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European Technical Assessment Body  
for construction products



## European Technical Assessment

ETA-24/1248  
of 14 July 2025

English translation prepared by DIBt - Original version in German language

### General Part

Technical Assessment Body issuing the European Technical Assessment:

Trade name of the construction product

Product family  
to which the construction product belongs

Manufacturer

Manufacturing plant

This European Technical Assessment contains

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of

Deutsches Institut für Bautechnik

BERNER multicomponent system MCS Protect Plus

Bonded fasteners and bonded expansion  
fasteners for use in concrete

Berner Omnichannel Trading  
Holding SE  
Bernerstraße 6  
74653 Künzelsau  
GERMANY

Berner Herstellwerk 6

29 pages including 3 annexes which form an integral part of this assessment

EAD 330499-02-0601, Edition 12/2023

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## Specific Part

### 1 Technical description of the product

The BERNER multicomponent system MCS Protect Plus is a bonded fastener consisting of an injection cartridge with injection mortar MCS Protect Plus and a steel element according to Annex A.

The steel element is placed into a drilled hole filled with injection mortar and is anchored via the bond between metal part, injection mortar and concrete.

The product description is given in Annex A.

### 2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

### 3 Performance of the product and references to the methods used for its assessment

#### 3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi-static loading)	See Annex C 1 to C 7, B 3 to B 6
Characteristic resistance to shear load (static and quasi-static loading)	See Annex C 1 to C 4
Displacements under short-term and long-term loading	See Annex C 8 to C 9
Characteristic resistance and displacements for seismic performance categories C1 and C2	No performance assessed

#### 3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	No performance assessed

#### 3.3 Hygiene, health and the environment (BWR 3)

Essential characteristic	Performance
Content, emission and/or release of dangerous substances	No performance assessed

### 4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with the European Assessment Document EAD 330499-02-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

**5      Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document**

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

Issued in Berlin on 14 July 2025 by Deutsches Institut für Bautechnik

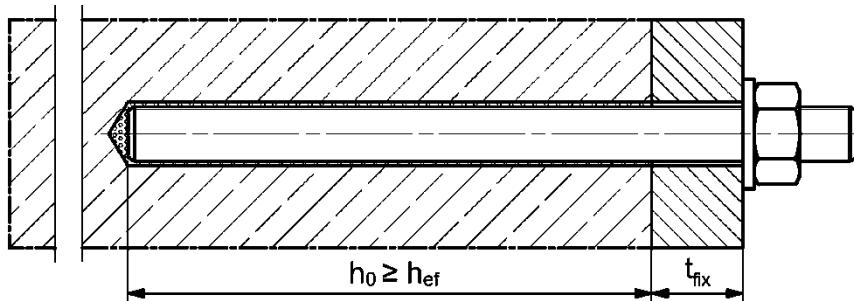
Dipl.-Ing. Beatrix Wittstock  
Head of Section

*beglaubigt:*  
Baderschneider

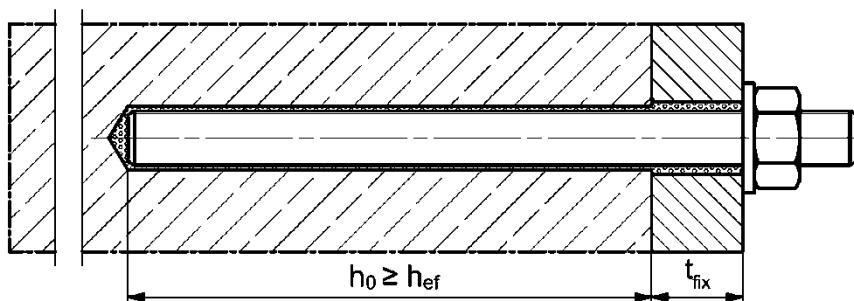
## Installation conditions part 1

**BERNER Anchor rod MCS Plus A / BCA M (Anchor rod) and commercial standard threaded rod (Threaded rod)**

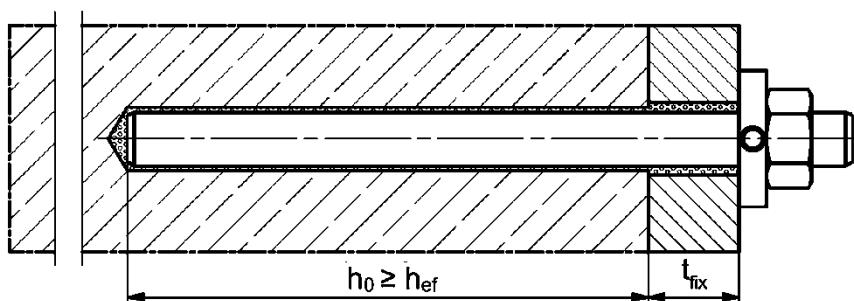
### Pre-positioned installation



### Push through installation (annular gap filled with mortar)



### Pre-positioned or push through installation with subsequently injected BERNER filling disc BFD (annular gap filled with mortar)



Figures not to scale

$h_0$  = drill hole depth

$h_{ef}$  = effective embedment depth

$t_{fix}$  = thickness of fixture

**BERNER multicomponent system MCS Protect Plus**

**Product description**  
Installation conditions part 1

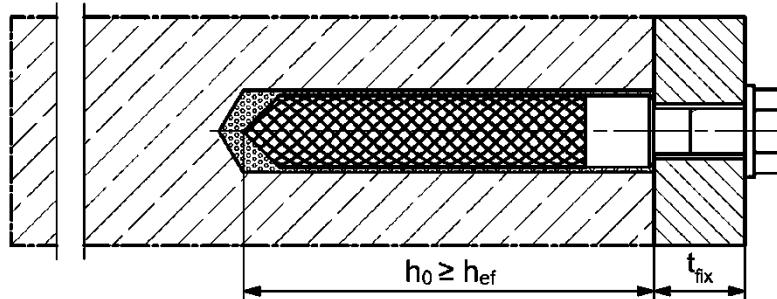
**Annex A 1**

English translation prepared by DIBt

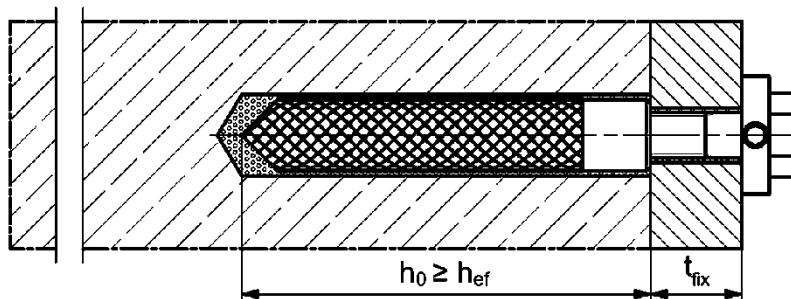
## Installation conditions part 2

### BERNER internal threaded anchor MCS Plus I (BERNER MCS Plus I)

#### Pre-positioned installation



#### Pre-positioned installation with subsequently injected BERNER filling disc BFD (annular gap filled with mortar)



Figures not to scale

$h_0$  = drill hole depth

$h_{ef}$  = effective embedment depth

$t_{fix}$  = thickness of fixture

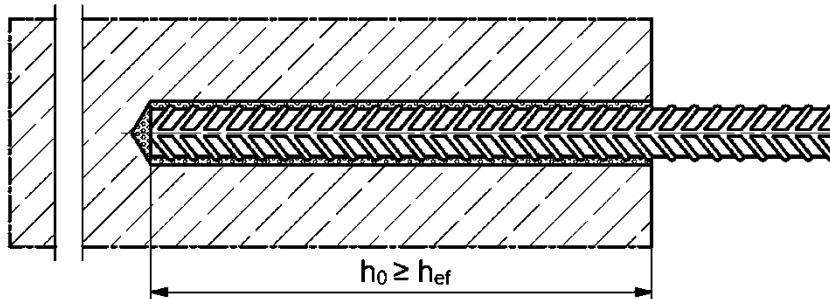
BERNER multicomponent system MCS Protect Plus

**Product description**  
Installation conditions part 2

**Annex A 2**

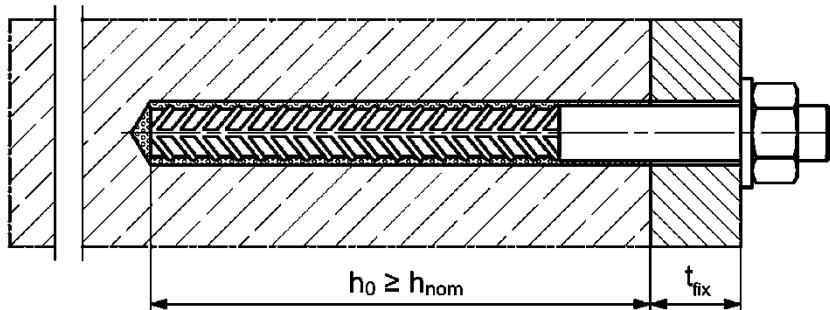
## Installation conditions part 3

### Reinforcing bar

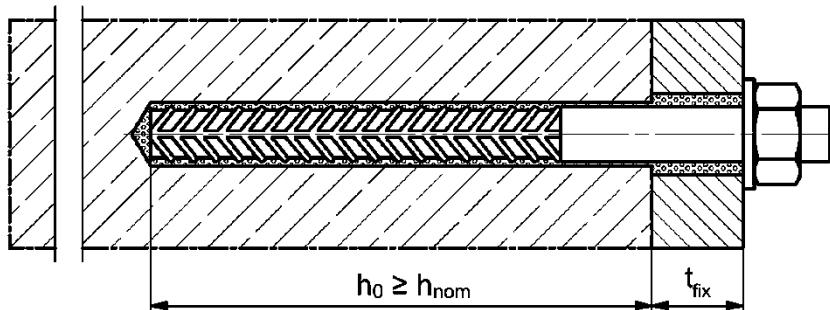


### BERNER rebar anchor BRA (BERNER BRA)

#### Pre-positioned installation



#### Push through installation (annular gap filled with mortar)



Figures not to scale

$h_0$  = drill hole depth

$h_{ef}$  = effective embedment depth

$t_{fix}$  = thickness of fixture

$h_{nom}$  = overall fastener embedment depth in the concrete

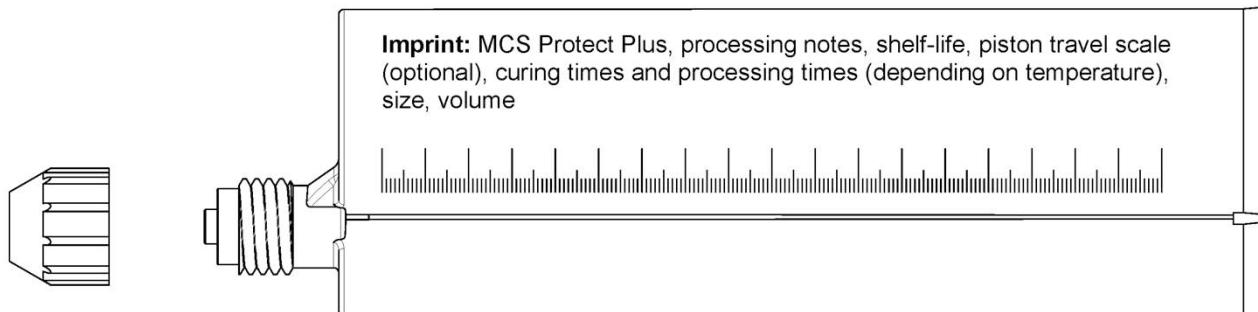
BERNER multicomponent system MCS Protect Plus

**Product description**  
Installation conditions part 3

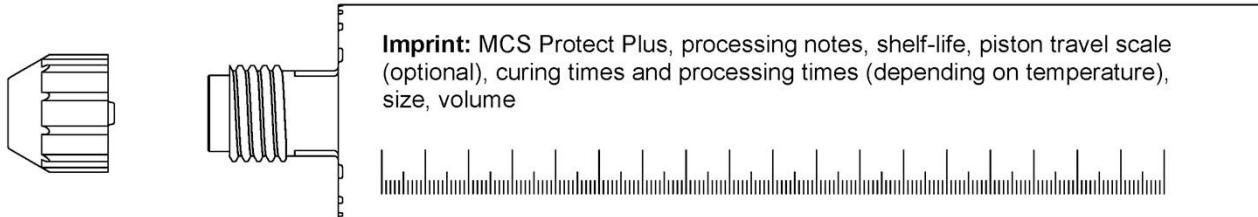
**Annex A 3**

## Overview system components part 1

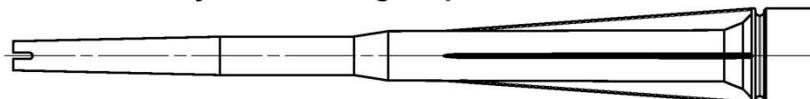
### Injection cartridge (shuttle cartridge) with sealing cap; Sizes: 360 ml, 825 ml



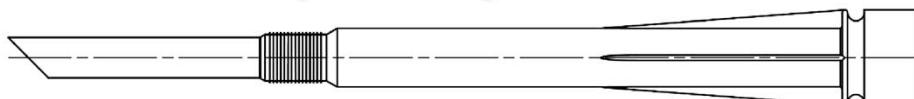
### Injection cartridge (coaxial cartridge) with sealing cap; Sizes: 100 ml, 150 ml, 300 ml, 380 ml, 400 ml, 410 ml



### Static mixer MCS Protect Plus for injection cartridges up to 410 ml



### Static mixer MCS Protect Plus for injection cartridges 825 ml



### Injection adapter and extension tube Ø 9 for static mixer MCS Protect Plus up to 410 ml; Injection adapter and extension tube Ø 9 or Ø 15 for static mixer MCS Protect Plus 825 ml



### Cleaning brush



### Blow-out pump



### Compressed-air cleaning tool:



Figures not to scale

### BERNER multicompound system MCS Protect Plus

#### Product description

Overview system components part 1;  
cartridges / static mixer / accessories

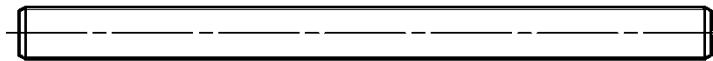
#### Annex A 4

English translation prepared by DIBt

## Overview system components part 2

### Anchor rod / Threaded rod

Size: M8, M10, M12, M16, M20, M24

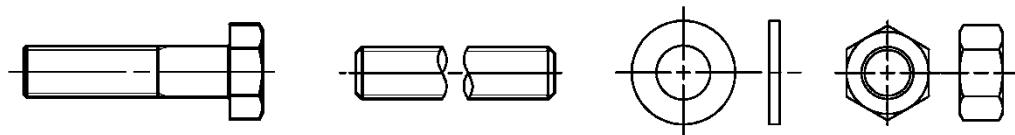


### BERNER MCS Plus I

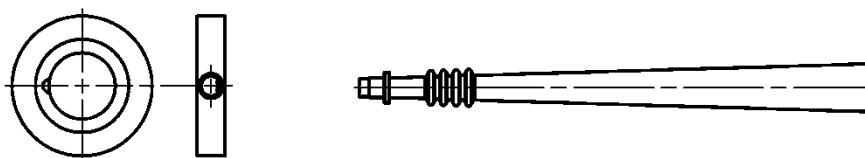
Size: M8, M10, M12, M16



### Screw / threaded rod / washer / hexagon nut



### BERNER filling disc BFD with injection adapter



### Reinforcing bar

Nominal diameter:  $\phi 8, \phi 10, \phi 12, \phi 14, \phi 16, \phi 20, \phi 22, \phi 24, \phi 25$



### BERNER BRA

Size: M12, M16, M20, M24



Figures not to scale

### BERNER multicomponent system MCS Protect Plus

#### Product description

Overview system components part 2;  
steel components, injection adapter

Annex A 5

**Table A6.1: Materials**

Part	Designation	Material		
1	Injection cartridge	Mortar, hardener, filler		
Steel grade	Steel	Stainless steel R	High corrosion resistant steel HCR	
	zinc plated (zp, hdg)	acc. to EN 10088-1:2023 Corrosion resistance class CRC III EN 1993-1-4: 2006+A1:2015	acc. to EN 10088-1:2023 Corrosion resistance class CRC V EN1993-1-4:2006+A1:2015	
2	Anchor rod / Threaded rod	Property class 4.8, 5.8 or 8.8; EN ISO 898-1:2013 zinc plated $\geq 5 \mu\text{m}$ ; EN ISO 4042:2022 or hot dip galvanised $\geq 40 \mu\text{m}$ EN ISO 10684:2004+AC:2009 $f_{uk} \leq 1000 \text{ N/mm}^2$ $A_5 > 8\%$ fracture elongation	Property class 50, 70 or 80 EN ISO 3506-1:2020 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; 1.4062, 1.4662, 1.4462; EN 10088-1:2023 $f_{uk} \leq 1000 \text{ N/mm}^2$ $A_5 > 8\%$ fracture elongation	Property class 50 or 80 EN ISO 3506-1:2020 or property class 70 with $f_{yk} = 560 \text{ N/mm}^2$ 1.4565; 1.4529; EN 10088-1:2023 $f_{uk} \leq 1000 \text{ N/mm}^2$ $A_5 > 8\%$ fracture elongation
3	Washer ISO 7089:2000	zinc plated $\geq 5 \mu\text{m}$ , ISO 4042:2022 or hot dip galvanised $\geq 40 \mu\text{m}$ EN ISO 10684:2004+AC:2009	1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; EN 10088-1:2023	1.4565; 1.4529; EN 10088-1:2014
4	Hexagon nut	Property class 4, 5 or 8; EN ISO 898-2:2022 zinc plated $\geq 5 \mu\text{m}$ , ISO 4042:2022 or hot dip galvanised $\geq 40 \mu\text{m}$ EN ISO 10684:2004+AC:2009	Property class 50, 70 or 80 EN ISO 3506-1:2020 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; EN 10088-1:2023	Property class 50, 70 or 80 EN ISO 3506-1:2020 1.4565; 1.4529; EN 10088-1:2023
5	BERNER MCS Plus I	Property class 5.8 ISO 898-1:2013 zinc plated $\geq 5 \mu\text{m}$ , EN ISO 4042:2022	Property class 70 EN ISO 3506-1:2020 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; EN 10088-1:2023	Property class 70 EN ISO 3506-1:2020 1.4565; 1.4529; EN 10088-1:2023
6	Commercial standard screw or threaded rod for BERNER MCS Plus I	Property class 5.8 or 8.8; EN ISO 898-1:2013 zinc plated $\geq 5 \mu\text{m}$ , EN ISO 4042:2022 $A_5 > 8\%$ fracture elongation	Property class 70 EN ISO 3506-1:2020 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; EN 10088-1:2023 $A_5 > 8\%$ fracture elongation	Property class 70 EN ISO 3506-1:2020 1.4565; 1.4529; EN 10088-1:2023 $A_5 > 8\%$ fracture elongation
7	BERNER filling disc similar to DIN 6319-G	zinc plated $\geq 5 \mu\text{m}$ , EN ISO 4042:2022 or hot dip galvanised $\geq 40 \mu\text{m}$ EN ISO 10684:2004+AC:2009	1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; EN 10088-1:2023	1.4565; 1.4529; EN 10088-1:2023
8	Reinforcing bar	EN 1992-1-1:2004 and AC:2010, Annex C Bars and de-coiled rods, class B or C with $f_{yk}$ and k according to NDP or NCI of according to EN 1992-1-1/NA $f_{uk} = f_{tk} = k \cdot f_{yk} (A_5 > 8\%)$		
9	BERNER rebar anchor BRA	Rebar part: Bars and de-coiled rods class B or C with $f_{yk}$ and k according to NDP or NCI of EN 1992-1-1:2004+AC:2010 $f_{uk} = f_{tk} = k \cdot f_{yk} (A_5 > 8\%)$ Threaded part: Property class 80 EN ISO 3506-1:2020	1.4401, 1.4404, 1.4571, 1.4578, 1.4439, 1.4362, 1.4062 acc. to EN 10088-1:2014 Corrosion resistance class CRC III acc. to EN 1993-1-4:2006+A1:2015 1.4565; 1.4529 acc. to EN 10088-1:2014 Corrosion resistance class CRC V acc. to EN 1993-1-4: 2006+A1:2015 $f_{uk} \leq 1000 \text{ N/mm}^2$ ; fracture elongation $A_5 > 8\%$	
<b>BERNER multicomponent system MCS Protect Plus</b>				
<b>Product description</b> Materials				<b>Annex A 6</b>

## Specifications of intended use part 1

**Table B1.1:** Overview use and performance categories

	MCS Protect Plus with ...													
	Anchor rod / Threaded rod	BERNER MCS Plus I	Reinforcing bar	BERNER BRA										
Hammer drilling with standard drill bit		all sizes												
Hammer drilling with hollow drill bit (BERNER Cleandrill dustless, fischer „FHD“, Heller „Duster Expert“; Bosch „Speed Clean“; Hilti „TE-CD, TE-YD“)		Nominal drill bit diameter ( $d_0$ ) 12 mm to 30 mm												
Static and quasi static load, in	uncracked concrete	all sizes	Tables: C1.1 C4.1 C5.1 C8.1	all sizes	Tables: C2.1 C4.1 C6.1 C8.2	all sizes	Tables: C3.1 C4.1 C7.1 C9.1	all sizes	Tables: C3.2 C4.1 C7.2 C9.2					
	cracked concrete <sup>2)</sup>	all sizes		all sizes			- <sup>1)</sup>	- <sup>1)</sup>						
Seismic performance category	C1 <sup>1)</sup>	<sup>-1)</sup>		<sup>-1)</sup>		<sup>-1)</sup>		<sup>-1)</sup>						
	C2 <sup>1)</sup>													
Use conditions	I1 dry or wet concrete	all sizes		all sizes		all sizes		all sizes						
	I2 water filled hole <sup>2)</sup>	all sizes		all sizes		all sizes		all sizes						
Installation direction	D3 (downward and horizontal and upwards (e.g. overhead) installation)													
Installation temperature	$T_{i,\min} = -10^\circ\text{C}$ to $T_{i,\max} = +40^\circ\text{C}$ for the standard variation of temperature after installation													
In-service temperature	Temperature range I	$-40^\circ\text{C}$ to $+40^\circ\text{C}$		(max. short term temperature $+40^\circ\text{C}$ ; max. long term temperature $+24^\circ\text{C}$ )										
	Temperature range II	$-40^\circ\text{C}$ to $+80^\circ\text{C}$		(max. short term temperature $+80^\circ\text{C}$ ; max. long term temperature $+50^\circ\text{C}$ )										
	Temperature range III	$-40^\circ\text{C}$ to $+120^\circ\text{C}$		(max. short term temperature $+120^\circ\text{C}$ ; max. long term temperature $+72^\circ\text{C}$ )										
<sup>1)</sup> No performance assessed <sup>2)</sup> No performance assessed for installation with hollow drill bit in cracked concrete or water filled hole														
BERNER multicomponent system MCS Protect Plus							Annex B 1							
Intended use Specifications part 1														

## Specifications of intended use part 2

### Base materials:

- Compacted reinforced or unreinforced normal weight concrete without fibres of strength classes C20/25 to C50/60 according to EN 206:2013+A2:2021

### Use conditions (Environmental conditions):

- Fastener intended for use in structures subject to dry, internal conditions (all materials).
- For all other conditions according to EN 1993-1-4:2006+A1:2015 corresponding to corrosion resistance classes to Annex A6 table A6.1.

### Design:

- The structural design is conducted under responsibility of a designer experienced in the field of anchorages and concrete works.
- Verifiable calculation notes and drawings are to be prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e. g. position of the anchor relative to reinforcement or to supports, etc.).
- Fastenings are designed in accordance with EN 1992-4:2018.

### Installation:

- Anchor installation is to be carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site
- Anchorage depth should be marked and adhered to installation
- Overhead installation is allowed (necessary equipment see installation instruction)

BERNER multicomponent system MCS Protect Plus

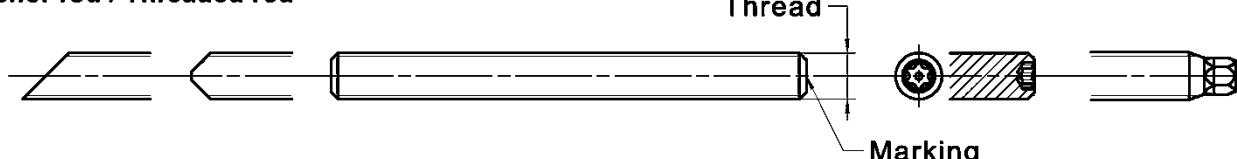
Intended use  
Specifications part 2

Annex B 2

**Table B3.1:** Installation parameters for Anchor rods / Threaded rods

Anchor rods / Threaded rods	Thread	M8	M10	M12	M16	M20	M24
Nominal drill hole diameter $d_0$	[mm]	10	12	14	18	22	28
Drill hole depth $h_0$		$h_0 = h_{\text{ref}}$					
Effective embedment depth $h_{\text{ref}, \text{min}}$		60	60	70	80	90	96
Effective embedment depth $h_{\text{ref}, \text{max}}$		160	200	240	320	400	480
Minimum spacing and minimum edge distance $s_{\text{min}} = c_{\text{min}}$		40	45	55	65	85	105
Diameter of the clearance hole of the fixture pre-positioned installation $d_f$		9	12	14	18	22	26
Diameter of the clearance hole of the fixture push through installation $d_f$		12	14	16	20	24	30
Minimum thickness of concrete member $h_{\text{min}}$		$h_{\text{ref}} + 30 (\geq 100)$			$h_{\text{ref}} + 2d_0$		
Maximum installation torque $\text{max } T_{\text{inst}}$	[Nm]	10	20	40	60	120	150

**Anchor rod / Threaded rod**



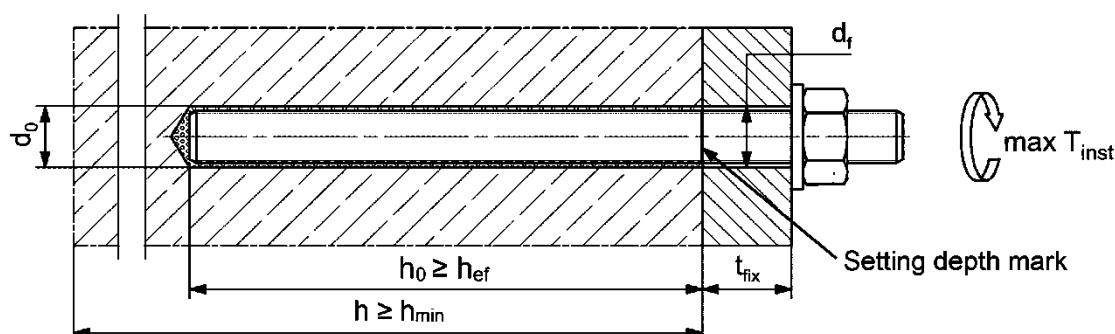
**Marking (on random place) BERNER anchor rod:**

Steel zinc plated PC <sup>1)</sup> 8.8	• or +	Steel hot-dip PC <sup>1)</sup> 8.8	•
High corrosion resistant steel HCR PC <sup>1)</sup> 50	•	High corrosion resistant steel HCR PC <sup>1)</sup> 70	-
High corrosion resistant steel HCR PC <sup>1)</sup> 80	(	Stainless steel R property class 50	~
Stainless steel R property class 80	*		

Alternatively: Colour coding according to DIN 976-1: 2016

<sup>1)</sup> PC = property class

**Installation conditions:**



**Commercial standard threaded rods, washers and hexagon nuts may also be used, if the following requirements are fulfilled:**

- Materials, dimensions and mechanical properties according to Annex A 6, Table A6.1
- Inspection certificate 3.1 according to EN 10204:2004, the documents have to be stored
- Setting depth is marked

Figures not to scale

**BERNER multicomponent system MCS Protect Plus**

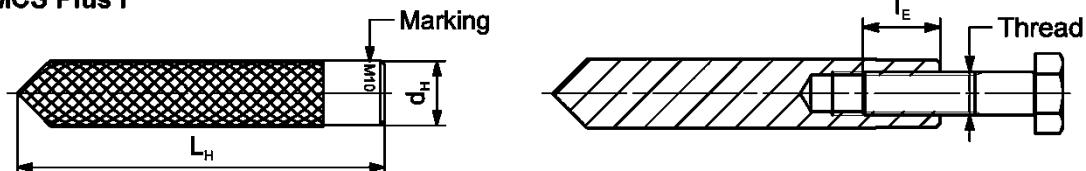
**Intended use**  
Installation parameters anchor rods / Threaded rods

**Annex B 3**

**Table B4.1:** Installation parameters for BERNER MCS Plus I

BERNER MCS Plus I	Thread	M8	M10	M12	M16
Diameter of anchor $d_{nom} = d_H$	[mm]	12	16	18	22
Nominal drill hole diameter $d_0$		14	18	20	24
Drill hole depth $h_0$		$h_0 = h_{ef} = L_H$			
Effective embedment depth ( $h_{ef} = L_H$ )		90	90	125	160
Minimum spacing and minimum edge distance $s_{min} = c_{min}$		55	65	75	95
Diameter of clearance hole in the fixture $d_f$		9	12	14	18
Minimum thickness of concrete member $h_{min}$		120	125	165	205
Maximum screw-in depth $l_{E,max}$		18	23	26	35
Minimum screw-in depth $l_{E,min}$		8	10	12	16
Maximum installation torque $\max T_{inst}$	[Nm]	10	20	40	80

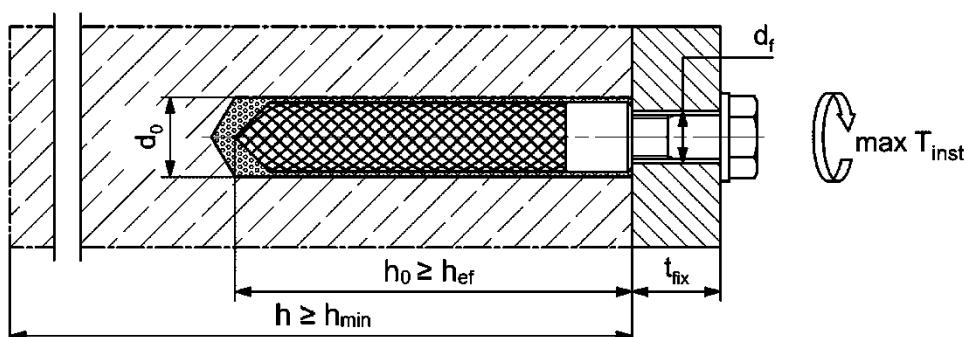
**BERNER MCS Plus I**



**Marking:** Anchor size e. g.: **M10**  
Stainless steel → additional **R**; e.g.: **M10 R**  
High corrosion resistant steel → additional **HCR**; e.g.: **M10 HCR**

Retaining bolt or threaded rods (including nut and washer) must comply with the appropriate material and strength class of Annex A6, Table A6.1

**Installation conditions:**



Figures not to scale

**BERNER multicomponent system MCS Protect Plus**

**Intended use**  
Installation parameters internal threaded anchors BERNER MCS Plus I

**Annex B 4**

**Table B5.1:** Installation parameters for reinforcing bars

Nominal diameter of the bar	$\phi$	8 <sup>1)</sup>	10 <sup>1)</sup>	12 <sup>1)</sup>	14	16	20	22	24	25			
Nominal drill hole diameter	$d_0$	10	12	12	14	14	16	18	20	25	28	30	30
Drill hole depth	$h_0$								$h_0 = h_{\text{ef}}$				
Effective embedment depth	$h_{\text{ef},\text{min}}$	60	60	70	75	80	90	94	98	100			
	$h_{\text{ef},\text{max}}$	160	200	240	280	320	400	440	480	500			
Minimum spacing and minimum edge distance	$s_{\text{min}} = c_{\text{min}}$	40	45	55	60	65	85	95	105	110			
Minimum thickness of concrete member	$h_{\text{min}}$			$h_{\text{ef}} + 30$ ( $\geq 100$ )					$h_{\text{ef}} + 2d_0$				

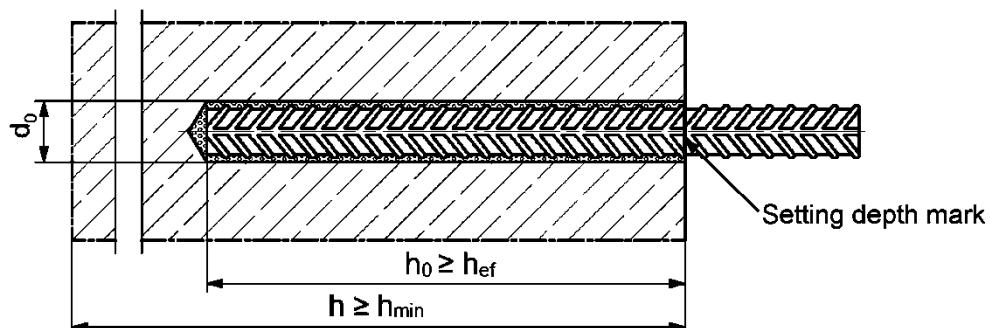
<sup>1)</sup> Both drill hole diameters can be used

**Reinforcing bar**



- The minimum value of related rib area  $f_{R,\text{min}}$  must fulfil the requirements of EN 1992-1-1:2004+AC:2010
- The rib height must be within the range:  $0,05 \cdot \phi \leq h_{\text{rib}} \leq 0,07 \cdot \phi$   
( $\phi$  = Nominal diameter of the bar,  $h_{\text{rib}}$  = rib height)

**Installation conditions:**



Figures not to scale

BERNER multicomponent system MCS Protect Plus

**Intended use**  
Installation parameters reinforcing bars

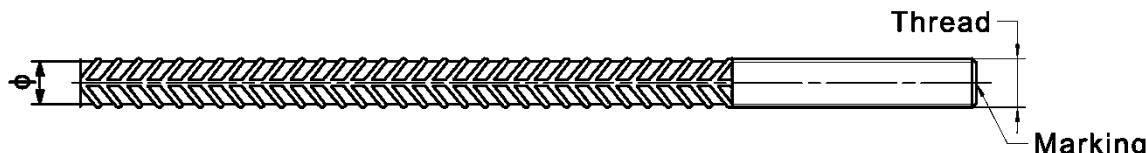
**Annex B 5**

**Table B6.1: Installation parameters for BERNER BRA**

BERNER BRA	Thread	M12 <sup>1)</sup>	M16	M20	M24
Nominal diameter of the bar $\phi$		12	16	20	25
Nominal drill hole diameter $d_0$		14	16	20	25
Drill hole depth $h_0$				$h_{\text{ef}} + l_e$	
Effective embedment depth $h_{\text{ef},\text{min}}$		70	80	90	96
		140	220	300	380
Distance concrete surface to welded joint $l_e$				100	
Minimum spacing and minimum edge distance $s_{\text{min}} = c_{\text{min}}$	[mm]	55	65	85	105
Diameter of clearance hole in the fixture pre-positioned anchorage $\leq d_f$		14	18	22	26
	push through anchorage $\leq d_f$	18	22	26	32
Minimum thickness of concrete member $h_{\text{min}}$		$h_0 + 30$		$h_0 + 2d_0$	
Maximum installation torque $\max T_{\text{inst}}$	[Nm]	40	60	120	150

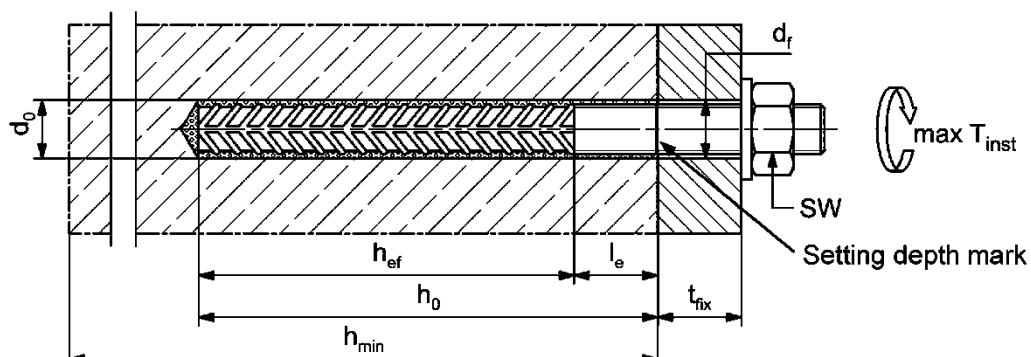
<sup>1)</sup> Both drill hole diameters can be used

**BERNER BRA**



Marking frontal e.g.: BRA (for stainless steel);  
BRA HCR (for high corrosion resistant steel)

**Installation conditions:**



Figures not to scale

**BERNER multicomponent system MCS Protect Plus**

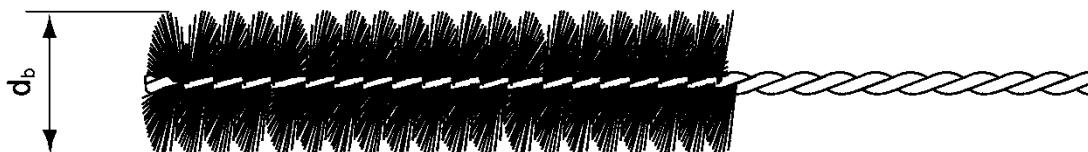
**Intended use**  
Installation parameters BERNER BRA

**Annex B 6**

**Table B7.1: Parameters of the cleaning brush (steel brush with steel bristles)**

The size of the cleaning brush refers to the drill hole diameter

Nominal drill hole diameter	$d_0$	[mm]	10	12	14	16	18	20	22	24	25	28	30
Steel brush diameter	$d_b$	[mm]	11	14	16	20		25		26	27	30	40



**Table B7.2: Conditions for use static mixer without an extension tube**

Nominal drill hole diameter	$d_0$	[mm]	10	12	14	16	18	20	22	24	25	28	30
Drill hole depth $h_0$ by using	MCS Protect Plus up to 410 ml	[mm]	$\leq 90$	$\leq 120$	$\leq 140$	$\leq 150$	$\leq 160$	$\leq 170$	$\leq 190$				$\leq 210$
	MCS Protect Plus 825 ml		-	-	$\leq 90$	$\leq 160$	$\leq 180$	$\leq 190$	$\leq 210$		$\leq 220$		$\leq 250$

**Table B7.3 Maximum processing time of the mortar and minimum curing time**  
(During the curing time of the mortar the concrete temperature may not fall below the listed minimum temperature)

Temperature at anchoring base [°C]	Maximum processing time $t_{work}$	Minimum curing time <sup>1)</sup> $t_{cure}$
	MCS Protect Plus	MCS Protect Plus
-10 to -5 <sup>2)</sup>	6 h	72 h
> -5 to 0 <sup>2)</sup>	2 h	24 h
> 0 to 5 <sup>2)</sup>	45 min	12 h
> 5 to 10	20 min	6 h
> 10 to 15	8 min	3 h
> 15 to 20	5 min	2 h
> 20 to 25	3 min	1 h
> 25 to 30	2 min	45 min
> 30 to 40	1 min	30 min

<sup>1)</sup> In wet concrete or water filled holes the curing times must be doubled

<sup>2)</sup> Minimum cartridge temperature +5°C

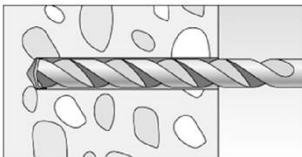
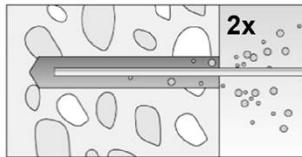
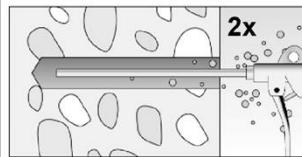
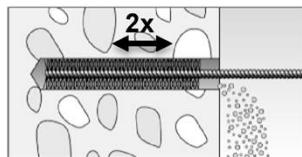
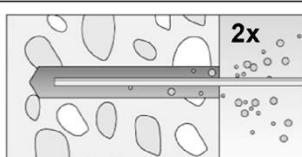
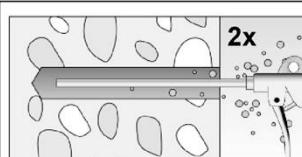
BERNER multicomponent system MCS Protect Plus

**Intended use**  
Cleaning brush (steel brush)  
Processing time and curing time

**Annex B 7**

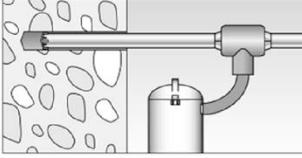
## Installation instructions part 1

### Drilling and cleaning the hole (hammer drilling with standard drill bit)

1		Drill the hole. Nominal drill hole diameter $d_0$ and drill hole depth $h_0$ see <b>Tables B3.1, B4.1, B5.1, B6.1</b> .		
2		Clean the drill hole: For $h_{ef} \leq 12d$ and $d_0 < 18 \text{ mm}$ blow out the hole twice by hand.		For $h_{ef} > 12d$ and / or $d_0 \geq 18 \text{ mm}$ blow out the hole twice with oil-free compressed air ( $p \geq 6 \text{ bar}$ ).
3		Brush the drill hole twice. For drill hole diameter $d_0 \geq 18 \text{ mm}$ and / or $h_{ef} > 12d$ use a power drill. For deep holes use an extension. Corresponding brushes see <b>Table B7.1</b> .		
4		Clean the drill hole: For $h_{ef} \leq 12d$ and $d_0 < 18 \text{ mm}$ blow out the hole twice by hand.		For $h_{ef} > 12d$ and / or $d_0 \geq 18 \text{ mm}$ blow out the hole twice with oil-free compressed air ( $p \geq 6 \text{ bar}$ ).

Go to step 5

### Drilling and cleaning the hole (hammer drilling with hollow drill bit)

1		Check a suitable hollow drill (see <b>table B1.1</b> ) for correct operation of the dust extraction.
2		Use a suitable dust extraction system, e.g. BERNER BWDVC PERM M-1 or a comparable dust extraction system with equivalent performance data.  Drill the hole with hollow drill bit. The dust extraction system has to extract the drill dust nonstop during the drilling process and must be adjusted to maximum power. Nominal drill hole diameter $d_0$ and drill hole depth $h_0$ see <b>Tables B3.1, B4.1, B5.1, B6.1</b> .

Go to step 5

BERNER multicomponent system MCS Protect Plus

Intended use  
Installation instructions part 1

Annex B 8

## Installation instructions part 2

### Preparing the cartridge

5		Remove the sealing cap	Screw on the static mixer (the spiral in the static mixer must be clearly visible)
6			Place the cartridge into the dispenser
7			Extrude approximately 10 cm of material out until the resin is evenly grey in colour. Do not use mortar that is not uniformly grey

Go to step 8

### Injection of the mortar

8			
	Fill approximately 2/3 of the drill hole with mortar. Always begin from the bottom of the hole and avoid bubbles	The conditions for mortar injection without extension tube can be found in <b>table B7.2</b> For deeper drill holes, than those mentioned in <b>table B7.2</b> , use a suitable extension tube	For overhead installation, deep holes ( $h_0 > 250$ mm) or drill hole diameter ( $d_0 = 30$ mm) use an injection adapter

Go to step 9

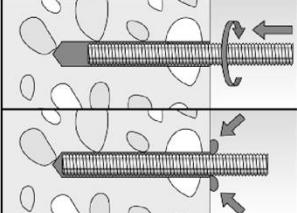
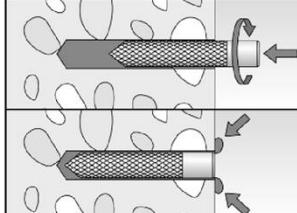
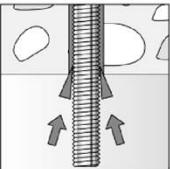
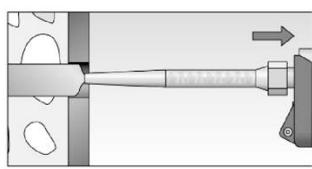
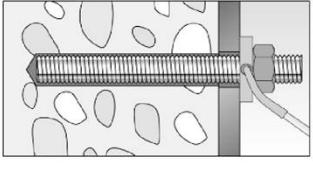
BERNER multicomponent system MCS Protect Plus

Intended use  
Installation instructions part 2

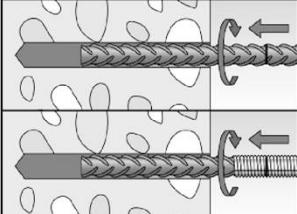
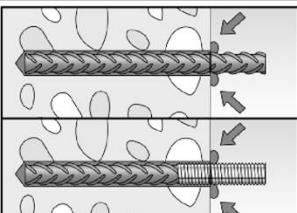
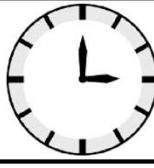
Annex B 9

### Installation instructions part 3

#### Installation of anchor rods or Threaded rods and BERNER MCS Plus I

9			<p>Only use clean and oil-free metal parts. Mark the setting depth of the metal part. Push the anchor rod or BERNER MCS Plus I down to the bottom of the hole, turning it slightly while doing so. After inserting the metal parts, excess mortar must be emerged around the anchor element.</p>	
		<p>For overhead installations support the metal part with centering wedges or overhead clips.</p>		
10		<p>Wait for the specified curing time <math>t_{cure}</math> see <b>table B7.3</b></p>		11
Option		<p>After the minimum curing time is reached, the gap between metal part and fixture (annular clearance) may be filled with mortar via the BERNER filling disc. BFD Compressive strength <math>\geq 50 \text{ N/mm}^2</math> (e.g. BERNER MCS Protect Plus). ATTENTION: Using BERNER filling disc BFD reduces <math>t_{fix}</math> (usable length of the anchor).</p>		Mounting the fixture $\max T_{inst}$ see <b>tables B3.1 and B4.1</b> .

#### Installation reinforcing bars and BERNER BRA

9		<p>Only use clean and oil-free reinforcing bars or BERNER BRA. Mark the setting depth. Push the reinforcement bar or the BERNER BRA into the filled hole up to the setting depth mark. Recommendation: Rotation back and forth of the reinforcement bar or the BERNER BRA makes pushing easy.</p>		
		<p>When the setting depth mark is reached, excess mortar must be emerged from the mouth of the drill hole.</p>		
10		Wait for the specified curing time $t_{cure}$ see <b>table B7.3</b> .	11	Mounting the fixture $\max T_{inst}$ see <b>table B6.1</b> .

BERNER multicomponent system MCS Protect Plus

Intended use  
Installation instructions part 3

Annex B 10

**Table C1.1: Characteristic resistance to steel failure under tension / shear loading of Anchor rods / Threaded rods**

Anchor rod / Threaded rod		M8	M10	M12	M16	M20	M24		
<b>Characteristic resistance to steel failure under tension loading <sup>1)</sup></b>									
Characteristic resistance $N_{Rk,s}$	Steel zinc plated	Property class	4,8	14,6(13,2)	23,2(21,4)	33,7	62,8		
			5,8	18,3(16,6)	29,0(26,8)	42,1	78,5		
			8,8	29,2(26,5)	46,4(42,8)	67,4	125,6		
			50	18,3	29,0	42,1	78,5		
			70	25,6	40,6	59,0	109,9		
			80	29,2	46,4	67,4	125,6		
<b>Partial factors <sup>2)</sup></b>									
Partial factor $\gamma_{Ms,N}$	Steel zinc plated	Property class	4,8			1,50			
			5,8			1,50			
			8,8			1,50			
			50			2,86			
			70			1,87 / BERNER HCR: 1,50 <sup>3)</sup>			
			80			1,60			
<b>Characteristic resistance to steel failure under shear loading <sup>1)</sup></b>									
<b>without lever arm</b>									
Characteristic resistance $V^0_{Rk,s}$	Steel zinc plated	Property class	4,8	8,7(7,9)	13,9(12,8)	20,2	37,6		
			5,8	10,9(9,9)	17,4(16,0)	25,2	47,1		
			8,8	14,6(13,2)	23,2(21,4)	33,7	62,8		
			50	9,1	14,5	21,0	39,2		
			70	12,8	20,3	29,5	54,9		
			80	14,6	23,2	33,7	62,8		
Ductility factor		$k_7$	[ $-$ ]			1,0			
<b>with lever arm</b>									
Characteristic resistance $M^0_{Rk,s}$	Steel zinc plated	Property class	4,8	14,9(12,9)	29,9(26,5)	52,3	132,9		
			5,8	18,7(16,1)	37,3(33,2)	65,4	166,2		
			8,8	29,9(25,9)	59,8(53,1)	104,6	265,9		
			50	18,7	37,3	65,4	166,2		
			70	26,2	52,3	91,5	232,6		
			80	29,9	59,8	104,6	265,9		
<b>Partial factors <sup>2)</sup></b>									
Partial factor $\gamma_{Ms,V}$	Steel zinc plated	Property class	4,8			1,25			
			5,8			1,25			
			8,8			1,25			
			50			2,38			
			70			1,56 / BERNER HCR: 1,25 <sup>3)</sup>			
			80			1,33			
<sup>1)</sup> Values in brackets are valid for undersized threaded rods with smaller stress area $A_s$ for hot dip galvanised Threaded rods according to EN ISO 10684:2004+AC:2009.									
<sup>2)</sup> In absence of other national regulations.									
<sup>3)</sup> Only admissible for high corrosion resist. steel HCR, with $f_{yk} / f_{uk} \geq 0,8$ and $A_5 > 12\%$ (e.g. Anchor rods).									
<b>BERNER multicompound system MCS Protect Plus</b>									
<b>Performances</b> Characteristic resistance to steel failure under tension / shear loading of Anchor rods / Threaded rods									
<b>Annex C 1</b>									

**Table C2.1: Characteristic resistance to steel failure under tension / shear loading of BERNER MCS Plus I**

BERNER MCS Plus I		MCS Plus I	Screw		M8	M10	M12	M16							
<b>Characteristic resistance to steel failure under tension loading</b>															
Characteristic resistance in combination with screw $N_{Rk,s}$	Property class	5.8	5.8	[kN]	18,3	29,0	42,1	78,3							
			8.8		29,2	46,4	67,4	106,7							
	Property class	R-70 / HCR-70	R-70 / commercial standard		25,6	40,6	59,0	109,6							
			HCR-70		25,6	40,6	59,0	109,6							
<b>Partial factors <sup>1)</sup></b>															
Partial factors $\gamma_{Ms,N}$	Property class	5.8	5.8	[-]	1,50										
			8.8		1,50										
	Property class	R-70 / HCR-70	R-70 / commercial standard		1,87										
			HCR-70		1,87 / BERNER HCR: 1,50 <sup>2)</sup>										
<b>Characteristic resistance to steel failure under shear loading</b>															
<b>Without lever arm</b>															
Characteristic resistance in combination with screw $V^0_{Rk,s}$	Property class	5.8	5.8	[kN]	10,9	17,4	25,2	47,1							
			8.8		14,6	23,2	33,7	62,8							
	Property class	R-70 / HCR-70	R-70 / commercial standard		12,8	20,3	29,5	54,9							
			HCR-70		12,8	20,3	29,5	54,9							
Ductility factor				$k_7$	[-]	1,0									
<b>With lever arm</b>															
Characteristic resistance in combination with screw $M^0_{Rk,s}$	Property class	5.8	5.8	[Nm]	18,7	37,3	65,4	166,2							
			8.8		29,9	59,8	104,6	265,9							
	Property class	R-70 / HCR-70	R-70 / commercial standard		26,2	52,3	91,5	232,6							
			HCR-70		26,2	52,3	91,5	232,6							
<b>Partial factors <sup>1)</sup></b>															
Partial factors $\gamma_{Ms,V}$	Property class	5.8	5.8	[-]	1,25										
			8.8		1,25										
	Property class	R-70 / HCR-70	R-70 / commercial standard		1,56										
			HCR-70		1,56 / BERNER HCR: 1,25 <sup>2)</sup>										
<b>BERNER multicompound system MCS Protect Plus</b>															
<b>Performances</b> Characteristic resistance to steel failure under tension / shear loading of BERNER MCS Plus I							<b>Annex C 2</b>								

<sup>1)</sup> In absence of other national regulations

<sup>2)</sup> Only admissible for high corrosion resist. steel HCR, with  $f_{yk} / f_{uk} \geq 0,8$  and  $A_5 > 12\%$  (e.g. Anchor rods).

**Table C3.1: Characteristic resistance to steel failure under tension / shear load of reinforcing bars**

Nominal diameter of the bar	$\phi$	8 to 25
<b>Characteristic resistance to steel failure under tension loading</b>		
Characteristic resistance	$N_{Rk,s}$ [kN]	$A_s \cdot f_{uk}^{1)}$
<b>Characteristic resistance to steel failure under shear loading</b>		
<b>Without lever arm</b>		
Characteristic resistance	$V_{Rk,s}^0$ [kN]	$k_6^{2)} \cdot A_s \cdot f_{uk}^{1)}$
Ductility factor	$k_7$ [-]	1,0
<b>With lever arm</b>		
Characteristic resistance	$M_{Rk,s}^0$ [Nm]	$1,2 \cdot W_{el} \cdot f_{uk}^{1)}$

<sup>1)</sup>  $f_{uk}$  respectively shall be taken from the specifications of the reinforcing bar.

<sup>2)</sup> In accordance with EN 1992-4:2018 section 7.2.2.3.1:

- $k_6 = 0,6$  for fasteners made of carbon steel with  $f_{uk} \leq 500 \text{ N/mm}^2$ ,
- $= 0,5$  for fasteners made of carbon steel with  $500 \text{ N/mm}^2 < f_{uk} \leq 1000 \text{ N/mm}^2$ ,
- $= 0,5$  for fasteners made of stainless steel.

**Table C3.2: Characteristic resistance to steel failure under tension / shear loading of BERNER BRA**

BERNER BRA	M12	M16	M20	M24
<b>Characteristic resistance to steel failure under tension loading</b>				
Characteristic resistance	$N_{Rk,s}$ [kN]	62,0	111,0	173,0
<b>Partial factor<sup>1)</sup></b>				
Partial factor	$\gamma_{Ms,N}$ [-]		1,40	
<b>Characteristic resistance to steel failure under shear loading</b>				
<b>Without lever arm</b>				
Characteristic resistance	$V_{Rk,s}^0$ [kN]	34,5	64,3	100,4
Ductility factor	$k_7$ [-]		1,0	
<b>With lever arm</b>				
Characteristic resistance	$M_{Rk,s}^0$ [Nm]	107,4	273,0	532,2
<b>Partial factor<sup>1)</sup></b>				
Partial factor	$\gamma_{Ms,V}$ [-]		1,50	

<sup>1)</sup> In absence of other national regulations

BERNER multicomponent system MCS Protect Plus

**Performances**

Characteristic resistance to steel failure under tension / shear loading of reinforcing bars and BERNER BRA

**Annex C 3**

**Table C4.1: Characteristic resistance for concrete failure under tension / shear loading**

Size		All sizes																																															
<b>Tension load</b>																																																	
Installation factor $\gamma_{\text{inst}}$ [-] See Annex C5 to C8																																																	
<b>Factors for the compressive strength of concrete &gt; C20/25</b>																																																	
<table border="1"> <tr> <td></td> <td>C25/30</td> <td rowspan="6" style="vertical-align: middle;"><math>\Psi_c</math> [-]</td> <td></td> <td>1,03</td> <td></td> <td></td> <td></td> </tr> <tr> <td>Increasing factor <math>\Psi_c</math> for cracked or uncracked concrete</td> <td>C30/37</td> <td></td> <td>1,06</td> <td></td> <td></td> <td></td> </tr> <tr> <td></td> <td>C35/45</td> <td></td> <td>1,09</td> <td></td> <td></td> <td></td> </tr> <tr> <td></td> <td>C40/50</td> <td></td> <td>1,11</td> <td></td> <td></td> <td></td> </tr> <tr> <td><math>\tau_{\text{RK}}(X,Y) = \Psi_c \cdot \tau_{\text{RK}}(\text{C20/25})</math></td> <td>C45/55</td> <td></td> <td>1,13</td> <td></td> <td></td> <td></td> </tr> <tr> <td></td> <td>C50/60</td> <td></td> <td>1,15</td> <td></td> <td></td> <td></td> </tr> </table>								C25/30	$\Psi_c$ [-]		1,03				Increasing factor $\Psi_c$ for cracked or uncracked concrete	C30/37		1,06					C35/45		1,09					C40/50		1,11				$\tau_{\text{RK}}(X,Y) = \Psi_c \cdot \tau_{\text{RK}}(\text{C20/25})$	C45/55		1,13					C50/60		1,15			
	C25/30	$\Psi_c$ [-]		1,03																																													
Increasing factor $\Psi_c$ for cracked or uncracked concrete	C30/37			1,06																																													
	C35/45			1,09																																													
	C40/50			1,11																																													
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	C50/60			1,15																																													
<b>Splitting failure</b>																																																	
<table border="1"> <tr> <td>Edge distance</td> <td><math>h / h_{\text{ef}} \geq 2,0</math></td> <td rowspan="3" style="vertical-align: middle;"><math>c_{\text{cr,sp}}</math> [mm]</td> <td></td> <td>1,0 <math>h_{\text{ef}}</math></td> <td></td> <td></td> <td></td> </tr> <tr> <td></td> <td><math>2,0 &gt; h / h_{\text{ef}} &gt; 1,3</math></td> <td></td> <td>4,6 <math>h_{\text{ef}}</math> - 1,8 <math>h</math></td> <td></td> <td></td> <td></td> </tr> <tr> <td></td> <td><math>h / h_{\text{ef}} \leq 1,3</math></td> <td></td> <td>2,26 <math>h_{\text{ef}}</math></td> <td></td> <td></td> <td></td> </tr> <tr> <td>Spacing</td> <td><math>s_{\text{cr,sp}}</math></td> <td></td> <td></td> <td>2 <math>c_{\text{cr,sp}}</math></td> <td></td> <td></td> <td></td> </tr> </table>								Edge distance	$h / h_{\text{ef}} \geq 2,0$	$c_{\text{cr,sp}}$ [mm]		1,0 $h_{\text{ef}}$					$2,0 > h / h_{\text{ef}} > 1,3$		4,6 $h_{\text{ef}}$ - 1,8 $h$					$h / h_{\text{ef}} \leq 1,3$		2,26 $h_{\text{ef}}$				Spacing	$s_{\text{cr,sp}}$			2 $c_{\text{cr,sp}}$															
Edge distance	$h / h_{\text{ef}} \geq 2,0$	$c_{\text{cr,sp}}$ [mm]		1,0 $h_{\text{ef}}$																																													
	$2,0 > h / h_{\text{ef}} > 1,3$			4,6 $h_{\text{ef}}$ - 1,8 $h$																																													
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Spacing	$s_{\text{cr,sp}}$			2 $c_{\text{cr,sp}}$																																													
<b>Concrete cone failure</b>																																																	
<table border="1"> <tr> <td>Uncracked concrete</td> <td><math>k_{\text{ucr,N}}</math></td> <td rowspan="4" style="vertical-align: middle;"><math>[mm]</math></td> <td></td> <td>11,0</td> <td></td> <td></td> <td></td> </tr> <tr> <td>Cracked concrete</td> <td><math>k_{\text{cr,N}}</math></td> <td></td> <td>7,7</td> <td></td> <td></td> <td></td> </tr> <tr> <td>Edge distance</td> <td><math>c_{\text{cr,N}}</math></td> <td></td> <td>1,5 <math>h_{\text{ef}}</math></td> <td></td> <td></td> <td></td> </tr> <tr> <td>Spacing</td> <td><math>s_{\text{cr,N}}</math></td> <td></td> <td>2 <math>c_{\text{cr,N}}</math></td> <td></td> <td></td> <td></td> </tr> </table>								Uncracked concrete	$k_{\text{ucr,N}}$	$[mm]$		11,0				Cracked concrete	$k_{\text{cr,N}}$		7,7				Edge distance	$c_{\text{cr,N}}$		1,5 $h_{\text{ef}}$				Spacing	$s_{\text{cr,N}}$		2 $c_{\text{cr,N}}$																
Uncracked concrete	$k_{\text{ucr,N}}$	$[mm]$		11,0																																													
Cracked concrete	$k_{\text{cr,N}}$			7,7																																													
Edge distance	$c_{\text{cr,N}}$			1,5 $h_{\text{ef}}$																																													
Spacing	$s_{\text{cr,N}}$			2 $c_{\text{cr,N}}$																																													
<b>Factors for sustained tension load</b>																																																	
Temperature range		$[-]$	24 °C / 40 °C	50 °C / 80 °C	72 °C / 120 °C																																												
Factor		$\Psi_{\text{sus}}^0$ [-]	0,67	0,67	0,75																																												
<b>Shear load</b>																																																	
Installation factor		$\gamma_{\text{inst}}$ [-]		1,0																																													
<b>Concrete pry-out failure</b>																																																	
Factor for pry-out failure		$k_8$ [-]		2,0																																													
<b>Concrete edge failure</b>																																																	
Effective length of fastener in shear loading		$l_f$ [mm]		for $d_{\text{nom}} \leq 24$ mm: min ( $h_{\text{ef}}$ ; 12 $d_{\text{nom}}$ ) for $d_{\text{nom}} > 24$ mm: min ( $h_{\text{ef}}$ ; 8 $d_{\text{nom}}$ ; 300 mm)																																													
<b>Calculation diameters</b>																																																	
Size			M8	M10	M12	M16	M20	M24																																									
Anchor rods and Threaded rods		$d_{\text{nom}}$ [mm]	8	10	12	16	20	24																																									
BERNER MCS Plus I			12	15,7	18	22	- <sup>1)</sup>	- <sup>1)</sup>																																									
BERNER BRA			- <sup>1)</sup>	- <sup>1)</sup>	12	16	20	25																																									
Size (nominal diameter of the bar)		$\phi$	8	10	12	14	16	20																																									
Reinforcing bar		$d_{\text{nom}}$ [mm]	8	10	12	14	16	20																																									
1) Anchor type not part of the assessment																																																	
BERNER multicomponent system MCS Protect Plus																																																	
<b>Performances</b> Characteristic resistance for concrete failure under tension / shear loading																																																	
<b>Annex C 4</b>																																																	

**Table C5.1: Characteristic resistance to combined pull-out and concrete failure for Anchor rods and Threaded rods in hammer drilled holes; uncracked or cracked concrete**

Anchor rod / standard threaded rod	M8	M10	M12	M16	M20	M24				
<b>Combined pullout and concrete cone failure</b>										
Calculation diameter d [mm]	8	10	12	16	20	24				
<b>Uncracked concrete</b>										
<b>Characteristic bond resistance in uncracked concrete C20/25</b>										
Hammer-drilling with standard drill bit (dry or wet concrete, water filled hole)										
Tem- pera- ture range	I: 24 °C / 40 °C II: 50 °C / 80 °C III: 72 °C / 120 °C	$\tau_{RK,ucr}$ [N/mm <sup>2</sup> ]	10 10 8	10 10 8	10 10 8	9,5 9,5 8				
Hammer-drilling with hollow drill bit (dry or wet concrete)										
Tem- pera- ture range	I: 24 °C / 40 °C II: 50 °C / 80 °C III: 72 °C / 120 °C	$\tau_{RK,ucr}$ [N/mm <sup>2</sup> ]	- <sup>1)</sup> - <sup>1)</sup> - <sup>1)</sup>	6,5 6,5 5,5	6 6 5	6 6 5				
<b>Installation factors</b>										
Dry or wet concrete and water filled hole	$\gamma_{inst}$	[-]	1,4							
<b>Cracked concrete</b>										
<b>Characteristic bond resistance in cracked concrete C20/25</b>										
Hammer-drilling with standard drill bit (dry or wet concrete, water filled hole)										
Tem- pera- ture range	I: 24 °C / 40 °C II: 50 °C / 80 °C III: 72 °C / 120 °C	$\tau_{RK,cr}$ [N/mm <sup>2</sup> ]	4 4 3	4 4 3	4 4 3,5	4 4 3,5				
<b>Installation factors</b>										
Dry or wet concrete and water filled hole	$\gamma_{inst}$	[-]	1,4							
<sup>1)</sup> No performance assessed										
BERNER multicomponent system MCS Protect Plus										
<b>Performances</b> Characteristic resistance to combined pull-out and concrete failure for Anchor rod and Threaded rods										
<b>Annex C 5</b>										

**Table C6.1: Characteristic resistance to combined pull-out and concrete failure for BERNER MCS Plus I in hammer drilled holes; uncracked or cracked concrete**

BERNER MCS Plus I		M8	M10	M12	M16			
<b>Combined pullout and concrete cone failure</b>								
Calculation diameter	d [mm]	12	16	18	22			
<b>Uncracked concrete</b>								
<b>Characteristic bond resistance in uncracked concrete C20/25</b>								
Hammer-drilling with standard drill bit (dry or wet concrete, water filled hole)								
Tem- perature range	I: 24 °C / 40 °C	$\tau_{Rk,ucr}$ [N/mm <sup>2</sup> ]	7,5	7,5	7,5			
	II: 50 °C / 80 °C		7,5	7,5	7,5			
	III: 72 °C / 120 °C		6,5	6,5	6,5			
Hammer-drilling with hollow drill bit (dry or wet concrete)								
Tem- perature range	I: 24 °C / 40 °C	$\tau_{Rk,ucr}$ [N/mm <sup>2</sup> ]	6,5	6,5	6,5			
	II: 50 °C / 80 °C		6,5	6,5	6,5			
	III: 72 °C / 120 °C		5,5	5,5	5,5			
<b>Installation factors</b>								
Dry or wet concrete and water filled hole	$\gamma_{inst}$	[ $-$ ]	1,4					
<b>Cracked concrete</b>								
<b>Characteristic bond resistance in cracked concrete C20/25</b>								
Hammer-drilling with standard drill bit (dry or wet concrete, water filled hole)								
Tem- perature range	I: 24 °C / 40 °C	$\tau_{Rk,cr}$ [N/mm <sup>2</sup> ]	4,5	4	4			
	II: 50 °C / 80 °C		4,5	4	4			
	III: 72 °C / 120 °C		3,5	3,5	3			
<b>Installation factors</b>								
Dry or wet concrete and water filled hole	$\gamma_{inst}$	[ $-$ ]	1,4					
BERNER multicomponent system MCS Protect Plus								
<b>Performances</b> Characteristic resistance to combined pull-out and concrete failure for BERNER MCS Plus I					<b>Annex C 6</b>			

**Table C7.1: Characteristic resistance to combined pull-out and concrete failure for reinforcing bars in hammer drilled holes; uncracked concrete**

Nominal diameter of the bar	$\phi$	8	10	12	14	16	20	22	24	25
<b>Combined pullout and concrete cone failure</b>										
Calculation diameter	d [mm]	8	10	12	14	16	20	22	24	25
<b>Uncracked concrete</b>										
<b>Characteristic bond resistance in uncracked concrete C20/25</b>										
Hammer-drilling with standard drill bit (dry or wet concrete, water filled hole)										
Tem- perature range	I: 24 °C / 40 °C	$\tau_{RK,ucr}$ [N/mm <sup>2</sup> ]	6,5	7	7	7,5	7,5	8	8	8
	II: 50 °C / 80 °C		6,5	7	7	7,5	7,5	8	8	8
	III: 72 °C / 120 °C		5,5	5,5	6	6	6,5	6,5	6,5	6,5
Hammer-drilling with hollow drill bit (dry or wet concrete)										
Tem- perature range	I: 24 °C / 40 °C	$\tau_{RK,ucr}$ [N/mm <sup>2</sup> ]	6	6	6	6	6	5,5	5,5	5,5
	II: 50 °C / 80 °C		6	6	6	6	6	5,5	5,5	5,5
	III: 72 °C / 120 °C		5	5	5	5	5	4,5	4,5	4,5
<b>Installation factors</b>										
Dry or wet concrete and water filled hole	$\gamma_{inst}$	[ $-$ ]	1,4							

**Table C7.2: Characteristic resistance to combined pull-out and concrete failure for BERNER BRA in hammer drilled holes; uncracked concrete**

BERNER BRA	M12	M16	M20	M24		
<b>Combined pullout and concrete cone failure</b>						
Calculation diameter	d [mm]	12	16	20	25	
<b>Uncracked concrete</b>						
<b>Characteristic bond resistance in uncracked concrete C20/25</b>						
Hammer-drilling with standard drill bit (dry or wet concrete, water filled hole)						
Tem- perature range	I: 24 °C / 40 °C	$\tau_{RK,ucr}$ [N/mm <sup>2</sup> ]	7	7,5	8	8
	II: 50 °C / 80 °C		7	7,5	8	8
	III: 72 °C / 120 °C		6	6,5	6,5	6,5
Hammer-drilling with hollow drill bit (dry or wet concrete)						
Tem- perature range	I: 24 °C / 40 °C	$\tau_{RK,ucr}$ [N/mm <sup>2</sup> ]	6	6	6	5,5
	II: 50 °C / 80 °C		6	6	6	5,5
	III: 72 °C / 120 °C		5	5	5	4,5
<b>Installation factors</b>						
Dry or wet concrete and water filled hole	$\gamma_{inst}$	[ $-$ ]	1,4			
BERNER multicomponent system MCS Protect Plus						
<b>Performances</b>						
Characteristic resistance to combined pull-out and concrete failure for reinforcing bars and BERNER BRA				Annex C 7		

**Table C8.1: Displacements for Anchor rods / Threaded rods**

Anchor rod	M8	M10	M12	M16	M20	M24
<b>Displacement-Factors for tension load<sup>1)</sup></b>						
<b>Uncracked concrete; Temperature range I, II, III</b>						
δN0-Factor	[mm/(N/mm <sup>2</sup> )]	0,04	0,04	0,05	0,06	0,07
δN∞-Factor	[mm/(N/mm <sup>2</sup> )]	0,04	0,04	0,05	0,06	0,08
<b>Cracked concrete; Temperature range I, II, III</b>						
δN0-Factor	[mm/(N/mm <sup>2</sup> )]	0,10	0,11	0,11	0,13	0,14
δN∞-Factor	[mm/(N/mm <sup>2</sup> )]	0,10	0,11	0,11	0,13	0,16
<b>Displacement-Factors for shear load<sup>2)</sup></b>						
<b>Uncracked or cracked concrete; Temperature range I, II, III</b>						
δV0-Factor	[mm/kN]	0,18	0,15	0,12	0,09	0,07
δV∞-Factor	[mm/kN]	0,27	0,22	0,18	0,14	0,09

<sup>1)</sup> Calculation of effective displacement:

$$\delta_{N0} = \delta_{N0\text{-Factor}} \cdot \tau$$

$$\delta_{N\infty} = \delta_{N\infty\text{-Factor}} \cdot \tau$$

τ = acting bond strength under tension loading

<sup>2)</sup> Calculation of effective displacement:

$$\delta_{V0} = \delta_{V0\text{-Factor}} \cdot V$$

$$\delta_{V\infty} = \delta_{V\infty\text{-Factor}} \cdot V$$

V = acting shear loading

**Table C8.2: Displacements for BERNER MCS Plus I**

BERNER MCS Plus I	M8	M10	M12	M16
<b>Displacement-Factors for tension load<sup>1)</sup></b>				
<b>Uncracked concrete; Temperature range I, II, III</b>				
δN0-Factor	[mm/(N/mm <sup>2</sup> )]	0,06	0,07	0,07
δN∞-Factor	[mm/(N/mm <sup>2</sup> )]	0,06	0,07	0,07
<b>Cracked concrete; Temperature range I, II, III</b>				
δN0-Factor	[mm/(N/mm <sup>2</sup> )]	0,10	0,11	0,11
δN∞-Factor	[mm/(N/mm <sup>2</sup> )]	0,10	0,11	0,12
<b>Displacement-Factors for shear load<sup>2)</sup></b>				
<b>Uncracked or cracked concrete; Temperature range I, II, III</b>				
δV0-Factor	[mm/kN]	0,12	0,09	0,08
δV∞-Factor	[mm/kN]	0,18	0,14	0,12
<b>BERNER multicomponent system MCS Protect Plus</b>				
<b>Performances</b> Displacements for Anchor rods / Threaded rods and BERNER MCS Plus I				<b>Annex C 8</b>

**Table C9.1: Displacements for reinforcing bars**

Nominal diameter of the bar	φ	8	10	12	14	16	20	22	24	25
<b>Displacement-Factors for tension load<sup>1)</sup></b>										
<b>Uncracked concrete; Temperature range I, II, III</b>										
δN0-Factor	[mm/(N/mm <sup>2</sup> )]	0,05	0,06	0,07	0,08	0,09	0,10	0,11	0,12	0,12
δN <sub>∞</sub> -Factor		0,05	0,06	0,07	0,08	0,09	0,10	0,11	0,12	0,12
<b>Displacement-Factors for shear load<sup>2)</sup></b>										
<b>Uncracked concrete; Temperature range I, II, III</b>										
δV0-Factor	[mm/kN]	0,18	0,15	0,12	0,10	0,09	0,07	0,07	0,06	0,06
δV <sub>∞</sub> -Factor		0,27	0,22	0,18	0,16	0,14	0,11	0,10	0,09	0,09

<sup>1)</sup> Calculation of effective displacement:

$$\delta_{N0} = \delta_{N0\text{-Factor}} \cdot \tau$$

$$\delta_{N\infty} = \delta_{N\infty\text{-Factor}} \cdot \tau$$

$\tau$  = acting bond strength under tension loading

<sup>2)</sup> Calculation of effective displacement:

$$\delta_{V0} = \delta_{V0\text{-Factor}} \cdot V$$

$$\delta_{V\infty} = \delta_{V\infty\text{-Factor}} \cdot V$$

$V$  = acting shear loading

**Table C9.2: Displacements for BERNER BRA**

BERNER BRA	M12	M16	M20	M24	
<b>Displacement-Factors for tension load<sup>1)</sup></b>					
<b>Uncracked concrete; Temperature range I, II, III</b>					
δN0-Factor	[mm/(N/mm <sup>2</sup> )]	0,07	0,09	0,10	0,12
δN <sub>∞</sub> -Factor		0,07	0,09	0,10	0,12
<b>Displacement-Factors for shear load<sup>2)</sup></b>					
<b>Uncracked concrete; Temperature range I, II, III</b>					
δV0-Factor	[mm/kN]	0,12	0,09	0,07	0,06
δV <sub>∞</sub> -Factor		0,18	0,14	0,11	0,09

<sup>1)</sup> Calculation of effective displacement:

$$\delta_{N0} = \delta_{N0\text{-Factor}} \cdot \tau$$

$$\delta_{N\infty} = \delta_{N\infty\text{-Factor}} \cdot \tau$$

$\tau$  = acting bond strength under tension loading

<sup>2)</sup> Calculation of effective displacement:

$$\delta_{V0} = \delta_{V0\text{-Factor}} \cdot V$$

$$\delta_{V\infty} = \delta_{V\infty\text{-Factor}} \cdot V$$

$V$  = acting shear loading

BERNER multicomponent system MCS Protect Plus

**Performances**

Displacements for reinforcing bars and BERNER BRA

**Annex C 9**