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**European Technical Assessment Body  
for construction products**



## European Technical Assessment

**ETA-23/0923  
of 19 September 2025**

English translation prepared by DIBt - Original version in German language

### General Part

Technical Assessment Body issuing the European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

TSM concrete screw TSM high performance LT

Product family  
to which the construction product belongs

Screw anchor for use in masonry

Manufacturer

TOGE Dübel GmbH & Co. KG  
Illesheimer Straße 10  
90431 Nürnberg  
GERMANY

Manufacturing plant

TOGE Dübel GmbH & Co. KG

This European Technical Assessment contains

36 pages including 3 annexes which form an integral part of this assessment

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of

EAD 330460-00-0604, edition 08/2022

This version replaces

ETA-23/0923 issued on 9 July 2025

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## Specific Part

### 1 Technical description of the product

The TOGE concrete screw TSM high performance LT is an anchor in size 6, 8 and 10 mm made of stainless steel. The anchor is screwed into a predrilled cylindrical drill hole. The special thread of the anchor cuts an internal thread into the member while setting. The anchorage is characterised by mechanical interlock in the special thread.

Product and product description are given in Annex A.

### 2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchors of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

### 3 Performance of the product and references to the methods used for its assessment

#### 3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to steel failure of a single screw anchor under tension loading	$N_{Rk,s}$ see Annex C1
Characteristic resistance to steel failure of a single screw anchor under shear loading	$V_{Rk,s}$ [kN], $M_{Rk,s}^0$ see Annex C1
Characteristic resistance to pull-out failure or brick breakout failure of a single screw anchor under tension loading	$N_{Rk,p}$ , $N_{Rk,b}$ , $N_{Rk,p,c}$ , $N_{Rk,b,c}$ see Annex B7, C4, C9, C14, C19 $\alpha_{j,N}$ see Annex C4, C9, C14, C19
Characteristic resistance to local brick failure and brick edge failure of a single screw anchor under shear loading	$V_{Rk,b,II}$ , $V_{Rk,b,\perp}$ , $V_{Rk,c,II}$ , $V_{Rk,c,\perp}$ see Annex B7, C4, C9, C14, C19 $\alpha_{j,VII}$ , $\alpha_{j,V\perp}$ see Annex C3, C8, C13, C18
Characteristic resistance to brick breakout failure of a screw anchor group under tension loading	$N_{Rk}^g$ see Annex B7 $\alpha_{g,N}$ see Annex B7, C2, C8, C13, C18
Characteristic resistance to local brick failure and brick edge failure of a screw anchor group under shear loading	$V_{Rk,b,II}^g$ , $V_{Rk,b,\perp}^g$ , $V_{Rk,c,II}^g$ , $V_{Rk,c,\perp}^g$ see Annex B7 $\alpha_{g,VII}$ , $\alpha_{g,V\perp}$ see Annex B7, C2, C8, C13, C18

Essential characteristic	Performance
Edge distances, joint distances, spacing, member thickness	$C_{cr}$ , $S_{crII}$ , $S_{cr\perp}$ see Annex B7, C3, C8, C13, C18 $C_{min}$ , $C_{jII}$ , $C_{j\perp}$ , $S_{minII}$ , $S_{min\perp}$ see Annex C3, C8, C13, C18 $h_{min}$ see Annex C3, C7, C12, C17
Resistance to combined tension and shear loading (hollow and perforated bricks)	No performance assessed
Displacements	$\delta_{N0}$ , $\delta_{N\infty}$ , $\delta_{V0}$ , $\delta_{V\infty}$ see Annex C2, C10, C15, C20

### 3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A 1
Resistance to fire	$N_{Rk,s,fi}$ , $N_{Rk,p,fi}$ , $N_{Rk,b,fi}$ , $V_{Rk,s,fi}$ , $M^0_{Rk,s,fi}$ , $C_{min,fi}$ , $C_{j,fi}$ see Annex C6, C11, C16, C21 $N_{Rk,fi}^g$ , $S_{min,fi}$ , $C_{min,fi}$ , $C_{j,fi}$ see Annex C5, C10, C15, C20

### 3.3 Aspects of durability

Essential characteristic	Performance
Durability	see Annex B1

## 4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with the European Assessment Document EAD 330460-00-0604 the applicable European legal act is: 97/177/EC.

The system to be applied is: 1

## 5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

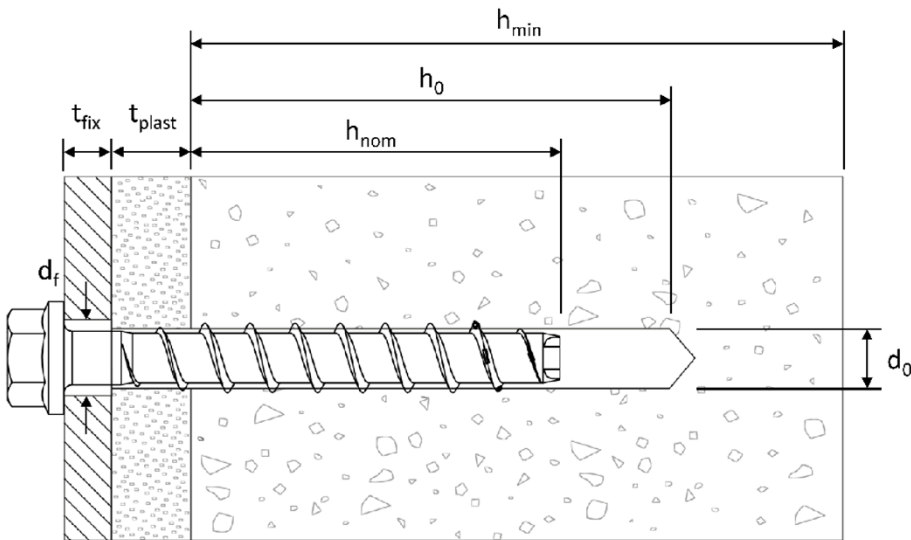
Issued in Berlin on 19 September 2025 by Deutsches Institut für Bautechnik

Dipl.-Ing. Beatrix Wittstock  
Head of Section

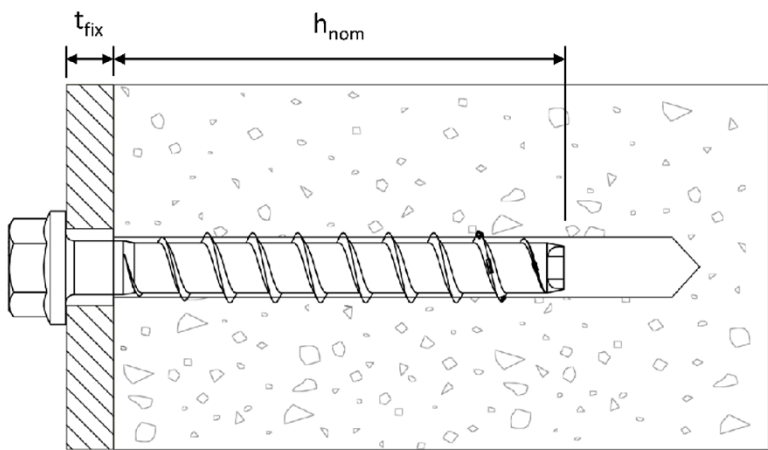
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Aksünger



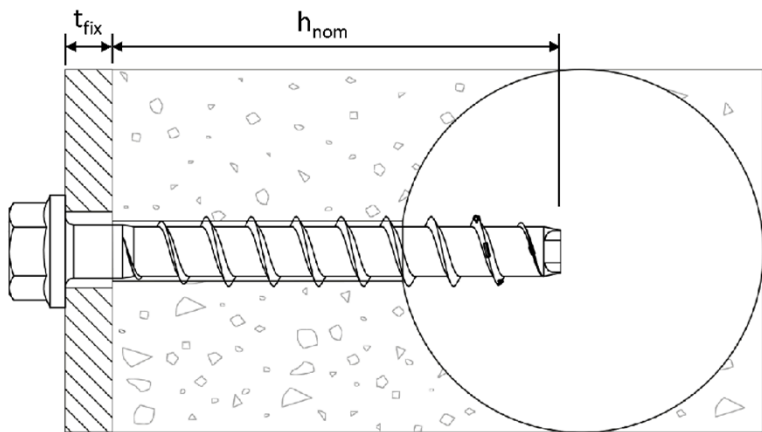
Product in installed condition



TOGE concrete screw  
TSM high performance LT  
in solid and perforated  
brick with non-load-  
bearing layer



TOGE concrete screw  
TSM high performance LT  
in solid brick



TOGE concrete screw  
TSM high performance LT  
in perforated brick

$d_0$  = nominal drill hole diameter  
 $t_{fix}$  = thickness of fixture  
 $d_f$  = clearance hole diameter  
 $t_{plast}$  = thickness of non-load-bearing layer

$h_{min}$  = minimum thickness of member  
 $h_{nom}$  = nominal embedment depth  
 $h_0$  = drill hole depth

TOGE concrete screw TSM high performance LT

Product description  
Product in installed condition

Annex A1



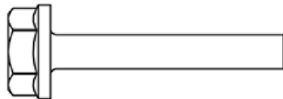

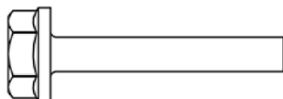

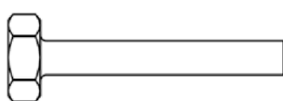

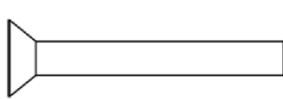

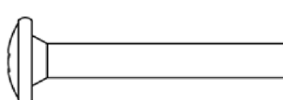

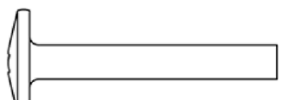

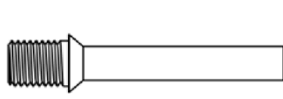

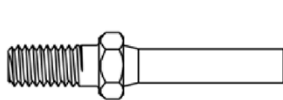

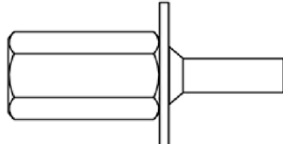

		Configuration with metric connection thread and hexagon drive e.g. TSM 8x105 M10 SW7; Type ST
		Configuration with washer and hexagon head e.g. TSM 8x80 SW13 VZ 40; Type S
		Configuration with washer, hexagon head and TORX drive e.g. TSM 8x80 SW13; Type S
		Configuration with hexagon head e.g. TSM 8x80 SW13 OS; Type S
		Configuration with countersunk head and TORX drive e.g. TSM 8x80 C VZ 40; Type SK
		Configuration with pan head and TORX drive e.g. TSM 8x80 P VZ 40; Type P
		Configuration with large pan head and TORX drive e.g. TSM 8x80 LP VZ 40; Type P
		Configuration with countersunk head and connection thread e.g. TSM 6x55 AG M8; Type ST-6
		Configuration with hexagon drive and connection thread e.g. TSM 6x55 M8 SW10; Type ST-6
		Configuration with internal thread and hexagon drive e.g. TSM 6x55 IM M8/10; Type I
TOGE concrete screw TSM high performance LT		Annex A2
Product description Screw types		

Table 1: Material

Part	Product name	Material		
All types	TSM high performance LT A4	1.4401; 1.4404; 1.4571; 1.4578		
	TSM high performance LT HCR	1.4529		
Part	Product name	Nominal characteristic steel		Elongation A <sub>5</sub> [%]
		Yield strength f <sub>yk</sub> [N/mm <sup>2</sup> ]	Ultimate strength f <sub>uk</sub> [N/mm <sup>2</sup> ]	
All types	TSM high performance LT A4	560	700	≤ 8
	TSM high performance LT HCR			

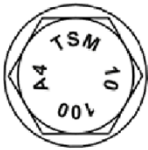
Table 2: Dimensions

TSM LT concrete screw size			6	8	10
Nominal embedment depth	h <sub>nom</sub>		h <sub>nom1</sub>	h <sub>nom1</sub>	h <sub>nom1</sub>
	[mm]		45	55	75
Screw length	≤ L	[mm]	500		
Core diameter	d <sub>k</sub>	[mm]	5,1	7,2	9,2
Thread outer diameter	d <sub>s</sub>	[mm]	7,6	10,5	12,5

Marking:

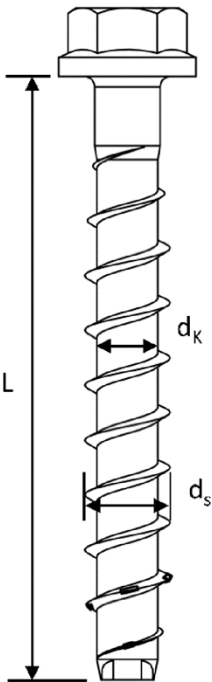
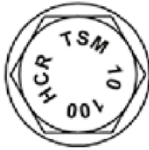
TSM high performance LT A4

Screw type: TSM  
Screw size: 10  
Screw length: 100  
Material: A4



TSM high performance LT HCR

Screw type: TSM  
Screw size: 10  
Screw length: 100  
Material: HCR



TOGE concrete screw TSM high performance LT

Product description  
Material, dimensions and markings

Annex A3

## Specification of Intended use

### Anchorage subject to:

- Static or quasi-static actions in tension, shear or combined tension and shear or bending
- Exposure to fire (for dry masonry only)

### Base materials:

- Masonry made of solid bricks and perforated bricks see Annex B3
- Minimum thickness of member  $h_{min}$  see Annexes C2, C7, C12, C17
- Bearing joints must be completely filled with mortar of at least compressive strength class M5 according to EN 998-2:2016. Butt joints may, but do not have to be filled with mortar.
- In case of fire, all joints must be completely filled with mortar according to EN 998-2:2016 with strength class at minimum M5
- Dry or wet masonry (during installation)

### Use conditions (Environmental conditions):

- Concrete screws subject to dry internal conditions: all screw types.
- For all other conditions corresponding to corrosion resistance classes CRC according to EN 1993-1-4:2006 + A1:2015
  - Stainless steel according to Annex A3, screw with marking A4: CRC III
  - High corrosion resistant steel according to Annex A3, screw with marking HCR: CRC V
- Temperature range of the masonry over the period of use: -40°C to +80°C

### Design:

- The anchorage is designed in accordance with EOTA Technical Report TR 054:2022-07.
- Anchorages are to be designed under the responsibility of an engineer experienced in anchorages and masonry work.
- Screws with nominal embedment depth smaller than 50 mm may only be used for anchoring of statically indeterminate systems, in internal exposure conditions.
- Verifiable calculation notes and drawings are to be prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor to supports, etc.).
- The screw may be placed in the wall side and in the reveal side of the masonry. The installation parameters for installation in the reveal side must be observed in accordance with Annex B8. In case of Silka XL solid calcium silicate brick KS 12DF, the installation is possible in the wall side only.
- For solid blocks, the characteristic load-bearing capacities also apply to larger block formats, greater compressive strengths and densities of the masonry blocks.
- Installation in the joint and close to the joint is not permitted; the distances to joints according to annexes C3, C8, C13, C18 must be observed.

**TOGE concrete screw TSM high performance LT**

**Intended use  
Specification**

**Annex B1**

## Specification of Intended use - continuation

### Installation:

- Bridging of non-load-bearing layers (e.g. plaster) is possible. When selecting the screw length  $L$ , the thickness of the plaster layer  $t_{\text{plast}}$  must be considered.  
 $L \geq h_{\text{nom}} + t_{\text{plast}} + t_{\text{fix}}$  (see figures in Annex A1)
- During installation, the joint, spacing and edge distances specified by the planner must be considered.
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters on site.
- The borehole is drilled with hammer, percussion, suction or masonry drills in hammer mode or rotary mode. The masonry must not be damaged during hammer drilling. If cracks occur during drilling, the rotary mode must be used. In this case, the drill hole must be discarded.
- Incorrectly drilled holes must be filled with high-strength mortar.

TOGE concrete screw TSM high performance LT		Annex B2
Intended use Specification continuation		



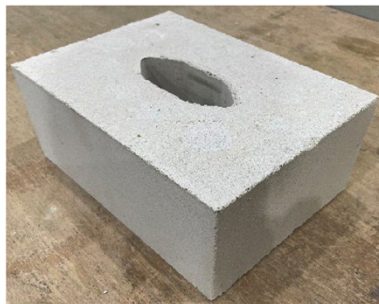
Table 3: Solid and perforated bricks, dimensions and properties



Solid calcium silicate brick KS acc. to EN 771-2:2011+A1:2015				
Nomenclature	Dimensions [mm]	Mean compressive strength [N/mm <sup>2</sup> ]	Bulk density [kg/dm <sup>3</sup> ]	Annex
KS 20 - 2,0 - NF	L: ≥ 240 B: ≥ 115 H: ≥ 71	≥ 26,0	≥ 2,0	C2 – C6



Silka XL solid calcium silicate brick KS 12DF acc. to EN 771-2:2015-11				
Nomenclature	Dimensions [mm]	Mean compressive strength [N/mm <sup>2</sup> ]	Bulk density [kg/dm <sup>3</sup> ]	Annex
KS - R (P) 20 - 2,0 - 12DF	L: ≥ 498 B: ≥ 175 H: ≥ 248	≥ 14,0	≥ 1,8	C7 – C11



Perforated calcium silicate brick KSL 3DF acc. to EN 771-2:2015-11				
Nomenclature	Dimensions [mm]	Mean compressive strength [N/mm <sup>2</sup> ]	Bulk density [kg/dm <sup>3</sup> ]	Annex
SWKV KSL 12 - 1,6 - 3DF	L: ≥ 240 B: ≥ 175 H: ≥ 113	≥ 17,0	≥ 1,5	C12 – C16



Solid clay brick MZ acc. to EN 771-1:2015-11				
Nomenclature	Dimensions [mm]	Mean compressive strength [N/mm <sup>2</sup> ]	Bulk density [kg/dm <sup>3</sup> ]	Annex
MZ 20 - 2,0 - NF	L: ≥ 240 B: ≥ 115 H: ≥ 71	≥ 21,0	≥ 2,1	C17 – C21

**TOGE concrete screw TSM high performance LT**

**Intended use**  
Solid and perforated bricks, dimensions and properties

**Annex B3**

Table 4: General installation parameters

TSM LT screw size			6	8	10
Nominal embedment depth	$h_{nom}$	$h_{nom1}$	$h_{nom1}$	$h_{nom1}$	$h_{nom1}$
		[mm]	45	55	75
Nominal drill hole diameter	$d_0$	[mm]	6	8	10
Cutting diameter of drill bit	$d_{cut} \leq$	[mm]	6,40	8,45	10,45
Drill hole depth	$h_0 \geq$	[mm]	55	65	85
Clearance hole diameter	$d_f \leq$	[mm]	8	12	14

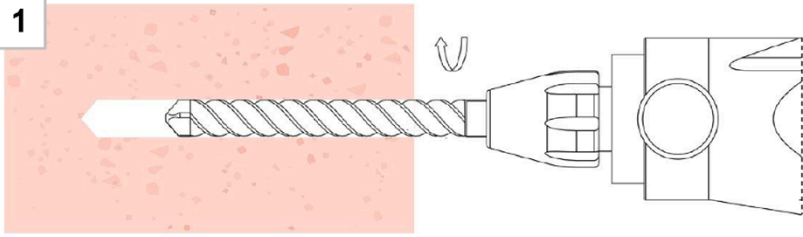
TOGE concrete screw TSM high performance LT

Intended use  
General installation parameters

Annex B4

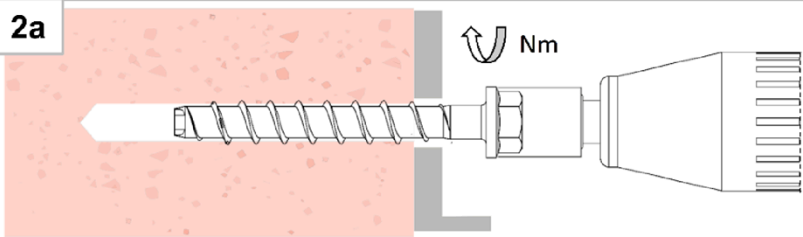
Installation instructions

1



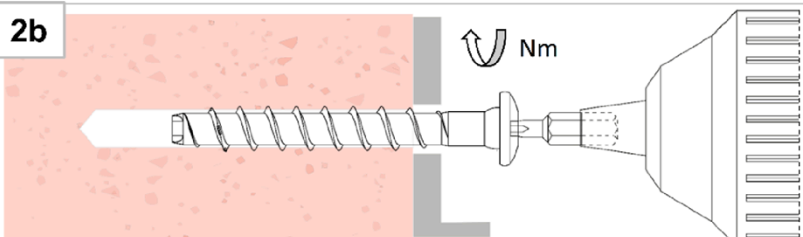
Drill hole in hammer mode or rotary mode

2a



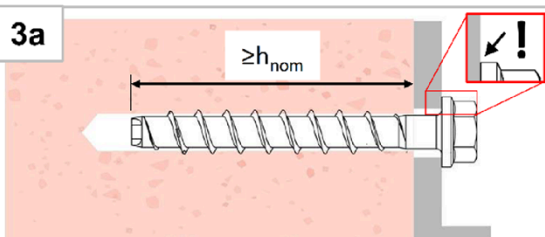
Screw in with tangential impact screwdriver, cordless screwdriver or torque wrench

2b



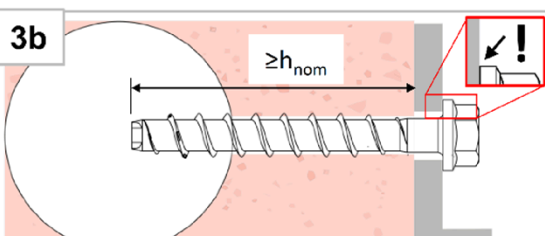
Screw in with tangential impact screwdriver, cordless screwdriver or torque wrench

3a



The head must be undamaged and in contact with fixture.

3b



The head must be undamaged and in contact with fixture.

- Note:
- Step 1: Joint distances, spacing and edge distances must be considered.
- Step 2a + 2b: For further details on screwing in, see brick type related Annex C2 – C21.  
The tightening torque must not exceed  $T_{inst,max}$
- Step 3a + 3b: It must not be possible to turn the screw.  $T_{inst,max}$  must not be exceeded during the check.

TOGE concrete screw TSM high performance LT

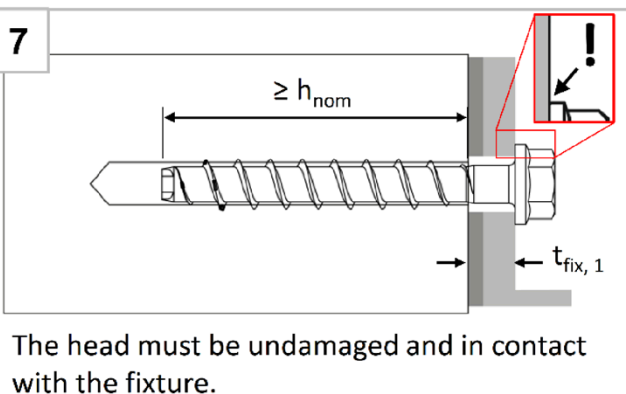
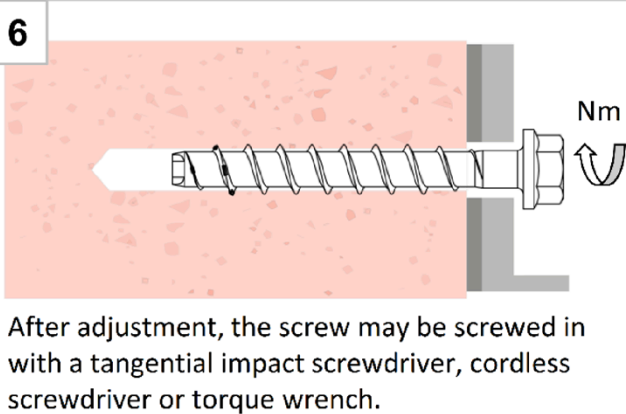
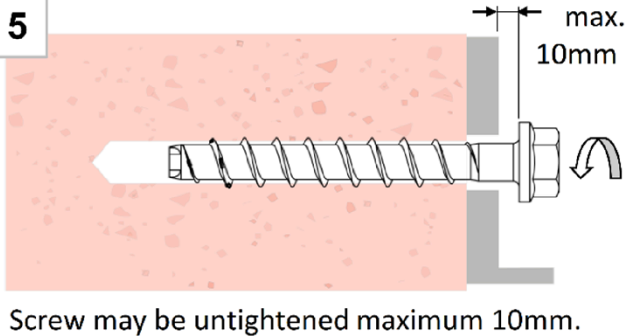
Intended use  
Installation Instructions

Annex B5

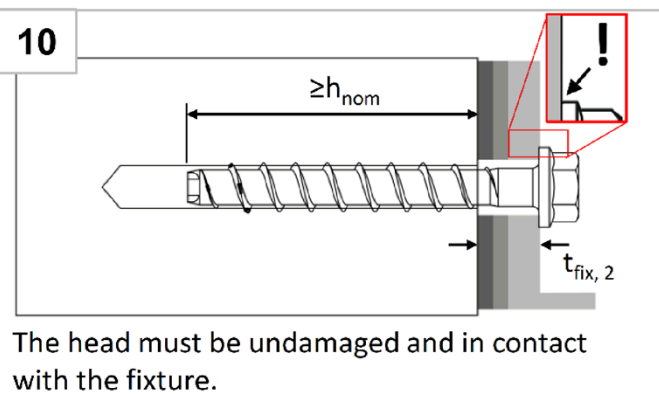
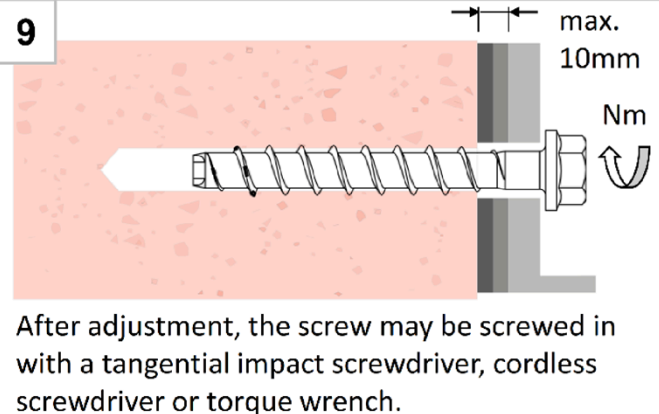
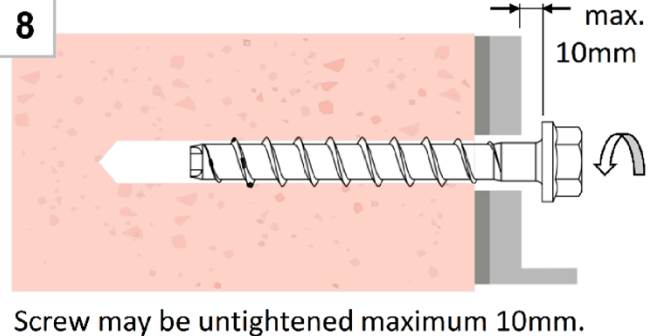


## Installation Instructions - Adjustment

### 1. Adjustment



### 2. Adjustment



#### Note:

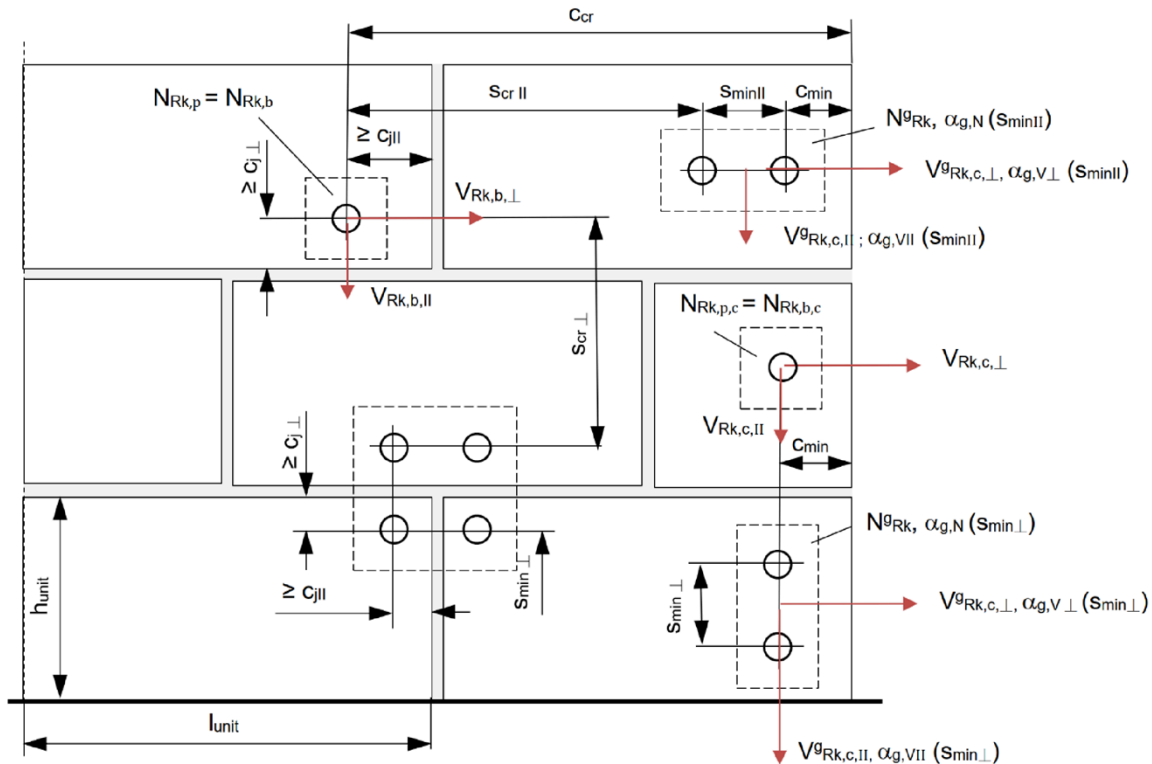
1. The screw can be adjusted maximum two times. The total allowed thickness of shims added during the adjustment process is 10mm. The final embedment depth after adjustment process must be larger or equal than  $h_{nom}$ .
2. For further details on screwing in, see brick type-related annexes C2 – C21

**TOGE concrete screw TSM high performance LT**

**Intended use**  
Installation instruction – adjustment

**Annex B6**

### Possible installation positions, the distance $c_j$ must be observed



- $c_{min}$  = minimum edge distance to the free edge of the wall  
 $c_{jII}$  = distance to the vertical joints without influence on resistance of the screw anchor  
 $c_{jL}$  = distance to the horizontal joints without influence on resistance of the screw anchor  
 $s_{minII}$  = minimum spacing parallel to horizontal joint  
 $s_{minL}$  = minimum spacing perpendicular to the horizontal joint  
 $c_{cr}$  = edge distance for transmission of the characteristic resistance of single screw anchor =  $1,5h_{nom}$   
 $s_{crII}$  = characteristic spacing parallel to the horizontal joint =  $3,0h_{nom}$   
 $s_{crL}$  = characteristic spacing perpendicular to the horizontal joint =  $3,0h_{nom}$   
 $l_{unit}$  = length of the masonry unit  
 $h_{unit}$  = height of the masonry unit  
 $\alpha_{g,N}(s_{minII})$  = group factor under tension load for minimum spacing parallel to horizontal joint  
 $\alpha_{g,N}(s_{minL})$  = group factor under tension load for minimum spacing perpendicular to the horizontal joint  
 $\alpha_{g,VII}$  = group factor under shear load parallel to the edge ( $\alpha_{g,VII} = \alpha_{g,VII}(s_{minII}) = \alpha_{g,VII}(s_{minL})$ )  
 $\alpha_{g,V\perp}$  = group factor under shear load perpendicular to the edge ( $\alpha_{g,V\perp} = \alpha_{g,V\perp}(s_{minII}) = \alpha_{g,V\perp}(s_{minL})$ )

$$N_{RK} = N_{RK,b} = N_{RK,p} = N_{RK,b,c} = N_{RK,p,c}$$

$$V_{RK,\perp} = V_{RK,b,\perp} = V_{RK,c,\perp}; V_{RK,\parallel} = V_{RK,b,\parallel} = V_{RK,c,\parallel}$$

Für  $s \geq s_{cr}$ :  $\alpha_{g,N}(s_{minII}) = \alpha_{g,N}(s_{minL}) = \alpha_{g,VII} = \alpha_{g,V\perp} = 2$

Für  $s_{min} \leq s < s_{cr}$ :  $\alpha_{g,N}(s_{minII})$ ;  $\alpha_{g,N}(s_{minL})$ ;  $\alpha_{g,VII}$ ;  $\alpha_{g,V\perp}$  according to installation parameters of brick in Annex C

$N_{gRK}(s_{minII}) = \alpha_{g,N}(s_{minII}) \times N_{RK}$  (group of 2 anchors with minimum spacing parallel to horizontal joint)

$N_{gRK}(s_{minL}) = \alpha_{g,N}(s_{minL}) \times N_{RK}$  (group of 2 anchors with minimum spacing perpendicular to horizontal joint)

$V_{gRK,\parallel} = \alpha_{g,VII} \times V_{RK,\parallel}$ ;  $V_{gRK,\perp} = \alpha_{g,V\perp} \times V_{RK,\perp}$  (group of 2 anchors)

$N_{gRK} = \alpha_{g,N}(s_{minII}) \times \alpha_{g,N}(s_{minL}) \times N_{RK}$  (group of 4 anchors)

$V_{gRK,\parallel} = \alpha_{g,VII}^2 \times V_{RK,\parallel}$ ;  $V_{gRK,\perp} = \alpha_{g,V\perp}^2 \times V_{RK,\perp}$  (group of 4 anchors)

**TOGE concrete screw TSM high performance LT**

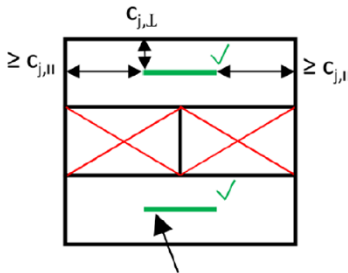
**Intended use**  
Possible installation position

**Annex B7**

Installations parameter for installation in the reveal site

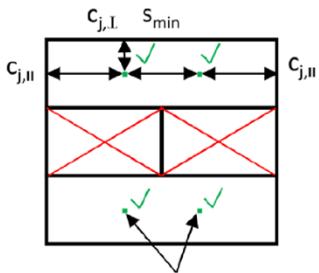
Positioning in reveal in brick types KS NF, MZ NF

Single anchor



Possible installation position

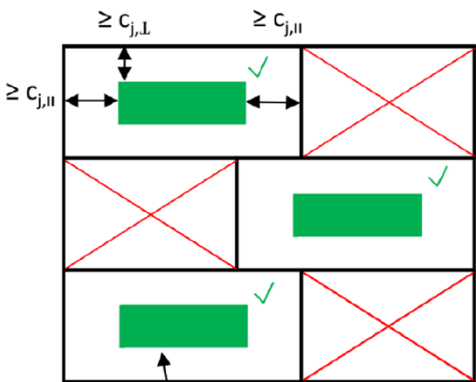
Double anchor group



Possible installation position

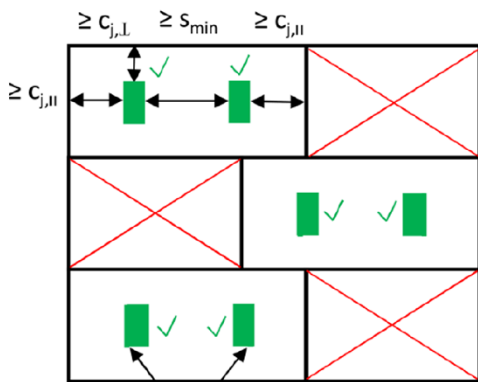
Positioning in reveal in brick type KSL 3DF

Single anchor



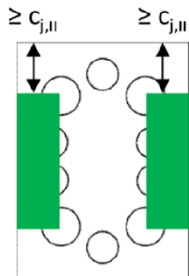
Possible installation position

Double anchor group

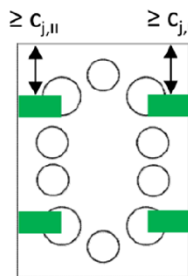


Possible installation position

Top view



Top view



TOGE concrete screw TSM high performance LT

Intended use  
Possible installation in reveal

Annex B8

Table 5: Characteristic resistance to steel failure

TSM LT screw size			6	8	10
Nominal embedment depth	$h_{nom}$		$h_{nom1}$	$h_{nom1}$	$h_{nom1}$
	[mm]		45	55	75
Steel failure for tension and shear loading					
Characteristic resistance under tension loading	$N_{Rk,s}$	[kN]	14,0	27,0	45,0
Partial factor	$\gamma_{Ms,N}^{1)}$	[-]	1,5		
Characteristic resistance under shear loading	$V_{Rk,s}$	[kN]	7,0	13,5	34,0
Partial factor	$\gamma_{Ms,V}^{1)}$	[-]	1,25		
Ductility factor	$k_7$	[-]	0,8		
Characteristic bending moment	$M^0_{Rk,s}$	[Nm]	10,9	26,0	56,0

<sup>1)</sup> In absence of other national regulations

**TOGE concrete screw TSM high performance LT**

**Performance**  
Characteristic resistance to steel failure

**Annex C1**

Table 6: Material characteristics solid calcium silicate brick KS



Solid calcium silicate brick KS acc. to EN 771-2:2011+A1:2015				
Nomenclature	Dimensions [mm]	Mean compressive strength [N/mm <sup>2</sup> ]	Bulk density [kg/dm <sup>3</sup> ]	Min. wall thickness h <sub>min</sub> [mm]
KS 20 - 2,0 - NF	L: ≥ 240 B: ≥ 115 H: ≥ 71	26,0 ≤ f <sub>mean</sub> ≤ 38,0	≥ 2,0	240

Table 7: Installation parameters solid calcium silicate brick KS

Use category (installation)			dry or wet		
TSM LT screw size			6	8	10
Nominal embedment depth	h <sub>nom</sub> [mm]	h <sub>nom1</sub>	45	55	75
Nominal drill hole diameter	d <sub>0</sub>	[mm]	6	8	10
Cutting diameter of drill bit	d <sub>cut</sub> ≤	[mm]	6,40	8,45	10,45
Drill hole depth	h <sub>0</sub> ≥	[mm]	55	65	85
Clearance hole diameter	d <sub>f</sub> ≤	[mm]	8	12	14
Torque for manual installation	max. T <sub>inst</sub>	[Nm]	11	24	41
Impact screw driver	T <sub>imp,max</sub>	[Nm]	Max. torque according to the manufacturer's instructions		
			185	300	

Table 8: Min. edge distance, spacing, group factors

TSM LT screw size			6	8	10
Nominal embedment depth		$h_{nom}$	$h_{nom1}$	$h_{nom1}$	$h_{nom1}$
		[mm]	45	55	75
Min. edge distance	$c_{min}$	[mm]	80		
Min. spacing	$s_{min,II} = s_{min, \perp}$	[mm]	80		
Group factors	$\alpha_{g,N} (s_{min \perp})$	[-]	1,50	1,15	1,65
	$\alpha_{g,N} (s_{min II})$	[-]	1,80	1,15	1,20
	$\alpha_{g,N,II} (s_{min \perp})/(s_{min II})$	[-]	1,55	1,55	1,05
	$\alpha_{g,N, \perp} (s_{min \perp})/(s_{min II})$	[-]	1,50	1,75	1,75

**TOGE concrete screw TSM high performance LT**

**Performance**

Solid calcium silicate brick KS – material characteristics, installation parameters, min. edge distance and spacing, group

**Annex C2**

Table 9: Reduction factors depending on the distance to joints

TSM LT screw size			6	8	10
Distance to joints	$c_{j \perp}$	[mm]	$\geq 35$		
	$c_{j \parallel}$		$\geq 80$		
Reduction factor	$\alpha_{j, N}$	[-]	1 (full resistance)		
	$\alpha_{j, V \parallel} = \alpha_{j, V \perp}$				
Distance to joints	$c_{j \perp}$	[mm]	$< 35$		
	$c_{j \parallel}$		$< 80$		
Reduction factor	$\alpha_{j, N}$	[-]	Screw must not be used		

TOGE concrete screw TSM high performance LT

Performance  
Solid calcium silicate brick KS – installation parameters close to the joints

Annex C3

**Tabelle 10: Characteristic resistance to pull-out failure or brick breakout failure of a single screw anchor under tension loading and to local brick failure and brick edge failure of a single screw anchor under shear loading**

Use category (installation)			dry or wet		
TSM LT screw size			6	8	10
Nominal embedment depth	$h_{nom}$		$h_{nom1}$	$h_{nom1}$	$h_{nom1}$
	[mm]		45	55	75
Compressive strength $f_{mean}$	[N/mm <sup>2</sup> ]		≥ 26,0		
Characteristic resistance to tension load	$N_{Rk}$	[kN]	2,5	4,1	4,5
Characteristic resistance to shear load	$V_{Rk,II}$	[kN]	5,3		7,7
	$V_{Rk,I}$	[kN]	2,8	2,1	
Compressive strength $f_{mean}$	[N/mm <sup>2</sup> ]		≥ 30,0		
Characteristic resistance to tension load	$N_{Rk}$	[kN]	2,7	4,4	4,8
Characteristic resistance to shear load	$V_{Rk,II}$	[kN]	5,7		8,3
	$V_{Rk,I}$	[kN]	3,0	2,3	
Compressive strength $f_{mean}$	[N/mm <sup>2</sup> ]		≥ 35,0		
Characteristic resistance to tension load	$N_{Rk}$	[kN]	3,0	4,8	5,2
Characteristic resistance to shear load	$V_{Rk,II}$	[kN]	6,1		8,9
	$V_{Rk,I}$	[kN]	3,2	2,5	
Compressive strength $f_{mean}$	[N/mm <sup>2</sup> ]		≥ 38,0		
Characteristic resistance to tension load	$N_{Rk}$	[kN]	3,1	5,0	5,4
Characteristic resistance to shear load	$V_{Rk,II}$	[kN]	6,4		9,3
	$V_{Rk,I}$	[kN]	3,4	2,6	

**TOGE concrete screw TSM high performance LT**

**Performance**

Solid calcium silicate brick KS – characteristic resistances

**Annex C4**



Table 11: Displacements

Use category (installation)			dry or wet		
TSM LT screw size			6	8	10
Nominal embedment depth	$h_{nom}$		$h_{nom1}$	$h_{nom1}$	$h_{nom1}$
	[mm]		45	55	75
Tension load	$F_N$	[kN]	0,6	1,1	1,1
Displacement in tension direction	$\delta_{N0}$	[mm]	0,01		
	$\delta_{N\infty}$	[mm]	0,02		
Shear load parallel to the edge	$F_{V,II}$	[kN]	1,5		2,2
Displacement in shear direction parallel to the edge	$\delta_{V0,II}$	[mm]	0,76		0,37
	$\delta_{V\infty,II}$	[mm]	1,14		0,57
Shear load perpendicular to the edge	$F_{V,\perp}$	[kN]	0,8	0,6	
Displacement in shear direction perpendicular to the edge	$\delta_{V0,\perp}$	[mm]	0,57	0,31	0,01
	$\delta_{V\infty,\perp}$	[mm]	0,85	0,47	0,02

Table 12: Performance under fire exposure for anchor groups- resistance to fire

TSM LT screw size			6	8	10
Nominal embedment depth	$h_{nom}$	[mm]	45	55	75
Characteristic resistance to local brick failure of groups under fire exposure					
$N_{Rk,fi} = \text{factor} \times N_{Rk}^e$	[kN]	R30-R90	$0,12 \cdot N_{Rk}^e$	$0,14 \cdot N_{Rk}^e$	$0,24 \cdot N_{Rk}^e$
		R120	$0,10 \cdot N_{Rk}^e$	$0,11 \cdot N_{Rk}^e$	$0,19 \cdot N_{Rk}^e$
Min. edge distance and spacing	[mm]	$c_{min,fi} = c_{j,fi}$	$2 \times h_{nom}^{1)}$		
		$s_{min,fi}$	$4 \times h_{nom}$		

<sup>1)</sup> At least the distances set out in Table 13 shall be observed

**TOGE concrete screw TSM high performance LT**

**Performance**

Solid calcium silicate brick KS – displacements and performance under fire exposure for anchor groups

**Annex C5**



Table 13: Fire exposure – resistance to fire

TSM LT screw size				6	8	10
Nominal embedment depth		h <sub>nom</sub>		h <sub>nom1</sub>	h <sub>nom1</sub>	h <sub>nom1</sub>
		[mm]		45	55	75
Steel failure for tension and shear load						
Characteristic resistance	R30	N <sub>Rk,s,fi30</sub>	[kN]	1,30		3,40
	R60	N <sub>Rk,s,fi60</sub>	[kN]	1,00		2,70
	R90	N <sub>Rk,s,fi90</sub>	[kN]	0,60		2,00
	R120	N <sub>Rk,s,fi120</sub>	[kN]	0,50		1,70
	R30	V <sub>Rk,s,fi30</sub>	[kN]	1,30		3,40
	R60	V <sub>Rk,s,fi60</sub>	[kN]	1,00		2,70
	R90	V <sub>Rk,s,fi90</sub>	[kN]	0,60		2,00
	R120	V <sub>Rk,s,fi120</sub>	[kN]	0,50		1,70
	R30	M <sup>0</sup> <sub>Rk,s,fi30</sub>	[Nm]	1,10	1,50	4,90
	R60	M <sup>0</sup> <sub>Rk,s,fi60</sub>	[Nm]	0,80	1,10	4,00
	R90	M <sup>0</sup> <sub>Rk,s,fi90</sub>	[Nm]	0,50	0,80	3,00
	R120	M <sup>0</sup> <sub>Rk,s,fi120</sub>	[Nm]	0,40	0,60	2,50
Pull-out failure						
Characteristic resistance	R30	N <sub>Rk,p,fi30</sub>	[kN]	1,30		3,40
	R60	N <sub>Rk,p,fi60</sub>	[kN]	1,00		2,70
	R90	N <sub>Rk,p,fi90</sub>	[kN]	0,60		2,00
	R120	N <sub>Rk,p,fi120</sub>	[kN]	0,50		1,70
Breakout failure						
Characteristic resistance	R30	N <sub>Rk,b,fi30</sub>	[kN]	1,30		3,40
	R60	N <sub>Rk,b,fi60</sub>	[kN]	1,00		2,70
	R90	N <sub>Rk,b,fi90</sub>	[kN]	0,60		2,00
	R120	N <sub>Rk,b,fi120</sub>	[kN]	0,50		1,70
Edge and joint distance						
R30 - R120		C <sub>min,fi</sub> = C <sub>j,fi,II</sub>	[mm]	120		
		C <sub>j,fi,I</sub>	[mm]	35		
Spacing						
R30 - R120		S <sub>min,fi</sub>	[mm]	4 x h <sub>nom</sub>		

TOGE concrete screw TSM high performance LT

Performance  
Solid calcium silicate brick KS – resistance to fire

Annex C6

Table 14: Material characteristics Silka XL solid calcium silicate brick KS 12DF



Silka XL solid calcium silicate brick KS 12DF acc. to EN 771-2:2011+A1:2015				
Nomenclature	Dimensions [mm]	Mean compressive strength [N/mm <sup>2</sup> ]	Bulk density [kg/dm <sup>3</sup> ]	Min. wall thickness h <sub>min</sub> [mm]
KS - R (P) 20 - 2,0 - 12DF	L: ≥ 498 B: ≥ 175 H: ≥ 248	14,0 ≤ f <sub>mean</sub> ≤ 38,0	≥ 1,8	175

Table 15: Installation parameters Silka XL solid calcium silicate brick KS 12DF

Use category (installation)			dry or wet		
TSM LT screw size			6	8	10
Nominal embedment depth		h <sub>nom</sub>	h <sub>nom1</sub>	h <sub>nom1</sub>	h <sub>nom1</sub>
		[mm]	45	55	75
Nominal drill hole diameter	d <sub>0</sub>	[mm]	6	8	10
Cutting diameter of drill bit	d <sub>cut</sub> ≤	[mm]	6,40	8,45	10,45
Drill hole depth	h <sub>0</sub> ≥	[mm]	55	65	85
Clearance hole diameter	d <sub>f</sub> ≤	[mm]	8	12	14
Torque for manual installation	max. T <sub>inst</sub>	[Nm]	11	25	41
Torque for rotary screwdriver installation	T <sub>imp,max</sub>	[Nm]	10	No performance assessed	
Impact screw driver	T <sub>imp,max</sub>	[Nm]	Max. torque according to the manufacturer's instructions		
			185	300	

TOGE concrete screw TSM high performance LT

Performance

Silka XL solid calcium silicate brick KS 12DF – material characteristics, installation parameters

Annex C7

Table 16: Min edge distance, spacing, group factors

TSM LT screw size			6	8	10
Nominal embedment depth	$h_{nom}$		$h_{nom1}$	$h_{nom1}$	$h_{nom1}$
	[mm]		45	55	75
Min. edge distance	$c_{min}$	[mm]	80		
Min. spacing	$s_{min,II} = s_{min,\perp}$	[mm]	80		
Group factors	$\alpha_{g,N} (s_{min,\perp})$	[-]	1,65	1,55	1,60
	$\alpha_{g,N} (s_{min,II})$	[-]	1,30	1,80	1,40
	$\alpha_{g,V,II} (s_{min,\perp})/(s_{min,II})$	[-]	2,00		1,90
	$\alpha_{g,V,\perp} (s_{min,\perp})/(s_{min,II})$	[-]	2,00		1,40

Table 17: Reduction factors depending on the distance to joints

TSM LT screw size			6	8	10
Distance to joints	$c_{j,\perp}$	[mm]	$\geq 40$		
	$c_{j,II}$		$\geq 80$		
Reduction factor	$\alpha_{j,N}$	[-]	1 (full resistance)		
	$\alpha_{j,V,II} = \alpha_{j,V,\perp}$				
Distance to joints	$c_{j,\perp}$	[mm]	$< 40$		
	$c_{j,II}$		$< 80$		
Reduction factor	$\alpha_{j,N}$	[-]	Screw must not be used		

TOGE concrete screw TSM high performance LT

**Performance**  
Silka XL solid calcium silicate brick KS 12DF – min. edge distance and spacing,  
group factors group factors and installation parameters close to the joints

Annex C8

**Table 18: Characteristic resistance to pull-out failure or brick breakout failure of a single screw anchor under tension loading and to local brick failure and brick edge failure of a single screw anchor under shear loading**

Use category (installation)			dry or wet		
TSM LT screw size			6	8	10
Nominal embedment depth	$h_{nom}$		$h_{nom1}$	$h_{nom1}$	$h_{nom1}$
	[mm]		45	55	75
Compressive strength $f_{mean}$	[N/mm <sup>2</sup> ]		$\geq 14,0$		
Characteristic resistance to tension load	$N_{Rk}$	[kN]	2,3	7,1	6,4
Characteristic resistance to shear load	$V_{Rk,II}$	[kN]	3,2		12,8
	$V_{Rk,L}$	[kN]	3,6		5,9
Compressive strength $f_{mean}$	[N/mm <sup>2</sup> ]		$\geq 15,0$		
Characteristic resistance to tension load	$N_{Rk}$	[kN]	2,4	7,4	6,9
Characteristic resistance to shear load	$V_{Rk,II}$	[kN]	3,3		13,3
	$V_{Rk,L}$	[kN]	3,7		6,1
Compressive strength $f_{mean}$	[N/mm <sup>2</sup> ]		$\geq 20,0$		
Characteristic resistance to tension load	$N_{Rk}$	[kN]	2,8	8,5	8,0
Characteristic resistance to shear load	$V_{Rk,II}$	[kN]	3,8		15,3
	$V_{Rk,L}$	[kN]	4,3		7,0

**TOGE concrete screw TSM high performance LT**

**Performance**

Silka XL solid calcium silicate brick KS 12DF – characteristic resistances

**Annex C9**

Table 19: Displacements

Use category (installation)			dry or wet		
TSM LT screw size			6	8	10
Nominal embedment depth	$h_{nom}$	[mm]	$h_{nom1}$	$h_{nom1}$	$h_{nom1}$
			45	55	75
Tension load	$F_N$	[kN]	0,7	2,2	1,8
Displacement in tension direction	$\delta_{N0}$	[mm]	0,01	0,02	0,01
	$\delta_{N\infty}$	[mm]	0,02	0,04	0,02
Shear load parallel to the edge	$F_{V,II}$	[kN]	0,9		3,7
Displacement in shear direction parallel to the edge	$\delta_{V0,II}$	[mm]	0,37		1,70
	$\delta_{V\infty,II}$	[mm]	0,55		2,55
Shear load perpendicular to the edge	$F_{V,I}$	[kN]	1,0		1,7
Displacement in shear direction perpendicular to the edge	$\delta_{V0,I}$	[mm]	0,40		1,50
	$\delta_{V\infty,I}$	[mm]	0,60		2,25

Table 20: Performance under fire exposure for anchor groups - resistance to fire

TSM LT screw size			6
Nominal embedment depth	$h_{nom}$	[mm]	45
Characteristic resistance to local brick failure of groups under fire exposure			
$N_{Rk,fi} = \text{factor} \times N_{Rk}^g$	[kN]	R30-R90	$0,12 \cdot N_{Rk}^g$
		R120	$0,10 \cdot N_{Rk}^g$
Min. edge distance and spacing	[mm]	$c_{min,fi} = c_{j,fi}$	$2 \times h_{nom}^{1)}$
		$s_{min,fi}$	$4 \times h_{nom}$

<sup>1)</sup> At least the distances set out in Table 21 shall be observed

**TOGE concrete screw TSM high performance LT**

**Performance**

Silka XL solid calcium silicate brick KS 12DF – displacements and performance under fire exposure for anchor groups

**Annex C10**

Table 21: Fire exposure – resistance to fire

TSM LT screw size				6
Nominal embedment depth		$h_{nom}$	$h_{nom1}$	
		[mm]	45	
Steel failure for tension and shear load				
Characteristic resistance	R30	$N_{Rk,s,fi30}$	[kN]	1,50
	R60	$N_{Rk,s,fi60}$	[kN]	1,10
	R90	$N_{Rk,s,fi90}$	[kN]	0,60
	R120	$N_{Rk,s,fi120}$	[kN]	0,40
	R30	$V_{Rk,s,fi30}$	[kN]	1,50
	R60	$V_{Rk,s,fi60}$	[kN]	1,10
	R90	$V_{Rk,s,fi90}$	[kN]	0,60
	R120	$V_{Rk,s,fi120}$	[kN]	0,40
	R30	$M^0_{Rk,s,fi30}$	[Nm]	1,20
	R60	$M^0_{Rk,s,fi60}$	[Nm]	0,90
	R90	$M^0_{Rk,s,fi90}$	[Nm]	0,50
	R120	$M^0_{Rk,s,fi120}$	[Nm]	0,30
Pull-out failure				
Characteristic resistance	R30	$N_{Rk,p,fi30}$	[kN]	0,40
	R60	$N_{Rk,p,fi60}$	[kN]	0,40
	R90	$N_{Rk,p,fi90}$	[kN]	0,40
	R120	$N_{Rk,p,fi120}$	[kN]	0,32
Breakout failure				
Characteristic resistance	R30	$N_{Rk,b,fi30}$	[kN]	0,28
	R60	$N_{Rk,b,fi60}$	[kN]	0,28
	R90	$N_{Rk,b,fi90}$	[kN]	0,28
	R120	$N_{Rk,b,fi120}$	[kN]	0,23
Edge and joint distance				
R30 - R120	$C_{min,fi} = C_{j,fi,II}$	[mm]	120	
	$C_{j,fi,L}$	[mm]	35	
Spacing				
R30 - R120	$S_{min,fi}$	[mm]	4 x $h_{nom}$	

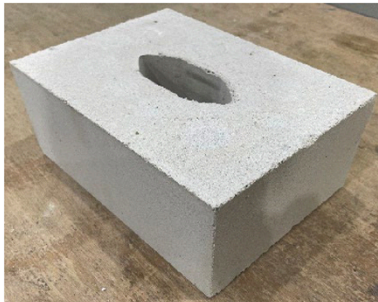
**TOGE concrete screw TSM high performance LT**

**Performance**

Perforated calcium silicate brick KSL 3DF - resistance to fire

**Annex C11**

Table 22: Material characteristics perforated calcium silicate brick KSL 3DF



Perforated calcium silicate brick KSL 3DF acc. to EN 771-2:2011+A1:2015				
Nomenclature	Dimensions [mm]	Mean compressive strength [N/mm <sup>2</sup> ]	Bulk density [kg/dm <sup>3</sup> ]	Min. wall thickness h <sub>min</sub> [mm]
SWKV KSL 12 - 1,6 - 3DF	L: ≥ 240 B: ≥ 175 H: ≥ 113	17,0 ≤ f <sub>mean</sub> ≤ 29,0	≥ 1,5	175

Table 23: Installation parameters perforated calcium silicate brick KSL 3DF

Use category (installation)			dry or wet		
TSM LT screw size			6	8	10
Nominal embedment depth		h <sub>nom</sub>	h <sub>nom1</sub>	h <sub>nom1</sub>	h <sub>nom1</sub>
		[mm]	45	55	75
Nominal drill hole diameter	d <sub>0</sub>	[mm]	6	8	10
Cutting diameter of drill bit	d <sub>cut</sub> ≤	[mm]	6,40	8,45	10,45
Drill hole depth	h <sub>0</sub> ≥	[mm]	55	65	85
Clearance hole diameter	d <sub>f</sub> ≤	[mm]	8	12	14
Torque for manual installation	max. T <sub>inst</sub>	[Nm]	2	5	7
Torque for rotary screwdriver installation	T <sub>imp,max</sub>	[Nm]	8	9	
Impact screw driver	T <sub>imp,max</sub>	[Nm]	Max. torque according to the manufacturer's instructions		
			no performance assessed	200	

TOGE concrete screw TSM high performance LT

Performance

Perforated calcium silicate brick KSL 3DF- material characteristics, installation parameters

Annex C12

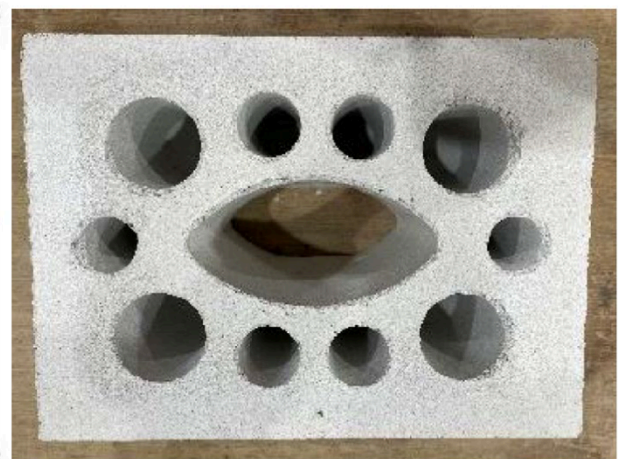
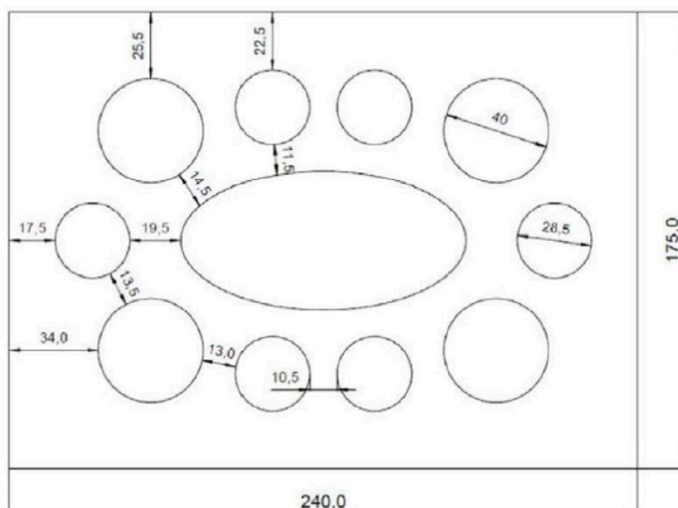


Table 24: Min. edge distance, spacing, group factors

TSM LT screw size			6	8	10
Nominal embedment depth	$h_{nom}$		$h_{nom1}$	$h_{nom1}$	$h_{nom1}$
	[mm]		45	55	75
Min. edge distance	$c_{min}$	[mm]	80		
Min. spacing	$s_{min,II} = s_{min, \perp}$	[mm]	80		
Group factors	$\alpha_{g,N} (s_{min, \perp})$	[-]	2,00	1,55	1,95
	$\alpha_{g,N} (s_{min, II})$	[-]	2,00	1,55	1,45
	$\alpha_{g,V,II} (s_{min, \perp}) / (s_{min, II})$	[-]	2,00		
	$\alpha_{g,V, \perp} (s_{min, \perp}) / (s_{min, II})$	[-]	1,80		1,30

Table 25: Reduction factors depending on the distance to joints

TSM LT screw size			6	8	10
Distance to joints	$c_{j, \perp}$	[mm]	$\geq 35$		
	$c_{j, II}$		$\geq 58$		
Reduction factor	$\alpha_{j, N}$	[-]	1 (full resistance)		
	$\alpha_{j, VII} = \alpha_{j, V \perp}$				
Distance to joints	$c_{j, \perp}$	[mm]	$< 35$		
	$c_{j, II}$		$< 58$		
Reduction factor	$\alpha_{j, N}$	[-]	Screw must not be used		



#### TOGE concrete screw TSM high performance LT

##### Performance

Perforated calcium silicate brick KSL 3DF – min. edge distance and spacing, group factors and installation parameters close to the

#### Annex C13



Table 26: Characteristic resistance to pull-out failure or brick breakout failure of a single screw anchor under tension loading and to local brick failure and brick edge failure of a single screw anchor under shear loading

Use category (installation)			dry or wet		
TSM LT screw size			6	8	10
Nominal embedment depth	$h_{nom}$		$h_{nom1}$	$h_{nom1}$	$h_{nom1}$
	[mm]		45	55	75
Compressive strength $f_{mean}$	[N/mm <sup>2</sup> ]		$\geq 17,0$		
Characteristic resistance to tension load	$N_{Rk}$	[kN]	0,9	1,6	2,2
Characteristic resistance to shear load	$V_{Rk,II}$	[kN]	3,4		
	$V_{Rk,L}$	[kN]	1,6		2,2
Compressive strength $f_{mean}$	[N/mm <sup>2</sup> ]		$\geq 20,0$		
Characteristic resistance to tension load	$N_{Rk}$	[kN]	0,9	1,8	2,5
Characteristic resistance to shear load	$V_{Rk,II}$	[kN]	3,8		
	$V_{Rk,L}$	[kN]	1,8		2,5
Compressive strength $f_{mean}$	[N/mm <sup>2</sup> ]		$\geq 25,0$		
Characteristic resistance to tension load	$N_{Rk}$	[kN]	1,1	2,2	2,9
Characteristic resistance to shear load	$V_{Rk,II}$	[kN]	4,5		4,6
	$V_{Rk,L}$	[kN]	2,1		2,9
Interaction	X	[-]	1,0		

**TOGE concrete screw TSM high performance LT**

**Performance**

Perforated calcium silicate brick KSL 3DF – characteristic resistances

**Annex C14**

Table 27: Displacements

Use category (Installation)			dry or wet		
TSM LT screw size			6	8	10
Nominal embedment depth	$h_{nom}$		$h_{nom1}$	$h_{nom1}$	$h_{nom1}$
	[mm]		45	55	75
Tension load	$F_N$	[kN]	0,3	0,5	0,6
Displacement in tension direction	$\delta_{N0}$	[mm]	0,01		
	$\delta_{N\infty}$	[mm]	0,02		
Shear load parallel to the edge	$F_{V,II}$	[kN]	1,0		
Displacement in shear direction parallel to the edge	$\delta_{V0,II}$	[mm]	0,68		0,29
	$\delta_{V\infty,II}$	[mm]	1,02		0,43
Shear load perpendicular to the edge	$F_{V,\perp}$	[kN]	0,5		0,6
Displacement in shear direction perpendicular to the edge	$\delta_{V0,\perp}$	[mm]	0,01		
	$\delta_{V\infty,\perp}$	[mm]	0,01		

Table 28: Performance under fire exposure for anchor groups - resistance to fire

TSM LT screw size			6
Nominelle Einschraubtiefe	$h_{nom}$	[mm]	45
Characteristic resistance to local brick failure of groups under fire exposure			
$N_{Rk,fi}^{g} = \text{factor} \times N_{Rk}^{g}$	[kN]	R30-R90	$0,12 \cdot N_{Rk}^{g}$
		R120	$0,10 \cdot N_{Rk}^{g}$
Min. edge distance and spacing	[mm]	$c_{min,fi} = c_{j,fi}$	$2 \times h_{nom}^{1)}$
		$s_{min,fi}$	$4 \times h_{nom}$

<sup>1)</sup> At least the distances set out in Table 29 shall be observed

**TOGE concrete screw TSM high performance LT**

**Performance**

Perforated calcium silicate brick KSL 3DF – displacements and performance under fire exposure for anchor groups

**Annex C15**

Table 29: Fire exposure – resistance to fire

TSM LT screw size				6
Nominal embedment depth		$h_{nom}$	$h_{nom1}$	
		[mm]	45	
Steel failure for tension and shear load				
Characteristic resistance	R30	$N_{Rk,s,fi30}$	[kN]	1,0
	R60	$N_{Rk,s,fi60}$	[kN]	0,8
	R90	$N_{Rk,s,fi90}$	[kN]	0,5
	R120	$N_{Rk,s,fi120}$	[kN]	0,4
	R30	$V_{Rk,s,fi30}$	[kN]	1,0
	R60	$V_{Rk,s,fi60}$	[kN]	0,8
	R90	$V_{Rk,s,fi90}$	[kN]	0,5
	R120	$V_{Rk,s,fi120}$	[kN]	0,4
	R30	$M^0_{Rk,s,fi30}$	[Nm]	0,8
	R60	$M^0_{Rk,s,fi60}$	[Nm]	0,6
	R90	$M^0_{Rk,s,fi90}$	[Nm]	0,4
	R120	$M^0_{Rk,s,fi120}$	[Nm]	0,3
Pull-out failure				
Characteristic resistance	R30	$N_{Rk,p,fi30}$	[kN]	0,60
	R60	$N_{Rk,p,fi60}$	[kN]	0,40
	R90	$N_{Rk,p,fi90}$	[kN]	0,30
	R120	$N_{Rk,p,fi120}$	[kN]	0,20
Breakout failure				
Characteristic resistance	R30	$N_{Rk,b,fi30}$	[kN]	0,60
	R60	$N_{Rk,b,fi60}$	[kN]	0,40
	R90	$N_{Rk,b,fi90}$	[kN]	0,30
	R120	$N_{Rk,b,fi120}$	[kN]	0,20
Edge and joint distance				
R30 - R120		$c_{min,fi} = c_{j,fi,II}$	[mm]	101
		$c_{j,fi,I}$	[mm]	56
Spacing				
R30 - R120		$s_{min,fi}$	[mm]	$4 \times h_{nom}$

TOGE concrete screw TSM high performance LT

Performance

Perforated calcium silicate brick KSL 3DF – resistance to fire

Annex C16

Table 30: Material characteristic solid clay brick MZ



Solid clay brick MZ acc. to EN 771-1:2011+A1:2015				
Nomenclature	Dimensions [mm]	Mean compressive strength [N/mm <sup>2</sup> ]	Bulk density [kg/dm <sup>3</sup> ]	Min. wall thickness h <sub>min</sub> [mm]
MZ 20 - 2,0 - NF	L: ≥ 240 B: ≥ 115 H: ≥ 71	21,0 ≤ f <sub>mean</sub> ≤ 31,0	≥ 2,1	240

Table 31: Installation parameters solid clay brick MZ

Use category (installation)			dry or wet		
TSM LT screw size			6	8	10
Nominal embedment depth	h <sub>nom</sub> [mm]		h <sub>nom1</sub>	h <sub>nom1</sub>	h <sub>nom1</sub>
			45	55	75
Nominal drill hole diameter	d <sub>0</sub>	[mm]	6	8	10
Cutting diameter of drill bit	d <sub>cut</sub> ≤	[mm]	6,40	8,45	10,45
Drill hole depth	h <sub>0</sub> ≥	[mm]	55	65	85
Clearance hole diameter	d <sub>f</sub> ≤	[mm]	8	12	14
Torque for manual installation	max. T <sub>inst</sub>	[Nm]	0,3	12	26
Torque for rotary screwdriver installation	T <sub>imp,max</sub>	[Nm]	6	10	No performance assessed
Impact screw driver	T <sub>imp,max</sub>	[Nm]	Max. torque according to the manufacturer's instructions		
			no performance assessed		155

**TOGE concrete screw TSM high performance LT**

**Performance**

Solid clay brick MZ – material characteristic, installation parameters

**Annex C17**

Table 32: Min. edge distance, spacing, group factors

TSM LT screw size			6	8	10
Nominal embedment depth	$h_{nom}$		$h_{nom1}$	$h_{nom1}$	$h_{nom1}$
	[mm]		45	55	75
Min. edge distance	$c_{min}$	[mm]	80		
Min. spacing	$s_{min,II} = s_{min,\perp}$	[mm]	80		
Group factors	$\alpha_{g,N} (s_{min,\perp})$	[-]	1,60	1,00	1,70
	$\alpha_{g,N} (s_{min,II})$	[-]	1,75	1,15	1,45
	$\alpha_{g,V,II} (s_{min,\perp})/(s_{min,II})$	[-]	1,45		2,00
	$\alpha_{g,V,\perp} (s_{min,\perp})/(s_{min,II})$	[-]	1,70		1,50

Table 33: Reduction factors depending on the distance to joints

TSM LT screw size			6	8	10
Distance to joints	$c_{j,\perp}$	[mm]	$\geq 35$		
	$c_{j,II}$		$\geq 80$		
Reduction factor	$\alpha_{j,N}$	[-]	1 (full resistance)		
	$\alpha_{j,V,II} = \alpha_{j,V,\perp}$				
Distance to joints	$c_{j,\perp}$	[mm]	<35		
	$c_{j,II}$		<80		
Reduction factor	$\alpha_{j,N}$	[-]	Screw must not be used		

**TOGE concrete screw TSM high performance LT**

**Performance**

Solid clay brick MZ – min. edge distance, spacing,  
group factors and installation parameters close to the joints

**Annex C18**

**Table 34: Characteristic resistance to pull-out failure or brick breakout failure of a single screw anchor under tension loading and to local brick failure and brick edge failure of a single screw anchor under shear loading**

Use category (installation)		dry or wet		
TSM LT screw size		6	8	10
Nominal embedment depth	$h_{nom}$	$h_{nom1}$	$h_{nom1}$	$h_{nom1}$
	[mm]	45	55	75
Compressive strength $f_{mean}$	[N/mm <sup>2</sup> ]	$\geq 21,0$		
Characteristic resistance to tension load	$N_{Rk}$ [kN]	1,4	2,2	2,8
Characteristic resistance to shear load	$V_{Rk,II}$ [kN]	2,5		2,6
	$V_{Rk,L}$ [kN]	1,9		2,1
Compressive strength $f_{mean}$	[N/mm <sup>2</sup> ]	$\geq 25,0$		
Characteristic resistance to tension load	$N_{Rk}$ [kN]	1,6	2,4	3,1
Characteristic resistance to shear load	$V_{Rk,II}$ [kN]	2,7		2,8
	$V_{Rk,L}$ [kN]	2,0		2,3
Compressive strength $f_{mean}$	[N/mm <sup>2</sup> ]	$\geq 30,0$		
Characteristic resistance to tension load	$N_{Rk}$ [kN]	1,7	2,7	3,4
Characteristic resistance to shear load	$V_{Rk,II}$ [kN]	2,9		3,1
	$V_{Rk,L}$ [kN]	2,2		2,5
Compressive strength $f_{mean}$	[N/mm <sup>2</sup> ]	$\geq 31,0$		
Characteristic resistance to tension load	$N_{Rk}$ [kN]	1,8	2,7	3,4
Characteristic resistance to shear load	$V_{Rk,II}$ [kN]	3,0		3,2
	$V_{Rk,L}$ [kN]	2,3		2,6

**TOGE concrete screw TSM high performance LT**

**Performance**  
Solid clay brick MZ – characteristic resistances

**Annex C19**

Table 35: Displacements

Use category (installation)			dry or wet		
TSM LT screw size			6	8	10
Nominal embedment depth	$h_{nom}$		$h_{nom1}$	$h_{nom1}$	$h_{nom1}$
	[mm]		45	55	75
Tension load	$F_N$	[kN]	0,4	0,6	0,8
Displacement in tension direction	$\delta_{N0}$	[mm]	0,01		
	$\delta_{N\infty}$	[mm]	0,02		
Shear load parallel to the edge	$F_{V,II}$	[kN]	0,7		0,7
Displacement in shear direction parallel to the edge	$\delta_{V0,II}$	[mm]	0,14		0,13
	$\delta_{V\infty,II}$	[mm]	0,22		0,20
Shear load perpendicular to the edge	$F_{V,\perp}$	[kN]	0,5		0,6
Displacement in shear direction perpendicular to the edge	$\delta_{V0,\perp}$	[mm]	0,34		0,33
	$\delta_{V\infty,\perp}$	[mm]	0,5		0,5

Table 36: Performance under fire exposure for anchor groups - resistance to fire

TSM LT screw size			6	8	10
Nominal embedment depth	$h_{nom}$	[mm]	45	55	75
Characteristic resistance local brick failure of groups under fire exposure					
$N_{Rk,fi} = \text{factor} \times N_{Rk}^e$	[kN]	R30-R90	$0,12 \cdot N_{Rk}^e$	$0,14 \cdot N_{Rk}^e$	$0,24 \cdot N_{Rk}^e$
		R120	$0,10 \cdot N_{Rk}^e$	$0,11 \cdot N_{Rk}^e$	$0,19 \cdot N_{Rk}^e$
Min. edge distance and spacing	[mm]	$c_{min,fi} = c_{j,fi}$	$2 \times h_{nom}^{1)}$		
		$s_{min,fi}$	$4 \times h_{nom}$		

<sup>1)</sup> At least the distances set out in Table 37 shall be observed

**TOGE concrete screw TSM high performance LT**

**Performance**

Solid clay brick MZ – displacements and performance under fire exposure for anchor groups

**Annex C20**

Table 37: Fire exposure – resistance to fire

TSM LT screw size				6	8	10
Nominal embedment depth		h <sub>nom</sub>		h <sub>nom1</sub>	h <sub>nom1</sub>	h <sub>nom1</sub>
		[mm]		45	55	75
Steel failure for tension and shear load						
Characteristic resistance	R30	N <sub>Rk,s,fi30</sub>	[kN]	1,30		1,70
	R60	N <sub>Rk,s,fi60</sub>	[kN]	1,00		1,60
	R90	N <sub>Rk,s,fi90</sub>	[kN]	0,60		1,60
	R120	N <sub>Rk,s,fi120</sub>	[kN]	0,50		1,50
	R30	V <sub>Rk,s,fi30</sub>	[kN]	1,30		1,70
	R60	V <sub>Rk,s,fi60</sub>	[kN]	1,00		1,60
	R90	V <sub>Rk,s,fi90</sub>	[kN]	0,60		1,60
	R120	V <sub>Rk,s,fi120</sub>	[kN]	0,50		1,50
	R30	M <sup>0</sup> <sub>Rk,s,fi30</sub>	[Nm]	1,10	1,50	2,50
	R60	M <sup>0</sup> <sub>Rk,s,fi60</sub>	[Nm]	0,80	1,10	2,40
	R90	M <sup>0</sup> <sub>Rk,s,fi90</sub>	[Nm]	0,50	0,80	2,30
	R120	M <sup>0</sup> <sub>Rk,s,fi120</sub>	[Nm]	0,40	0,60	2,20
Pull-out failure						
Characteristic resistance	R30	N <sub>Rk,p,fi30</sub>	[kN]	1,30		1,70
	R60	N <sub>Rk,p,fi60</sub>	[kN]	1,00		1,60
	R90	N <sub>Rk,p,fi90</sub>	[kN]	0,60		1,60
	R120	N <sub>Rk,p,fi120</sub>	[kN]	0,50		1,50
Breakout failure						
Characteristic resistance	R30	N <sub>Rk,b,fi30</sub>	[kN]	1,30		1,70
	R60	N <sub>Rk,b,fi60</sub>	[kN]	1,00		1,60
	R90	N <sub>Rk,b,fi90</sub>	[kN]	0,60		1,60
	R120	N <sub>Rk,b,fi120</sub>	[kN]	0,50		1,50
Edge and joint distance						
R30 - R120		c <sub>min,fi</sub> = c <sub>j,fi,II</sub>	[mm]	120		
		c <sub>j,fi,I</sub>	[mm]	35		
Spacing						
R30 - R120		s <sub>min,fi</sub>	[mm]	4 x h <sub>nom</sub>		

TOGE concrete screw TSM high performance LT

Performance  
Solid clay brick MZ – resistance to fire

Annex C21