

Public-law institution jointly founded by the federal states and the Federation

**European Technical Assessment Body
for construction products**



European Technical Assessment

**ETA-25/0584
of 8 September 2025**

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:

Trade name of the construction product

Product family
to which the construction product belongs

Manufacturer

Manufacturing plant

This European Technical Assessment
contains

This European Technical Assessment is
issued in accordance with Regulation (EU)
No 305/2011, on the basis of

Deutsches Institut für Bautechnik

Injection System Hilti HIT-HY 200-A V3 and HIT-HY 200-R V3 for 120 years working life

Bonded fasteners and bonded expansion fasteners for
use in concrete – Variant for 120 years working life

Hilti Aktiengesellschaft
Feldkircherstrasse 100
9494 SCHAAN
FÜRSTENTUM LIECHTENSTEIN

Hilti Plants

44 pages including 3 annexes which form an integral part
of this assessment

EAD 330499-02-0601-v02, Edition 03/2025

The European Technical Assessment is issued by the Technical Assessment Body in its official language. Translations of this European Technical Assessment in other languages shall fully correspond to the original issued document and shall be identified as such.

Communication of this European Technical Assessment, including transmission by electronic means, shall be in full. However, partial reproduction may only be made with the written consent of the issuing Technical Assessment Body. Any partial reproduction shall be identified as such.

This European Technical Assessment may be withdrawn by the issuing Technical Assessment Body, in particular pursuant to information by the Commission in accordance with Article 25(3) of Regulation (EU) No 305/2011.

Specific Part

1 Technical description of the product

The *Injection System Hilti HIT-HY 200-A V3 and HIT-HY 200-R V3 for 120 years working life* is a bonded fastener consisting of a foil pack with injection mortar Hilti HIT-HY 200-A V3 or HIT-HY 200-R V3 and a steel element according to Annex A.

The steel element is placed into a drilled hole filled with injection mortar and is anchored via the bond between metal part, injection mortar and concrete.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the fastener is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 120 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi-static loading)	See Annex C1 to C2, C4 to C5, C7 to C8, B3 to B5
Characteristic resistance to shear load (static and quasi-static loading)	See Annex C3, C6, C9
Displacements under short-term and long-term loading	See Annex C10 to C12
Characteristic resistance and displacements for seismic performance categories C1 and C2	See Annex C13 to C17

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	See Annex C18 to C21

3.3 Hygiene, health and the environment (BWR 3)

Essential characteristic	Performance
Content, emission and/or release of dangerous substances	No performance assessed

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with the European Assessment Document EAD 330499-02-0601-v02 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

The following standards and documents are referred to in this European Technical Assessment:

EN 1992-1-1:2004 + AC:2010	Eurocode 2: Design of concrete structures - Part 1-1: General rules and rules for buildings
EN 1992-4:2018	Eurocode 2: Design of concrete structures - Part 4: Design of fastenings for use in concrete
EN 1993-1-4:2006 + A1:2015	Eurocode 3: Design of steel structures - Part 1-4: General rules - Supplementary rules for stainless steels
EN 10088-1:2014	Stainless steels - Part 1: List of stainless steels
EN ISO 10684-:2004 + AC:2009	Fasteners - Hot dip galvanized coatings
EN 206:2013 + A2:2021	Concrete - Specification, performance, production and conformity
EN 10204:2004	Metallic products – Types of inspection documents
DIN 488-1:2009-08	Reinforcing steels – Part 1: Grades, properties, marking
EOTA TR 055	Design of fastenings based on EAD 330232-00-0601, EAD 330499-00-0601 and EAD 330747-00-0601, February 2018
EOTA TR 082	Design of bonded fasteners in concrete under fire conditions, June 2023

Issued in Berlin on 8 September 2025 by Deutsches Institut für Bautechnik

Dipl.-Ing. Andreas Kummerow
Head of Department

beglaubigt:
Stiller

Installed condition

Figure A1: Threaded rod, HAS..., HAS-U-..., HAS-..., HIT-V-..., AM...8.8

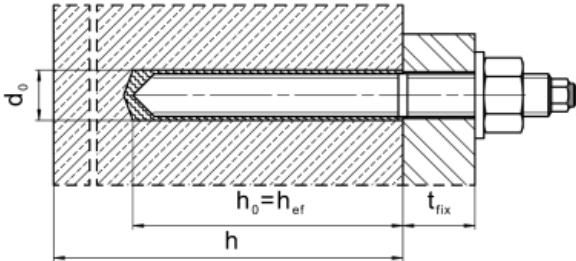


Figure A2: Threaded rod, HAS..., HAS-U-..., HIT-V-..., AM...8.8, with Hilti Filling Set...

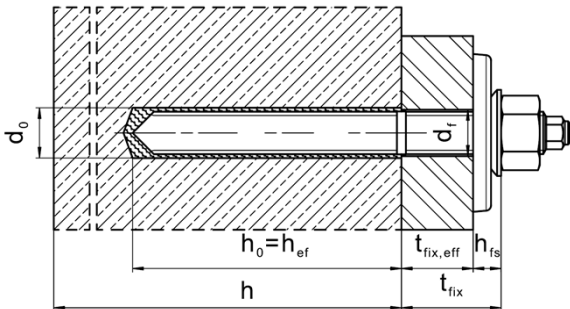
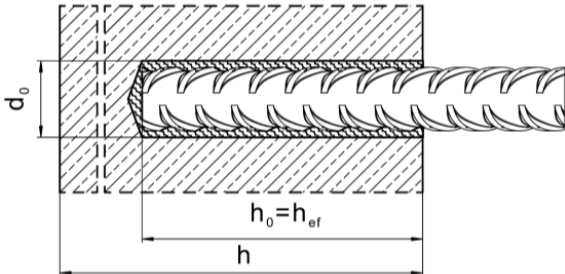


Figure A3: Reinforcing bar (rebar)



Injection System Hilti HIT-HY 200-A V3 and HIT-HY 200-R V3 for 120 years working life	
Product description Installed condition	Annex A1

Product description: Injection mortar and steel elements

Injection mortar Hilti HIT-HY 200-A V3 and HIT-HY 200-R V3: hybrid system with aggregate
330 ml and 500 ml

Marking:
HILTI-HIT
HY 200-A V3
Production time and production line
Expiry date mm/yyyy



Product name: “Hilti HIT-HY 200-A V3”

Marking:
HILTI-HIT
HY 200-R V3
Production time and production line
Expiry date mm/yyyy



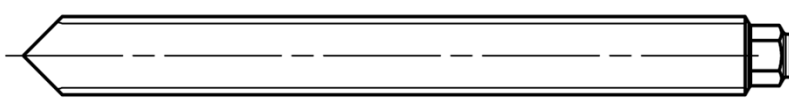
Product name: “Hilti HIT-HY 200-R V3”

Static mixer Hilti HIT-RE-M

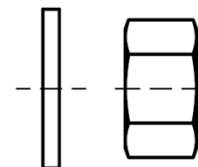


Injection System Hilti HIT-HY 200-A V3 and HIT-HY 200-R V3 for 120 years working life	Annex A2
Product description Injection mortar / Static mixer	

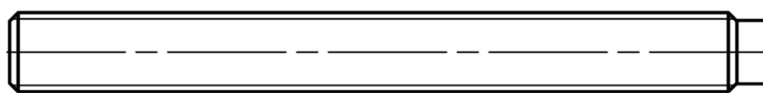
Steel elements



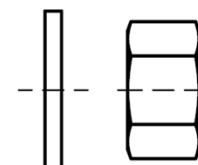
HAS-U-...: M8 to M30



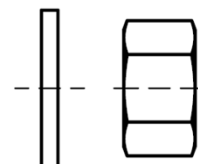
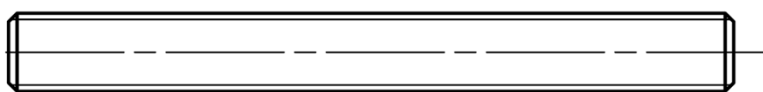
washer nut



HIT-V-...: M8 to M30



washer nut



washer nut

HAS-...: M8 to M30

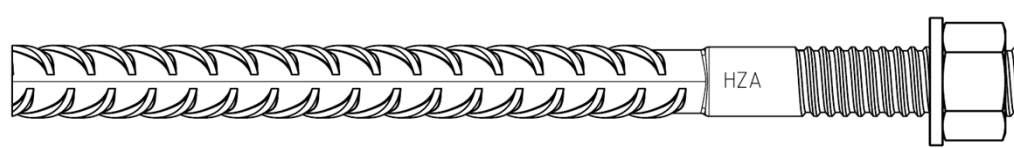
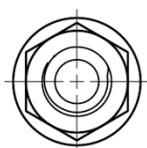
Threaded rod: M8 to M30

Hilti AM 8.8 meter rod electroplated zinc coated: M8 to M30, 1m to 3m

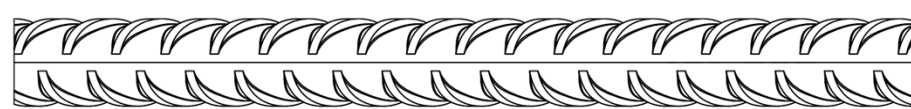
Hilti AM HDG 8.8 meter rod hot dip galvanized: M8 to M30, 1m to 3m

Commercial standard threaded rod:

- Materials and mechanical properties according to Table A1.
- Inspection certificate 3.1 according to EN 10204. The document shall be stored.
- Marking of embedment depth.
- For hot dip galvanized elements, the requirements of standard EN ISO 10684 shall be considered, especially with regards to the specified selection, e.g. which combination of nuts and rods to be avoided.



Hilti Tension Anchor: HZA M12 to M27 and HZA-R M12 to M24



Reinforcing bar (rebar): ϕ 8 to ϕ 32

- Materials and mechanical properties according to Table A1
- Dimensions according to Annex B7

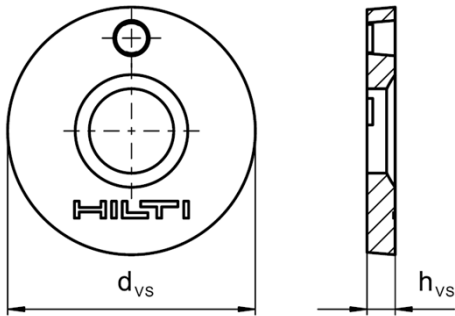
Injection System Hilti HIT-HY 200-A V3 and HIT-HY 200-R V3 for 120 years working life

Product description
Steel elements

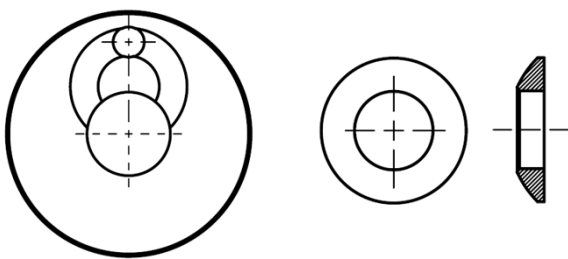
Annex A3

Hilti Filling Set to fill the annular gap between steel element and fixture

Sealing washer



Spherical washer



Hilti Filling Set			M10	M12	M16	M20	M24
Diameter of sealing washer	d _{VS}	[mm]	42	44	52	60	70
Thickness of sealing washer	h _{VS}	[mm]	5	5	6	6	6
Thickness of Hilti Filling Set	h _{FS}	[mm]	9	10	11	13	15

Injection System Hilti HIT-HY 200-A V3 and HIT-HY 200-R V3 for 120 years working life

Product description
Hilti Filling Set

Annex A4

Table A1: Materials

Designation	Material
Reinforcing bars (rebars)	
Rebar EN 1992-1-1, Annex C	Bars and de-coiled rods class B or C with f_{yk} and k according to NDP or NCI of EN 1992-1-1/NA $f_{uk} = f_{tk} = k \cdot f_{yk}$
Steel elements made of zinc coated steel	
HAS 5.8 (HDG), HAS-U 5.8 (HDG), HIT-V 5.8 (F), Threaded rod 5.8	Strength class 5.8, $f_{uk} = 500 \text{ N/mm}^2$, $f_{yk} = 400 \text{ N/mm}^2$, Elongation at fracture ($l_0=5d$) > 8% ductile Electroplated zinc coated $\geq 5 \mu\text{m}$, (F) or (HDG) hot dip galvanized ¹⁾ $\geq 50 \mu\text{m}$
Threaded rod 6.8	Strength class 6.8, $f_{uk} = 600 \text{ N/mm}^2$, $f_{yk} = 480 \text{ N/mm}^2$, Elongation at fracture ($l_0=5d$) > 8% ductile Electroplated zinc coated $\geq 5 \mu\text{m}$ or hot dip galvanized $\geq 50 \mu\text{m}$
HAS 8.8 (HDG), HAS-U 8.8 (HDG), HIT-V 8.8 (F), AM 8.8 (HDG), Threaded rod 8.8	Strength class 8.8, $f_{uk} = 800 \text{ N/mm}^2$, $f_{yk} = 640 \text{ N/mm}^2$, Elongation at fracture ($l_0=5d$) > 12% ductile Electroplated zinc coated $\geq 5 \mu\text{m}$, (F) or (HDG) hot dip galvanized $\geq 50 \mu\text{m}$
Hilti Meter rod AM 8.8 (HDG)	Strength class 8.8, $f_{uk} = 800 \text{ N/mm}^2$, $f_{yk} = 640 \text{ N/mm}^2$ Elongation at fracture ($l_0 = 5d$) > 12% ductile, Electroplated zinc coated $\geq 5 \mu\text{m}$, (F) hot dip galvanized $\geq 50^{1)} \mu\text{m}$
Hilti tension anchor HZA	Round steel with threaded part: electroplated zinc coated $\geq 5 \mu\text{m}$ Rebar: Bars class B according to NDP or NCI of EN 1992-1-1/NA
Washer	Electroplated zinc coated $\geq 5 \mu\text{m}$, hot dip galvanized $\geq 50 \mu\text{m}$
Nut	Strength class of nut adapted to strength class of threaded rod Electroplated zinc coated $\geq 5 \mu\text{m}$, (F) hot dip galvanized ¹⁾ $\geq 50 \mu\text{m}$
Hilti Filling Set (F)	Filling washer: Electroplated zinc coated $\geq 5 \mu\text{m}$, (F) hot dip galvanized $\geq 50 \mu\text{m}$ Spherical washer: Electroplated zinc coated $\geq 5 \mu\text{m}$, (F) hot dip galvanized $\geq 50 \mu\text{m}$ Lock nut: Electroplated zinc coated $\geq 5 \mu\text{m}$, (F) Electroplated zinc-nickel coated $\geq 6 \mu\text{m}$

¹⁾ For commercial standard hot dip galvanized threaded rods and nuts, the requirements of the standard EN ISO 10684 shall be considered.

Injection System Hilti HIT-HY 200-A V3 and HIT-HY 200-R V3 for 120 years working life

Product description
Materials

Annex A5

Table A1: continued

Steel elements made of stainless steel corrosion resistance class (CRC) II according EN 1993-1-4	
Threaded rod	For $\leq$ M24: strength class 70, $f_{uk} = 700 \text{ N/mm}^2$, $f_{yk} = 450 \text{ N/mm}^2$; For $>$ M24: strength class 50, $f_{uk} = 500 \text{ N/mm}^2$, $f_{yk} = 210 \text{ N/mm}^2$; Elongation at fracture ($l_0=5d$) $> 12\%$ ductile Stainless steel 1.4301, 1.4307, 1.4311, 1.4541, 1.4306, 1.4567 EN 10088-1
Washer	Stainless steel 1.4301, 1.4307, 1.4311, 1.4541, 1.4306, 1.4567 EN 10088-1
Nut	For $\leq$ M24: strength class 70, $f_{uk} = 700 \text{ N/mm}^2$, $f_{yk} = 450 \text{ N/mm}^2$; For $>$ M24: strength class 50, $f_{uk} = 500 \text{ N/mm}^2$, $f_{yk} = 210 \text{ N/mm}^2$; Stainless steel 1.4301, 1.4307, 1.4311, 1.4541, 1.4306, 1.4567 EN 10088-1
Steel elements made of stainless steel corrosion resistance class (CRC) III according EN 1993-1-4	
HAS A4, HAS-U A4, HIT-V-R	For $\leq$ M24: strength class 70, $f_{uk} = 700 \text{ N/mm}^2$, $f_{yk} = 450 \text{ N/mm}^2$; For $>$ M24: strength class 50, $f_{uk} = 500 \text{ N/mm}^2$, $f_{yk} = 210 \text{ N/mm}^2$; Elongation at fracture ($l_0=5d$) $> 12\%$ ductile
Threaded rod	For $\leq$ M24: strength class 70, $f_{uk} = 700 \text{ N/mm}^2$, $f_{yk} = 450 \text{ N/mm}^2$; For $>$ M24: strength class 50, $f_{uk} = 500 \text{ N/mm}^2$, $f_{yk} = 210 \text{ N/mm}^2$; Elongation at fracture ($l_0=5d$) $> 12\%$ ductile Stainless steel 1.4401, 1.4404, 1.4578, 1.4571, 1.4439, 1.4362 EN 10088-1
Hilti tension anchor HZA-R	Round steel with threaded part: Stainless steel 1.4404, 1.4362, 1.4571 EN 10088-1 Rebar: Bars class B according to NDP or NCI of EN 1992-1-1/NA
Washer	Stainless steel 1.4401, 1.4404, 1.4578, 1.4571, 1.4439, 1.4362 EN 10088-1
Nut	For $\leq$ M24: strength class 70, $f_{uk} = 700 \text{ N/mm}^2$, $f_{yk} = 450 \text{ N/mm}^2$; For $>$ M24: strength class 50, $f_{uk} = 500 \text{ N/mm}^2$, $f_{yk} = 210 \text{ N/mm}^2$; Stainless steel 1.4401, 1.4404, 1.4578, 1.4571, 1.4439, 1.4362 EN 10088-1
Hilti Filling Set A4	Filling washer: Stainless steel according to EN 10088-1 Spherical washer: Stainless steel according to EN 10088-1 Lock nut: Stainless steel according to EN 10088-1
Steel elements made of high corrosion resistant steel corrosion resistance class (CRC) V according EN 1993-1-4	
HAS-U HCR, HIT-V-HCR	For $\leq$ M20: $f_{uk} = 800 \text{ N/mm}^2$, $f_{yk} = 640 \text{ N/mm}^2$, For $>$ M20: $f_{uk} = 700 \text{ N/mm}^2$, $f_{yk} = 400 \text{ N/mm}^2$, Elongation at fracture ($l_0=5d$) $> 12\%$ ductile
Threaded rod	For $\leq$ M20: $f_{uk} = 800 \text{ N/mm}^2$, $f_{yk} = 640 \text{ N/mm}^2$, For $>$ M20: $f_{uk} = 700 \text{ N/mm}^2$, $f_{yk} = 400 \text{ N/mm}^2$, Elongation at fracture ($l_0=5d$) $> 12\%$ ductile High corrosion resistant steel 1.4529, 1.4565 EN 10088-1
Washer	High corrosion resistant steel 1.4529, 1.4565 EN 10088-1
Nut	For $\leq$ M20: $f_{uk} = 800 \text{ N/mm}^2$, $f_{yk} = 640 \text{ N/mm}^2$, For $>$ M20: $f_{uk} = 700 \text{ N/mm}^2$, $f_{yk} = 400 \text{ N/mm}^2$, High corrosion resistant steel 1.4529, 1.4565 EN 10088-1

Injection System Hilti HIT-HY 200-A V3 and HIT-HY 200-R V3 for 120 years working life

Product description
Materials

Annex A6

Specifications of intended use

Anchorage subject to:

- Static and quasi-static loading.
- Seismic performance category C1 and C2 (see Table B1).
- Fire exposure: threaded rod size M8 to M30

Base material:

- Compacted reinforced or unreinforced normal weight concrete without fibres according to EN 206.
- Strength classes C20/25 to C50/60 according to EN 206.
- Cracked and uncracked concrete.

Temperature in the base material:

- **at installation**
-10 °C to +40 °C for the standard variation of temperature after installation
- **in-service**
Temperature range I: -40 °C to +40 °C
(max. long term temperature +24 °C and max. short term temperature +40 °C)
Temperature range II: -40 °C to +80 °C
(max. long term temperature +50 °C and max. short term temperature +80 °C)
Temperature range III: -40 °C to +120 °C
(max. long term temperature +72 °C and max. short term temperature +120 °C)

Table B1: Specifications of intended use

HIT-HY 200-A V3 and HIT-HY 200-R V3 with ...			
Steel elements	Threaded rods according to Annex A 	Rebar 	HZA(-R) 
Hammer drilling with hollow drill bit TE-CD or TE-YD 	✓	✓	✓
Hammer drilling 	✓	✓	✓
Diamond drilling with roughening tool TE-YRT  	✓	✓	✓
Installation in waterfilled hole	✓	✓	✓
Static and quasi static loading in uncracked concrete	M8 to M30	φ 8 to φ 32	M12 to M27
Static and quasi static loading in cracked concrete	M8 to M30	φ 10 to φ 32	M12 to M27
Seismic performance category C1	M10 to M30	φ 10 to φ 32	M12 to M27
Seismic performance category C2	M12 to M24	- ¹⁾	- ¹⁾
Working life 120 years	✓	✓	✓
Exposure under fire	✓	✓	- ¹⁾

¹⁾ No performance assessed.

Injection System Hilti HIT-HY 200-A V3 and HIT-HY 200-R V3 for 120 years working life

**Intended use
Specifications**

Annex B1

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions (all materials).
- For all other conditions according EN 1993-1-4 corresponding to corrosion resistance classes Table A1 (stainless steels).

Design:

- Fastenings are designed under the responsibility of an engineer experienced in fastenings and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be fastened. The position of the fastener is indicated on the design drawings (e. g. position of the fastener relative to reinforcement or to supports, etc.).
- The anchorages are designed in accordance with: EN 1992-4 and EOTA Technical Report TR 055.
- Design under fire exposure in accordance with: EOTA Technical Report TR 082.

Installation:

- Concrete condition I1: Installation in dry or wet (water saturated) concrete and use in service in dry or wet concrete for all drilling techniques
- Concrete condition I2: Installation in water-filled drill holes (not sea water) and use in service in dry or wet concrete for hammer drilling and hammer drilling with Hilti hollow drill bit TE-CD, TE-YD
- Drilling technique:
 - Hammer drilling,
 - Hammer drilling with Hilti hollow drill bit TE-CD, TE-YD,
 - Diamond coring with roughening with Hilti roughening tool TE-YRT.
- Installation direction D3: downward, horizontal and upward (e.g. overhead) installation admissible for all elements.
- Fastener installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.

Injection System Hilti HIT-HY 200-A V3 and HIT-HY 200-R V3 for 120 years working life

Intended use
Specifications

Annex B2

Table B2: Installation parameters of threaded rods according to Annex A

Threaded rods according to Annex A			M8	M10	M12	M16	M20	M24	M27	M30
Diameter of element	d	[mm]	8	10	12	16	20	24	27	30
Nominal diameter of drill bit	d ₀	[mm]	10	12	14	18	22	28	30	35
Effective embedment depth and drill hole depth	$h_{ef} = h_0$	[mm]	60 to 160	60 to 200	70 to 240	80 to 320	90 to 400	96 to 480	108 to 540	120 to 600
Maximum diameter of clearance hole in the fixture	pre-setting	d _f	[mm]	9	12	14	18	22	26	30
	through setting ¹⁾	d _f	[mm]	11	14	16	20 ²⁾	24 ²⁾	30 ²⁾	32 ²⁾
Thickness of Hilti Filling Set	h _{fs}	[mm]	-	9	10	11	13	15	-	-
Effective fixture thickness with Hilti Filling Set	t _{fix,eff}	[mm]	$t_{fix,eff} = t_{fix} - h_{fs}$							
Minimum thickness of concrete member	h _{min}	[mm]	$h_{ef} + 30 \geq 100 \text{ mm}$			$h_{ef} + 2 \cdot d_0$				
Maximum installation torque	max T _{inst}	[Nm]	10	20	40	80	150	200	270	300
Minimum spacing	s _{min}	[mm]	40	50	60	75	90	115	120	140
Minimum edge distance	c _{min}	[mm]	40	45	45	50	55	60	75	80

¹⁾ For shear loaded anchors the provisions of EN 1992-4, §6.2.2, shall be considered.

²⁾ If no Hilti Filling Set is used, a second washer is required (identical to specified one).

HAS-U...



Marking:

Steel grade number and length identification letter: e.g. 8L

5 = HAS-U 5.8, 5.8 HDG
8 = HAS-U 8.8, 8.8 HDG
1 = HAS-U A4
2 = HAS-U HCR

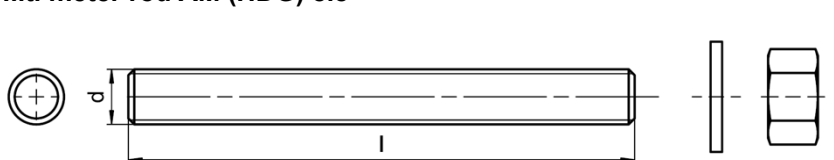
HAS..., HIT-V-...



HIT-V Marking:

5.8 - l = HIT-V-5.8 M...x l
5.8F - l = HIT-V-5.8F M...x l
8.8 - l = HIT-V-8.8 M...x l
8.8F - l = HIT-V-8.8F M...x l
R - l = HIT-V-R M...x l
HCR - l = HIT-V-HCR M...x l

Hilti meter rod AM (HDG) 8.8



HAS, AM marking alternatives:

By color code:

5.8 = RAL 5010 (blue)
8.8 = RAL 1023 (yellow)
A4 = RAL 3000 (red)

By stamping:

Steel grade number and length identification letter (see HAS-U)

Injection System Hilti HIT-HY 200-A V3 and HIT-HY 200-R V3 for 120 years working life

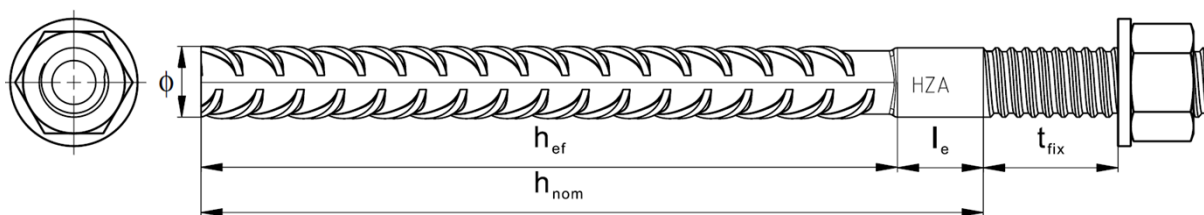
Intended use

Installation parameters of threaded rod, HAS..., HAS-U..., HIT-V-... and AM 8.8

Annex B3

Table B3: Installation parameters of Hilti tension anchor HZA and HZA-R

Hilti tension anchor HZA		M12	M16	M20	M24	M27
Hilti tension anchor HZA-R		M12	M16	M20	M24	-
Rebar diameter	ϕ [mm]	12	16	20	25	28
Nominal embedment depth and drill hole depth HZA	$h_{nom} = h_0$ [mm]	90 to 240	100 to 320	110 to 400	120 to 500	140 to 560
Nominal embedment depth and drill hole depth HZA-R	$h_{nom} = h_0$ [mm]	170 to 240	180 to 320	190 to 400	200 to 500	-
Effective embedment depth ($h_{ef} = h_{nom} - l_e$) HZA	h_{ef} [mm]	$h_{nom} - 20$				
Effective embedment depth ($h_{ef} = h_{nom} - l_e$) HZA-R	h_{ef} [mm]	$h_{nom} - 100$				
Length of smooth shaft HZA	l_e [mm]	20				
Length of smooth shaft HZA-R	l_e [mm]	100				
Nominal diameter of drill bit	d_0 [mm]	16	20	25	32	35
Maximum diameter of clearance hole in the fixture	d_f [mm]	14	18	22	26	30
Thickness of Hilti Filling Set	h_{fs} [mm]	10	11	13	15	-
Effective fixture thickness with Hilti Filling Set	$t_{fix,eff}$ [mm]	$t_{fix,eff} = t_{fix} - h_{fs}$				
Maximum installation torque	$\max T_{inst}$ [Nm]	40	80	150	200	270
Minimum thickness of concrete member	h_{min} [mm]	$h_{nom} + 2 \cdot d_0$				
Minimum spacing	s_{min} [mm]	65	80	100	130	140
Minimum edge distance	c_{min} [mm]	45	50	55	60	75



Marking:
embossing "HZA(-R)" M .. / t_{fix}

Injection System Hilti HIT-HY 200-A V3 and HIT-HY 200-R V3 for 120 years working life

Intended use

Installation parameters of Hilti tension anchor HZA and HZA-R

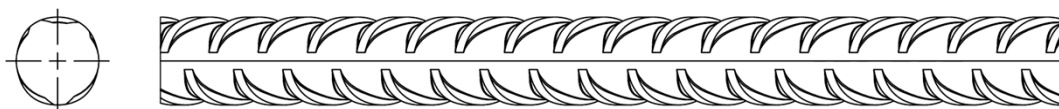
Annex B4

Table B4: Installation parameters of reinforcing bar

Reinforcing bar (rebar)	ϕ 8	ϕ 10	ϕ 12	ϕ 14	ϕ 16	ϕ 20	ϕ 25	ϕ 26	ϕ 28	ϕ 30	ϕ 32
Diameter ϕ [mm]	8	10	12	14	16	20	25	26	28	30	32
Effective embedment depth and drill hole depth $h_{ef} = h_0$ [mm]	60 to 160	60 to 200	70 to 240	75 to 280	80 to 320	90 to 400	100 to 500	104 to 520	112 to 560	120 to 600	128 to 640
Nominal diameter of drill bit d_0 [mm]	10 / 12 ¹⁾	12 / 14 ¹⁾	14 ¹⁾	16 ¹⁾	18	20	25	32	32	35	40
Minimum thickness of concrete member h_{min} [mm]	$h_{ef} + 30$ ≥ 100 mm			$h_{ef} + 2 \cdot d_0$							
Minimum spacing s_{min} [mm]	40	50	60	70	80	100	125	130	140	150	160
Minimum edge distance c_{min} [mm]	40	45	45	50	50	65	70	75	75	80	80

¹⁾ Each of the two given values can be used.

Reinforcing bar



For rebar bolt

- Minimum value of related rib area $f_{R,min}$ according to EN 1992-1-1
- Rib height of the bar h_{rib} shall be in the range $0,05 \cdot \phi \leq h_{rib} \leq 0,07 \cdot \phi$
(ϕ : Nominal diameter of the bar; h_{rib} : Rib height of the bar)

Injection System Hilti HIT-HY 200-A V3 and HIT-HY 200-R V3 for 120 years working life

Intended use

Installation parameters of reinforcing bar (rebar)

Annex B5

Table B5: Maximum working time and minimum curing time

Temperature in the base material T ¹⁾	HIT-HY 200-A V3		HIT-HY 200-R V3	
	Maximum working time t _{work}	Minimum curing time t _{cure}	Maximum working time t _{work}	Minimum curing time t _{cure}
-10 °C to -5 °C	1,5 hours	7 hours	3 hours	20 hours
> -5 °C to 0 °C	50 min	4 hours	1,5 hours	8 hours
> 0 °C to 5 °C	25 min	2 hours	45 min	4 hours
>5 °C to 10 °C	15 min	75 min	30 min	2,5 hours
>10 °C to 20 °C	7 min	45 min	15 min	1,5 hours
>20 °C to 30 °C	4 min	30 min	9 min	1 hour
>30 °C to 40 °C	3 min	30 min	6 min	1 hour

1) The minimum foil pack temperature is 0 °C.

Injection System Hilti HIT-HY 200-A V3 and HIT-HY 200-R V3 for 120 years working life	Annex B6
Intended use Maximum working time and minimum curing time	

Table B6: Parameters of drilling, cleaning and setting tools

Steel elements			Drill and clean					Installation
Threaded rods (Annex A)	Rebar	HZA(-R)	Hammer drilling		Diamond coring		Brush	Piston plug
				Hollow drill bit ¹⁾		Roughening tool		
								
Size	size	size	d ₀ [mm]	d ₀ [mm]	d ₀ [mm]	d ₀ [mm]	HIT-RB	HIT-SZ
M8	φ8	-	10	-	-	-	10	-
M10	φ8 / φ10	-	12	12	-	-	12	12
M12	φ10 / φ12	-	14	14	-	-	14	14
-	φ12	M12	16	16	-	-	16	16
M16	φ14	-	18	18	18	18	18	18
-	φ16	M16	20	20	20	20	20	20
M20	-	-	22	22	22	22	22	22
-	φ20	M20	25	25	25	25	25	25
M24	-	-	28	28	28	28	28	28
M27	-	-	30	30	30	30	30	30
-	φ25 / φ26	M24	32	32	32	32	32	32
M30	φ28	M27	35	35	35	35	35	35
-	φ30	-	37	37 ²⁾	-	-	37	37
-	φ32	-	40	40 ²⁾	-	-	40	40

1) With vacuum cleaner Hilti VC 4X/10/20/40/60 (automatic filter cleaning activated, eco mode off) or a vacuum cleaner providing equivalent cleaning performance in combination with the specified Hilti hollow drill bit TE-CD or TE-YD.

2) For Hilti hollow drill bit TE-YD size 37 or larger, vacuum cleaner Hilti VC 60X (automatic filter cleaning activated) or vacuum cleaner providing equivalent cleaning performance in combination with the specified Hilti hollow drill bit TE-YD has to be used.

Cleaning alternatives

Manual Cleaning (MC):

Hilti hand pump for blowing out drill holes with diameters d₀ ≤ 20 mm and drill hole depths h₀ ≤ 10·d.



Compressed air cleaning (CAC):

Air nozzle with an orifice opening of minimum 3,5 mm in diameter.



Automatic Cleaning (AC):

Cleaning is performed during drilling with Hilti TE-CD and TE-YD drilling system including vacuum cleaner.



Injection System Hilti HIT-HY 200-A V3 and HIT-HY 200-R V3 for 120 years working life

Intended use

Parameters of drilling, cleaning and setting tools
Cleaning alternatives

Annex B7

Table B7: Hilti roughening tool TE-YRT – tool parameters

Associated components			
Diamond coring		Roughening tool TE-YRT	Wear gauge RTG...
			
d ₀ [mm]		d ₀ [mm]	size
nominal	measured		
18	17,9 to 18,2	18	18
20	19,9 to 20,2	20	20
22	21,9 to 22,2	22	22
25	24,9 to 25,2	25	25
28	27,9 to 28,2	28	28
30	29,9 to 30,2	30	30
32	31,9 to 32,2	32	32
35	34,9 to 35,2	35	35

Table B8: Hilti roughening tool TE-YRT – roughening and blowing times

h _{ef}	Roughening time t _{roughen}	Minimum blowing time t _{blowing}
[mm]	[sec]	[sec]
0 to 100	10	30
101 to 200	20	40
201 to 300	30	50
301 to 400	40	60
401 to 500	50	70
501 to 600	60	80
> 600	t _{roughen} [sec] = h _{ef} [mm] / 10	t _{blowing} [sec] = t _{roughen} [sec] + 20

Hilti roughening tool TE-YRT and wear gauge RTG

Hilti roughening tool TE-YRT	
Wear gauge RTG	

Injection System Hilti HIT-HY 200-A V3 and HIT-HY 200-R V3 for 120 years working life

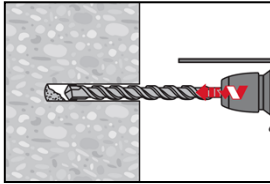
Intended use
Parameters for use of the Hilti Roughening tool TE-YRT

Annex B8

Installation instruction

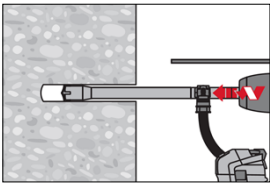
Hole drilling

a) Hammer drilling



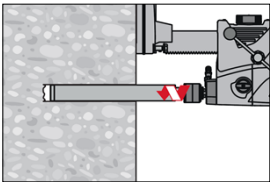
Drill hole to the required embedment depth with a hammer drill set in rotation-hammer mode using an appropriately sized carbide drill bit.

b) Hammer drilling with Hilti hollow drill bit

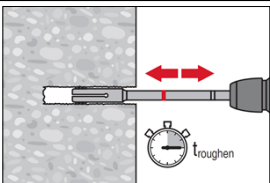


Drill hole to the required embedment depth with an appropriately sized Hilti TE-CD or TE-YD hollow drill bit with vacuum attachment following the requirements given in Table B6. This drilling system removes the dust and cleans the drill hole during drilling when used in accordance with the user's manual. After drilling is completed, proceed to the "injection preparation" step in the installation instruction.

c) Diamond coring with roughening with Hilti roughening tool TE-YRT:



Diamond coring is permissible when suitable diamond core drilling machines and the corresponding core bits are used.
For the use in combination with Hilti roughening tool TE-YRT see parameters in Table B7.



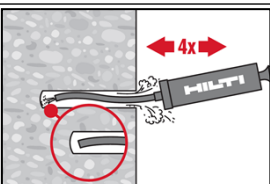
Before roughening water needs to be removed from the drill hole.
Check usability of the roughening tool with the wear gauge RTG.
Roughen the drill hole over the whole length to the required h_{ef} .
Roughening time $t_{roughen}$ see Table B8.

Drill hole cleaning

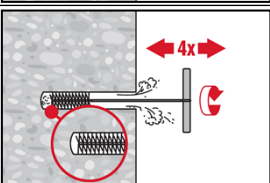
Just before injection of the mortar, the drill hole must be free of dust and debris.
Inadequate hole cleaning = poor load values.

Manual Cleaning (MC)

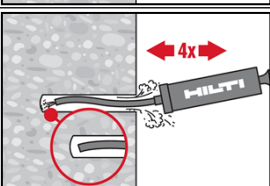
Uncracked concrete only.
For drill hole diameters $d_0 \leq 20$ mm and drill hole depths $h_0 \leq 10 \cdot d$.



The Hilti hand pump may be used for blowing out drill holes up to diameters $d_0 \leq 20$ mm and drill hole depths $h_0 \leq 10 \cdot d$.
Blow out at least 4 times from the back of the drill hole until return air stream is free of noticeable dust.



Brush 4 times with the specified brush (see Table B6) by inserting the steel brush Hilti HIT-RB to the back of the hole (if needed with extension) in a twisting motion and removing it. The brush must produce natural resistance as it enters the drill hole (brush $\varnothing \geq$ drill hole $\varnothing$) - if not the brush is too small and must be replaced with the proper brush diameter.



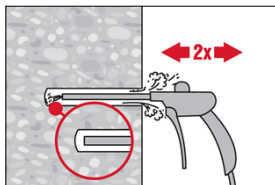
Blow out again with the Hilti hand pump at least 4 times until return air stream is free of noticeable dust.

Injection System Hilti HIT-HY 200-A V3 and HIT-HY 200-R V3 for 120 years working life

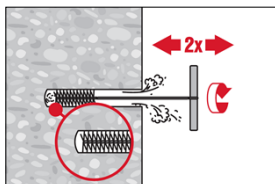
Intended use
Installation instructions

Annex B9

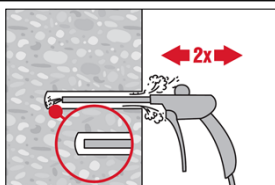
Compressed air cleaning (CAC) for all drill hole diameters d_0 and all drill hole depths h_0



Blow 2 times from the back of the hole (if needed with nozzle extension) over the whole length with oil-free compressed air (min. 6 bar at 6 m³/h) until return air stream is free of noticeable dust.
For drill hole diameters ≥ 32 mm the compressor has to supply a minimum air flow of 140 m³/h.

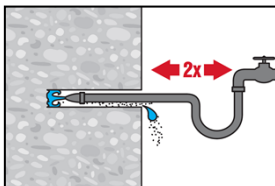


Brush 2 times with the specified brush (see Table B6) by inserting the steel brush Hilti HIT-RB to the back of the hole (if needed with extension) in a twisting motion and removing it. The brush must produce natural resistance as it enters the drill hole (brush $\varnothing \geq$ drill hole $\varnothing$) - if not the brush is too small and must be replaced with the proper brush diameter.

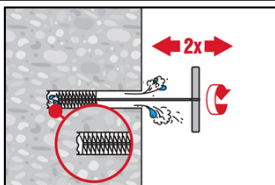


Blow again with compressed air 2 times until return air stream is free of noticeable dust.

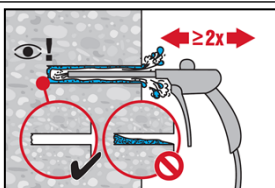
Cleaning of diamond cored holes with roughening with Hilti roughening tool TE-YRT.



Flush 2 times by inserting a water hose (water-line pressure) to the back of the hole until water runs clear.



Brush 2 times with the specified brush (see Table B6) by inserting the steel brush Hilti HIT-RB to the back of the hole (if needed with extension) in a twisting motion and removing it. The brush must produce natural resistance as it enters the drill hole (brush $\varnothing \geq$ drill hole $\varnothing$) - if not the brush is too small and must be replaced with the proper brush diameter.



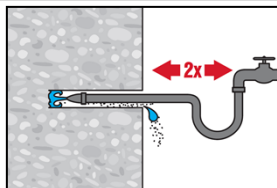
Blow 2 times from the back of the hole (if needed with nozzle extension) over the whole length with oil-free compressed air (min. 6 bar at 6 m³/h) until return air stream is free of noticeable dust and water. Remove all water from the drillhole until drillhole is completely dried before mortar injection (t_{blowing} see Table B8). For drill hole diameters ≥ 32 mm the compressor has to supply a minimum air flow of 140 m³/h.

Injection System Hilti HIT-HY 200-A V3 and HIT-HY 200-R V3 for 120 years working life

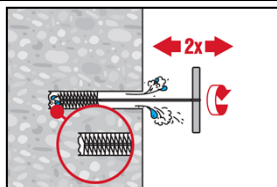
Intended use
Installation instructions

Annex B10

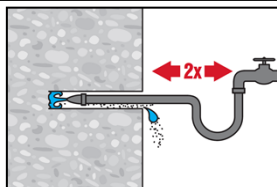
Cleaning and water removal of water-filled drill holes drilled with hammer drilling and hammer drilling with Hilti hollow drill bit: For all drill hole diameters d_0 and all drill hole depths h_0 .



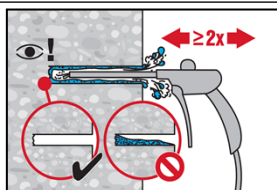
Flush 2 times by inserting a water hose (water-line pressure) to the back of the hole until water runs clear.



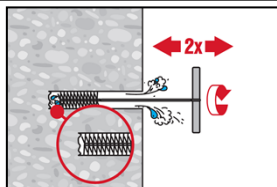
Brush 2 times with the specified brush (see Table B6) by inserting the steel brush Hilti HIT-RB to the back of the hole (if needed with extension) in a twisting motion and removing it.
The brush must produce natural resistance as it enters the drill hole (brush $\varnothing \geq$ drill hole $\varnothing$) - if not the brush is too small and must be replaced with the proper brush diameter.



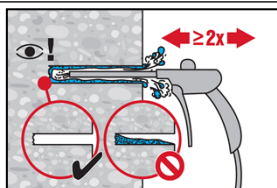
Flush 2 times by inserting a water hose (water-line pressure) to the back of the hole until water runs clear.



Blow 2 times from the back of the hole (if needed with nozzle extension) over the whole length with oil-free compressed air (min. 6 bar at 6 m³/h) until return air stream is free of noticeable dust and water.
For drill hole diameters ≥ 32 mm the compressor has to supply a minimum air flow of 140 m³/h.



Brush 2 times with the specified brush size (see Table B6) by inserting the steel brush Hilti HIT-RB to the back of the hole (if needed with extension) in a twisting motion and removing it.
The brush must produce natural resistance as it enters the drill hole – if not the brush is too small and must be replaced with the proper brush diameter.



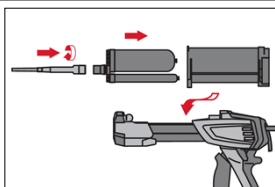
Blow again with compressed air 2 times until return air stream is free of noticeable dust and water.

Injection System Hilti HIT-HY 200-A V3 and HIT-HY 200-R V3 for 120 years working life

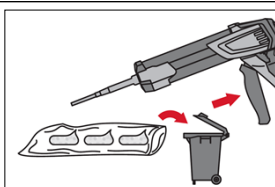
Intended use
Specifications

Annex B11

Injection preparation

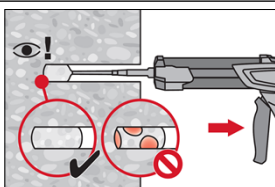


Tightly attach Hilti mixing nozzle HIT-RE-M to foil pack manifold. Do not modify the mixing nozzle.
Observe the instruction for use of the dispenser.
Check foil pack holder for proper function. Insert foil pack into foil pack holder and put holder into dispenser.

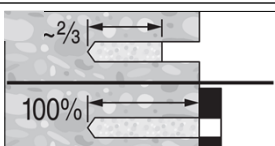


The foil pack opens automatically as dispensing is initiated. Depending on the size of the foil pack, an initial amount of adhesive has to be discarded. Discarded quantities are
2 strokes for 330 ml foil pack,
3 strokes for 500 ml foil pack,
4 strokes for 500 ml foil pack $\leq 5^\circ\text{C}$.
The minimum foil pack temperature is 0°C .

Inject adhesive from the back of the drill hole without forming air voids.

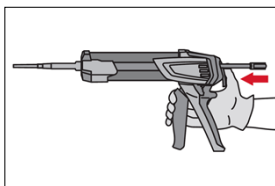


Inject the adhesive starting at the back of the hole, slowly withdrawing the mixer with each trigger pull. Fill approximately 2/3 of the drill hole to ensure that the annular gap between the steel element and the concrete is completely filled with adhesive along the embedment length.
In water saturated concrete it is required to set the fastener immediately after cleaning the drillhole.

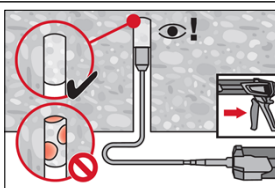


Pre-setting: Fill approximately 2/3 of the drill hole.

Through-setting: Fill 100% of the drill hole.



After injection is completed, depressurize the dispenser by pressing the release trigger. This will prevent further adhesive discharge from the mixer.



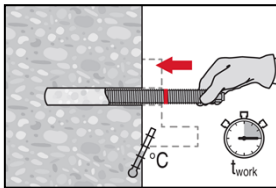
Overhead installation and/or installation with embedment depth $h_{ef} > 250\text{mm}$.
For overhead installation the injection is only possible with the aid of extensions and piston plugs. Assemble HIT-RE-M mixer, extension(s) and appropriately sized piston plug (see Table B6). Insert piston plug to back of the hole and inject adhesive. During injection the piston plug will be naturally extruded out of the drill hole by the adhesive pressure.

Injection System Hilti HIT-HY 200-A V3 and HIT-HY 200-R V3 for 120 years working life

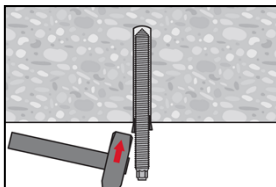
Intended use
Installation instructions

Annex B12

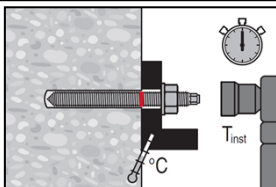
Setting the steel element



Before use, verify that the element is dry and free of oil and other contaminants. Mark and set steel element to the required embedment depth before working time t_{work} has elapsed. The working time t_{work} is given in Table B5. After setting the element the annular gap between the anchor and the fixture (through-setting) or concrete (pre-setting) has to be filled with mortar.

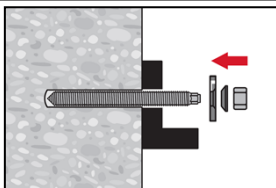


For overhead installation use piston plugs and fix embedded parts with e.g. wedges (Hilti HIT-OHW).

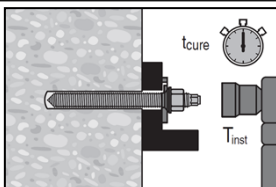


After required curing time t_{cure} (see Table B5) remove excess mortar, the fastening can be loaded. Do not damage thread of element while removing excess mortar. The applied installation torque shall not exceed the values $\max T_{inst}$ given in Table B2 to Table B3.

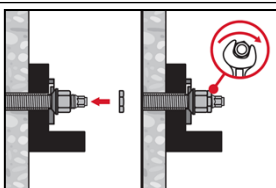
Installation of Hilti Filling Set



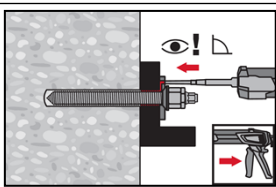
Use Hilti Filling Set with standard nut. Observe the correct orientation of filling washer and spherical washer.



The applied installation torque shall not exceed the values $\max T_{inst}$ given in Table B2 to Table B3.



Optional:
Installation of lock nut. Tighten with a $\frac{1}{4}$ to $\frac{1}{2}$ turn. (Not for size M24.)



Fill the annular gap between steel element and fixture with 1-3 strokes of a Hilti injection mortar HIT-HY ... or HIT-RE Follow the installation instructions supplied with the respective Hilti injection mortar. After required curing time t_{cure} the fastening can be loaded.

Injection System Hilti HIT-HY 200-A V3 and HIT-HY 200-R V3 for 120 years working life

Intended use
Installation instructions

Annex B13

Essential characteristics under static and quasi-static loading

Table C1: Essential characteristics for threaded rods according to Annex A under tension load in concrete

Threaded rods according to Annex A				M8	M10	M12	M16	M20	M24	M27	M30	
For a working life of 120 years												
Installation factor for installation in dry or wet (water saturated) concrete												
Hammer drilling (HD)			γ_{inst}	[-]		1,0						
Hammer drilling with Hilti hollow drill bit TE-CD or TE-YD (HDB)			γ_{inst}	[-]		1)	1,0					
Diamond coring with roughening with Hilti roughening tool TE-YRT (DD+RT)			γ_{inst}	[-]		1)		1,0				
Installation factor for installation in water-filled drill holes (not sea water)												
Hammer drilling (HD)			γ_{inst}	[-]		1,4						
Hammer drilling with Hilti hollow drill bit TE-CD or TE-YD (HDB)			γ_{inst}	[-]		1)	1,4					
Steel failure												
Characteristic resistance – commercial threaded rod 5.8, 6.8, 8.8, CRC II, III, V			$N_{Rk,s}$	[kN]		$A_s \cdot f_{uk}$						
Characteristic resistance HAS, HAS-U, AM, HIT-V	5.8	$N_{Rk,s}$	[kN]	18,3	29,0	42,1	78,5	122,5	176,5	229,5	280,5	
	5.8 HDG/ F			16,6	26,8	42,1	78,5	122,5	176,5	229,5	280,5	
	8.8			29,3	46,4	67,4	125,6	196,0	282,4	367,2	448,8	
	8.8 HDG/ F			26,5	42,9	67,4	125,6	196,0	282,4	367,2	448,8	
	A4 (70 - 50)			25,6	40,6	59,0	109,9	171,5	247,1	229,5	280,5	
	HCR (80 - 70)			29,3	46,4	67,4	125,6	196,0	247,1	321,3	392,7	
Partial factor grade 5.8, 6.8 and 8.8 (Table A1)			$\gamma_{Ms,N^{(2)}}$	[-]		1,5						
Partial factor HAS A4, HAS-U A4, HIT-V-R, Threaded rod: CRC II and III (Table A1)			$\gamma_{Ms,N^{(2)}}$	[-]		1,87					2,86	
Partial factor HAS-U HCR, HIT-V-HCR, Threaded rod: CRC V (Table A1)			$\gamma_{Ms,N^{(2)}}$	[-]		1,5				2,1		
Concrete cone failure												
Factor for uncracked concrete			$k_{ucr,N}$	[-]		11,0						
Factor for cracked concrete			$k_{cr,N}$	[-]		7,7						
Edge distance			$c_{cr,N}$	[mm]		$1,5 \cdot h_{ef}$						
Spacing			$s_{cr,N}$	[mm]		$3,0 \cdot h_{ef}$						

1) No performance assessed.

2) In absence of national regulations.

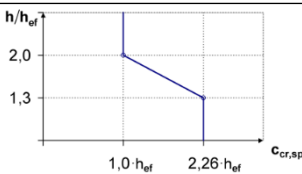
Injection System Hilti HIT-HY 200-A V3 and HIT-HY 200-R V3 for 120 years working life

Performance

Essential characteristics under tension load in concrete

Annex C1

Table C1: continued

Threaded rods according to Annex A				M8	M10	M12	M16	M20	M24	M27	M30
Splitting failure											
Edge distance $c_{cr,sp}$ [mm] for	$h / h_{ef} \geq 2,0$		$1,0 \cdot h_{ef}$								
	$2,0 > h / h_{ef} > 1,3$		$4,6 \cdot h_{ef} - 1,8 \cdot h$								
	$h / h_{ef} \leq 1,3$		$2,26 \cdot h_{ef}$								
Spacing		$s_{cr,sp}$ [mm]		$2 \cdot c_{cr,sp}$							
Combined pullout and concrete cone failure for a working life of 120 years											
Characteristic bond resistance in uncracked concrete C20/25 for installation in dry or wet (water saturated) concrete, all drilling methods (HD, HDB, DD + RT)											
Temperature range I:		24°C/40°C	$\tau_{Rk,ucr,120}$ [N/mm²]	17							
Temperature range II:		50°C/80°C	$\tau_{Rk,ucr,120}$ [N/mm²]	14							
Temperature range III:		72°C/120°C	$\tau_{Rk,ucr,120}$ [N/mm²]	12							
Characteristic bond resistance in cracked concrete C20/25 for installation in dry or wet (water saturated) concrete, all drilling methods (HD, HDB, DD + RT)											
Temperature range I:		24°C/40°C	$\tau_{Rk,cr,120}$ [N/mm²]	6,5	6,7	8,1					
Temperature range II:		50°C/80°C	$\tau_{Rk,cr,120}$ [N/mm²]	5,5	5,7	7,0					
Temperature range III:		72°C/120°C	$\tau_{Rk,cr,120}$ [N/mm²]	5,0		6,0					
Characteristic bond resistance in uncracked concrete C20/25 for installation in water-filled drill holes (not sea water), HD and HDB											
Temperature range I:		24°C/40°C	$\tau_{Rk,ucr,120}$ [N/mm²]	14,0	13,8	13,5	13,0	12,5	11,9	11,4	10,9
Temperature range II:		50°C/80°C	$\tau_{Rk,ucr,120}$ [N/mm²]	11,9	11,7	11,5	11,1	10,6	10,1	9,7	9,3
Temperature range III:		72°C/120°C	$\tau_{Rk,ucr,120}$ [N/mm²]	10,2	10,1	9,9	9,5	9,1	8,7	8,3	8,0
Characteristic bond resistance in cracked concrete C20/25 for installation in water-filled drill holes (not sea water), HD and HDB											
Temperature range I:		24°C/40°C	$\tau_{Rk,cr,120}$ [N/mm²]	5,5	5,3	6,1	5,8	5,5	5,3	5,1	4,8
Temperature range II:		50°C/80°C	$\tau_{Rk,cr,120}$ [N/mm²]	4,5	4,5	5,2	4,9	4,7	4,5	4,3	4,1
Temperature range III:		72°C/120°C	$\tau_{Rk,cr,120}$ [N/mm²]	3,9	3,8	4,5	4,2	4,0	3,8	3,7	3,5
Influence factors ψ on bond resistance $\tau_{Rk,120}$ in cracked and uncracked concrete											
Influence of concrete strength class: $\tau_{Rk} = \tau_{Rk,(C20/25)} \cdot \psi_c$											
Temperature range I to III :		ψ_c	[-]	$(f_{ck}/20)^{0,1}$							
Influence of sustanined load											
Temperature range I:		24°C/40°C	$\psi^0_{sus,120}$	[-]	0,85						
Temperature range II:		50°C/80°C	$\psi^0_{sus,120}$	[-]	0,95						
Temperature range III:		72°C/120°C	$\psi^0_{sus,120}$	[-]	0,80						

Injection System Hilti HIT-HY 200-A V3 and HIT-HY 200-R V3 for 120 years working life

Performance

Essential characteristics under tension load in concrete

Annex C2

Table C2: Essential characteristics for threaded rods according to Annex A under shear load in concrete

Threaded rods according to Annex A			M8	M10	M12	M16	M20	M24	M27	M30
For a working life of 120 years										
Steel failure without lever arm										
Characteristic resistance	$V_{Rk,s}^0$	[kN]	$k_6 \cdot N_{Rk,s}$							
Factor grade 5.8	k_6	[-]	0,6							
Factor grade 6.8 and 8.8	k_6	[-]	0,5							
Factor HAS A4, HAS-U A4, HIT-V-R, Threaded rod: CRC II and III (Table A1)	k_6	[-]	0,5							
Factor HAS-U HCR, HIT-V-HCR, Threaded rod: CRC V (Table A1)	k_6	[-]	0,5							
Partial factor grade 5.8, 6.8, 8.8	$\gamma_{Ms,V}^{1)}$	[-]	1,25							
Partial factor HAS A4, HAS-U A4, HIT-V-R, Threaded rod CRC II and III (Table A1)	$\gamma_{Ms,V}^{1)}$	[-]	1,56						2,38	
Partial factor HAS-U HCR, HIT-V-HCR, Threaded rod CRC V (Table A1)	$\gamma_{Ms,V}^{1)}$	[-]	1,25					1,75		
Ductility factor	k_7	[-]	1,0							
Steel failure with lever arm										
Characteristic resistance – commercial threaded rod 5.8, 6.8, 8.8, CRC II, III, V		$M_{Rk,s}^0$ [Nm]	$1,2 \cdot W_{el} \cdot f_{uk}$							
Characteristic resistance HAS, HAS-U, AM, HIT-V	5.8	$M_{Rk,s}^0$ [Nm]	18,7	37,3	65,4	166,2	324,6	561,0	832,2	1124,4
	5.8 HDG		16,1	33,2	65,4	166,2	324,6	561,0	832,2	1124,4
	8.8		29,9	59,8	104,6	265,9	519,3	897,6	1331,5	1799,0
	8.8 HDG		25,9	53,1	104,6	265,9	519,3	897,6	1331,5	1799,0
	A4 (70 - 50)		26,2	52,3	91,5	232,6	454,4	785,4	832,2	1124,4
	HCR (80 - 70)		29,9	59,8	104,6	265,9	519,3	785,4	1165,0	1574,1
Ductility factor	k_7	[-]	1,0							
Concrete pry-out failure										
Pry-out factor	k_8	[-]	2,0							
Concrete edge failure										
Effective length of fastener	l_f	[mm]	$\min(h_{ef}; 12 \cdot d_{nom})$						$\min(h_{ef}; \max(8 \cdot d_{nom}; 300))$	
Outside diameter of fastener	d_{nom}	[mm]	8	10	12	16	20	24	27	30

¹⁾ In absence of national regulations.

Injection System Hilti HIT-HY 200-A V3 and HIT-HY 200-R V3 for 120 years working life

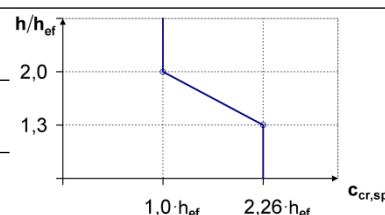
Performance

Essential characteristics under tension load in concrete

Annex C3

Table C3: Essential characteristics for Hilti tension anchor HZA / HZA-R under tension load in concrete

Hilti tension anchor HZA, HZA-R				M12	M16	M20	M24	M27
For a working life of 120 years								
Installation factor for installation in dry or wet (water saturated) concrete								
Hammer drilling	γ_{inst}	[-]	1,0					
Hammer drilling with Hilti hollow drill bit TE-CD or TE-YD	γ_{inst}	[-]	1,0					
Diamond coring with roughening with Hilti roughening tool TE-YRT	γ_{inst}	[-]	1)	1,0				
Installation factor for installation in water-filled drill holes (not sea water)								
Hammer drilling	γ_{inst}	[-]	1,4					
Hammer drilling with Hilti hollow drill bit TE-CD or TE-YD	γ_{inst}	[-]	1,4					
Steel failure								
Characteristic resistance HZA	$N_{Rk,s}$	[kN]	46	86	135	194	253	
Characteristic resistance HZA-R	$N_{Rk,s}$	[kN]	62	111	173	248	1)	
Partial factor	$\gamma_{Ms,N}^{2)}$	[-]	1,4					
Concrete cone failure								
Effective anchorage depth	HZA	h_{ef}	[mm]	h_{nom}				
	HZA-R	h_{ef}	[mm]	h_{nom}				
Factor for uncracked concrete	$k_{ucr,N}$	[-]	11,0					
Factor for cracked concrete	$k_{cr,N}$	[-]	7,7					
Edge distance	$c_{cr,N}$	[mm]	$1,5 \cdot h_{ef}$					
Spacing	$s_{cr,N}$	[mm]	$3,0 \cdot h_{ef}$					
Splitting failure relevant for uncracked concrete								
Edge distance $c_{cr,sp}$ [mm] for	$h / h_{ef} \geq 2,0$		$1,0 \cdot h_{ef}$					
	$2,0 > h / h_{ef} > 1,3$		$4,6 \cdot h_{ef} - 1,8 \cdot h$					
	$h / h_{ef} \leq 1,3$		$2,26 \cdot h_{ef}$					
Spacing	$s_{cr,sp}$	[mm]	$2 \cdot c_{cr,sp}$					



1) No performance assessed.

2) In absence of national regulations.

Injection System Hilti HIT-HY 200-A V3 and HIT-HY 200-R V3 for 120 years working life

Performance

Essential characteristics under tension load in concrete

Annex C4

Table C3: continued

Hilti tension anchor HZA, HZA-R				M12	M16	M20	M24	M27
Diameter of rebar		d	[mm]	12	16	20	25	28
Effective anchorage depth	HZA	h_{ef}	[mm]	$h_{nom} - 20$				
	HZA-R	h_{ef}	[mm]	$h_{nom} - 100$				
Combined pull-out and concrete cone failure for a working life 120years								
Characteristic bond resistance in uncracked concrete C20/25 for installation in dry or wet (water saturated) concrete, all drilling methods (HD, HDB, DD + RT)								
Temperature range I:	24°C/40°C	$\tau_{Rk,ucr,120}$	[N/mm²]	12				
Temperature range II:	50°C/80°C	$\tau_{Rk,ucr,120}$	[N/mm²]	10				
Temperature range III:	72°C/120°C	$\tau_{Rk,ucr,120}$	[N/mm²]	8,5				
Characteristic bond resistance in cracked concrete C20/25 for installation in dry or wet (water saturated) concrete, all drilling methods (HD, HDB, DD + RT)								
Temperature range I:	24°C/40°C	$\tau_{Rk,cr,120}$	[N/mm²]	7				
Temperature range II:	50°C/80°C	$\tau_{Rk,cr,120}$	[N/mm²]	5,5				
Temperature range III:	72°C/120°C	$\tau_{Rk,cr,120}$	[N/mm²]	5				
Characteristic bond resistance in uncracked concrete C20/25 for installation in water-filled drill holes (not sea water), HD and HDB								
Temperature range I:	24°C/40°C	$\tau_{Rk,ucr,120}$	[N/mm²]	11,4				
Temperature range II:	50°C/80°C	$\tau_{Rk,ucr,120}$	[N/mm²]	9,3				
Temperature range III:	72°C/120°C	$\tau_{Rk,ucr,120}$	[N/mm²]	8,1				
Characteristic bond resistance in cracked concrete C20/25 for installation in water-filled drill holes (not sea water), HD and HDB								
Temperature range I:	24°C/40°C	$\tau_{Rk,cr,120}$	[N/mm²]	6,5				
Temperature range II:	50°C/80°C	$\tau_{Rk,cr,120}$	[N/mm²]	5,2				
Temperature range III:	72°C/120°C	$\tau_{Rk,cr,120}$	[N/mm²]	4,5				
Influence factors ψ on bond resistance τ_{Rk} in cracked and uncracked concrete								
Influence of concrete strength class: $\tau_{Rk} = \tau_{Rk,(C20/25)} \cdot \psi_c$								
Temperature range I to III :		ψ_c	[-]	$(f_{ck}/20)^{0,1}$				
Influence of sustained load								
Temperature range I:	24°C/40°C	$\psi^0_{sus,120}$	[-]	0,80				
Temperature range II:	50°C/80°C	$\psi^0_{sus,120}$	[-]	0,89				
Temperature range III:	72°C/120°C	$\psi^0_{sus,120}$	[-]	0,72				

¹⁾ No performance assessed

Injection System Hilti HIT-HY 200-A V3 and HIT-HY 200-R V3 for 120 years working life

Performance

Essential characteristics under tension load in concrete

Annex C5

Table C4: Essential characteristics for Hilti tension anchor HZA, HZA-R under shear load in concrete

Hilti tension anchor HZA, HZA-R			M12	M16	M20	M24	M27
For a working life of 120 years							
Steel failure without lever arm							
Characteristic resistance HZA	$V^0_{Rk,s}$	[kN]	23	43	67	97	126
Characteristic resistance HZA-R	$V^0_{Rk,s}$	[kN]	31	55	86	124	1)
Partial factor	$\gamma_{Ms,V^{2)}$	[-]	1,5				
Ductility factor	k_7	[-]	1,0				
Steel failure with lever arm							
Characteristic resistance HZA	$M^0_{Rk,s}$	[Nm]	72	183	357	617	915
Characteristic resistance HZA-R	$M^0_{Rk,s}$	[Nm]	97	234	457	790	1)
Ductility factor	k_7	[-]	1,0				
Concrete pry-out failure							
Pry-out factor	k_8	[-]	2,0				
Concrete edge failure							
Effective length of fastener	l_f	[mm]	$\min(h_{nom}; 12 \cdot d_{nom})$				$\min(h_{nom}; \max(8 \cdot d_{nom}; 300))$
Outside diameter of fastener	d_{nom}	[mm]	12	16	20	24	27

¹⁾ No performance assessed.

²⁾ In absence of national regulations.

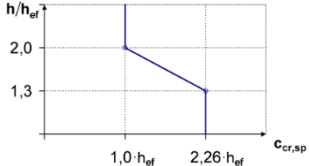
Injection System Hilti HIT-HY 200-A V3 and HIT-HY 200-R V3 for 120 years working life

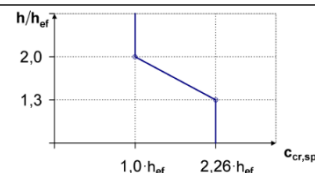
Performance

Essential characteristics under shear load in concrete

Annex C6

Table C5: Essential characteristics for rebar under tension load in concrete

Rebar			Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 25	Ø 26	Ø 28	Ø 30	Ø 32	
For a working life of 120 years														
Installation factor for installation in dry or wet (water saturated) concrete														
Hammer drilling	γ_{inst}	[-]	1,0											
Hammer drilling with Hilti hollow drill bit TE-CD or TE-YD	γ_{inst}	[-]	1,0											
Diamond coring with roughening with Hilti roughening tool TE-YRT	γ_{inst}	[-]	1)				1,0							
Installation factor for installation in water-filled drill holes (not sea water)														
Hammer drilling	γ_{inst}	[-]	1,4											
Hammer drilling with Hilti hollow drill bit TE-CD or TE-YD	γ_{inst}	[-]	1,4											
Steel failure														
Characteristic resistance	$N_{Rk,s}$	[kN]	$A_s \cdot f_{uk}^{2)}$											
Characteristic resistance Rebar B500B acc. to DIN 488-1	$N_{Rk,s}$	[kN]	27,1	42,4	61,1	83,1	108,6	169,6	265,1	286,7	332,5	381,7	434,3	
Partial factor	$\gamma_{Ms,N}^{3)}$	[-]	1,4											
Concrete cone failure														
Factor for uncracked concrete	$k_{ucr,N}$	[-]	11,0											
Factor for cracked concrete	$k_{cr,N}$	[-]	7,7											
Edge distance	$c_{cr,N}$	[mm]	$1,5 \cdot h_{ef}$											
Spacing	$s_{cr,N}$	[mm]	$3,0 \cdot h_{ef}$											
Splitting failure relevant for uncracked concrete														
Edge distance $c_{cr,sp}$ [mm] for	$h / h_{ef} \geq 2,0$		$1,0 \cdot h_{ef}$											
	$2,0 > h / h_{ef} > 1,3$		$4,6 \cdot h_{ef} - 1,8 \cdot h$											
	$h / h_{ef} \leq 1,3$		$2,26 \cdot h_{ef}$											
Spacing	$s_{cr,sp}$	[mm]	$2 c_{cr,sp}$											



- 1) No performance assessed.
2) f_{uk} according to rebar specification.
3) In absence of national regulations.

Injection System Hilti HIT-HY 200-A V3 and HIT-HY 200-R V3 for 120 years working life

Performance
Essential characteristics under tension load in concrete

Annex C7

Table C5: continued

Rebar	φ 8	φ 10	φ 12	φ 14	φ 16	φ 20	φ 25	φ 26	φ 28	φ 30	φ 32
Diameter of rebar d [mm]	8	10	12	14	16	20	25	26	28	30	32
Combined pull-out and concrete cone failure for a working life of 120 years											
Characteristic bond resistance in uncracked concrete C20/25 for installation in dry or wet (water saturated) concrete, all drilling methods (HD, HDB, DD + RT)											
Temperature range I: 24°C/40°C τ _{Rk,ucr,120} [N/mm²]	12										
Temperature range II: 50°C/80°C τ _{Rk,ucr,120} [N/mm²]	10										
Temperature range III: 72°C/120°C τ _{Rk,ucr,100} [N/mm²]	8,5										
Characteristic bond resistance in cracked concrete C20/25 for installation in dry or wet (water saturated) concrete, all drilling methods (HD, HDB, DD + RT)											
Temperature range I: 24°C/40°C τ _{Rk,cr,120} [N/mm²]	1)	5,0	7,0								
Temperature range II: 50°C/80°C τ _{Rk,cr,120} [N/mm²]	1)	4,0	5,5								
Temperature range III: 72°C/120°C τ _{Rk,cr,120} [N/mm²]	1)	3,5	5,0								
Characteristic bond resistance in uncracked concrete C20/25 for installation in water-filled drill holes (not sea water), HD and HDB											
Temperature range I: 24°C/40°C τ _{Rk,ucr,120} [N/mm²]	1)	11,4									
Temperature range II: 50°C/80°C τ _{Rk,ucr,120} [N/mm²]	1)	9,3									
Temperature range III: 72°C/120°C τ _{Rk,ucr,120} [N/mm²]	1)	8,1									
Characteristic bond resistance in cracked concrete C20/25 for installation in water-filled drill holes (not sea water), HD and HDB											
Temperature range I: 24°C/40°C τ _{Rk,cr,120} [N/mm²]	1)	4,6	6,5								
Temperature range II: 50°C/80°C τ _{Rk,cr,120} [N/mm²]	1)	3,7	5,2								
Temperature range III: 72°C/120°C τ _{Rk,cr,120} [N/mm²]	1)	3,2	4,5								
Influence factors ψ on bond resistance τ _{Rk} in cracked and uncracked concrete											
Influence of concrete strength class: τ _{Rk} = τ _{Rk,(C20/25)} · ψ _c											
Temperature range I to III : ψ _c [-]	(f _{ck} /20) ^{0,1}										
Influence of sustained load											
Temperature range I: 24°C/40°C ψ ⁰ _{sus,120} [-]	0,80										
Temperature range II: 50°C/80°C ψ ⁰ _{sus,120} [-]	0,89										
Temperature range III: 72°C/120°C ψ ⁰ _{sus,120} [-]	0,72										

1) No performance assessed.

Injection System Hilti HIT-HY 200-A V3 and HIT-HY 200-R V3 for 120 years working life

Performance

Essential characteristics under tension load in concrete

Annex C8

Table C6: Essential characteristics for rebar under shear load in concrete

Rebar		ϕ 8	ϕ 10	ϕ 12	ϕ 14	ϕ 16	ϕ 20	ϕ 25	ϕ 26	ϕ 28	ϕ 30	ϕ 32	
For a working life of 120 years													
Steel failure without lever arm													
Characteristic resistance	$V_{Rk,s}^0$	[kN]	$0,5 \cdot A_s \cdot f_{uk}^{1)}$										
Characteristic resistance Rebar B500B acc. to DIN 488-1	$V_{Rk,s}^0$	[kN]	13,6	21,2	30,5	41,6	54,3	84,8	132,5	143,4	166,3	190,9	217,1
Partial factor	$\gamma_{Ms,V}^{2)}$	[-]	1,5										
Ductility factor	k_7	[-]	1,0										
Steel failure with lever arm													
Characteristic resistance	$M_{Rk,s}^0$	[Nm]	$1,2 \cdot W_{el} \cdot f_{uk}^{1)}$										
Characteristic resistance Rebar B500B acc. to DIN 488-1	$M_{Rk,s}^0$	[Nm]	32,6	63,6	109,9	174,6	260,6	508,9	994,0	1118,1	1396,5	1717,7	2084,6
Ductility factor	k_7	[-]	1,0										
Concrete pry-out failure													
Pry-out factor	k_8	[-]	2,0										
Concrete edge failure													
Effective length of fastener	l_f	[mm]	$\min(h_{ef}; 12 \cdot d_{nom})$						$\min(h_{nom}; \max(8 \cdot d_{nom}; 300))$				
Outside diameter of fastener	d_{nom}	[mm]	8	10	12	14	16	20	25	26	28	30	32

¹⁾ f_{uk} according to rebar specification

²⁾ In absence of national regulations.

Injection System Hilti HIT-HY 200-A V3 and HIT-HY 200-R V3 for 120 years working life

Performance

Essential characteristics under tension load in concrete

Annex C9

Table C7: Displacements under tension load

Threaded rods according to Annex A			M8	M10	M12	M16	M20	M24	M27	M30
Uncracked concrete temperature range I: 24°C / 40°C										
Displacement	δ_{N0}	[mm/(N/mm²)]	0,02	0,03	0,03	0,04	0,06	0,07	0,07	0,08
	$\delta_{N\infty}$	[mm/(N/mm²)]	0,04	0,05	0,06	0,08	0,10	0,13	0,14	0,16
Uncracked concrete temperature range II: 50°C / 80°C										
Displacement	δ_{N0}	[mm/(N/mm²)]	0,03	0,04	0,05	0,06	0,08	0,09	0,10	0,12
	$\delta_{N\infty}$	[mm/(N/mm²)]	0,04	0,05	0,06	0,09	0,11	0,13	0,15	0,16
Uncracked concrete temperature range III: 72°C / 120°C										
Displacement	δ_{N0}	[mm/(N/mm²)]	0,04	0,05	0,06	0,08	0,10	0,12	0,13	0,16
	$\delta_{N\infty}$	[mm/(N/mm²)]	0,04	0,05	0,07	0,09	0,11	0,13	0,15	0,17
Cracked concrete temperature range I: 24°C / 40°C										
Displacement	δ_{N0}	[mm/(N/mm²)]	0,07							
	$\delta_{N\infty}$	[mm/(N/mm²)]	0,16							
Cracked concrete temperature range II: 50°C / 80°C										
Displacement	δ_{N0}	[mm/(N/mm²)]	0,10							
	$\delta_{N\infty}$	[mm/(N/mm²)]	0,22							
Cracked concrete temperature range III: 72°C / 120°C										
Displacement	δ_{N0}	[mm/(N/mm²)]	0,13							
	$\delta_{N\infty}$	[mm/(N/mm²)]	0,29							

Table C8: Displacements under shear load

Threaded rods according to Annex A			M8	M10	M12	M16	M20	M24	M27	M30
Displacement	δ_{V0}	[mm/kN]	0,06	0,06	0,05	0,04	0,04	0,03	0,03	0,03
	$\delta_{V\infty}$	[mm/kN]	0,09	0,08	0,08	0,06	0,06	0,05	0,05	0,05

Injection System Hilti HIT-HY 200-A V3 and HIT-HY 200-R V3 for 120 years working life

Performance

Displacements with threaded rod, HAS-U-..., HIT-V-... and AM 8.8

Annex C10

Table C9: Displacements under tension load

Hilti tension anchor HZA, HZA-R			M12	M16	M20	M24	M27
Uncracked concrete temperature range I: 24°C / 40°C							
Displacement	δ_{N0}	[mm/(N/mm²)]	0,03	0,04	0,06	0,07	0,08
	$\delta_{N\infty}$	[mm/(N/mm²)]	0,06	0,08	0,13	0,13	0,15
Uncracked concrete temperature range II: 50°C / 80°C							
Displacement	δ_{N0}	[mm/(N/mm²)]	0,05	0,06	0,08	0,10	0,11
	$\delta_{N\infty}$	[mm/(N/mm²)]	0,06	0,09	0,14	0,14	0,15
Uncracked concrete temperature range III: 72°C / 120°C							
Displacement	δ_{N0}	[mm/(N/mm²)]	0,06	0,08	0,10	0,12	0,14
	$\delta_{N\infty}$	[mm/(N/mm²)]	0,07	0,09	0,14	0,14	0,16
Cracked concrete temperature range I: 24°C / 40°C							
Displacement	δ_{N0}	[mm/(N/mm²)]	0,11				
	$\delta_{N\infty}$	[mm/(N/mm²)]	0,16				
Cracked concrete temperature range II: 50°C / 80°C							
Displacement	δ_{N0}	[mm/(N/mm²)]	0,15				
	$\delta_{N\infty}$	[mm/(N/mm²)]	0,22				
Cracked concrete temperature range III: 72°C / 120°C							
Displacement	δ_{N0}	[mm/(N/mm²)]	0,20				
	$\delta_{N\infty}$	[mm/(N/mm²)]	0,29				

Table C10: Displacements under shear load

Hilti tension anchor HZA, HZA-R			M12	M16	M20	M24	M27
Displacement	δ_{V0}	[mm/kN]	0,05	0,04	0,04	0,03	0,03
	$\delta_{V\infty}$	[mm/kN]	0,08	0,06	0,06	0,05	0,05

Injection System Hilti HIT-HY 200-A V3 and HIT-HY 200-R V3 for 120 years working life

Performance
Displacements with HZA and HZA-R

Annex C11

Table C11: Displacements under tension load

Rebar			ϕ 8	ϕ 10	ϕ 12	ϕ 14	ϕ 16	ϕ 20	ϕ 25	ϕ 26	ϕ 28	ϕ 30	ϕ 32
Uncracked concrete temperature range I: 24°C / 40°C													
Displacement	δ _{N0}	[mm/(N/mm²)]	0,02	0,03	0,03	0,04	0,04	0,06	0,07	0,08	0,08	0,09	0,09
	δ _{N∞}	[mm/(N/mm²)]	0,04	0,05	0,06	0,07	0,08	0,10	0,13	0,14	0,15	0,16	0,17
Uncracked concrete temperature range II: 50°C / 80°C													
	δ _{N0}	[mm/(N/mm²)]	0,03	0,04	0,05	0,05	0,06	0,08	0,10	0,11	0,11	0,12	0,12
	δ _{N∞}	[mm/(N/mm²)]	0,04	0,05	0,06	0,07	0,09	0,11	0,14	0,15	0,15	0,16	0,17
Uncracked concrete temperature range III: 72°C / 120°C													
Displacement	δ _{N0}	[mm/(N/mm²)]	0,04	0,05	0,06	0,07	0,08	0,10	0,12	0,13	0,14	0,15	0,16
	δ _{N∞}	[mm/(N/mm²)]	0,04	0,05	0,07	0,08	0,09	0,11	0,14	0,15	0,16	0,17	0,18
Cracked concrete temperature range I: 24°C / 40°C													
Displacement	δ _{N0}	[mm/(N/mm²)]	0,11										
	δ _{N∞}	[mm/(N/mm²)]	0,16										
Cracked concrete temperature range II: 50°C / 80°C													
Displacement	δ _{N0}	[mm/(N/mm²)]	0,15										
	δ _{N∞}	[mm/(N/mm²)]	0,22										
Cracked concrete temperature range III: 72°C / 120°C													
Displacement	δ _{N0}	[mm/(N/mm²)]	0,20										
	δ _{N∞}	[mm/(N/mm²)]	0,29										

Table C12: Displacements under shear load

Rebar		ϕ 8	ϕ 10	ϕ 12	ϕ 14	ϕ 16	ϕ 20	ϕ 25	ϕ 26	ϕ 28	ϕ 30	ϕ 32
Displacement	δ_{V0} [mm/kN]	0,06	0,05	0,05	0,04	0,04	0,04	0,03	0,03	0,03	0,03	0,03
	$\delta_{V\infty}$ [mm/kN]	0,09	0,08	0,07	0,06	0,06	0,05	0,05	0,05	0,04	0,04	0,04

Injection System Hilti HIT-HY 200-A V3 and HIT-HY 200-R V3 for 120 years working life

Performance
Displacements with rebar

Annex C12

Essential characteristics under seismic loading

Table C13: Essential characteristics for threaded rods according to Annex A under tension load for seismic performance category C1

Threaded rods according to Annex A			M10	M12	M16	M20	M24	M27	M30
For a working life 120 years									
Steel failure									
Characteristic resistance			$N_{Rk,s,C1}$	[kN]	$N_{Rk,s}$				
Combined pullout and concrete cone failure for a working life of 120 years									
Characteristic bond resistance in cracked concrete C20/25 for installation in dry or wet (water saturated) concrete all drilling methods (HD, HDB, DD + RT)									
Temperature range I:		24°C/40°C	$\tau_{Rk,120,C1}$	[N/mm²]	4,5	6,3			
Temperature range II:		50°C/80°C	$\tau_{Rk,120,C1}$	[N/mm²]	3,7	5,2			
Temperature range III:		72°C/120°C	$\tau_{Rk,120,C1}$	[N/mm²]	3,1	4,4			
Influence factors ψ on bond resistance $\tau_{Rk,120,C1}$ in cracked concrete									
Influence of concrete strength class: $\tau_{Rk} = \tau_{Rk,(C20/25)} \cdot \psi_c$									
Temperature range I to III :		ψ_c	[-]		1,0				

Table C14: Essential characteristics for threaded rods according to Annex A under shear load for seismic performance category C1

Threaded rods according to Annex A			M10	M12	M16	M20	M24	M27	M30
For a working life of 120 years									
Annular gap factor without Hilti filling set	α_{gap}	[-]	0,5						
Annular gap factor with Hilti filling set	α_{gap}	[-]	1,0						1)
Steel failure without lever arm									
Characteristic resistance HAS 5.8, HAS-U 5.8, HIT-V 5.8	$V_{Rk,s,C1}$	[kN]	$0,60 \cdot N_{Rk,s}$						
Characteristic resistance HAS 8.8, HAS-U 8.8, HIT-V 8.8, AM 8.8	$V_{Rk,s,C1}$	[kN]	$0,50 \cdot N_{Rk,s}$						
Characteristic resistance HAS A4, HAS-U A4, HIT-V-R HAS-U HCR, HIT-V-HCR	$V_{Rk,s,C1}$	[kN]	$0,50 \cdot N_{Rk,s}$						
Characteristic resistance Commercial standard threaded rod	$V_{Rk,s,C1}$	[kN]	$0,35 \cdot N_{Rk,s}$						

1) No performance assessed.

Injection System Hilti HIT-HY 200-A V3 and HIT-HY 200-R V3 for 120 years working life

Performance

Essential characteristics under tension and shear load
for seismic performance category C1

Annex C13

Table C15: Essential characteristics for Hilti tension anchor HZA, HZA-R under tension load for seismic performance category C1

Hilti tension anchor HZA, HZA-R			M12	M16	M20	M24	M27
For a working life of 120 years							
Steel failure							
Characteristic resistance HZA	$N_{Rk,s,C1}$	[kN]	$N_{Rk,s}$				
Characteristic resistance HZA-R	$N_{Rk,s,C1}$	[kN]	$N_{Rk,s}$				1)
Partial factor	$\gamma_{Ms,N,C1}^{2)}$	[-]	1,4				
Combined pull-out and concrete cone failure							
Diameter of rebar	d	[mm]	12	16	20	25	28
Characteristic bond resistance in cracked concrete C20/25 for installation in dry or wet (water saturated) concrete all drilling methods (HD, HDB, DD + RT)							
Temperature range I:	24°C/40°C	$\tau_{Rk,120,C1}$	[N/mm²]		6,1		
Temperature range II:	50°C/80°C	$\tau_{Rk,120,C1}$	[N/mm²]		4,8		
Temperature range III:	72°C/120°C	$\tau_{Rk,120,C1}$	[N/mm²]		4,4		
Influence factors ψ on bond resistance $\tau_{Rk,C1}$ and $\tau_{Rk,120,C1}$ in cracked concrete							
Influence of concrete strength class: $\tau_{Rk} = \tau_{Rk,(C20/25)} \cdot \psi_c$							
Temperature range I to III :	ψ_c	[-]	1,0				

1) No performance assessed.

2) In absence of national regulations.

Table C16: Essential characteristics for Hilti tension anchor HZA, HZA-R under shear load for seismic performance category C1

Hilti tension anchor HZA, HZA-R			M12	M16	M20	M24	M27
For a working life of 120 years							
Annular gap factor without Hilti filling set	α_{gap}	[-]	0,5				
Annular gap factor with Hilti filling set	α_{gap}	[-]	1,0 ¹⁾				
Steel failure without lever arm							
Characteristic resistance HZA	$V_{Rk,s,C1}$	[kN]	$V^0_{Rk,s}$				
Characteristic resistance HZA-R	$V_{Rk,s,C1}$	[kN]	$V^0_{Rk,s}$ ¹⁾				
Partial factor	$\gamma_{Ms,V,C1}^{2)}$	[-]	1,5				

1) No performance assessed.

2) In absence of national regulations.

Injection System Hilti HIT-HY 200-A V3 and HIT-HY 200-R V3 for 120 years working life

Performance

Essential characteristics under tension and shear load for seismic performance category C1

Annex C14

Table C17: Essential characteristics for rebar under tension load for seismic performance category C1

Rebar			ϕ 10	ϕ 12	ϕ 14	ϕ 16	ϕ 20	ϕ 25	ϕ 26	ϕ 28	ϕ 30	ϕ 32
For a working life 120 years												
Steel failure												
Characteristic resistance	$N_{Rk,s,C1}$	[kN]	$N_{Rk,s}$									
Characteristic resistance for rebar B500B acc. to DIN 488-1	$N_{Rk,s,C1}$	[kN]	$N_{Rk,s}$									
Combined pull-out and concrete cone failure												
Diameter of rebar	d	[mm]	10	12	14	16	20	25	26	28	30	32
Characteristic bond resistance in cracked concrete C20/25												
for installation in dry or wet (water saturated) concrete all drilling methods (HD, HDB, DD + RT)												
Temperature range I: 24°C/40°C	$\tau_{Rk,120,C1}$	[N/mm²]	4,4	6,1								
Temperature range II: 50°C/80°C	$\tau_{Rk,120,C1}$	[N/mm²]	3,5	4,8								
Temperature range III: 72°C/120°C	$\tau_{Rk,120,C1}$	[N/mm²]	3	4,4								
Influence factors ψ on bond resistance $\tau_{Rk,C1}$ and $\tau_{Rk,120,C1}$ in cracked concrete												
Influence of concrete strength class: $\tau_{Rk} = \tau_{Rk,(C20/25)} \cdot \psi_c$												
Temperature range I to III :	ψ_c	[-]	1,0									

Table C18: Essential characteristics for rebar under shear loads for seismic performance category C1

Rebar		ϕ 10	ϕ 12	ϕ 14	ϕ 16	ϕ 20	ϕ 25	ϕ 26	ϕ 28	ϕ 30	ϕ 32		
For a working life of 120 years													
Annular gap factor without Hilti filling set	α_{gap}	[-]		0,5									
Steel failure without lever arm													
Characteristic resistance	$V_{Rk,s,C1}$	[kN]		$0,35 \cdot N_{Rk,s}$									
Characteristic resistance for rebar B500B acc. to DIN 488-1	$V_{Rk,s,C1}$	[kN]		14,8	21,4	29,1	38,0	59,4	92,8	100,3	116,4	133,6	152,0

Injection System Hilti HIT-HY 200-A V3 and HIT-HY 200-R V3 for 120 years working life

Performance

Essential characteristics under tension and shear load
for seismic performance category C1

Annex C15

Table C19: Essential characteristics for threaded rods according to Annex A under tension load for seismic performance category C2

Threaded rods according to Annex A	M12	M16	M20	M24	
For a working life of 120 years					
Steel failure					
Characteristic resistance HAS (8.8, 8.8 HDG, A4), HAS-U (-8.8, -8.8 HDG, A4, HCR), HIT-V (-8.8, -8.8 F, -,R, HCR), AM (8.8, 8.8 HDG) Threaded rod (8.8, CRC II, CRC III and CRC V, see Table A1)	$N_{Rk,s}$				
$N_{Rk,s,C2}$ [kN]					
Combined pullout and concrete cone failure					
Characteristic bond resistance in cracked concrete C20/25 for installation in dry or wet (water saturated) concrete, in hammer drilled holes and hammer drilled holes with Hilti hollow drill bit TE-CD or TE-YD					
Temperature range I: 24°C/40°C	$\tau_{Rk,C2} = \tau_{Rk,120,C2}$ [N/mm²]	2,7	4,6	4,6	3,5
Temperature range II: 50°C/80°C	$\tau_{Rk,C2} = \tau_{Rk,120,C2}$ [N/mm²]	2,3	3,9	3,9	2,9
Temperature range III: 72°C/120°C	$\tau_{Rk,C2} = \tau_{Rk,120,C2}$ [N/mm²]	2,0	3,3	3,3	2,5
Influence factors ψ on bond resistance $\tau_{Rk,120,C2}$ in cracked concrete					
Influence of concrete strength class: $\tau_{Rk} = \tau_{Rk,(C20/25)} \cdot \psi_c$					
Temperature range I to III :	ψ_c [-]	1,0			

Table C20: Essential characteristics for threaded rods according to Annex A under shear load for seismic performance category C2

Threaded rods according to Annex A			M12	M16	M20	M24
For a working life of 120 years						
Annular gap factor without Hilti filling set	α_{gap}	[-]	0,5			
Annular gap factor with Hilti filling set	α_{gap}	[-]	1,0			
Steel failure without lever arm with Hilti Filling Set						
Characteristic resistance						
HAS 8.8, HAS-U 8.8, HIT-V 8.8, AM 8.8	$V_{Rk,s,C2}$	[kN]	28	46	77	103
Steel failure without lever arm without Hilti Filling Set						
Characteristic resistance						
HAS 8.8, HAS-U 8.8, HIT-V 8.8, AM 8.8	$V_{Rk,s,C2}$	[kN]	24	40	71	90
HAS A4, HAS-U A4, HIT-V-R	$V_{Rk,s,C2}$	[kN]	21	35	62	79
HAS-U-HCR, HIT-V-HCR	$V_{Rk,s,C2}$	[kN]	24	40	71	79
HAS 8.8 HDG, HAS-U 8.8 HDG, HIT-V-F 8.8, AM-HDG 8.8	$V_{Rk,s,C2}$	[kN]	18	30	46	66
Threaded rod, hot dip galvanized 8.8	$V_{Rk,s,C2}$	[kN]	13	21	32	46
Threaded rod, electroplated zinc coated 8.8	$V_{Rk,s,C2}$	[kN]	17	28	50	63
Threaded rod CRC II and CRC III (Table A1)	$V_{Rk,s,C2}$	[kN]	15	25	43	55
Threaded rod CRC V (Table A1)	$V_{Rk,s,C2}$	[kN]	17	28	50	55

Injection System Hilti HIT-HY 200-A V3 and HIT-HY 200-R V3 for 120 years working life

Performance

Essential characteristics under tension load
for seismic performance category C2

Annex C16

Table C21: Displacements under tension load for seismic performance category C2

Threaded rods according to Annex A	M12	M16	M20	M24
Displacement DLS, HAS (8.8, 8.8 HDG, A4), HAS-U (-8.8, -8.8 HDG, A4, HCR), HIT-V (-8.8, -8.8 F, -,R, HCR), AM (8.8, 8.8 HDG), Threaded rod (8.8, CRC II, CRC III and CRC V, see Table A1)	$\delta_{N,C2(50\%)} \text{ [mm]}$ 0,3	0,4	0,5	0,4
Displacement ULS, HAS (8.8, 8.8 HDG, A4), HAS-U (-8.8, -8.8 HDG, A4, HCR), HIT-V (-8.8, -8.8 F, -,R, HCR), AM (8.8, 8.8 HDG), Threaded rod (8.8, CRC II, CRC III and CRC V, see Table A1)	$\delta_{N,C2(100\%)} \text{ [mm]}$ 1,2	1,1	0,7	0,9

Table C22: Displacements under shear load for seismic performance category C2

Threaded rods according to Annex A		M12	M16	M20	M24
Installation with Hilti Filling Set					
Displacement DLS, HAS 8.8, HAS-U 8.8, HIT-V 8.8, AM 8.8	$\delta_{V,C2(50\%)} \text{ [mm]}$	0,6	1,2	1,4	1,1
Displacement ULS, HAS 8.8, HAS-U 8.8, HIT-V 8.8, AM 8.8	$\delta_{V,C2(100\%)} \text{ [mm]}$	3,1	3,2	3,8	2,6
Installation without Hilti Filling Set					
Displacement DLS, HAS (8.8, A4), HAS-U (-8.8, A4, HCR), HIT-V (-8.8, -R, HCR), AM 8.8, Threaded rod (electroplated zinc coated 8.8, CRC II, CRC III and CRC V, see Table A1)	$\delta_{V,C2(50\%)} \text{ [mm]}$	1,9	3,2	2,5	3,5
Displacement DLS, HAS 8.8 HDG, HAS-U 8.8 HDG, HIT-V-F 8.8, AM HDG 8.8, Threaded rods 8.8 HDG	$\delta_{V,C2(50\%)} \text{ [mm]}$	2,2	2,3	3,8	3,7
Displacement ULS, HAS (-8.8, A4), HAS-U (-8.8, A4, HCR), HIT-V (-8.8, -R, HCR), AM 8.8, Threaded rod (electroplated zinc coated 8.8, CRC II, CRC III and CRC V, see Table A1)	$\delta_{V,C2(100\%)} \text{ [mm]}$	4,4	9,2	7,1	10,2
Displacement ULS, HAS 8.8 HDG, HAS-U 8.8 HDG, HIT-V-F 8.8, AM HDG 8.8, Threaded rods 8.8 HDG	$\delta_{V,C2(100\%)} \text{ [mm]}$	4,1	4,3	9,1	8,4

Injection System Hilti HIT-HY 200-A V3 and HIT-HY 200-R V3 for 120 years working life

Performance

Displacements under tension and shear load
for seismic performance category C2

Annex C17

Essential characteristics under fire exposure

Characteristic resistance to combined pull-out and concrete failure under fire for concrete strength classes C20/25 to C50/60 for threaded rods and rebars for all drilling methods

The characteristic bond resistance $\tau_{Rk,fi}(\theta)$ under fire shall be calculated by using the following equations:

$$\tau_{Rk,fi,120}(\theta) = k_{fi,p}(\theta) \cdot \tau_{Rk,cr,120,C20/25}$$

Temperature reduction factor for threaded rods

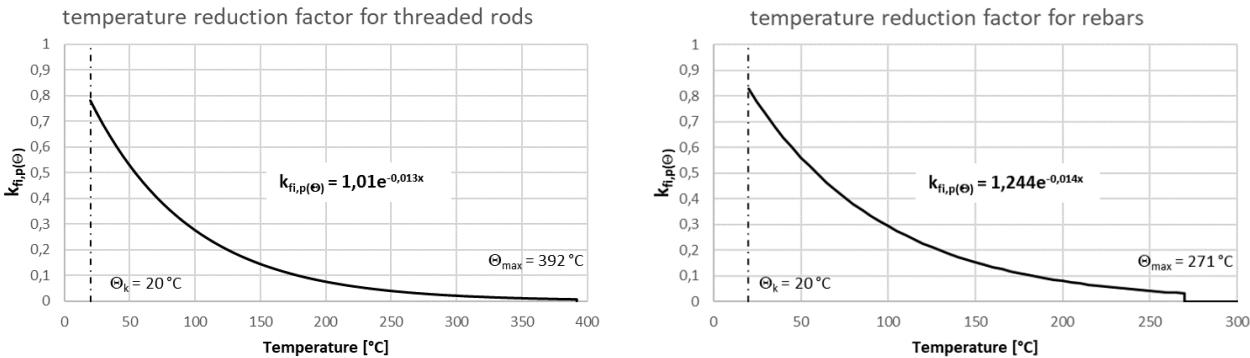
with: $\theta \leq 392\text{ °C}$: $k_{fi,p}(\theta) = 1,01 \cdot e^{(-0,013 \cdot \theta)}$ $\leq 1,0$
and $\theta > \theta_{max}$: $k_{fi,p}(\theta) = 0,0$
 $\theta_{max} = 392\text{ °C}$

Temperature reduction factor for rebars

with: $\theta \leq 271\text{ °C}$: $k_{fi,p}(\theta) = 1,244 \cdot e^{(-0,014 \cdot \theta)}$ $\leq 1,0$
and $\theta > \theta_{max}$: $k_{fi,p}(\theta) = 0,0$
 $\theta_{max} = 271\text{ °C}$

- $\tau_{Rk,fi}(\theta)$ = characteristic bond resistance for cracked concrete under fire exposure for a given temperature
 $k_{fi,p}(\theta)$ = reduction factor for bond resistance under fire conditions
 $\tau_{Rk,cr,120,C20/25}$ = characteristic bond resistance for cracked concrete C20/25 for a working life of 120 years given in Table C1

Figure C1: Reduction factor $k_{fi,p}(\theta)$



Injection System Hilti HIT-HY 200-A V3 and HIT-HY 200-R V3 for 120 years working life

Performance
Characteristic bond resistance under fire conditions

Annex C18

Table C23: Characteristic resistance to steel failure under tension loading for threaded rods in case of fire

Threaded rods according to Annex A		M8	M10	M12	M16	M20	M24	M27	M30
HAS 5.8, HAS-U 5.8, HIT-V 5.8, AM 8.8	$N_{Rk,s,fi(30)}$	1,04	1,80	2,80	5,22	8,15	11,74	15,27	18,67
HAS 5.8 HDG, HAS-U 5.8 HDG, HIT-V-F 5.8, AM-HDG 5.8	$N_{Rk,s,fi(60)}$	0,81	1,36	2,05	3,83	5,98	8,62	11,21	13,70
HAS 8.8, HAS-U 8.8, HIT-V 8.8, AM 8.8	$N_{Rk,s,fi(90)}$	0,58	0,91	1,31	2,44	3,81	5,49	7,14	8,73
HAS 8.8 HDG, HAS-U 8.8 HDG, HIT-V-F 8.8, AM-HDG 8.8	$N_{Rk,s,fi(120)}$	0,47	0,69	0,93	1,74	2,72	3,92	5,10	6,24
HAS A4, HAS-U A4, HIT-V-R HAS-U-HCR, HIT-V-HCR Threaded rod CRC III and Threaded rod CRC V (Table A1)	$N_{Rk,s,fi(30)}$	2,70	4,93	7,93	14,77	23,06	33,23	43,20	52,81
	$N_{Rk,s,fi(60)}$	1,93	3,49	5,56	10,37	16,18	23,31	30,31	37,05
	$N_{Rk,s,fi(90)}$	1,17	2,04	3,20	5,96	9,30	13,40	17,42	21,29
	$N_{Rk,s,fi(120)}$	0,79	1,32	2,01	3,75	5,86	8,44	10,98	13,42

Table C24: Characteristic resistance to steel failure under tension loading for rebar in case of fire

Rebars according to Annex A		φ 8	φ 10	φ 12	φ 14	φ 16	φ 20	φ 25	φ 26	φ 28	φ 30	φ 32
Rebar	$N_{Rk,s,fi(30)}$	0,5	1,2	2,3	3,1	4,0	6,3	9,8	10,6	12,3	14,1	16,1
	$N_{Rk,s,fi(60)}$	0,5	1,0	1,7	2,3	3,0	4,7	7,4	8,0	9,2	10,6	12,1
	$N_{Rk,s,fi(90)}$	0,4	0,8	1,5	2,0	2,6	4,1	6,4	6,9	8,0	9,2	10,5
	$N_{Rk,s,fi(120)}$	0,3	0,6	1,1	1,5	2,0	3,1	4,9	5,3	6,2	7,1	8,0

Injection System Hilti HIT-HY 200-A V3 and HIT-HY 200-R V3 for 120 years working life

Performance

Fire resistance to steel failure under tension loading

Annex C19

Table C25: Characteristic resistance under tension load for concrete cone failure in case of fire

Elements according to Annex A		M8	M10	M12	M16	M20	M24	M27	M30
HAS 5.8, HAS-U 5.8, HIT-V 5.8, AM 8.8	$N_{Rk,c,fi(30)}^0$	$h_{ef}/200 \cdot N_{Rk,c}^0 \leq N_{Rk,c}^0$							
HAS 5.8 HDG, HAS-U 5.8 HDG, HIT-V-F 5.8, AM-HDG 5.8	$N_{Rk,c,fi(60)}^0$								
HAS 8.8, HAS-U 8.8, HIT-V 8.8, AM 8.8	$N_{Rk,c,fi(90)}^0$ [kN]								
HAS 8.8 HDG, HAS-U 8.8 HDG, HIT-V-F 8.8, AM-HDG 8.8	$N_{Rk,c,fi(120)}^0$	$0,8 \cdot h_{ef}/200 \cdot N_{Rk,c}^0 \leq N_{Rk,c}^0$							
HAS A4, HAS-U A4, HIT-V-R									
HAS-U-HCR, HIT-V-HCR	$S_{cr,N,fi}$ [mm]	$4 \cdot h_{ef}$							
Threaded rod CRC III and Threaded rod CRC V (Table A1)									
Rebar	$C_{cr,N,fi}$	$2 \cdot h_{ef}$							
Characteristic spacing									
Characteristic edge distance									

Table C26: Characteristic resistance to steel failure under shear loading without lever arm for threaded rods in case of fire

Threaded rods according to Annex A		M8	M10	M12	M16	M20	M24	M27	M30
HAS 5.8, HAS-U 5.8, HIT-V 5.8, AM 8.8	$V_{Rk,s,fi(30)}$	1,04	1,80	2,80	5,22	8,15	11,74	15,27	18,67
HAS 5.8 HDG, HAS-U 5.8 HDG, HIT-V-F 5.8, AM-HDG 5.8	$V_{Rk,s,fi(60)}$	0,81	1,36	2,05	3,83	5,98	8,62	11,21	13,70
HAS 8.8, HAS-U 8.8, HIT-V 8.8, AM 8.8	$V_{Rk,s,fi(90)}$	0,58	0,91	1,31	2,44	3,81	5,49	7,14	8,73
HAS 8.8 HDG, HAS-U 8.8 HDG, HIT-V-F 8.8, AM-HDG 8.8	$V_{Rk,s,fi(120)}$	0,47	0,69	0,93	1,74	2,72	3,92	5,10	6,24
HAS A4, HAS-U A4, HIT-V-R	$V_{Rk,s,fi(30)}$	2,70	4,93	7,93	14,77	23,06	33,23	43,20	52,81
HAS-U-HCR, HIT-V-HCR	$V_{Rk,s,fi(60)}$	1,93	3,49	5,56	10,37	16,18	23,31	30,31	37,05
Threaded rod CRC III and Threaded rod CRC V (Table A1)	$V_{Rk,s,fi(90)}$	1,17	2,04	3,20	5,96	9,30	13,40	17,42	21,29
	$V_{Rk,s,fi(120)}$	0,79	1,32	2,01	3,75	5,86	8,44	10,98	13,42

Injection System Hilti HIT-HY 200-A V3 and HIT-HY 200-R V3 for 120 years working life

Performance

Fire resistance to steel failure under tension and shear loading

Annex C20

Table C27: Characteristic resistance to steel failure under shear loading without lever arm for rebars in case of fire

Rebars according to Annex A		φ 8	φ 10	φ 12	φ 14	φ 16	φ 20	φ 25	φ 26	φ 28	φ 30	φ 32
Rebar	$V_{Rk,s,fi(30)}$	0,5	1,2	2,3	3,1	4,0	6,3	9,8	10,6	12,3	14,1	16,1
	$V_{Rk,s,fi(60)}$	0,5	1,0	1,7	2,3	3,0	4,7	7,4	8,0	9,2	10,6	12,1
	$V_{Rk,s,fi(90)}$	0,4	0,8	1,5	2,0	2,6	4,1	6,4	6,9	8,0	9,2	10,5
	$V_{Rk,s,fi(120)}$	0,3	0,6	1,1	1,5	2,0	3,1	4,9	5,3	6,2	7,1	8,0

Table C28: Characteristic resistance to steel failure under shear loading with lever arm for threaded rods in case of fire

Threaded rods according to Annex A		M8	M10	M12	M16	M20	M24	M27	M30
HAS 5.8, HAS-U 5.8, HIT-V 5.8, AM 8.8	$M^0_{Rk,s,fi(30)}$	1,07	2,33	4,36	11,08	21,60	37,36	55,40	74,85
HAS 5.8 HDG, HAS-U 5.8 HDG, HIT-V-F 5.8, AM-HDG 5.8	$M^0_{Rk,s,fi(60)}$	0,83	1,75	3,19	8,13	15,85	27,41	40,65	54,92
HAS 8.8, HAS-U 8.8, HIT-V 8.8, AM 8.8	$M^0_{Rk,s,fi(90)}$	0,60	1,18	2,03	5,18	10,10	17,46	25,90	34,99
HAS 8.8 HDG, HAS-U 8.8 HDG, HIT-V-F 8.8, AM-HDG 8.8	$M^0_{Rk,s,fi(120)}$	0,48	0,89	1,45	3,70	7,22	12,49	18,52	25,03
HAS A4, HAS-U A4, HIT-V-R HAS-U-HCR, HIT-V-HCR Threaded rod CRC III and Threaded rod CRC V (Table A1)	$M^0_{Rk,s,fi(30)}$	2,76	6,35	12,33	31,34	61,10	105,6	156,6	211,7
	$M^0_{Rk,s,fi(60)}$	1,98	4,49	8,65	21,99	42,87	74,14	109,9	148,5
	$M^0_{Rk,s,fi(90)}$	1,20	2,64	4,97	12,64	24,64	42,61	63,19	85,38
	$M^0_{Rk,s,fi(120)}$	0,80	1,71	3,13	7,96	15,52	26,85	39,81	53,80

Table C29: Characteristic resistance to steel failure under shear loading with lever arm for rebars in case of fire

Rebars according to Annex A		φ 8	φ 10	φ 12	φ 14	φ 16	φ 20	φ 25	φ 26	φ 28	φ 30	φ 32
Rebar	$M^0_{Rk,s,fi(30)}$	0,5	1,8	4,1	6,5	9,7	18,8	36,8	41,4	51,7	63,6	77,2
	$M^0_{Rk,s,fi(60)}$	0,5	1,5	3,1	4,8	7,2	14,1	27,6	31,1	38,8	47,7	57,9
	$M^0_{Rk,s,fi(90)}$	0,4	1,2	2,6	4,2	6,3	12,3	23,9	26,9	33,6	41,4	50,2
	$M^0_{Rk,s,fi(120)}$	0,3	0,9	2,0	3,2	4,8	9,4	18,4	20,7	25,9	31,8	38,6

Injection System Hilti HIT-HY 200-A V3 and HIT-HY 200-R V3 for 120 years working life

Performance
Fire resistance to steel failure under shear loading

Annex C21