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European Technical Assessment Body
for construction products



European Technical Assessment

ETA-25/0121
of 10 April 2025

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

ICCONS® THRU-BOLT™ ULTRA Dynamic

Product family
to which the construction product belongs

Post-installed fasteners in concrete
under fatigue cyclic loading

Manufacturer

ICCONS
383 Frankston-Dandenong Road Dandenong South VIC
3175 VICTORIA
AUSTRALIEN

Manufacturing plant

Plant 2, Germany

This European Technical Assessment
contains

20 pages including 3 annexes which form an integral part
of this assessment

This European Technical Assessment is
issued in accordance with Regulation (EU)
No 305/2011, on the basis of

EAD 330250-00-0601, Edition 06/2021

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Specific Part

1 Technical description of the product

The ICCONS® THRU-BOLT™ ULTRA Dynamic is a fastener made of zinc plated steel or stainless steel (A4) or high corrosion resistant steel (HCR) which is placed into a drilled hole and anchored by torque-controlled expansion.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the fastener is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the fastener of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic (static and quasi-static loading and seismic loading)	Performance
Characteristic resistance to tension load (static and quasi-static loading)	see Annex B3, C2, C3
Characteristic resistance to shear load (static and quasi-static loading)	see Annex C4
Displacements	see Annex C8, C9
Characteristic resistance and displacements for seismic performance categories C1 and C2	see Annex C5

Essential characteristic (fatigue loading, Assessment method B: Fatigue limit resistance)	Performance
Characteristic fatigue resistance under cyclic tension loading	
Characteristic steel fatigue resistance $\Delta N_{Rk,s,0,\infty}$	see Annex C1
Characteristic concrete cone, splitting and pull-out fatigue resistance $\Delta N_{Rk,c,0,\infty}$ $\Delta N_{Rk,sp,0,\infty}$ $\Delta N_{Rk,p,0,\infty}$	
Characteristic fatigue resistance under cyclic shear loading	
Characteristic steel fatigue resistance $\Delta V_{Rk,s,0,\infty}$	see Annex C1
Characteristic concrete edge and pry-out fatigue resistance $\Delta V_{Rk,c,0,\infty}$ $\Delta V_{Rk,cp,0,\infty}$	
Characteristic fatigue resistance under combined cyclic tension and shear loading	
Characteristic steel fatigue resistance a_s ($n = \infty$)	see Annex C1
Load transfer factor for cyclic tension, shear and combined tension and shear loading	
Load transfer factor ψ_{FN} , ψ_{FV}	see Annex C1

3.2 Safty in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	see Annex C6, C7

3.3 Aspects of durability

Essential characteristic	Performance
Durability	see Annex B1

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with the European Assessment Document EAD 330250-00-0601 the applicable European legal act is: 1996/582/EC.

The system to be applied is: 1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

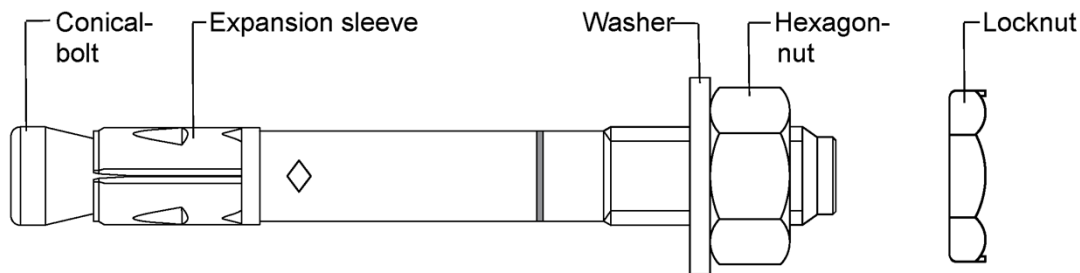
Issued in Berlin on 10 April 2025 by Deutsches Institut für Bautechnik

Dipl.-Ing. Beatrix Wittstock
Head of Section

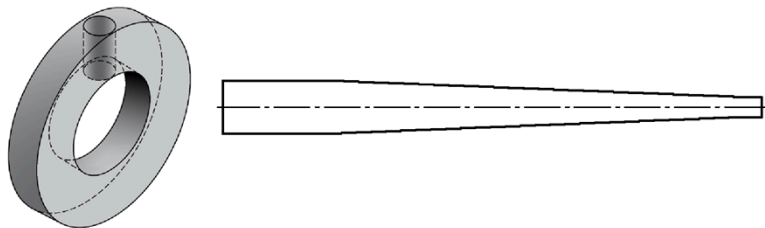
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ICCONS® THRU-BOLT™ ULTRA Dynamic

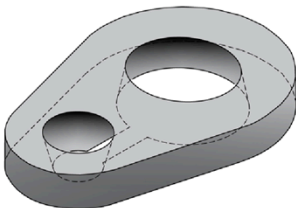
ULTRA Dynamic M10, M12, M16



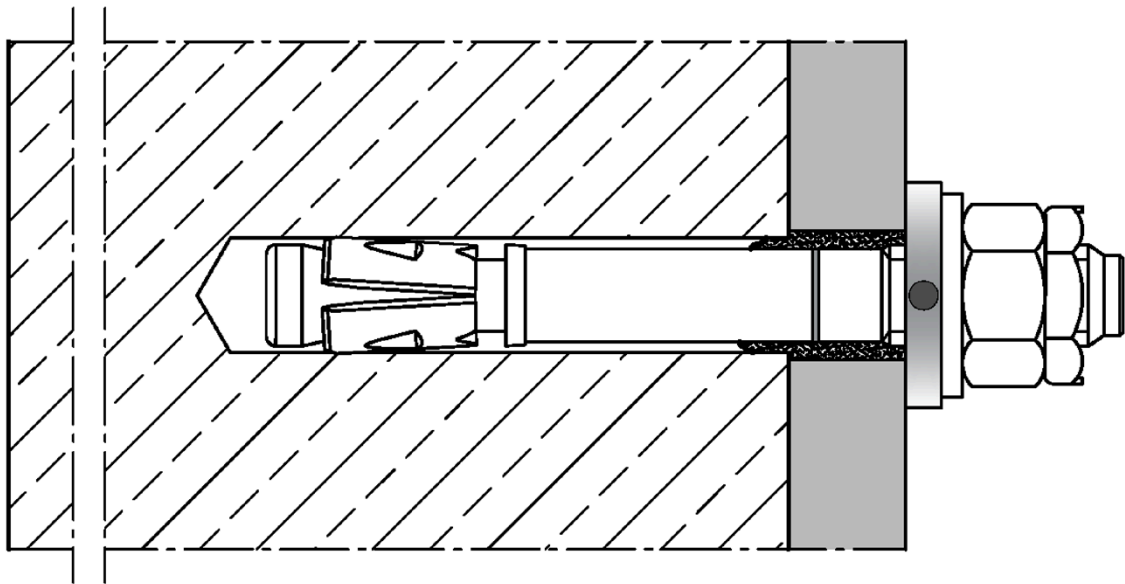
Filling washer CFW with reducing adapter



Filling washer (alternativ)



Installation situation

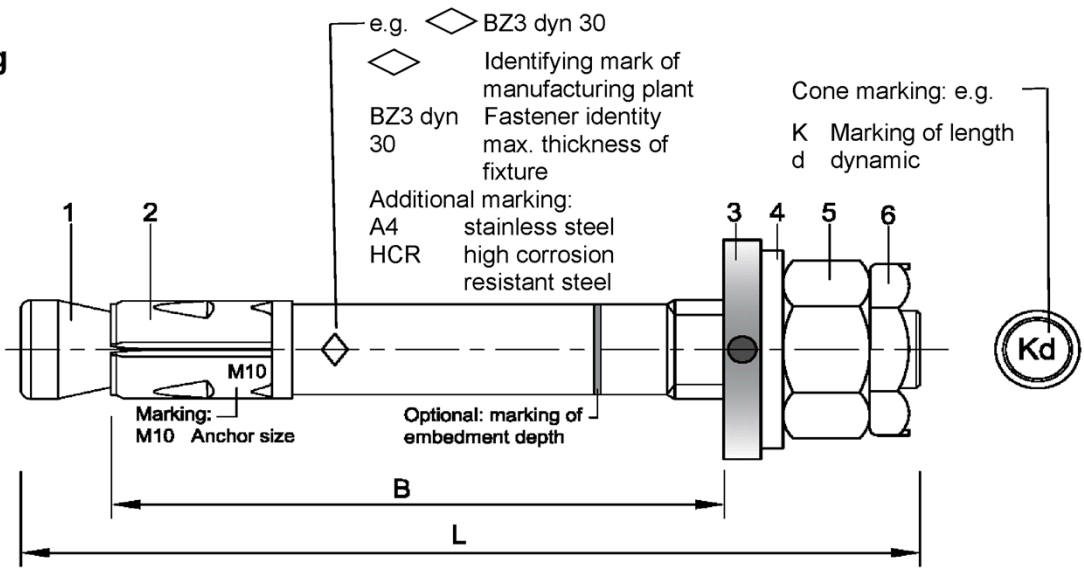


ICCONS® THRU-BOLT™ ULTRA Dynamic

Product description
Product, installation situation

Annex A1

Marking



Usable length: $B = h_{ef} + t_{fix}$
 h_{ef} : (existing) effective anchorage depth
 t_{fix} : fixture thickness

Table A1: Length identification

Length identifier	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U
Usable length B \geq	65	70	75	80	85	90	95	100	105	110	115	120	125	130	135

Length identifier	V	W	X	Y	Z
Usable length B \geq	140	145	150	160	170

Dimensions in mm

Table A2: Material

Part	Designation	Steel, zinc plated (vz)	Stainless steel (A4) CRC III	High corrosion resistant steel (HCR) CRC V
1	Conical bolt	Steel, galvanized $\geq 5\text{ }\mu\text{m}$, fracture elongation $A_5 \geq 8\%$	Stainless steel, fracture elongation $A_5 \geq 8\%$	High corrosion resistant steel, fracture elongation $A_5 \geq 8\%$
2	Expansion sleeve	Stainless steel	Stainless steel	Stainless steel
3	Filling washer	Steel, galvanized $\geq 5\text{ }\mu\text{m}$	Stainless steel	High corrosion resistant steel
4	Washer			
5	Hexagon nut			
6	Locknut			
7	Filling mortar	e.g. BIS-HY Hybrid Gen2 or BIS-V Vinylester		

ICCONS® THRU-BOLT™ ULTRA Dynamic

Product description
Marking, length identification, material

Annex A2

Specifications of intended use

Anchorage subject to:

- Fatigue cyclic loading
- Static and quasi-static action, fire exposure and seismic performance according to ETA-25/0120

Base materials:

- Cracked or uncracked concrete
- Compacted, reinforced or unreinforced normal weight concrete without fibres according to EN 206:2013+A1:2016
- Strength classes C20/25 to C50/60 according to EN 206:2013+A1:2016

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions
- For all other conditions according to EN 1993-1-2006+A1:2015-10, corresponding to corrosion resistance classes CRC according to Annex A2, Table A2

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the fastener is indicated on the design drawings (e.g. position of the fastener relative to reinforcement or to supports, etc.).
- Design method EN 1992-4:2018, TR 055:2018 and TR 061:2020 (design method II)

Installation:

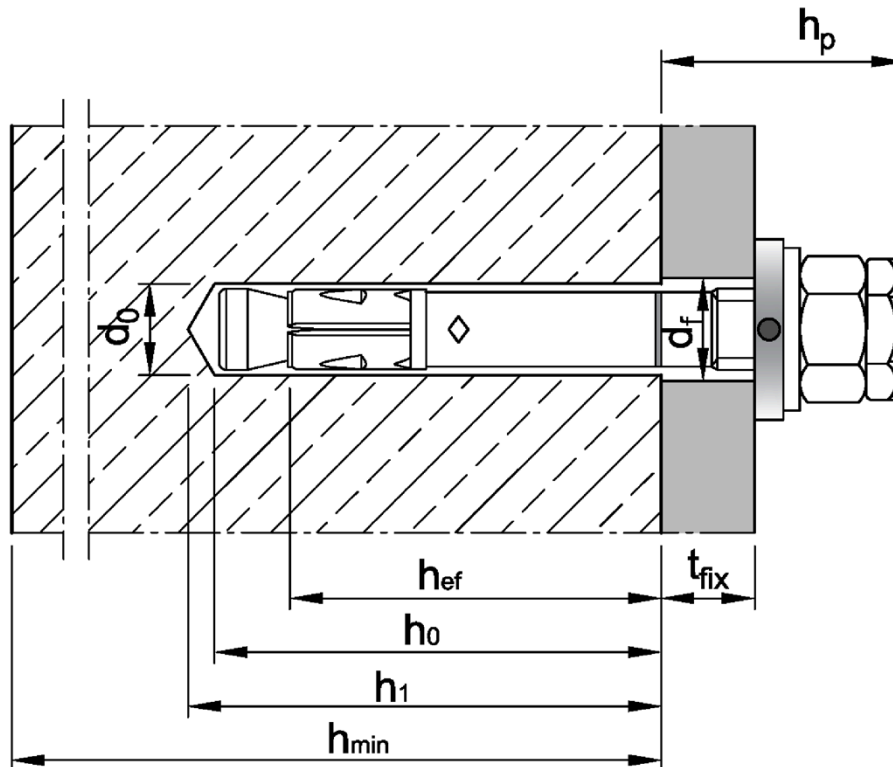
- Hole drilling by hammer drill bit or vacuum drill bit
- Use of the fastener only as supplied by the manufacturer without exchanging the components of the fastener

ICCONS® THRU-BOLT™ ULTRA Dynamic		Annex B1
Intended use Specifications of intended use		

Table B1: Installation parameters

Anchor size			M10	M12	M16
Nominal drill hole diameter	$d_0 =$	[mm]	10	12	16
Cutting diameter of drill bit	$d_{cut} \leq$	[mm]	10,45	12,5	16,5
Effective anchorage depth ¹⁾	$h_{ef} \geq$	[mm]	60	70	85
Depth of drill hole	$h_0 \geq$	[mm]	$h_{ef} + 9$	$h_{ef} + 10$	$h_{ef} + 14$
	$h_1 \geq$	[mm]	$h_{ef} + 11$	$h_{ef} + 13$	$h_{ef} + 17$
Diameter of clearance hole in the fixture	$d_f =$	[mm]	12	14	18
Minimum fixture thickness	$t_{fix, min} =$	[mm]	5	6	8
Installation torque	vz $T_{inst} =$	[Nm]	40	60	110
	A4 / HCR $T_{inst} =$	[Nm]	40	55	100
Overstand	$h_p \leq$	[mm]	$21,5 + t_{fix}$	$25,5 + t_{fix}$	$29,5 + t_{fix}$
Length of fastener	L	[mm]	$h_{ef} + t_{fix} + 30,5$	$h_{ef} + t_{fix} + 35,5$	$h_{ef} + t_{fix} + 43$
Hexagon nut	width across nut	[mm]	17	19	24
Locknut	width across nut	[mm]	17	19	24

¹⁾ End of thread must be above the concrete surface



ICCONS® THRU-BOLT™ ULTRA Dynamic

Intended use
Installation parameters

Annex B2

Table B2: Minimum thickness of concrete member, minimum spacings, edge distances and required area

Anchor size			M10	M12	M16
Minimum member thickness depending on h_{ef}	$h_{min} \geq$	[mm]	$1,5 \cdot h_{ef}$		
Minimum edge distances and spacings					
Minimum edge distance	c_{min}	[mm]	45	55	65
	for $s \geq$	[mm]	see Table B4		
Minimum spacings	s_{min}	[mm]	40	50	65
	for $c \geq$	[mm]	see Table B4		
The following equation must be fulfilled for the calculation of the minimum spacing and edge distance during installation in connection with the anchorage depth and the member thickness:					
$A_{sp,rqd} \leq A_{sp,ef}$ <p>Required splitting area $A_{sp,rqd}$ and idealized splitting area $A_{sp,ef}$ acc. to Table B4.</p>					

Table B3: Applicable concrete thickness h_{sp} and area A_{sp} to determine characteristic edge distance $c_{cr,sp}$

Anchor size			M10	M12	M16
Applicable concrete thickness	h_{sp}	[mm]	$\min(h; h_{ef} + 1,5 \cdot c \cdot \sqrt{2})$		
Area to determine $c_{cr,sp}$	vz	A_{sp} [mm ²]	$\frac{N_{Rk,sp}^0 + 2,040}{0,000693}$	$\frac{N_{Rk,sp}^0 + 3,685}{0,000692}$	$\frac{N_{Rk,sp}^0 + 3,738}{0,000875}$
	A4 HCR	A_{sp} [mm ²]	$\frac{N_{Rk,sp}^0 + 7,235}{0,000967}$	$\frac{N_{Rk,sp}^0 + 7,847}{0,000951}$	$\frac{N_{Rk,sp}^0 + 11,415}{0,000742}$

ICCONS® THRU-BOLT™ ULTRA Dynamic

Intended use

Minimum spacings and edge distances
Required area and applicable concrete thickness

Annex B3

Table B4: Areas to determine spacings and edge distances for installation

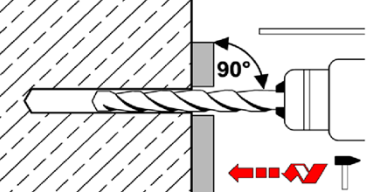
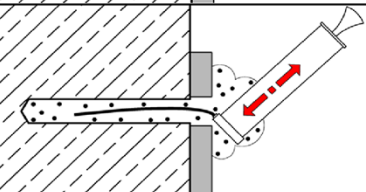
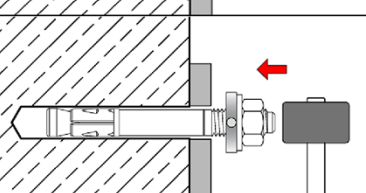
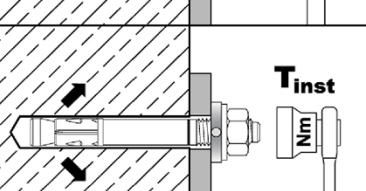
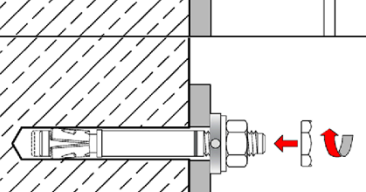
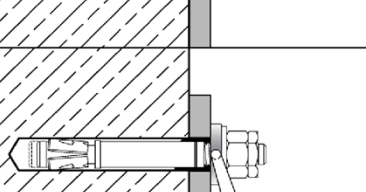
Anchor size				M10	M12	M16
The following equation must be fulfilled for the calculation of the minimum spacing and edge distance during installation in combination with variable anchorage depth and member thickness:						
$A_{sp,rqd} \leq A_{sp,ef}$						
Idealized splitting area $A_{sp,ef}$						
The spacings and edge distances shall be selected or rounded in steps of 5 mm.						
Member thickness: $h > h_{ef} + 1,5 \cdot c$						
Single anchor or anchor group with $s \geq 3 \cdot c$						
Effective anchorage depth		$h_{ef} < 1,5 \cdot c$		$A_{sp,ef} = (6 \cdot c) \cdot (1,5 \cdot c + h_{ef})$		[mm ²]
Effective anchorage depth		$h_{ef} \geq 1,5 \cdot c$		$A_{sp,ef} = (6 \cdot c) \cdot (3 \cdot c)$		[mm ²]
Anchor group ($s < 3 \cdot c$)						
Effective anchorage depth		$h_{ef} < 1,5 \cdot c$		$A_{sp,ef} = (3 \cdot c + s) \cdot (1,5 \cdot c + h_{ef})$		[mm ²]
Effective anchorage depth		$h_{ef} \geq 1,5 \cdot c$		$A_{sp,ef} = (3 \cdot c + s) \cdot (3 \cdot c)$		[mm ²]
Member thickness: $h \leq h_{ef} + 1,5 \cdot c$						
Single anchor or anchor group with $s \geq 3 \cdot c$						
Effective anchorage depth		$h_{ef} < 1,5 \cdot c$		$A_{sp,ef} = (6 \cdot c) \cdot h$		[mm ²]
Effective anchorage depth		$h_{ef} \geq 1,5 \cdot c$		$A_{sp,ef} = (6 \cdot c) \cdot (h - h_{ef} + 1,5 \cdot c)$		[mm ²]
Anchor group ($s < 3 \cdot c$)						
Effective anchorage depth		$h_{ef} < 1,5 \cdot c$		$A_{sp,ef} = (3 \cdot c + s) \cdot h$		[mm ²]
Effective anchorage depth		$h_{ef} \geq 1,5 \cdot c$		$A_{sp,ef} = (3 \cdot c + s) \cdot (h - h_{ef} + 1,5 \cdot c)$		[mm ²]
Required splitting area $A_{sp,rqd}$						
vz	cracked concrete	$A_{sp,rqd}$	[mm ²]	23 700	31 500	42 300
	uncracked concrete	$A_{sp,rqd}$	[mm ²]	34 700	41 300	50 200
A4 HCR	cracked concrete	$A_{sp,rqd}$	[mm ²]	25 900	29 800	44 300
	uncracked concrete	$A_{sp,rqd}$	[mm ²]	35 700	35 300	54 800

ICCONS® THRU-BOLT™ ULTRA Dynamic

Intended use
Areas to determine spacings and edge distances

Annex B4

Installation instructions

1		Drill hole perpendicular to concrete surface. If using a vacuum drill bit, proceed with step 3.
2		Blow out dust. Alternatively, vacuum clean down to the bottom of the hole.
3		Drive in fastener with filling washer until effective anchorage depth is reached.
4		Apply installation torque T_{inst} according to Table B1 by using torque wrench.
5		Screw on locknut until hand tight then tighten $\frac{1}{4}$ to $\frac{1}{2}$ turn.
6		Fill the annular gap between anchor and fixture with mortar (compressive strength $\geq 40 \text{ N/mm}^2$, e.g. Injection System BIS-HY Hybrid Gen2 or BIS-V Vinylester). Use enclosed reducing adapter. Observe the processing information of the mortar! The annular gap is completely filled, when excess mortar seeps out.

ICCONS® THRU-BOLT™ ULTRA Dynamic

Intended use
Installation instructions

Annex B5

Table C1: Characteristic values of fatigue resistance

Anchor size				M10	M12	M16	
Tension load							
Steel failure							
Characteristic fatigue resistance	vZ	$\Delta N_{Rk,s,0,\infty}$	[kN]	4,6	6,2	9,7	
	A4		[kN]	3,2	5,3	9,2	
	HCR		[kN]	2,8	5,5	9,7	
Load-transfer factor for fastener groups			ψ_{FN}	[-]			0,5
Pull-out							
Characteristic fatigue resistance		$\Delta N_{Rk,p,0,\infty}$	[kN]	0,5 $N_{Rk,p}$			
Concrete cone and splitting failure							
Characteristic fatigue resistance	$\Delta N_{Rk,c,0,\infty}$		[kN]	0,5 $N_{Rk,c}$			
	$\Delta N_{Rk,sp,0,\infty}$		[kN]	0,5 $N_{Rk,sp}$			
Effective anchorage depth			h_{ef}	[mm]	60	70	85
Shear load							
Steel failure without lever arm							
Characteristic fatigue resistance	vZ	$\Delta V_{Rk,s,0,\infty}$	[kN]	2,5	4,0	7,5	
	A4		[kN]	1,5	2,8	6,0	
	HCR		[kN]	2,3	2,8	5,0	
Load-transfer factor for fastener groups			ψ_{FV}	[-]			0,5
Concrete pry-out failure							
Characteristic fatigue resistance		$\Delta V_{Rk,cp,0,\infty}$	[kN]	0,5 $V_{Rk,cp}$			
Concrete edge failure							
Characteristic fatigue resistance		$\Delta V_{Rk,c,0,\infty}$	[kN]	0,5 $V_{Rk,c}$			
Effective length of anchor			l_f	[mm]	60	70	85
Diameter of anchor			d_{nom}	[mm]	10	12	16
Tension and shear load							
Partial factor ¹⁾	$\gamma_{Ms,fat}$		[-]	1,35			
	$\gamma_{Mc,fat}$		[-]	1,5			
	$\gamma_{Msp,fat}$		[-]	1,5			
	$\gamma_{Mp,fat}$		[-]	1,5			
Exponents for combined loading	α_s		[-]	0,5	0,5	0,7	
	α_c		[-]	1,5			

¹⁾ In absence of other national regulations

ICCONS® THRU-BOLT™ ULTRA Dynamic

Performance
Characteristic values of fatigue resistance

Annex C1

Table C2: Characteristic values for tension loads under static and quasi-static action, steel, zinc plated

Anchor size			M10	M12	M16
Installation factor	γ_{inst}	[-]	1,0		
Steel failure					
Characteristic resistance	$N_{Rk,s}$	[kN]	30,4	44,9	79,3
Partial factor ¹⁾	γ_{Ms}	[-]	1,5		
Pull-out					
Characteristic resistance in cracked concrete C20/25	$N_{Rk,p,cr}$	[kN]	15	22	30
Increasing factor $N_{Rk,p,cr} = \psi_C \cdot N_{Rk,p,cr} \text{ (C20/25)}$	ψ_C	[-]	$\left(\frac{f_{ck}}{20}\right)^{0,265}$	$\left(\frac{f_{ck}}{20}\right)^{0,5}$	$\left(\frac{f_{ck}}{20}\right)^{0,339}$
Characteristic resistance in uncracked concrete C20/25	$N_{Rk,p,ucr}$	[kN]	24	30	50
Increasing factor $N_{Rk,p,ucr} = \psi_C \cdot N_{Rk,p,ucr} \text{ (C20/25)}$	ψ_C	[-]	$\left(\frac{f_{ck}}{20}\right)^{0,448}$	$\left(\frac{f_{ck}}{20}\right)^{0,5}$	$\left(\frac{f_{ck}}{20}\right)^{0,203}$
Splitting					
Characteristic resistance	$N^0_{Rk,sp}$	[kN]	$\min (N_{Rk,p} ; N^0_{Rk,c} \text{ }^3)$		
Characteristic edge distance ²⁾	$C_{cr,sp}$	[mm]	$\frac{A_{sp} + 0,8 \cdot (h_{sp} - h_{ef})^2}{(3,41 \cdot h_{sp} - 0,59 \cdot h_{ef})}$		
Characteristic spacing	$S_{cr,sp}$	[mm]	$2 \cdot C_{cr,sp}$		
Concrete cone failure					
Effective anchorage depth	h_{ef}	[mm]	60	70	85
Characteristic edge distance	$C_{cr,N}$	[mm]	$1,5 \cdot h_{ef}$		
Characteristic spacing	$S_{cr,N}$	[mm]	$2 \cdot C_{cr,N}$		
Factor	cracked concrete	$k_{cr,N}$	7,7		
	uncracked concrete	$k_{ucr,N}$	11,0		

¹⁾ In absence of other national regulations

²⁾ Applicable concrete thickness h_{sp} and area A_{sp} to determine characteristic edge distance $c_{cr,sp}$ according to Table B3

³⁾ $N^0_{Rk,c}$ according to EN 1992-4:2018

ICCONS® THRU-BOLT™ ULTRA Dynamic

Performance

Characteristic values for **tension loads, steel, zinc plated**

Annex C2

Table C3: Characteristic values for tension loads under static or quasi-static action, A4 and HCR

Anchor size			M10	M12	M16
Installation factor	γ_{inst}	[-]	1,0		
Steel failure					
Characteristic resistance	$N_{Rk,s}$	[kN]	30,4	44,9	74,6
Partial factor ¹⁾	γ_{Ms}	[-]	1,5		
Pull-out					
Characteristic resistance in cracked concrete C20/25	$N_{Rk,p,cr}$	[kN]	17	22	35
Increasing factor $N_{Rk,p,cr} = \psi/C \cdot N_{Rk,p,cr} \text{ (C20/25)}$	ψ/C	[-]	$\left(\frac{f_{ck}}{20}\right)^{0,5}$	$\left(\frac{f_{ck}}{20}\right)^{0,435}$	$\left(\frac{f_{ck}}{20}\right)^{0,350}$
Characteristic resistance in uncracked concrete C20/25	$N_{Rk,p,ucr}$	[kN]	25	42	50
Increasing factor $N_{Rk,p,ucr} = \psi/C \cdot N_{Rk,p,ucr} \text{ (C20/25)}$	ψ/C	[-]	$\left(\frac{f_{ck}}{20}\right)^{0,364}$	$\left(\frac{f_{ck}}{20}\right)^{0,213}$	$\left(\frac{f_{ck}}{20}\right)^{0,196}$
Splitting					
Characteristic resistance	$N^0_{Rk,sp}$	[kN]	$\min(N_{Rk,p} ; N^0_{Rk,c} \text{ }^3)$		
Characteristic edge distance ²⁾	$C_{cr,sp}$	[mm]	$\frac{A_{sp} + 0,8 \cdot (h_{sp} - h_{ef})^2}{(3,41 \cdot h_{sp} - 0,59 \cdot h_{ef})}$		
Characteristic spacing	$S_{cr,sp}$	[mm]	$2 \cdot C_{cr,sp}$		
Concrete cone failure					
Effective anchorage depth	h_{ef}	[mm]	60	70	85
Characteristic edge distance	$C_{cr,N}$	[mm]	$1,5 \cdot h_{ef}$		
Characteristic spacing	$S_{cr,N}$	[mm]	$2 \cdot C_{cr,N}$		
Factor	cracked concrete	$k_{cr,N}$	7,7		
	uncracked concrete	$k_{ucr,N}$	11,0		

¹⁾ In absence of other national regulations

²⁾ Applicable concrete thickness h_{sp} and area A_{sp} according to Table B3 to determine characteristic edge distance $c_{cr,sp}$

³⁾ $N^0_{Rk,c}$ according to EN 1992-4:2018

ICCONS® THRU-BOLT™ ULTRA Dynamic

Performance

Characteristic values for **tension loads, A4 and HCR**

Annex C3

Table C4: Characteristic values for **shear loads** under static and quasi-static action

Anchor size				M10	M12	M16
Installation factor		γ_{inst}	[-]	1,0		
Steel failure <u>without</u> lever arm						
Characteristic resistance	vZ	$V^0_{Rk,s}$	[kN]	26,8	38,3	60,0
	A4 / HCR	$V^0_{Rk,s}$	[kN]	27,8	39,8	69,5
Partial factor ¹⁾		γ_{Ms}	[-]	1,25		
Ductility factor		k ₇	[-]	1,0		
Steel failure <u>with</u> lever arm						
Characteristic bending resistance	vZ	$M^0_{Rk,s}$	[Nm]	60	105	240
	A4 / HCR	$M^0_{Rk,s}$	[Nm]	55	99	223
Partial factor ¹⁾		γ_{Ms}	[-]	1,25		
Concrete pry-out failure						
Pry-out factor	vZ	k ₈	[-]	3,1	3,0	3,6
	A4 / HCR	k ₈	[-]	2,8	3,3	3,4
Concrete edge failure						
Effective length of fastener in shear loading		l _f	[mm]	h _{ef}		
Outside diameter of fastener		d _{nom}	[mm]	10	12	16

¹⁾ In absence of other national regulations

ICCONS® THRU-BOLT™ ULTRA Dynamic

Performance
Characteristic values for **shear loads**

Annex C4

Table C5: Characteristic values for seismic loading, performance category C1

Anchor size				M10	M12	M16
Effective anchorage depth	$h_{ef} \geq$	[mm]		60	70	85
Tension load						
Installation factor	γ_{inst}	[-]		1,0		
Steel failure						
Characteristic resistance	vZ	$N_{Rk,s,C1}$	[kN]	30,4	44,9	79,3
	A4 / HCR	$N_{Rk,s,C1}$	[kN]	30,4	44,9	74,6
Pull-out						
Characteristic resistance	vZ	$N_{Rk,p,C1}$	[kN]	15,0	22,0	30,0
	A4 / HCR	$N_{Rk,p,C1}$	[kN]	17,0	22,0	35,0
Shear load						
Steel failure without lever arm						
Characteristic resistance	vZ	$V_{Rk,s,C1}$	[kN]	24,4	33,8	52,3
	A4 / HCR	$V_{Rk,s,C1}$	[kN]	22,2	33,2	64,3
Factor for anchorages without annular gap	α_{gap}	[-]		1,0		

Table C6: Characteristic values for seismic loading, performance category C2

Anchor size				M10	M12	M16
Effective anchorage depth	$h_{ef} \geq$	[mm]		60	70	85
Tension load						
Installation factor	γ_{inst}	[-]		1,0		
Steel failure						
Characteristic resistance	vZ	$N_{Rk,s,C2}$	[kN]	30,4	44,9	79,3
	A4 / HCR	$N_{Rk,s,C2}$	[kN]	30,4	44,9	74,6
Pull-out						
Characteristic resistance	vZ	$N_{Rk,p,C2}$	[kN]	12,5	19,0	35,2
	A4 / HCR	$N_{Rk,p,C2}$	[kN]	7,7	13,8	29,4
Shear load						
Steel failure without lever arm						
Characteristic resistance	vZ	$V_{Rk,s,C2}$	[kN]	19,0	28,0	43,3
	A4 / HCR	$V_{Rk,s,C2}$	[kN]	15,9	25,6	46,1
Factor for anchorages without annular gap	α_{gap}	[-]		1,0		

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Performance
Characteristic resistance for **seismic loading**

Annex C5

Table C7: Characteristic values for tension and shear load under fire exposure, steel, zinc plated

Anchor size				M10	M12	M16
Tension load						
Steel failure						
Characteristic resistance	R30	N _{Rk,s,fi}	[kN]	2,6	4,6	7,7
	R60			1,9	3,3	5,6
	R90			1,3	2,1	3,5
	R120			1,0	1,5	2,5
Shear load						
Steel failure <u>without</u> lever arm						
Characteristic resistance	R30	V _{Rk,s,fi}	[kN]	7,5	12,3	20,7
	R60			5,1	8,5	14,2
	R90			2,7	4,6	7,7
	R120			1,6	2,7	4,5
Steel failure <u>with</u> lever arm						
Characteristic resistance	R30	M ⁰ _{Rk,s,fi}	[Nm]	9,6	19,1	43,8
	R60			6,6	13,1	30,1
	R90			3,5	7,2	16,4
	R120			2,0	4,2	9,6

$N_{Rk,p,fi}$ and $N_{Rk,c,fi}$ according to EN 1992-4:2018

ICCONS® THRU-BOLT™ ULTRA Dynamic

Performance

Characteristic values under **fire exposure, steel, zinc plated**

Annex C6

Table C8: Characteristic values for tension and shear load under fire exposure, A4 and HCR

Anchor size				M10	M12	M16
Tension load						
Steel failure						
Characteristic resistance	R30	$N_{Rk,s,fi}$	[kN]	6,9	11,0	18,1
	R60			5,0	8,0	13,1
	R90			3,1	4,9	8,1
	R120			2,1	3,4	5,6
Shear load						
Steel failure <u>without</u> lever arm						
Characteristic resistance	R30	$V_{Rk,s,fi}$	[kN]	17,6	32,0	52,6
	R60			12,6	22,6	37,1
	R90			7,5	13,1	21,5
	R120			5,0	8,4	13,8
Steel failure <u>with</u> lever arm						
Characteristic resistance	R30	$M^0_{Rk,s,fi}$	[Nm]	22,7	49,8	111,5
	R60			16,2	35,1	78,6
	R90			9,7	20,4	45,6
	R120			6,5	13,0	29,2

$N_{Rk,p,fi}$ and $N_{Rk,c,fi}$ according to EN 1992-4:2018

ICCONS® THRU-BOLT™ ULTRA Dynamic

Performance

Characteristic values under **fire exposure, A4 and HCR**

Annex C7

Table C9: Displacements under tension load, steel, zinc plated

Anchor size			M10	M12	M16
Displacements under static or quasi-static action $\delta_{N0} = \delta_{N0\text{-factor}} \cdot N$ N: acting tension load $\delta_{N\infty} = \delta_{N\infty\text{-factor}} \cdot N$					
Cracked concrete					
Factor for displacement	$\delta_{N0\text{-factor}}$	[mm/kN]	0,05	0,04	0,03
	$\delta_{N\infty\text{-factor}}$	[mm/kN]	0,20	0,15	0,11
Uncracked concrete					
Factor for displacement	$\delta_{N0\text{-factor}}$	[mm/kN]	0,01	0,004	0,005
	$\delta_{N\infty\text{-factor}}$	[mm/kN]	0,03	0,03	0,03
Displacement under seismic action C2					
Displacements for DLS	$\delta_{N,C2(DLS)}$	[mm]	4,7	4,2	4,5
Displacements for ULS	$\delta_{N,C2(ULS)}$	[mm]	16,1	12,9	12,8

Table C10: Displacements under tension load, A4 and HCR

Anchor size			M10	M12	M16
Displacements under static or quasi-static action $\delta_{N0} = \delta_{N0\text{-factor}} \cdot N$ N: acting tension load $\delta_{N\infty} = \delta_{N\infty\text{-factor}} \cdot N$					
Cracked concrete					
Factor for displacement	$\delta_{N0\text{-factor}}$	[mm/kN]	0,06	0,05	0,02
	$\delta_{N\infty\text{-factor}}$	[mm/kN]	0,17	0,16	0,08
Uncracked concrete					
Factor for displacement	$\delta_{N0\text{-factor}}$	[mm/kN]	0,00	0,001	0,00
	$\delta_{N\infty\text{-factor}}$	[mm/kN]	0,05	0,05	0,05
Displacement under seismic action C2					
Displacements for DLS	$\delta_{N,C2(DLS)}$	[mm]	4,1	5,7	5,1
Displacements for ULS	$\delta_{N,C2(ULS)}$	[mm]	16,8	18,0	13,9

ICCONS® THRU-BOLT™ ULTRA Dynamic

Performance
Displacements under tension load

Annex C8

Table C11: Displacements under shear load, steel, zinc plated

Anchor size			M10	M12	M16
Displacements under static or quasi-static action $\delta_{V0} = \delta_{V0\text{-factor}} \cdot V$ V: acting shear load $\delta_{V\infty} = \delta_{V\infty\text{-factor}} \cdot V$					
Factor for displacement	$\delta_{V0\text{-factor}}$	[mm/kN]	0,09	0,09	0,07
	$\delta_{V\infty\text{-factor}}$	[mm/kN]	0,13	0,14	0,11
Displacement under seismic action C2					
Displacements for DLS	$\delta_{V,C2(DLS)}$	[mm]	3,1	3,7	3,8
Displacements for ULS	$\delta_{V,C2(ULS)}$	[mm]	5,5	9,9	9,6

Table C12: Displacements under shear load, A4 and HCR

Anchor size			M10	M12	M16
Displacements under static or quasi-static action $\delta_{V0} = \delta_{V0\text{-factor}} \cdot V$ V: acting shear load $\delta_{V\infty} = \delta_{V\infty\text{-factor}} \cdot V$					
Factor for displacement	$\delta_{V0\text{-factor}}$	[mm/kN]	0,14	0,12	0,09
	$\delta_{V\infty\text{-factor}}$	[mm/kN]	0,20	0,17	0,14
Displacement under seismic action C2					
Displacements for DLS	$\delta_{V,C2(DLS)}$	[mm]	3,5	4,2	4,4
Displacements for ULS	$\delta_{V,C2(ULS)}$	[mm]	8,4	11,8	11,1

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Performance
Displacements under shear load

Annex C9