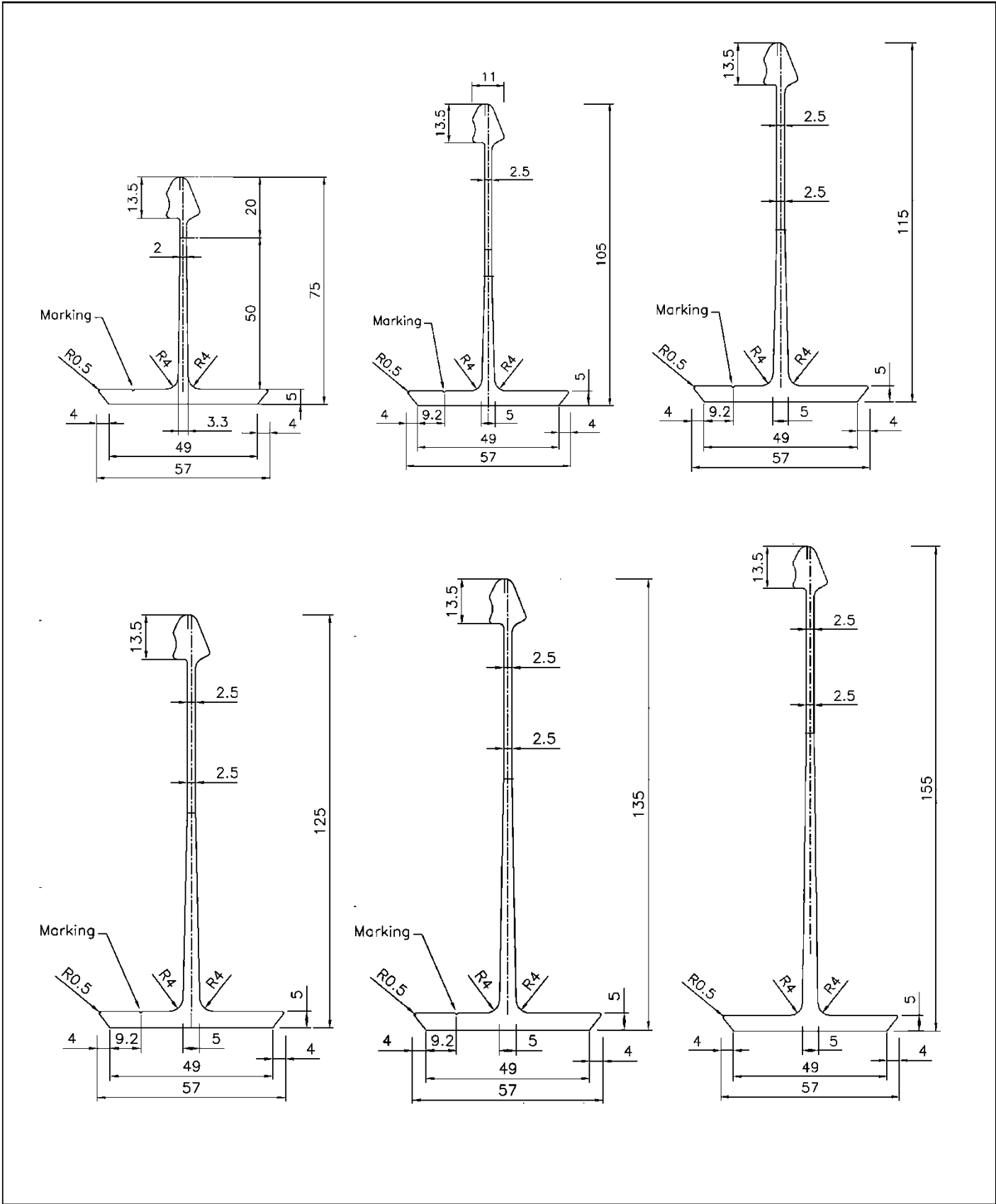
- The aluminum halters according to annex A3 to A5 are made of EN AW-6082 (condition T6) according to DIN EN 573-3:2024-03.
- The height of the halters is from 75 mm to 245 mm.

Standing Seam System KingZip SF400	Annex A1
Materials	

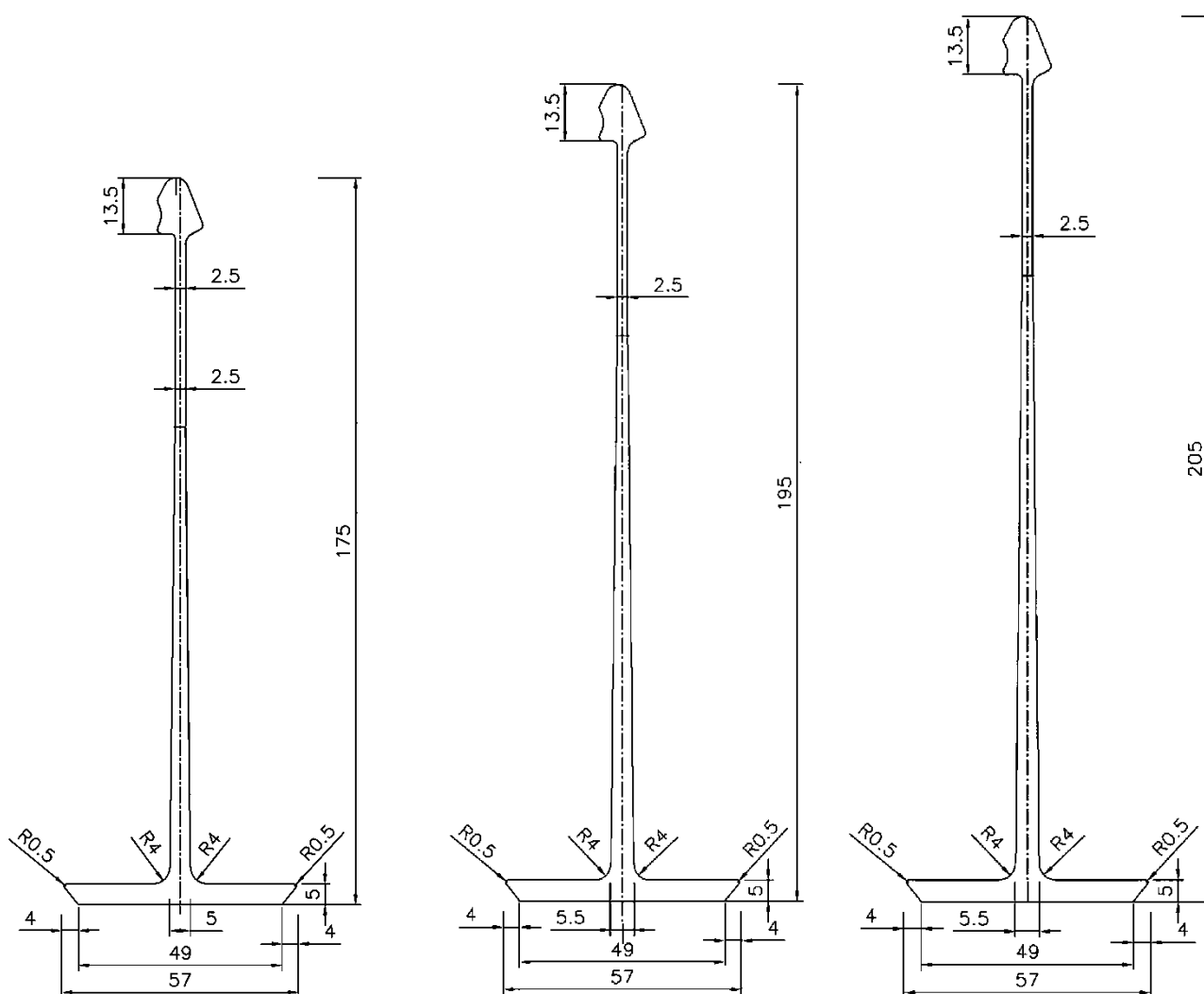


KINGZIP SF400 PROFILE

Standing Seam System KingZip SF400	Annex A2
KINGZIP SF400 Details	

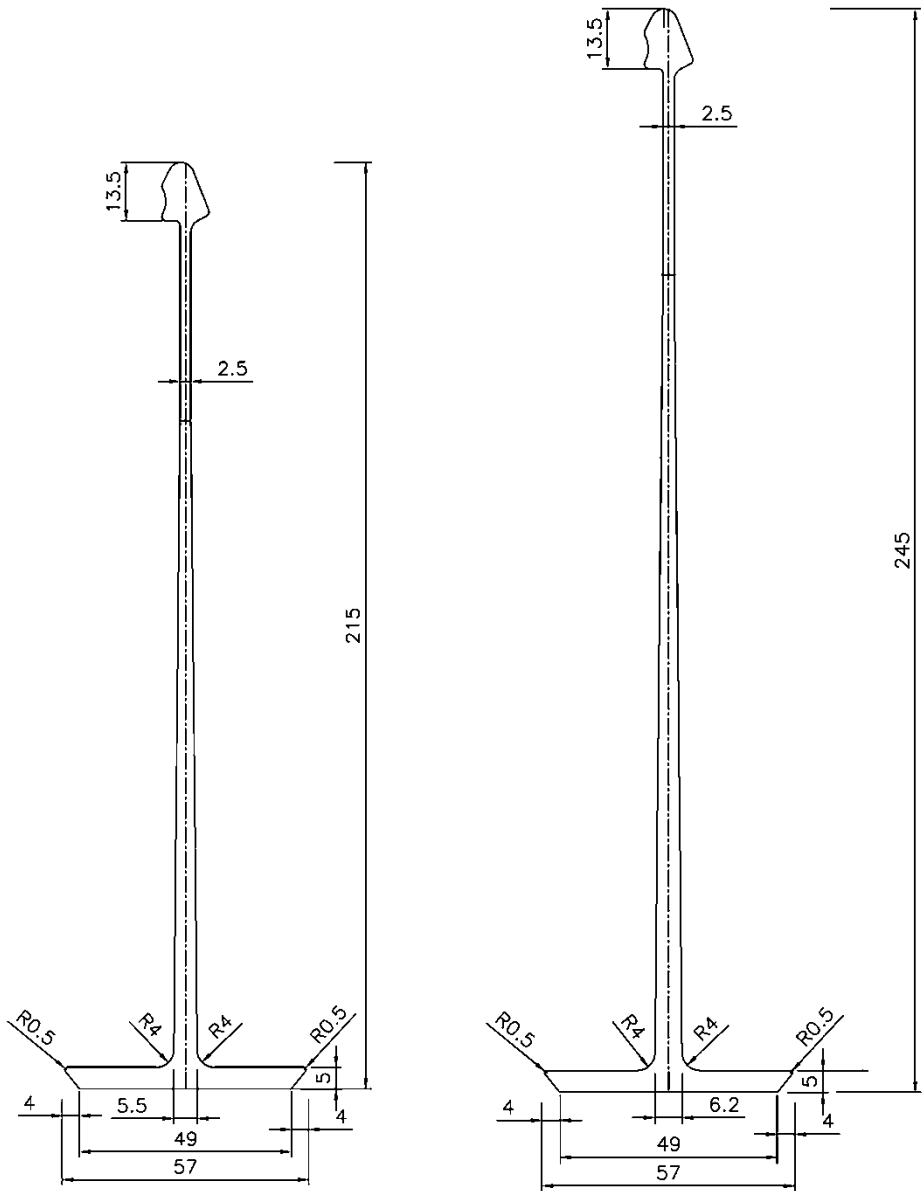


Standing Seam System KingZip SF400	Annex A3
KINGZIP Halters T75, T105, T115, T125, T135, T155	



Standing Seam System KingZip SF400	Annex A4
KINGZIP Halters T175, T195, T205	





Standing Seam System KingZip SF400

Annex A5

KINGZIP Halters T215, T245

KINGZIP SF400 – Downward forces

sheet thickness	dead load	Moment of inertia	field moment	end support reaction	moment and reaction at intermediate supports $M_{Ed}/(M^0_{Rk,B}/\gamma_M) + [F_{Ed}/(R^0_{Rk,B}/\gamma_M)]^2 \leq 1$			
t [mm]	g kN/m <sup>2</sup>	I <sub>ef</sub> cm <sup>4</sup> /m	M <sub>c,Rk,F</sub> kNm/m	R <sub>w,Rk,A</sub> kN/m	M <sup>0</sup> <sub>Rk,B</sub> kNm/m	R <sup>0</sup> <sub>Rk,B</sub> kN/m	M <sub>c,Rk,B</sub> kNm/m	R <sub>w,Rk,B</sub> kN/m
0.90	0.0354	94.48	1.38	5.02	1.47	69.17	1.41	10.04
		recommended $\gamma_M = 1.0$	recommended $\gamma_M = 1.1$					

KINGZIP SF400 – Uplift forces

sheet thickness	field moment	end support reaction	moment and reaction at intermediate supports $M_{Ed}/(M^0_{Rk,B}/\gamma_M) + [F_{Ed}/(R^0_{Rk,B}/\gamma_M)]^2 \leq 1$			
t [mm]	M <sub>c,Rk,F</sub> kNm/m	R <sub>w,Rk,A</sub> kN/m	M <sup>0</sup> <sub>Rk,B</sub> kNm/m	R <sup>0</sup> <sub>Rk,B</sub> kN/m	M <sub>c,Rk,B</sub> kNm/m	R <sub>w,Rk,B</sub> kN/m
0.90	1.05	2.50	4.77	5.76	1.80	5.00
		recommended $\gamma_M = 1.1$				

Standing Seam System KingZip SF

Cross section properties and characteristic resistances  
KINGZIP SF400

Annex B1

Characteristic resistances for aluminum-halter under pressure load in kN/halter	
Halter heights in mm	kN/halter
75	2.73
105	
115	
125	
135	
155	
175	
195	
205	
215	
245	
recommended $\gamma_M = 1.10$	

Characteristic pull out resistance of the connection between halter and standing seam profile in kN/halter	
Sheet thickness in mm	kN/halter
0.90	3.60
recommended $\gamma_M = 1.33$	

Standing Seam System KingZip SF

Characteristic resistances of aluminum halters

Annex B2

Accessibility (erecting state of the system) Maximum span to resist 1.2 kN (tested with open seams)	
Sheet thickness in mm	KINGZIP SF
	400
0.90	2.40 m

Accessibility (final state of the system) Maximum span to resist 1.2 kN without damage and a failure load $\geq 2.0$ kN	
Sheet thickness in mm	KINGZIP SF
	400
0.90	2.60 m

Standing Seam System KingZip SF

Annex B3

Accessibility