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European Technical Assessment Body
for construction products



European Technical Assessment

ETA-04/0101
of 29 April 2026

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General Part

Technical Assessment Body issuing the
European Technical Assessment:

Trade name of the construction product

Product family
to which the construction product belongs

Manufacturer

Manufacturing plant

This European Technical Assessment
contains

This European Technical Assessment is
issued in accordance with Article 95(4) of
Regulation (EU) No 2024/3110, on the basis of

This version replaces

Deutsches Institut für Bautechnik

Hilti powder-actuated fastener X-ENP-19 L15 (MX, MXR)

Cartridge fired pin for connections of thin gauge steel
members and sheeting

Hilti AG
Feldkircherstraße 100
9494 Schaan
FÜRSTENTUM LIECHTENSTEIN

Hilti Herstellwerk 1
Feldkircherstraße 100
9494 Schaan
FÜRSTENTUM LIECHTENSTEIN

14 pages including 9 annexes which form an integral part
of this assessment

EAD 330153-00-0602

ETA-04/0101 issued on 1 December 2022

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Specific part

1 Technical description of the product

The products are mechanical fasteners (powder-actuated fasteners / cartridge fired pins)¹ made of carbon steel. The fasteners comprise a pin (nominal diameter: 4.5 mm) which is assembled with two washers. The washers serve to guide the fasteners while they are being driven into the base material. The washers also serve to improve the bearing area. Special fastening tools are used in order to install the fasteners. The driving force of the fastening tools is provided by the power load of the used cartridge (several cartridge strengths available) and can be altered at the fastening tools within a limit. The application limit depends on the strength and the thickness of the base material.

The dimensions and materials of the fasteners are given in Annex A1. The difference of the fastening tools is the kind of feeding: single fasteners or collated in fastener strips. The following Table 1.1 shows the powder-actuated fastening systems approved.

Table 1.1 fastening systems

Fastener	Fastening tool	Features
X-ENP-19 L15	DX 76 DX 76 PTR DX 8	These tools are used to drive single fasteners with the respective single fastener guide. The DX 8 tool can be used with the piston X-8-P-ENP or X-8-76-P-ENP-PTR.
X-ENP-19 L15 MX	DX 76 MX DX 76 PTR DX 8	The fasteners are collated in a MX fastener strip, which is indicated in the fastener designation. These tools are used with the respective fastener magazine. The DX 8 tool can be either used with the piston X-8-P-ENP (DX 8 MX) or X-8-76-P-ENP-PTR (DX 8 MX PTR).
X-ENP-19 L15 MXR	DX 860-ENP DX 9-ENP DX 9-ENP W	The fasteners are collated in a MXR fastener strip, which is indicated in the fastener designation. These tools are stand-up tools in which also collated fasteners are used.

Fasteners, fastening tools and cartridges are shown in Annex A1 and Annex A2.

The fastener and the corresponding connections are subject to tension and/or shear forces (see Annex B2).

2 Specification of the intended use in accordance with the applicable European Assessment Document EAD 330153-00-0602 Cartridge fired pin for connections of thin gauge steel members and sheeting

The intended use is specified in Annex B1 and B2 comprising fastening of unperforated steel sheeting (Annex C1, C2 and C3) and perforated sheeting (Annex C4) to steel.

The performances given in Section 3 are only valid if the fastener is used in compliance with the specifications and conditions given in Annex B1 to B3.

¹ Both terms (powder-actuated fastener and cartridge fired pin) are commonly used.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the fastener of at least 25 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Tension resistance of connection	See Annex C1, C2, C3 and C4
Shear resistance of connection	See Annex C1, C2, C3 and C4
Design resistance in case of combined tension and shear forces (interaction)	See Annex B1
Check of deformation capacity in case of constraining forces due to temperature	See Annex B1
Determination and check of application limits	See Annex C1, C2 and C3

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1 according to EN 13501-1:2007+A1:2009
Resistance to fire	See Annex B1

3.3 Hygiene, health and the environment (BWR 3)

Essential characteristic	Performance
Content and/or release of dangerous substances	no performance determined

3.4 Safety and accessibility in use (BWR 4)

Essential characteristic	Performance
Tension resistance of connection	See Annex C1, C2, C3 and C4
Shear resistance of connection	See Annex C1, C2, C3 and C4
Design resistance in case of combined tension and shear forces (interaction)	See Annex B1
Check of deformation capacity in case of constraining forces due to temperature	See Annex B1
Determination and check of application limits	See Annex C1, C2 and C3

3.5 Sustainable use of natural resources (BWR 7)

Essential characteristic	Performance
Durability	See Annex B1, use conditions

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with EAD No. 330153-00-0602, the applicable European legal act is: Decision 1998/214/EC, amended by 2001/596/EC.

The system(s) to be applied is (are): 2+

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

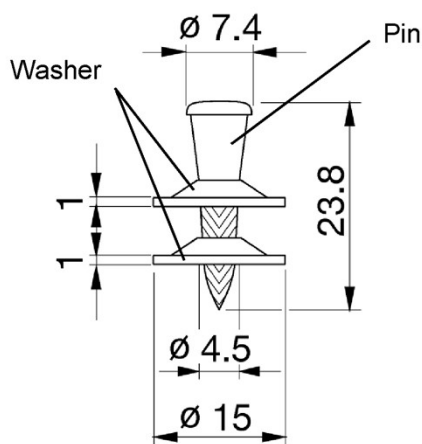
Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 29 April 2026 by Deutsches Institut für Bautechnik

Dr.-Ing. Ronald Schwuchow
Head of Section

beglaubigt:
Hahn

Powder-actuated fastener / cartridge fired pin X-ENP-19 L15



Material:

Pin Steel C67S in keeping with EN 10132
 tempered, quenched and galvanised.
 Nominal hardness: 58 HRC

Washer Steel DC01 galvanised according to EN 10139

Zinc coating ≥ 8 µm

Example of powder-actuated fastening tool and cartridge



Detail of wheel on tool
allowing continuous
regulation of the driving
energy within one
cartridge colour:

Setting 1:
Minimum energy
Setting 4:
Maximum energy



Cartridges 6.8/18 M10 with 10 cartridges per
plastic strip for DX 76, DX 76 PTR and DX 8
Blue: Medium load (level 5)
Red: Medium high load (level 6)
Black: Extra high load (level 7)

Cartridges 6.8/18 M40 with 40 cartridges per
plastic strip for DX 860-ENP, DX 9-ENP and
DX 9-ENP W

Hilti powder-actuated fastener X-ENP-19 L15 (MX, MXR)

Product description
Product, dimension and material

Annex A1

Single Fastener: X-ENP-19 L15		Collated fasteners for magazine tools: X-ENP-19 L15 MX	
DX 76		DX 76 MX with magazine MX 76	
DX 76 PTR with single- fastener guide X-76-F-15-PTR		DX 76 PTR with magazine MX 76-PTR	
DX 8 with single- fastener guide X-8-F-15		DX 8 DX 8 MX DX 8 MX PTR with magazine X-8-MX	
 Collated fasteners for stand-up tools: X-ENP-19 L15 MXR		 DX 860-ENP	 DX 9-ENP, DX 9-ENP W
Hilti powder-actuated fastener X-ENP-19 L15 (MX, MXR)			
Product description Powder-actuated fastening tools			Annex A2

Specification of intended use

The fasteners are intended to be used for fastening of steel sheeting to steel members. The sheeting can either be used as cladding or as load bearing wall and roof element.

Anchorage subject to:

- Predominantly static and quasi-static loads. Wind loads are regarded as predominantly static.

Fixed material sheeting (flat products and therewith produced profiled products):

- Steel sheeting of steel grades $\geq$ S280GD according to EN 10346:2015 and a thickness $t_l = 0.63$ mm to 2.5 mm (with max 4 mm for 2 to 4 layers).
- Other thin gauge steel members.

Base materials:

- Structural steel $\geq$ S235 with a thickness $t_{II} \geq 6$ mm provided the relevant application limits (Annex C1 to Annex C3) are taken into account.
- For hot-dipped galvanized base materials a zinc coating up to approximately 150 μm is allowed, for powder-coated or painted base materials a dry coat thickness of up to 160 μm is allowed.

Use conditions (Environmental conditions):

- The intended use only comprises fasteners and connections which are not directly exposed to external weather conditions or moist atmospheres.

Design:

- The verification concept stated in EN 1990:2002 + A1:2005 + A1:2005/AC:2010 is used for the design of the connection made with the fasteners. The characteristic values (shear and tension resistance) according to Annex C1, Annex C2, Annex C3 and Annex C4 are used for the design of the entire connection.
- The partial safety factor of $\gamma_M = 1.25$ is used in order to determine the corresponding design resistance, provided no values are given in national regulations of the member state in which the fastener is used or in the respective National Annex to Eurocode 3.
- In case of combined tension and shear forces the linear interaction formula according to EN 1993-1-3:2006 + AC:2009, section 8.3 (8) is taken into account.
- The possibly required reduction of the tension resistance due to the position of the fastener is taken into account in accordance with EN 1993-1-3:2006 + AC:2009, section 8.3 (7) and Fig. 8.2.
- For the type of connection (a, b, c, d) listed in Annex C1, Annex C2, Annex C3 and Annex C4 it is not necessary to take into account the effect of constraints due to temperature for the steel grades S280GD and S320GD in accordance with EN 10346:2015. For steel grades $\geq$ S350GD in accordance with EN 10346:2015 it shall be considered for design.
- Dimensions, material properties, application limits and nail head standoffs as stated in the ETA are observed.
- Resistance to fire: The part of the structure in which the powder-actuated fasteners X-ENP-19 L15 are intended to be installed shall be tested, using the test method relevant for the corresponding fire resistance class, in order to be classified according to the appropriate part of EN 13501.

Installation:

- The installation is only carried out according to the manufacturer's instructions. The manufacturer hands over the assembly instructions to the assembler.
- The installation is carried out such that the fasteners are replaceable if necessary.
- The steel sheeting is in direct contact with the steel base material in the area of the connection.
- The conformity of the installed fastener with the provisions of the ETA is attested by the executing company.

Hilti powder-actuated fastener X-ENP-19 L15 (MX, MXR)

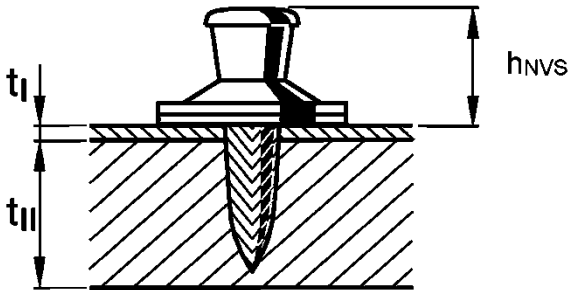
Intended use
Specification

Annex B1

Types of connection and corresponding loading conditions

	Types of connection			
	Type a	Type b	Type c	Type d
Type of loading	Single connection	Side lap connection	End overlap connection	Side lap + end overlap connection
Shear loading				
Tension loading				

Fixed material thickness t_I , base material thickness t_{II}
and nail head standoff h_{NVS}



Hilti powder-actuated fastener X-ENP-19 L15 (MX, MXR)

Intended use
Types of connection

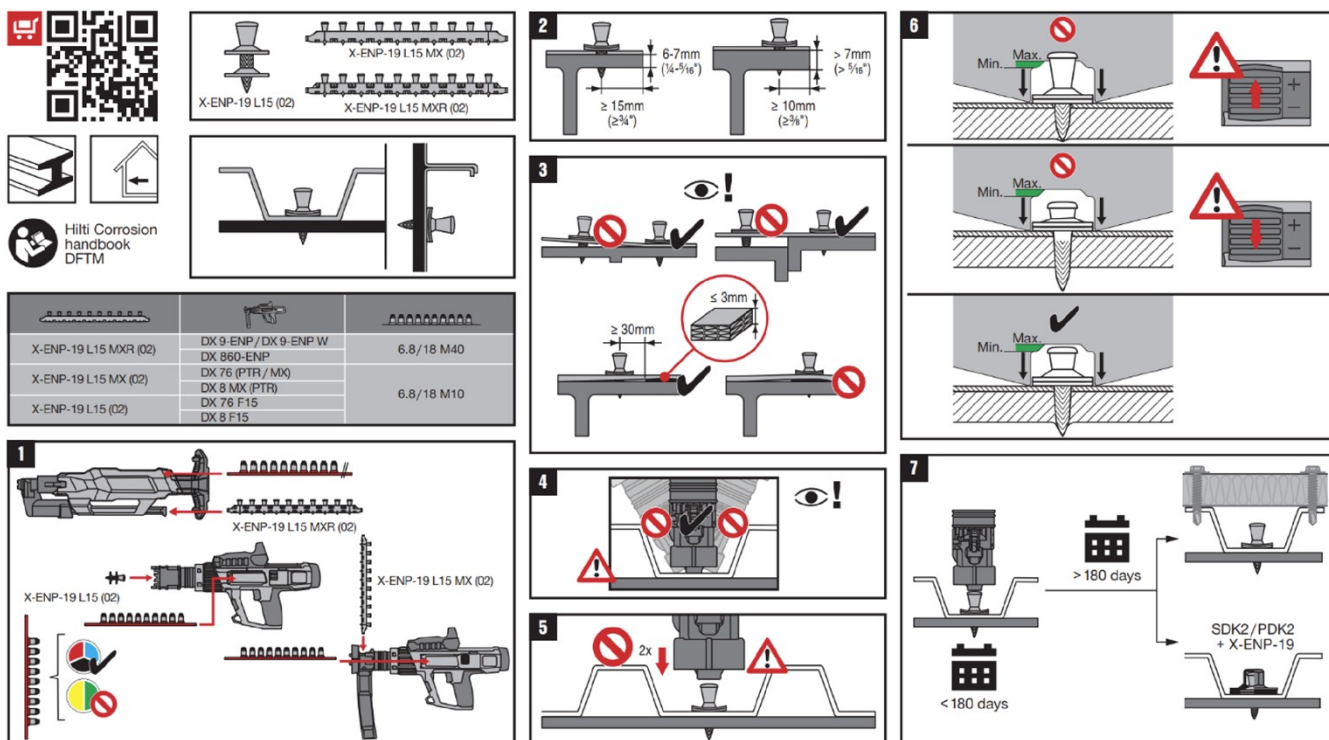
Annex B2

Instructions for use

- The powder-actuated fasteners X-ENP-19 L15, X-ENP-19 L15 MX and X-ENP-19 L15 MXR are driven by using the powder-actuated fastening tools DX 76, DX 76 PTR, DX 8, DX 860-ENP, DX 9-ENP and DX 9-ENP W as shown in Annex A2. For hand-held tools with fastener magazines the stand-up handle X-DT 8 may be used.
- The steel sheeting is in direct contact with the steel supporting structure at the area of the connection. Cartridge selection and tool energy settings in order to cover the application limit diagram are taken into account as given in Annex C1 to Annex C3.
- Installation safety tests are to be carried out (e.g. check of nail head standoff h_{NVS}), provided the fitness of the recommended cartridge cannot be checked otherwise. Fine regulation of the driving energy by using the wheel on the fastening tool is acceptable in order to meet the nail head standoff h_{NVS} .
- The powder-actuated fastener is properly set if the metal sheet tightened against the steel surface and the nail head standoff h_{NVS} is in accordance with the requirements given in Annex C1 to Annex C3. A piston mark on the top washer is clearly visible.



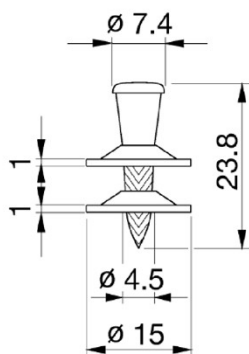
- The instruction for use apply for fastening of unperforated steel sheeting (Annex C1 to Annex C3) and perforated steel sheeting (Annex C4).
- The following pictograms show an example of instructions for use which are supplied with every box of fasteners.



Hilti powder-actuated fastener X-ENP-19 L15 (MX, MXR)

Intended use
Instructions for use

Annex B3



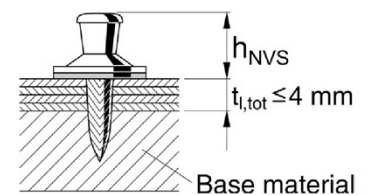
Powder-actuated fastener and fastening tool:

X-ENP-19 L15 with DX 76
X-ENP-19 L15 MX with DX 76 MX
X-ENP-19 L15 MXR with DX 860-ENP or DX 9-ENP

Piston: **X-76-P-ENP** (DX 76, DX 76 MX, DX 860-ENP)
X-9-ENP (DX 9-ENP, DX 9-ENP W)

Cartridges: **6.8/18 M10** (DX 76, DX 76 MX)
6.8/18 M40 (DX 860-ENP, DX 9-ENP, DX 9-ENP W)

Installation control:



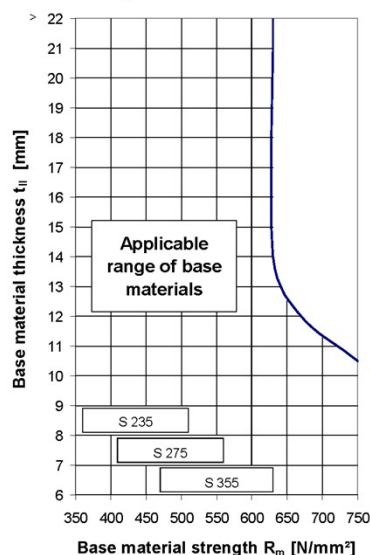
h_{NVS} = 8.2 to 9.8 mm

A piston mark on the top washer is clearly visible.

Characteristic shear and tension resistance V_{Rk} and N_{Rk}				Design shear and tension resistance V_{Rd} and N_{Rd}	
sheeting thickness t_i [mm]	Shear V_{Rk} [kN]	Tension N_{Rk} [kN]	Types of connection	$V_{Rd} = V_{Rk} / \gamma_M$	$N_{Rd} = \alpha_{cycl} \cdot N_{Rk} / \gamma_M$
0.63	4.0	4.1	a,b,c,d	$\gamma_M = 1.25$ in the absence of national regulations	$\alpha_{cycl} = 1.0$
0.75	4.7	6.3	a,b,c,d		α_{cycl} considers the effect of repeated wind loads
0.88	5.4	7.2	a,b,c,d		$\alpha_{cycl} = 1.0$ for all sheeting thickness t_i
1.00	6.0	8.0	a,b,c,d		$\gamma_M = 1.25$ in the absence of national regulations
1.13	7.0	8.4	a,c		
1.25	8.0	8.8	a,c		
1.50	8.6	8.8	a		
1.75	8.6	8.8	a		
2.00	8.6	8.8	a		
2.50	8.6	8.8	a		

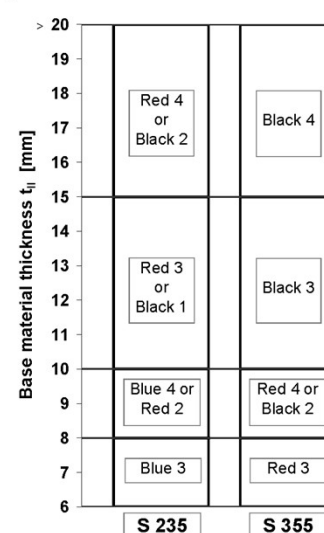
Steel sheeting grades $\geq$ S280GD

Application limit diagram



Base material:
Structural steel S235, S275 and S355 in qualities JR, J0, J2, K2 according to EN 10025-2; minimum thickness = 6 mm

Cartridge selection and tool energy setting



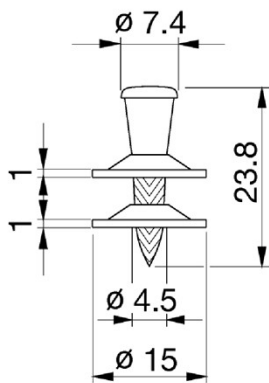
Note for S 275: Start with recommendation for S 355.
In case of too much energy: Reduction of tool energy setting or change of cartridge colour till correct stand-offs h_{NVS} are achieved.

Hilti powder-actuated fastener X-ENP-19 L15 (MX, MXR)

Performances

X-ENP-19 L15 with tools DX 76, DX 76 MX, DX 860-ENP and DX 9-ENP: Characteristic and design resistance, application limit, cartridge selection and nail head standoff

Annex C1



Powder-actuated fastener and fastening tool:

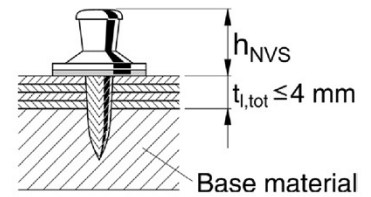
X-ENP-19 L15 with **DX 76 PTR** and single-fastener guide **X-76-F-15-PTR**

X-ENP-19 L15 MX with **DX 76 PTR** and - fastener magazine **MX 76-PTR**

Piston: **X-76-P-ENP-PTR**

Cartridges: **6.8/18 M10**

Installation control:



$h_{NVS} = 8.2$ to 9.8 mm

A piston mark on the top washer is clearly visible.

Characteristic shear and tension resistance V_{Rk} and N_{Rk}				Design shear and tension resistance V_{Rd} and N_{Rd}	
sheeting thickness t_l [mm]	Shear V_{Rk} [kN]	Tension N_{Rk} [kN]	Types of connection	$V_{Rd} = V_{Rk} / \gamma_M$	$N_{Rd} = \alpha_{cycl} \cdot N_{Rk} / \gamma_M$
0.75	4.7	6.3	a,b,c,d	$\gamma_M = 1.25$ in the absence of national regulations	$\alpha_{cycl} = 1.0$
0.88	5.4	7.2	a,b,c,d		
1.00	6.0	8.0	a,b,c,d		
1.13	7.0	8.4	a,c		
1.25	8.0	8.8	a,c		
1.50	8.6	8.8	a		
1.75	8.6	8.8	a		
2.00	8.6	8.8	a		
2.50	8.6	8.8	a		
				α_{cycl} considers the effect of repeated wind loads $\alpha_{cycl} = 1.0$ for all sheeting thickness t_l $\gamma_M = 1.25$ in the absence of national regulations	

Steel sheeting grades $\geq$ S280GD

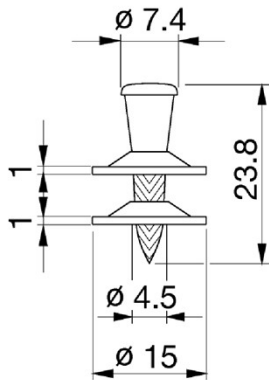
Application limit diagram Base material: Structural steel S235, S275 and S355 in qualities JR, J0, J2, K2 according to EN 10025-2; minimum thickness = 6 mm	Cartridge selection and tool energy setting Base material: Structural steel S235, S275 and S355 in qualities JR, J0, J2, K2 according to EN 10025-2; minimum thickness = 6 mm
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Hilti powder-actuated fastener X-ENP-19 L15 (MX, MXR)

Performances

X-ENP-19 L15 with tool DX 76 PTR: Characteristic and design resistance, application limit, cartridge selection and nail head standoff

Annex C2



Powder-actuated fastener and fastening tool:

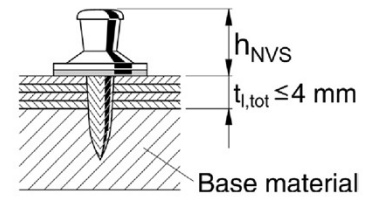
X-ENP-19 L15 with **DX 8** and single fastener guide **X-8-F-15**

X-ENP-19 L15 MX with **DX 8 MX (PTR)**, and fastener magazine **X-8-MX**

Pistons: **X-8-P-ENP**
X-8-76-P-ENP-PTR

Cartridges: **6.8/18 M10**

Installation control:

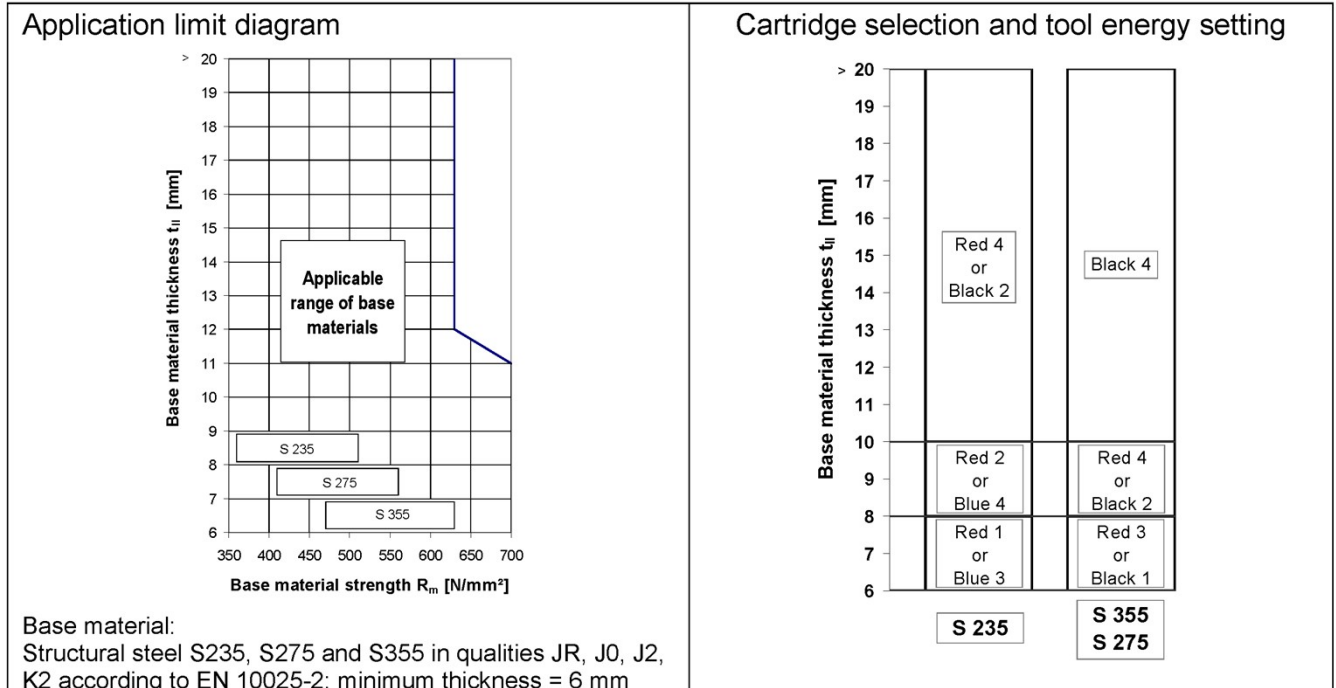


h_{NVS} = 8.2 to 9.8 mm

A piston mark on the top washer is clearly visible.

Characteristic shear and tension resistance V_{Rk} and N_{Rk}				Design shear and tension resistance V_{Rd} and N_{Rd}	
sheeting thickness t_l [mm]	Shear V_{Rk} [kN]	Tension N_{Rk} [kN]	Types of connection	$V_{Rd} = V_{Rk} / \gamma_M$	$N_{Rd} = \alpha_{cycl} \cdot N_{Rk} / \gamma_M$ $\alpha_{cycl} = 1.0$
0.63	4.0	4.1	a,b,c,d	$\gamma_M = 1.25$ in the absence of national regulations	α_{cycl} considers the effect of repeated wind loads $\alpha_{cycl} = 1.0$ for all sheeting thickness t_l $\gamma_M = 1.25$ in the absence of national regulations
0.75	4.7	6.3	a,b,c,d		
0.88	5.4	7.2	a,b,c,d		
1.00	6.0	8.0	a,b,c,d		
1.13	7.0	8.4	a,c		
1.25	8.0	8.8	a,c		
1.50	8.6	8.8	a		
1.75	8.6	8.8	a		
2.00	8.6	8.8	a		
2.50	8.6	8.8	a		

Steel sheeting grades $\geq$ S280GD



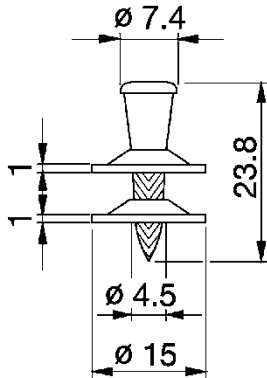
Hilti powder-actuated fastener X-ENP-19 L15 (MX, MXR)

Performances

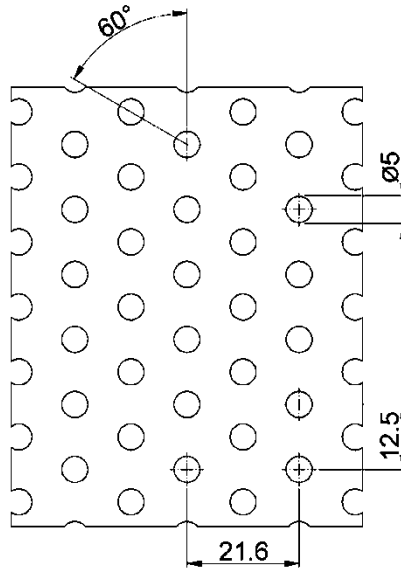
X-ENP-19 L15 with tool DX 8: Characteristic and design resistance, application limit, cartridge selection and nail head standoff

Annex C3

Powder-actuated
fastener:
X-ENP-19 L15



Performance of perforated sheet with hole pattern R5-T12.5



The fasteners X-ENP-19 may be installed at any position related to the hole pattern.

Panels of profiled metal sheets with perforations are to be connected by minimum 3 fasteners X-ENP-19 at each panel support.

Characteristic shear and tension resistance V_{Rk} and N_{Rk}					Design shear and tension resistance V_{Rd} and N_{Rd}	
sheeting thickness t_l [mm]	Shear V_{Rk} [kN]	Tension N_{Rk} [kN]	α_{cycl}	Types of connection	$V_{Rd} = V_{Rk} / \gamma_M$	$N_{Rd} = \alpha_{cycl} \cdot N_{Rk} / \gamma_M$
0.63	2.30	1.25	1.0	a,b,c,d	$\gamma_M = 1.25$ in the absence of national regulations	α_{cycl} considers the effect of repeated wind loads $\gamma_M = 1.25$ in the absence of national regulations
0.75	2.80	2.30		a,b,c,d		
0.88	3.20	2.75		a,b,c,d		
1.00	3.60	3.20		a,b,c,d		
1.13	3.80	3.90		a,c		
1.25	4.10	6.15	0.77	a,c		
1.50	4.10	6.15		a		

Steel sheeting grades $\geq$ S280GD

Hilti powder-actuated fastener X-ENP-19 L15 (MX, MXR)

Performances

X-ENP-19 L15: Characteristic and design resistance with perforated sheet R5-T12.5

Annex C4