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European Technical Assessment Body
for construction products



European Technical Assessment

**ETA-23/0832
of 6 May 2025**

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the
European Technical Assessment:

Trade name of the construction product

Product family
to which the construction product belongs

Manufacturer

Manufacturing plant

This European Technical Assessment
contains

This European Technical Assessment is
issued in accordance with Regulation (EU)
No 305/2011, on the basis of

This version replaces

Deutsches Institut für Bautechnik

"HemKor Jute Blend" and "HemKor Pure"

Insulation material made of hemp or hemp and jute fibres
and binding fibres based on PET- or PLA

Kingspan Insulation B.V.

Lorentzstraat 1

7102 JH WINTERSWIJK

NIEDERLANDE

HempFlax Building Solution GmbH

Industriestraße 2

86720 Nördlingen

GERMANY

6 pages which form an integral part of this assessment

040005-00-1201

ETA-23/0832 issued on 13 November 2023

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Specific Part

1 Technical description of the product

This European Technical Assessment applies to the insulation materials with the designations: "HemKor Pure" made of hemp fibres as well as "HemKor Jute Blend" made of hemp and jute fibres.

The insulation materials contain polymeric or biopolymeric binding fibres, which are thermally hardened during manufacture.

During the manufacturing process the products are provided with a fire retardant..

The insulating material in form of mats is made with the following dimensions:

Nominal thickness: minimum 30 mm to 220 mm maximum

Nominal length: 800 mm to 2400 mm

Nominal widths: 300 mm to 1200 mm

The insulating material is not coated.

The European Technical Assessment has been issued for the products on the basis of agreed data/information, deposited with Deutsches Institut für Bautechnik, which identifies the product that has been assessed. The European Technical Assessment applies only to products corresponding to this agreed data/information.

2 Specification of the intended use in accordance with the applicable European Assessment Document (EAD)

The insulation materials not exposed to compression loads can be used as follows:

- cavity insulation of external and internal walls of timber frame constructions and similar structures
- internal insulation of external walls between supporting construction
- insulation between rafters and timber beams as well as in cavities of corresponding structures
- insulation on topmost storey ceilings which are not subjected to foot traffic, however, are accessible
- internal insulation of ceiling or roof, e.g. insulation beneath the loadbearing construction (e.g. rafters), suspended ceiling
- cavity insulation between flooring joist battens and similar substructures.

The performance according to section 3 only applies if the insulation materials are installed according to the manufacturer's installation instructions and if they are protected from precipitation, wetting or weathering in built-in state and during transport, storage and installation.

Concerning the application of the insulation materials also the respective national regulations shall be observed.

The design value of the thermal conductivity shall be laid down according to relevant national provisions.

3 Performance of the product and references to the methods used for its assessment

For sampling, conditioning and testing the provisions of the EAD No 040005-00-1201 "Factory-made thermal and/or acoustic insulation products made of vegetable or animal fibres" apply.

3.1 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire test acc. to EN ISO 11925-2:2020	Class E acc. to EN 13501-1: 2018

3.2 Hygiene, health and the environment (BWR 3)

Essential characteristic	Performance
Resistance to the growth of mould test acc. to EAD "Factory-made thermal and/or acoustic insulation products made of vegetable or animal fibres", annex B	Evaluation level 0 acc. to EN ISO 846:1997

3.3 Energy economy and heat retention (BWR 6)

Essential characteristic	Performance
Thermal conductivity at a reference temperature of 10 °C test acc. to EN 12667:2001 "HemKor Pure" "HemKor Jute Blend"	Declared values for a moisture content of the insulation material at 23 °C and 50 % relative humidity: ¹ $\lambda_{D(23,50)} = 0.043 \text{ W/(m} \cdot \text{K)}$ $\lambda_{D(23,50)} = 0.043 \text{ W/(m} \cdot \text{K)}$
Conversion of humidity test acc. to EN ISO 10456:2007+AC:2009 the mass-related moisture content at 23 °C/50 % rel. humidity: "HemKor Pure" "HemKor Jute Blend" the mass-related moisture content at 23 °C/80 % rel. humidity: "HemKor Pure" "HemKor Jute Blend" the mass-related moisture conversion coefficient (dry to 23 °C/50 % rel. humidity): "HemKor Pure" "HemKor Jute Blend" the mass-related moisture conversion coefficient (23 °C/50 % rel. humidity to 23 °C/80 % rel. humidity): "HemKor Pure" "HemKor Jute Blend"	 $u_{23,50} = 0.08 \text{ kg/kg}$ $u_{23,50} = 0.08 \text{ kg/kg}$ $u_{23,80} = 0.17 \text{ kg/kg}$ $u_{23,80} = 0.19 \text{ kg/kg}$ $f_{u1} = 0.13$ $f_{u1} = 0.11$ $f_{u2} = 0.34$ $f_{u2} = 0.05$

¹ The declared value is representative for at least 90 % of the production with a confidence level of 90 % and applies to the density range mentioned in section 3.3.

Essential characteristic	Performance
moisture conversion factor (dry to 23 °C/ 50 % rel. humidity): "HemKor Pure" "HemKor Jute Blend" moisture conversion factor (23 °C/ 50 % rel. humidity to 23 °C/ 80 % rel. humidity): "HemKor Pure" "HemKor Jute Blend"	$F_{m1} = 1.01$ $F_{m1} = 1.01$ $F_{m2} = 1.03$ $F_{m2} = 1.01$
Water vapour diffusion resistance coefficient	$\mu = 1 \text{ to } 2^2$
Dimensional deviations: Length and widths: test acc. to EN 822:2013 Thickness: test acc. to EN 823:2013	length: $\pm 2 \%$ width: $\pm 1.5 \%$ -4 mm / +10 mm or + 10 % ³ Relates to class T3 acc. to EN 13171:2012
Squareness: test acc. to EN 824:2013 Flatness: test acc. to EN 825:2013	$S_b \leq 5 \text{ mm/m}$ $S_{\max} \leq 6 \text{ mm}$
Density: test acc. to EN 1602:2013 "HemKor Pure" "HemKor Jute Blend"	35 – 48 kg/m ³ 34 – 46 kg/m ³
Dimensional stability under specified temperature and humidity: test acc. to EN 1604:2013 (48 h, 70 °C) "HemKor Pure" Deviation from length and width: Deviation from thickness: "HemKor Jute Blend"	DS(70,-)3 acc. EN 13171:2012 max. $\pm 3 \%$ max. $\pm 3 \%$ No performance assessed
Tensile strength parallel to faces: test acc. to EN 1608:2013	$\geq 30 \text{ kPa}$

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with EAD 040005-00-1201, the applicable European legal act is: 1999/91/EC.

The system to be applied is: 3

² The most unfavorable value for the construction shall be applied each.

³ Whichever gives the smallest numerical tolerance.

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 6 May 2025 by Deutsches Institut für Bautechnik

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