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**European Technical Assessment Body
for construction products**



European Technical Assessment

**ETA-26/0314
of 26 May 2026**

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

Permalast concrete screw SCREW BOLT-500

Product family
to which the construction product belongs

Fasteners for use in concrete for redundant non-structural
systems

Manufacturer

Permalast GmbH
Hanns-Martin-Schleyer-Straße 33
47877 Willich
GERMANY

Manufacturing plant

Plant 1, Germany

This European Technical Assessment
contains

12 pages including 3 annexes which form an integral part
of this assessment

This European Technical Assessment is
issued in accordance with Article 95(4) of
Regulation (EU) 2024/3110, on the basis of

EAD 330747-00-0601

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Specific Part

1 Technical description of the product

The Permalast concrete screw SCREW BOLT-500 in size of 6 mm is an anchor made of galvanized steel respectively steel with zinc flake coating, made of stainless or high corrosion resistant steel. The anchor is screwed into a predrilled cylindrical drill hole. The special thread of the anchor cuts an internal thread into the member while setting. The anchorage is characterised by mechanical interlock in the special thread.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	See Annex C2

3.2 Safety in use (BWR 4)

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi-static loading)	See Annex B2 and C1
Characteristic resistance to shear load (static and quasi-static loading)	See Annex C1
Durability	See Annex B1

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with European Assessment Document EAD No. 330747-00-0601, the applicable European legal act is: [97/161/EC].

The system to be applied is: 2+

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

Issued in Berlin on 26 May 2026 by Deutsches Institut für Bautechnik

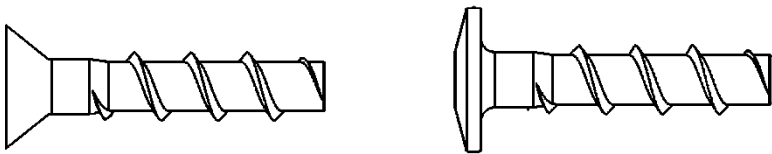
Dipl.-Ing. Beatrix Wittstock
Head of Section

beglaubigt:
Tempel

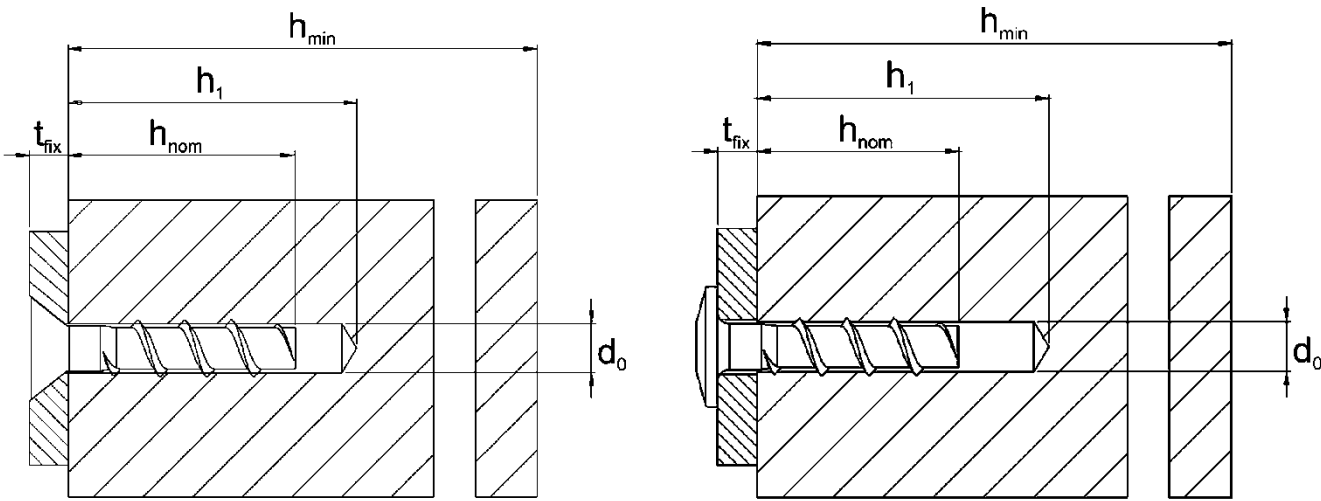
Product in installed condition

Permalast concrete screw SCREW BOLT-500

- Galvanized carbon steel
- Zinc flakes coated carbon steel
- Stainless steel A4
- High corrosion resistant steel HCR



e.g. Permalast concrete screw SCREW BOLT-500, configuration with countersunk head and TORX drive



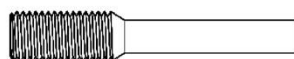
d_0 = nominal drill hole diameter
 t_{fix} = thickness of fixture
 h_1 = drill hole depth

h_{min} = minimum thickness of member
 h_{nom} = nominal embedment depth

Permalast concrete screw SCREW BOLT-500

Product description
Product in installed condition

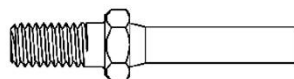
Annex A1



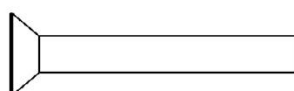
Configuration with metric connection thread and TORX drive; type TR TX



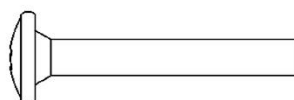
Configuration with countersunk head and metric connection thread; type TR CSK



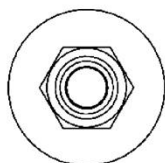
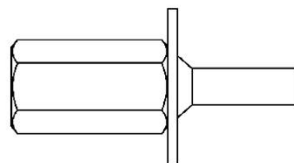
Configuration with hexagon drive and metric connection thread; type TR HEX-6



Configuration with countersunk head and TORX drive; type CSK



Configuration with pan head and TORX Drive; type PH



Configuration with internal thread and hexagon drive; type IT HEX

Table 1: Material

Part	Product name	Material
all types	SCREW BOLT-500	- Steel EN 10263-4:2017 galvanized acc. to EN ISO 4042:2018 - Zinc flake coating according to EN ISO 10683:2018 ($\geq 5\mu\text{m}$)
	SCREW BOLT-500 A4	1.4401; 1.4404; 1.4571; 1.4578
	SCREW BOLT-500 HCR	1.4529

Part	Product name	Nominal characteristic steel		Rupture elongation A_5 [%]
		Yield strength f_{yk} [N/mm ²]	Ultimate strength f_{uk} [N/mm ²]	
all types	SCREW BOLT-500	400	600	≤ 8
	SCREW BOLT-500 A4			
	SCREW BOLT-500 HCR			

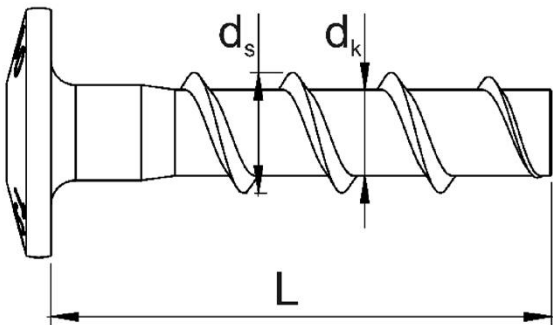
Permalast concrete screw SCREW BOLT-500

Product description
Screw types and material

Annex A2

Table 2: Dimensions

Anchor size			6
Screw length	$L \geq$	[mm]	26
Thread outer diameter	d_s	[mm]	7,0
Core diameter	d_k	[mm]	5,4



Marking:
SCREW BOLT-500

Screw type: TSM L
Screw size: 6
Screw length: 30



SCREW BOLT-500 A4

Screw type: TSM L
Screw size: 6
Screw length: 30
Material: A4



SCREW BOLT-500 HCR

Screw type: TSM L
Screw size: 6
Screw length: 30
Material: HCR



Permalast concrete screw SCREW BOLT-500

Product description
Dimensions and markings

Annex A3

Specification of Intended use

Anchorage subject to:

- Static and quasi-static loads.
- Only for redundant non-structural systems (multiple use) according to EN 1992-4:2018
- Fire exposure

Base materials:

- Compacted reinforced and compacted unreinforced concrete without fibers according to EN 206:2013.
- Strength classes C20/25 to C50/60 according to EN 206:2013
- Cracked and uncracked concrete

Use conditions (Environmental conditions):

- Concrete screws subject to dry internal conditions: all screw types with h_{nom1} and h_{nom2}
- For all other conditions corresponding to corrosion resistance classes CRC according to EN 1993-1-4:2006 + A1:2015
 - Stainless steel according to Annex A2, type SCREW BOLT-500 A4 with marking A4, only embedment depth h_{nom2} : CRC III
 - High corrosion resistant steel according to Annex A2, type SCREW BOLT-500 HCR with marking HCR, only embedment depth h_{nom2} : CRC V

Design:

- Anchorages are to be designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are to be prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.).
- Anchorages are designed according to EN 1992-4:2018 and EOTA Technical Report TR 055, Edition February 2018 .

The design for shear load according to EN 1992-4:2018, Section 6.2.2 applies for all specified diameters d_f of clearance hole in the fixture in Annex B2, Table 3.

Installation:

- Only hammer drilling.
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters on site.
- In case of aborted hole: new drilling must be drilled at a minimum distance of twice the depth of aborted hole or closer, if the aborted hole is filled with high strength mortar and only if the hole is not in the direction of the oblique tensile or shear load.
- After installation further turning of the anchor must not be possible. The head of the anchor is supported in the fixture and is not damaged.

Permalast concrete screw SCREW BOLT-500

Intended use
Specification

Annex B1

Table 3: Installation parameters

Permalast concrete screw SCREW BOLT-500			6	
Nominal embedment depth	h_{nom}	[mm]	$h_{nom1}^{1)}$	h_{nom2}
			25	35
Nominal drill hole diameter	d_0	[mm]	6,0	
Cutting diameter of drill bit	$d_{cut} \leq$	[mm]	6,35	
Drill hole depth	$h_1 \geq$	[mm]	28	38
Clearance hole diameter	$d_f \leq$	[mm]	8	
Installation torque (version with connection thread)	T_{inst}	[Nm]	10	

¹⁾ only subject to dry internal conditions

Table 4: Minimum thickness of member, minimum edge distance and minimum spacing

Permalast concrete screw SCREW BOLT-500			6	
Nominal embedment depth	h_{nom}	[mm]	$h_{nom1}^{1)}$	h_{nom2}
			25	35
Minimum thickness of member	h_{min}	[mm]	80	
Minimum edge distance	c_{min}	[mm]	30	
Minimum spacing	s_{min}	[mm]	30	

¹⁾ only subject to dry internal conditions

Permalast concrete screw SCREW BOLT-500

Intended use

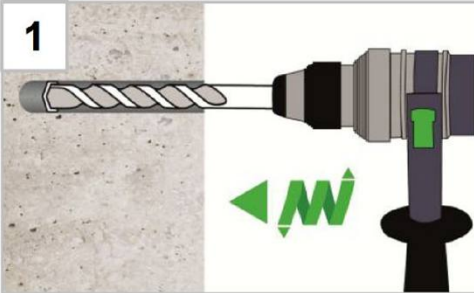
Installation parameters

Minimum thickness of member, minimum edge distance and minimum spacing

Annex B2

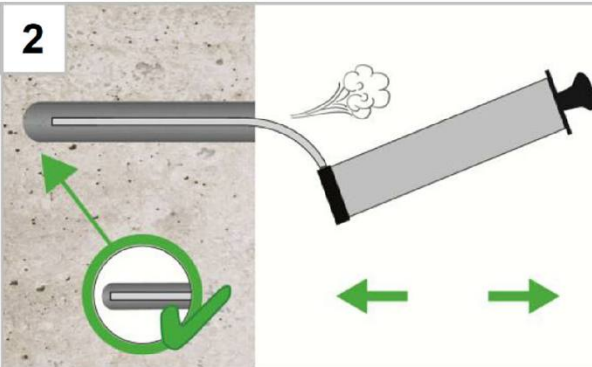
Installation Instructions

1



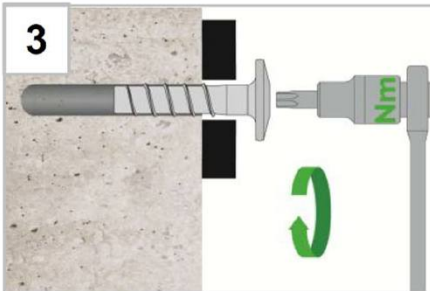
Create hammer drilled or hollow drilled borehole

2



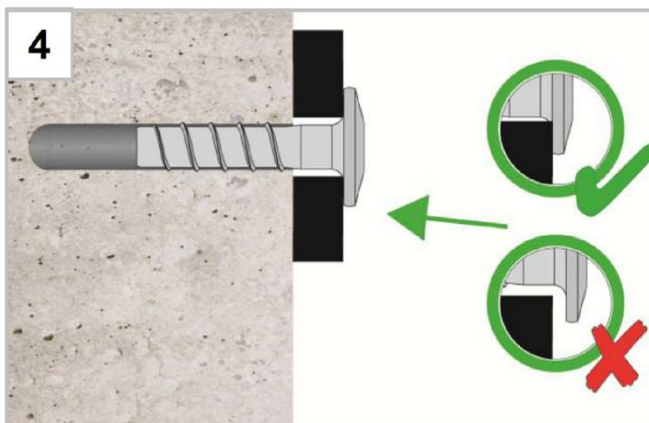
Remove drill dust by vacuuming or blowing of

3



Install with rotary screw driver or torque wrench

4



The head must be undamaged and in contact with the fixture

The use of impact screw driver is not allowed.
The anchor is correctly installed if the head is supported on the fixture.
Further turning of the anchor is not possible.

Permalast concrete screw SCREW BOLT-500

Intended use
Installation instructions

Annex B3

Table 5: Characteristic values for static and quasi-static loading

Permalast concrete screw SCREW BOLT-500				6	
Nominal embedment depth		h_{nom}		$h_{nom1}^{1)}$	h_{nom2}
		[mm]		25	35
Steel failure for tension and shear loading					
Characteristic resistance	$N_{Rk,s}$	[kN]		13,7	
Partial factor	$\gamma_{Ms,N}$	[-]		1,5	
Characteristic resistance	$V_{Rk,s}$	[kN]		6,9	
Partial factor	$\gamma_{Ms,V}$	[-]		1,25	
Ductility factor	k_7	[-]		0,8	
Characteristic bending load	$M^0_{Rk,s}$	[Nm]		11,1	
Pull-out failure					
Characteristic resistance C20/25	cracked	$N_{Rk,p}$	[kN]	0,9	2,0
	uncracked	$N_{Rk,p}$	[kN]	2,0	4,0
Increasing factor for $N_{Rk,p} =$ $N_{Rk,p} (C20/25) \cdot \psi_c$	C25/30	Ψ_c	[-]	1,12	
	C30/37			1,22	
	C40/50			1,41	
	C50/60			1,58	
Concrete failure: Splitting failure, concrete cone failure and pry-out failure					
Effective embedment depth		h_{ef}	[mm]	19	27
k-factor	cracked	k_{cr}	[-]	7,7	
	uncracked	k_{ucr}	[-]	11,0	
Concrete cone failure	spacing	$s_{cr,N}$	[mm]	$3 \times h_{ef}$	
	edge distance	$c_{cr,N}$	[mm]	$1,5 \times h_{ef}$	
Splitting failure	resistance	$N^0_{Rk,Sp}$	[kN]	0,9	
	spacing	$s_{cr,Sp}$	[mm]	$3 \times h_{ef}$	
	edge distance	$c_{cr,Sp}$	[mm]	$1,5 \times h_{ef}$	
Factor for pry-out failure		k_8	[-]	1,0	
Installation factor		γ_{inst}	[-]	1,0	
Concrete edge failure					
Effective length in concrete		$l_f = h_{ef}$	[mm]	19	27
Nominal outer diameter of screw		d_{nom}	[mm]	6	

¹⁾ only subject to dry internal conditions

Permalast concrete screw SCREW BOLT-500

Performances

Characteristic values for static and quasi-static loading

Annex C1

Table 6: Fire exposure – characteristic values of resistance

Permalast concrete screw SCREW BOLT-500				TSM 6	
Nominal embedment depth		h_{nom}		$h_{nom1}^{1)}$	h_{nom2}
		[mm]		25	35
Steel failure for tension and shear load					
Characteristic resistance	R30	$N_{Rk,s,fi30}$	[kN]	0,27	
	R60	$N_{Rk,s,fi60}$	[kN]	0,27	
	R90	$N_{Rk,s,fi90}$	[kN]	0,22	
	R120	$N_{Rk,s,fi120}$	[kN]	0,17	
	R30	$V_{Rk,s,fi30}$	[kN]	0,27	
	R60	$V_{Rk,s,fi60}$	[kN]	0,27	
	R90	$V_{Rk,s,fi90}$	[kN]	0,22	
	R120	$V_{Rk,s,fi120}$	[kN]	0,17	
	R30	$M^0_{Rk,s,fi30}$	[Nm]	0,22	
	R60	$M^0_{Rk,s,fi60}$	[Nm]	0,22	
	R90	$M^0_{Rk,s,fi90}$	[Nm]	0,18	
	R120	$M^0_{Rk,s,fi120}$	[Nm]	0,14	
Pull-out failure					
Characteristic resistance	R30-R90	$N_{Rk,p,fi}$	[kN]	0,23	0,50
	R120	$N_{Rk,p,fi}$	[kN]	0,18	0,40
Concrete cone failure					
Characteristic resistance	R30-R90	$N^0_{Rk,c,fi}$	[kN]	0,27	0,65
	R120	$N^0_{Rk,c,fi}$	[kN]	0,22	0,52
Edge distance					
R30 - R120		$C_{cr,fi}$	[mm]	$2 \times h_{ef}$	
In case of fire attack from more than one side, the minimum edge distance shall be $\geq 300\text{mm}$.					
Spacing					
R30 - R120		$S_{cr,fi}$	[mm]	$4 \times h_{ef}$	
The anchorage depth has to be increased for wet concrete by at least 30 mm compared to the given value.					

¹⁾ only subject to dry internal condition

Permalast concrete screw SCREW BOLT-500

Performances

Fire exposure – characteristic values of resistance

Annex C2