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**European Technical Assessment Body  
for construction products**



## European Technical Assessment

**ETA-20/0030  
of 21 February 2025**

English translation prepared by DIBt - Original version in German language

### General Part

Technical Assessment Body issuing the  
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

"steinonorm PUR-035-PVC", "steinonorm PUR-035-Alu",  
"steinonorm PUR-040-PVC", "steinonorm PUR-040-Alu"  
and "steinonorm PUR-Fire"

Product family  
to which the construction product belongs

Open cell factory made rigid polyurethane foam (PUR)  
and polyisocyanurate foam (PIR) products for building  
equipment and industrial installations

Manufacturer

Steinbacher Dämmstoff GmbH  
Salzburger Straße 35  
6383 Erpfendorf/Tirol  
ÖSTERREICH

Manufacturing plant

see Annex A

This European Technical Assessment  
contains

7 pages including 1 annex which form an integral part of  
this assessment

This European Technical Assessment is  
issued in accordance with Regulation (EU)  
No 305/2011, on the basis of

041094-00-1201

This version replaces

ETA-20/0030 issued on 27 October 2021

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## Specific Part

### 1 Technical description of the product

This European Technical Assessment applies to the concentric pipe sections made of rigid polyurethane foam (PUR) with fire protection equipment with the designations

"steinonorm PUR-035-PVC", "steinonorm PUR-035-Alu", "steinonorm PUR-040-PVC", "steinonorm PUR-040-Alu" and "steinonorm PUR-Fire".

The concentric pipe sections have an open cell content over 90 %.

Carbon dioxide (CO<sub>2</sub>) is used as blowing agent.

The nominal thickness of the concentric pipe sections "steinonorm PUR-035-PVC", "steinonorm PUR-035-Alu", "steinonorm PUR-040-PVC" and "steinonorm PUR-040-Alu" is 20 mm to 60 mm.

The nominal thickness of the concentric pipe sections "steinonorm PUR-Fire" is 30 mm to 70 mm.

The concentric pipe sections "steinonorm PUR-035-PVC" and "steinonorm PUR-040-PVC" have a surface facing of approximately 0.25 mm PVC-foil and an inner facing of approximately 0.1 mm paper laminates.

The concentric pipe sections "steinonorm PUR-035-Alu" and "steinonorm PUR-040-Alu" have a surface facing of approximately 0.2 mm aluminum composite paper and an inner facing of approximately 0.1 mm paper laminates.

The concentric pipe sections "steinonorm PUR-Fire" have a surface facing of a fire-resistant layer with a thickness of  $130 \pm 15 \mu\text{m}$  and an inner facing of approximately 0.1 mm paper laminates.

The seams are closed with an adhesive closure (weight  $2.5 \text{ g/m} \pm 5 \%$ ).

The European Technical Assessment has been issued for the product on the basis of agreed data/information, deposited with Deutsches Institut für Bautechnik, which identifies the product that has been assessed. The European Technical Assessment applies only to the product corresponding to this agreed data/information.

### 2 Specification of the intended use in accordance with the applicable European Assessment Document

The pipe sections are used to limit the heat emission of heat distribution and hot-water pipelines in buildings for metallic pipes as well as plastic pipes and multi-layer composite pipes, which have at least the reaction to fire class E.

The performance according to section 3 only applies if the pipe sections are installed according to the manufacture's installation instructions and if they are protected from precipitation, wetting or weathering during transport and storage before installation.

For the application of the pipe sections the relevant national provisions shall be taken into account<sup>1</sup>.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the pipe sections of at least 25 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works

<sup>1</sup> Note: In Germany, the Buildings Energy Act ("Gesetz zur Einsparung von Energie und zur Nutzung erneuerbarer Energien zur Wärme- und Kälteerzeugung in Gebäuden (Gebäudeenergiegesetz – GEG")) applies.

### 3 Performance of the product and references to the methods used for its assessment

For sampling, conditioning and testing the provisions of the EAD No 041094-00-1201 apply.

#### 3.1 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire test acc. to EN ISO 11925-2:2020	Class E <sup>2</sup> acc. to EN 13501-1:2018 applies to "steinonorm PUR-035-PVC", "steinonorm PUR-035-Alu", "steinonorm PUR-040-PVC", "steinonorm PUR-040-Alu"
Reaction to fire test acc. to EN ISO 13823:2020 and EN ISO 11925-2:2020	Class B <sub>L</sub> – s2, d0 <sup>3</sup> acc. to EN 13501-1:2018 applies to "steinonorm PUR-Fire"
Propensity to undergo continuous smouldering	No performance assessed

#### 3.2 Hygiene, health and the environment (BWR 3)

Essential characteristic	Performance
Trace quantities of water-soluble ions and pH-value	No performance assessed

#### 3.3 Safety and accessibility in use (BWR 4)

Essential characteristic	Performance
Geometrical properties	Tolerance
length test acc. to EN 13467:2018	± 3 mm
thickness test acc. to EN 13467:2018	± 2 mm
internal diameter test acc. to EN 13467:2018	- 0 mm; + 2 mm <sup>4</sup> - 0 mm; + 3 mm <sup>5</sup>
squareness test acc. to EN 13467:2018	No performance assessed
linearity test acc. to EN 13467:2018	No performance assessed

<sup>2</sup> The reaction to fire class E applies when used on metallic pipes with a nominal thickness of the thermal insulation from 20 mm to 60 mm. Class E applies to "steinonorm PUR-035-PVC" and "steinonorm PUR-040-PVC" when used on plastic pipes or multi-layer composite pipes, which have at least the reaction to fire class E, with a nominal thickness of the thermal insulation from 20 mm to 50 mm and for "steinonorm PUR-035-Alu" and "steinonorm PUR-040-Alu" with a nominal thickness of the thermal insulation from 20 mm to 40 mm.

<sup>3</sup> The reaction to fire class B<sub>L</sub> – s2, d0 applies when used on steel pipes with a density of 7850 ± 50 kg/m<sup>3</sup> and a thickness of 0,8 ± 0,2 mm.

<sup>4</sup> Applies to internal diameter < 170 mm

<sup>5</sup> Applies to internal diameter ≥ 170 mm

Essential characteristic	Performance
Density test acc. to EN 13470:2001	<p>"steinonorm PUR-035-PVC" 25 kg/m<sup>3</sup> to<sup>6</sup> 41 kg/m<sup>3</sup></p> <p>"steinonorm PUR-035-Alu" 27 kg/m<sup>3</sup> to<sup>6</sup> 36 kg/m<sup>3</sup></p> <p>"steinonorm PUR-040-PVC" and "steinonorm PUR-040-Alu" 20 kg/m<sup>3</sup> to<sup>6</sup> 41 kg/m<sup>3</sup></p> <p>"steinonorm PUR-Fire" 21 kg/m<sup>3</sup> to<sup>6</sup> 36 kg/m<sup>3</sup></p>
Maximum application (service) temperature	No performance assessed
Minimum application (service) temperature	No performance assessed

### 3.4 Energy economy and heat retention (BWR 6)

Essential characteristic	Performance					
Thermal conductivity at a reference temperature of $\vartheta$ °C test acc. to EN 8497:1996 in accordance with EN ISO 13787:2003	Declared value: <sup>7</sup>					
	"steinonorm PUR-035-PVC", "steinonorm PUR-035-Alu" and "steinonorm PUR-Fire"					
	$\vartheta$ °C	10	20	30	40	50
	$\lambda_D$ W/(m ·K)	0,032	0,034	0,035	0,036	0,038
	"steinonorm PUR-040-PVC" and "steinonorm PUR-040-Alu"					
	$\vartheta$ °C	10	20	30	40	50
Conversion of humidity acc. to EN ISO 10456:2007+AC:2009 moisture conversion factor (23 °C/50 % rel. humidity to 23 °C/ 80 % rel. humidity):	$\lambda_D$ W/(m ·K)	0,034	0,035	0,037	0,038	0,039
	F <sub>m</sub> = 1,00					
Closed cells content	< 10 %					

<sup>6</sup> Density without adhesive closure and surface facings. Only for the thermal insulation made of rigid polyurethane foam.  
<sup>7</sup> The declared value is representative for at least 90 % of the production with a confidence level of 90 % and applies to the density range mentioned in section 3.

**4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base**

In accordance with EAD No 041094-00-1201, the applicable European legal act is: 1999/91/EC.

The system to be applied is: System 3

In addition, with regard to reaction to fire of "steinonorm PUR-Fire" the applicable European legal act is: 1999/91/EC.

The system to be applied is: System 1

**5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD**

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 21 February 2025 by Deutsches Institut für Bautechnik

Frank Iffländer  
Head of Section

*beglaubigt:*  
Meyer

"steinonorm PUR-035-PVC", "steinonorm PUR-035-Alu",  
"steinonorm PUR-040-PVC", "steinonorm PUR-040-Alu" and  
"steinonorm PUR-Fire"

## **Annex A**

### **Manufacturing plants**

1. Steinbacher Dämmstoff GmbH  
Salzburger Straße 35  
A-6383 Erpfendorf/Tirol  
Austria
2. Steinbacher Izoterm Sp.z o.o.  
ul. Gdanska 14, Czastkow Mazowiecki  
05 – 152 Czosnow  
Poland