Deutsches Institut für Bautechnik

Public-law institution jointly founded by the federal states and the Federation

European Technical Assessment Body for construction products

Member of EOTA
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Designated according to Article 29 of Regulation (EU) No 305/2011 and member of EOTA (European Organisation for Technical Assessment)

European Technical Assessment ETA-24/1053 of 25 March 2025

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:	Deutsches Institut für Bautechnik
Trade name of the construction product	Injection system SWEYTEC IMS for masonry
Product family to which the construction product belongs	Metal Injection anchors for use in masonry
Manufacturer	Weyland Steiner Handwerks- & Industriebedarf GmbH & Co. KG Handelszentrum 4 5101 BERGHEIM ÖSTERREICH
Manufacturing plant	Herstellwerk 1
This European Technical Assessment contains	44 pages including 3 annexes which form an integral part of this assessment
This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of	EAD 330076-01-0604, Edition 10/2022

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Specific Part

1 Technical description of the product

The Injection system SWEYTEC IMS for masonry is a bonded anchor (injection type) consisting of a mortar cartridge with injection mortar SWEYTEC IMS Pro, SWEYTEC IMS Pro Low Speed and SWEYTEC IMS Pro High Speed, a perforated sieve sleeve and an anchor rod with hexagon nut and washer or an internal threaded rod in the range of M6 to M16. The steel elements are made of zinc coated steel, stainless steel or high corrosion resistant steel.

The anchor rod is placed into a drilled hole filled with injection mortar and is anchored via the bond between steel element, injection mortar and masonry and mechanical interlock.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the fastener is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the fastener of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance for static and quasi-static loading	See Annexes B4 to B6, B13, B14, C1 to C21
Characteristic resistance and displacements for seismic loading	No performance assessed

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire under tension and shear loading with and without lever arm. Minimum edge distances and spacing	No performance assessed

3.3 Hygiene, health and the environment (BWR 3)

Essential characteristic	Performance
Content, emission and/or release of dangerous substances	No performance assessed

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with the European Assessment Document EAD 330076-01-0604 the applicable European legal act is: [97/177/EC].

The system to be applied is: 1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 25 March 2025 by Deutsches Institut für Bautechnik

Dipl.-Ing. Beatrix Wittstock
Head of Section

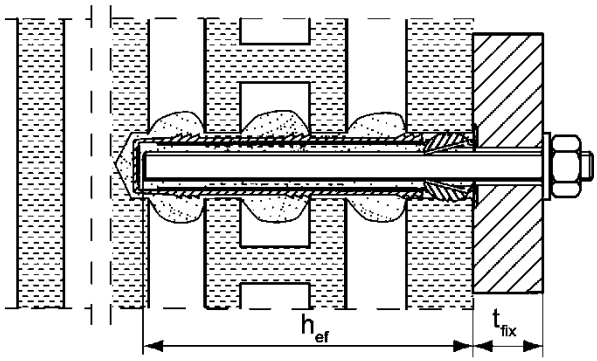
beglaubigt:
Baderschneider

Deutsches Institut für Bautechnik DIBt

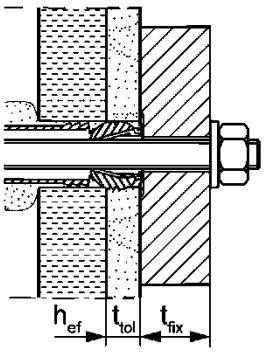
Installation conditions part 1

SWEYTEC Anchor rods with perforated sleeve SWEYTEC H K; Installation in perforated and solid brick masonry

Pre-positioned installation:



Installation with render bridge

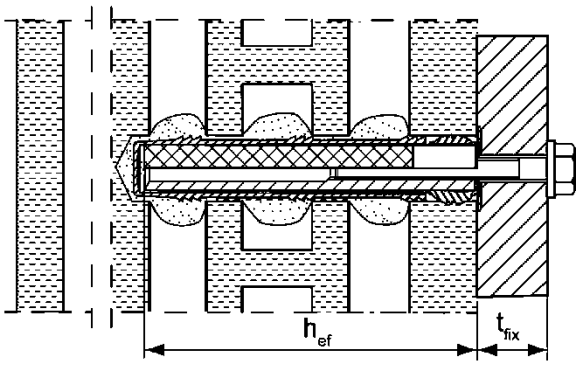


Size of the perforated sleeve:

SWEYTEC H 12x50 K	SWEYTEC H 16x85 K	SWEYTEC H 20x85 K	SWEYTEC H 20x200 K
SWEYTEC H 12x85 K	SWEYTEC H 16x130 K	SWEYTEC H 20x130 K	

Internal threaded anchor SWEYTEC E with perforated sleeve SWEYTEC H K; Installation in perforated and solid brick masonry

Pre-positioned installation:



Figures not to scale

h_{ef} = effective anchorage depth

t_{tol} = thickness of unbearing layer (e.g. plaster)

t_{fix} = thickness of fixture

Injection system SWEYTEC IMS for masonry

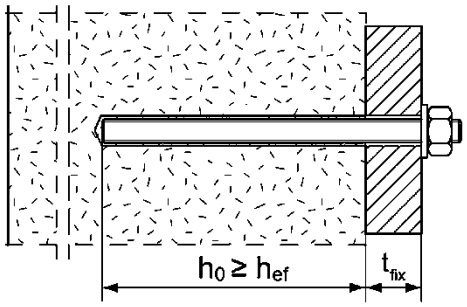
Product description
Installation conditions part 1,
Anchor rods and internal threaded anchor with perforated sleeve

Annex A1

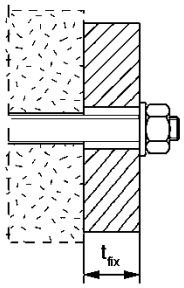
Installation conditions part 2

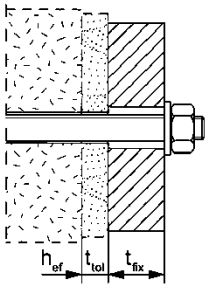
SWEYTEC Anchor rods without perforated sleeve SWEYTEC H K; installation in solid brick masonry and autoclaved aerated concrete

Pre-positioned installation:



Push through installation: Annular gap filled with mortar

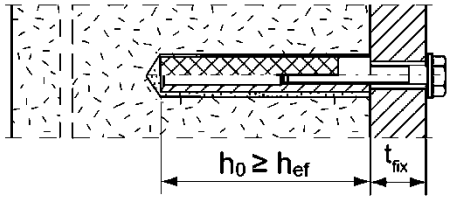




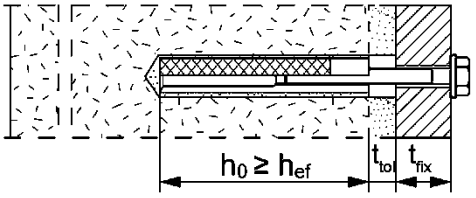
Installation with render bridge

Internal threaded anchors SWEYTEC E without perforated sleeve SWEYTEC H K; installation in solid brick masonry and autoclaved aerated concrete

Pre-positioned installation:



Installation with render bridge



Figures not to scale

h_0 = depth of drill hole
h_{ef} = effective anchorage depth
t_{tol} = thickness of unbearing layer (e.g. plaster)
t_{fix} = thickness of fixture

Injection system SWEYTEC IMS for masonry

Product description
Installation conditions part 2, Anchor rods and internal threaded anchor without perforated sleeve

Annex A2

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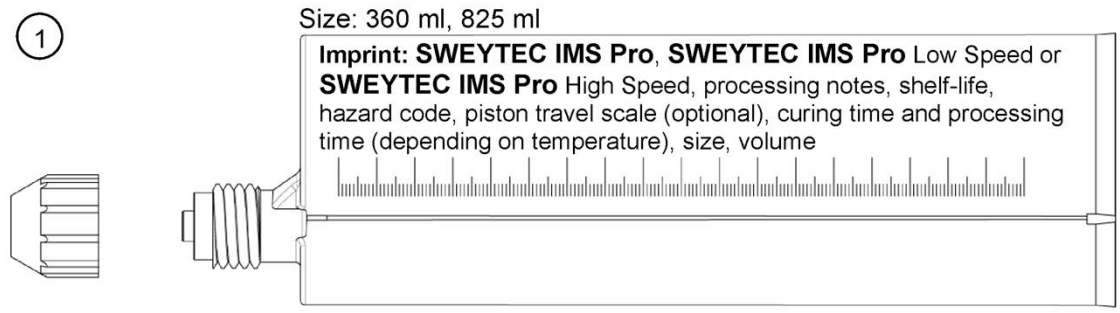
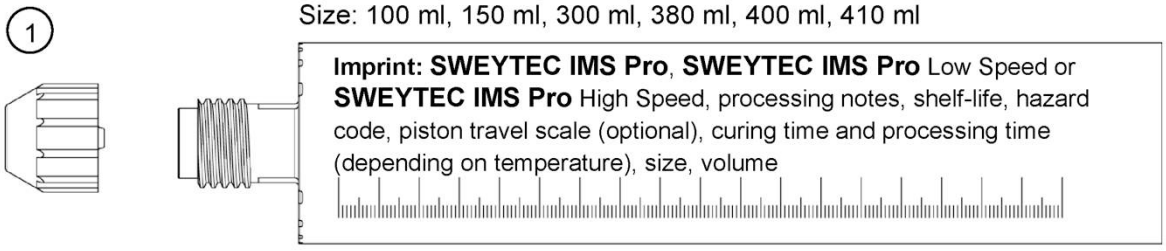
Overview system components part 1

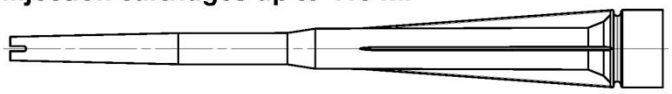
Mortar cartridge (shuttle cartridge) with sealing cap



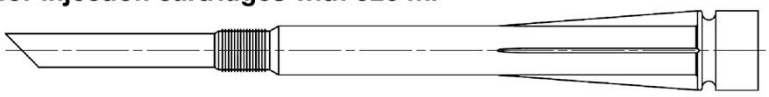
Mortar cartridge (coaxial cartridge) with sealing cap



Static mixer SWEYTEC MR Plus for injection cartridges up to 410 ml

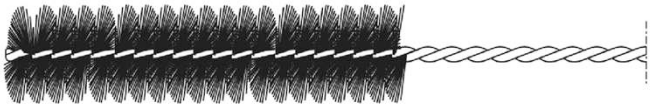


Static mixer SWEYTEC JMR for injection cartridges with 825 ml



Injection adapter and extension tube Ø 9 for static mixer SWEYTEC MR Plus;
Injection adapter and extension tube Ø 9 or Ø 15 for static mixer SWEYTEC JMR

Cleaning brush SWEYTEC BS



Blow-out pump SWEYTEC

compressed-air cleaning tool SWEYTEC

Figures not to scale

Injection system SWEYTEC IMS for masonry

Product description
Overview system components part 1: cartridge / static mixer / cleaning tools

Annex A3

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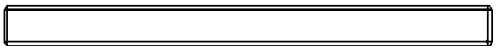
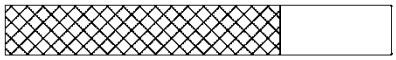
Overview system components part 2

Anchor rod SWEYTEC A / SWEYTEC RG M (Anchor rod) and standard Threaded rod (Threaded rod)

(2) 

Size: M6, M8, M10, M12, M16

Internal threaded anchor SWEYTEC E (SWEYTEC E)

(5) 

Size: 11x85 M6 / M8
15x85 M10 / M12

Perforated sleeve SWEYTEC H K (SWEYTEC H K)

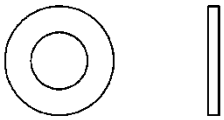
(7) 

Size: SWEYTEC H 12x50 K
SWEYTEC H 12x85 K
SWEYTEC H 16x85 K
SWEYTEC H 20x85 K

(7) 

Size: SWEYTEC H 16x130 K
SWEYTEC H 20x130 K
SWEYTEC H 20x200 K

Washer

(3) 

Hexagon nut

(4) 

Figures not to scale

Injection system SWEYTEC IMS for masonry

Product description
Overview system components part 2: steel parts / perforated sleeve

Annex A4

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Table A5.1: Materials

Part	Designation	Material		
1	Mortar cartridge	Mortar, hardener; filler		
		Steel	Stainless steel R	High corrosion resistant steel HCR
		zinc plated	acc. to EN 10088-1:2023 Corrosion resistance class CRC III acc. to EN 1993-1-4:2006+A1:2015	acc. to EN 10088-1:2023 Corrosion resistance class CRC V acc. to EN 1993-1-4:2006+A1:2015
2	Anchor rod	Property class 4.6; 4.8; 5.8 or 8.8; EN ISO 898-1: 2013 zinc plated ≥ 5µm, ISO 4042:2022 or hot-dip galvanised EN ISO 10684:2004+AC:2009 $f_{uk} \leq 1000$ N/mm² $A_5 > 8\%$ fracture elongation	Property class 50, 70 or 80 EN ISO 3506-1:2020 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; 1.4062; 1.4662; 1.4462; EN 10088-1:2023 $f_{uk} \leq 1000$ N/mm² $A_5 > 8\%$ fracture elongation	Property class 50 or 80 EN ISO 3506-1:2020 or property class 70 with f_{yk}= 560 N/mm² 1.4565; 1.4529 EN 10088-1:2023 $f_{uk} \leq 1000$ N/mm² $A_5 > 8\%$ fracture elongation
3	Washer ISO 7089:2000	zinc plated ≥ 5µm, ISO 4042:2022 or hot-dip galvanised EN ISO 10684:2004+AC:2009	1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; EN 10088-1:2023	1.4565;1.4529 EN 10088-1:2023
4	Hexagon nut	Property class 5 or 8; EN ISO 898-2:2022 zinc plated ≥ 5µm, ISO 4042:2022 or hot-dip galvanised EN ISO 10684:2004+AC:2009	Property class 50, 70 or 80 EN ISO 3506-2:2020 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; EN 10088-1:2023	Property class 50, 70 or 80 EN ISO 3506-2:2020 1.4565; 1.4529 EN 10088-1:2023
5	Internal threaded anchor SWEYTEC E	Property class 5.8; EN ISO 898-1:2013 zinc plated ≥ 5µm, ISO 4042:2022	Property class 70 EN ISO 3506-1:2020 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; EN 10088-1:2023	Property class 70 EN ISO 3506-1:2020 1.4565; 1.4529 EN 10088-1:2023
6	Commercial standard screw or threaded rod for internal threaded anchor SWEYTEC E	Property class 4.6, 5.8 or 8.8; EN ISO 898-1:2013 zinc plated ≥ 5µm, ISO 4042:2022	Property class 70 EN ISO 3506-1:2020 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; EN 10088-1:2023	Property class 70 EN ISO 3506-1:2020 1.4565; 1.4529 EN 10088-1:2023
7	Perforated sleeve SWEYTEC H K	PP / PE		

Injection system SWEYTEC IMS for masonry

Product description
Materials

Annex A5

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Specifications of intended use part 1

Table B1.1: Overview use and performance categories

Anchorages subject to		**injection system SWEYTEC IMS for masonry**	
Hole drilling with hammer drill mode		all bricks	
Hole drilling with rotary drill mode		all bricks	
Static and quasi static load, in masonry		all bricks	
Resistance to fire under tension and shear loading		No performance assessed	
Installation	Pre-positioned anchorage	Anchor rod or internal threaded anchor (in solid brick masonry and autoclaved aerated concrete)	Perforated sleeve with anchor rod or internal threaded anchor (in perforated and solid brick masonry) Size: SWEYTEC H 12x50 K SWEYTEC H 12x85 K SWEYTEC H 16x85 K SWEYTEC H 16x130 K SWEYTEC H 20x85 K SWEYTEC H 20x130 K SWEYTEC H 20x200 K
	Push through anchorage	Anchor rod; use only in cylindrical drill hole (in solid brick masonry and autoclaved aerated concrete)	No performance assessed
Installation and use conditions	conditions d/d (dry/dry)	all bricks	
	conditions w/d (wet/dry)		
	conditions w/w (wet/wet)		
Installation direction		D3 (downward and horizontal installation)	
Installation temperature		$T_{i,min}$ = -10 °C to $T_{i,max}$ = +40 °C	
In-service temperature	Temperature range Tb	-40 °C to +80 °C	(max. short term temperature +80 °C max. long term temperature +50 °C)

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Specifications of intended use part 2

Anchorages subject to:

- Static and quasi-static loads

Base materials:

- Solid brick masonry (base material group b) and autoclaved aerated concrete (base material group d), acc. to Annex B10.
- Hollow brick masonry (base material group c), according to Annex B10.
- For minimum thickness of masonry member is h_{ef}+30mm.
- Mortar strength class of the masonry M2,5 at minimum according to EN 998-2:2016.
- For other bricks in solid masonry, hollow or perforated masonry and autoclaved aerated concrete, the characteristic resistance of the anchor may be determined by job site tests (not for bricks under fire exposure) according to EOTA Technical Report TR 053:2022-07, Annex B under consideration of the β-factor according to Annex C21, Table C21.1.

  Note (only applies to solid bricks and autoclaved aerated concrete):
  The characteristic resistance is also valid for larger brick sizes, higher compressive strength and higher raw density of the masonry unit.

Temperature Range:

- **Tb:** From - 40°C to +80°C (max. short term temperature +80°C and max. long term temperature +50°C)

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions (zinc plated steel, stainless steel or high corrosion resistant steel)
- For all other conditions according to EN 1993-1-4:2006+A1:2015 corresponding to corrosion resistance classes to Annex A5, Table A5.1.

Injection system SWEYTEC IMS for masonry	**Annex B2**
Intended Use Specifications part 2	

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Specifications of intended use part 3 continued

Design:

- The anchorages have to be designed in accordance with EOTA Technical Report TR 054:2023-12 (included the dimensioning for fire exposure), Design method A under the responsibility of a designer experienced in anchorages and masonry work.

  Applies to all bricks, if no other values are specified:

  $N_{Rk} = N_{Rk,b} = N_{Rk,p} = N_{Rk,b,c} = N_{Rk,p,c}$

  $V_{Rk} = V_{Rk,b} = V_{Rk,c,II} = V_{Rk,c,\perp}$

  For the calculation of pulling out a brick under tension loading $\mathbf{N_{Rk,pb}}$ or pushing out a brick under shear loading $\mathbf{V_{Rk,pb}}$ see EOTA Technical Report TR 054:2023-12.

  $\mathbf{N_{Rk,s}}$, $\mathbf{V_{Rk,s}}$ and $\mathbf{M^0_{Rk,s}}$ see annexes C1-C3.

  Factors for job site tests and displacements see annex C21.

- Verifiable calculation notes and drawings have to be prepared taking into account the relevant masonry in the region of the anchorage, the loads to be transmitted and their transmission to the supports of the structure. The position of the anchor is to be indicated on the design drawings.

Installation:

- Conditions d/d: - Installation and use in dry structures.
- Conditions w/w:- Installation and use in dry and wet structures.
- Conditions w/d: - Installation in wet structures and use in dry structures.
- Hole drilling see Annex C (drilling method).
- In case of aborted hole: The hole shall be filled with injection mortar SWEYTEC IMS Pro.
- Bridging of unbearing layer (e.g., plaster) is permitted for masonry with solid bricks and cylindrical drill hole. At perforated brick masonry see Annex B6, Table B6.1.
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- Fastening screws or anchor rods (including nut and washer) must comply with the appropriate material and property class of the internal threaded anchor SWEYTEC E mentioned in Annex A5, Table A5.1.
- Minimum curing time see Annex B7, Table B7.2.
- Commercial standard threaded rods, washers and hexagon nuts may also be used if the following requirements are fulfilled:

  Material dimensions and mechanical properties of the metal parts according to the specifications are given in Annex A5, Table A5.1

  Conformation of material and mechanical properties of the metal parts by inspection certificate 3.1 according to EN 10204:2004, the documents shall be stored.

  Marking of the anchor rod with the envisage embedment depth. This may be done by the manufacturer of the rod or by a person on job site.

Injection system SWEYTEC IMS for masonry	**Annex B3**
Intended Use Specifications part 3 continued	

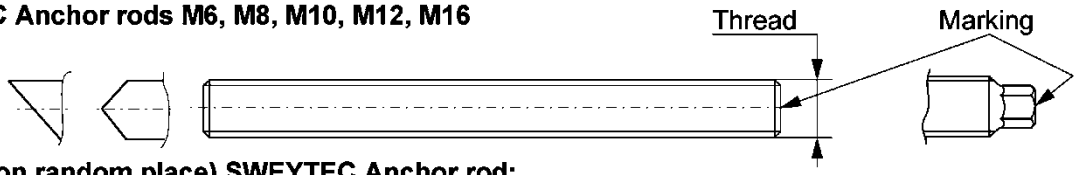
Deutsches Institut für Bautechnik DIBt

Table B4.1: Installation parameters for anchor rods in solid bricks and autoclaved aerated concrete without perforated sleeves

Anchor rod / Threaded rod	Thread	M6	M8	M10	M12	M16
Nominal drill hole diameter	d_0 [mm]	8	10	12	14	18
Effective anchorage depth h_{ef} [1)] in AAC cylindrical drill hole	$h_{0,min} \geq h_{ef,min}$ [mm]	100				
	$h_{0,max} \geq h_{ef,max}$ [mm]	h-30, ≤200				
Effective anchorage depth h_{ef} [1)] in solid brick (depth of drill hole $h_0 \geq h_{ef}$)	$h_{ef,min}$ [mm]	50				
	$h_{ef,max}$ [mm]	h-30, ≤200				
Diameter of clearance hole in the fixture	pre-positioning $d_f \leq$ [mm]	7	9	12	14	18
	push through $d_f \leq$ [mm]	9	11	14	16	20
Diameter of cleaning brush	$d_b \geq$ [mm]	see Table B7.1				
Maximum installation torque	T_{inst} [Nm]	see parameters of brick				

[1)] $h_{ef,min} \leq h_{ef} \leq h_{ef,max}$ is possible.

SWEYTEC Anchor rods M6, M8, M10, M12, M16



Marking (on random place) SWEYTEC Anchor rod:

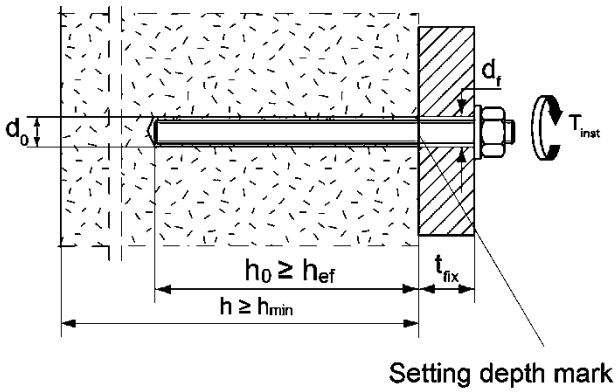
Steel zinc plated PC[1)] 8.8	• or +	Steel hot-dip galvanised PC[1)] 8.8	•
High corrosion resistant steel HCR PC[1)] 50	•	High corrosion resistant steel HCR PC[1)] 70	–
High corrosion resistant steel HCR PC[1)] 80	(	Stainless steel R property class 50	~
Stainless steel R property class 80	*		

Alternatively: Colour coding according to DIN 976-1: 2016; property class 4.6 marking according to EN ISO 898-1:2013

[1)] PC = property class

Installation conditions:

Anchor rod in cylindrical drill hole



Figures not to scale

Injection system SWEYTEC IMS for masonry

Intended Use
Installation parameters for anchor rods without perforated sleeve

Annex B4

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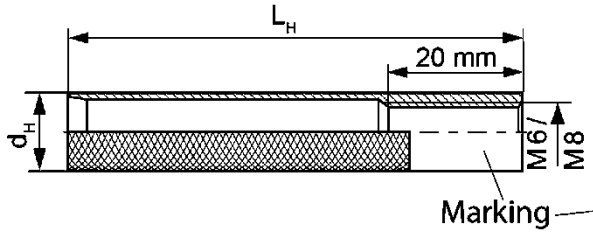
Table B5.1: Installation parameters for internal threaded anchors SWEYTEC E in solid bricks and autoclaved aerated concrete without perforated sleeves SWEYTEC H K

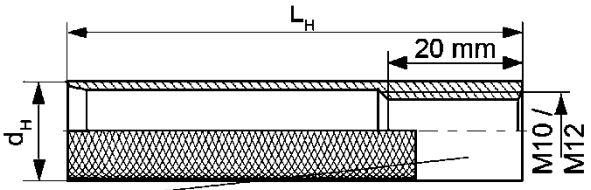
Internal threaded anchor SWEYTEC E		**11x85 M6**	**11x85 M8**	**15x85 M10**	**15x85 M12**
Diameter of anchor	d_H [mm]	11		15	
Nominal drill hole diameter	d_0 [mm]	14		18	
Length of anchor	L_H [mm]	85			
Effective anchorage depth	$h_0 \geq h_{ef}$ [mm]	85			
Diameter of cleaning brush	$d_b \geq$ [mm]	see Table B7.1			
Maximum installation torque	T_{inst} [Nm]	see parameters of brick			
Diameter of clearance hole in the fixture	d_f [mm]	7	9	12	14
Screw-in depth	$l_{E,min}$ [mm]	6	8	10	12
	$l_{E,max}$ [mm]	60			

Internal threaded anchor SWEYTEC E

SWEYTEC E 11x85 M6, SWEYTEC E 11x85 M8



SWEYTEC E 15x85 M10, SWEYTEC E 15x85 M12

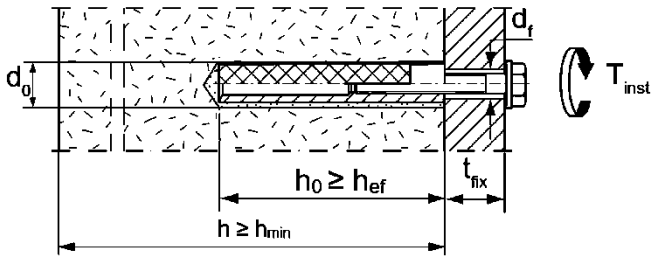


Marking:

Size, e.g. **M8**, Stainless steel: R, e.g. **M8 R**, High corrosion resistant steel: HCR, e.g. **M8 HCR**

Installation conditions:

Internal threaded anchor in cylindrical drill hole



Figures not to scale

Injection system SWEYTEC IMS for masonry	**Annex B5**
Intended Use Installation parameters for internal threaded rods SWEYTEC E without perforated sleeve	

Deutsches Institut für Bautechnik DIBt

Table B6.1: Installation parameters for anchor rods and internal threaded anchors SWEYTEC E with perforated sleeves (pre-positioned anchorage)

perforated sleeve SWEYTEC H K		**12x50**	**12x85**[2)]	**16x85**	**16x130**[2)]	**20x85**	**20x130**[2)]	**20x200**[2)]
Nominal drill hole diameter $d_0 = D_{sleeve,nom}$	d_0 [mm]	12		16		20		
Depth of drill hole	h_0 [mm]	55	90	90	135	90	135	205
Effective anchorage depth	$h_{ef,min}$ [mm]	50	65	85	110	85	110	180
	$h_{ef,max}$ [mm]	50	85	85	130	85	130	200
Size of threaded rod	[-]	M6 and M8		M8 and M10		M12 and M16		
Size of internal threaded anchor SWEYTEC		-	-	11x85	-	15x85	-	-
Diameter of cleaning brush[1)]	$d_b \geq$ [mm]	see Table B7.1						
Maximum installation torque	T_{inst} [Nm]	see parameters of brick						

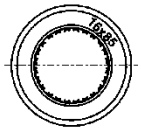
[1)] Only for solid areas in hollow bricks and solid bricks.

[2)] Bridging of unbearing layer (e.g. plaster) is possible. When reducing the effective anchorage depth $h_{ef,min}$, the values of the next shorter perforated sleeve of the same diameter must be used. The smaller value of charastereristic resistance must be taken.

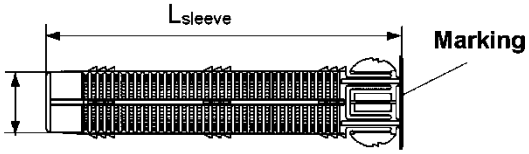
Perforated sleeve

SWEYTEC H 12x50 K; SWEYTEC H 12x85 K; SWEYTEC H 16x85 K; SWEYTEC H 16x130 K; SWEYTEC H 20x85 K; SWEYTEC H 20x130 K; SWEYTEC H 20x200 K

Marking:
Size $D_{sleeve,nom}$ x L_{sleeve}
(e.g.: 16x85)

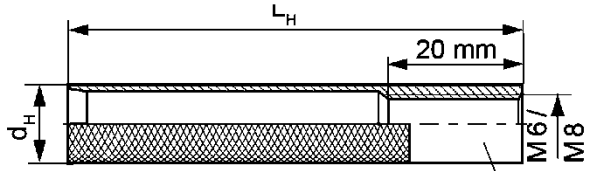


$D_{sleeve,nom}$

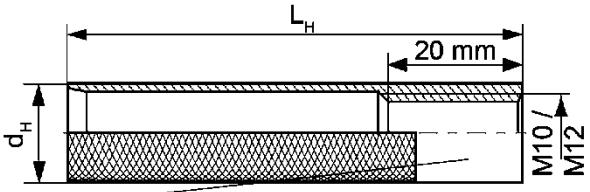


Internal threaded anchor SWEYTEC E

SWEYTEC E 11x85 M6, SWEYTEC E 11x85 M8



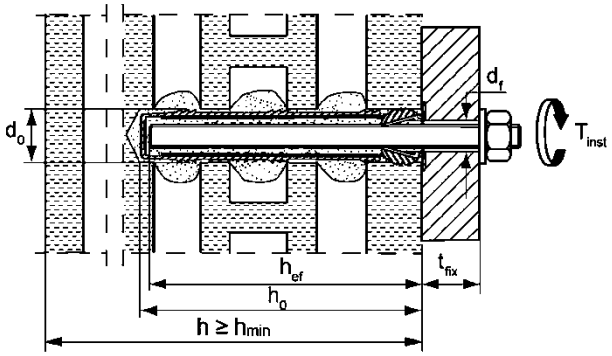
SWEYTEC E 15x85 M10, SWEYTEC E 15x85 M12



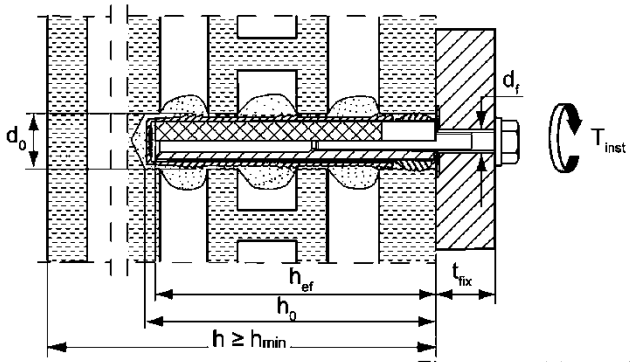
Marking

Installation conditions:

Anchor rod with perforated sleeve



Internal threaded anchor with perforated sleeve



Figures not to scale

Injection system SWEYTEC IMS for masonry

Intended Use
Installation parameters for anchor rods and internal threaded anchors SWEYTEC E with perforated sleeve (pre-positioned anchorage)

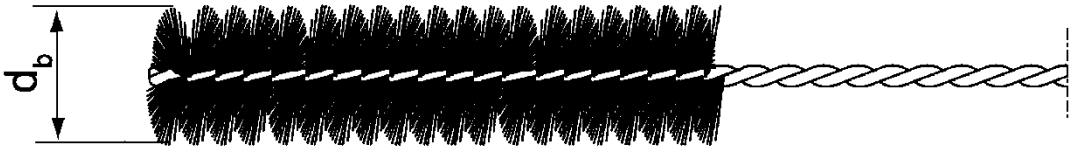
Annex B6

Deutsches Institut für Bautechnik DIBt

Table B7.1: Parameters of the cleaning brush BS (steel brush with steel bristles)

The size of the cleaning brush refers to the drill hole diameter

Drill hole diameter	d_0 [mm]	8	10	12	14	16	18	20
Brush diameter	d_b [mm]	9	11	14	16	20	20	25



Only for solid bricks and autoclaved aerated concrete or solid areas of perforated bricks and hollow blocks

Table B7.2: Maximum processing times and minimum curing times (During the curing time of the mortar the masonry temperature may not fall below the listed minimum temperature)

Temperature at anchoring base [°C]	Maximum processing time [2] t_{work}			Minimum curing time [1], [2] t_{cure}		
	SWEYTEC IMS Pro High Speed	SWEYTEC IMS Pro	SWEYTEC IMS Pro Low Speed	SWEYTEC IMS Pro High Speed	SWEYTEC IMS Pro	SWEYTEC IMS Pro Low Speed
-10 to -5	>5 min	-	-	12 h	-	-
> -5 to 0	5 min	>13 min	-	3 h	24 h	-
> 0 to 5	5 min	13 min	>20 min	3 h	3 h	6 h
> 5 to 10	3 min	9 min	20 min	50 min	90 min	3 h
> 10 to 20	1 min	5 min	10 min	30 min	60 min	2 h
> 20 to 30	-	4 min	6 min	-	45 min	60 min
> 30 to 40	-	2 min	4 min	-	35 min	30 min

[1] For wet bricks the curing time must be doubled.

[2] Minimum cartridge temperature +5°C.

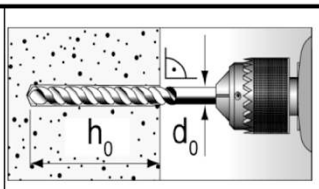
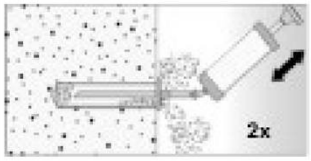
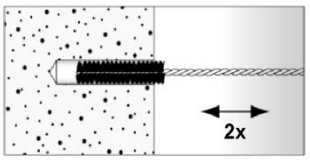
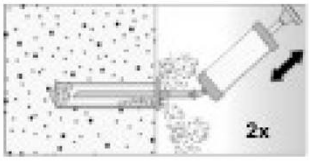
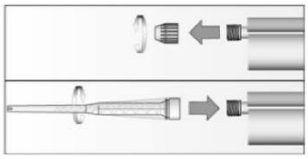
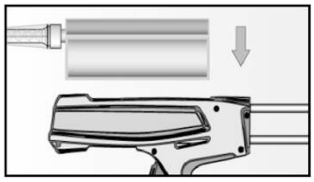
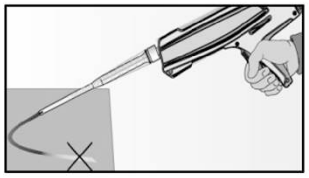
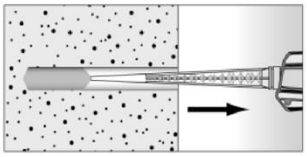
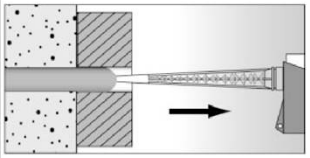
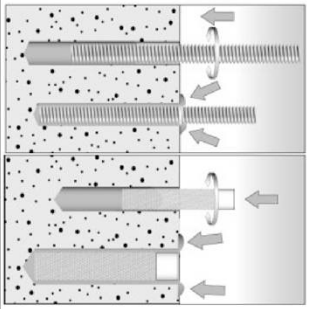
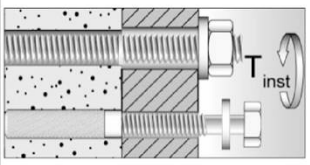
Figures not to scale

Injection system SWEYTEC IMS for masonry	**Annex B7**
Intended Use Cleaning brush (steel brush) Maximum processing times and minimum curing times	

Deutsches Institut für Bautechnik DIBt

Installation instruction part 1

Installation in solid brick and autoclaved aerated concrete (without perforated sleeve)

1		Drill the hole (drilling method see Annex C of the respective brick) depth of drill hole $\mathbf{h_0}$ and drill hole diameter $\mathbf{d_0}$ see **Table B4.1; B5.1**.		
2				Blow out the drill hole twice. Brush twice and blow out twice again.
3		Remove the sealing cap. Screw on the static mixer. (the spiral in the static mixer must be clearly visible).		
4		Place the cartridge into a suitable dispenser.		Press out approximately 10 cm of mortar until the resin is permanently grey in colour. Mortar which is not grey in colour will not cure and must be disposed of.
5		Fill approximetly 2/3 of the drill hole with mortar beginning from the bottom of the hole[1)]. Avoid bubbles!		For push through anchorage fill the annular clearance with mortar.
6		Only use clean and oil-free metal parts. Mark the anchor rod for setting depth. Insert the anchor rod or internal threaded anchor SWEYTEC E by hand using light turning motions. When reaching the setting depth marking, excess mortar must emerge from the mouth of the drill hole.		
7		Do not touch. Minimum curing time see **Table B7.2**.		Mounting the fixture. max T_{inst} see parameter of brick in **Annex C**.

[1)] Exact volume of mortar see manufacturer´s specification.

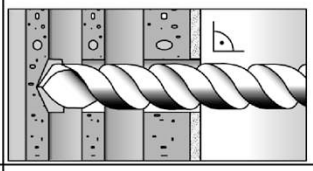
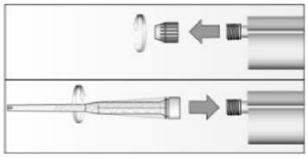
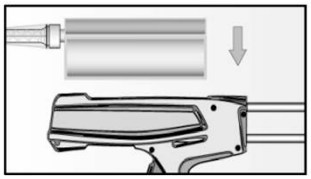
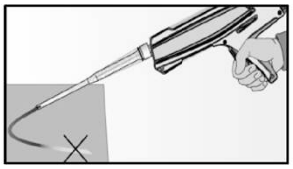
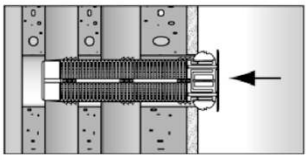
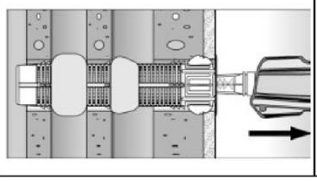
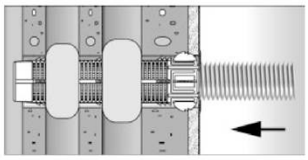
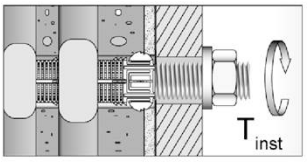
Injection system SWEYTEC IMS for masonry

Intended Use
Installation instruction (without perforated sleeve) part 1

Annex B8

Installation instruction part 2

Installation in perforated or solid brick with perforated sleeve (pre-positioned anchorage)

1		Drill the hole (drilling method see Annex C of the respective brick). depth of drill hole h_0 and drill hole diameter d_0 see **Table B6.1**	When install perforated sleeves in solid bricks or solid areas of hollow bricks, also clean the hole by blowing out and brushing.	
2		Remove the sealing cap. Screw on the static mixer. (the spiral in the static mixer must be clearly visible).		
3		Place the cartridge into a suitable dispenser.		Press out approximately 10 cm of mortar until the resin is permanently grey in colour. Mortar which is not grey in colour will not cure and must be disposed of.
4		Insert the perforated sleeve flush with the surface of the masonry or plaster.		Fill the perforated sleeve completely with mortar beginning from the bottom of the hole[1)].
5		Only use clean and oil-free metal parts. Mark the ancher rod for setting depth. Insert the anchor rod or the internal threaded anchor SWEYTEC E by hand using light turning motions until reaching the setting depth marking (anchor rod) or flush with the surface (internal threaded anchor).		
6		Do not touch. Minimum curing time see **Table B7.2**.		Mounting the fixture. max T_{inst} see parameter of brick in **Annex C**.

[1)] Exact volume of mortar see manufacturer´s specification.

Injection system SWEYTEC IMS for masonry

Intended Use
Installation instruction (with perforated sleeve) part 2

Annex B9

Deutsches Institut für Bautechnik DIBt

Table B10.1: Overview of assessed bricks

Kind of masonry	Brick format [mm]		Mean compressive strength [N/mm²]	Main country of origin	Mean gross density ρ [kg/dm³]	Annex
Solid brick Mz						
Solid brick Mz	**NF**	≥240x115x71	15 / 25 / 35	Germany	≥1,8	C4 – C7
Vertical perforated brick HLz						
Vertical perforated brick HLz		370x240x237	5 / 7,5 / 10 / 12,5 / 15	Germany	≥1,0	C8 / C9
		500x175x237	5 / 7,5 / 10 / 12,5 / 15	Germany	≥1,0	C8 / C9
	2DF	240x115x113	7,5 / 12,5 / 20 / 25 / 35	Germany	≥1,4	C10 / C11
	2DF	365x248x245	10	Austria	≥0,6	C12 / C13
		240x175x113	12,5	Germany	≥0,9	C14 / C15
Light-weight concrete hollow block Hbl						
Light-weight concrete hollow block Hbl		362x240x240	2,5 / 5	Germany	≥1,0	C16 / C17
Autoclaved aerated concrete (AAC)						
PP2 / AAC	-		2,5	Germany	0,35	C18 – C20

Injection system SWEYTEC IMS for masonry

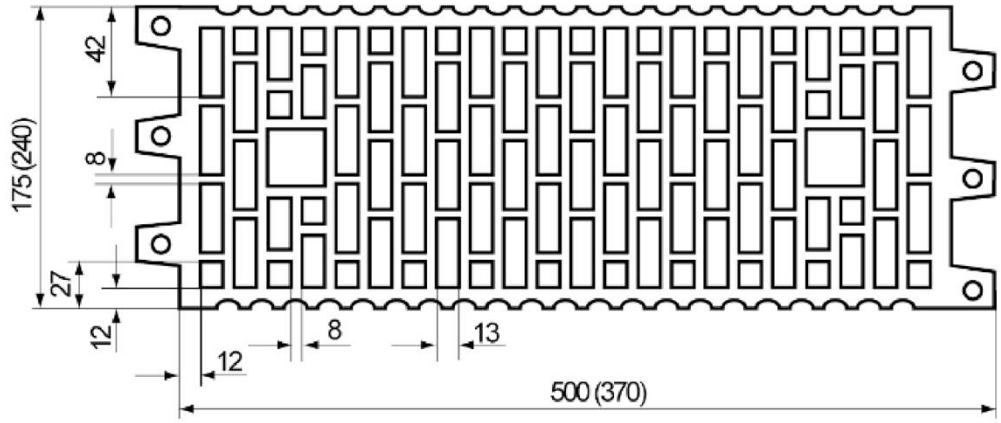
Intended Use
Overview of assessed bricks

Annex B10

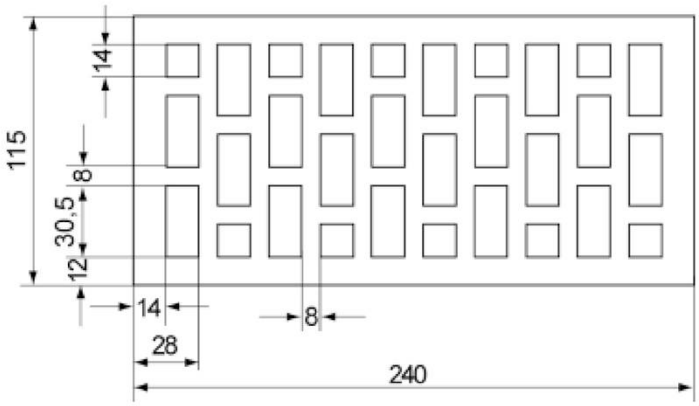
Deutsches Institut für Bautechnik DIBt

Table B11.1: Overview dimensions of perforated and hollow bricks part 1

Vertical perforated brick HLz, EN 771-1:2011+A1:2015: e.g. Wienerberger, Poroton according to Annex C8



Vertical perforated brick HLz, 2DF, EN 771-1:2011+A1:2015; e.g. Wienerberger according to Annex C10



Measures in [mm]

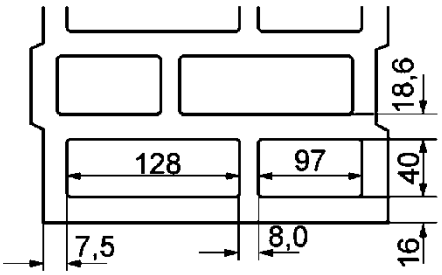
Figures not to scale

Injection system SWEYTEC IMS for masonry	**Annex B11**
Intended Use Overview dimensions of perforated and hollow bricks part 1	

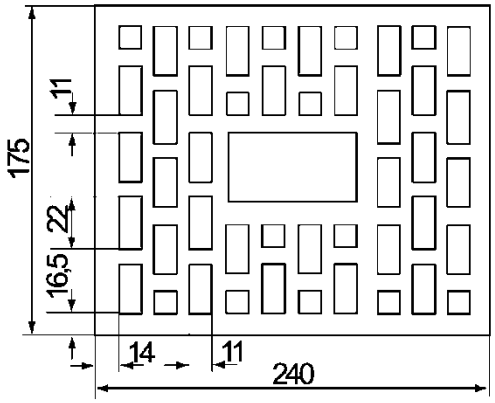
Deutsches Institut für Bautechnik DIBt

Table B12.1: Overview dimensions of perforated and hollow bricks part 2

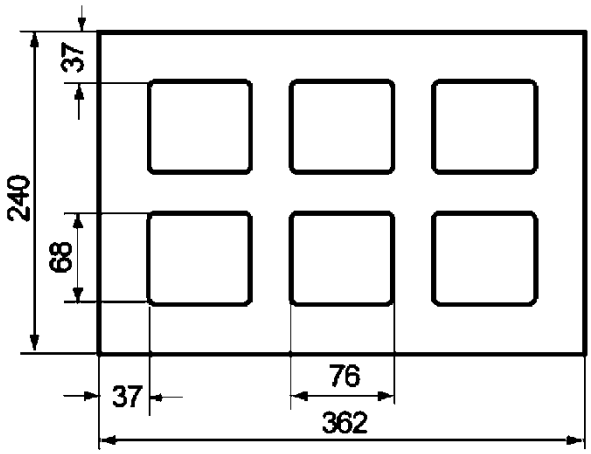
Vertical perforated brick filled with mineral wool, EN 771-1:2011+A1:2015; according to Annex C12



Vertical perforated brick HLz, EN 771-1:2011+A1:2015; e.g. Wienerberger according to Annex C14



Light-weight concrete hollow block Hbl, EN 771-3:2011+A1:2015; according to Annex C16



Measures in [mm]
Figures not to scale

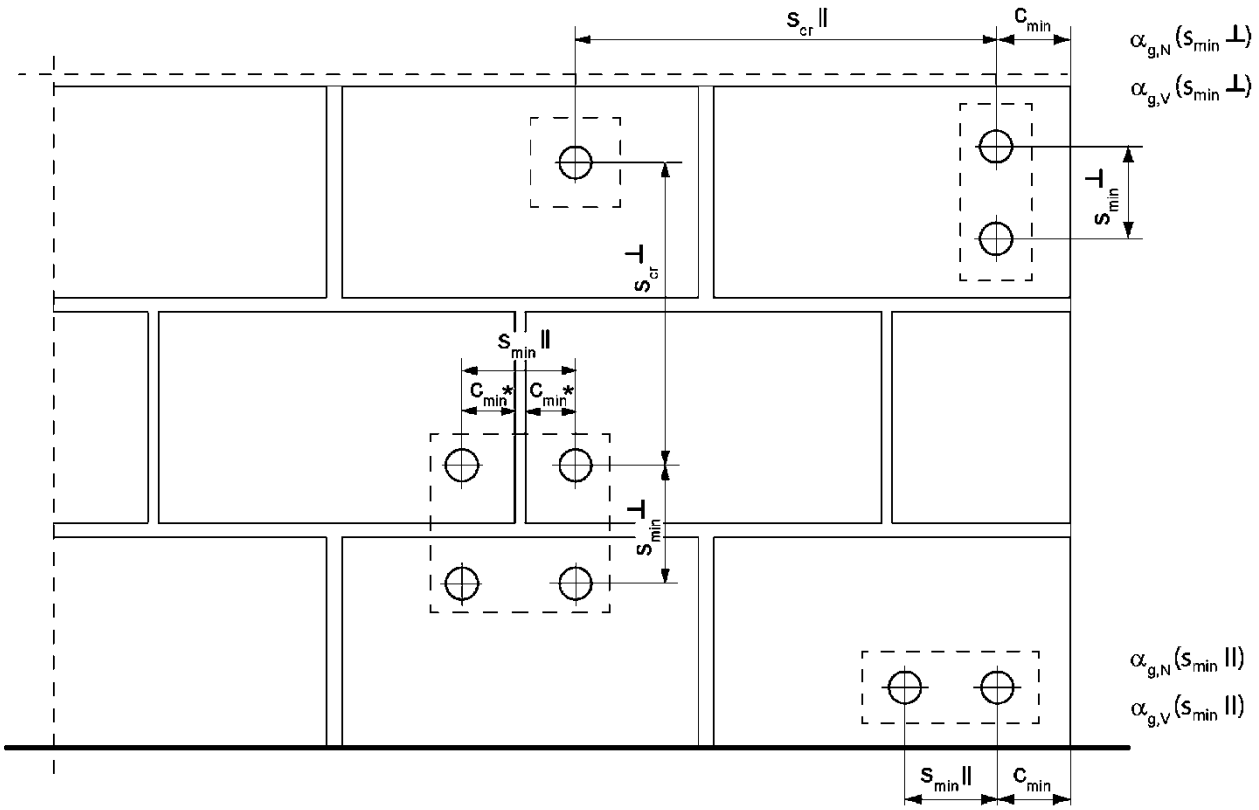
Injection system SWEYTEC IMS for masonry

Intended Use
Overview dimensions of perforated and hollow bricks part 2

Annex B12

Deutsches Institut für Bautechnik DIBt

Spacing and edge distance part 1



* Only, if vertical joints are not completely filled with mortar

s_{min} ‖	=	Minimum spacing parallel to horizontal joint
s_{min} ⊥	=	Minimum spacing perpendicular to horizontal joint
s_{cr} ‖	=	Characteristic spacing parallel to horizontal joint
s_{cr} ⊥	=	Characteristic spacing perpendicular to horizontal joint
$c_{cr} = c_{min}$	=	Edge distance
$\alpha_{g,N}$ (s_{min} ‖)	=	Group factor for tension load, anchor group parallel to horizontal joint
$\alpha_{g,V}$ (s_{min} ‖)	=	Group factor for shear load, anchor group parallel to horizontal joint
$\alpha_{g,N}$ (s_{min} ⊥)	=	Group factor for tension load, anchor group perpendicular to horizontal joint
$\alpha_{g,V}$ (s_{min} ⊥)	=	Group factor for shear load, anchor group perpendicular to horizontal joint

Figures not to scale

Injection system SWEYTEC IMS for masonry	**Annex B13**
Intended Use Spacing and edge distance part 1	

Deutsches Institut für Bautechnik DIBt

Spacing and edge distance part 2

For $s \geq s_{cr}$: $\alpha_g = 2$

For $s_{min} \leq s < s_{cr}$: α_g according to installation parameters of brick Annex C

Group of 2 anchors

$N^g_{Rk} = \alpha_{g,N} \bullet N_{Rk}$; $V^g_{Rk,b} = V^g_{Rk,c,II} = V^g_{Rk,c,\perp} = \alpha_{g,V} \bullet V_{Rk}$

Group of 4 anchors

$N^g_{Rk} = \alpha_{g,N}\ (s_{min}II) \bullet \alpha_{g,N}\ (s_{min}\perp) \bullet N_{Rk}$;

$V^g_{Rk,b} = V^g_{Rk,c,II} = V^g_{Rk,c,\perp} = \alpha_{g,V}\ (s_{min}II) \bullet \alpha_{g,V}\ (s_{min}\perp) \bullet V_{Rk}$

with N_{Rk} and $\alpha_{g,N}$ depending on $s_{min}II$ or $s_{min}\perp$ acc. to Annex C

with V_{Rk} and $\alpha_{g,V}$ depending on $s_{min}II$ or $s_{min}\perp$ acc. to Annex C

Injection system SWEYTEC IMS for masonry	Annex B14
Intended Use Spacing and edge distance part 2	

Deutsches Institut für Bautechnik DIBt

Table C1.1: Characteristic resistance to **steel failure** under **tension loading** of **Anchor rods** and **Threaded rods**

Anchor rod / Threaded rod				**M6**	**M8**[3]	**M10**[3]	**M12**	**M16**
Characteristic resistance to steel failure under tension loading								
Characteristic resistance $N_{Rk,s}$	Steel zinc plated	Property class	4.6	[kN]	8,0	14,6(13,2)	23,2(21,4)	33,7	62,8
			4.8		8,0	14,6(13,2)	23,2(21,4)	33,7	62,8
			5.8		10,0	18,3(16,6)	29,0(26,8)	42,1	78,5
			8.8		16,0	29,2(26,5)	46,4(42,8)	67,4	125,6
	Stainless steel R and High corrosion resistant steel HCR		50		10,0	18,3	29,0	42,1	78,5
			70		14,0	25,6	40,6	59,0	109,9
			80		16,0	29,2	46,4	67,4	125,6
Partial factors [1]								
Partial factors $\gamma_{Ms,N}$	Steel zinc plated	Property class	4.6	[-]	2,00				
			4.8		1,50				
			5.8		1,50				
			8.8		1,50				
	Stainless steel R and High corrosion resistant steel HCR		50		2,86				
			70		1,50[2] / 1,87				
			80		1,60				

[1] In absence of other national regulations

[2] Only for SWEYTEC A / SWEYTEC RG M made of high corrosion resistant steel HCR

[3] Values in brackets are valid for undersized threaded rods with smaller stress area A_s for hot-dip galvanised standard threaded rods according to EN ISO 10684:2004+AC:2009.

Injection system SWEYTEC IMS for masonry

Performance
Characteristic resistance to steel failure under tension loading of Anchor rods and Threaded rods

Annex C1

Deutsches Institut für Bautechnik DIBt

Table C2.1: Characteristic resistance to **steel failure** under **shear loading** of **Anchor rods** and **Threaded rods**

Anchor rod / Threaded rod				**M6**	**M8**[3]	**M10**[3]	**M12**	**M16**
Characteristic resistance to steel failure under shear loading								
without lever arm								
Characteristic resistance $V_{Rk,s}$	Steel zinc plated	Property class	4.6	4,8	8,7(7,9)	13,9(12,8)	20,2	37,6
			4.8	4,8	8,7(7,9)	13,9(12,8)	20,2	37,6
			5.8	6,0	10,9(9,9)	17,4(16,0)	25,2	47,1
			8.8	8,0	14,6(13,2)	23,2(21,4)	33,7	62,8
	Stainless steel R and High corrosion resistant steel HCR		50	5,0	9,1	14,5	21,0	39,2
			70	7,0	12,8	20,3	29,5	54,9
			80	8,0	14,6	23,2	33,7	62,8
		[kN]						
with lever arm								
Characteristic resistance $M^0_{Rk,s}$	Steel zinc plated	Property class	4.6	6,1	14,9(12,9)	29,9(26,5)	52,3	132,9
			4.8	6,1	14,9(12,9)	29,9(26,5)	52,3	132,9
			5.8	7,6	18,7(16,1)	37,3(33,2)	65,4	166,2
			8.8	12,2	29,9(25,9)	59,8(53,1)	104,6	265,9
	Stainless steel R and High corrosion resistant steel HCR		50	7,6	18,7	37,3	65,4	166,2
			70	10,6	26,2	52,3	91,5	232,6
			80	12,2	29,9	59,8	104,6	265,9
		[Nm]						
Partial factors[1]								
Partial factors $\gamma_{Ms,V}$	Steel zinc plated	Property class	4.6	1,67				
			4.8	1,25				
			5.8	1,25				
			8.8	1,25				
	Stainless steel R and High corrosion resistant steel HCR		50	2,38				
			70	1,25[2] / 1,56				
			80	1,33				
		[-]						

[1] In absence of other national regulations

[2] Only for SWEYTEC A / SWEYTEC RG M made of high corrosion resistant steel HCR

[3] Values in brackets are valid for undersized threaded rods with smaller stress area A_s for hot-dip galvanised standard threaded rods (M8 resp. M10) according to EN ISO 10684:2004+AC:2009.

Injection system SWEYTEC IMS for masonry

Performance
Characteristic resistance to steel failure under shear loading of Anchor rods and Threaded rods

Annex C2

Deutsches Institut für Bautechnik DIBt

Table C3.1: Characteristic resistance to **steel failure** under **tension / shear loading** of **internal threaded anchors SWEYTEC E**

Internal threaded anchor SWEYTEC E					**M6**	**M8**	**M10**	**M12**
Characteristic resistance to steel failure under tension loading, decisive values of sleeve and screw/threaded rod								
Characteristic resistance	$N_{Rk,s}$	Property class	4.6	[kN]	8,0	14,6	23,2	33,7
		Property class	5.8		10,0	18,3	29,0	42,1
		Property class 70	R		14,0	25,6	40,6	59,0
			HCR		14,0	25,6	40,6	59,0
Partial factors[1)]								
Partial factors	$\gamma_{Ms,N}$	Property class	4.6	[-]	2,00			
		Property class	5.8		1,50			
		Property class 70	R		1,87			
			HCR		1,87			
Characteristic resistance to steel failure under shear loading; decisive values of sleeve and screw/threaded rod								
without lever arm								
Characteristic resistance	$V_{Rk,s}$	Property class	4.6	[kN]	4,8	8,7	13,9	20,2
		Property class	5.8		6,0	10,9	15,0	21,0
		Property class 70	R		7,0	12,8	20,3	29,5
			HCR		7,0	12,8	20,3	29,5
with lever arm								
Characteristic resistance	$M^0_{Rk,s}$	Property class	4.6	[Nm]	6,1	14,9	29,9	52,3
		Property class	5.8		7,6	18,7	37,3	65,4
		Property class 70	R		10,6	26,2	52,3	91,5
			HCR		10,6	26,2	52,3	91,5
Partial factors[1)]								
Partial factors	$\gamma_{Ms,V}$	Property class	4.6	[-]	1,67			
		Property class	5.8		1,25			
		Property class 70	R		1,56			
			HCR		1,56			

[1)] In absence of other national regulations

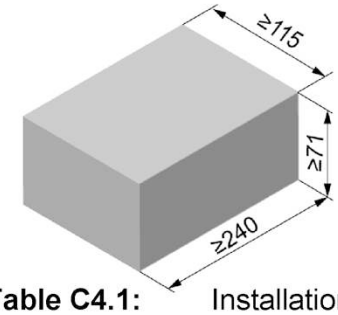
Injection system SWEYTEC IMS for masonry

Performance
Characteristic resistance to steel failure under tension / shear loading of internal threaded anchors SWEYTEC E

Annex C3

Deutsches Institut für Bautechnik DIBt

Solid brick Mz, NF, EN 771-1:2011+A1:2015



Producer		e.g. Wienerberger		
Nominal dimensions	[mm]	length L	width W	height H
		≥ 240	≥ 115	≥ 71
Mean gross dry density ρ	[kg/dm³]	≥ 1,8		
Mean compressive strength / Min. compressive strength single brick[1)]	[N/mm²]	15 / 12 or 25 / 20 or 35 / 28		
Standard or annex		EN 771-1:2011+A1:2015		

Table C4.1: Installation parameters for edge distance c=100mm

Anchor rod			**M6**	**M8**	**M10**	**M12**	-		-	
Internal threaded anchor SWEYTEC E			-	-	-	-	**M6**	**M8**	**M10**	**M12**
							11x85		**15x85**	
Anchor rod and internal threaded anchor SWEYTEC E without perforated sleeve										
Effective anchorage depth	h_{ef}	[mm]	50	50	50	50	85			
			80	80	80	80				
			200	200	200	200				
Max. installation torque	max T_{inst}	[Nm]	4	10			4	10		
General installation parameters										
Edge distance	$c_{min} = c_{cr}$	[mm]	100				100			
Edge distance h_{ef}=200	$c_{min} = c_{cr}$		150				-[2)]			
Spacing	s_{min} II,N		60				60			
	h_{ef}=200 s_{min} II,N		240				-[2)]			
	s_{min} II,V		240				240			
	s_{cr} II		240				240			
	$s_{cr} \perp = s_{min} \perp$		75				75			
Drilling method										
Hammer drilling with hard metal hammer drill										

[1)] The compressive strength of the single brick must not be less than 80% of the mean compressive strength.

[2)] No performance assessed.

Table C4.2: Group factors

Anchor rods			**M6**	**M8**	**M10**	**M12**	-		-	
Internal threaded anchor SWEYTEC E			-	-	-	-	**M6**	**M8**	**M10**	**M12**
							11x85		**15x85**	
Edge distance	c_{min}	[mm]	**100**							
Group factor	$\alpha_{g,N}$ (s_{min} II)	[-]	1,5							
	$\alpha_{g,V}$ (s_{min} II)		2,0							
	h_{ef}=200 $\alpha_{g,N}$ (s_{min} II)		1,5							
	h_{ef}=200 $\alpha_{g,V}$ (s_{min} II)		2,0							
	$\alpha_{g,N}$ ($s_{min} \perp$)		2,0							
	$\alpha_{g,V}$ ($s_{min} \perp$)		2,0							
	h_{ef}=200 $\alpha_{g,N}$ ($s_{min} \perp$)		2,0							
	h_{ef}=200 $\alpha_{g,V}$ ($s_{min} \perp$)		2,0							

Injection system SWEYTEC IMS for masonry

Performance
Solid brick Mz, NF, dimensions, installation parameters for edge distance c=100mm, Group factors

Annex C4

Deutsches Institut für Bautechnik DIBt

Solid brick Mz, NF, EN 771-1:211+A1:2015

Table C5.1: Characteristic resistance to pull-out failure or brick breakout failure of a single anchor under tension loading for edge distance c=100mm

Anchor rod		**M6**	**M8**	**M10**		**M12**		**-**		**-**	
Internal threaded anchor SWEYTEC E		-	-	-		-		**M6**	**M8**	**M10**	**M12**
								11x85		**15x85**	
$N_{Rk} = N_{Rk,p} = N_{Rk,b} = N_{Rk,p,c} = N_{Rk,b,c}$ [kN]; temperature range 50/80°C											
Mean compressive strength / Min. compressive strength single brick [1]	Use conditions	Effective anchorage depth h_{ef} [mm]									
		≥50	≥50	50	80	200	50	80	200	85	
15 / 12 N/mm²	w/w w/d	2,5	2,5	2,0	3,0	7,5	2,0	3,5	5,0	3,5	
	d/d	4,0	4,0	3,5	5,0	12,0	3,0	5,5	8,0	5,5	
25 / 20 N/mm²	w/w w/d	3,5	3,5	3,0	4,5	11,0	3,0	5,0	7,0	5,0	
	d/d	5,5	5,5	5,0	7,0	12,0	4,5	8,0	11,5	8,0	

[1] The compressive strength of the single brick must not be less than 80% of the mean compressive strength.

Table C5.2: Characteristic resistance to local brick failure or brick edge failure of a single anchor under shear loading for edge distance c=100mm

Anchor rod		**M6**	**M8**	**M10**		**M12**		**-**		**-**	
Internal threaded anchor SWEYTEC E		-	-	-		-		**M6**	**M8**	**M10**	**M12**
								11x85		**15x85**	
$V_{Rk} = V_{Rk,b} = V_{Rk,c,II} = V_{Rk,c,\perp}$ [kN]; temperature range 50/80°C											
Mean compressive strength / Min. compressive strength single brick [1]	Use conditions	Effective anchorage depth h_{ef} [mm]									
		≥50	≥50	≥50	200	≥50	200	85			
15 / 12 N/mm²	w/w w/d d/d	2,5	2,5	4,0	8,5	4,0	11,5	2,5			
25 / 20 N/mm²	w/w w/d d/d	4,0	4,0	6,0	12,0	5,5	12,0	4,0			

[1] The compressive strength of the single brick must not be less than 80% of the mean compressive strength.

Factor for job site tests and displacements see annex C21.

Injection system SWEYTEC IMS for masonry

Performance
Solid brick Mz, NF, Characteristic resistance under tension and shear loading, edge distance c=100mm

Annex C5

Deutsches Institut für Bautechnik DIBt

Solid brick Mz, NF, EN 771-1:2011+A1:2015

Table C6.1: Installation parameters for edge distance c=60mm

Anchor rod			**M6**	**M8**	**M10**	**M12**	**M16**	-		-	
Internal threaded anchor SWEYTEC E			-	-	-	-	-	**M6**	**M8**	**M10**	**M12**
								11x85		**15x85**	
Anchor rod and internal threaded anchor SWEYTEC E without perforated sleeve											
Effective anchorage depth	h_{ef}	[mm]	50	50	50	50	50	85			
			100	100	100	100	100				
			200	200	200	200	200				
Max. installation torque	max T_{inst}	[Nm]	4	10				4	10		
General installation parameters											
Edge distance	$c_{min} = c_{cr}$	[mm]	60								
Edge distance h_{ef}=200	c_{min}		60								
Spacing	s_{min} II,N		80								
	h_{ef}=200 s_{min} II,N		80								
	s_{min} II,V		80								
	s_{cr} II		3x h_{ef}								
	s_{min} ⊥		80								
	s_{cr} ⊥		3x h_{ef}								
Drilling method											
Hammer drilling with hard metal hammer drill											

Table C6.2: Group factors

Anchor rods			**M6**	**M8**	**M10**	**M12**	**M16**	-		-	
Internal threaded anchor SWEYTEC E			-	-	-	-	-	**M6**	**M8**	**M10**	**M12**
								11x85		**15x85**	
Edge distance	c_{min}	[mm]	60								
Group factor	$\alpha_{g,N}$ (s_{min} II)	[-]	0,6								
	$\alpha_{g,V}$ (s_{min} II)		1,3								
	h_{ef}=200 $\alpha_{g,N}$ (s_{min} II)		1,4								
	h_{ef}=200 $\alpha_{g,V}$ (s_{min} II)		1,5								
	$\alpha_{g,N}$ (s_{min} ⊥)		0,3								
	$\alpha_{g,V}$ (s_{min} ⊥)		1,3								
	h_{ef}=200 $\alpha_{g,N}$ (s_{min} ⊥)		2,0								
	h_{ef}=200 $\alpha_{g,V}$ (s_{min} ⊥)		1,1								

Injection system SWEYTEC IMS for masonry

Performance
Solid brick Mz, NF, dimensions, installation parameters, edge distance c=60mm, Group factors

Annex C6

Deutsches Institut für Bautechnik DIBt

Solid brick Mz, NF, EN 771-1:2011+A1:2015

Table C7.1: Characteristic resistance to pull-out failure or brick breakout failure of a single anchor under tension loading for edge distance c=60mm

Anchor rod		**M6**	**M8**	**M10**	**M12**	**M16**	**-**	**-**
Internal threaded anchor SWEYTEC E		-	-	-	-	-	**M6 M8** / **11x85**	**M10 M12** / **15x85**
$N_{Rk} = N_{Rk,p} = N_{Rk,b} = N_{Rk,p,c} = N_{Rk,b,c}$ [kN]; temperature range 50/80°C								
Mean compressive strength / Min. compressive strength single brick [1]	Use conditions	Effective anchorage depth h_{ef} [mm]						
		50	100	50	100	50	100	200	50	100	200	50	100	200	85
15 / 12 N/mm²	w/w w/d	1,5		2,0	2,0	2,0	2,5	-[2]	2,0	2,5	-[2]	2,0	5,5	-[2]	-[2]
	d/d	2,5		3,0	4,0	3,0	4,0	9,5	3,0	4,0	9,5	3,0	8,5	9,5	-[2]
25 / 20 N/mm²	w/w w/d	2,0		2,5	3,0	2,5	3,5	-[2]	3,0	3,5	-[2]	3,0	7,5	-[2]	-[2]
	d/d	3,5		4,5	5,5	4,5	5,5	12	4,5	5,5	12	4,5	12	12	-[2]
35 / 28 N/mm²	w/w w/d	2,5		3,0	4,0	3,0	4,0	-[2]	3,5	4,0	-[2]	3,5	9,0	-[2]	-[2]
	d/d	4,0		5,5	6,5	5,5	6,5	12	5,5	6,5	12	5,5	12	12	-[2]

[1] The compressive strength of the single brick must not be less than 80% of the mean compressive strength.
[2] No performance assessed.

Table C7.2: Characteristic resistance to local brick failure or brick edge failure of a single anchor under shear loading for edge distance c=60mm

Anchor rod	**M6**	**M8**	**M10**	**M12**	**M16**	**-**	**-**
Internal threaded anchor SWEYTEC E	-	-	-	-	-	**M6 M8** / **11x85**	**M10 M12** / **15x85**

$V_{Rk} = V_{Rk,b} = V_{Rk,c,II} = V_{Rk,c,\perp}$ [kN]; temperature range 50/80°C

Mean compressive strength / Min. compressive strength single brick [1]	Use conditions	Effective anchorage depth h_{ef} [mm]													
		50	100	50	100	50	100	200	50	100	200	50	100	200	85
15 / 12 N/mm²	w/w w/d d/d	1,2	2,5	1,2	3,0	2,0	3,0	1,5	1,5	3,0	3,0	0,6	3,0	4,5	-[2]
25 / 20 N/mm²		1,5	3,5	1,5	4,5	3,0	4,5	2,5	2,0	4,5	4,5	0,9	4,5	6,0	-[2]
35 / 28 N/mm²		2,0	4,0	2,0	5,0	3,5	5,0	3,0	2,5	5,0	5,0	1,2	5,0	7,5	-[2]

[1] The compressive strength of the single brick must not be less than 80% of the mean compressive strength.
[2] No performance assessed.

Factor for job site tests and displacements see annex C21.

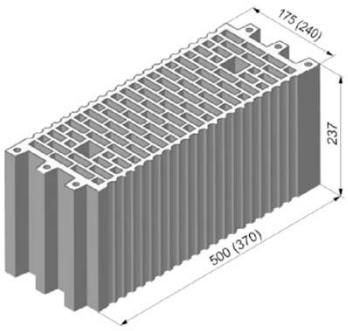
Injection system SWEYTEC IMS for masonry

Performance
Solid brick Mz, NF, Characteristic resistance under tension and shear loading, edge distance c=60mm

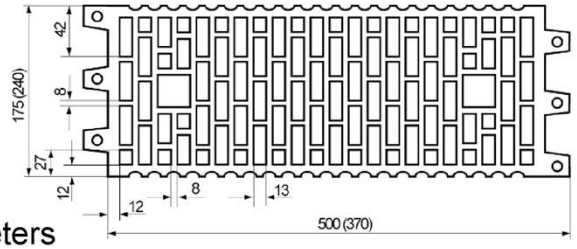
Annex C7

Deutsches Institut für Bautechnik DIBt

Vertical perforated brick HLz, EN 771-1:2011+A1:2015



Producer		e.g. Wienerberger, Poroton		
Nominal dimensions	[mm]	length L	width W	height H
		500	175	237
		370	240	237
Mean gross dry density ρ	[kg/dm³]	≥ 1,0		
Mean compressive strength / Min. compressive strength single brick [1]	[N/mm²]	5 / 4 or 7,5 / 6 or 10 / 8 or 12,5 / 10 or 15 / 12		
Standard or annex		EN 771-1:2011+A1:2015		



Dimension see also Annex B11

Table C8.1: Installation parameters

Anchor rod	**M6**	**M8**	**M6**	**M8**	**-**	**M8**	**M10**	**M8**	**M10**	**-**	**M12**	**M16**	**M12**	**M16**
Internal threaded anchor SWEYTEC E	-		-		**M6** **M8** **11x85**	-		-		**M10** **M12** **15x85**	-		-	
SWEYTEC H K	**12x50**		**12x85**		**16x85**			**16x130**		**20x85**			**20x130**	
Anchor rod and internal threaded anchor SWEYTEC E with perforated sleeve SWEYTEC H K														
Max. installation torque	$\max T_{inst}$	[Nm]	2											
General installation parameters														
Edge distance	$c_{min} = c_{cr}$	[mm]	100											
Spacing	$s_{min} \parallel$		100											
	$s_{cr} \parallel$		500 (370)											
	$s_{min} \perp$		100											
	$s_{cr} \perp$		240											
Drilling method														
Hammer drilling with hard metal hammer drill														

[1] The compressive strength of the single brick must not be less than 80% of the mean compressive strength.

Table C8.2: Group factors

Anchor rod	**M6**	**M8**	**M6**	**M8**	**-**	**M8**	**M10**	**M8**	**M10**	**-**	**M12**	**M16**	**M12**	**M16**
Internal threaded anchor SWEYTEC E	-		-		**M6** **M8** **11x85**	-		-		**M10** **M12** **15x85**	-		-	
SWEYTEC H K	**12x50**		**12x85**		**16x85**			**16x130**		**20x85**			**20x130**	
Group factors $\frac{\alpha_{g,N}(s_{min} \parallel) = \alpha_{g,V}(s_{min} \parallel)}{\alpha_{g,N}(s_{min} \perp) = \alpha_{g,V}(s_{min} \perp)}$	[-]	1												

Injection system SWEYTEC IMS for masonry

Performance
Vertical perforated brick HLz, dimensions, installation parameters, Group factors

Annex C8

Vertical perforated brick HLz, EN 771-1:2011+A1:2015

Table C9.1: Characteristic resistance to pull-out failure or brick breakout failure of a single anchor under tension loading

Anchor rod	**M6**	**M8**	**M6**	**M8**	**-**	**M8**	**M10**	**M8**	**M10**	**-**	**M12**	**M16**	**M12**	**M16**
Internal threaded anchor SWEYTEC E	-		-		**M6** / **11x85**	**M8** / **11x85**	-	-		**M10** / **15x85**	**M12** / **15x85**	-	-	
Perforated sleeve SWEYTEC H K	**12x50**		**12x85**		**16x85**			**16x130**		**20x85**			**20x130**	
$N_{Rk} = N_{Rk,p} = N_{Rk,b} = N_{Rk,p,c} = N_{Rk,b,c}$ [kN]; temperature range 50/80°C														
Mean compressive strength / Min. compressive strength single brick [1]	Use conditions													
5 / 4 N/mm²	w/w | w/d		0,30		0,90								1,20	
	d/d		0,40		0,90								1,20	
7,5 / 6 N/mm²	w/w | w/d		0,50		1,50								2,00	
	d/d		0,60		1,50								2,00	
10 / 8 N/mm²	w/w | w/d		0,75		2,00								2,50	
	d/d		0,75		2,00								2,50	
12,5 / 10 N/mm²	w/w | w/d		0,90		2,50								3,00	
	d/d		0,90		2,50								3,50	
15 / 12 N/mm²	w/w | w/d		0,90		3,00								3,50	
	d/d		1,20		3,00								4,00	

[1] The compressive strength of the single brick must not be less than 80% of the mean compressive strength.

Table C9.2: Characteristic resistance to local brick failure or brick edge failure of a single anchor under shear loading

Anchor rod	**M6**	**M8**	**M6**	**M8**	**-**	**M8**	**M10**	**M8**	**M10**	**-**	**M12**	**M16**	**M12**	**M16**
Internal threaded anchor SWEYTEC E	-		-		**M6** / **11x85**	**M8** / **11x85**	-	-		**M10** / **15x85**	**M12** / **15x85**	-	-	
Perforated sleeve SWEYTEC H K	**12x50**		**12x85**		**16x85**			**16x130**		**20x85**			**20x130**	
$V_{Rk} = V_{Rk,b} = V_{Rk,c,II} = V_{Rk,c,\perp}$ [kN]; temperature range 50/80°C														
Mean compressive strength / Min. compressive strength single brick [1]	Use conditions													
5 / 4 N/mm²	w/w w/d d/d		0,50					0,60		0,50			0,60	
7,5 / 6 N/mm²			0,75					0,90		0,75			0,90	
10 / 8 N/mm²			0,90					1,20		0,90			1,20	
12,5 / 10 N/mm²			1,20					1,50		1,20			1,50	
15 / 12 N/mm²			1,50					2,00		1,50			2,00	

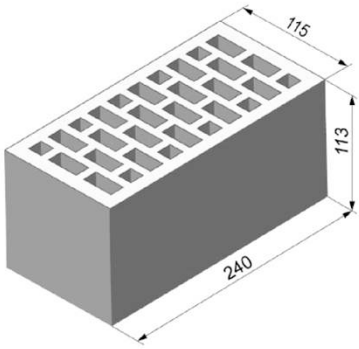
[1] The compressive strength of the single brick must not be less than 80% of the mean compressive strength.

Factor for job site tests and displacements see annex C21.

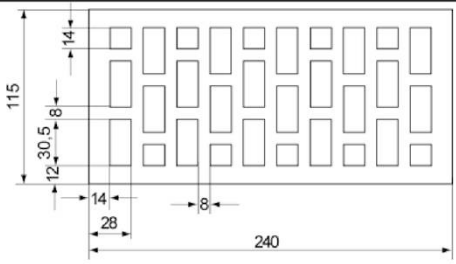
Injection system SWEYTEC IMS for masonry	**Annex C9**
Performance Vertical perforated brick HLz, Characteristic resistance under tension and shear loading	

Deutsches Institut für Bautechnik DIBt

Vertical perforated brick HLz, 2DF, EN 771-1:2011+A1:2015



Producer			e.g. Wienerberger	
Nominal dimensions	[mm]	length L	width W	height H
		240	115	113
Mean gross dry density ρ	[kg/dm³]	≥ 1,4		
Mean compressive strength / Min. compressive strength single brick [1)]	[N/mm²]	7,5 / 6 or 12,5 / 10 or 20 / 16 or 25 / 20 or 35 / 28		
Standard or annex		EN 771-1:2011+A1:2015		



Dimension see also Annex B11

Table C10.1: Installation parameters

Anchor rod	**M6**	**M8**	**M6**	**M8**	**-**		**M8**	**M10**	**-**		**M12**	**M16**
Internal threaded anchor SWEYTEC E	**-**		**-**		**M6**	**M8**	**-**		**M10**	**M12**	**-**	
					11x85				**15x85**			
SWEYTEC H K	**12x50**		**12x85**		**16x85**				**20x85**			
Anchor rod and internal threaded anchor SWEYTEC E with perforated sleeve SWEYTEC H K												
Max. installation torque $\max T_{inst}$	[Nm]	2										
General installation parameters												
Edge distance $c_{min} = c_{cr}$	[mm]	80										
Spacing s_{cr} II = s_{min} II	[mm]	240										
Spacing $s_{cr} \perp = s_{min} \perp$	[mm]	115										
Drilling method												
Hammer drilling with hard metal hammer drill												

[1)] The compressive strength of the single brick must not be less than 80% of the mean compressive strength.

Table C10.2: Group factors

Anchor rod	**M6**	**M8**	**M6**	**M8**	**-**		**M8**	**M10**	**-**		**M12**	**M16**
Internal threaded anchor SWEYTEC E	**-**		**-**		**M6**	**M8**	**-**		**M10**	**M12**	**-**	
					11x85				**15x85**			
SWEYTEC H K	**12x50**		**12x85**		**16x85**				**20x85**			
Group factors $\alpha_{g,N}$ (s_{min} II)	[-]	2										
Group factors $\alpha_{g,V}$ (s_{min} II)	[-]	2										
Group factors $\alpha_{g,N}$ ($s_{min} \perp$)	[-]	2										
Group factors $\alpha_{g,V}$ ($s_{min} \perp$)	[-]	2										

Injection system SWEYTEC IMS for masonry

Performance
Vertical perforated brick HLz, 2DF, dimensions, installation parameters, Group factors

Annex C10

Deutsches Institut für Bautechnik DIBt

Vertical perforated brick HLz, 2DF, EN 771-1:2011+A1:2015

Table C11.1: Characteristic resistance to pull-out failure or brick breakout failure of a single anchor under tension loading

Anchor rod		**M6**	**M8**	**M6**	**M8**	**-**	**M8**	**M10**	**-**	**M12**	**M16**
Internal threaded anchor SWEYTEC E		-		-		**M6** / **11x85**	**M8** / **11x85**	-	**M10** / **15x85**	**M12** / **15x85**	-
Perforated sleeve SWEYTEC H K		**12x50**		**12x85**		**16x85**			**20x85**		
$N_{Rk} = N_{Rk,p} = N_{Rk,b} = N_{Rk,p,c} = N_{Rk,b,c}$ [kN]; temperature range 50/80°C											
Mean compressive strength / Min. compressive strength single brick [1]	Use conditions										
7,5 / 6 N/mm²	w/w w/d	0,75		0,90		0,75			0,90		
	d/d	0,75		1,20		0,75			0,90		
12,5 / 10 N/mm²	w/w w/d	1,20		1,50		1,20			1,50		
	d/d	1,20		2,00		1,20			1,50		
20 / 16 N/mm²	w/w w/d	2,00		2,50		2,00			2,00		
	d/d	2,00		3,00		2,00			2,50		
25 / 20 N/mm²	w/w w/d	2,50		3,50		2,50			3,00		
	d/d	2,50		4,00		2,50			3,00		
35 / 28 N/mm²	w/w w/d	3,00		5,00		3,50			4,00		
	d/d	3,50		5,50		3,50			4,50		

[1] The compressive strength of the single brick must not be less than 80% of the mean compressive strength.

Table C11.2: Characteristic resistance to local brick failure or brick edge failure of a single anchor under shear loading

Anchor rod		**M6**	**M8**	**M6**	**M8**	**-**	**M8**	**M10**	**-**	**M12**	**M16**
Internal threaded anchor SWEYTEC E		-		-		**M6** / **11x85**	**M8** / **11x85**	-	**M10** / **15x85**	**M12** / **15x85**	-
Perforated sleeve SWEYTEC H K		**12x50**		**12x85**		**16x85**			**20x85**		
$V_{Rk} = V_{Rk,b} = V_{Rk,c,II} = V_{Rk,c,\perp}$ [kN]; temperature range 50/80°C											
Mean compressive strength / Min. compressive strength single brick [1]	Use conditions										
7,5 / 6 N/mm²	w/w w/d d/d	1,2	1,5	1,2	2,0	1,2	1,5		2,5		
12,5 / 10 N/mm²		2,0	2,5	2,0	4,0	2,0	2,5		4,5		
20 / 16 N/mm²		3,0	3,5	3,0	6,0	3,0	3,5		7,0		
25 / 20 N/mm²		4,0	4,5	4,0	7,5	4,0	4,5		8,5		
35 / 28 N/mm²		5,0	6,5	5,0	9,5	5,0	6,5		12,0		

[1] The compressive strength of the single brick must not be less than 80% of the mean compressive strength.

Factor for job site tests and displacements see annex C21.

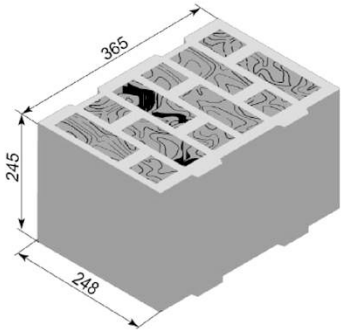
Injection system SWEYTEC IMS for masonry

Performance
Vertical perforated brick HLz, 2DF,
Characteristic resistance under tension and shear loading

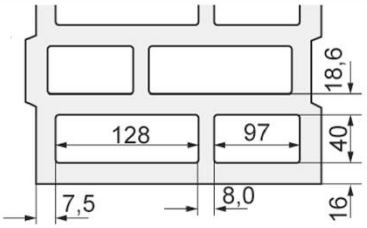
Annex C11

Deutsches Institut für Bautechnik DIBt

Vertical perforated brick filled with mineral wool, EN 771-1:2011+A1:2015



Producer		e.g. Wienerberger		
Nominal dimensions	[mm]	length L	width W	height H
		≥ 365	≥ 248	≥ 245
Mean gross dry density ρ	[kg/dm³]	0,6		
Mean compressive strength / Min. compressive strength single brick [1]	[N/mm²]	10 / 8		
Standard or annex		EN 771-1:2011+A1:2015		



Dimension see also Annex B12

Table C12.1: Installation parameters
(Pre-positioned anchorage with perforated sleeve SWEYTEC H K)

Anchor rod	**M6**	**M8**	**-**	**M8**	**M10**	**M8**	**M10**	**-**	**M12**	**M16**	**M12**	**M16**
Internal threaded anchor SWEYTEC E	-		**M6** / **11x85**	**M8** / **11x85**	-	-		**M10** / **15x85**	**M12** / **15x85**	-	-	
SWEYTEC H K	**12x85**		**16x85**			**16x130**		**20x85**			**20x130**	
Anchor rod and internal threaded anchor SWEYTEC E with perforated sleeve SWEYTEC H K												
Max. installation torque	max T_{inst}	[Nm]	2	4								
General installation parameters												
Edge distance	$c_{min} = c_{cr}$	[mm]	100									
Spacing	s_{min} ∥		250									
	s_{cr} ∥											
	s_{min} ⊥		245									
	s_{cr} ⊥											
Drilling method												
Hammer drilling with hard metal hammer drill												

[1] The compressive strength of the single brick must not be less than 80% of the mean compressive strength.

Table C12.2: Group factors

Anchor rod	**M6**	**M8**	**M8**	**M10**	**M8**	**M10**	**M12**	**M16**	**M12**	**M16**
SWEYTEC H K	**12x85**		**16x85**		**16x130**		**20x85**		**20x130**	
Group factors $\frac{\alpha_{g,N}(s_{min} \parallel)}{\alpha_{g,V}(s_{min} \parallel)} = \frac{\alpha_{g,N}(s_{min} \perp)}{\alpha_{g,V}(s_{min} \perp)}$	[-]	2								

Injection system SWEYTEC IMS for masonry

Performance
Vertical perforated brick filled with mineral wool, dimensions, installation parameters, Group factors

Annex C12

Deutsches Institut für Bautechnik DIBt

Vertical perforated brick filled with mineral wool, EN 771-1:2011+A1:2015

Table C13.1: Characteristic resistance to pull-out failure or brick breakout failure of a single anchor under tension loading (Pre-positioned anchorage)

Anchor rod		M6	M8	-	M8	M10	M8	M10	-	M12	M16	M12	M16	M12	M16
Internal threaded anchor SWEYTEC E		-		M6 M8 **11x85**	-		-		M10 M12 **15x85**	-		-		-	
Perforated sleeve SWEYTEC H K		**12x85**		**16x85**			**16x130**		**20x85**			**20x130**		**20x200**	
$N_{Rk} = N_{Rk,p} = N_{Rk,b} = N_{Rk,p,c} = N_{Rk,b,c}$ [kN]; temperature range 50/80°C															
Mean compressive strength / Min. compressive strength single brick [1]	Use conditions														
10 / 8 N/mm²	w/w	2,0		1,5	2,5				2,0			2,0		3,0	
	d/d	2,0		2,0	3,0				2,0			2,0		3,0	

[1] The compressive strength of the single brick must not be less than 80% of the mean compressive strength.

Factor for job site tests and displacements see annex C21.

Table C13.2: Characteristic resistance to local brick failure or brick edge failure of a single anchor under shear loading (Pre-positioned anchorage)

Anchor rod		M6	M8	-	M8	M10	M8	M10	-	M12	M16	M12	M16	M12	M16
Internal threaded anchor SWEYTEC E		-		M6 M8 **11x85**	-		-		M10 M12 **15x85**	-		-		-	
Perforated sleeve SWEYTEC H K		**12x85**		**16x85**			**16x130**		**20x85**			**20x130**		**20x200**	
$V_{Rk} = V_{Rk,b} = V_{Rk,c,II} = V_{Rk,c,\perp}$ [kN]; temperature range 50/80°C															
Mean compressive strength / Min. compressive strength single brick [1]	Use conditions														
10 / 8 N/mm²	w/w	2,5	3,0	3,0			3,0		1,5			1,5		1,5	1,5
	d/d	2,5	3,0	3,0			3,0		1,5			1,5		1,5	1,5

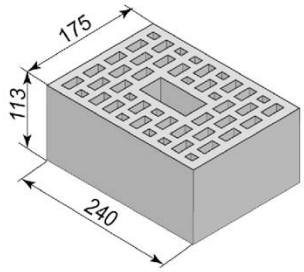
[1] The compressive strength of the single brick must not be less than 80% of the mean compressive strength.

Factor for job site tests and displacements see annex C21.

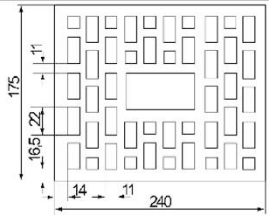
Injection system SWEYTEC IMS for masonry	**Annex C13**
Performance Vertical perforated brick filled with mineral wool, Characteristic resistance under tension and shear loading	

Deutsches Institut für Bautechnik DIBt

Vertical perforated brick HLz, EN 771-1:2011+A1:2015



Producer		e.g. Wienerberger		
Nominal dimensions	[mm]	length L	width W	height H
		≥ 240	≥ 175	≥ 113
Mean gross dry density ρ	[kg/dm³]	0,9		
Mean compressive strength / Min. compressive strength single brick [1]	[N/mm²]	12,5 / 10		
Standard or annex		EN 771-1:2011+A1:2015		



Dimension see also Annex B12

Table C14.1: Installation parameters
(Pre-positioned anchorage with perforated sleeve SWEYTEC H K)

Anchor rod	**M6**	**M8**	**-**		**M8**	**M10**	**M8**	**M10**	**-**		**M12**	**M16**	**M12**	**M16**
Internal threaded anchor SWEYTEC E	**-**		**M6**	**M8**	**-**		**-**		**M10**	**M12**	**-**		**-**	
			11x85						**15x85**					
SWEYTEC H K	**12x85**		**16x85**				**16x130**		**20x85**				**20x130**	
Anchor rod and internal threaded anchor SWEYTEC E with perforated sleeve SWEYTEC H K														
Max. installation torque $\max T_{inst}$	[Nm]	2	4											
General installation parameters														
Edge distance $c_{min} = c_{cr}$	[mm]	100												
Spacing $s_{min} \parallel$		240												
Spacing $s_{cr} \parallel$														
Spacing $s_{min} \perp$		115												
Spacing $s_{cr} \perp$														
Drilling method														
Hammer drilling with hard metal hammer drill														

[1] The compressive strength of the single brick must not be less than 80% of the mean compressive strength.

Table C14.2: Group factors

Anchor rod	**M6**	**M8**	**M8**	**M10**	**M8**	**M10**	**M12**	**M16**	**M12**	**M16**
SWEYTEC H K	**12x85**		**16x85**		**16x130**		**20x85**		**20x130**	
Group factors $\frac{\alpha_{g,N}(s_{min} \parallel)}{\alpha_{g,V}(s_{min} \parallel)} = \frac{\alpha_{g,N}(s_{min} \perp)}{\alpha_{g,V}(s_{min} \perp)}$	[-]	2								

Injection system SWEYTEC IMS for masonry

Performance
Vertical perforated brick HLz, dimensions, installation parameters, Group factors

Annex C14

Deutsches Institut für Bautechnik DIBt

Vertical perforated brick HLz, EN 771-1:2011+A1:2015

Table C15.1: Characteristic resistance to pull-out failure or brick breakout failure of a single anchor under tension loading (Pre-positioned anchorage)

Anchor rod		**M6**	**M8**	**-**		**M8**	**M10**	**M8**	**M10**	**-**		**M12**	**M16**	**M12**	**M16**
Internal threaded anchor SWEYTEC E		**-**		**M6**	**M8**	**-**		**-**		**M10**	**M12**	**-**		**-**	
				11x85						**15x85**					
Perforated sleeve SWEYTEC H K		**12x85**		**16x85**				**16x130**		**20x85**				**20x130**	
$N_{Rk} = N_{Rk,p} = N_{Rk,b} = N_{Rk,p,c} = N_{Rk,b,c}$ [kN]; temperature range 50/80°C															
Mean compressive strength / Min. compressive strength single brick [1]	Use conditions														
12,5 / 10 N/mm²	w/w	3,5		4,0				4,5		4,5				4,0	
	d/d	4,0		4,5				5,0		5,0				4,0	

[1] The compressive strength of the single brick must not be less than 80% of the mean compressive strength.

Factor for job site tests and displacements see annex C21.

Table C15.2: Characteristic resistance to local brick failure or brick edge failure of a single anchor under shear loading (Pre-positioned anchorage)

Anchor rod		**M6**	**M8**	**-**		**M8**	**M10**	**M8**	**M10**	**-**		**M12**	**M16**	**M12**	**M16**
Internal threaded anchor SWEYTEC E		**-**		**M6**	**M8**	**-**		**-**		**M10**	**M12**	**-**		**-**	
				11x85						**15x85**					
Perforated sleeve SWEYTEC H K		**12x85**		**16x85**				**16x130**		**20x85**				**20x130**	
$V_{Rk} = V_{Rk,b} = V_{Rk,c,II} = V_{Rk,c,\perp}$ [kN]; temperature range 50/80°C															
Mean compressive strength / Min. compressive strength single brick [1]	Use conditions														
12,5 / 10 N/mm²	w/w	4,0	5,5	4,0	5,5	5,5	7,0	5,5	7,0	7,0	6,0	6,0	8,0	6,0	8,0
	d/d	4,0	5,5	4,0	5,5	5,5	7,0	5,5	7,0	7,0	6,0	6,0	8,0	6,0	8,0

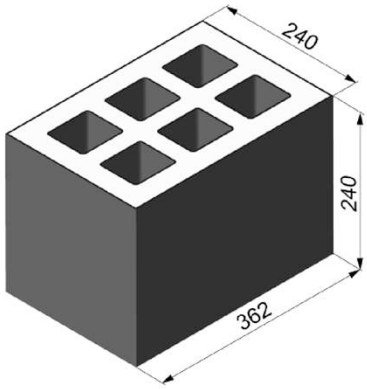
[1] The compressive strength of the single brick must not be less than 80% of the mean compressive strength.

Factor for job site tests and displacements see annex C21.

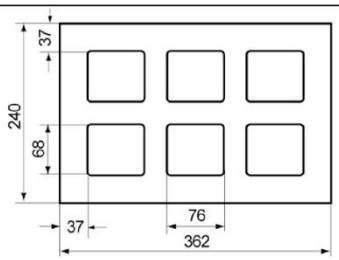
Injection system SWEYTEC IMS for masonry	**Annex C15**
Performance Vertical perforated brick HLz, Characteristic resistance under tension and shear loading	

Deutsches Institut für Bautechnik DIBt

Light-weight concrete hollow block Hbl, EN 771-3:2011+A1:2015



Producer			-	
Nominal dimensions	[mm]	length L	width W	height H
		362	240	240
Mean gross dry density ρ	[kg/dm³]	≥ 1,0		
Mean compressive strength / Min. compressive strength single brick [1]	[N/mm²]	2,5 / 2 or 5 / 4		
Standard or annex		EN 771-3:2011+A1:2015		



Dimension see also Annex B12

Table C16.1: Installation parameters
(Pre-positioned anchorage with perforated sleeve SWEYTEC H K)

Anchor rod	M6	M8	M6	M8	-	M8	M10	M8	M10	-	M12	M16	M12	M16	M12	M16
Internal threaded anchor SWEYTEC E	-		-		M6 M8 **11x85**	-		-		M10 M12 **15x85**	-		-		-	
SWEYTEC H K	**12x50**		**12x85**		**16x85**			**16x130**		**20x85**			**20x130**		**20x200**	
Anchor rod and internal threaded anchor SWEYTEC E with perforated sleeve SWEYTEC H K																
Max. installation torque	$\max T_{inst}$	[Nm]	2													
General installation parameters																
Edge distance	$c_{min} = c_{cr}$	[mm]	60													
Spacing	s_{min} ∥		100													
	s_{cr} ∥		362													
	$s_{min} \perp = s_{cr} \perp$		240													
Drilling method																
Hammer drilling with hard metal hammer drill																

[1] The compressive strength of the single brick must not be less than 80% of the mean compressive strength.

Table C16.2: Group factors

Anchor rod	M6	M8	M6	M8	-	M8	M10	M8	M10	-	M12	M16	M12	M16	M12	M16
Internal threaded anchor SWEYTEC E	-		-		M6 M8 **11x85**	-		-		M10 M12 **15x85**	-		-		-	
SWEYTEC H K	**12x50**		**12x85**		**16x85**			**16x130**		**20x85**			**20x130**		**20x200**	
Group factors $\alpha_{g,N}$ (s_{min} ∥)	[-]	1,2														
Group factors $\alpha_{g,V}$ (s_{min} ∥)		1,1														
Group factors $\alpha_{g,N}$ ($s_{min} \perp$)		2,0														
Group factors $\alpha_{g,V}$ ($s_{min} \perp$)																

Injection system SWEYTEC IMS for masonry

Performance
Light-weight concrete hollow block Hbl, dimensions, installation parameters, Group factors

Annex C16

Deutsches Institut für Bautechnik DIBt

Light-weight concrete hollow block Hbl, EN 771-3:2011+A1:2015

Table C17.1: Characteristic resistance to pull-out failure or brick breakout failure of a single anchor under tension loading (Pre-positioned anchorage)

Anchor rod	M6	M8	M6	M8	-		M8	M10	M8	M10	-		M12	M16	M12	M16	M12	M16
Internal threaded anchor SWEYTEC E	-		-		M6	M8	-		-		M10	M12	-		-		-	
					11x85						15x85							
Perforated sleeve SWEYTEC H K	12x50		12x85		16x85				16x130		20x85				20x130		20x200	

$N_{Rk} = N_{Rk,p} = N_{Rk,b} = N_{Rk,p,c} = N_{Rk,b,c}$ [kN]; temperature range 50/80°C

Mean compressive strength / Min. compressive strength single brick [1]	Use conditions				
2,5 / 2 N/mm²	w/w	w/d	1,2	1,5	2,5
	d/d		1,2	1,5	2,5
5 / 4 N/mm²	w/w	w/d	2,0	3,0	5,0
	d/d		2,5	3,0	5,5

[1] The compressive strength of the single brick must not be less than 80% of the mean compressive strength.

Factor for job site tests and displacements see annex C21.

Table C17.2: Characteristic resistance to local brick failure or brick edge failure of a single anchor under shear loading (Pre-positioned anchorage)

Anchor rod	M6	M8	M6	M8	-		M8	M10	M8	M10	-		M12	M16	M12	M16	M12	M16
Internal threaded anchor SWEYTEC E	-		-		M6	M8	-		-		M10	M12	-		-		-	
					11x85						15x85							
Perforated sleeve SWEYTEC H K	12x50		12x85		16x85				16x130		20x85				20x130		20x200	

$V_{Rk} = V_{Rk,b} = V_{Rk,c,II} = V_{Rk,c,\perp}$ [kN]; temperature range 50/80°C

Mean compressive strength / Min. compressive strength single brick [1]	Use conditions		
2,5 / 2 N/mm²	w/w	w/d	0,9
	d/d		
5 / 4 N/mm²	w/w	w/d	2,0
	d/d		

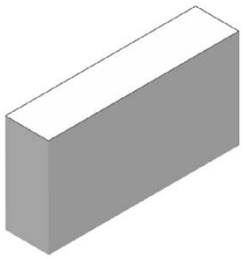
[1] The compressive strength of the single brick must not be less than 80% of the mean compressive strength.

Factor for job site tests and displacements see annex C21.

Injection system SWEYTEC IMS for masonry	**Annex C17**
Performance Light-weight concrete hollow block Hbl, Characteristic resistance under tension and shear loading	

Deutsches Institut für Bautechnik DIBt

Autoclaved aerated concrete (cylindrical drill hole), EN 771-4:2011+A1:2015



Producer		e.g. Ytong
Mean gross dry density ρ	[kg/dm³]	0,35
Mean compressive strength / Min. compressive strength single brick [1)]	[N/mm²]	2,5 / 2
Standard or annex		EN 771-4:2011+A1:2015

Table C18.1: Installation parameters

Anchor rod			**M6**		**M8**		**M10**		**M12**		**M16**		-		-	
Internal threaded anchor SWEYTEC E			-		-		-		-		-		**M6**	**M8**	**M10**	**M12**
													11x85		**15x85**	
Anchor rod and internal threaded anchor SWEYTEC E without perforated sleeve																
Effective anchorage depth	h_{ef}	[mm]	100	200	100	200	100	200	100	200	100	200	85			
Max. installation torque	max T_{inst}	[Nm]	1	4	1	8	2	12	2	16	2	20	1		2	
General installation parameters																
Edge distance	$c_{min} = c_{cr}$	[mm]	100													
Spacing	s_{cr} ∥ = s_{min} ∥		250													
	h_{ef}=200mm s_{min} ∥		80													
	h_{ef}=200mm s_{cr} ∥		3x h_{ef}													
	s_{cr} ⊥ = s_{min} ⊥		250													
	h_{ef}=200mm s_{min} ⊥		80													
	h_{ef}=200mm s_{cr} ⊥		3x h_{ef}													
Drilling method																
Hammer drilling with hard metal hammer drill																

[1)] The compressive strength of the single brick must not be less than 80% of the mean compressive strength.

Injection system SWEYTEC IMS for masonry

Performance
Autoclaved aerated concrete (cylindrical drill hole), dimensions, installation parameters

Annex C18

Deutsches Institut für Bautechnik DIBt

Table C19.1: Group factors for autoclaved aerated concrete (Min. compressive strength single brick = 2 N/mm²)

Anchor rod			**M6**	**M8**	**M10**	**M12**	**M16**	**-**		**-**	
Internal threaded anchor SWEYTEC E			-	-	-	-	-	**M6**	**M8**	**M10**	**M12**
								11x85		**15x85**	
Group factors	h_{ef}=200 $\alpha_{g,N}$ (s_{min} II)	[-]	1,6					-[1]		-[1]	
	h_{ef}=200 $\alpha_{g,V}$ (s_{min} II)		1,1					-[1]		-[1]	
	$\alpha_{g,N}$ II, $\alpha_{g,V}$ (s_{min} II)		2,0								
	h_{ef}=200 $\alpha_{g,N}$ (s_{min} ⊥)		1,6					-[1]		-[1]	
	h_{ef}=200 $\alpha_{g,V}$ (s_{min} ⊥)		0,8					-[1]		-[1]	
	$\alpha_{g,N}$ ⊥, $\alpha_{g,V}$ (s_{min} ⊥)		2,0								

[1] No performance assessed.

Injection system SWEYTEC IMS for masonry

Performance
Autoclaved aerated concrete (cylindrical drill hole), Group factors

Annex C19

Deutsches Institut für Bautechnik DIBt

Autoclaved aerated concrete (cylindrical drill hole), EN 771-4:2011+A1:2015

Table C20.1: Characteristic resistance to pull-out failure or brick breakout failure of a single anchor under tension loading

Anchor rod		**M6**		**M8**		**M10**		**M12**		**M16**		-		-	
Internal threaded anchor SWEYTEC E		-		-		-		-		-		**M6** / **M8**		**M10** / **M12**	
												11x85		**15x85**	
$N_{Rk} = N_{Rk,p} = N_{Rk,b} = N_{Rk,p,c} = N_{Rk,b,c}$ [kN]; temperature range 50/80°C															
Mean compressive strength / Min. compressive strength single brick [1]	Use conditions	Effective anchorage depth h_{ef} [mm]													
		100	200	100	200	100	200	100	200	100	200	85			
2,5 / 2 N/mm²	w/w w/d	1,2	1,2	1,5	2,0	1,5	3,0	1,5	3,0	2,0	3,0	1,5		1,5	
	d/d	1,5	3,0	1,5	3,0	1,5	3,5	2,0	4,0	2,0	4,0	1,5		1,5	

[1] The compressive strength of the single brick must not be less than 80% of the mean compressive strength.

Table C20.2: Characteristic resistance to local brick failure or brick edge failure of a single anchor under shear loading

Anchor rod		**M6**		**M8**		**M10**		**M12**		**M16**		-		-	
Internal threaded anchor SWEYTEC E		-		-		-		-		-		**M6** / **M8**		**M10** / **M12**	
												11x85		**15x85**	
$V_{Rk} = V_{Rk,b} = V_{Rk,c,II} = V_{Rk,c,\perp}$ [kN]; temperature range 50/80°C															
Mean compressive strength / Min. compressive strength single brick [1]	Use conditions	Effective anchorage depth h_{ef} [mm]													
		100	200	100	200	100	200	100	200	100	200	85			
2,5 / 2 N/mm²	w/w w/d	1,2	1,2	1,2	1,2	1,2	1,2	1,5	1,2	1,2	1,2	1,2		1,5	
	d/d														

[1] The compressive strength of the single brick must not be less than 80% of the mean compressive strength.

Factor for job site tests and displacements see annex C21.

Injection system SWEYTEC IMS for masonry	**Annex C20**
Performance Autoclaved aerated concrete (cylindrical drill hole), Characteristic resistance under tension and shear loading	

β-factors for job site tests; displacements

Table C21.1: β-factors for job site tests

use conditions		w/w and w/d	d/d
temperature range [°C]		50/80	50/80
Material	Size	β- factor	
solid units	M6	0,55	0,96
	M8	0,57	
	M10	0,59	
	M12 SWEYTEC E 11x85	0,60	
	M16 SWEYTEC E 15x85	0,62	
	SWEYTEC H 16x85 K	0,55	
hollow units	all sizes	0,86	0,96
Autoclaved aerated concrete cylindrical drill hole	all sizes	0,73	0,81

Table C21.2: Displacements

Material	N [kN]	δN_0 [mm]	δN_∞ [mm]	V [kN]	δV_0 [mm]	δV_∞ [mm]
solid units and autoclaved aerated concrete h_{ef}=100mm	$\frac{N_{Rk}}{1,4 * \gamma_{Mm}}$	0,03	0,06	$\frac{V_{Rk}}{1,4 * \gamma_{Mm}}$	0,82	0,88
hollow units	$\frac{N_{Rk}}{1,4 * \gamma_{Mm}}$	0,48	0,06	$\frac{V_{Rk}}{1,4 * \gamma_{Mm}}$	1,71	2,56
solid brick Mz NF annex C4 - C7	$\frac{N_{Rk}}{1,4 * \gamma_{Mm}}$	0,74	1,48	$\frac{V_{Rk}}{1,4 * \gamma_{Mm}}$	1,23	1,85
AAC h_{ef}=200 mm annex C18 - C20	$\frac{N_{Rk}}{1,4 * \gamma_{Mm}}$	1,03	2,06	$\frac{V_{Rk}}{1,4 * \gamma_{Mm}}$	1,25	1,88

For anchorage in autoclaved aerated concrete, the partial factor γ_{MAAC} shall be used instead of γ_{Mm}.