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**European Technical Assessment Body
for construction products**



European Technical Assessment

**ETA-25/0086
of 21 February 2025**

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

Cellmipor 040, Cellmipor 043 and Cellmipor 045

Product family
to which the construction product belongs

Thermal insulating board made of mineral material

Manufacturer

Xella Baustoffe GmbH
Düsseldorfer Landstraße 395
47259 Duisburg
GERMANY

Manufacturing plant

PLANT 1, PLANT 2, PLANT 3

This European Technical Assessment
contains

7 pages which form an integral part of this assessment

This European Technical Assessment is
issued in accordance with Regulation (EU)
No 305/2011, on the basis of

040012-00-1201

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Specific Part

1 Technical description of the product

This European Technical Assessment applies to the thermal insulating boards made of mineral material with the designations "Cellmipor 040", "Cellmipor 043" and "Cellmipor 045".

The thermal insulating boards are manufactured of quartz powder, calcium hydrate, cement and aggregates by adding of aluminium as a pore forming agent and are high-pressure steam cured (autoclaved).

The thermal insulating boards are produced of different densities. Depending on density the boards have a compressive strength of at least 200 kPa (Cellmipor 040) in conjunction with a declared value of thermal conductivity of $\lambda_{D23/50} = 0.040 \text{ W/(m}\cdot\text{K)}$, a compressive strength of at least 300 kPa (Cellmipor 043) in conjunction with a declared value of thermal conductivity of $\lambda_{D23/50} = 0.043 \text{ W/(m}\cdot\text{K)}$ or a compressive strength of at least 350 kPa (Cellmipor 045) in conjunction with a declared value of thermal conductivity of $\lambda_{D23/50} = 0.045 \text{ W/(m}\cdot\text{K)}$.

The surface of the thermal insulating boards can also be provided in the factory with a priming coat ("XELLA Grundierung") on both sides.

The boards are made with the following dimensions:

Nominal thicknesses: 20 mm to 300 mm

Nominal lengths: 350 mm to 1000 mm

Nominal widths: 200 mm to 750 mm

The thermal insulating boards can show a gradient of up to 9° in longitudinal direction.

The European Technical Assessment has been issued for the products on the basis of agreed data/ information, deposited with Deutsches Institut für Bautechnik, which identifies the products that has been assessed. The European Technical Assessment applies only to products corresponding to this agreed data/information.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The thermal insulating boards can be used for the following intended uses:

Area of application for walls

- External insulation of walls
- Internal insulation of walls (including added facing shells without substructure)
- Insulation of cavity walls (two-leaf walls), core insulation
- Cavity insulation in walls, insulation of components of timber frame and wood panel construction

Area of application for floors/ceilings

- Insulation of ceilings (e. g. ceiling insulation in cellars and underground parking garages as well as insulation at the bottom of ceilings in external area)
- Internal insulation of floors or bedplates (on the top) below screeds

Area of application for pitched roofs/flat roofs

- External insulation of the roof below the roofing and below waterproofing
- Insulation between rafters

The thermal insulating boards are intended for the use below waterproofing in case of high compressive loads.

The performance according to section 3 only applies if the insulation materials are installed according to the manufacture's installation instructions and if they are protected from precipitation, wetting or weathering in built-in state and during transport, storage and installation.

This European technical assessment does not cover the use of the thermal insulating boards in thermal insulation systems. In this regard separate European technical assessments are necessary for certain intended uses (e. g. in the case of a use in external thermal insulation composite systems).

Where the thermal insulation boards are fixed by using adhesives and/or anchors, only such adhesions or anchors shall be used, which are suitable for this purpose. The assessment of these fixings is not subject of this European Technical Assessment.

As to the application of the insulation product, the respective national regulations shall be additionally observed.

The design value of the thermal conductivity shall be laid down according to relevant national provisions.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the thermal insulating boards of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

For sampling, conditioning and testing the provisions of the EAD No 040012-00-1201, "Thermal insulation board made of mineral material" apply.

3.1 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire: Test acc. to EN ISO 1182:2020 and EN ISO 1716:2018	Class A1 accordance to EN 13501-1:2018

3.2 Hygiene, health and the environment (BWR 3)

Essential characteristic	Performance
Content and/or release of dangerous substances:	The construction product does not contain or release dangerous substances according to EOTA TR 034 (version October 2014).
Water vapour diffusion resistance coefficient: Test acc. to EN 12086:2013, climate condition A, Conditioning: 23 °C / 50 % rel. humidity to constant mass	
Cellmipor 045	$\mu = 3$
Cellmipor 043	$\mu = 3$
Cellmipor 040	$\mu = 2$

3.3 Energy economy and heat retention (BWR 6)

Essential characteristic	Performance
Thermal conductivity: at a reference temperature of 10 °C Test acc. EN 12667:2001	Declared values for a moisture content of the insulating boards at 23 °C/50 % relative humidity ¹
Cellmipor 045	$\lambda_{D23/50} = 0,045 \text{ W/(m} \cdot \text{K)}$
Cellmipor 043	$\lambda_{D23/50} = 0.043 \text{ W/(m} \cdot \text{K)}$
Cellmipor 040	$\lambda_{D23/50} = 0.040 \text{ W/(m} \cdot \text{K)}$
Conversion of humidity accordance to EN ISO 10456: 2007 + AC:2009	
mass-related moisture content at 23 °C/50 % rel. humidity	$u_{23/50} = 0.028 \text{ kg/kg}$
mass-related moisture content at 23 °C/80 % rel. humidity	$u_{23/80} = 0.032 \text{ kg/kg}$
mass-related moisture conversion coefficient: (dry to 23 °C/50 % rel. humidity)	$f_{u1} = 0.42$
mass-related moisture conversion coefficient: (23 °C/50 % to 23 °C/80 % relativ humidity)	$f_{u2} = 1.98$
Moisture conversion factor (dry to 23 °C/50 % rel. humidity)	$F_{m1} = 1.012$
Moisture conversion factor (23 °C/50 % to 23 °C/80 % rel. humidity)	$F_{m2} = 1.01$
Dimensional deviations (individual values):	maximum deviation:
Length and width: Test acc. EN ISO 29465:2022	$\pm 2 \text{ mm}$ Class L(2) and W(2) acc. EN 13163:2012+A2:2016
Thickness: Test acc. EN ISO 29466:2022 (with a load of 250 Pa)	$\pm 2 \text{ mm}$
Squareness in direction of length and width: Test acc. EN 824:2013	$S_b \leq 4 \text{ mm/m}$
Flatness: Test acc. EN ISO 29468:2022	$S_{\max} \leq 2 \text{ mm}$
Water absorption (individual values): Test acc. EN ISO 29767:2019, Method B Conditioning: 40 °C to constant mass	$\leq 2 \text{ kg/m}^2$
Test acc. EN ISO 16535:2019, Method 1B Conditioning: 40 °C to constant mass	$\leq 3 \text{ kg/m}^2$

¹

The declared value is representative for at least 90 % of the production with a confidence level of 90 % and applies to the above-named density range. For the admissible deviation of an individual value of the thermal conductivity from the declared value the method described in EN 13172:2012, Annex F, applies.

Essential characteristic	Performance
Density: Test acc. to EN ISO 29470:2020 Conditioning: 105 °C to constant mass	Density range (each individual value):
Cellmipor 045	100 kg/m ³ - 115 kg/m ³
Cellmipor 043	100 kg/m ³ - 115 kg/m ³
Cellmipor 040	85 kg/m ³ - 95 kg/m ³
Bending strength (individual value): Test acc. to EN 12089:2013, Method B Conditioning: 40 °C to constant mass	
Cellmipor 045	≥ 80 kPa
Cellmipor 043	≥ 80 kPa
Cellmipor 040	No performance assessed
Compressive strength : Test acc. to EN ISO 29469:2022 Conditioning: 40 °C to constant mass	Mean value of the compressive strength Individual values may fall below these values up to 10 %.
Cellmipor 045	≥ 350 kPa
Cellmipor 043	≥ 300 kPa
Cellmipor 040	≥ 200 kPa
Dimensional stability at specified temperature Test acc. to EN 1604:2013 Conditioning: 48 h, bei (70 ± 2) °C	Relative changes in length, width and thickness: max ± 0.5 %
Dimensional stability at specified temperature and humidity Test acc. to EN 1604:2013 Conditioning: 48 h, (23 ± 2) °C, (90 ± 5) % relative humidity	Relative changes in length, width and thickness: max ± 0.5 %
Tensile strength perpendicular to faces (individual value): Test acc. to EN 1607:2013 Conditioning: 40 °C to constant mass	
Cellmipor 045	≥ 80 kPa
Cellmipor 043	≥ 80 kPa
Cellmipor 040	No performance assessed
Point load: Test acc. to EN 12430:2013 Conditioning: 40 °C to constant mass	Deformation under a point load of 1000 N
Cellmipor 043 and Cellmipor 045	≤ 1.0 mm PL(P)1 acc. EN 13167:2012+A1:2015
Cellmipor 040	No performance assessed

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with EAD No. 040012-00-1201, the applicable European legal act is: 1999/91/EC.

The system to be applied is: System 3

In addition, with regard to reaction to fire, the system to be applied is: System 1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 21 February 2025 by Deutsches Institut für Bautechnik

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