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**European Technical Assessment Body
for construction products**



European Technical Assessment

**ETA-20/0769
of 4 August 2026**

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

WDB-06

Product family
to which the construction product belongs

Fasteners for use in concrete for redundant non-structural
systems

Manufacturer

Klimas Wkret-met Sp. z o.o.
Kuznica Kiedrzynska
ul. Wincentego Witosa 170/176
42-233 MYKANÓW
POLEN

Manufacturing plant

Plant 4

This European Technical Assessment
contains

14 pages including 3 annexes which form an integral part
of this assessment

This European Technical Assessment is
issued in accordance with Article 95(4) of
Regulation (EU) 2024/3110, on the basis of

EAD 330747-00-0601

This version replaces

ETA-20/0769 issued on 13 November 2020

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Specific Part

1 Technical description of the product

The concrete screw WDB-06 of sizes 6 and 8 mm is an anchor made of galvanised or stainless steel. The anchor is screwed into a predrilled cylindrical drill hole. The special thread of the anchor cuts an internal thread into the member while setting. The anchorage is characterised by mechanical interlock in the special thread.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	See Annex C3 and C4

3.2 Safety in use (BWR 4)

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi-static loading)	See Annex B2 and C1
Characteristic resistance to shear load (static and quasi-static loading)	See Annex C2
Durability	See Annex B1

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with European Assessment Document EAD No. 330747-00-0601, the applicable European legal act is: [97/161/EC].

The system to be applied is: 2+

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

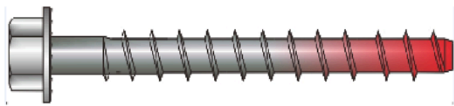
Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 4 August 2026 by Deutsches Institut für Bautechnik

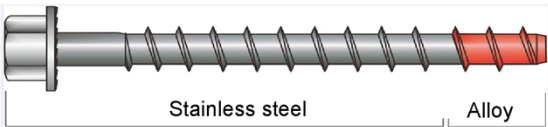
Dipl.-Ing. Beatrix Wittstock
Head of Section

beglaubigt:
Tempel

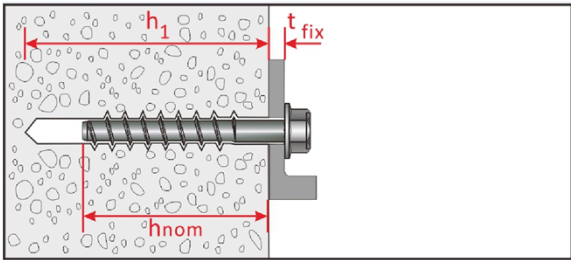
Product in the installed condition



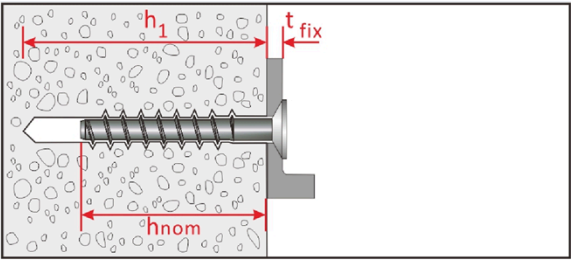
Steel 10B21



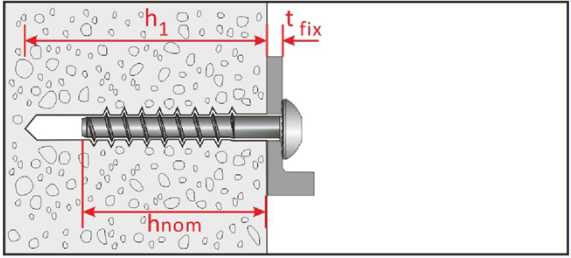
Stainless steel A2 /A4



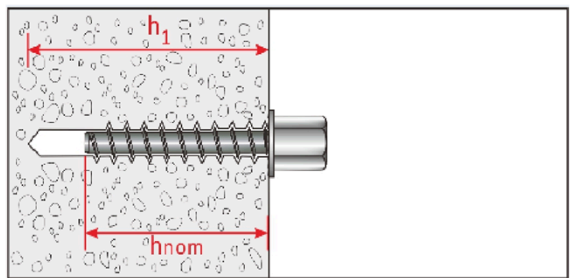
Hexagon Head : WDB-LS, WDB -LSF
10B21 (WDB6)
A4 (WDB6, WDB8)
A2 (WDB8)



Countersunk Head : WDB-LP
10B21 (WDB6)
A4 (WDB6)



Pan Head : WDB-LG
10B21 (WDB6)
A4 (WDB6)

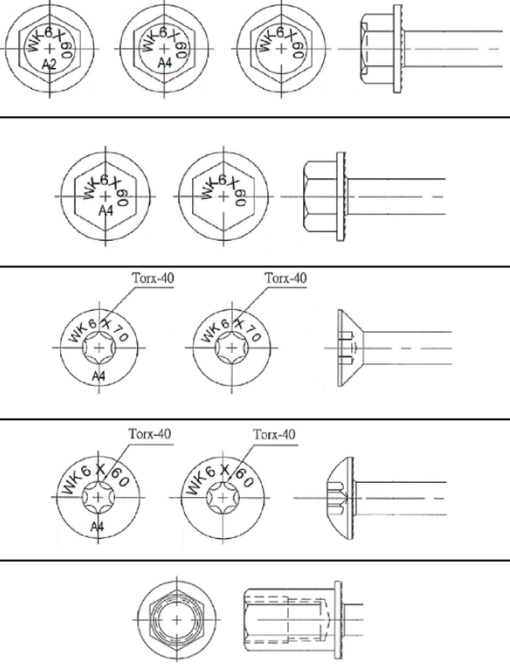


Internal Thread : WDB-GW
10B21 (WDB6-M8, WDB6-M10,
WDB6-M8/M10)

WDB-06	Annex A1
Product description Installed condition	

Table A1: Materials and screw types

Name	Material					
Screw anchor	Head marking		Material			
	WDB		Steel 10B21 acc. To SAE-J403 zinc coating: electro plated ($> 5 \mu\text{m}$) or mechanical plated ($> 30 \mu\text{m}$)			
	WDB A4		Stainless steel 1.4401, 1.4404 (both A4)			
	WDB A2		Stainless steel 1.4301			
	Anchor size / head types		WDB 6			WDB 8
			-LS -LSF -LP -LG -GW	-LS -LSF -LP -LG	-LS	-LS
	material		10B21	A4		A2
	Nominal value of the characteristic yield strength		f_{yk} N/mm ²	780	640	432
	Nominal value of the characteristic tensile strength		f_{uk} N/mm ²	870	800	540
	Elongation at rupture		As [%]	≤ 8		

	Hexagon washer head 1) WDB-LS size 6 (10B21 steel) 2) WDB-LS A4 size 6,8 (stainless A4) 3) WDB-LS A2 size 8 (stainless A2)
	Hexagon washer head 3) WDB-LSF size 6 (10B21 steel) 4) WDB-LSF A4 size 6 (stainless A4)
	Countersunk head 5) WDB-LP size 6 (10B21 steel) 6) WDB-LP A4 size 6 (stainless A4)
	Pan head 7) WDB-LG size 6 (10B21 steel) 8) WDB-LG A4 size 6 (stainless A4)
	Internal thread head (10B21 steel) 9) WDB-GW size 6 with internal thread M8 or M10 10) WDB-GW size 6 with internal thread M8 and M10

WDB-06

Product description
Materials and screw types

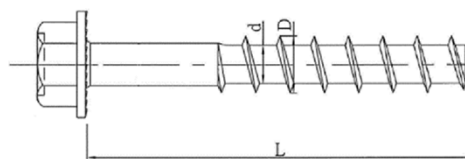
Annex A2

Table A2: Dimensions and markings

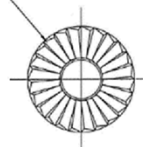
Anchor size			WDB 6				WDB 8	
Head type			LS, LSF, LG	LP	LS, LSF, LG	LP	GW	LS
Material			10B21		A4		10B21	A2
Nominal	h_{nom}	[mm]	55		70		55	52
Embedment								
depth	min L	[mm]	60	65	75	80	57	55
	max L	[mm]	140				57	150
Thread diameter	D	[mm]	7,5				9,9	
Shaft diameter	d	[mm]	5,5				7,4	
Thread pitch	p	[mm]	4,45				5,8	

Steel
10B21

Head marking:
Identifying mark of
producer: WK
Nominal size: e.g. 6mm,
Length L: e.g. 60mm

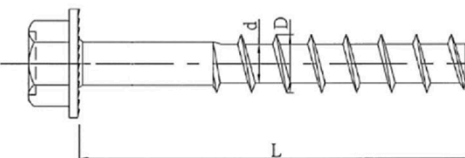


Reverse Locking Serrations

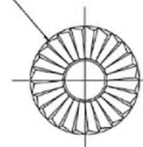


Stainless
Steel
A4

Head marking:
Identifying mark of
producer: WK
Nominal size: e.g. 6mm,
Length L: e.g. 60mm
Material: A4

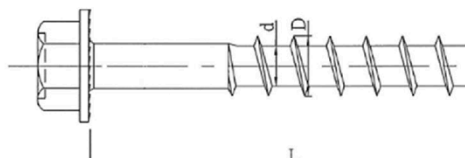
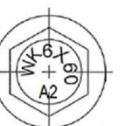


Reverse Locking Serrations



Stainless
Steel
A2

Head marking:
Identifying mark of
producer: WK
Nominal size: e.g. 6mm,
Length L: e.g. 60mm
Material: A2



Reverse Locking Serrations



WDB-06

Product description
Dimensions and markings

Annex A3

Specifications of Intended use

Anchorage subject to:

- Static and quasi-static loads
- Only for redundant non-structural systems (multiple use) according to EN 1992-4:2018
- Fire exposure

Base materials:

- Compacted reinforced or unreinforced normal weight concrete without fibres according to EN 206:2013
- Strength classes C20/25 to C50/60 according to EN 206:2013
- Cracked and uncracked concrete

Use conditions (Environmental conditions)

- Anchorages subject to dry internal conditions: all screw types
- For all other conditions corresponding to corrosion resistance classes CRC according to EN 1993-1-4:2006 + A1:2015:
 - Stainless steel according to Annex A2, screw with marking A2: CRC II
 - Stainless steel according to Annex A2, screw with marking A4: CRC III

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e. g. position of the anchor relative to reinforcement or to supports, etc.).
- Anchorages under static or quasi-static actions are designed for design method A in accordance with EN 1992-4:2018 and EOTA Technical Report TR 055, Edition February 2018

Installation:

- Hammer drilling only: all sizes and all embedment depths.
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- In case of aborted hole: new drilling at a minimum distance away of twice the depth of the aborted hole or smaller distance if the aborted hole is filled with high strength mortar and if under shear or oblique tension load it is not the direction of the load application.
- After installation further turning of the anchor shall not be possible.
- The head of the anchor must be fully engaged on the fixture and show no signs of damage.

WDB-06

**Intended use
Specifications**

Annex B1

Table B1: Installation parameters

Anchor size			WDB 6							WDB 8	
Head type			LS, LSF	LG	GW	LP	LS, LSF	LG	LP	LS	LS
Material			10B21				A4			A2	A4
Nominal diameter of drill bit	d ₀	[mm]	6							8	
Nominal embedment depth	h _{nom}	[mm]	55				70			52	
Min. hole depth in concrete	h ₁ ≥	[mm]	64				80			65	
Effective anchorage depth	h _{ef}	[mm]	42,6				43,1			22,2	
Clearance hole	d _f	[mm]	9							11	
Thickness of fixture	t _{fix}	[mm]	5-85		-	10-85	5-70		10-70	3-98	
Installation torque ¹⁾	T _{inst}	[Nm]	20	- ¹⁾	20	- ¹⁾	- ¹⁾		- ¹⁾	31	
Wrench size	WS	[mm]	10	-	12,7	-	-		-	13	
Torx size	TX	-	-	40	-	40	-	40	40	-	
Max. power output, machine setting	T _{max} ≤	[Nm]	80				120	80	80	185	

1) Screws can only be set using an impact screw driver.

Table B2: Minimum thickness of member, minimum spacing and edge distance

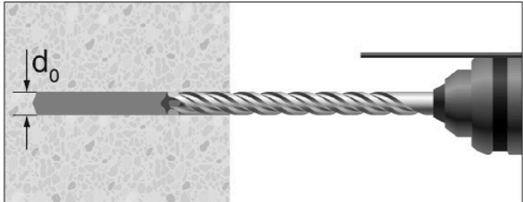
Anchor size			WDB 6				WDB 8	
Head type			LS, LSF, LP, LG, GW			LS, LSF, LP, LG	LS	LS
Material			10B21			A4	A2	A4
Minimum member thickness	h _{min}	[mm]	100			110	100	
Minimum edge distance	c _{min}	[mm]	40			40	55	
Minimum spacing	s _{min}	[mm]	40			40	55	

WDB-06

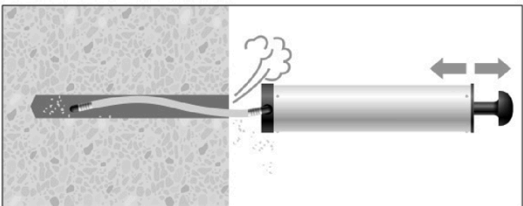
Intended use
Installation parameters

Annex B2

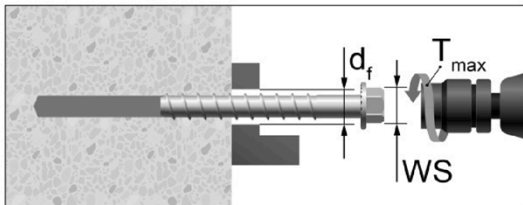
Installation instruction



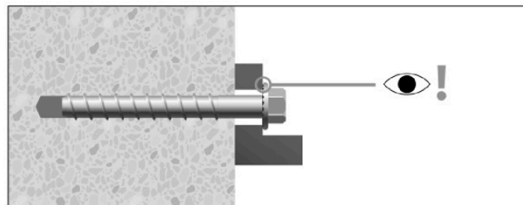
Drill the hole to the depth h_1 .



Clean the hole.



Screw in the anchor by using a torque wrench or an impact screw driver.
In case of using torque wrench: T_{inst} acc. to Table B1.
In case of using impact screw driver: T_{max} acc. to Table B1.
WS= Wrench Size



Control of complete setting, full contact of screw head with fixture part.

WDB-06

Intended Use
Installation Instruction

Annex B3

Table C1: Characteristic resistance under tension loading, design method A

Anchor size			WDB 6						WDB 8	
Head type			LS,LSF,GW	LP	LG	LS,LSF	LP	LG	LS	LS
Material			10B21			A4			A2	A4
Steel failure										
Characteristic resistance	N _{Rk,s}	[kN]	19,7			18,1	12,2	12,2	33,0	33,0
Partial factor	γ _{Ms,N}	[-]	1,4			1,5			1,5	
Pull-out failure										
Characteristic resistance in cracked and uncracked concrete C20/25	N _{Rk,p}	[kN]	5,0	5,0	4,0	5,0	3,5	2,5	2,0	
Increasing factors in cracked or uncracked concrete for N _{Rk,p} = N _{Rk,p} (C20/25) · ψ _c	ψ _c	C30/37	1,22						1,20	
		C40/50	1,41						1,37	
		C50/60	1,58						1,51	
Installation factor	γ _{inst}	[-]	1,0							
Concrete cone failure										
Effective anchorage depth	h _{ef}	[mm]	42,6			43,1			22,2	
Characteristic edge distance	c _{cr,N}	[mm]	1,5h _{ef}							
Characteristic spacing	s _{cr,N}	[mm]	3,0h _{ef}							
Installation factor	γ _{inst}	[-]	1,0							
Factor for cracked concrete	k _{cr,N}	[-]	7,7							
Factor for uncracked concrete	k _{ucr,N}	[-]	11,0							
Splitting failure										
Characteristic resistance	N ⁰ _{Rk,sp}	[kN]	min (N _{Rk,p} ; N ⁰ _{Rk,c})							
Characteristic edge distance for splitting	c _{cr,sp}	[mm]	1,5h _{ef}			1,5h _{ef}			2,5h _{ef}	
Characteristic anchor spacing for splitting	s _{cr,sp}	[mm]	3,0h _{ef}			3,0h _{ef}			5,0h _{ef}	
Installation factor	γ _{inst}	[-]	1,0							

WDB-06

Performance

Characteristic values under tension loading

Annex C1

Table C2: Characteristic resistance under shear loading, design method A

Anchor size			WDB 6					WDB 8		
Head type			LS,LSF,GW	LP	LG	LS,LSF	LP	LG	LS	LS
Material			10B21			A4			A2	A4
Setting depth	h_{nom}	[mm]	55			70			52	
Effective embedment depth	h_{ef}	[mm]	42,6			43,1			22,2	
Steel failure without lever arm										
Characteristic resistance	$V_{Rk,s}$	[kN]	7,9			9,0	6,1	6,1	13,2	
Ductility factor	k_7	[-]	0,8							
Partial factor	$\gamma_{Ms,V}$	[-]	1,5			1,25			1,25	
Steel failure with lever arm										
Characteristic resistance	$M^0_{Rk,s}$	[Nm]	15,9			14,6	9,9	9,9	35,9	
Partial factor	$\gamma_{Ms,V}$	[-]	1,5			1,25			1,25	
Concrete pryout failure										
k-factor	k_8	[-]	1,0			1,0			1,0	
Concrete edge failure										
Effective length of anchor in shear loading	ℓ_f	[mm]	42,6			43,1			22,2	
Effective diameter of anchor	d_{nom}	[mm]	5,37						7,4	

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Performance

Characteristic values under shear loading

Annex C2

Table C3: Characteristic values (tension) for resistance to fire

Anchor size				WDB 6						WDB 8	
Head type				LS,LSF,GW	LP	LG	LS,LSF	LP	LG	LS	LS
Material				10B21			A4			A2	A4
Steel failure											
Characteristic resistance	R30	$N_{Rk,s,fi}$	[kN]	0,23			0,23			0,8	
	R60	$N_{Rk,s,fi}$	[kN]	0,20			0,20			0,7	
	R90	$N_{Rk,s,fi}$	[kN]	0,16			0,16			0,5	
	R120	$N_{Rk,s,fi}$	[kN]	0,11			0,11			0,4	
Pull-out failure											
Characteristic resistance	R30	$N_{Rk,p,fi}$	[kN]	1,3		1,0	1,3	0,9	0,6	0,5	
	R60										
	R90										
	R120	$N_{Rk,p,fi}$	[kN]	1,0		0,8	1,0	0,7	0,5	0,4	
Concrete cone failure											
Characteristic resistance	R30	$N^0_{Rk,c,fi}$	[kN]	2,0			2,1			0,4	
	R60										
	R90										
	R120	$N^0_{Rk,c,fi}$	[kN]	1,6			1,7			0,3	
Effective embedment depth		h_{ef}	[mm]	42,6			43,1			22,2	
Minimum member thickness		h_{min}	[mm]	100			110			100	
Spacing		$s_{cr,N,fi}$	[mm]	4 h_{ef}							
		s_{min}	[mm]	40						55	
Edge distance		$c_{cr,N,fi}$	[mm]	2 h_{ef}							
Fire exposure from one side only		c_{min}	[mm]	40						55	
Fire exposure from more than one side				≥ 300 mm							

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Performance
Characteristic values for resistance to fire

Annex C3

Table C4: Characteristic values (shear) for resistance to fire

Anchor size				WDB 6						WDB 8	
Head type				LS, LSF, GW	LP	LG	LS, LSF	LP	LG	LS	LS
Material				10B21			A4			A2	A4
Steel failure without level arm											
Characteristic resistance	R30	$V_{Rk,s,fi}$	[kN]	0,23			0,23			0,8	
	R60	$V_{Rk,s,fi}$	[kN]	0,20			0,20			0,7	
	R90	$V_{Rk,s,fi}$	[kN]	0,16			0,16			0,5	
	R120	$V_{Rk,s,fi}$	[kN]	0,11			0,11			0,4	
Steel failure with level arm											
Characteristic resistance	R30	$M^0_{Rk,s,fi}$	[Nm]	0,18			0,18			0,9	
	R60	$M^0_{Rk,s,fi}$	[Nm]	0,16			0,16			0,7	
	R90	$M^0_{Rk,s,fi}$	[Nm]	0,13			0,13			0,5	
	R120	$M^0_{Rk,s,fi}$	[Nm]	0,09			0,09			0,4	
Pry-out failure											
Characteristic resistance	R30	$V_{Rk,cp,fi}$	[kN]	2,0			2,1			0,4	
	R60										
	R90										
	R120	$V_{Rk,cp,fi}$	[kN]	1,6			1,7			0,3	
Concrete edge failure											
Characteristic resistance	≤ R90	$V_{Rk,c,fi}$	[kN]	$V^0_{Rk,c,fi} = 0,25 * V^0_{Rk,c}$							
	R120	$V_{Rk,c,fi}$	[kN]	$V^0_{Rk,c,fi} = 0,20 * V^0_{Rk,c}$							

WDB-06

Performance

Characteristic values for resistance to fire

Annex C4